

G686 7709

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



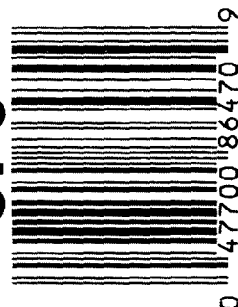
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807709

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 7709

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE		1-22-09	RT
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION		1-23-09	HR
490	MAGNAFLUX BOLT		1-23-09	MR
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-24-09	DS
542	APPLY COATINGS (BARREL ACTION)		1-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-31-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

F004 REV 5/2006

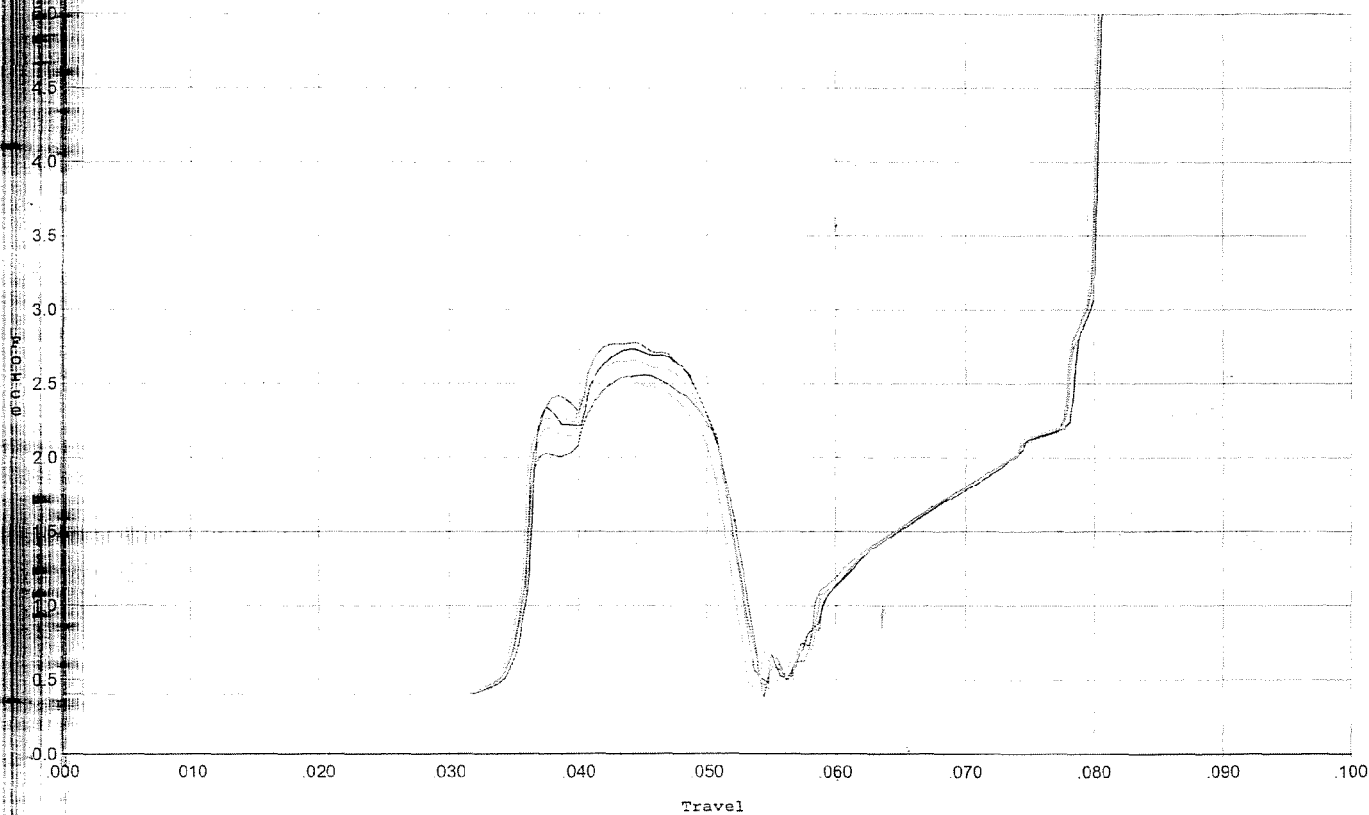
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-6-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-6-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-6-09	RJ
	J) ASSEMBLE STOCK		1-31-09	RJ
	K) ASSEMBLE SWIVEL STUDS		2-6-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	W/W
670	FINAL INSPECTION A) HEADSPACE		2-6-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.22</u> <u>2.32</u> <u>2.35</u> <u>2.39</u>	2-6-09	RJ
	C) FUNCTION		2-6-09	RJ
690	PACK		2/16/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



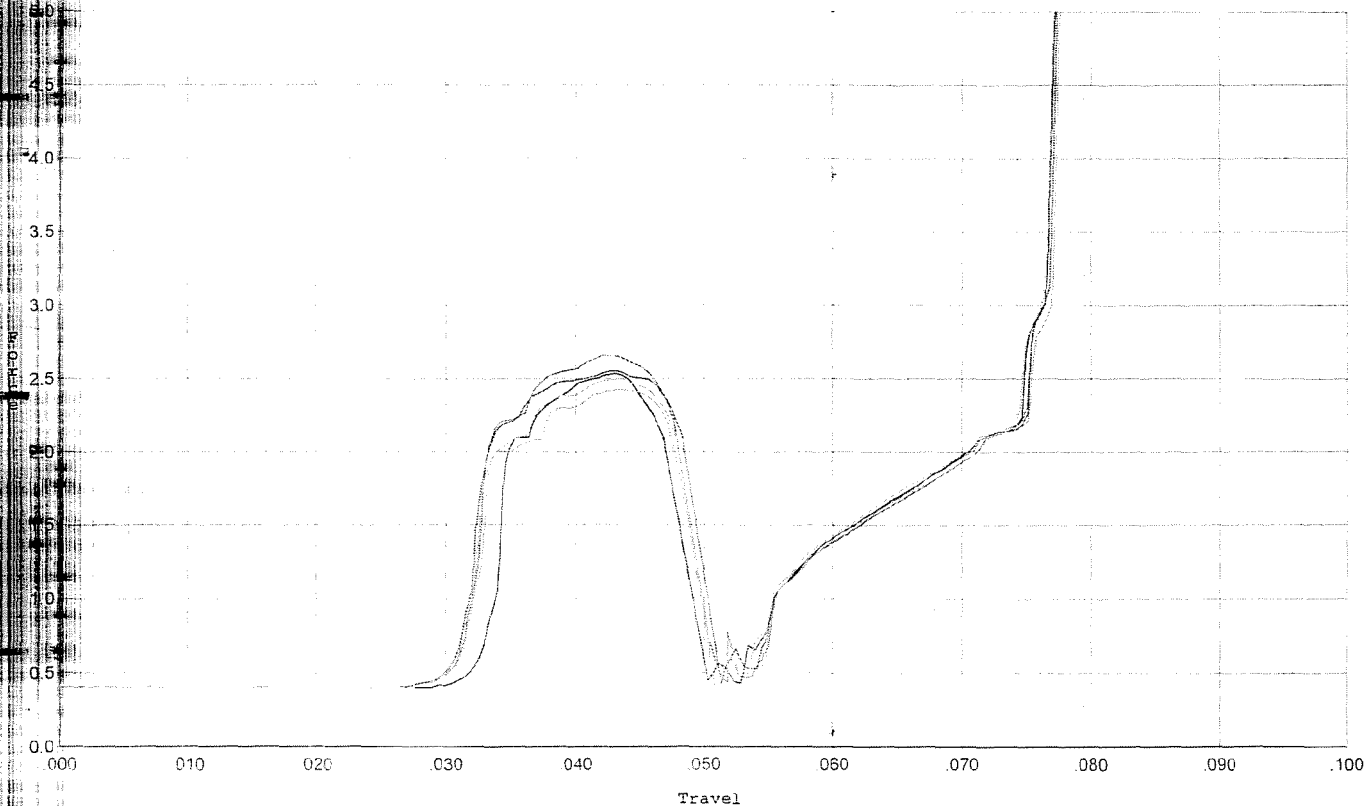
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.052	0.035	0.035	0.052		Set Trigger
2	2.732	0.051	0.035	0.035	0.052		Set Trigger
3	2.774	0.051	0.035	0.035	0.053		Set Trigger
4	2.656	0.051	0.034	0.035	0.053		Set Trigger
5	2.547	0.051	0.035	0.035	0.049		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



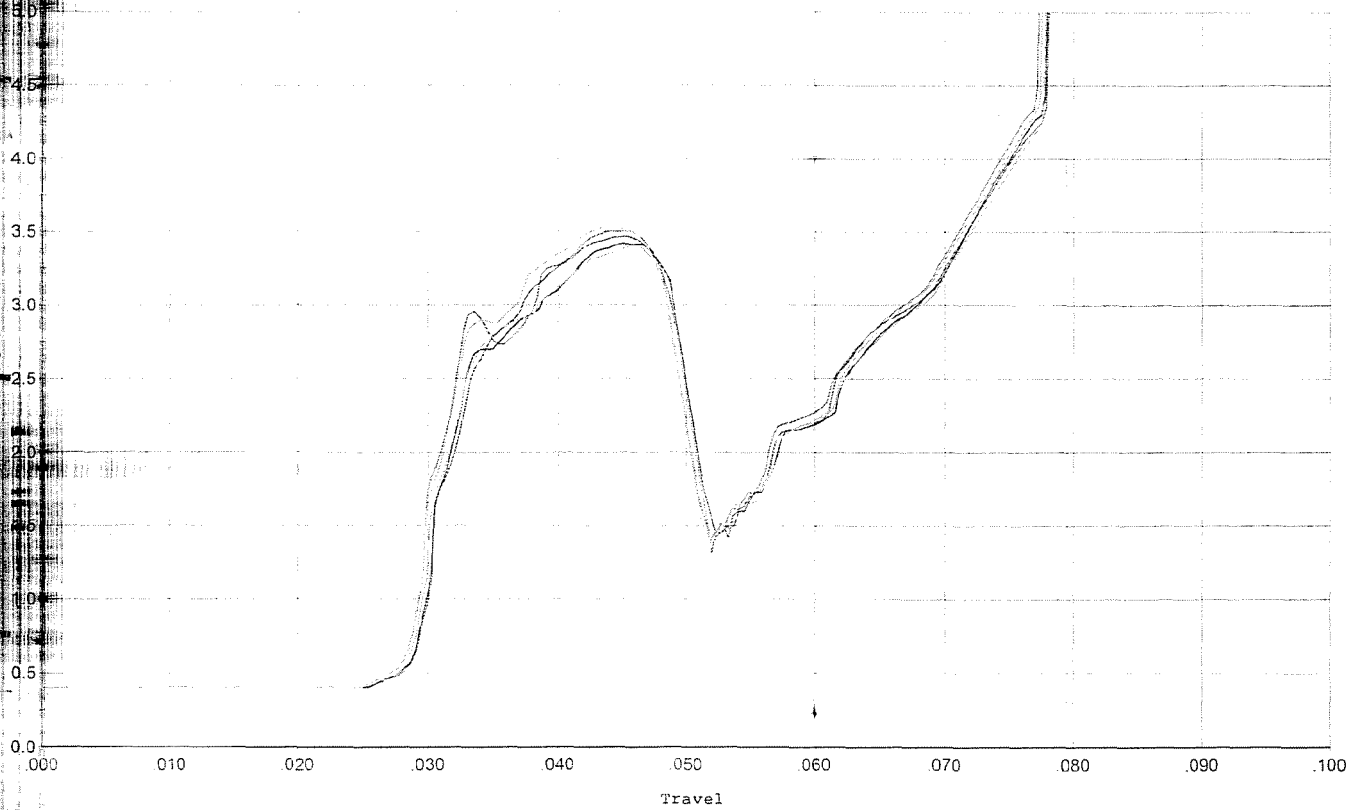
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
2.552	0.048	0.031	0.033	0.052		Set Trigger
2.533	0.047	0.033	0.034	0.045		Set Trigger
2.658	0.048	0.031	0.033	0.052		Set Trigger
2.501	0.048	0.031	0.033	0.050		Set Trigger
2.428	0.048	0.031	0.034	0.049		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



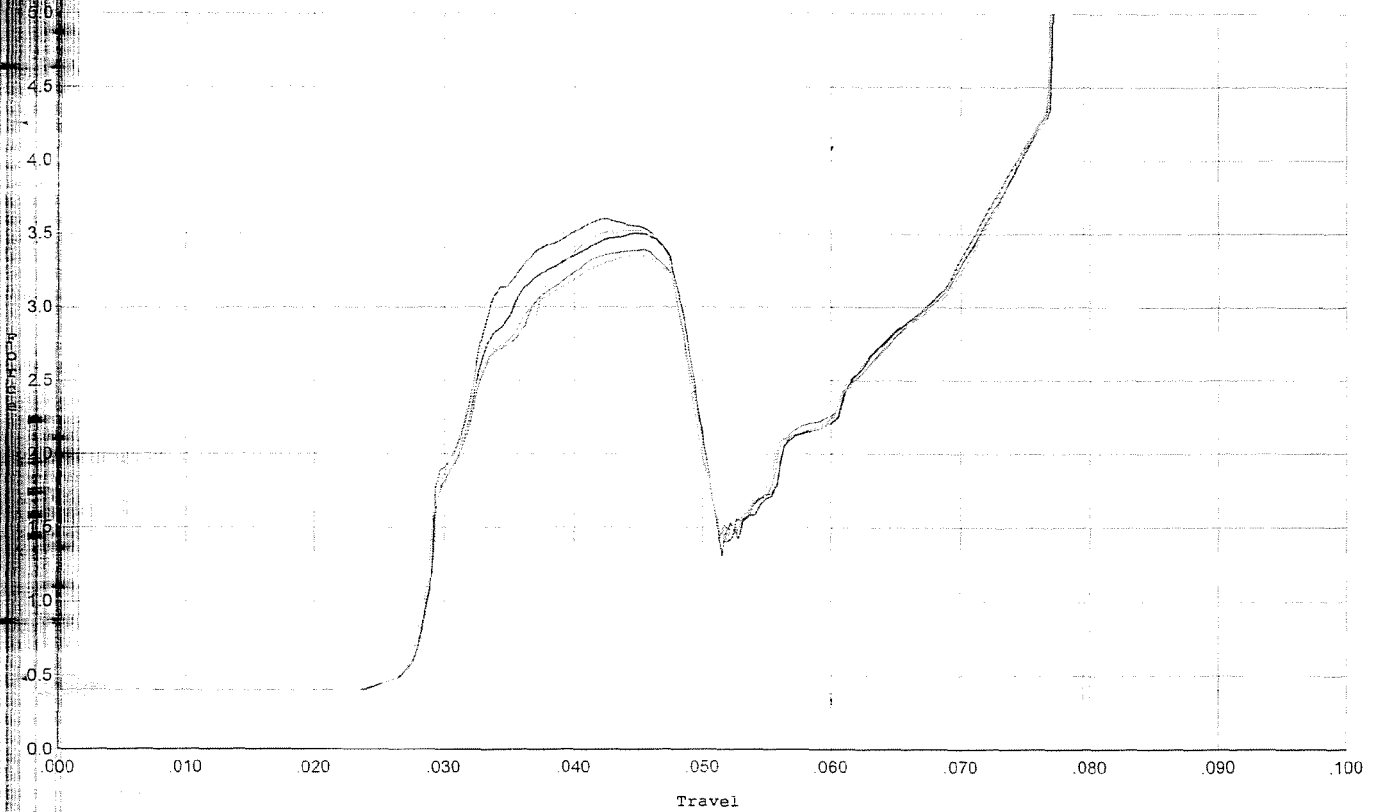
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
3.469	0.049	0.029	0.032	0.070		Set Trigger
3.417	0.049	0.029	0.031	0.069		Set Trigger
3.501	0.048	0.029	0.031	0.070		Set Trigger
3.545	0.048	0.028	0.031	0.071		Set Trigger
3.404	0.049	0.029	0.031	0.070		Set Trigger

A-3-46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



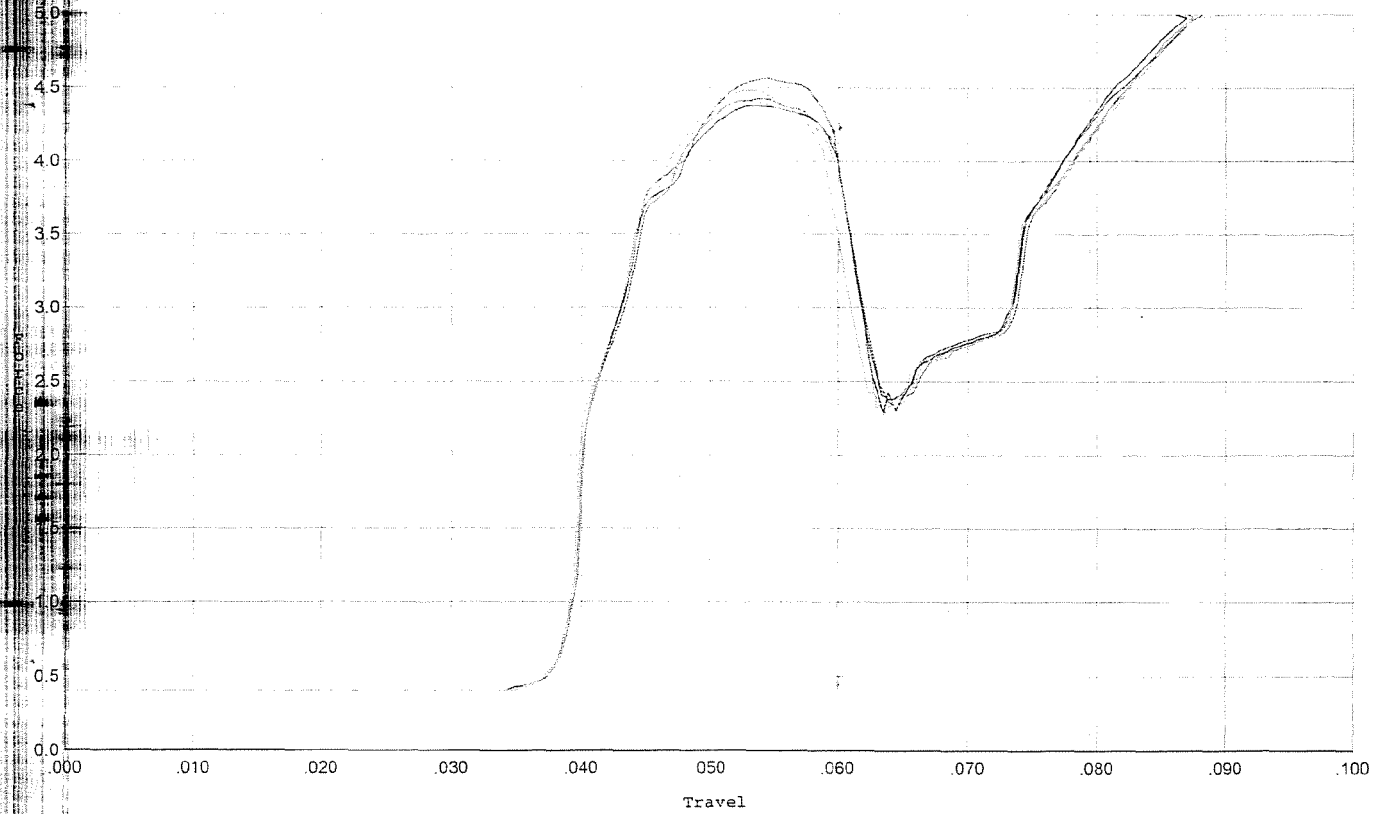
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.599	0.047	0.028	0.031	0.072		Set Trigger
2	3.499	0.049	0.028	0.031	0.072		Set Trigger
3	3.390	0.049	0.028	0.031	0.071		Set Trigger
4	3.524	0.048	0.028	0.031	0.069		Set Trigger
5	3.351	0.048	0.028	0.031	0.068		Set Trigger

A.3.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



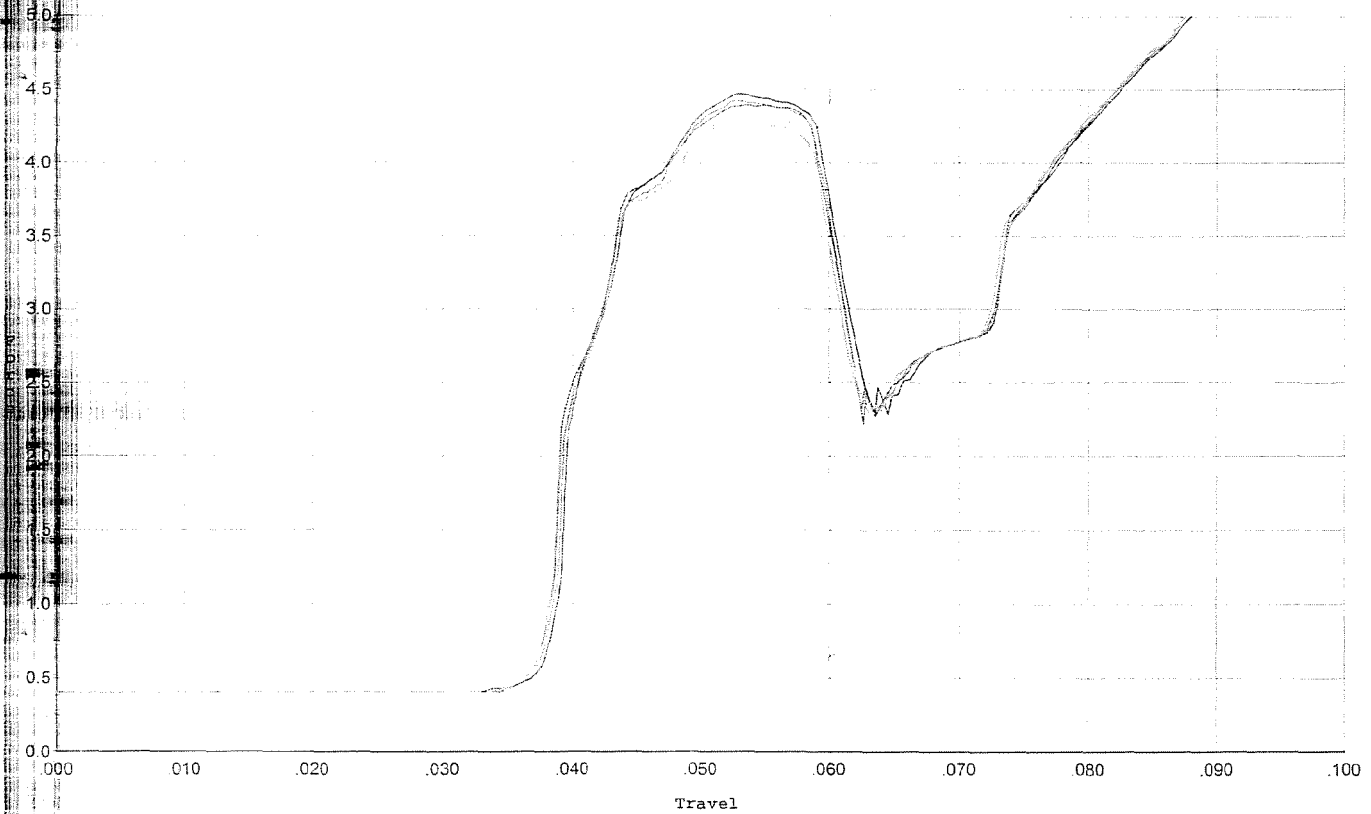
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.561	0.060	0.038	0.031	0.099		Set Trigger
4.375	0.060	0.038	0.031	0.097		Set Trigger
4.425	0.060	0.038	0.031	0.097		Set Trigger
4.404	0.060	0.038	0.031	0.098		Set Trigger
4.481	0.059	0.038	0.032	0.095		Set Trigger

A-4.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



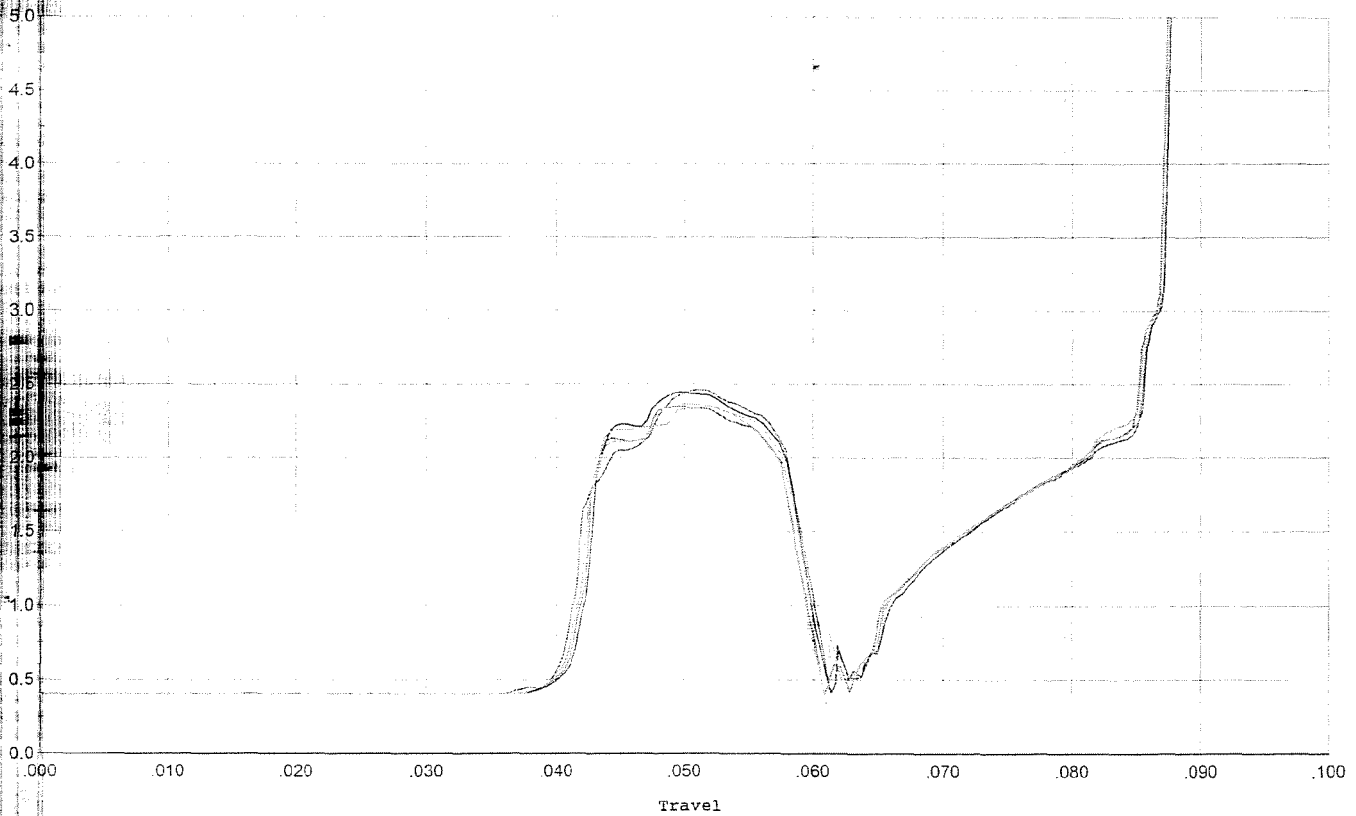
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.391	0.060	0.037	0.031	0.100		Set Trigger
4.466	0.059	0.038	0.031	0.098		Set Trigger
4.425	0.060	0.038	0.031	0.099		Set Trigger
4.305	0.059	0.038	0.032	0.095		Set Trigger
4.318	0.059	0.037	0.031	0.096		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



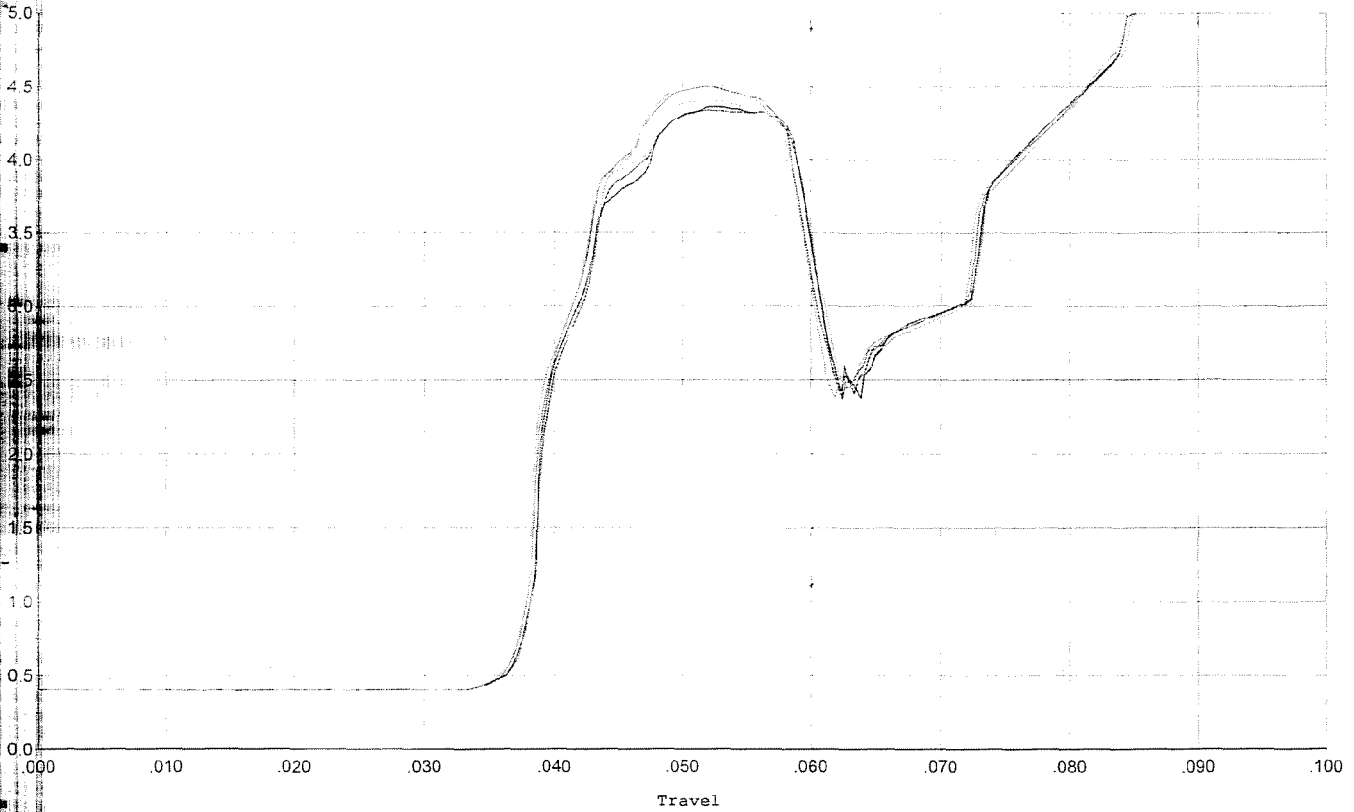
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
2.458	0.060	0.040	0.035	0.056		Set Trigger
2.445	0.058	0.041	0.036	0.054		Set Trigger
2.349	0.058	0.041	0.036	0.052		Set Trigger
2.365	0.058	0.041	0.036	0.054		Set Trigger
2.347	0.058	0.041	0.036	0.052		Set Trigger

A.2-39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.336	0.059	0.037	0.031	0.097		Set Trigger
4.361	0.059	0.037	0.031	0.097		Set Trigger
4.501	0.058	0.037	0.032	0.098		Set Trigger
4.404	0.059	0.037	0.031	0.097		Set Trigger
4.533	0.058	0.037	0.031	0.099		Set Trigger

A. 4.42

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