

G6807710

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

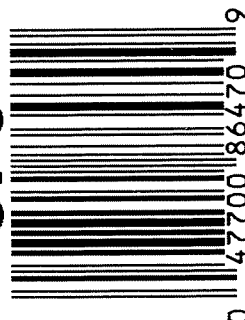
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807710

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 7710

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE		1-22-09	SP
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	MR
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		26 Jan 09	SP
542	APPLY COATINGS (BARREL ACTION)		1-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION		1/27/09	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/27/09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/27/09	RP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

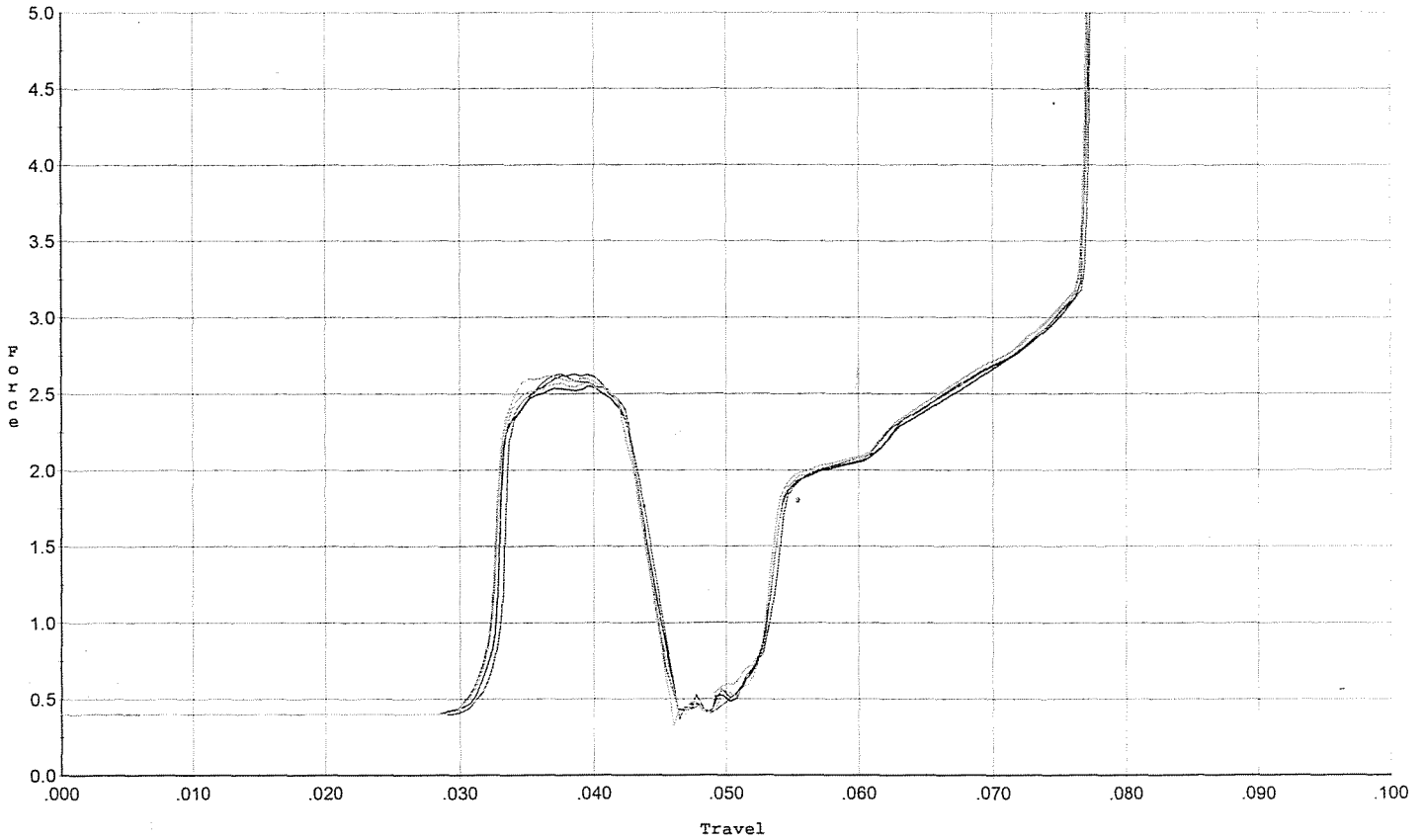
ST #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READING	DATE	INITIAL
560	F) SAFETY ON FORCE		<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	LH
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-17-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-17-09	LH
	J) ASSEMBLE STOCK			1-30-09	LH
	K) ASSEMBLE SWIVEL STUDS			2-17-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			2-12-09	WV
670	FINAL INSPECTION A) HEADSPACE			2-17-09	LH
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.17</u> <u>2.14</u> <u>2.34</u> <u>2.27</u>	2-13-09	VN
	C) FUNCTION			2-17-09	LH
690	PACK			2/25/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



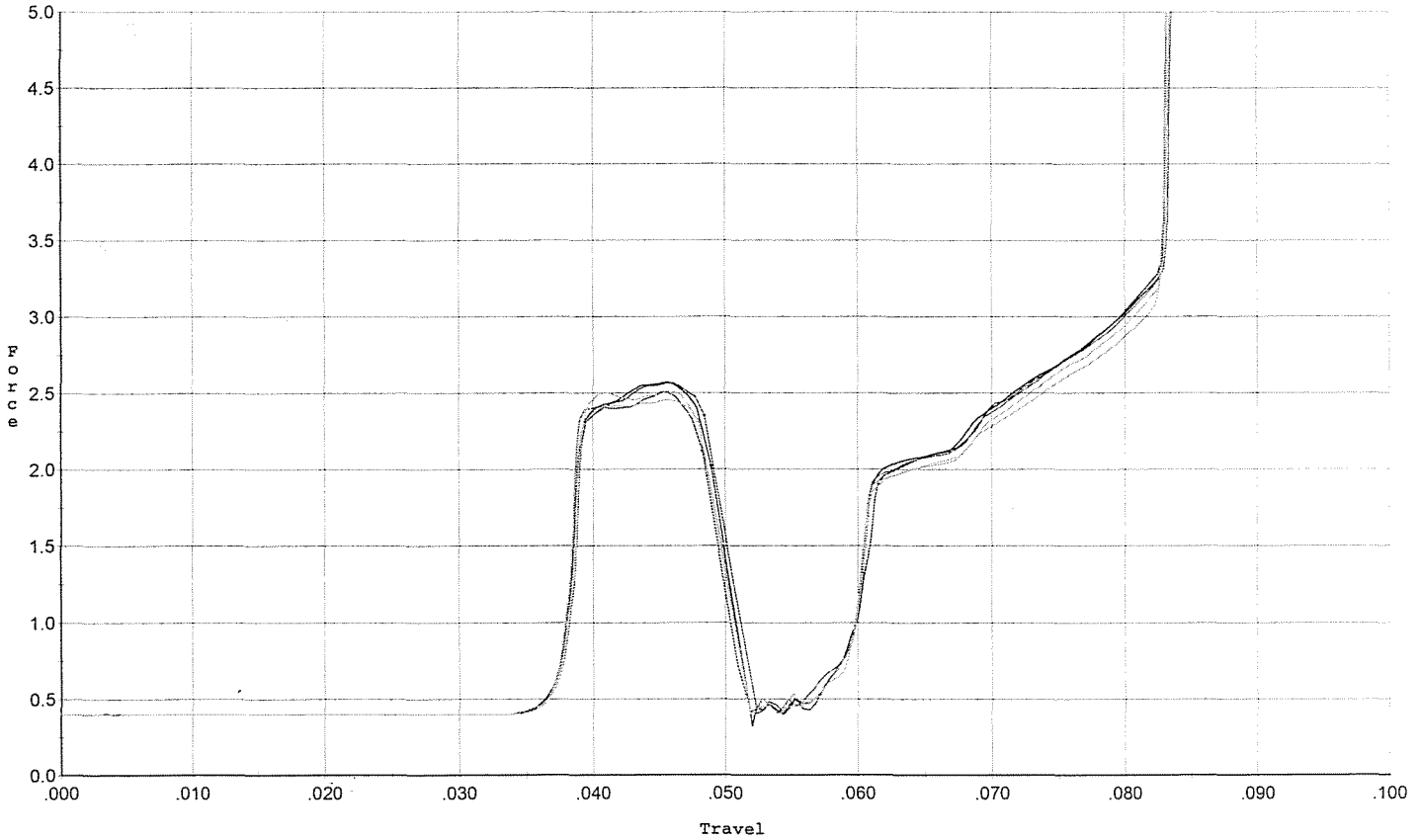
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.044	0.032	0.037	0.040		Set Trigger
2	2.550	0.042	0.031	0.037	0.039		Set Trigger
3	2.631	0.043	0.031	0.037	0.040		Set Trigger
4	2.570	0.042	0.032	0.037	0.039		Set Trigger
5	2.617	0.043	0.031	0.037	0.040		Set Trigger

A. 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



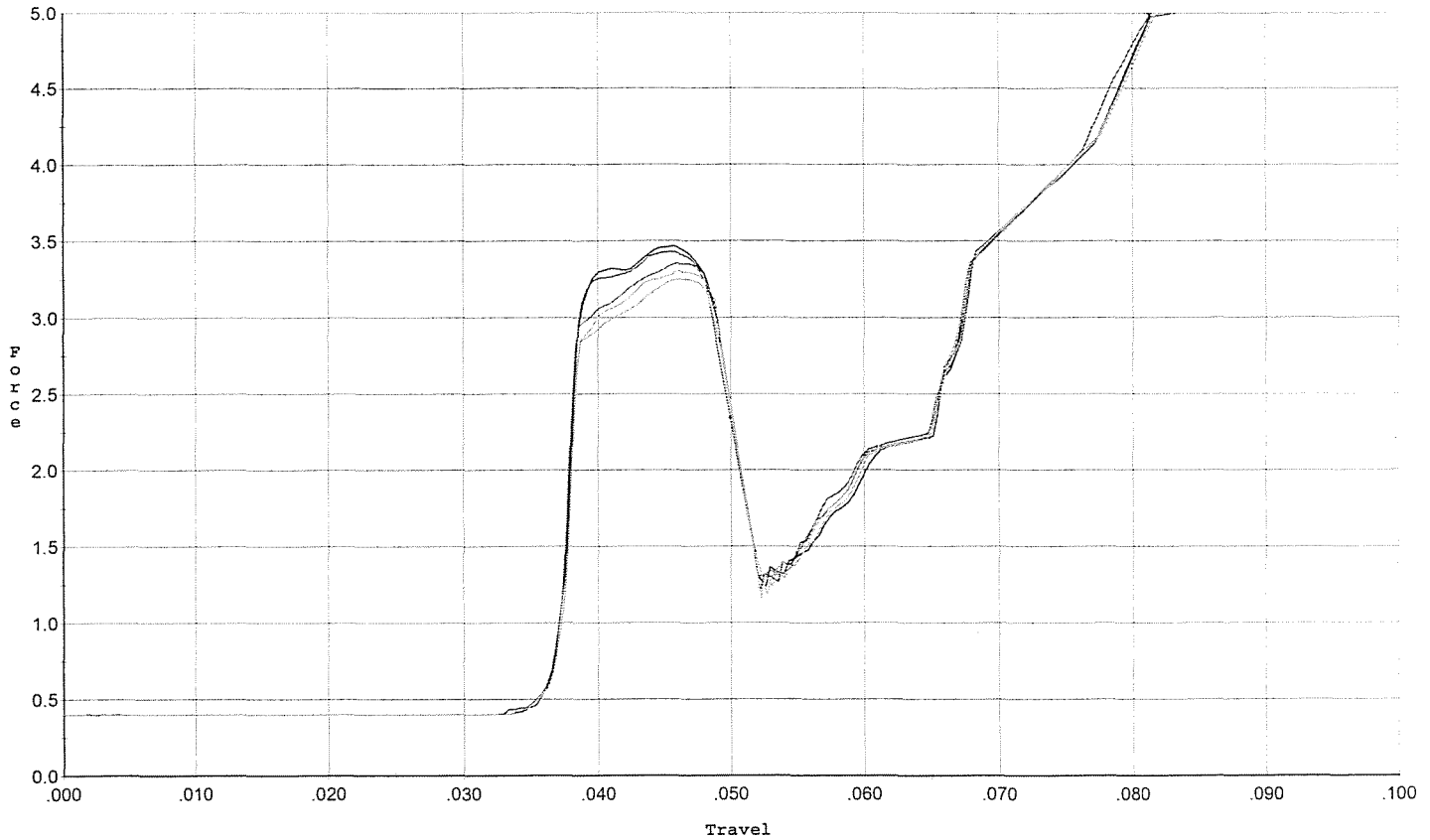
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.048	0.038	0.039	0.042		Set Trigger
2	2.573	0.049	0.037	0.039	0.043		Set Trigger
3	2.509	0.048	0.037	0.039	0.041		Set Trigger
4	2.516	0.050	0.038	0.039	0.043		Set Trigger
5	2.454	0.048	0.037	0.039	0.041		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



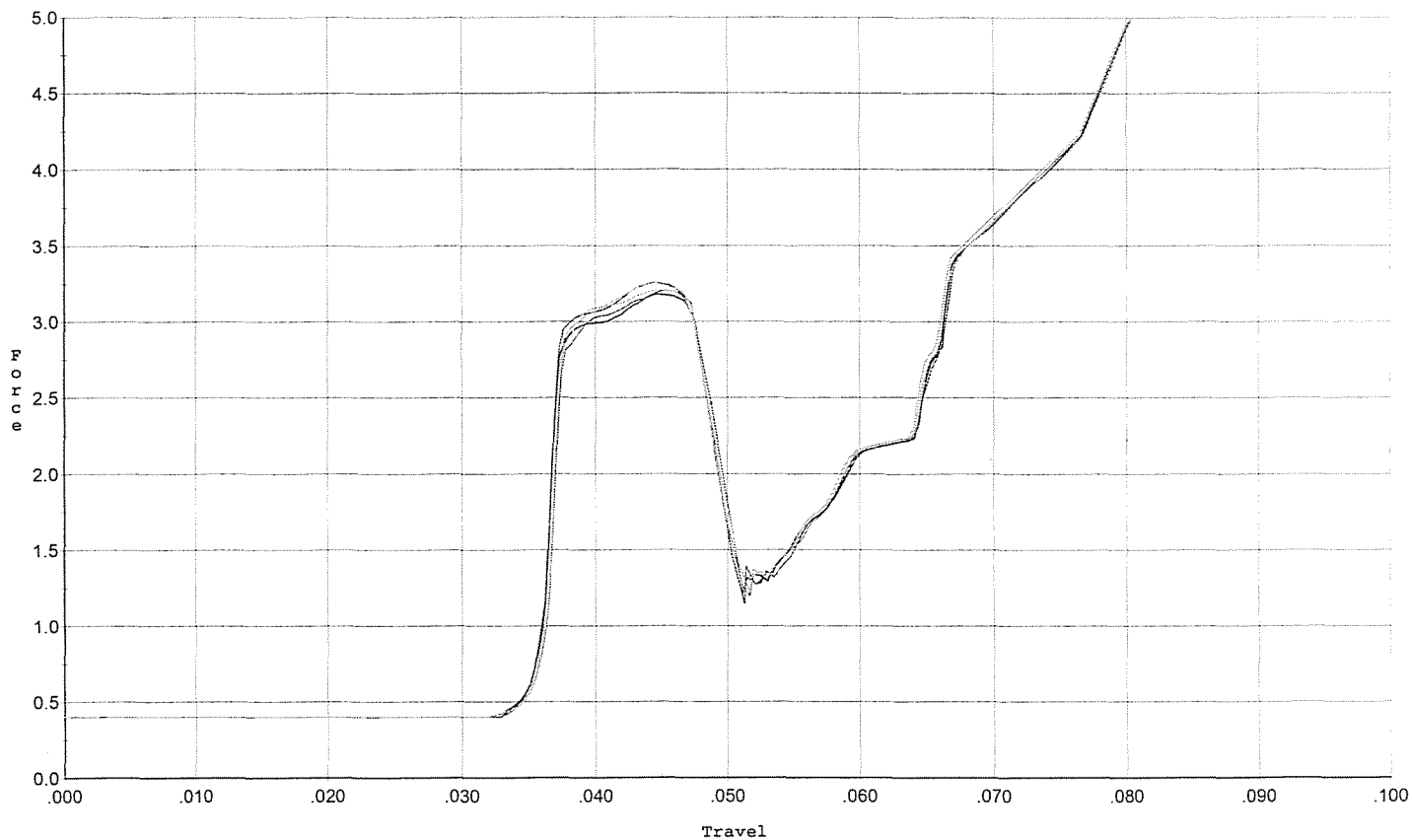
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.429	0.049	0.036	0.037	0.055		Set Trigger
2	3.467	0.049	0.037	0.037	0.055		Set Trigger
3	3.353	0.050	0.036	0.037	0.055		Set Trigger
4	3.304	0.049	0.036	0.037	0.053		Set Trigger
5	3.251	0.049	0.037	0.037	0.053		Set Trigger

A-3-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



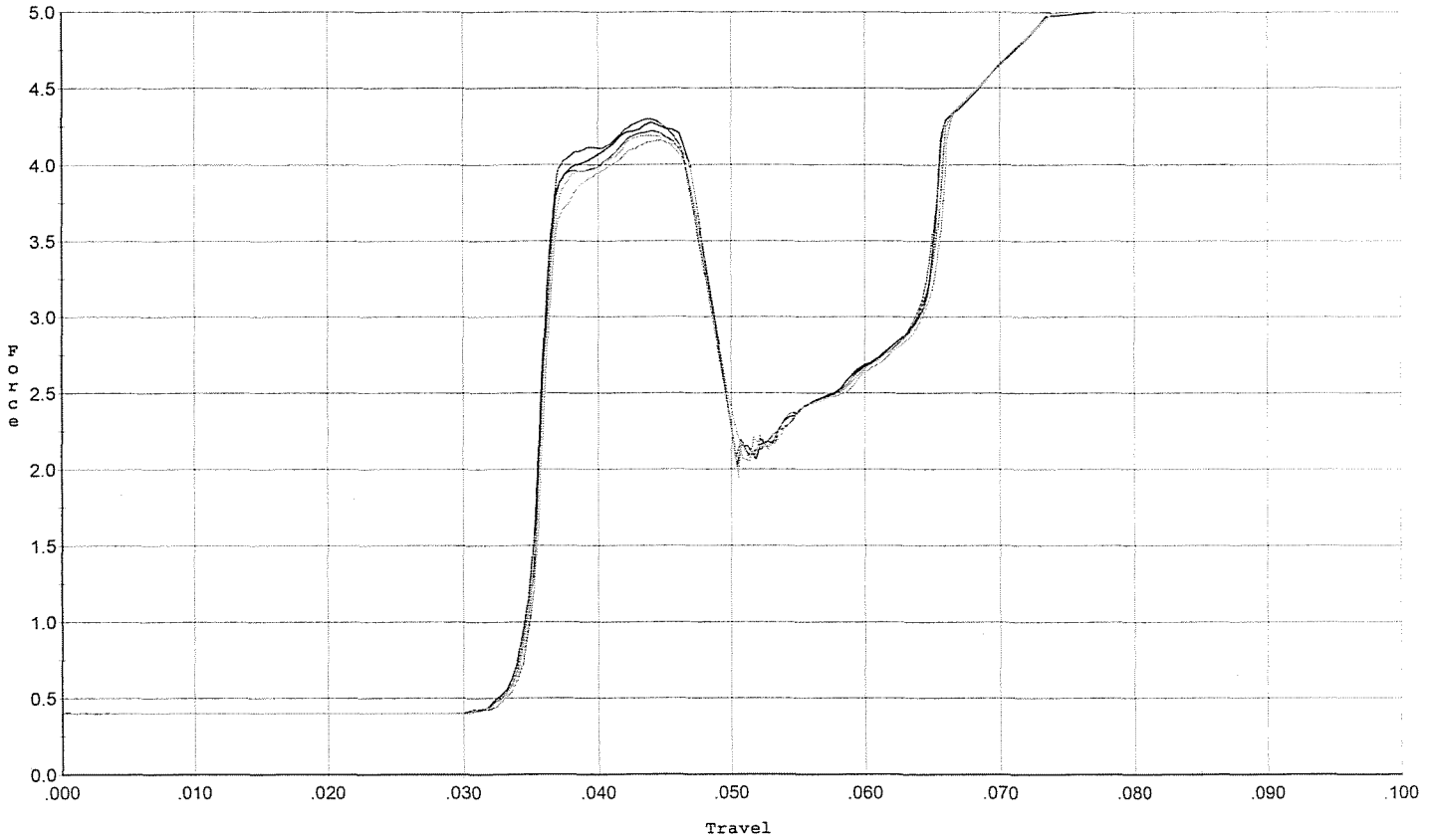
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.259	0.047	0.035	0.037	0.052		Set Trigger
2	3.180	0.047	0.035	0.037	0.051		Set Trigger
3	3.201	0.049	0.036	0.037	0.053		Set Trigger
4	3.209	0.047	0.035	0.037	0.051		Set Trigger
5	3.261	0.047	0.035	0.037	0.051		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



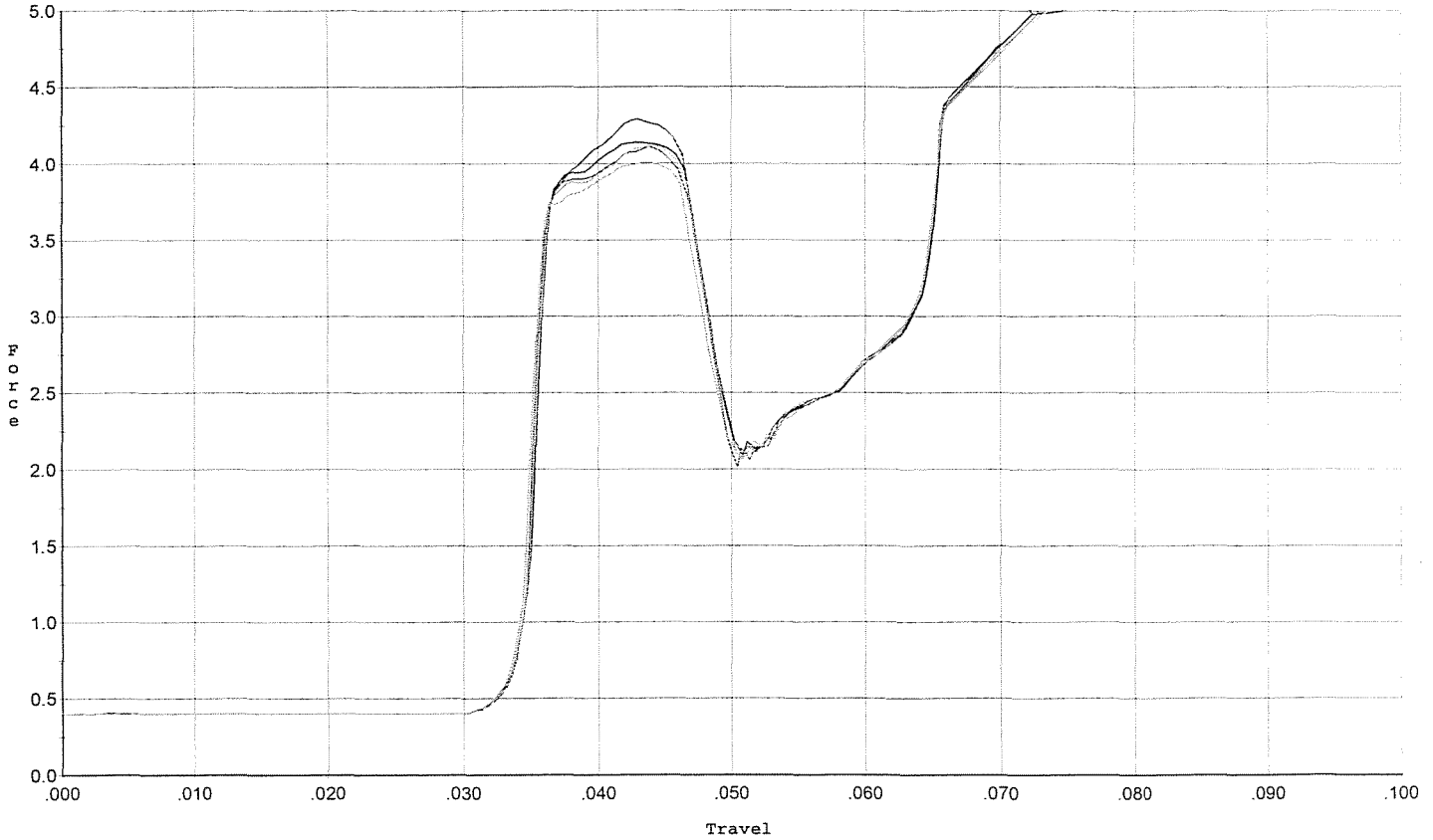
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.048	0.034	0.035	0.067		Set Trigger
2	4.278	0.047	0.034	0.035	0.066		Set Trigger
3	4.220	0.048	0.034	0.035	0.067		Set Trigger
4	4.191	0.048	0.034	0.035	0.065		Set Trigger
5	4.160	0.047	0.034	0.035	0.064		Set Trigger

A. 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



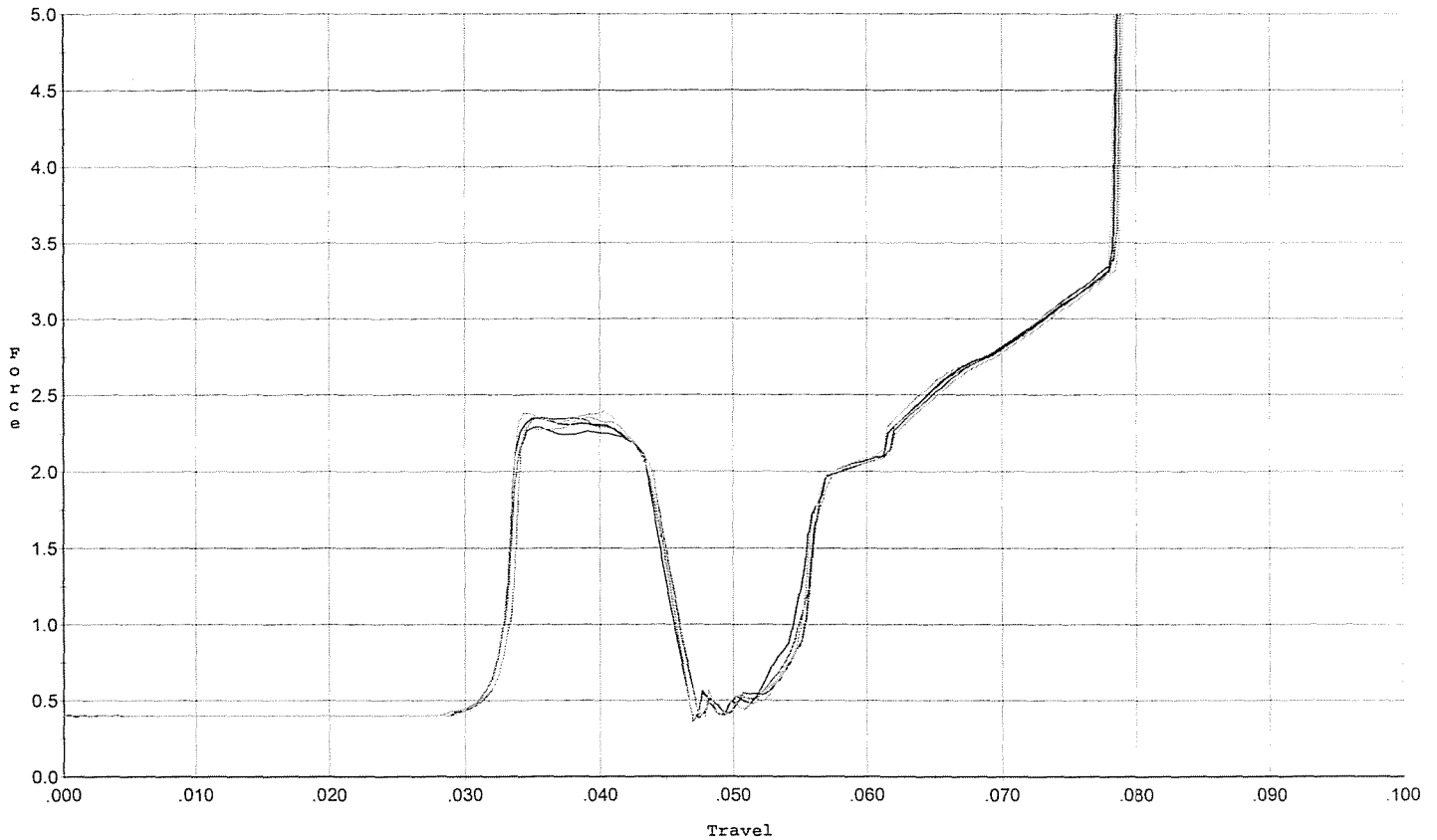
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.292	0.046	0.034	0.035	0.065		Set Trigger
2	4.139	0.046	0.034	0.035	0.064		Set Trigger
3	4.112	0.047	0.034	0.035	0.064		Set Trigger
4	4.118	0.047	0.034	0.035	0.064		Set Trigger
5	4.009	0.046	0.033	0.035	0.062		Set Trigger

A. 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



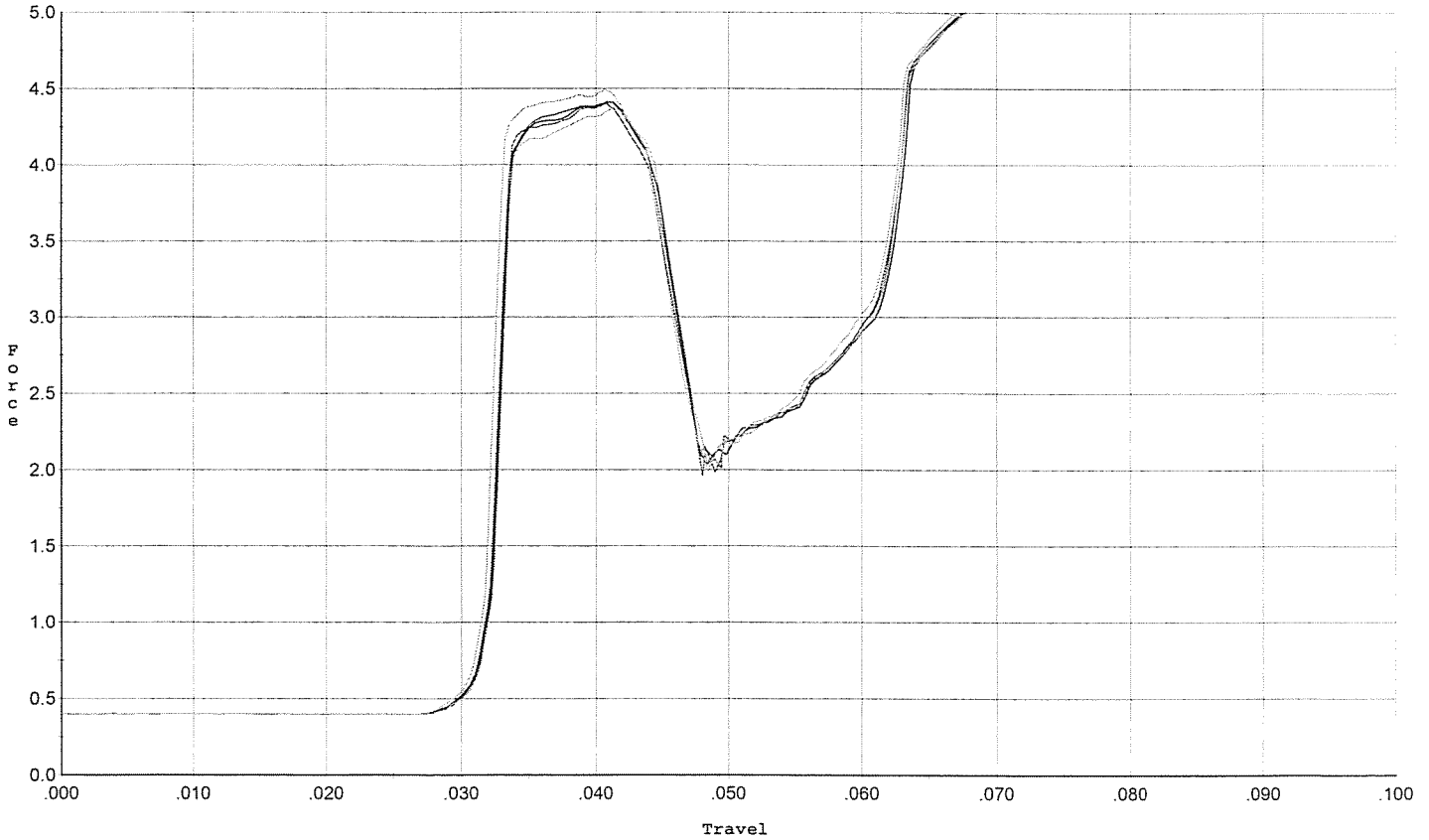
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.288	0.044	0.032	0.038	0.038		Set Trigger
2	2.348	0.043	0.032	0.038	0.038		Set Trigger
3	2.353	0.045	0.032	0.038	0.039		Set Trigger
4	2.353	0.044	0.032	0.038	0.038		Set Trigger
5	2.397	0.044	0.032	0.037	0.040		Set Trigger

A-2-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.402	0.044	0.031	0.033	0.066		Set Trigger
2	4.411	0.045	0.031	0.033	0.068		Set Trigger
3	4.418	0.045	0.031	0.033	0.069		Set Trigger
4	4.494	0.044	0.031	0.033	0.068		Set Trigger
5	4.374	0.044	0.031	0.033	0.067		Set Trigger

A. 4.42