

6680 7711

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

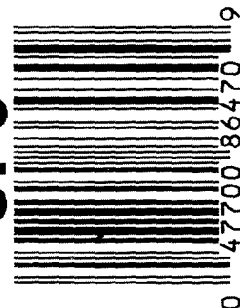
24"

CAPACITY

6

G6807711

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 7711

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE		1-22-09	SP
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	1/23/09	RP
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1-25-09	SP
542	APPLY COATINGS (BARREL ACTION)		1-27	
	(BOLT)			
545				
560	RE-ASSEMBLE ACTION		1/27/09	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/27/09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/27/09	RP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400016718

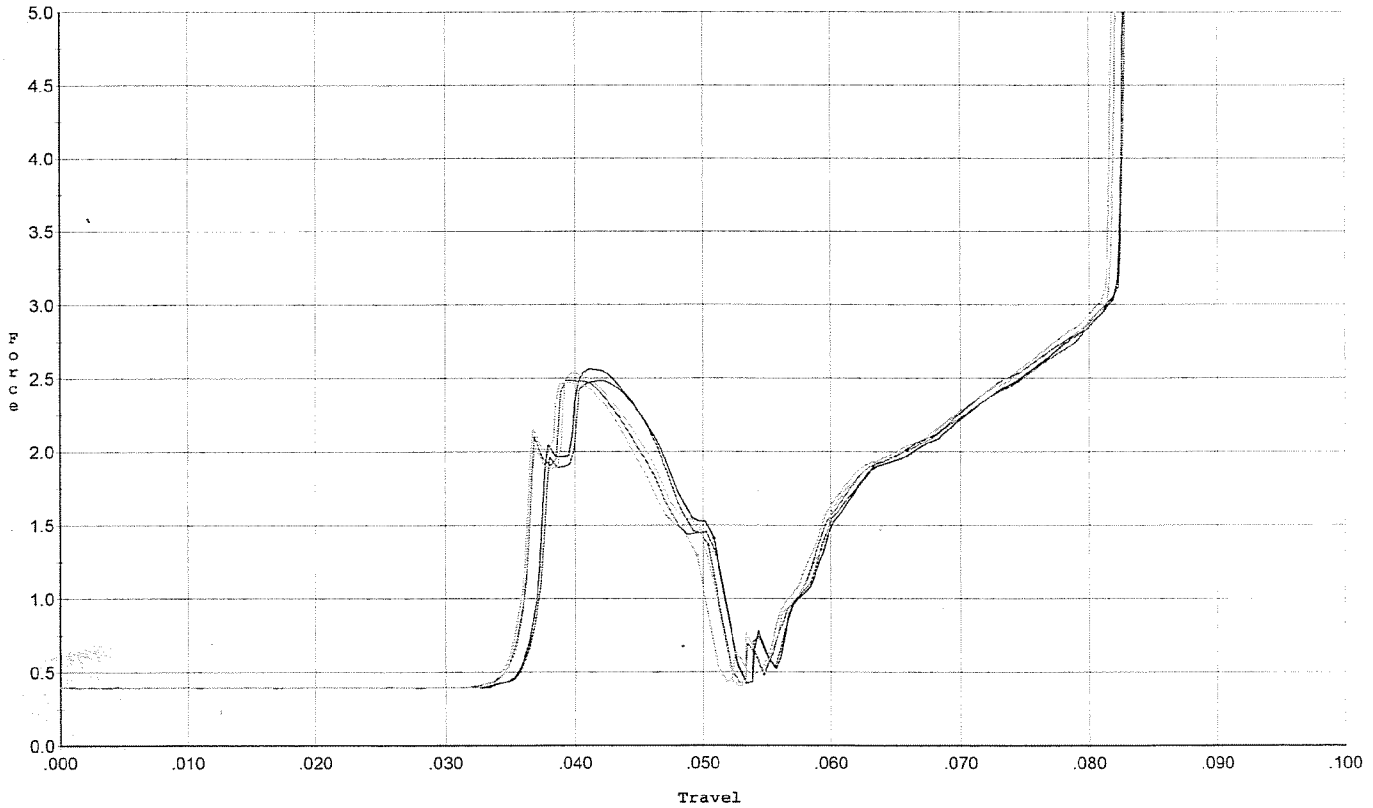
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-16-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-16-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	2-16-09	LJ
	J) ASSEMBLE STOCK		1-30-09	LJ
	K) ASSEMBLE SWIVEL STUDS		2-16-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	W/M
670	FINAL INSPECTION A) HEADSPACE		2-16-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.71</u> <u>2.34</u> <u>2.58</u> <u>2.59</u>	2-13-09	W/M
	C) FUNCTION		2-16-09	LJ
690	PACK		2/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



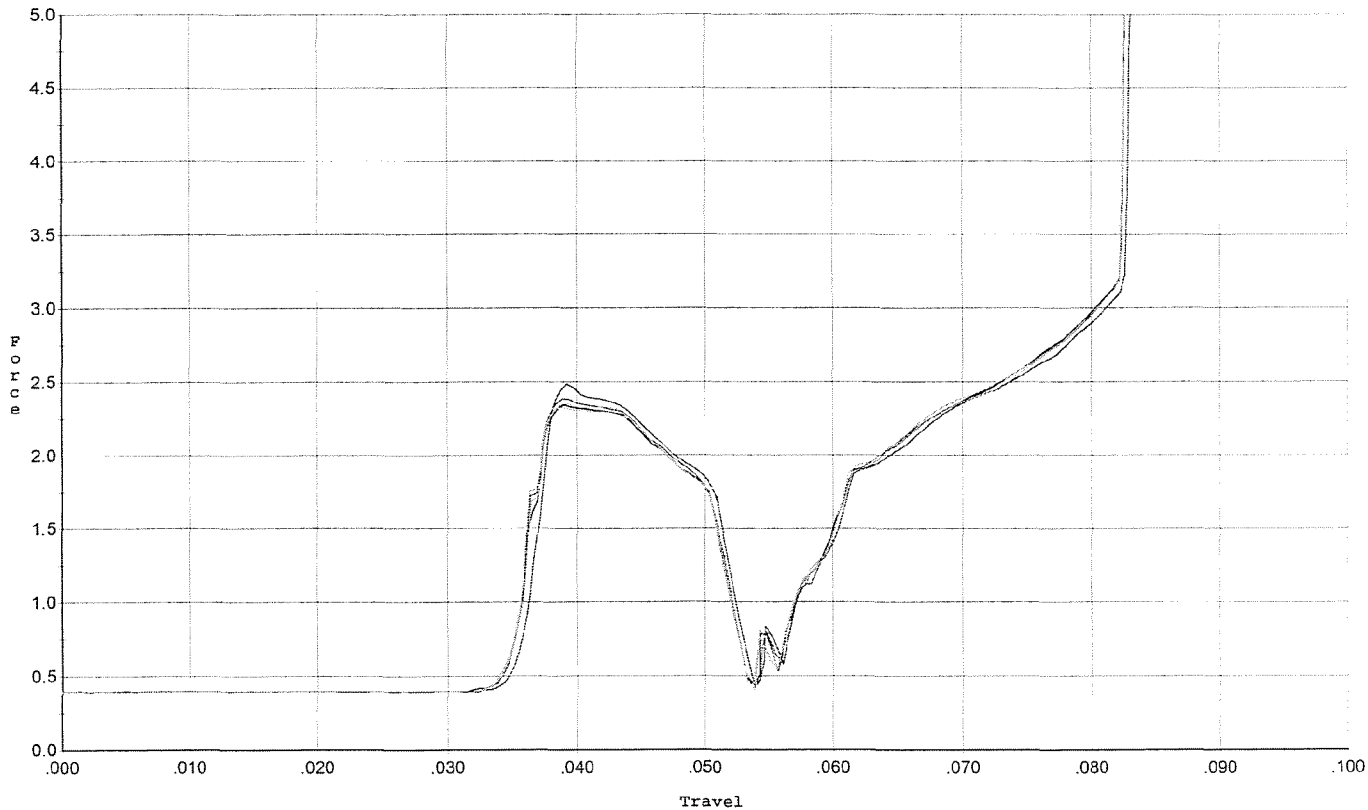
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.484	0.051	0.036	0.038	0.043		Set Trigger
2	2.564	0.051	0.036	0.037	0.044		Set Trigger
3	2.483	0.050	0.035	0.037	0.043		Set Trigger
4	2.533	0.051	0.035	0.037	0.044		Set Trigger
5	2.474	0.050	0.035	0.037	0.042		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



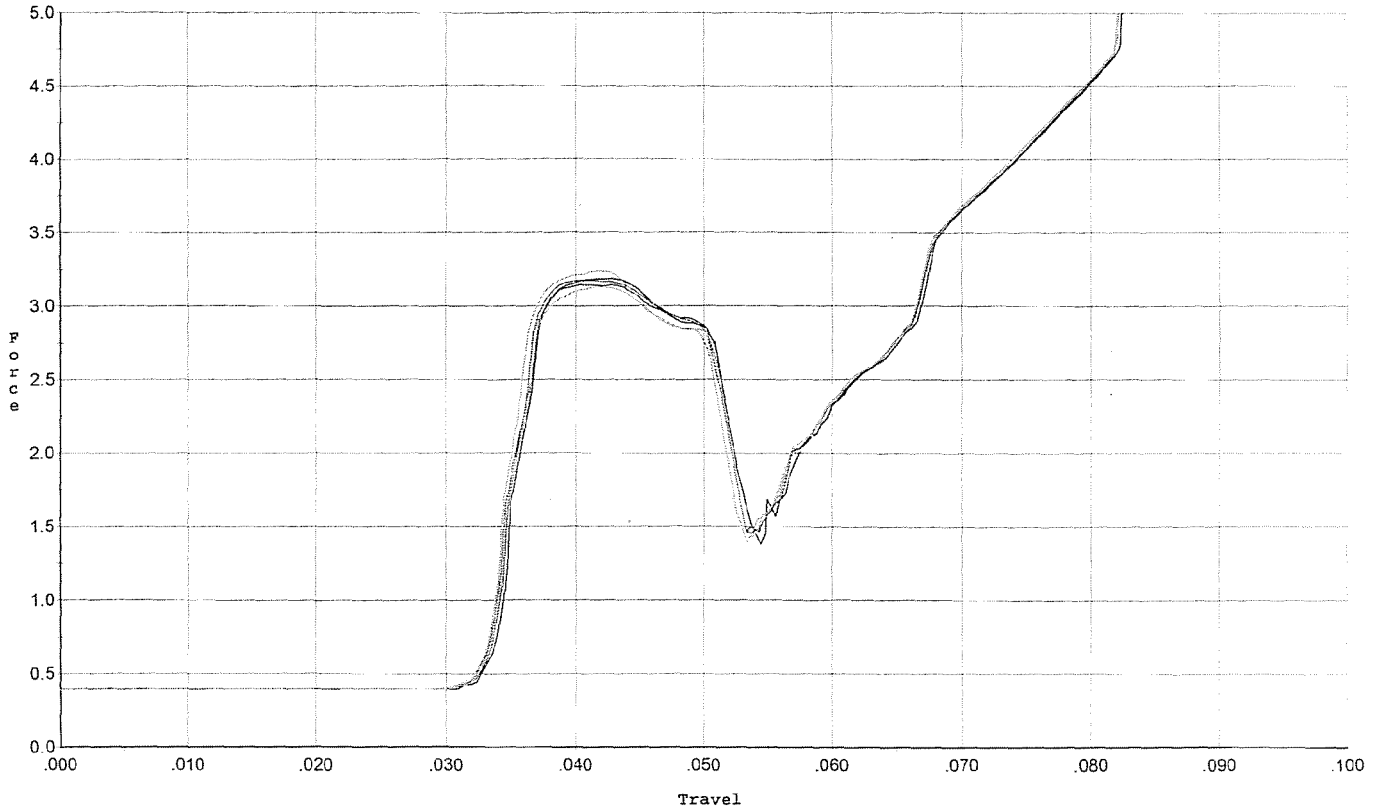
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.051	0.035	0.037	0.046		Set Trigger
2	2.344	0.052	0.035	0.036	0.047		Set Trigger
3	2.386	0.052	0.034	0.036	0.047		Set Trigger
4	2.354	0.052	0.035	0.036	0.047		Set Trigger
5	2.328	0.050	0.034	0.036	0.046		Set Trigger

A.2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



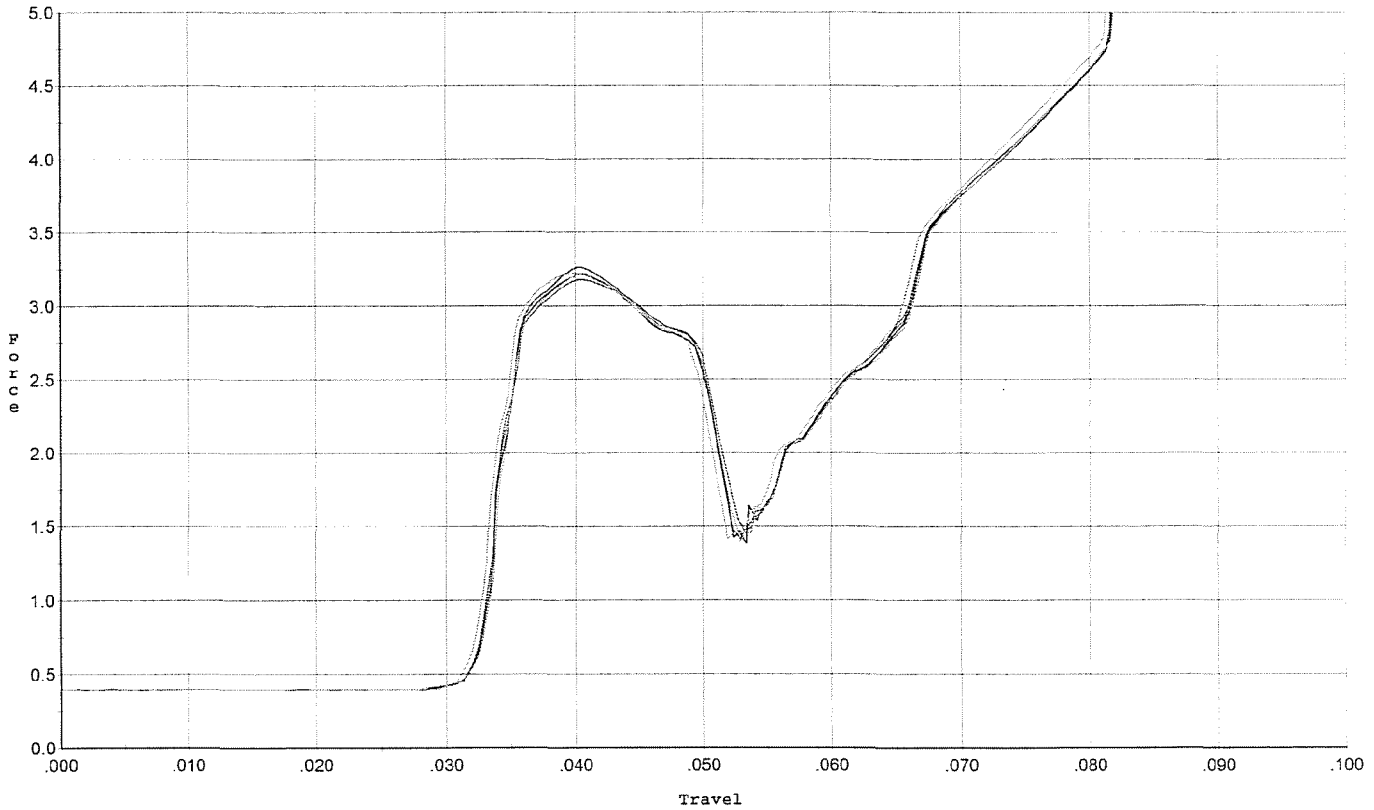
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.051	0.033	0.035	0.063		Set Trigger
2	3.182	0.051	0.033	0.035	0.063		Set Trigger
3	3.172	0.051	0.033	0.035	0.064		Set Trigger
4	3.128	0.051	0.033	0.035	0.063		Set Trigger
5	3.236	0.050	0.033	0.034	0.063		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



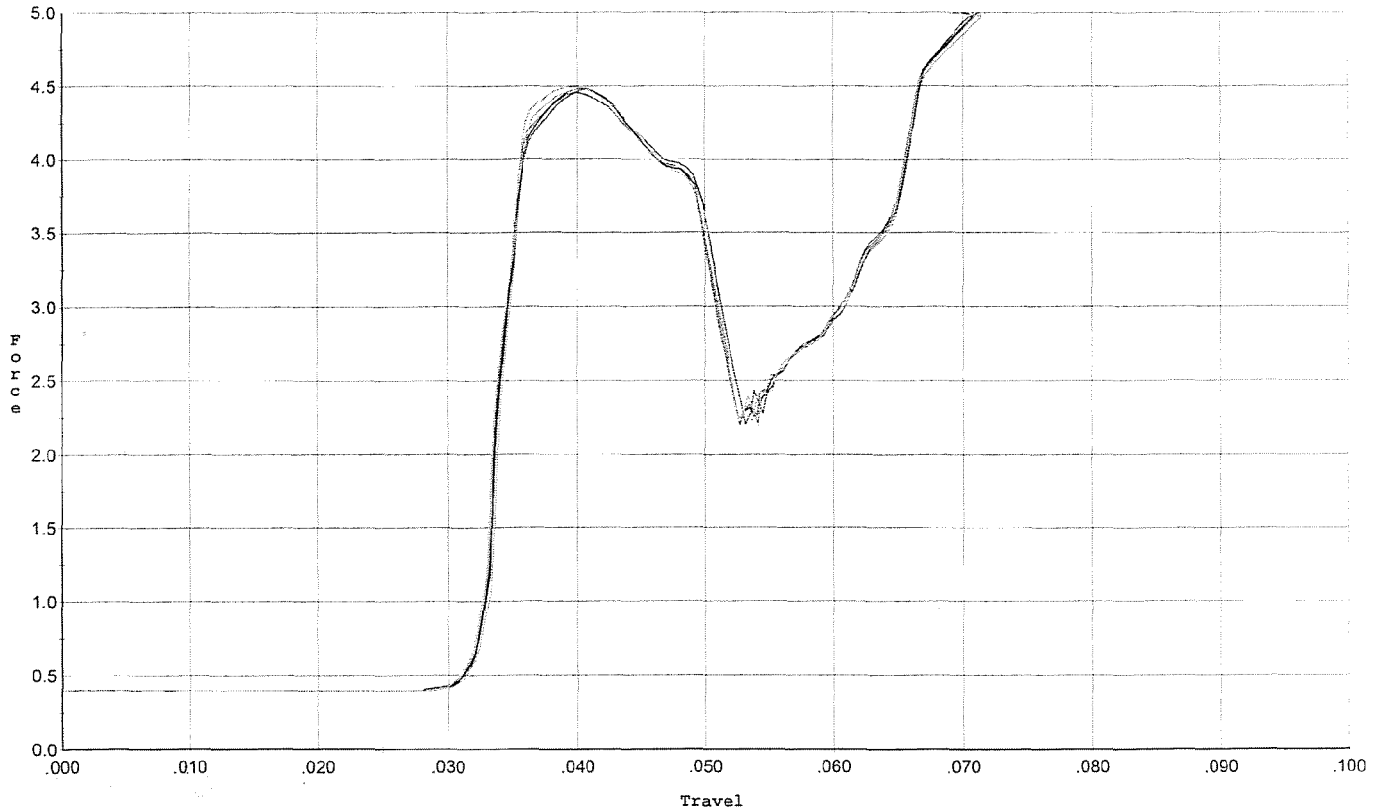
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.050	0.032	0.034	0.063		Set Trigger
2	3.217	0.050	0.032	0.034	0.063		Set Trigger
3	3.177	0.050	0.032	0.034	0.062		Set Trigger
4	3.220	0.050	0.031	0.034	0.063		Set Trigger
5	3.213	0.050	0.032	0.034	0.062		Set Trigger

A-3.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



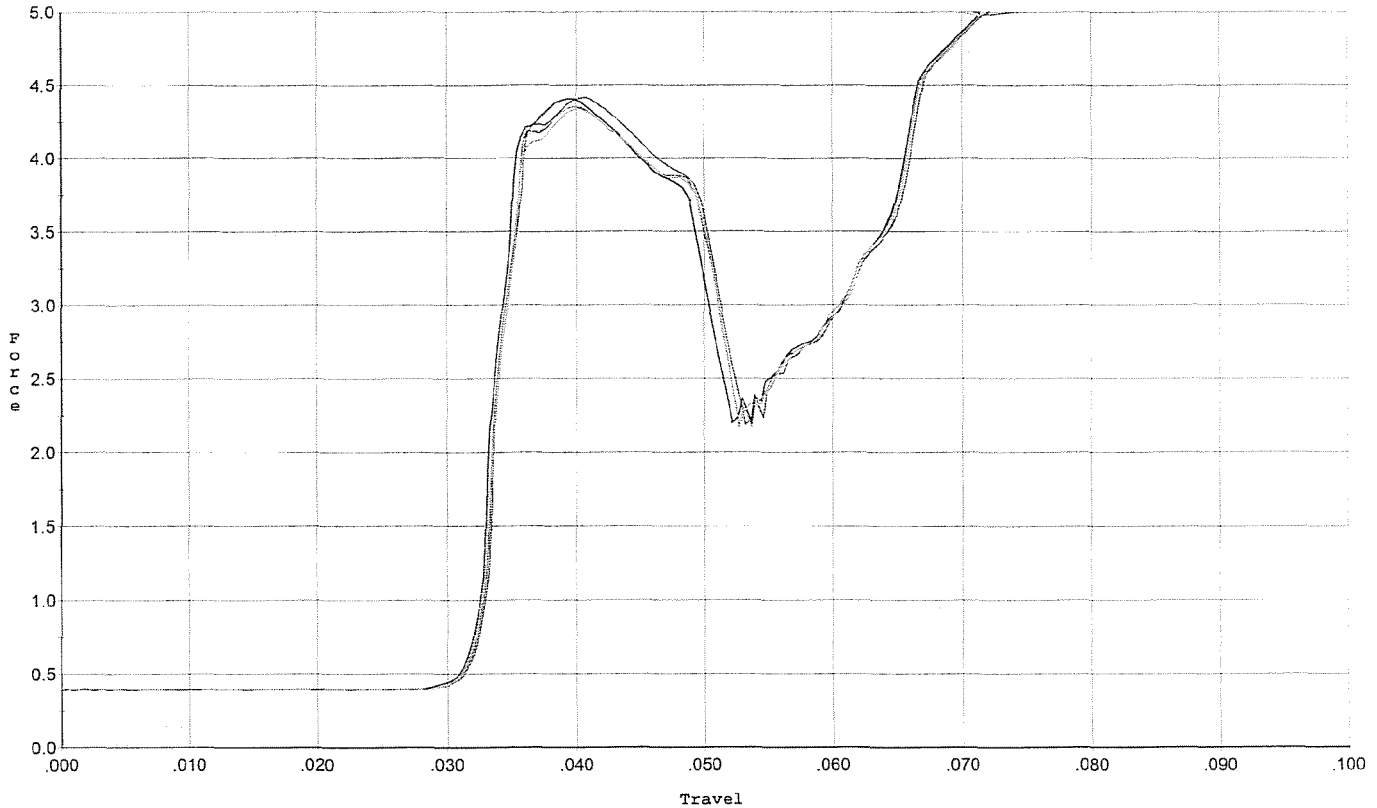
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.475	0.050	0.032	0.033	0.082		Set Trigger
2	4.481	0.051	0.032	0.033	0.084		Set Trigger
3	4.451	0.049	0.032	0.033	0.081		Set Trigger
4	4.496	0.049	0.032	0.033	0.081		Set Trigger
5	4.476	0.050	0.032	0.033	0.082		Set Trigger

A-4.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



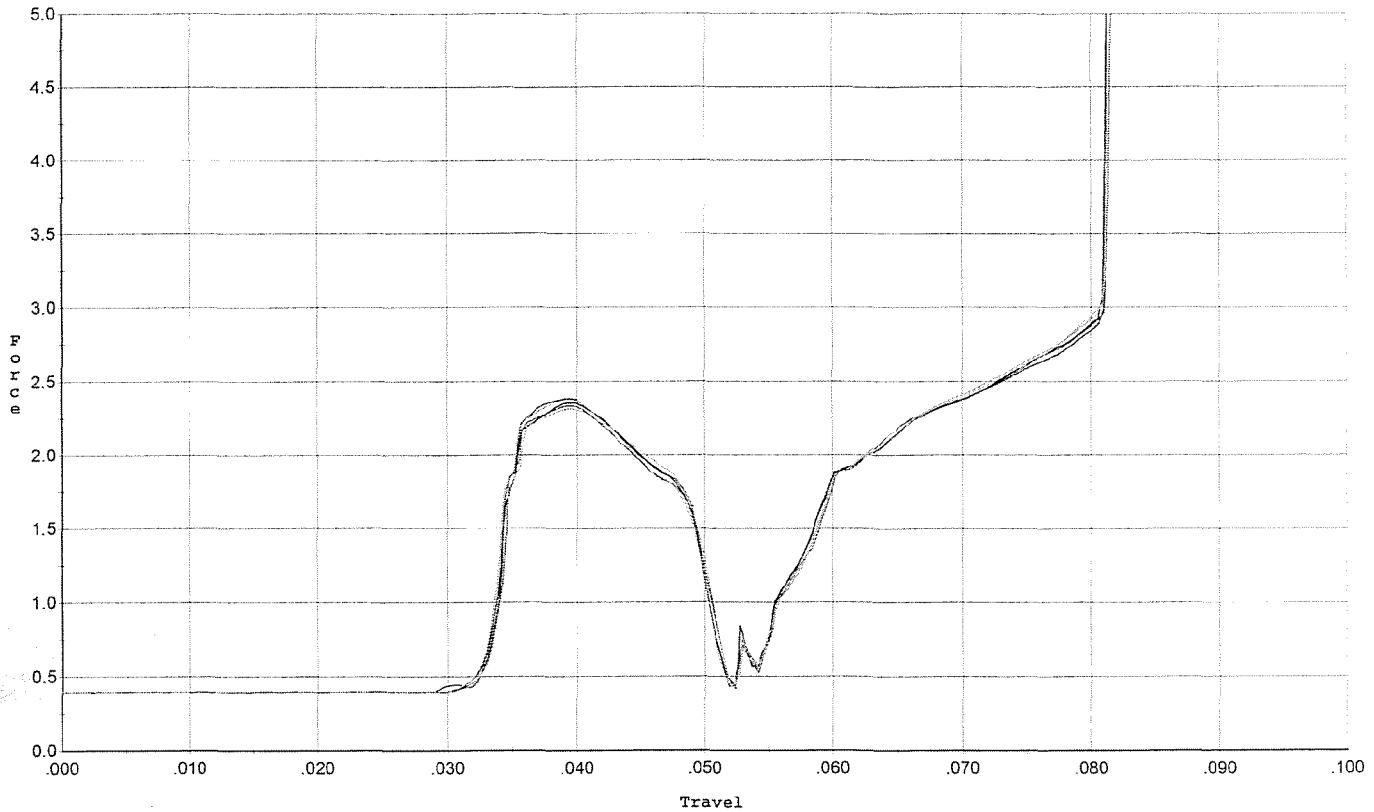
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.417	0.050	0.032	0.033	0.082		Set Trigger
2	4.407	0.049	0.031	0.033	0.079		Set Trigger
3	4.350	0.050	0.032	0.033	0.082		Set Trigger
4	4.333	0.050	0.032	0.033	0.082		Set Trigger
5	4.355	0.050	0.032	0.033	0.082		Set Trigger

A-4.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



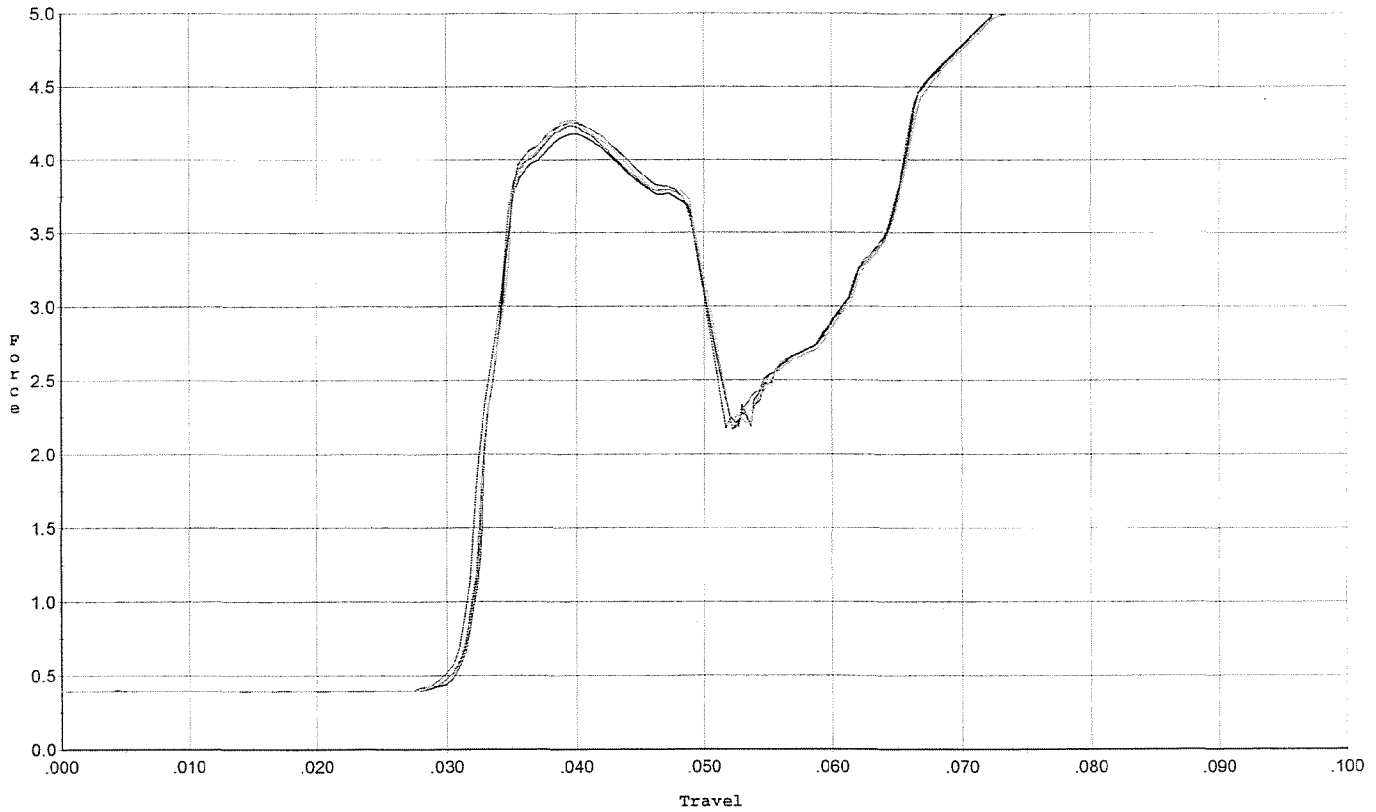
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.049	0.033	0.036	0.046		Set Trigger
2	2.357	0.049	0.033	0.036	0.046		Set Trigger
3	2.335	0.050	0.033	0.036	0.046		Set Trigger
4	2.315	0.050	0.033	0.036	0.046		Set Trigger
5	2.380	0.049	0.033	0.036	0.046		Set Trigger

A-2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.252	0.049	0.031	0.033	0.079		Set Trigger
2	4.178	0.049	0.031	0.033	0.078		Set Trigger
3	4.234	0.049	0.031	0.032	0.080		Set Trigger
4	4.267	0.050	0.031	0.033	0.081		Set Trigger
5	4.255	0.049	0.031	0.033	0.078		Set Trigger

A-4.23