

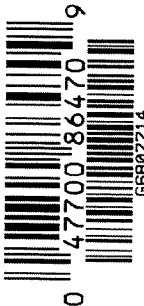
G6807714

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



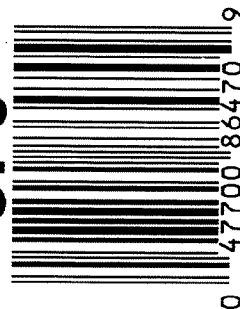
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807714

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6807714

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES	FEB 18 2009	2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	2-18-09	(N8)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		17 Feb. 09	SP
542	APPLY COATINGS (BARREL ACTION)		3/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

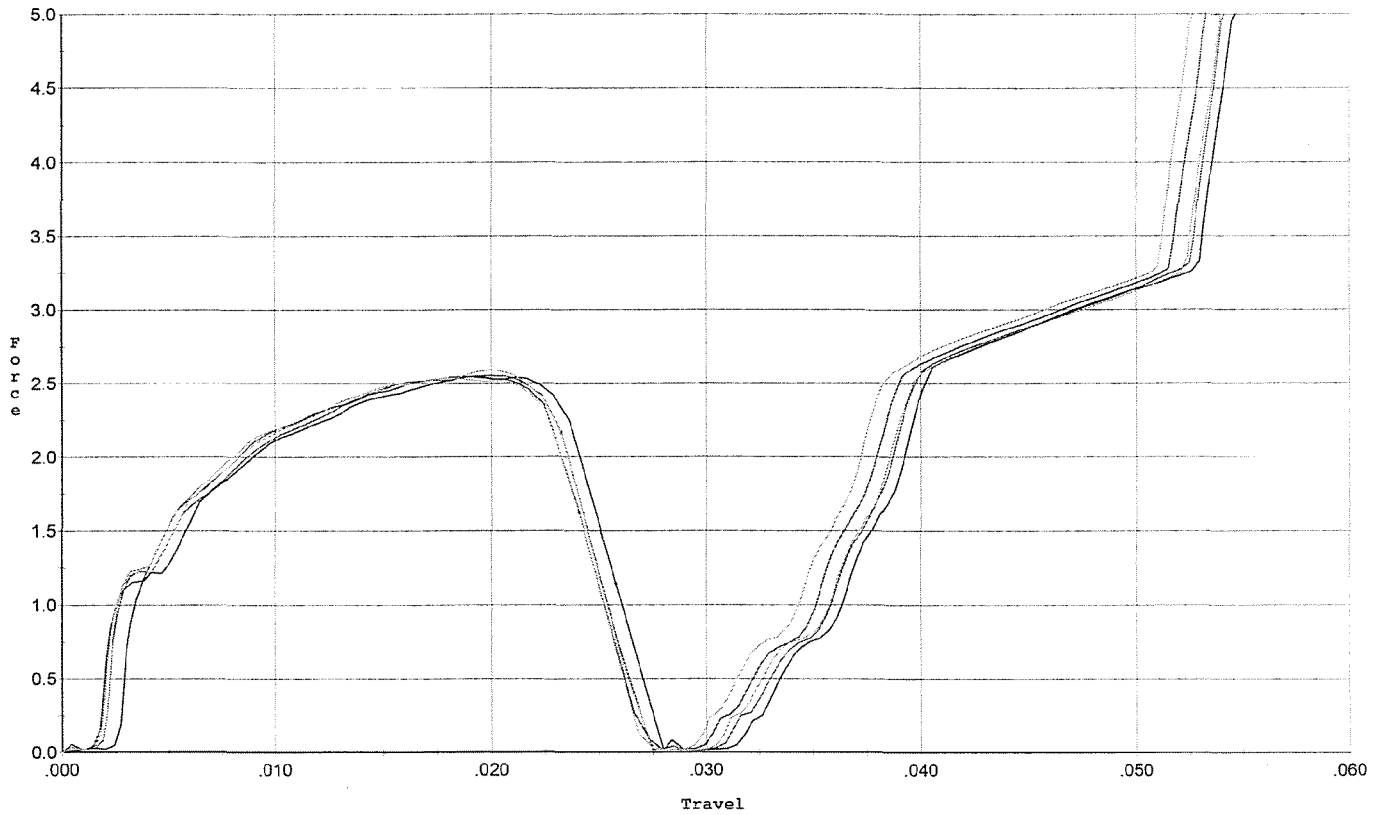
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	3-9-09	WW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	3-9-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-9-09	WW
	J) ASSEMBLE STOCK		3-4-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		3-9-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-5-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-9-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.55</u> <u>2.57</u> <u>2.10</u> <u>2.50</u>	3-4-09	WW
	C) FUNCTION		3-9-09	WW
690	PACK		5/27/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



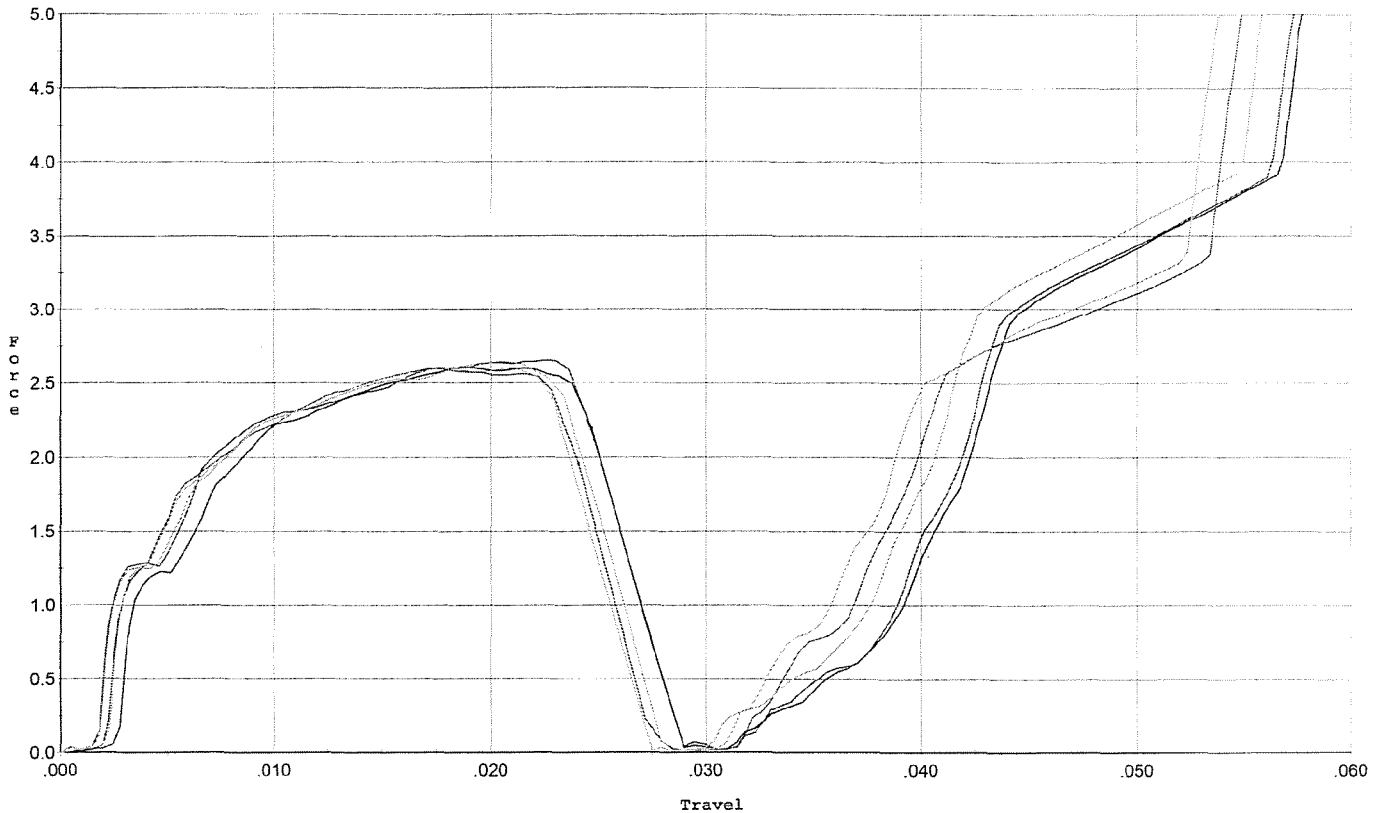
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.024	0.00	0.035	0.044		Set Trigger
2	2.547	0.026	0.00	0.036	0.046		Set Trigger
3	2.550	0.023	0.002	0.036	0.043		Set Trigger
4	2.592	0.023	0.00	0.034	0.043		Set Trigger
5	2.536	0.024	0.00	0.036	0.044		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



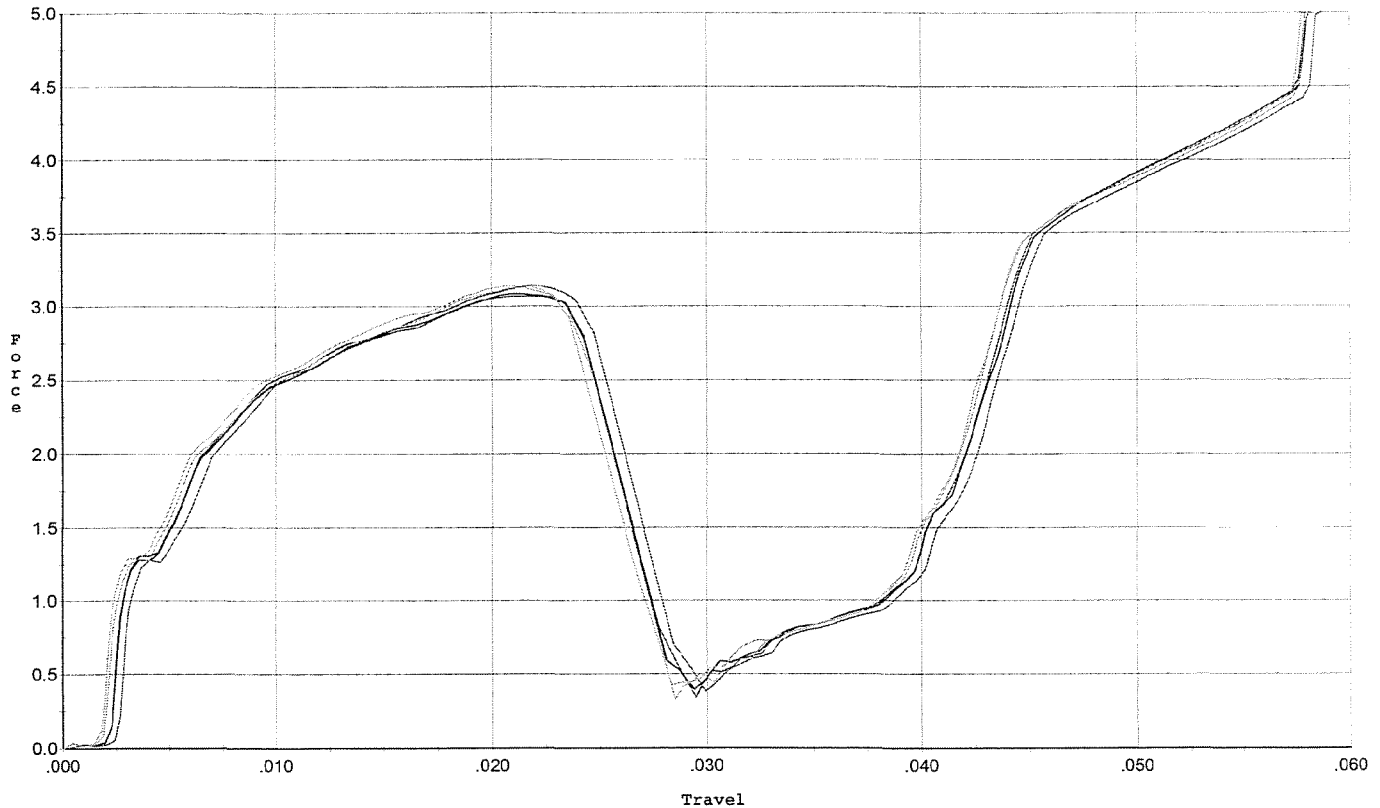
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.025	0.002	0.038	0.048		Set Trigger
2	2.604	0.025	0.00	0.038	0.046		Set Trigger
3	2.595	0.024	0.00	0.037	0.046		Set Trigger
4	2.599	0.023	0.00	0.036	0.044		Set Trigger
5	2.643	0.025	0.00	0.037	0.048		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



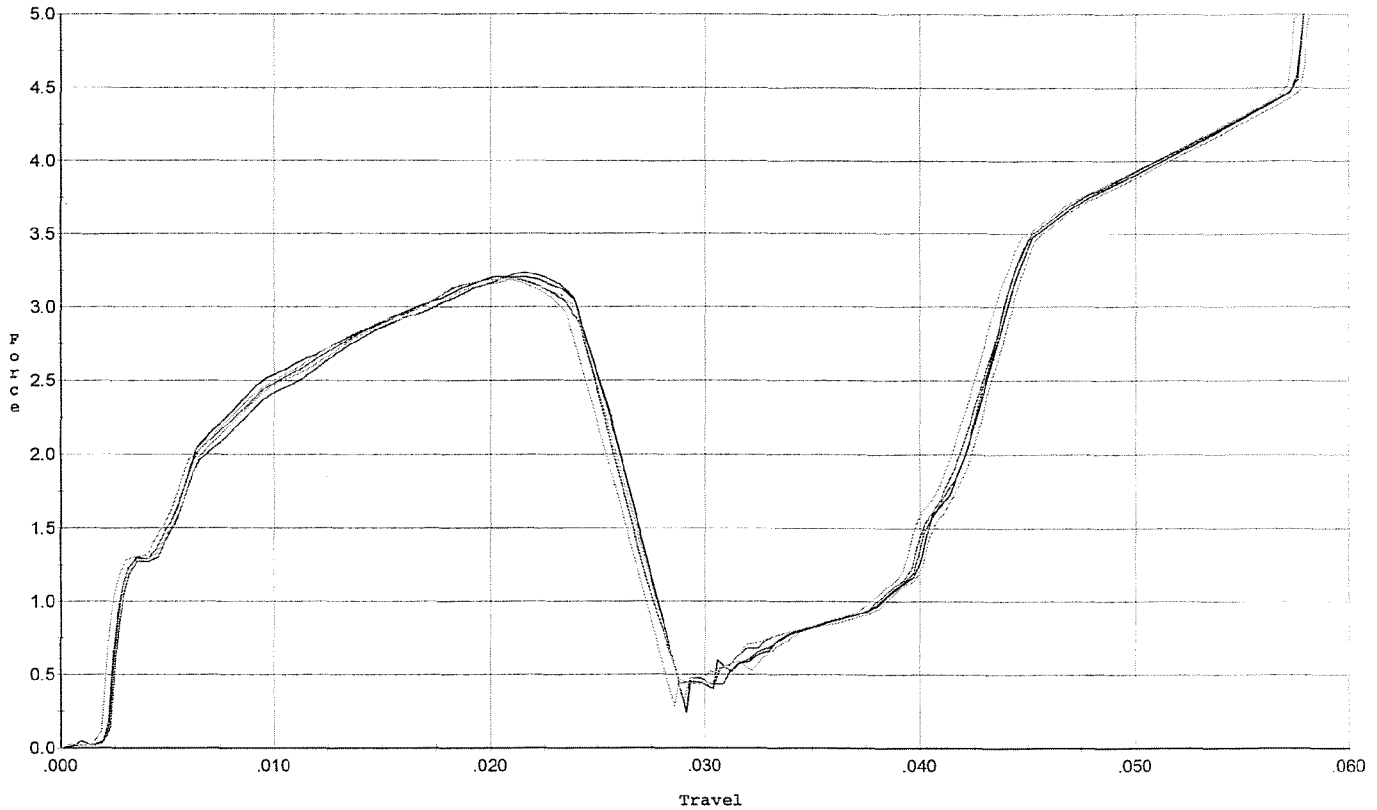
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.024	0.00	0.038	0.052		Set Trigger
2	3.082	0.024	0.00	0.038	0.052		Set Trigger
3	3.144	0.025	0.00	0.038	0.053		Set Trigger
4	3.139	0.024	0.00	0.038	0.052		Set Trigger
5	3.134	0.025	0.00	0.038	0.053		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



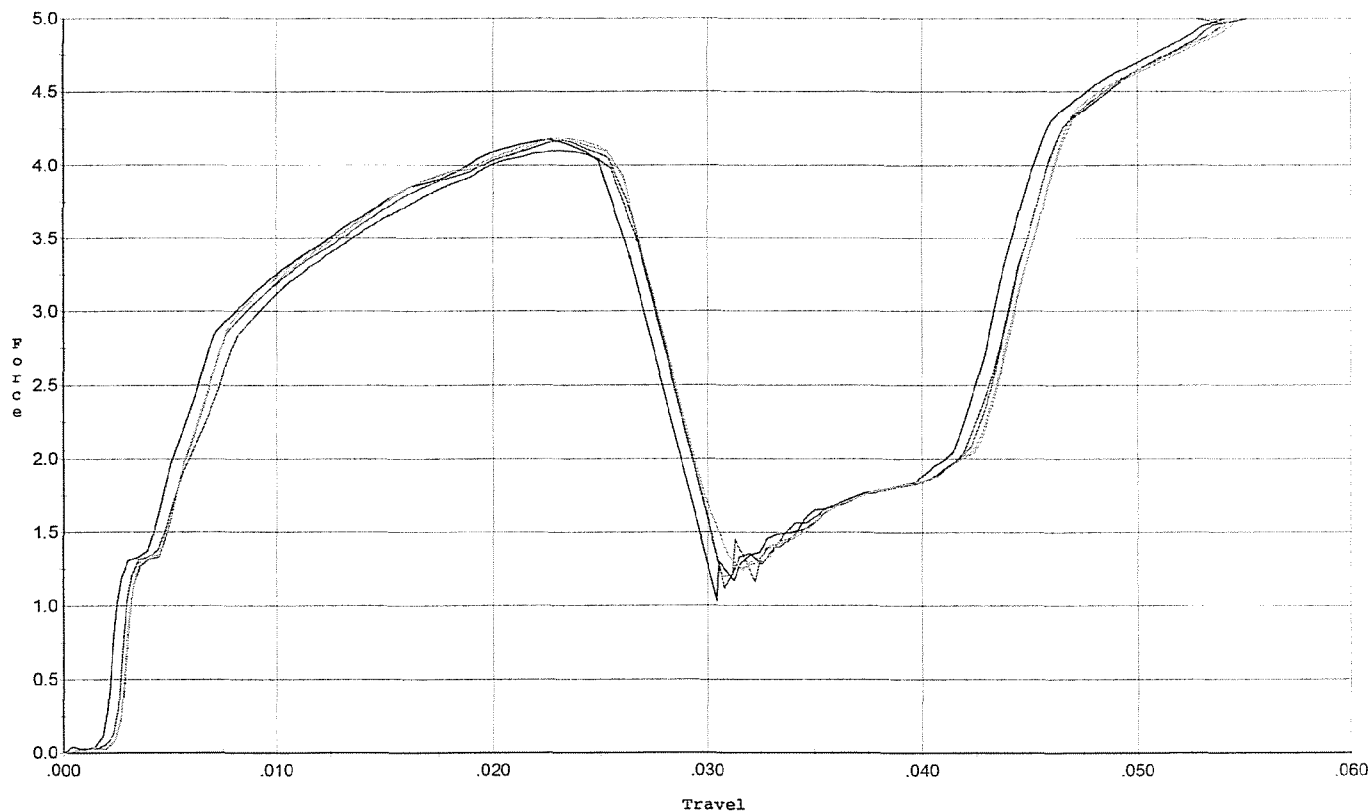
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.233	0.026	0.00	0.038	0.056		Set Trigger
2	3.204	0.026	0.002	0.038	0.057		Set Trigger
3	3.189	0.024	0.002	0.038	0.053		Set Trigger
4	3.191	0.026	0.00	0.038	0.057		Set Trigger
5	3.194	0.026	0.002	0.038	0.057		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



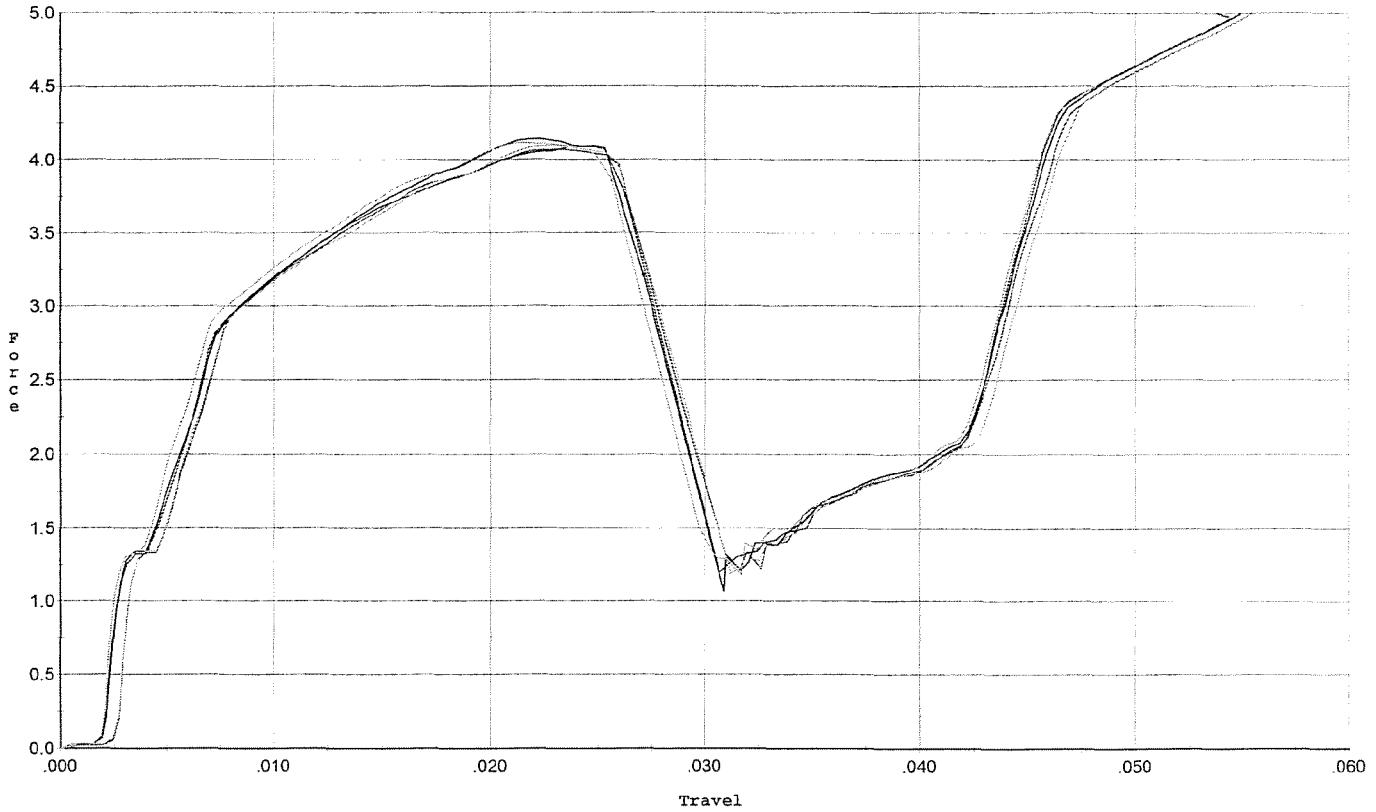
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.027	0.00	0.035	0.074		Set Trigger
2	4.171	0.026	0.00	0.034	0.076		Set Trigger
3	4.172	0.026	0.002	0.035	0.074		Set Trigger
4	4.185	0.026	0.00	0.035	0.074		Set Trigger
5	4.186	0.026	0.00	0.035	0.074		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



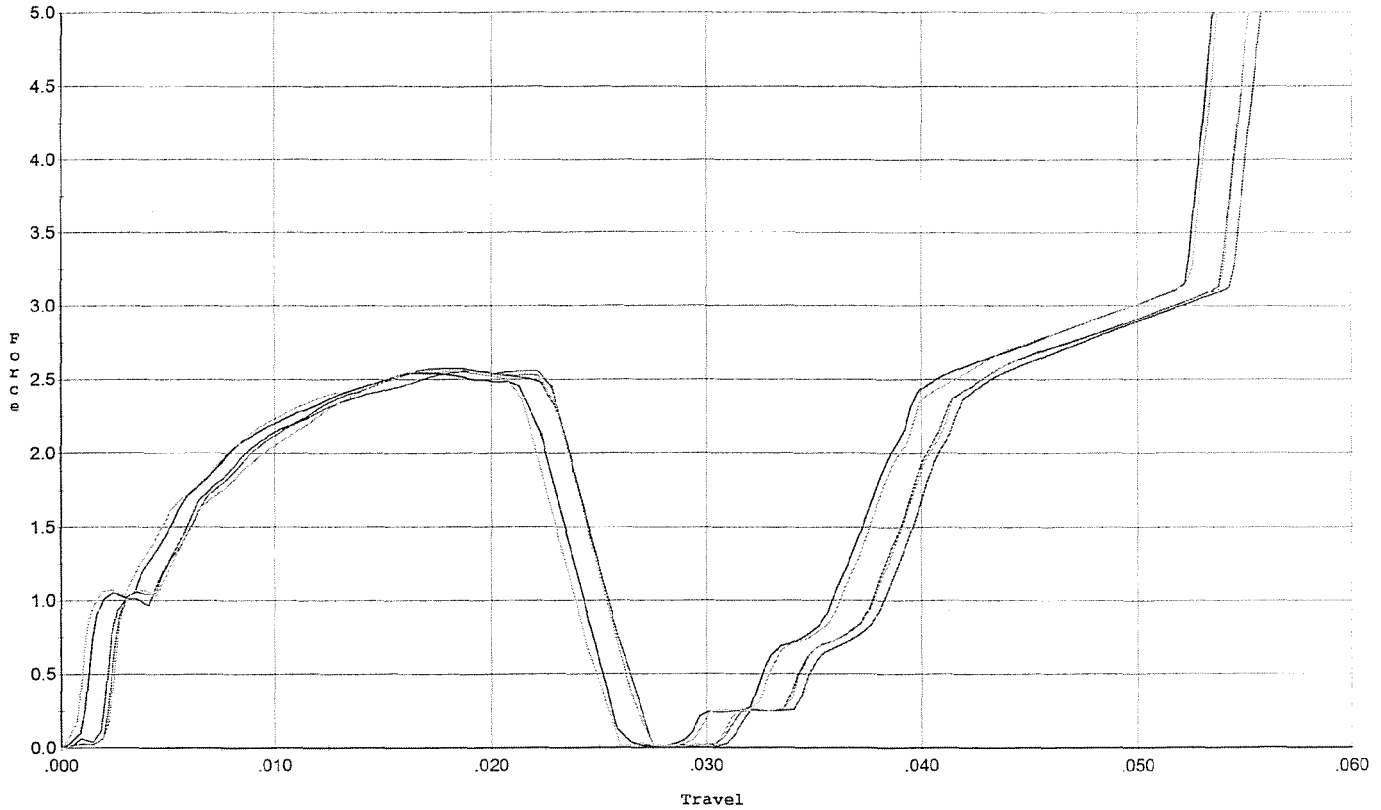
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.026	0.00	0.034	0.074		Set Trigger
2	4.140	0.027	0.00	0.034	0.077		Set Trigger
3	4.068	0.026	0.003	0.035	0.072		Set Trigger
4	4.096	0.028	0.00	0.035	0.079		Set Trigger
5	4.113	0.026	0.002	0.035	0.073		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



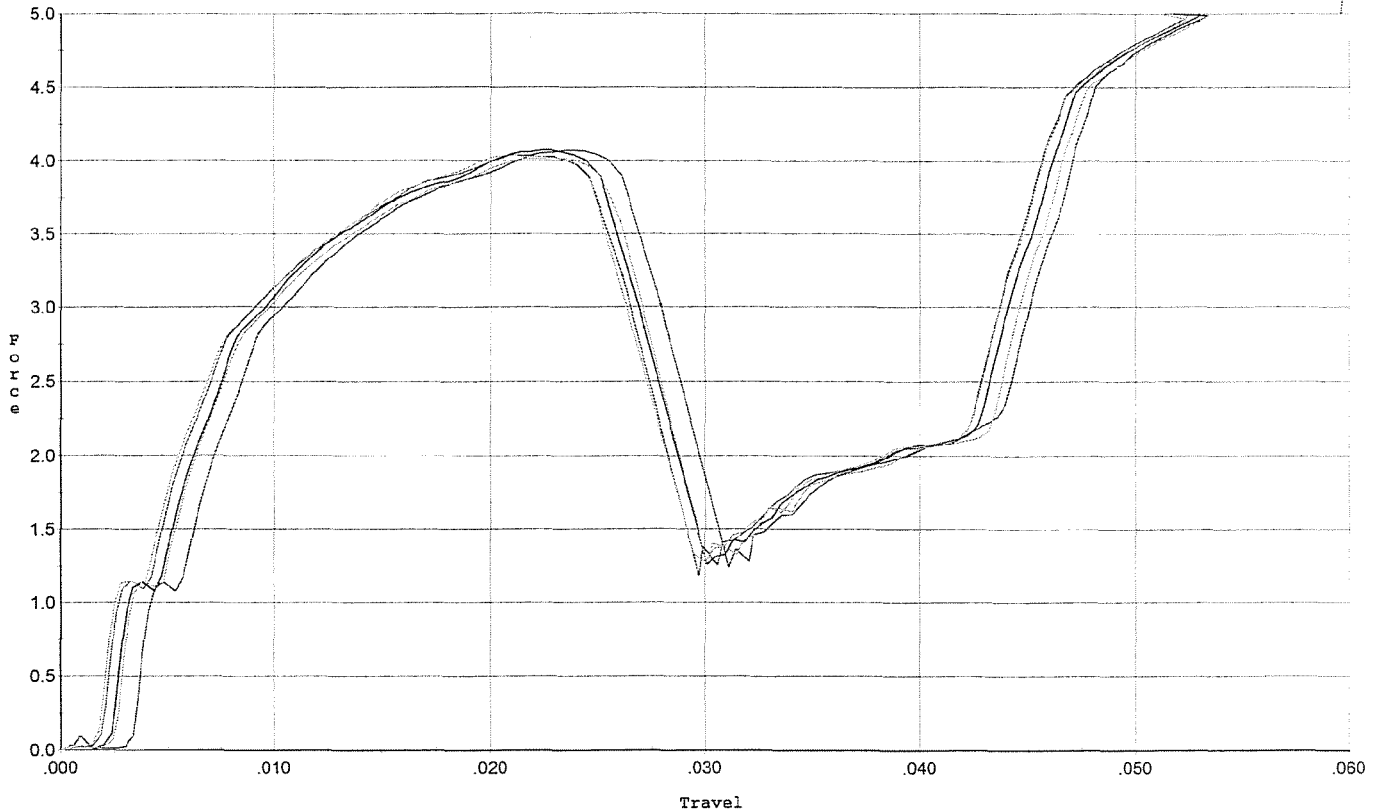
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.023	0.004	0.038	0.042		Set Trigger
2	2.542	0.022	0.00	0.036	0.042		Set Trigger
3	2.555	0.023	0.002	0.037	0.041		Set Trigger
4	2.553	0.021	0.00	0.037	0.041		Set Trigger
5	2.562	0.023	0.005	0.037	0.041		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.028	0.003	0.034	0.074		Set Trigger
2	4.072	0.027	0.00	0.034	0.074		Set Trigger
3	4.036	0.026	0.00	0.035	0.072		Set Trigger
4	4.040	0.027	0.00	0.035	0.074		Set Trigger
5	4.019	0.026	0.003	0.035	0.070		Set Trigger

Avg 4.04