

6680 7716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



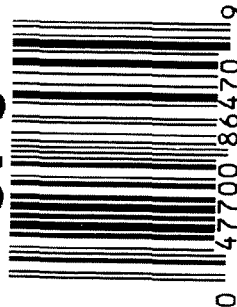
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6807716

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6680 7716

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX FEB 10 2009 OPERATOR <u>(H)</u>	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION		2/18/09	(H)
490	MAGNAFLUX BOLT		2/18/09	MR
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		3/4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-5-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/6/09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/6/09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

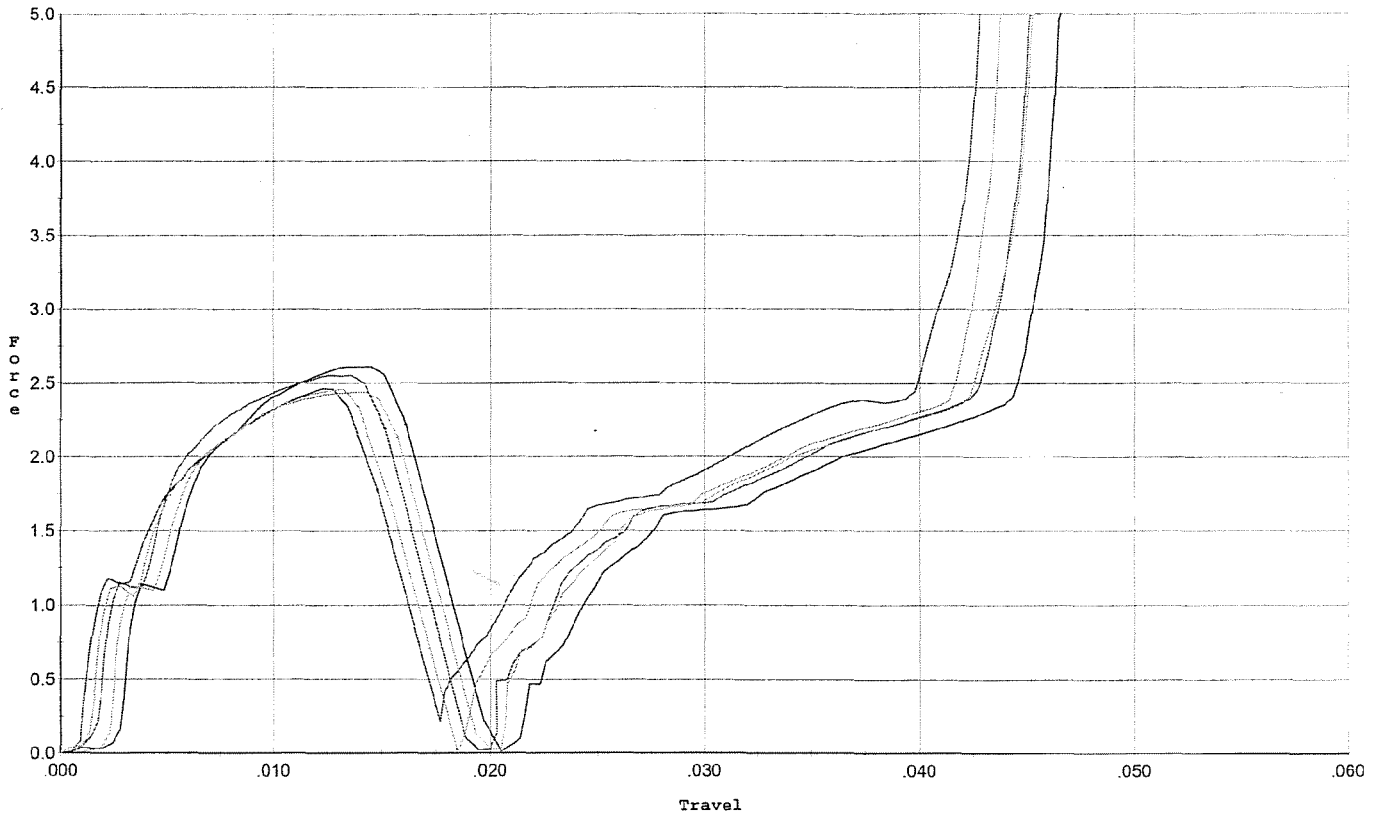
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>5.5</u> <u>5.5</u>	3-13-09	NW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>4</u> <u>4</u>	3-13-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	3-13-09	NW
	J) ASSEMBLE STOCK			3-9-09	RT
	K) ASSEMBLE SWIVEL STUDS			3-13-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TC
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-10-09	NW
670	FINAL INSPECTION A) HEADSPACE			3-13-09	NW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.51</u> <u>2.47</u> <u>2.38</u> <u>2.40</u>	3-11-09	NW
	C) FUNCTION			3-13-09	NW
690	PACK			3/23/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



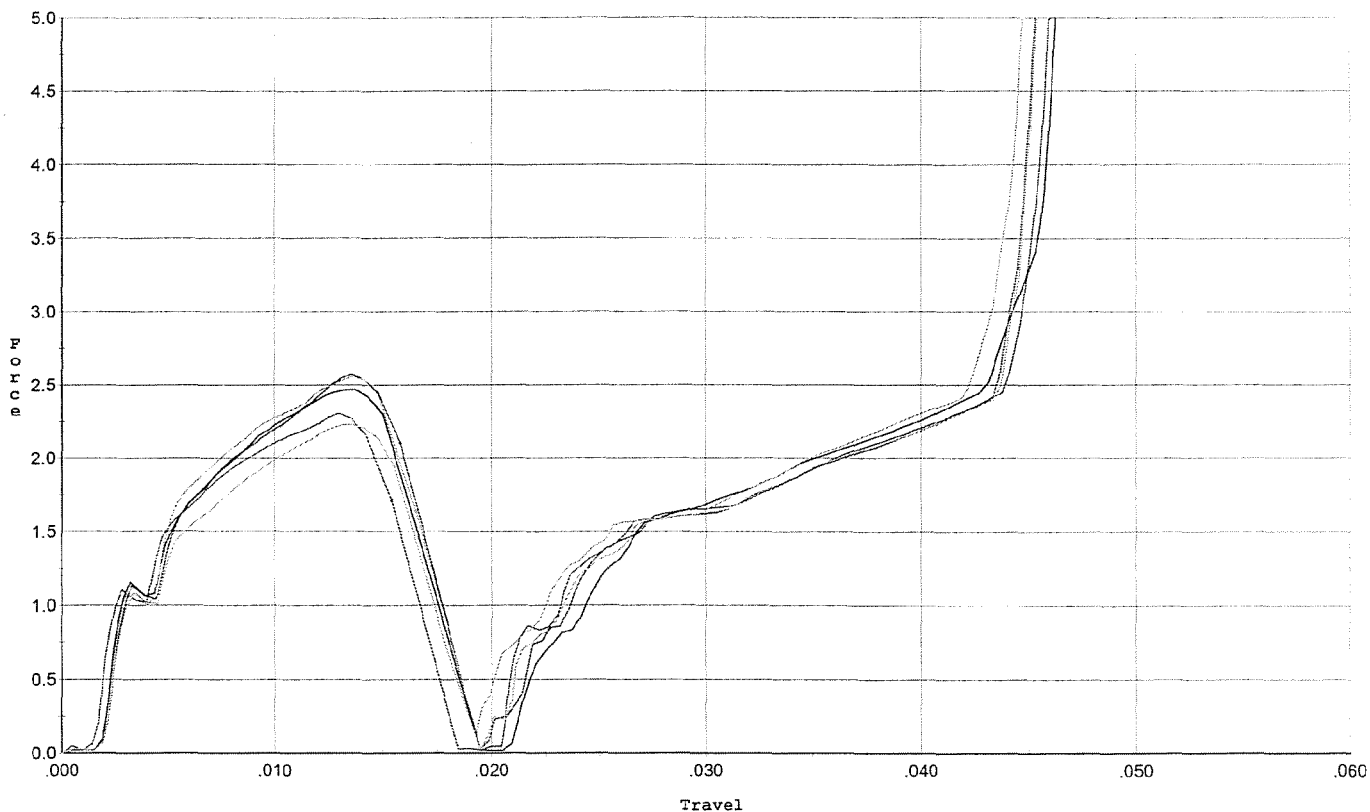
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.015	0.00	0.032	0.025		Set Trigger
2	2.611	0.016	0.003	0.034	0.026		Set Trigger
3	2.553	0.015	0.004	0.034	0.026		Set Trigger
4	2.437	0.016	0.005	0.033	0.025		Set Trigger
5	2.459	0.015	0.00	0.033	0.025		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



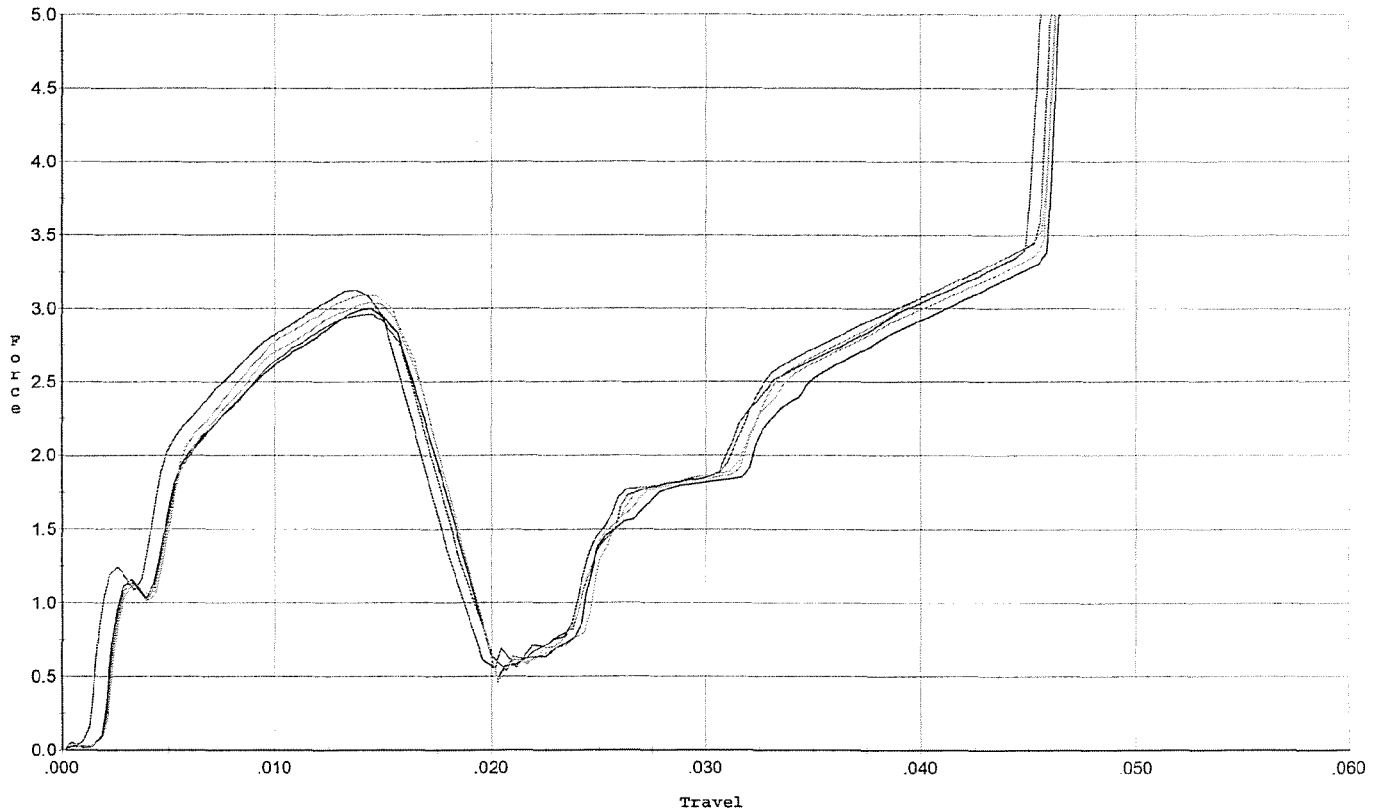
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.016	0.002	0.034	0.025		Set Trigger
2	2.469	0.015	0.002	0.035	0.024		Set Trigger
3	2.309	0.015	0.004	0.034	0.023		Set Trigger
4	2.229	0.016	0.002	0.034	0.022		Set Trigger
5	2.558	0.017	0.002	0.033	0.027		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



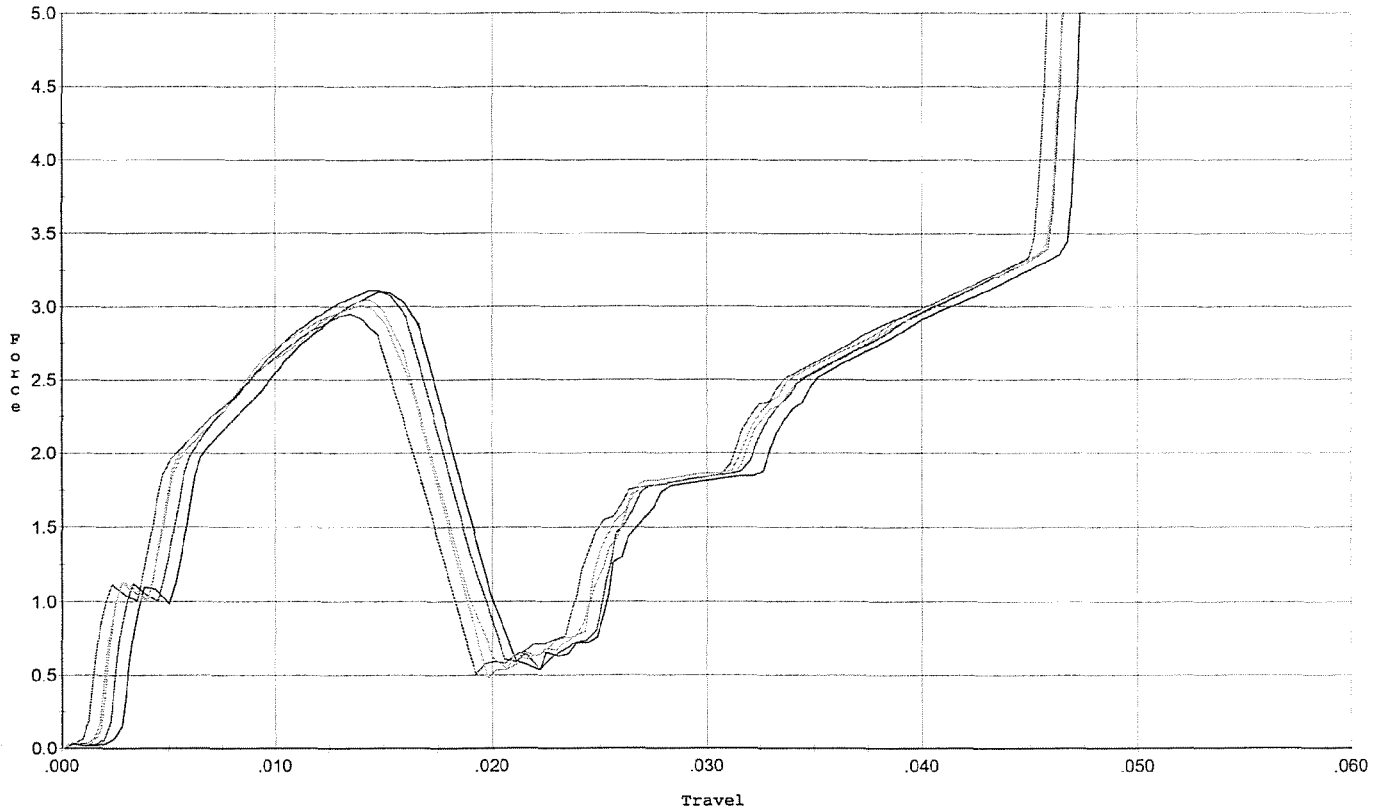
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.015	0.00	0.032	0.030		Set Trigger
2	3.001	0.018	0.002	0.032	0.033		Set Trigger
3	2.962	0.016	0.00	0.032	0.030		Set Trigger
4	3.043	0.017	0.00	0.032	0.032		Set Trigger
5	3.093	0.016	0.00	0.032	0.032		Set Trigger

A-3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



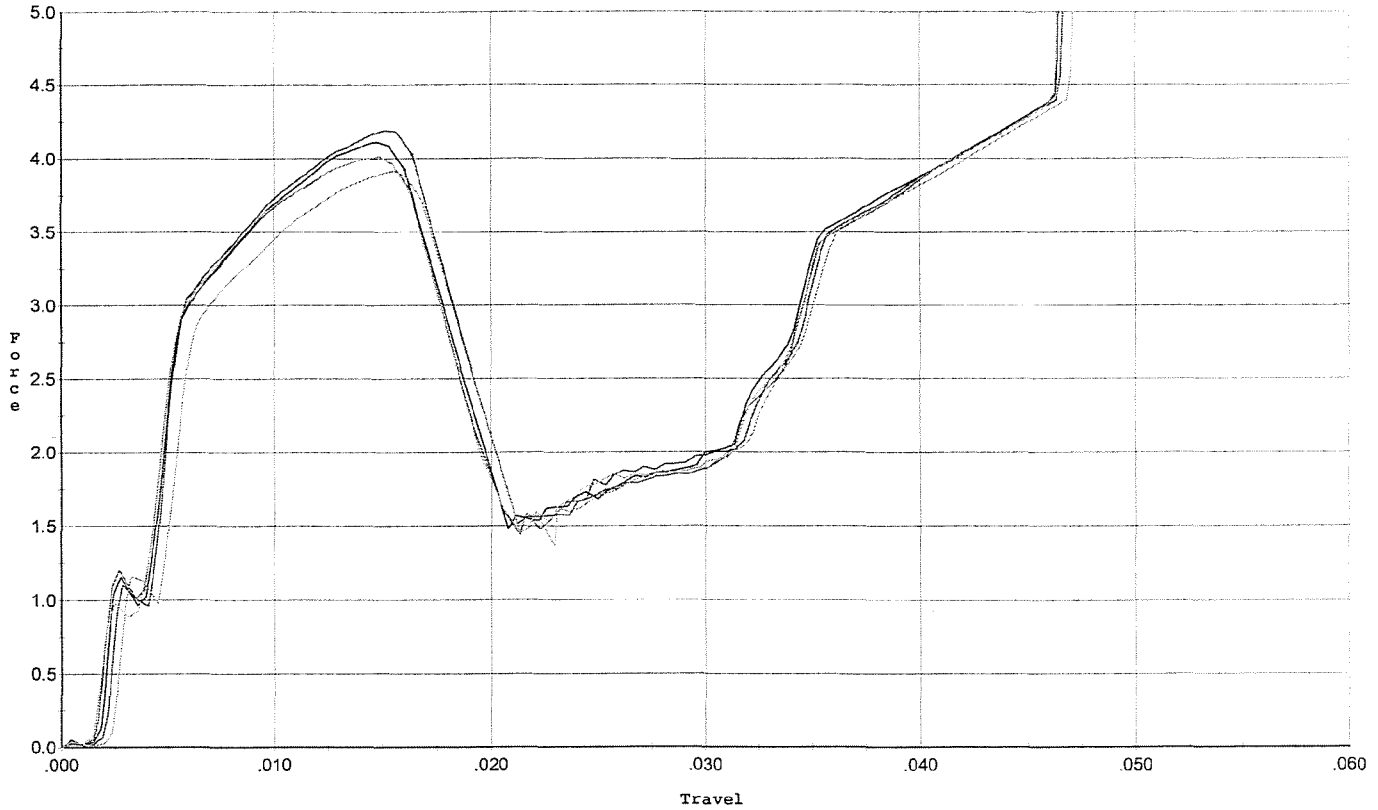
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.016	0.002	0.032	0.031		Set Trigger
2	3.101	0.017	0.003	0.033	0.030		Set Trigger
3	2.952	0.017	0.004	0.032	0.032		Set Trigger
4	3.006	0.016	0.004	0.033	0.031		Set Trigger
5	3.050	0.016	0.004	0.033	0.030		Set Trigger

A. 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



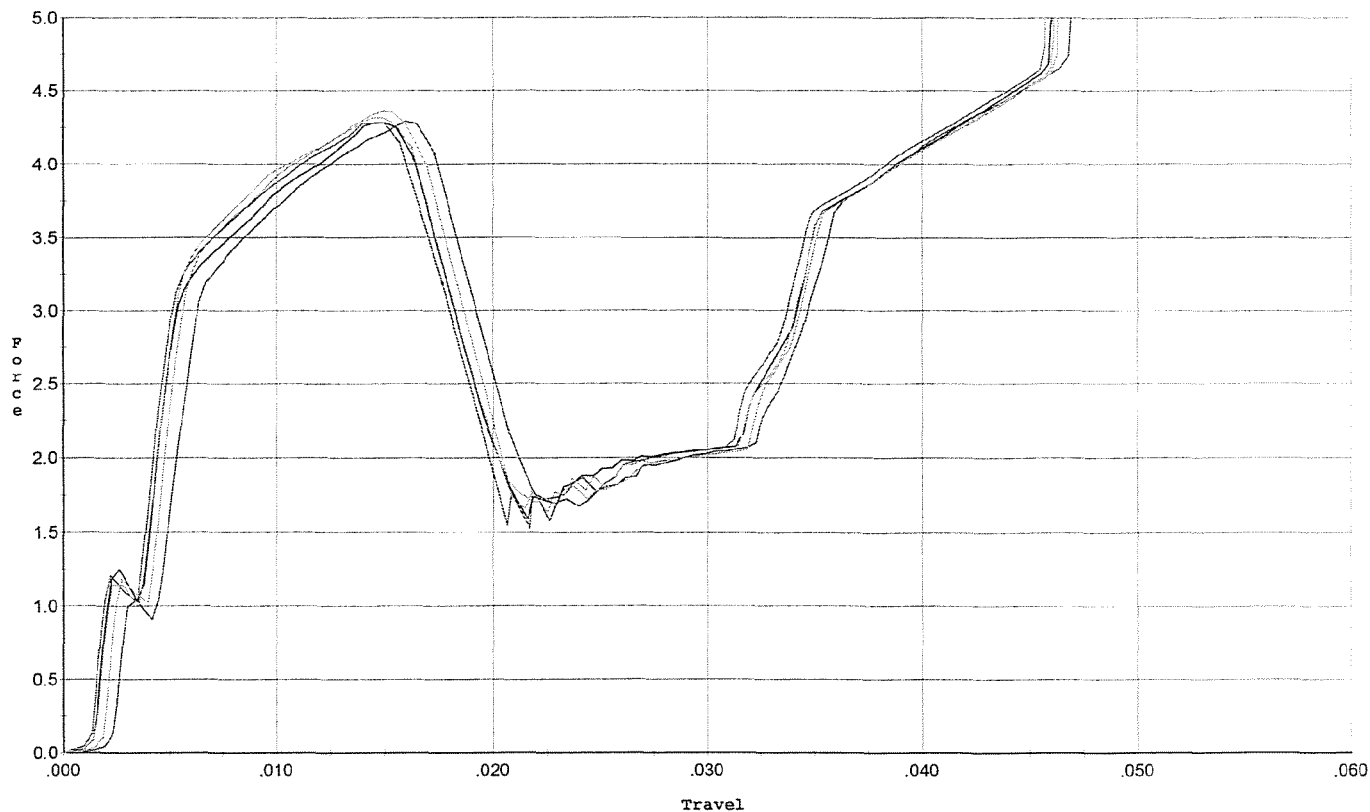
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.190	0.016	0.004	0.030	0.043		Set Trigger
2	4.115	0.016	0.00	0.031	0.041		Set Trigger
3	4.015	0.016	0.00	0.031	0.042		Set Trigger
4	4.013	0.016	0.00	0.031	0.042		Set Trigger
5	3.916	0.017	0.002	0.031	0.041		Set Trigger

A. 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



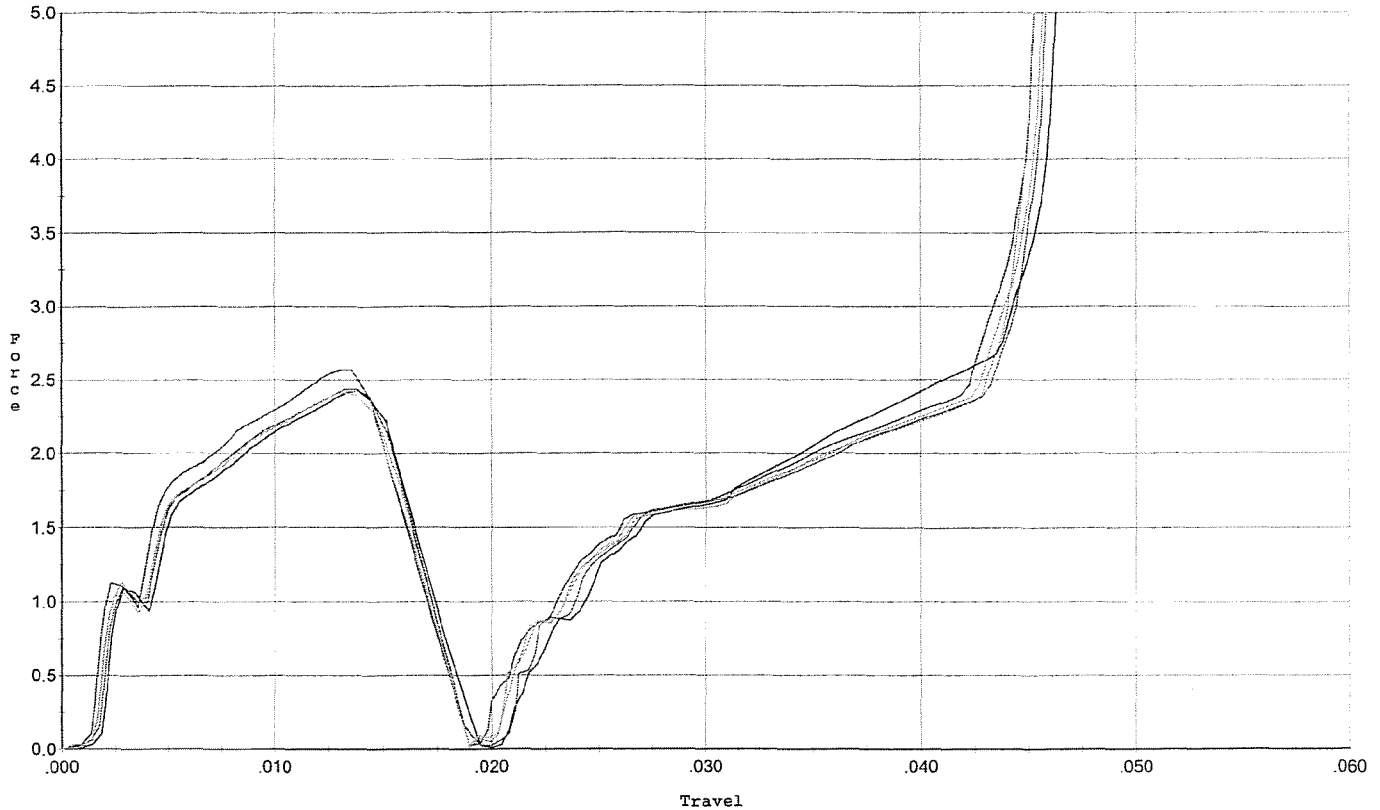
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.017	0.00	0.030	0.045		Set Trigger
2	4.281	0.016	0.00	0.030	0.045		Set Trigger
3	4.282	0.018	0.004	0.030	0.049		Set Trigger
4	4.314	0.016	0.004	0.030	0.045		Set Trigger
5	4.361	0.017	0.004	0.030	0.047		Set Trigger

A-4-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



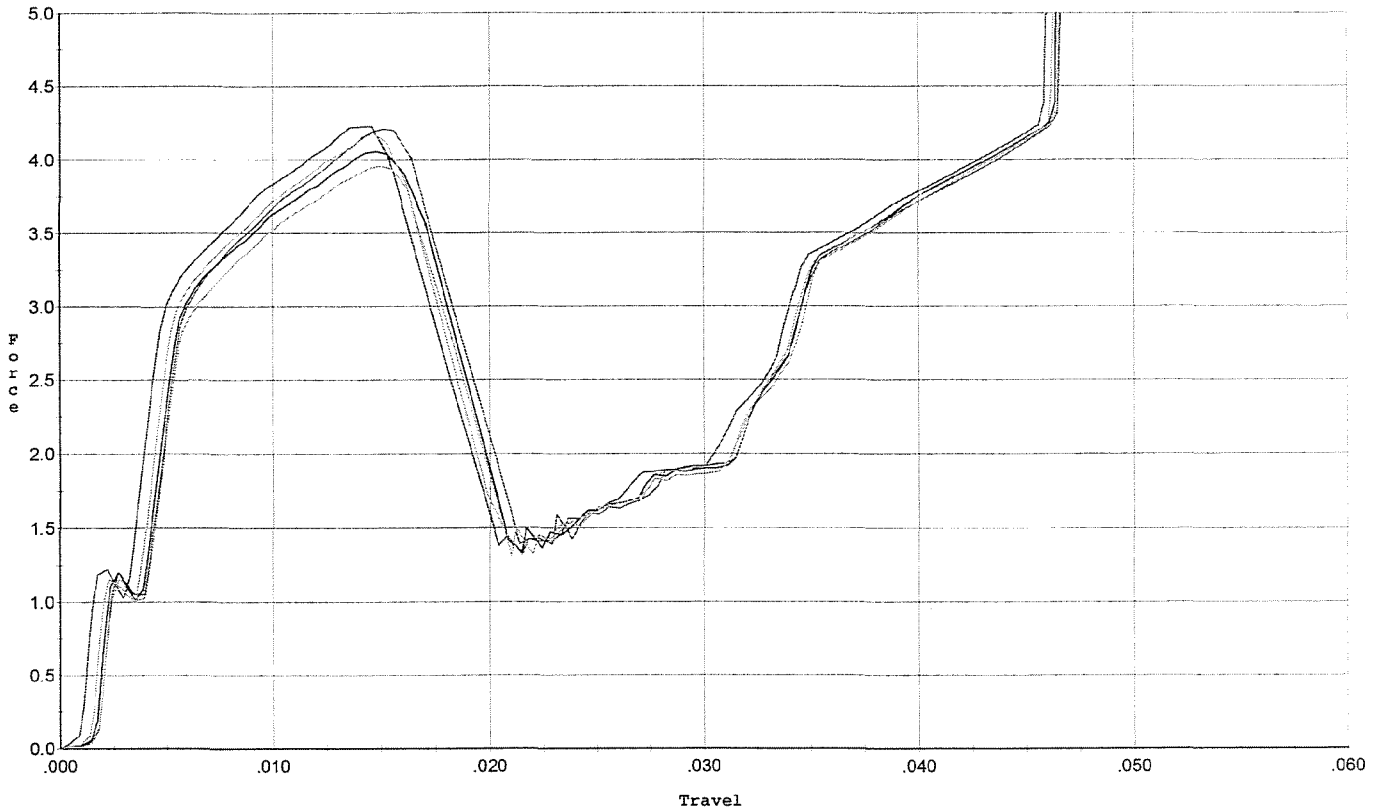
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.014	0.004	0.034	0.024		Set Trigger
2	2.426	0.015	0.004	0.034	0.023		Set Trigger
3	2.438	0.015	0.004	0.034	0.024		Set Trigger
4	2.409	0.016	0.00	0.034	0.026		Set Trigger
5	2.425	0.016	0.00	0.034	0.025		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.015	0.00	0.031	0.042		Set Trigger
2	4.058	0.017	0.00	0.031	0.044		Set Trigger
3	4.209	0.016	0.004	0.031	0.043		Set Trigger
4	4.182	0.016	0.004	0.031	0.043		Set Trigger
5	3.957	0.018	0.00	0.031	0.046		Set Trigger

A-4-12