

6680 7719

BM FORM

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

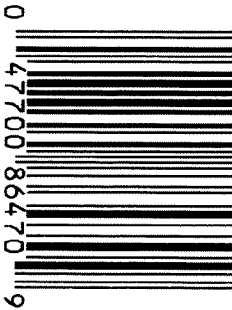
owner registration sticker



proof of purchase



UPC



G66807719

CAPACITY 6

BARREL LENGTH 24"

ORDER NO. 86470

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66807719

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES	FCB 10 2005	2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	2-18-09	SP
490	MAGNAFLUX BOLT		2-18-09	MR
500	ROLLMARK CALIBER		2-19-09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		3-3-09	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

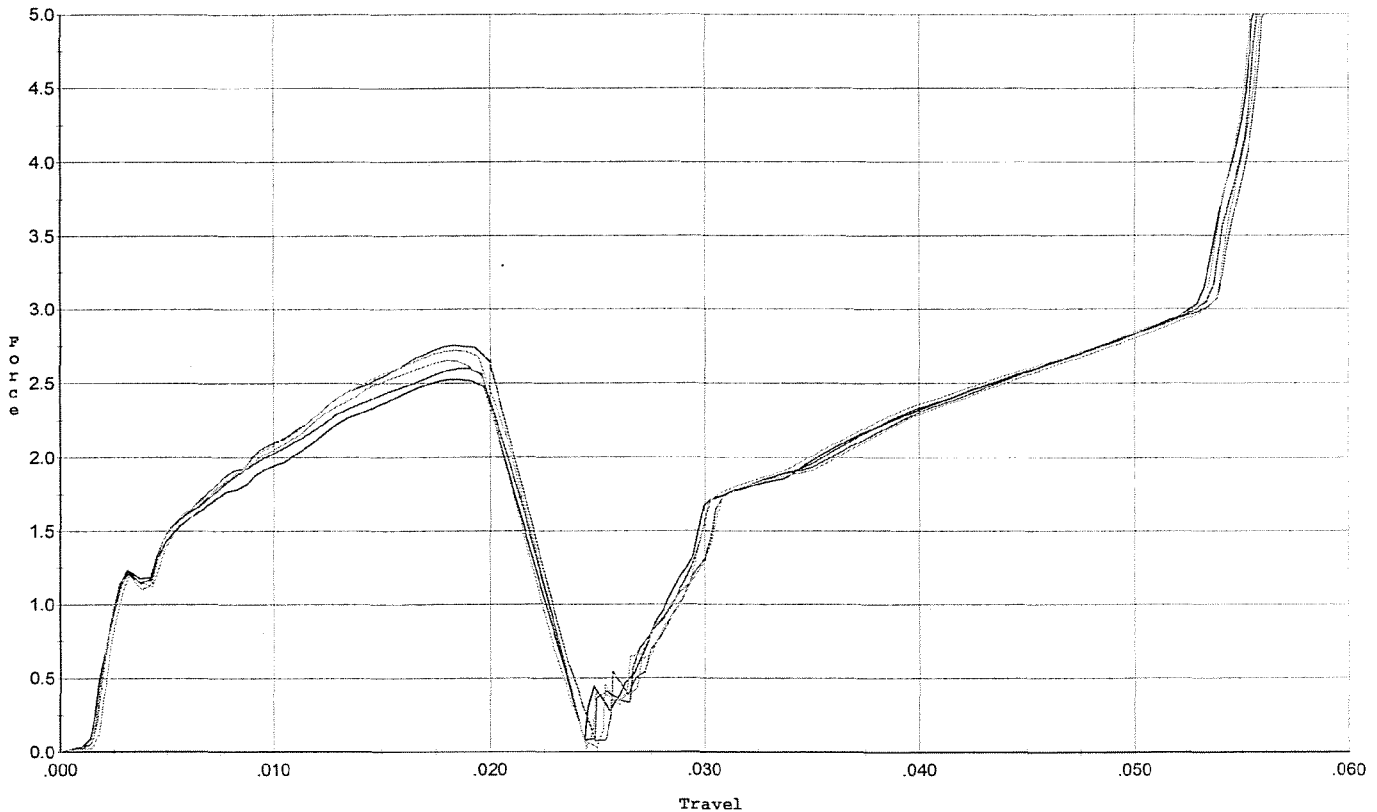
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	3-13-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-13-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-13-09	WN
	J) ASSEMBLE STOCK		3-9-09	KL
	K) ASSEMBLE SWIVEL STUDS		3-13-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-10-09	WN
670	FINAL INSPECTION A) HEADSPACE		3-13-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.19</u> <u>2.20</u> <u>2.17</u> <u>2.13</u>	3-11-09	WN
	C) FUNCTION		3-13-09	WN
690	PACK		3/23/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



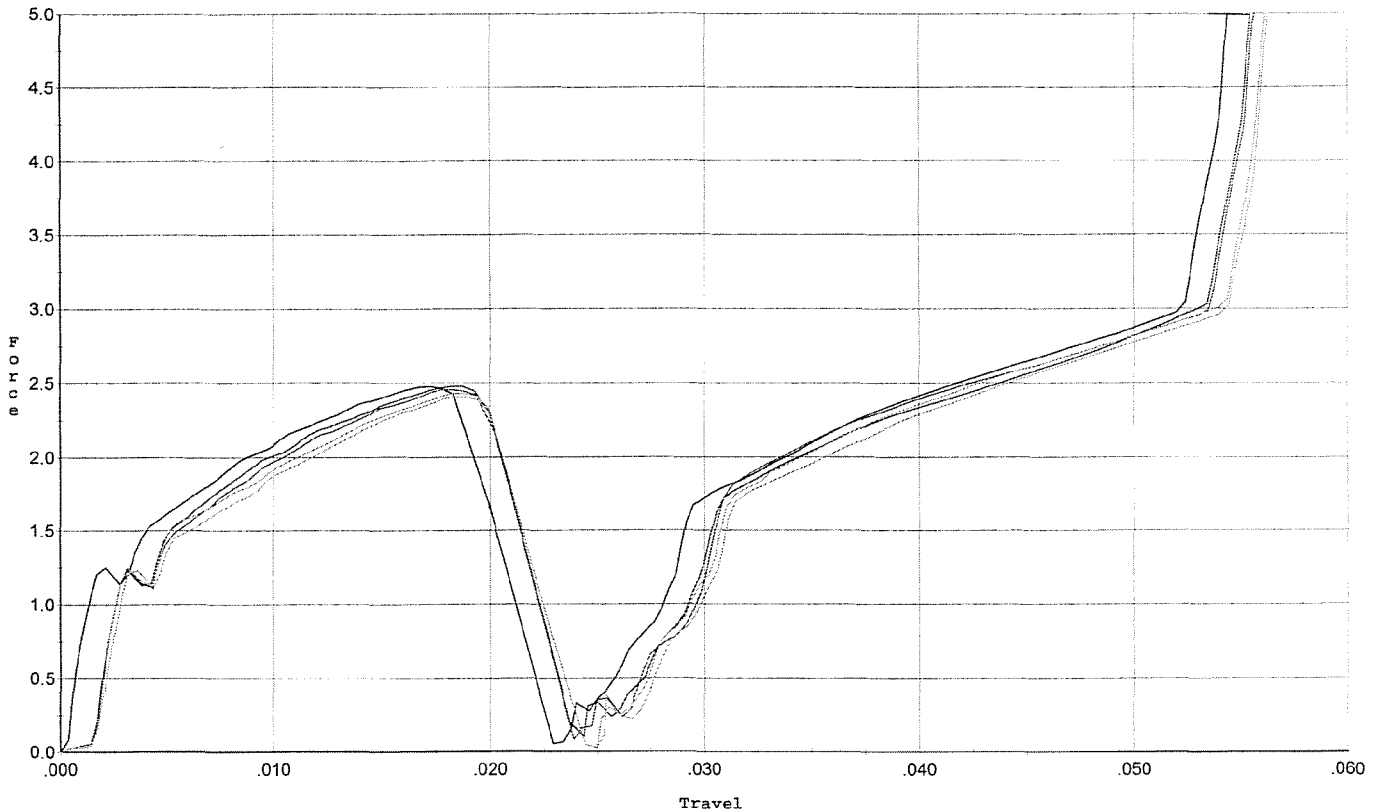
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.021	0.00	0.038	0.037		Set Trigger
2	2.524	0.020	0.00	0.039	0.034		Set Trigger
3	2.755	0.020	0.00	0.039	0.036		Set Trigger
4	2.721	0.021	0.002	0.038	0.037		Set Trigger
5	2.652	0.020	0.00	0.039	0.035		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



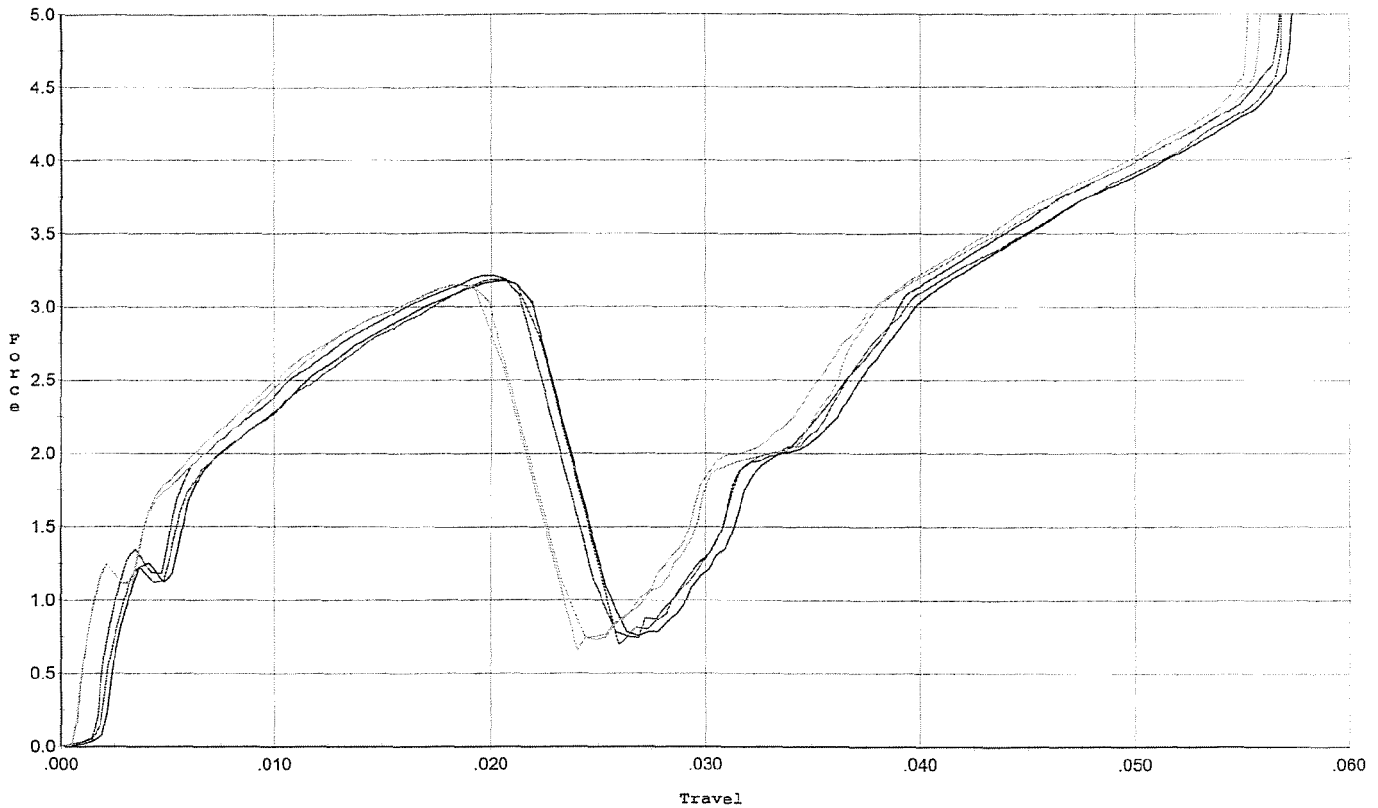
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.478	0.020	0.00	0.038	0.034		Set Trigger
2	2.477	0.020	0.00	0.038	0.036		Set Trigger
3	2.456	0.020	0.005	0.038	0.034		Set Trigger
4	2.407	0.020	0.00	0.039	0.032		Set Trigger
5	2.430	0.020	0.005	0.039	0.033		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



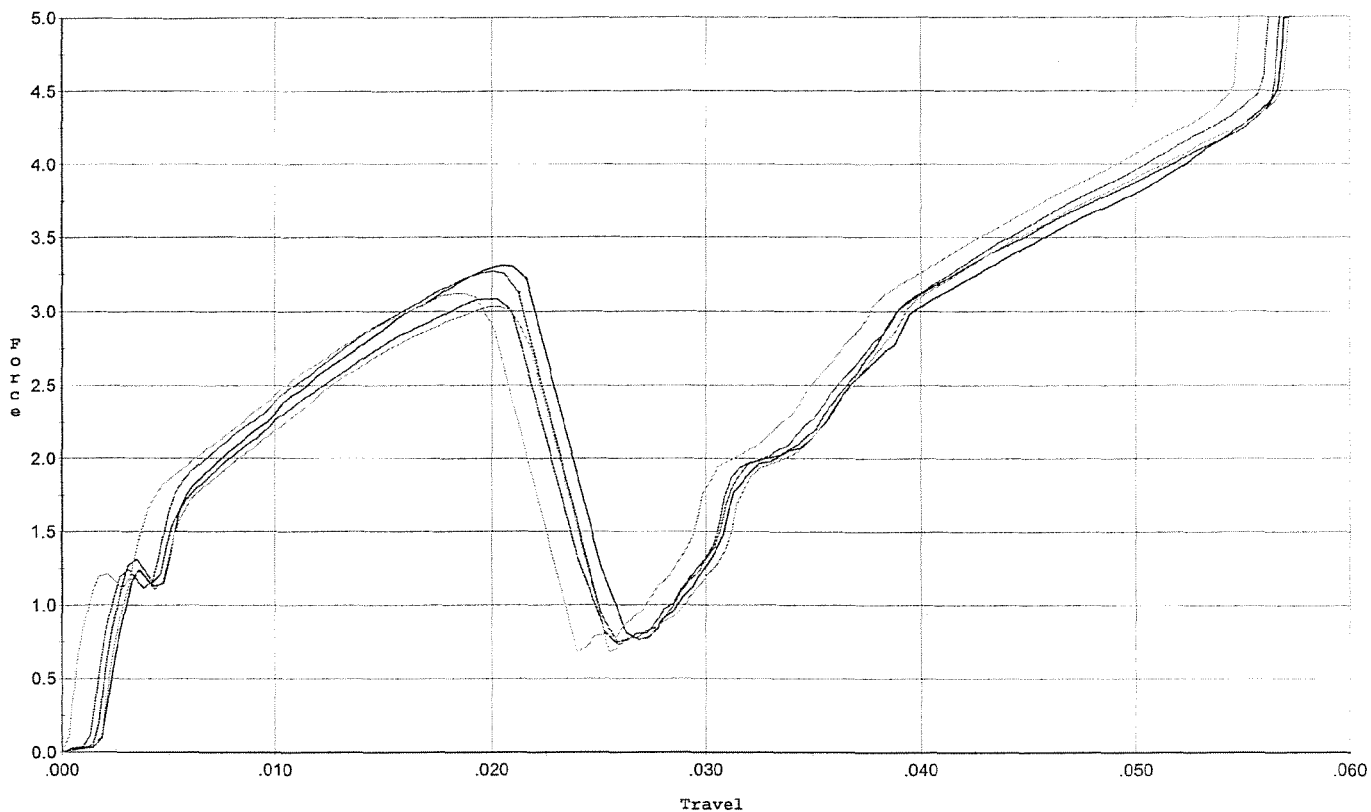
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.021	0.005	0.037	0.045		Set Trigger
2	3.176	0.022	0.00	0.037	0.045		Set Trigger
3	3.187	0.022	0.00	0.036	0.046		Set Trigger
4	3.153	0.021	0.00	0.036	0.044		Set Trigger
5	3.150	0.020	0.004	0.037	0.043		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



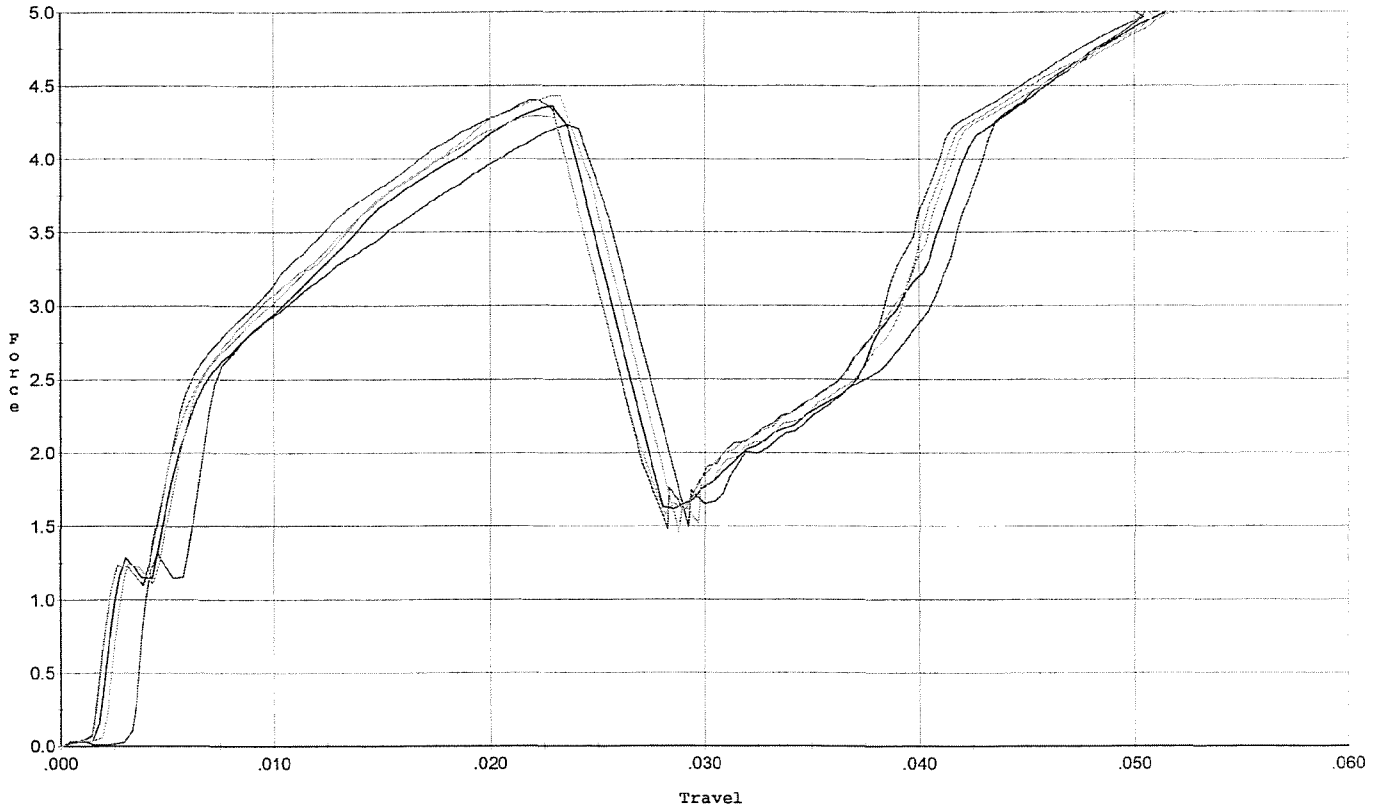
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.083	0.021	0.00	0.037	0.042		Set Trigger
2	3.309	0.022	0.00	0.036	0.045		Set Trigger
3	3.272	0.021	0.00	0.036	0.045		Set Trigger
4	3.120	0.020	0.00	0.036	0.043		Set Trigger
5	3.029	0.022	0.00	0.037	0.043		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



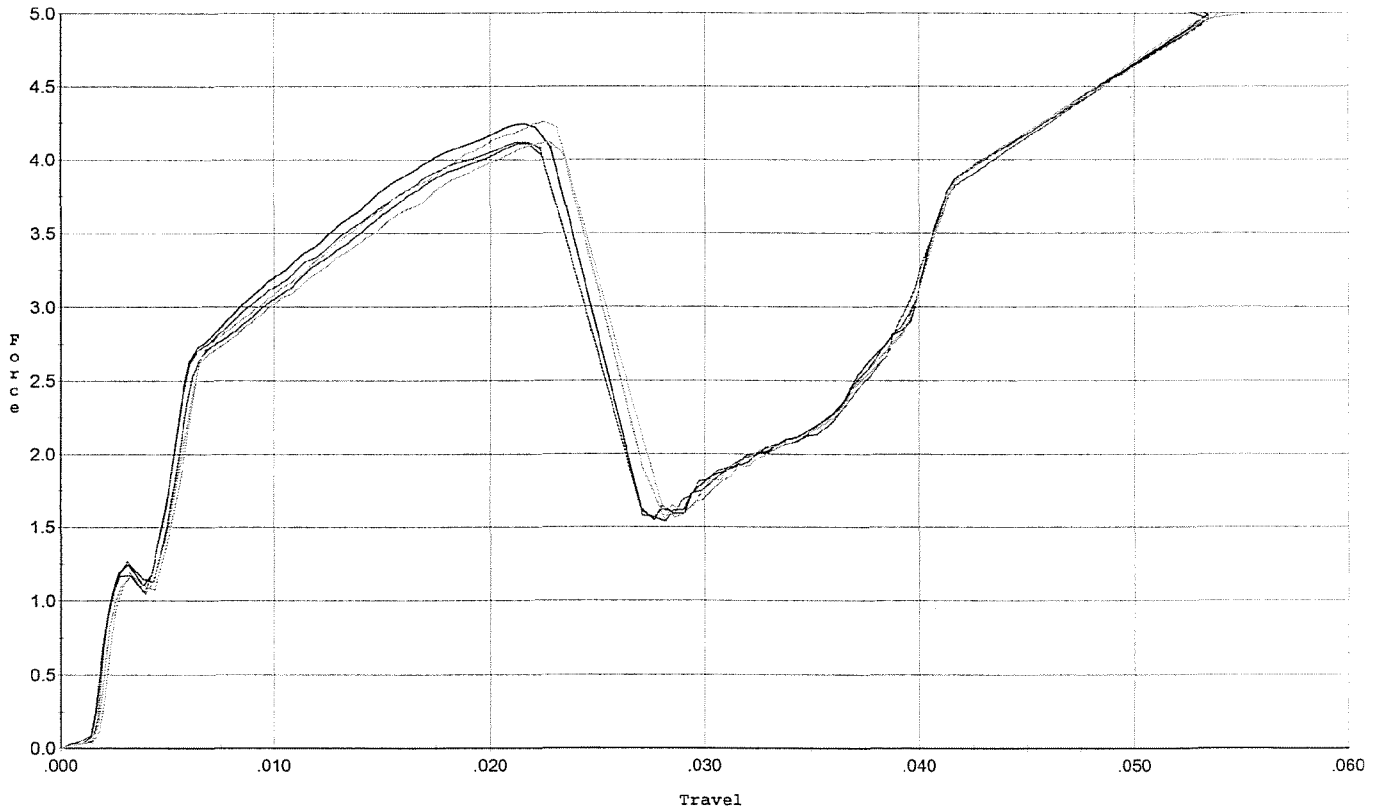
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.026	0.003	0.034	0.067		Set Trigger
2	4.361	0.024	0.002	0.034	0.065		Set Trigger
3	4.403	0.023	0.004	0.034	0.065		Set Trigger
4	4.431	0.025	0.005	0.034	0.069		Set Trigger
5	4.293	0.023	0.004	0.034	0.064		Set Trigger

A-434

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



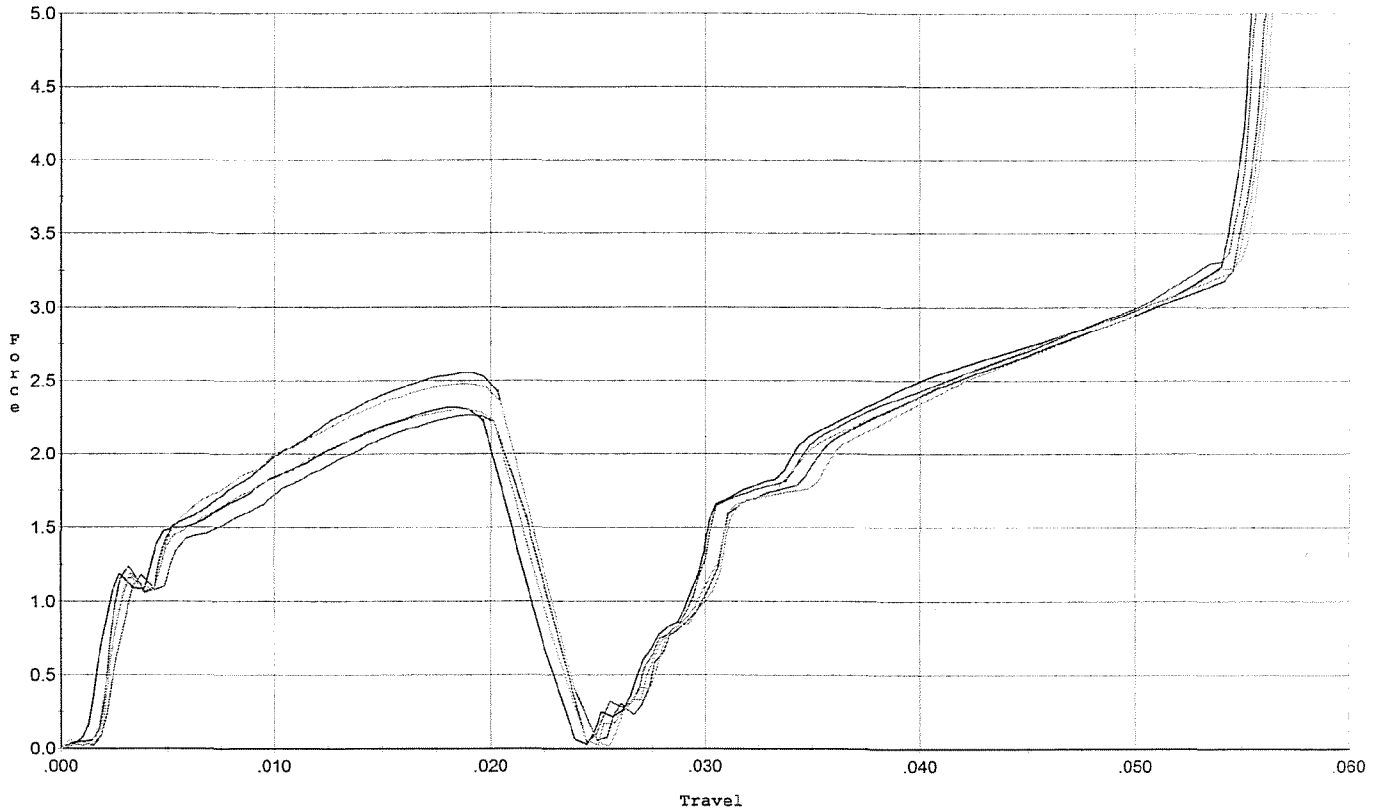
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.025	0.005	0.035	0.066		Set Trigger
2	4.245	0.023	0.00	0.035	0.063		Set Trigger
3	4.122	0.022	0.004	0.035	0.060		Set Trigger
4	4.258	0.023	0.005	0.035	0.063		Set Trigger
5	4.123	0.023	0.00	0.034	0.062		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



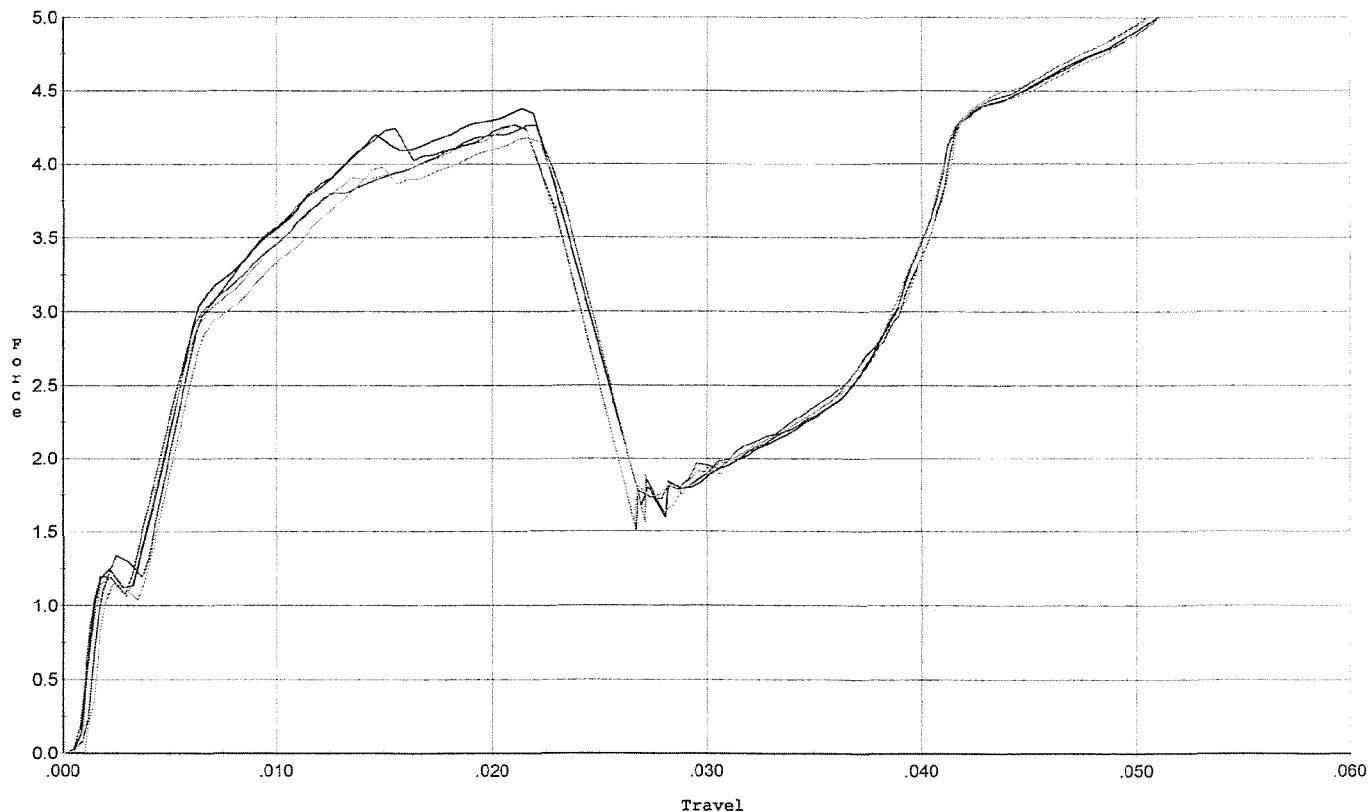
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.020	0.00	0.039	0.035		Set Trigger
2	2.320	0.020	0.004	0.038	0.032		Set Trigger
3	2.265	0.022	0.00	0.038	0.033		Set Trigger
4	2.478	0.020	0.00	0.039	0.035		Set Trigger
5	2.309	0.020	0.005	0.039	0.032		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.262	0.023	0.004	0.034	0.069		Set Trigger
2	4.374	0.024	0.00	0.034	0.073		Set Trigger
3	4.262	0.023	0.003	0.034	0.067		Set Trigger
4	4.177	0.023	0.004	0.034	0.066		Set Trigger
5	4.268	0.023	0.00	0.034	0.067		Set Trigger

A-4-26