

G6807720

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



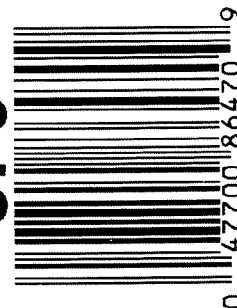
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807720

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7720

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-12-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	
542	APPLY COATINGS (BARREL ACTION)		3/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-5-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

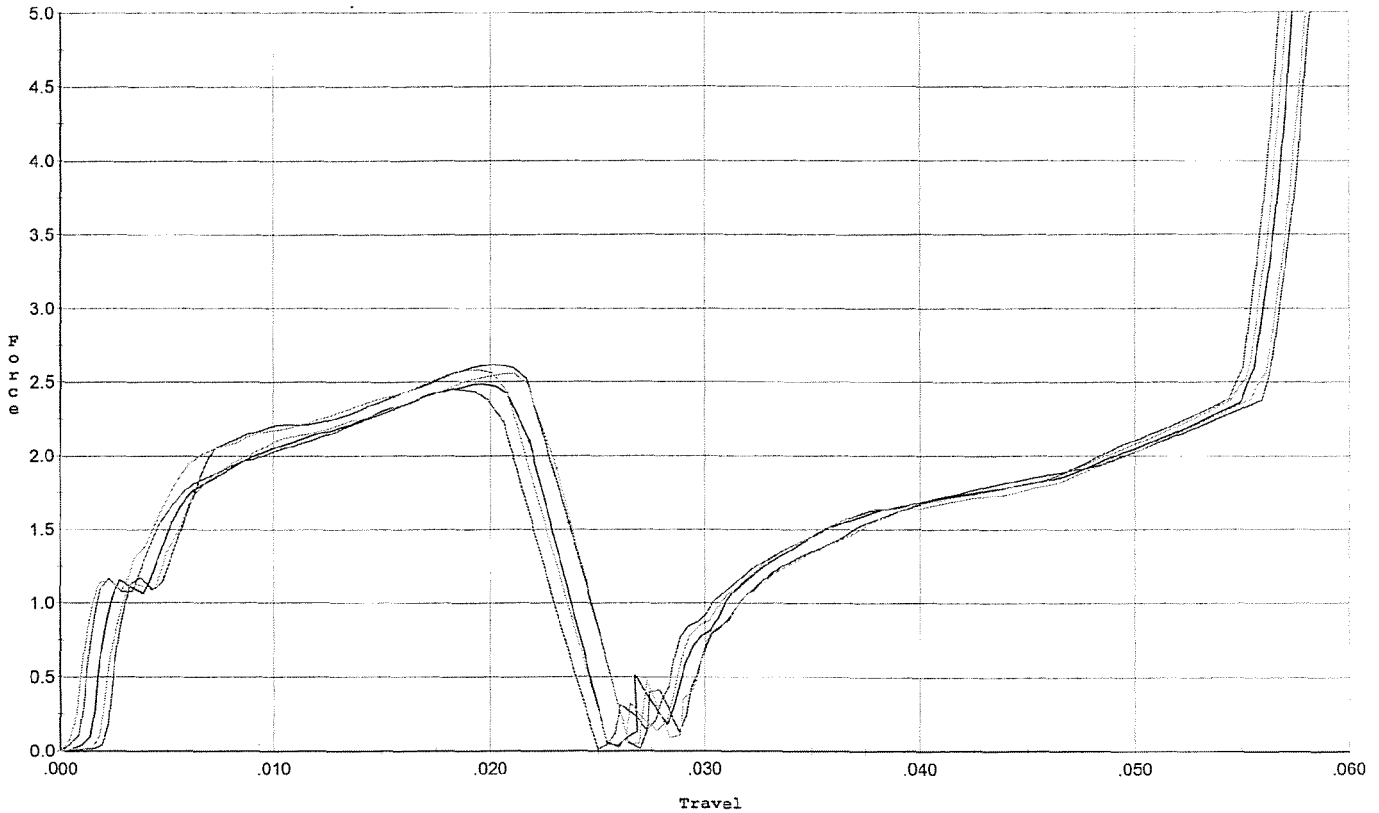
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-9-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-9-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	3-9-09	WV
	J) ASSEMBLE STOCK		3-5-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		3-9-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-6-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-4-09	WV
670	FINAL INSPECTION A) HEADSPACE		3-9-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.64</u> <u>2.60</u> <u>2.65</u> <u>2.46</u>	3-9-09	WV
	C) FUNCTION		3-9-09	WV
690	PACK		5-28-09	WV

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



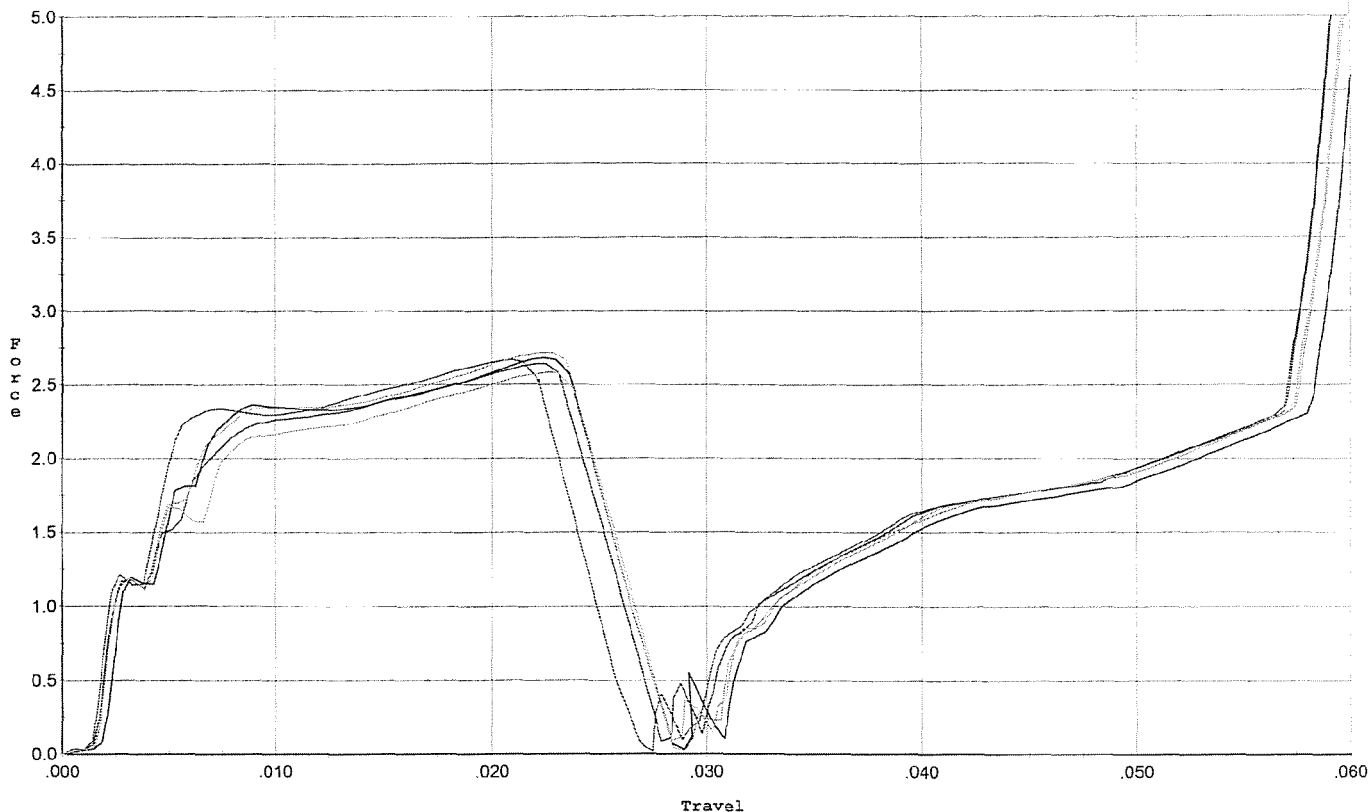
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.616	0.024	0.002	0.039	0.043		Set Trigger
2	2.483	0.022	0.004	0.039	0.038		Set Trigger
3	2.450	0.021	0.004	0.040	0.036		Set Trigger
4	2.555	0.023	0.005	0.040	0.041		Set Trigger
5	2.581	0.021	0.00	0.040	0.039		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 20 cycles+/- .50 lb



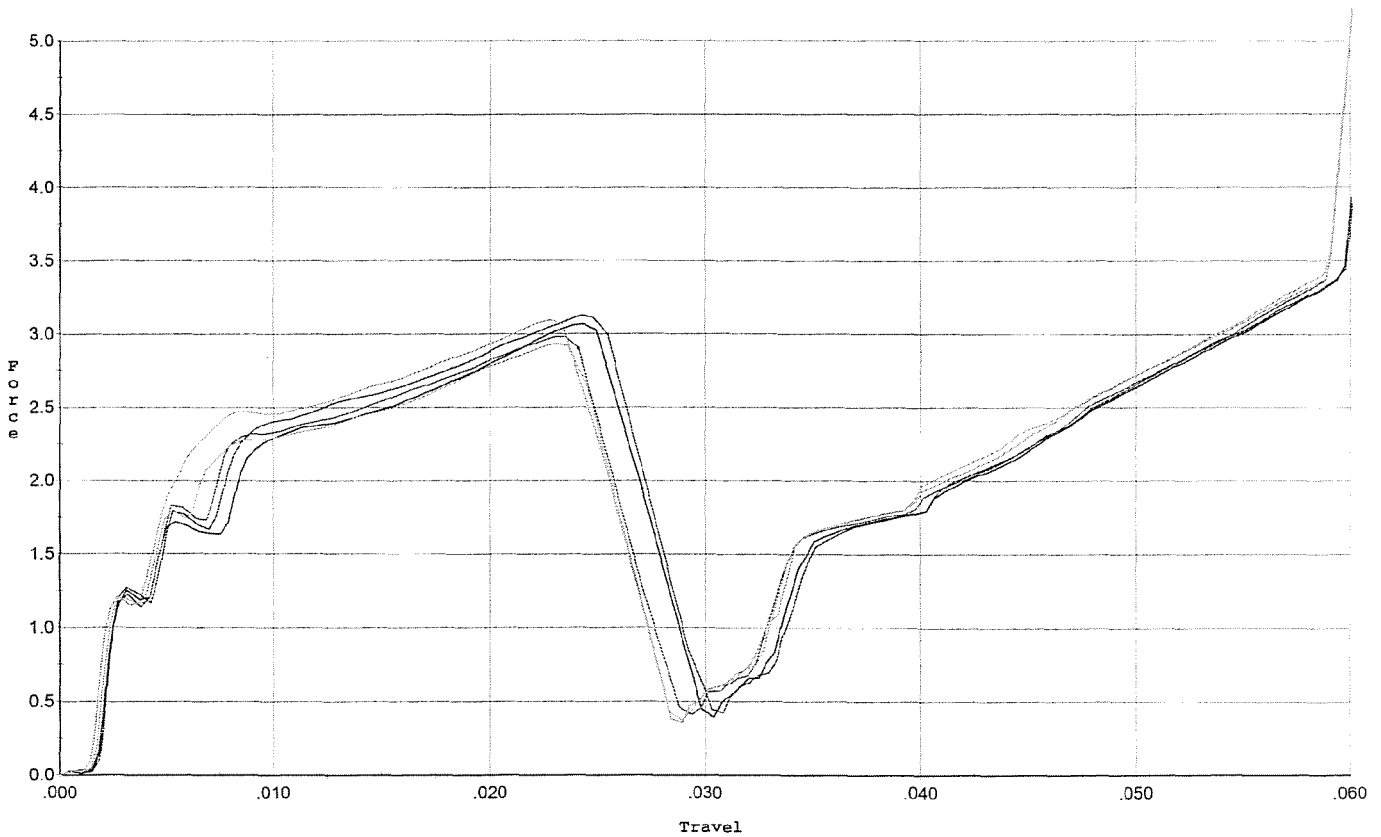
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.025	0.00	0.039	0.048		Set Trigger
2	2.681	0.024	0.005	0.040	0.046		Set Trigger
3	2.669	0.022	0.004	0.040	0.044		Set Trigger
4	2.720	0.026	0.00	0.039	0.050		Set Trigger
5	2.585	0.024	0.00	0.040	0.044		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



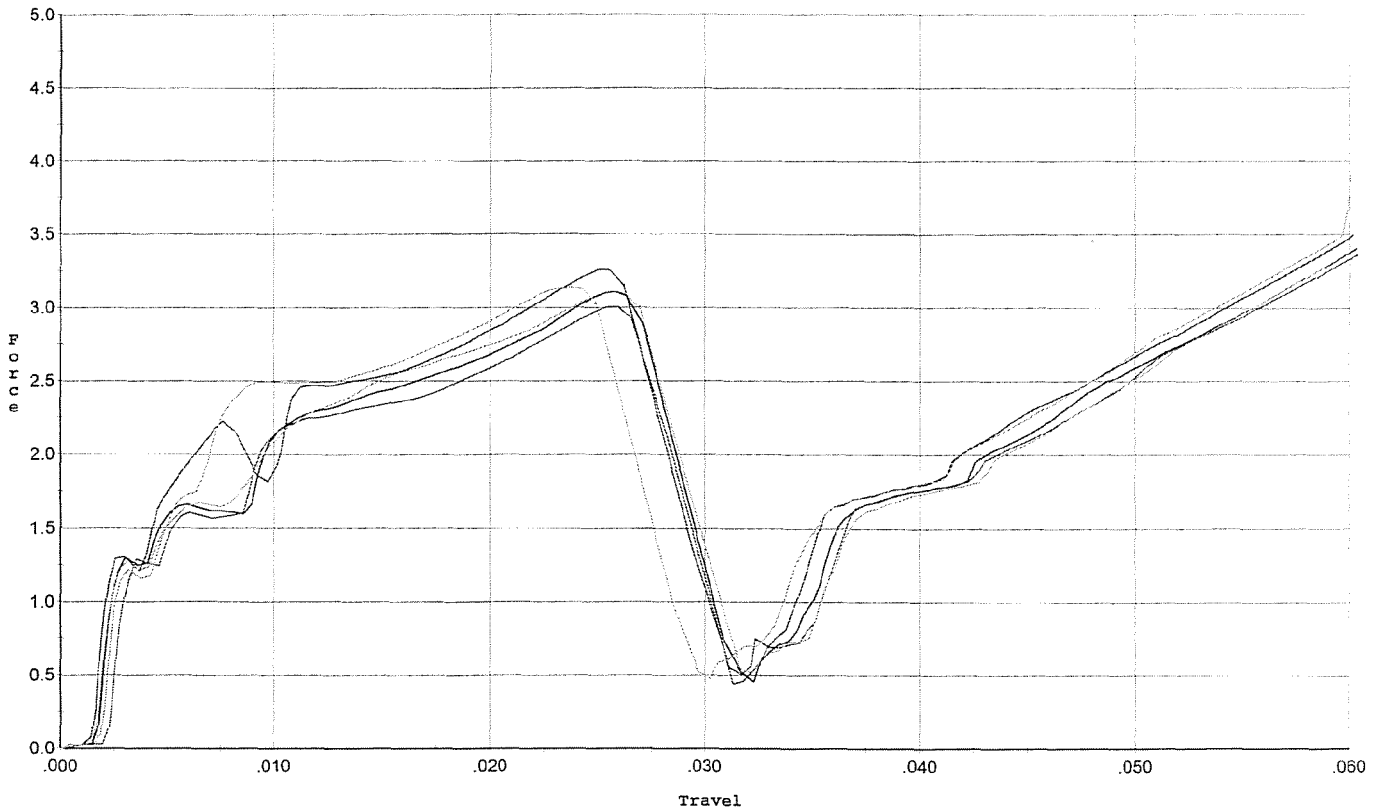
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.025	0.002	0.038	0.054		Set Trigger
2	3.066	0.027	0.008	0.038	0.055		Set Trigger
3	2.981	0.024	0.007	0.039	0.049		Set Trigger
4	2.935	0.024	0.004	0.039	0.050		Set Trigger
5	3.096	0.025	0.00	0.039	0.054		Set Trigger

A-3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



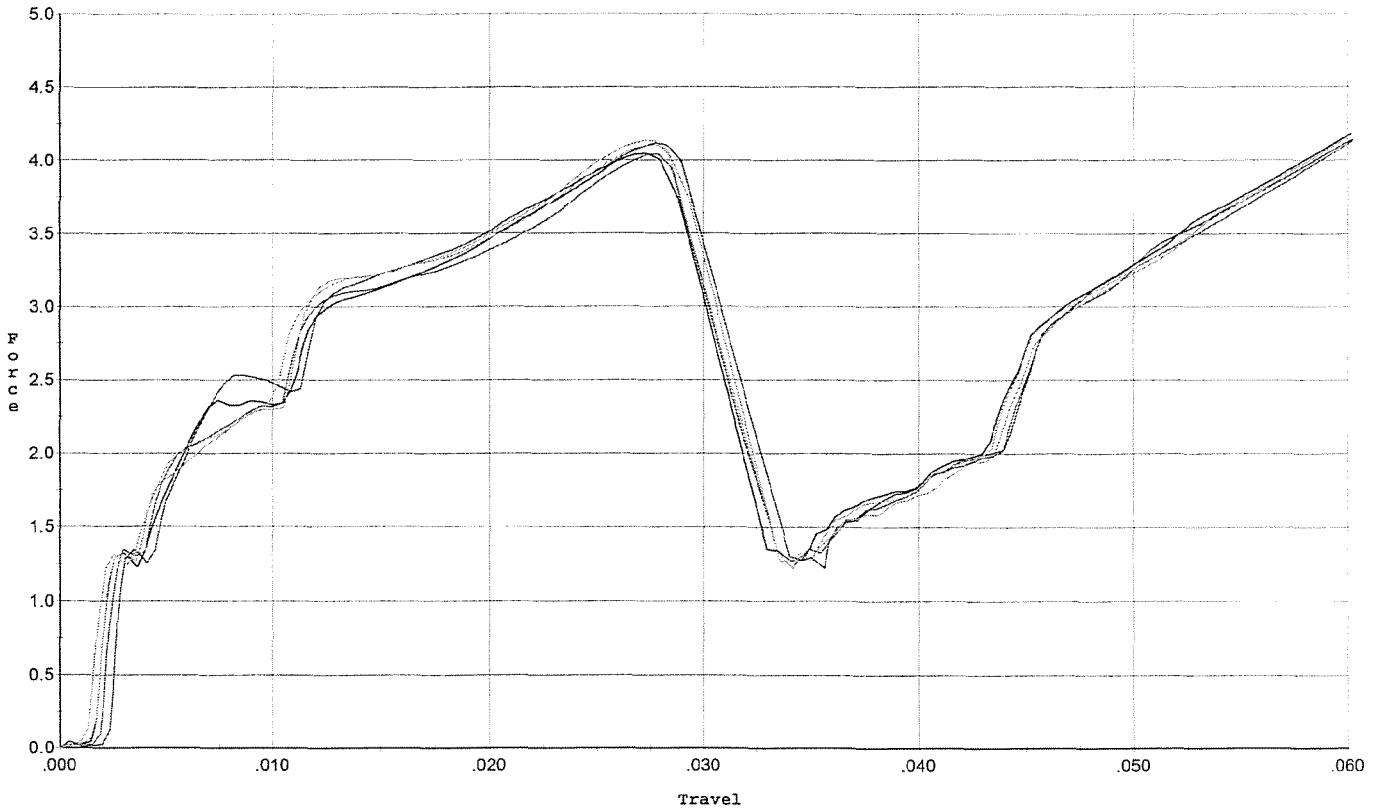
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.026	0.010	0.037	0.057		Set Trigger
2	3.109	0.027	0.002	0.038	0.056		Set Trigger
3	3.007	0.028	0.002	0.038	0.056		Set Trigger
4	3.111	0.027	0.008	0.038	0.056		Set Trigger
5	3.140	0.025	0.002	0.038	0.053		Set Trigger

A-3-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



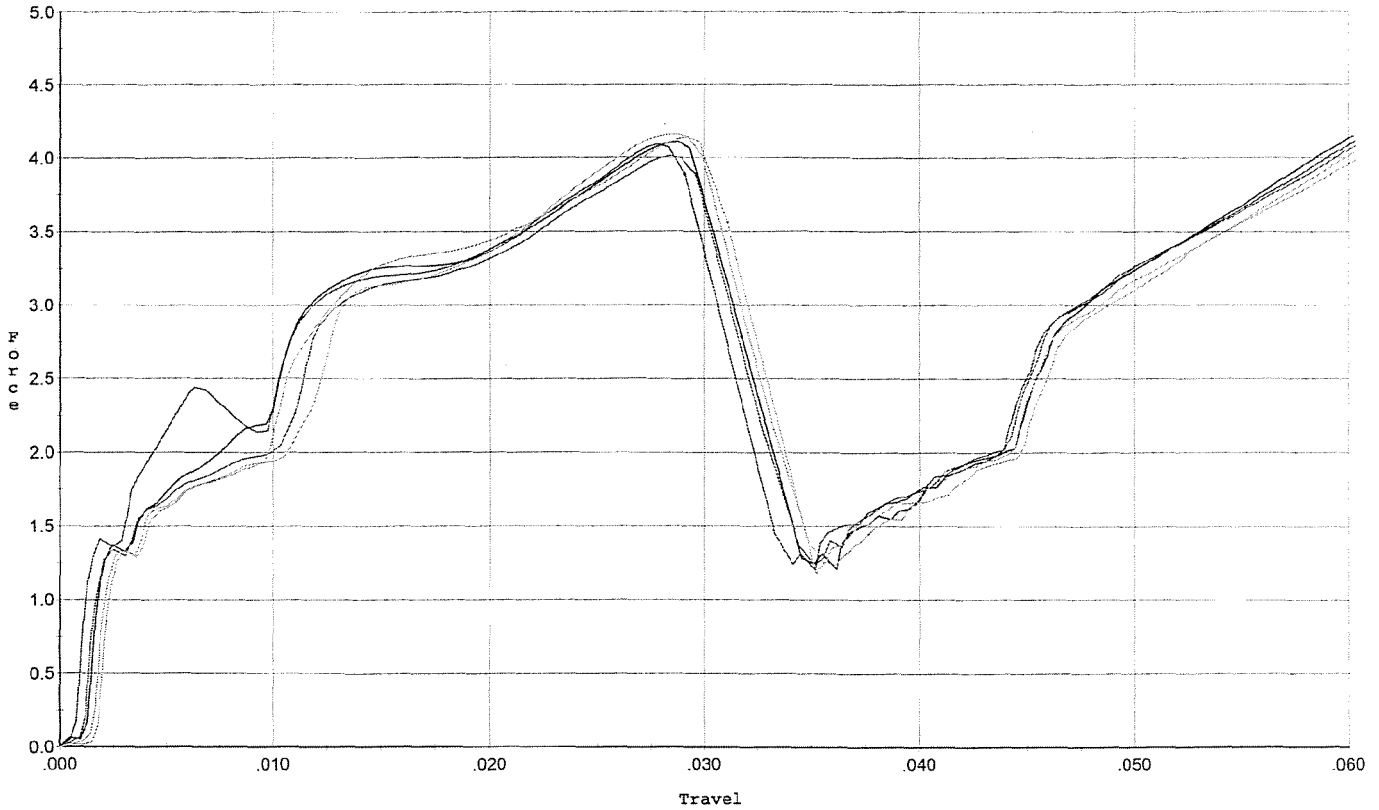
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.116	0.029	0.002	0.036	0.077		Set Trigger
2	4.046	0.029	0.011	0.035	0.076		Set Trigger
3	4.040	0.029	0.002	0.036	0.075		Set Trigger
4	4.136	0.028	0.00	0.036	0.077		Set Trigger
5	4.103	0.029	0.00	0.035	0.079		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



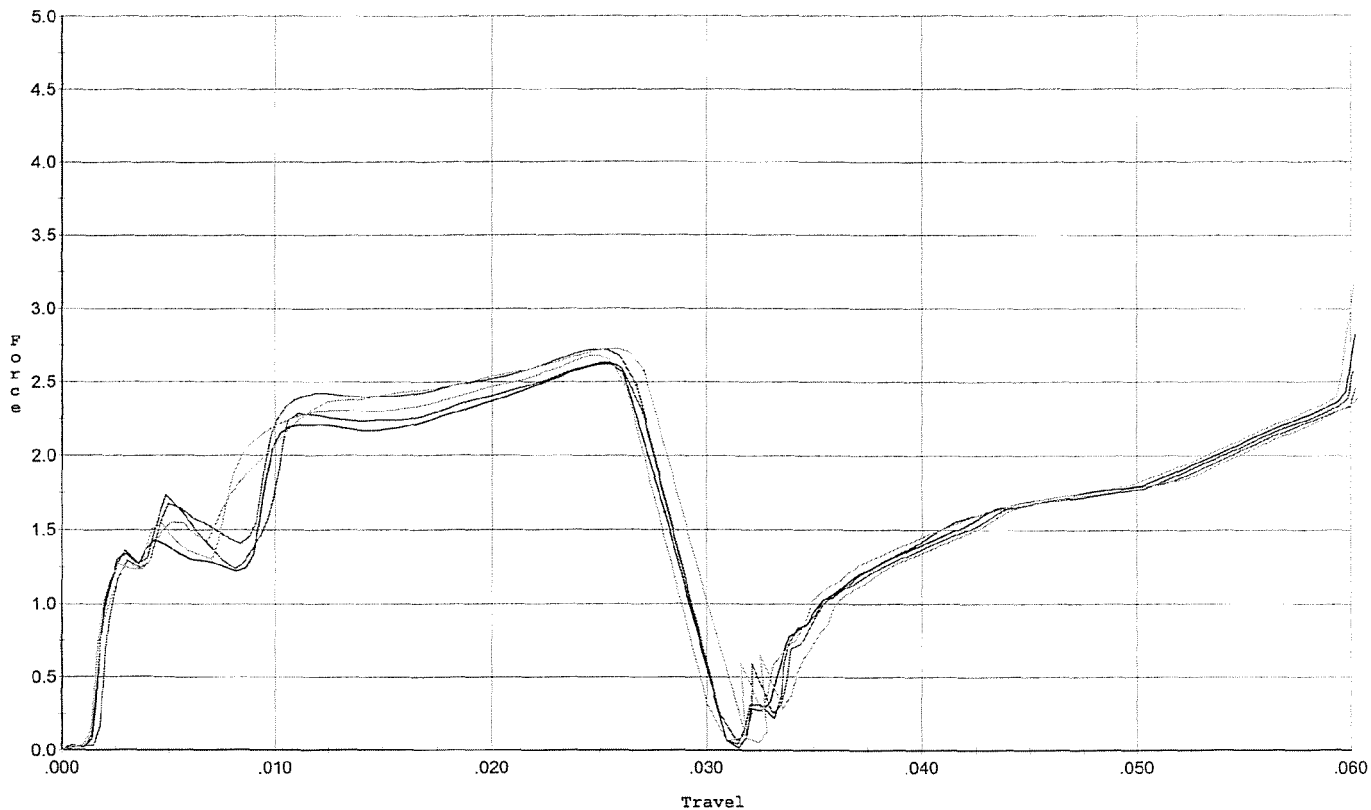
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.092	0.029	0.010	0.036	0.080		Set Trigger
2	4.109	0.032	0.00	0.036	0.085		Set Trigger
3	4.014	0.030	0.00	0.036	0.077		Set Trigger
4	4.159	0.030	0.00	0.036	0.078		Set Trigger
5	4.140	0.031	0.00	0.036	0.083		Set Trigger

A-4-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 +/- .50 lb for final test



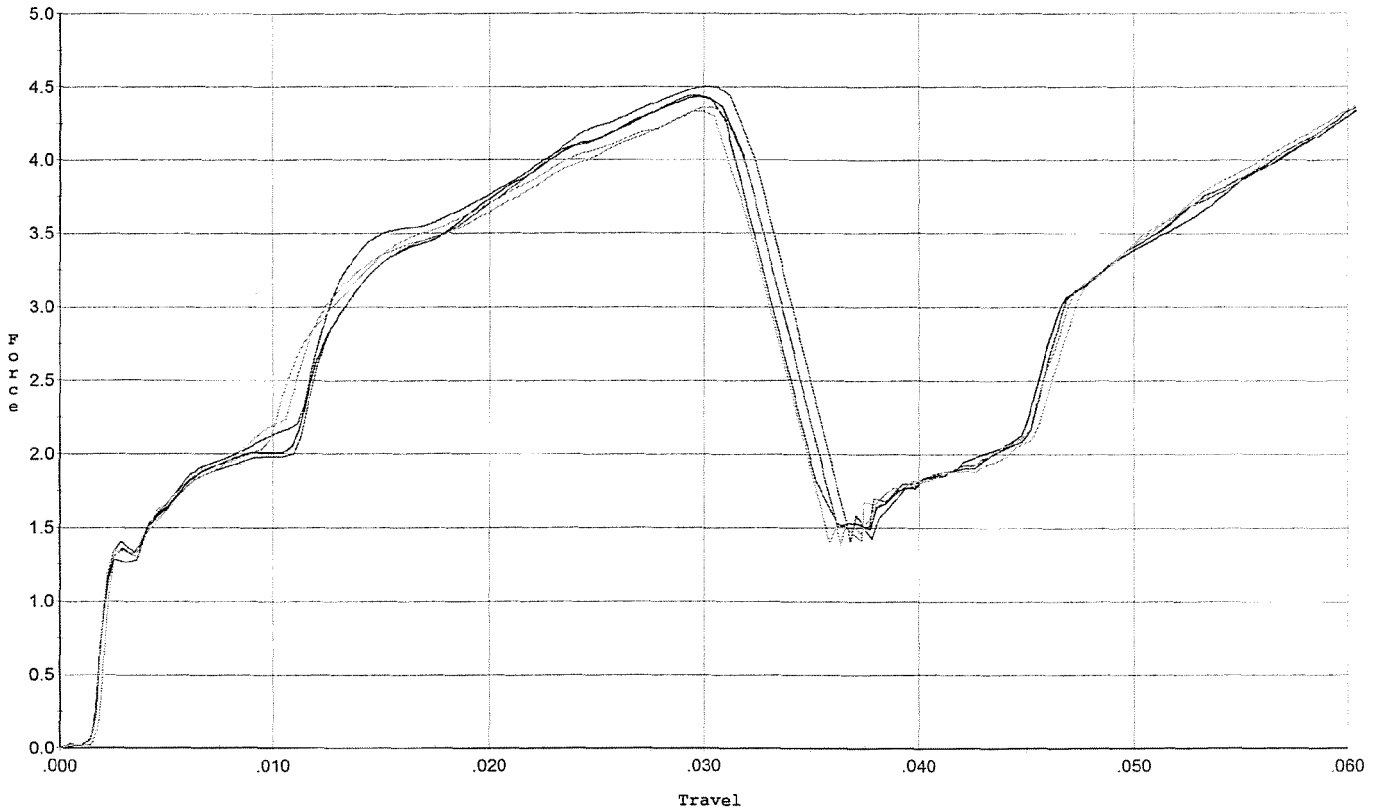
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.027	0.009	0.040	0.050		Set Trigger
2	2.620	0.028	0.009	0.039	0.051		Set Trigger
3	2.721	0.027	0.009	0.039	0.052		Set Trigger
4	2.681	0.026	0.004	0.039	0.050		Set Trigger
5	2.725	0.027	0.007	0.040	0.053		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.443	0.031	0.00	0.030	0.089		Set Trigger
2	4.433	0.032	0.011	0.029	0.090		Set Trigger
3	4.503	0.032	0.011	0.029	0.093		Set Trigger
4	4.358	0.032	0.002	0.030	0.091		Set Trigger
5	4.334	0.032	0.004	0.030	0.090		Set Trigger

A-4.41