

G6807723

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



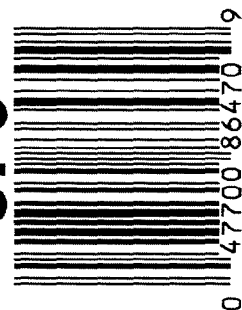
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807723

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7723

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

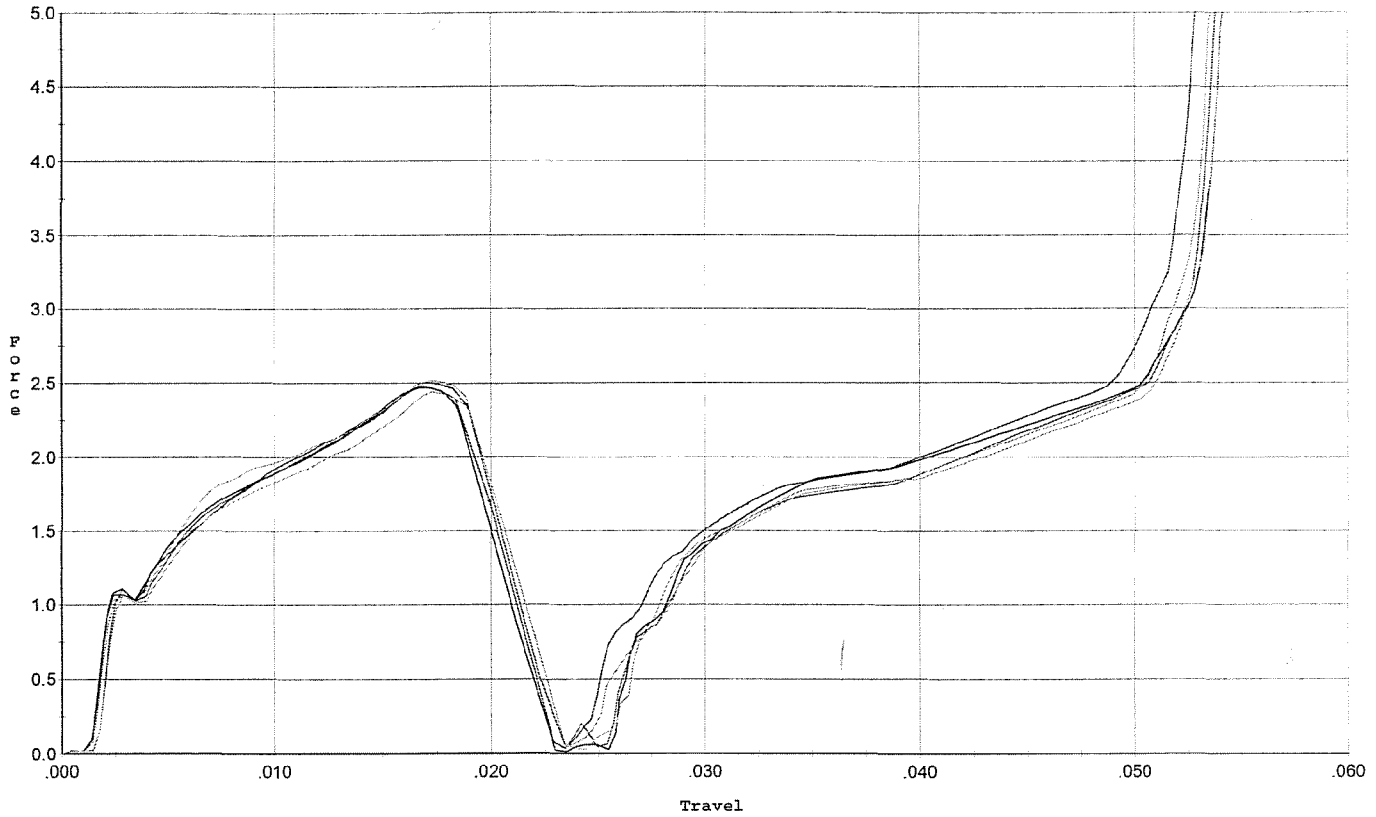
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	4-20-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-20-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	4-20-09	WN
	J) ASSEMBLE STOCK		3-10-09	SPD
	K) ASSEMBLE SWIVEL STUDS		4-20-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-18-09	SPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-18-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-20-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.62</u> <u>2.54</u> <u>2.52</u> <u>2.50</u>	3-19-09	TL
	C) FUNCTION		4-20-09	WN
690	PACK		5/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



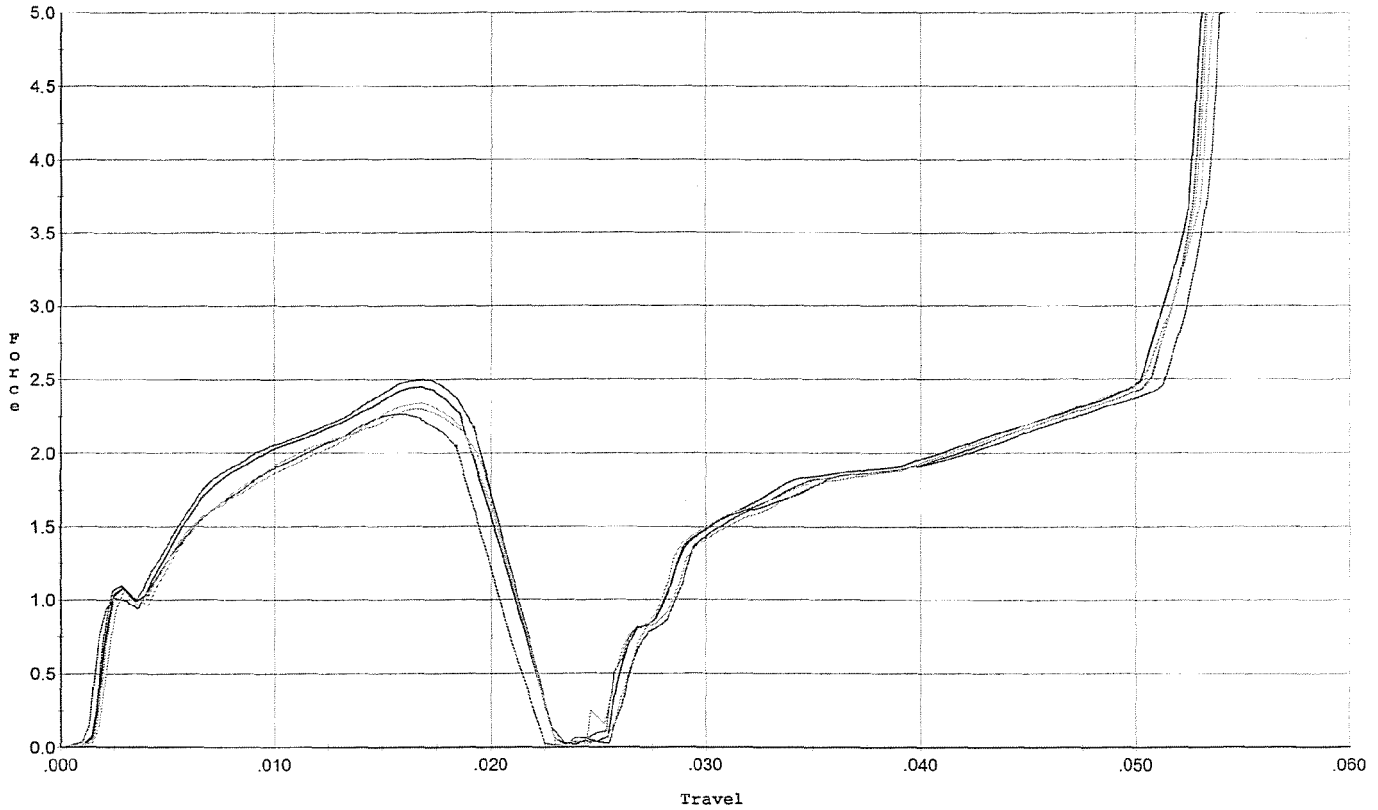
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.020	0.00	0.037	0.032		Set Trigger
2	2.470	0.018	0.004	0.039	0.030		Set Trigger
3	2.502	0.019	0.00	0.038	0.031		Set Trigger
4	2.439	0.021	0.004	0.038	0.033		Set Trigger
5	2.514	0.021	0.00	0.038	0.035		Set Trigger

A. 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



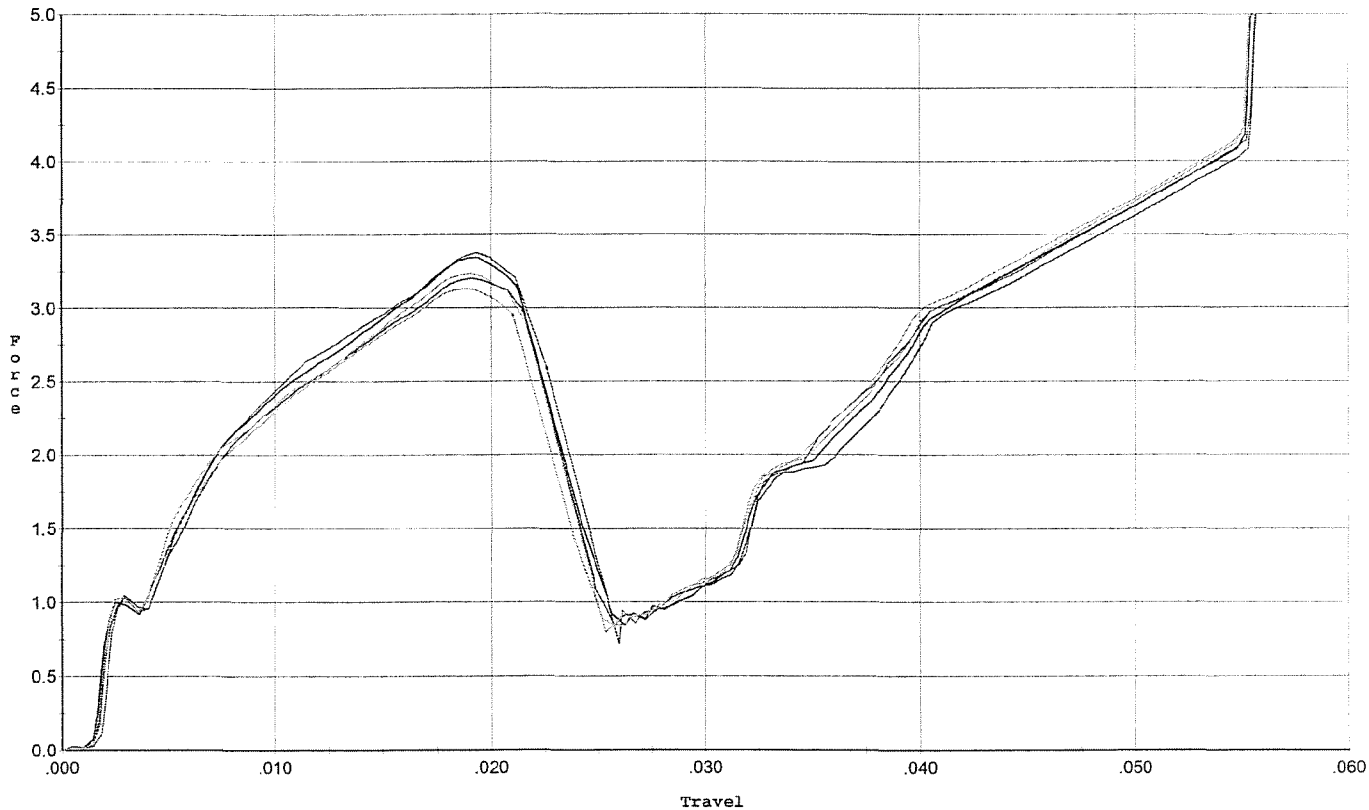
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.019	0.00	0.038	0.032		Set Trigger
2	2.446	0.021	0.00	0.038	0.034		Set Trigger
3	2.260	0.018	0.004	0.039	0.028		Set Trigger
4	2.338	0.020	0.004	0.038	0.031		Set Trigger
5	2.303	0.020	0.00	0.038	0.030		Set Trigger

A-2-36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



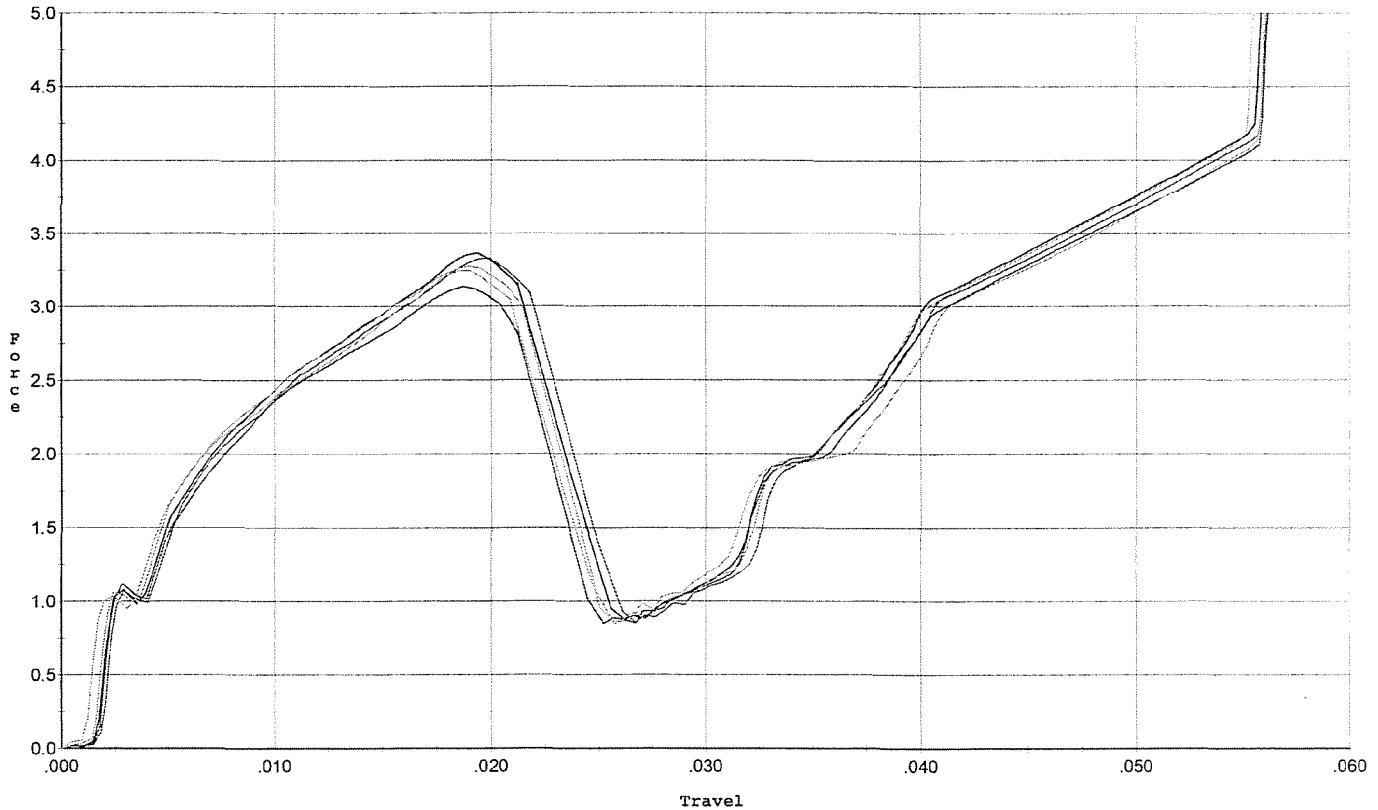
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.021	0.004	0.036	0.044		Set Trigger
2	3.343	0.021	0.004	0.036	0.045		Set Trigger
3	3.377	0.023	0.00	0.036	0.048		Set Trigger
4	3.237	0.022	0.00	0.036	0.045		Set Trigger
5	3.130	0.021	0.00	0.036	0.042		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



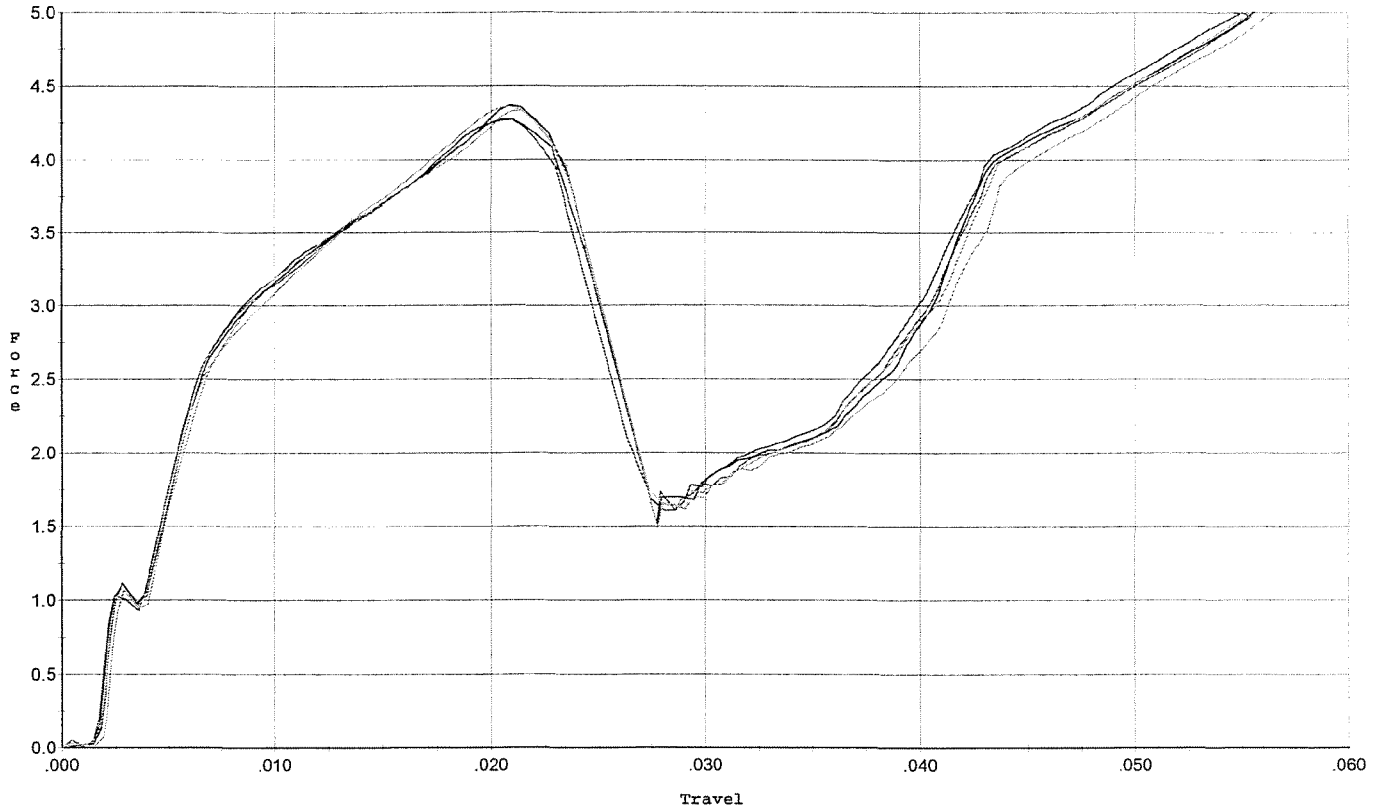
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.021	0.004	0.037	0.043		Set Trigger
2	3.364	0.021	0.00	0.036	0.045		Set Trigger
3	3.329	0.022	0.002	0.036	0.046		Set Trigger
4	3.244	0.021	0.00	0.037	0.044		Set Trigger
5	3.276	0.021	0.004	0.037	0.046		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



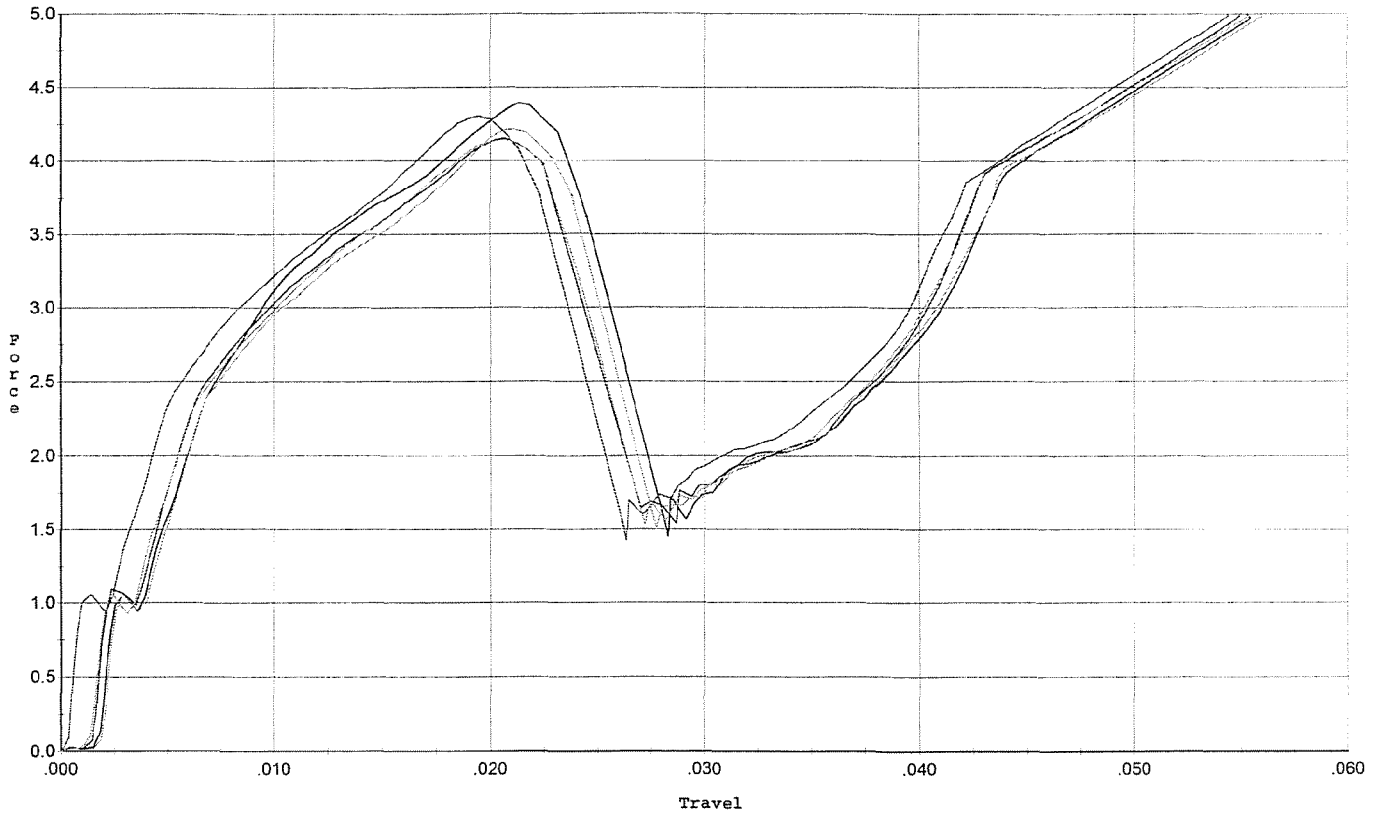
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.024	0.00	0.033	0.067		Set Trigger
2	4.369	0.024	0.00	0.033	0.065		Set Trigger
3	4.277	0.023	0.004	0.034	0.063		Set Trigger
4	4.331	0.023	0.00	0.034	0.064		Set Trigger
5	4.361	0.024	0.002	0.034	0.065		Set Trigger

A. 4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



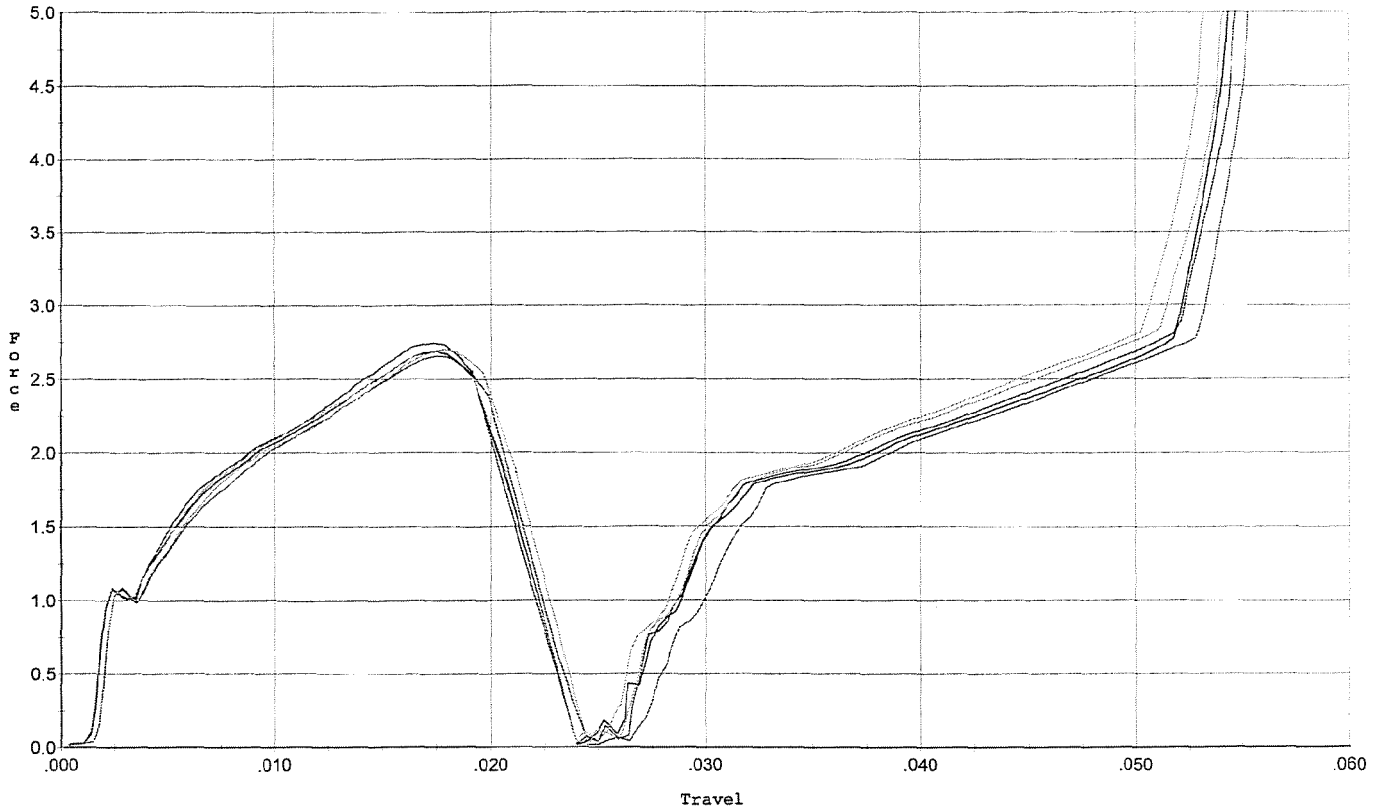
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.022	0.004	0.034	0.060		Set Trigger
2	4.392	0.024	0.00	0.033	0.067		Set Trigger
3	4.305	0.022	0.00	0.034	0.063		Set Trigger
4	4.215	0.024	0.00	0.034	0.063		Set Trigger
5	4.145	0.024	0.00	0.034	0.064		Set Trigger

A. 4.24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



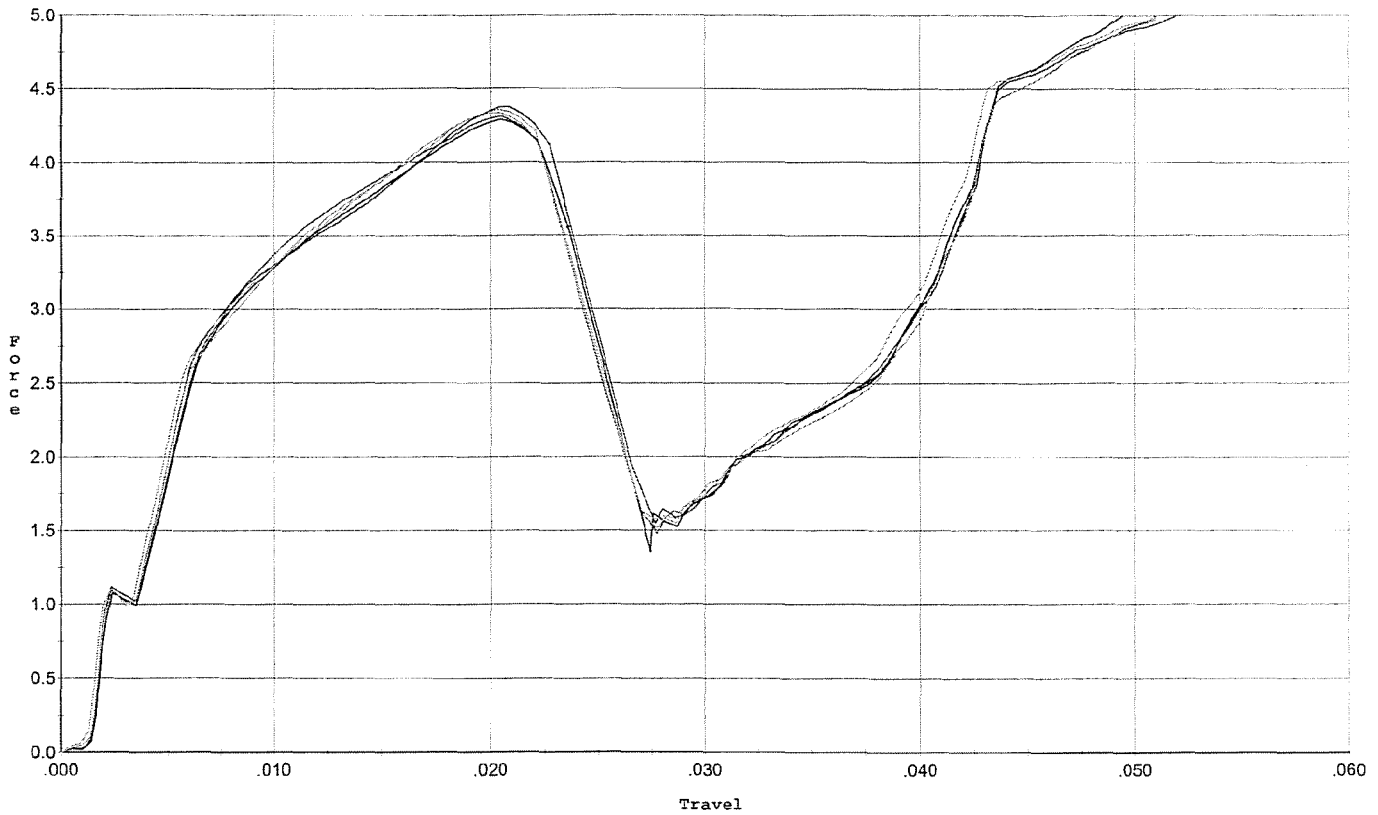
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.742	0.019	0.004	0.038	0.034		Set Trigger
2	2.685	0.021	0.00	0.038	0.037		Set Trigger
3	2.655	0.020	0.00	0.038	0.034		Set Trigger
4	2.687	0.021	0.00	0.036	0.037		Set Trigger
5	2.699	0.021	0.00	0.037	0.037		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.374	0.023	0.004	0.034	0.064		Set Trigger
2	4.291	0.024	0.004	0.033	0.066		Set Trigger
3	4.312	0.022	0.004	0.034	0.063		Set Trigger
4	4.357	0.022	0.00	0.034	0.063		Set Trigger
5	4.334	0.022	0.004	0.034	0.063		Set Trigger

A-4.33