

G6807729

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

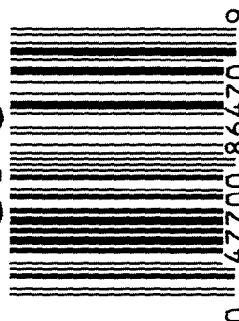
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807729

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7729

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	LZ
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATE - 15	3/2/09	15
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DC
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-11-09	LZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

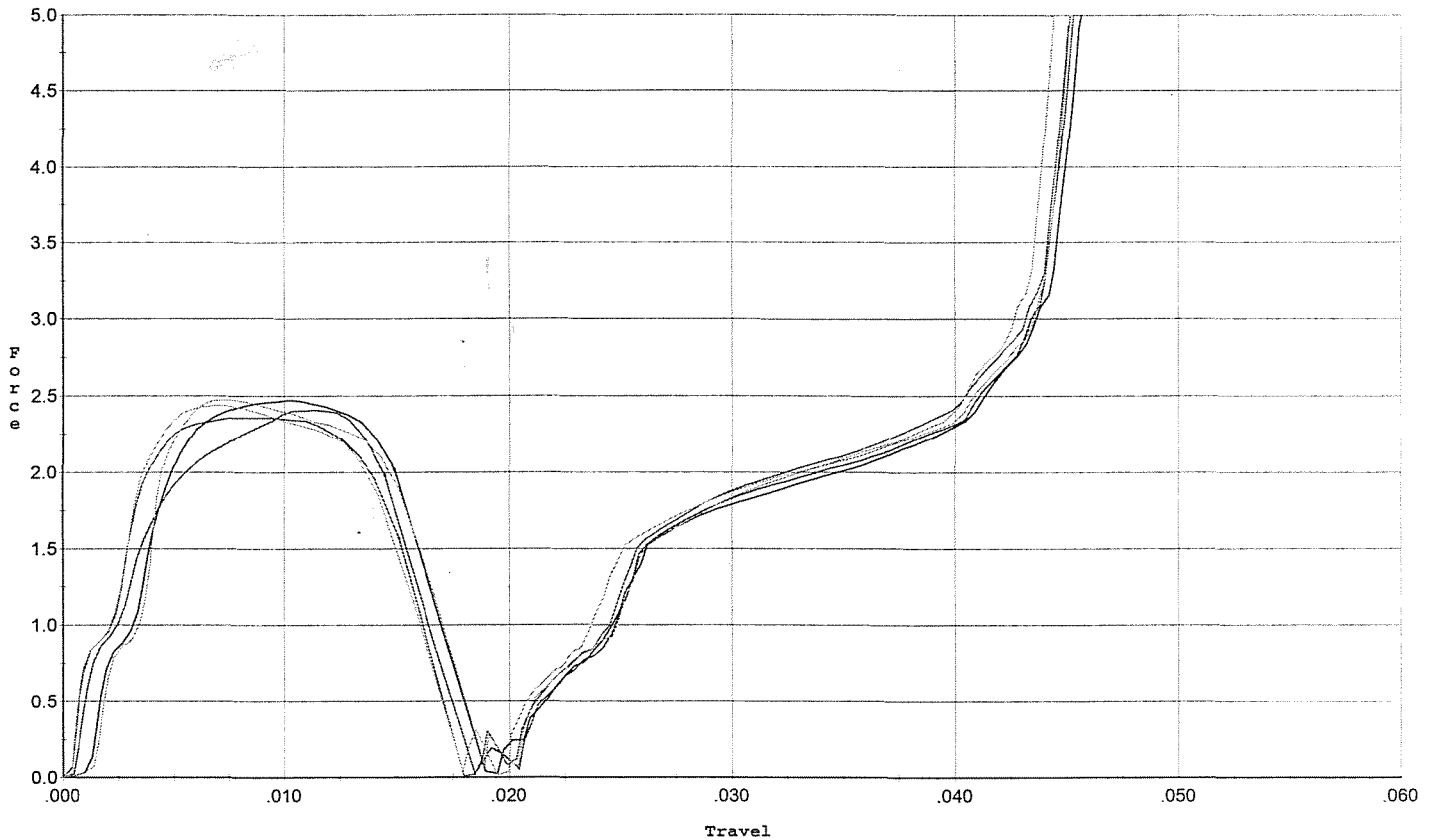
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4</u> <u>4</u>	3-24-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-24-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.022</u>	3-24-09	WN
	J) ASSEMBLE STOCK		3-11-09	29J.
	K) ASSEMBLE SWIVEL STUDS		3-24-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-09	31 WN
670	FINAL INSPECTION A) HEADSPACE		3-24-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.49</u> <u>2.51</u> <u>2.42</u> <u>2.46</u>	3-18-09	TL
	C) FUNCTION		3-24-09	WN
690	PACK		5-27-09	WN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



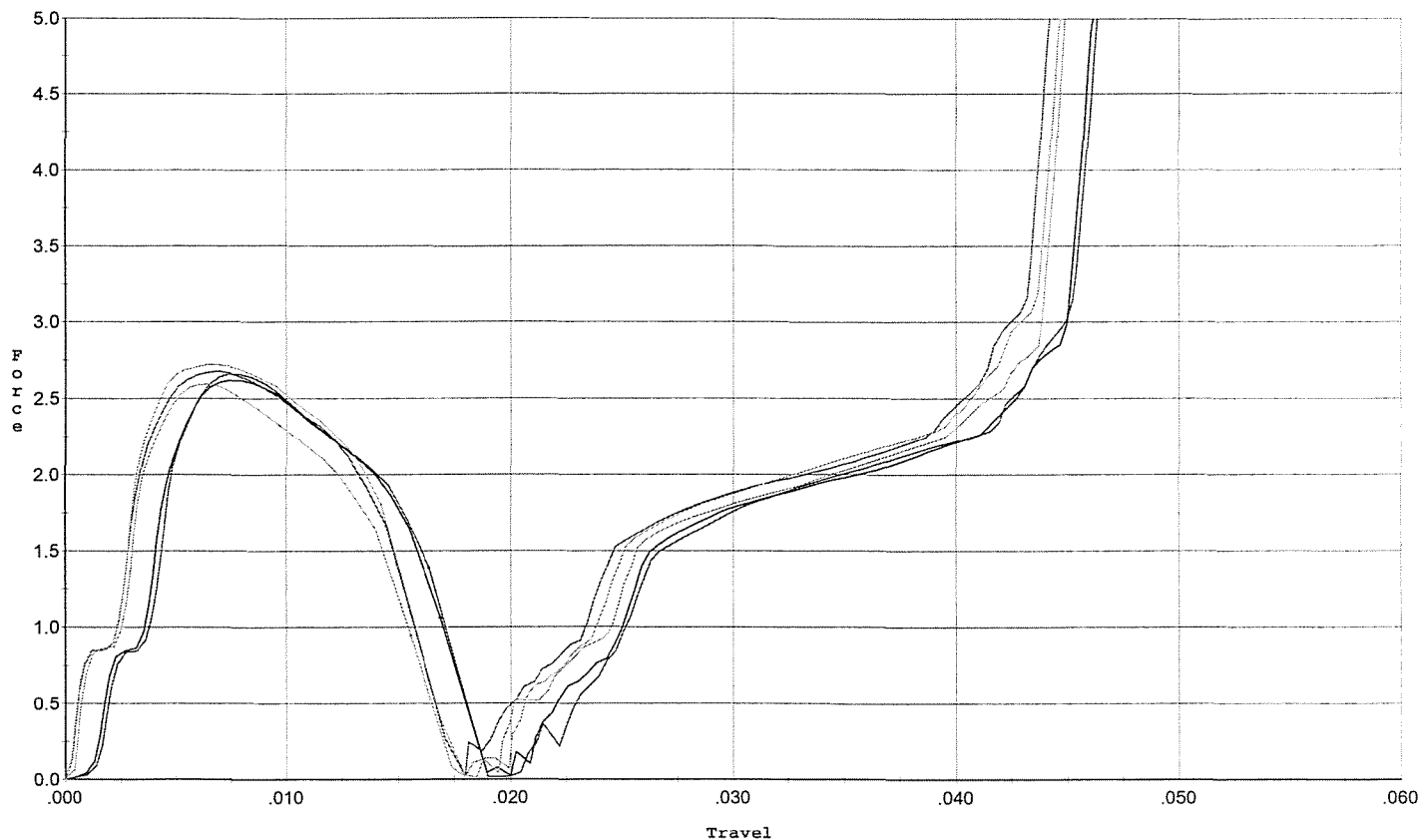
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.014	0.00	0.034	0.025		Set Trigger
2	2.473	0.015	0.00	0.034	0.026		Set Trigger
3	2.359	0.015	0.00	0.034	0.027		Set Trigger
4	2.438	0.016	0.00	0.034	0.028		Set Trigger
5	2.476	0.017	0.00	0.033	0.028		Set Trigger

A-2-43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



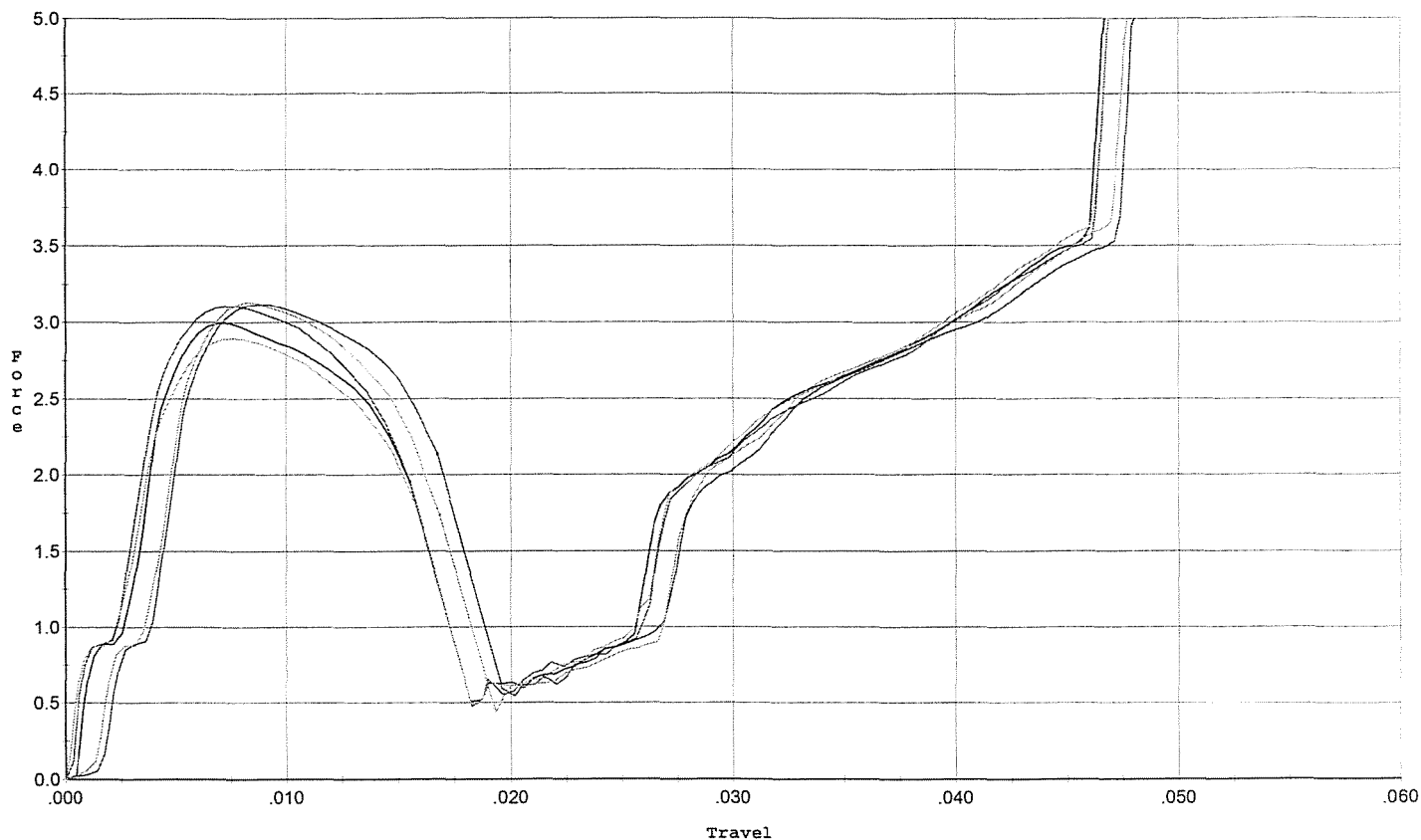
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.016	0.00	0.034	0.028		Set Trigger
2	2.620	0.017	0.00	0.035	0.029		Set Trigger
3	2.678	0.014	0.00	0.034	0.027		Set Trigger
4	2.721	0.014	0.00	0.034	0.028		Set Trigger
5	2.593	0.016	0.00	0.034	0.027		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



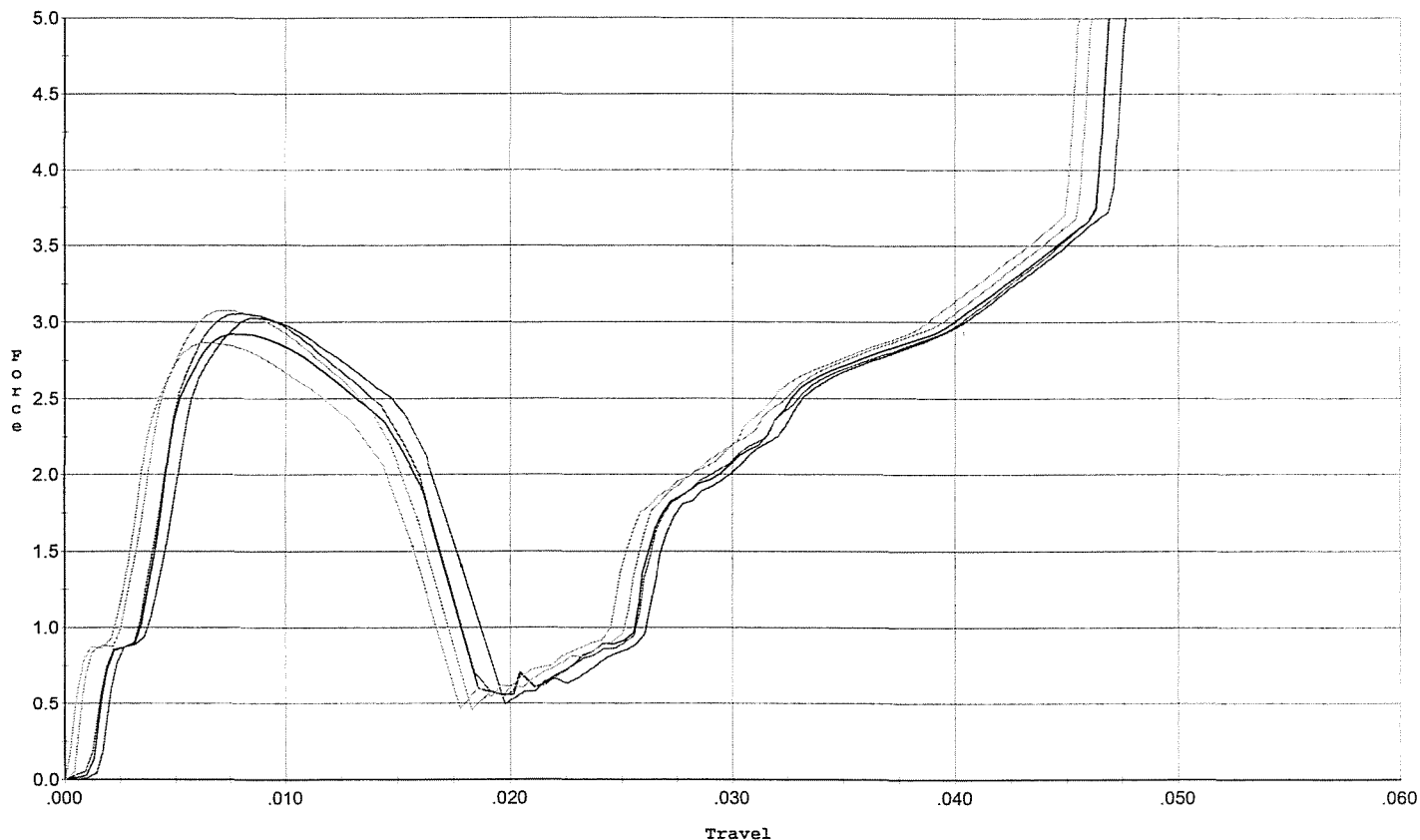
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.017	0.00	0.034	0.034		Set Trigger
2	2.996	0.016	0.00	0.034	0.032		Set Trigger
3	3.109	0.016	0.00	0.034	0.034		Set Trigger
4	2.896	0.016	0.00	0.034	0.032		Set Trigger
5	3.135	0.017	0.00	0.034	0.034		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



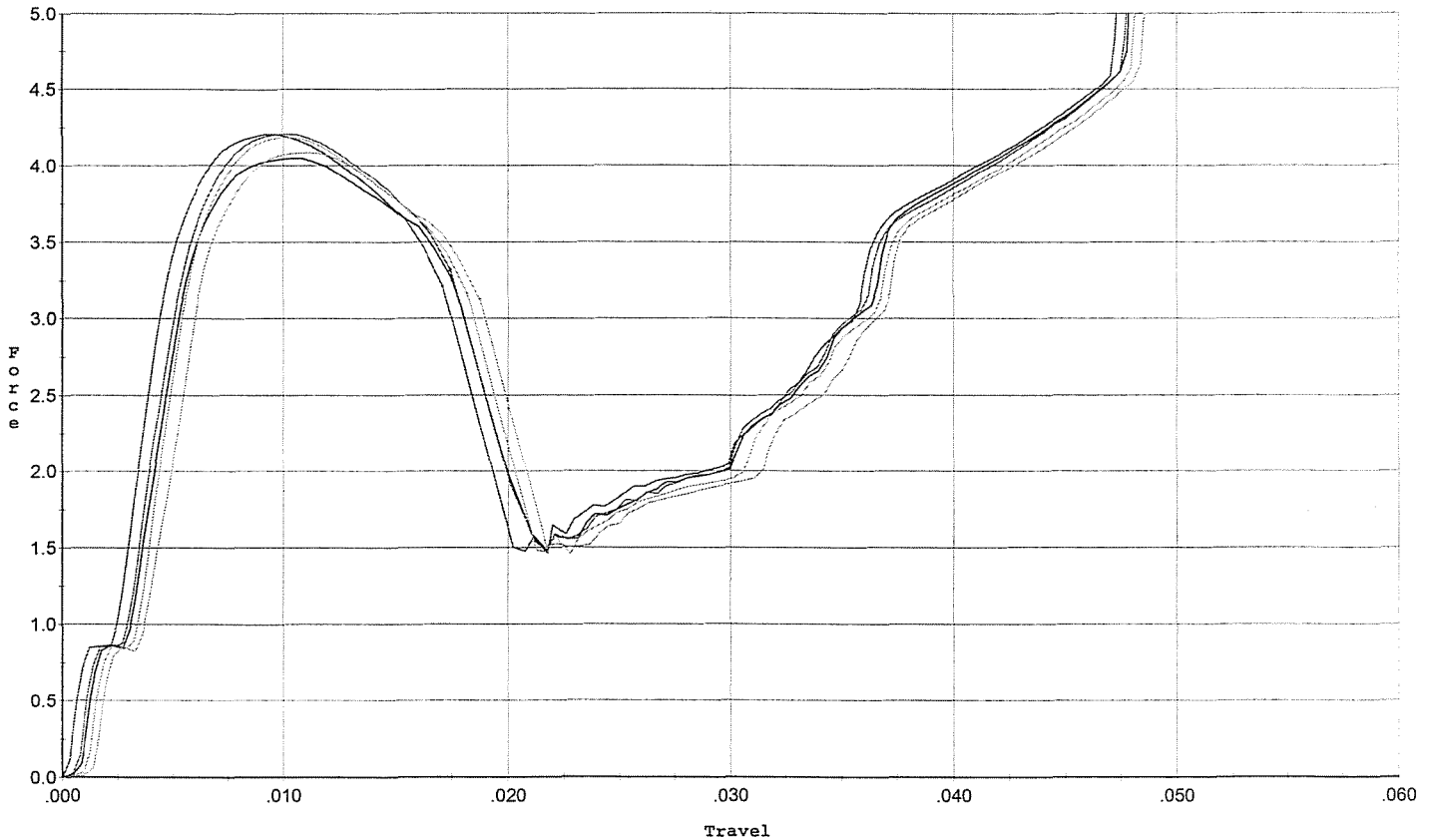
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.027	0.018	0.00	0.034	0.035		Set Trigger
2	2.923	0.016	0.00	0.034	0.031		Set Trigger
3	3.056	0.016	0.00	0.034	0.032		Set Trigger
4	2.864	0.016	0.00	0.033	0.032		Set Trigger
5	3.075	0.016	0.00	0.033	0.033		Set Trigger

A-2-98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



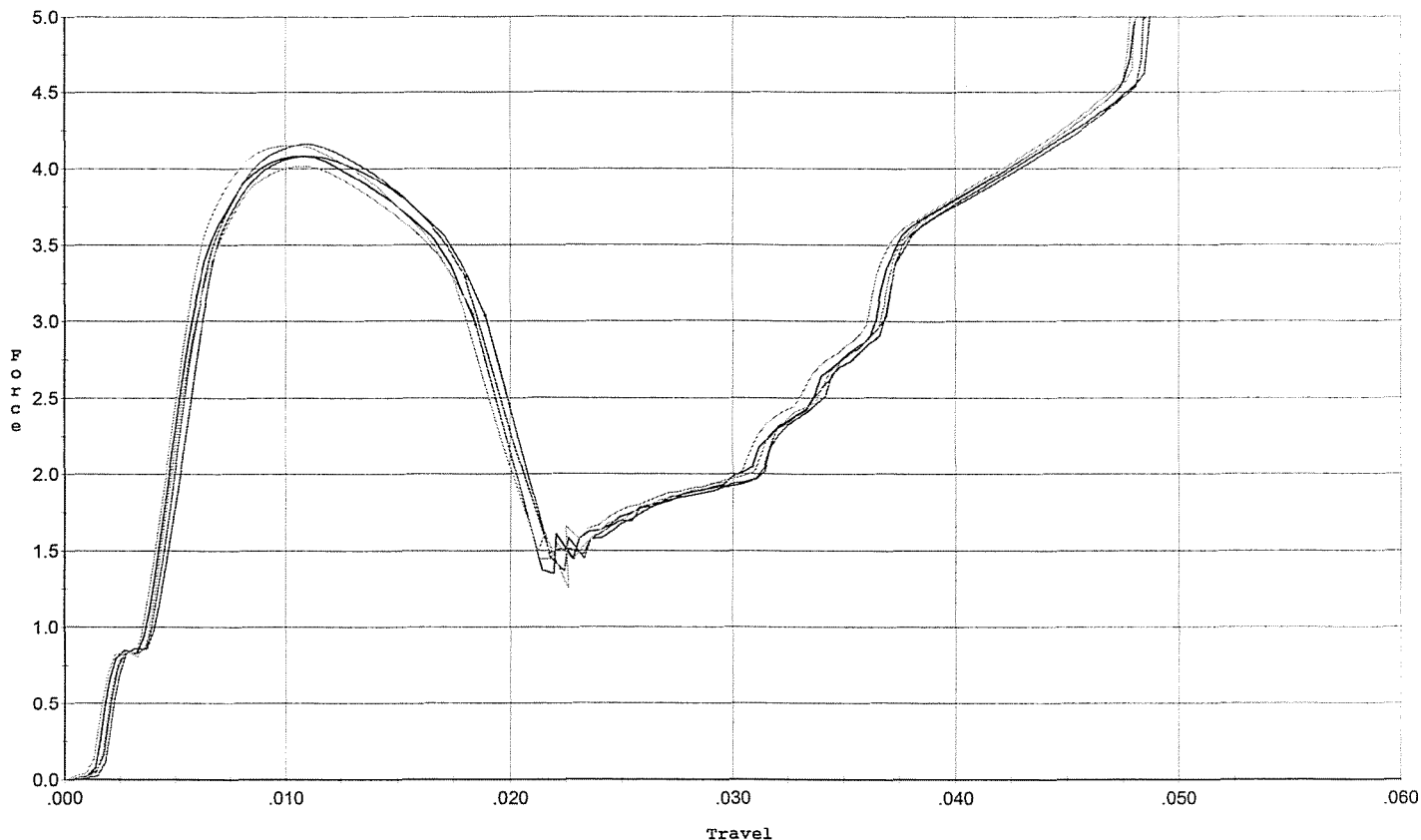
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.017	0.00	0.031	0.049		Set Trigger
2	4.049	0.018	0.00	0.031	0.048		Set Trigger
3	4.207	0.017	0.00	0.031	0.049		Set Trigger
4	4.183	0.018	0.00	0.031	0.050		Set Trigger
5	4.082	0.019	0.00	0.032	0.050		Set Trigger

A-4-14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



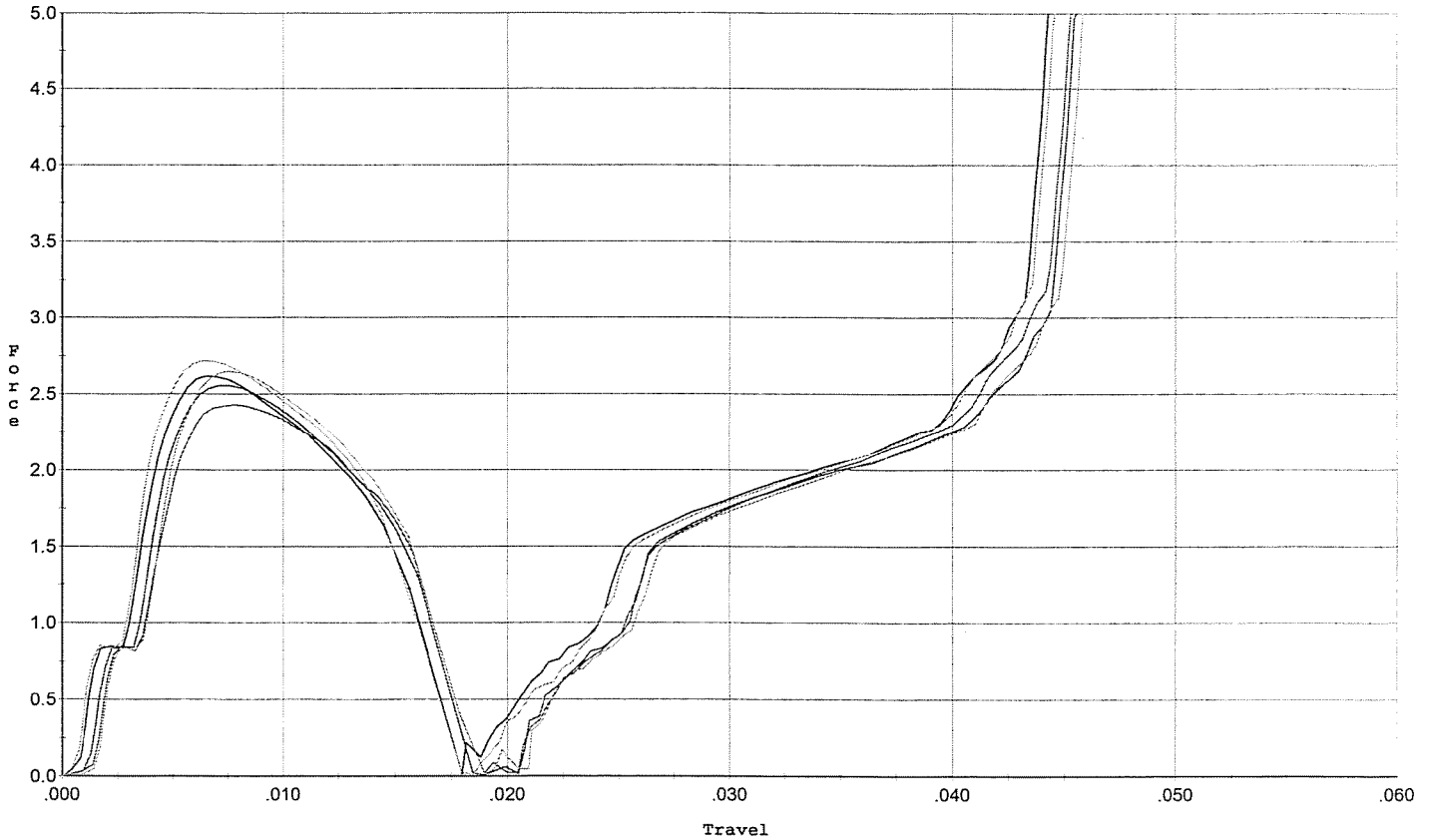
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.019	0.00	0.032	0.049		Set Trigger
2	4.082	0.018	0.00	0.032	0.049		Set Trigger
3	4.158	0.018	0.00	0.032	0.048		Set Trigger
4	4.153	0.018	0.00	0.031	0.047		Set Trigger
5	4.018	0.018	0.00	0.032	0.048		Set Trigger

A. 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



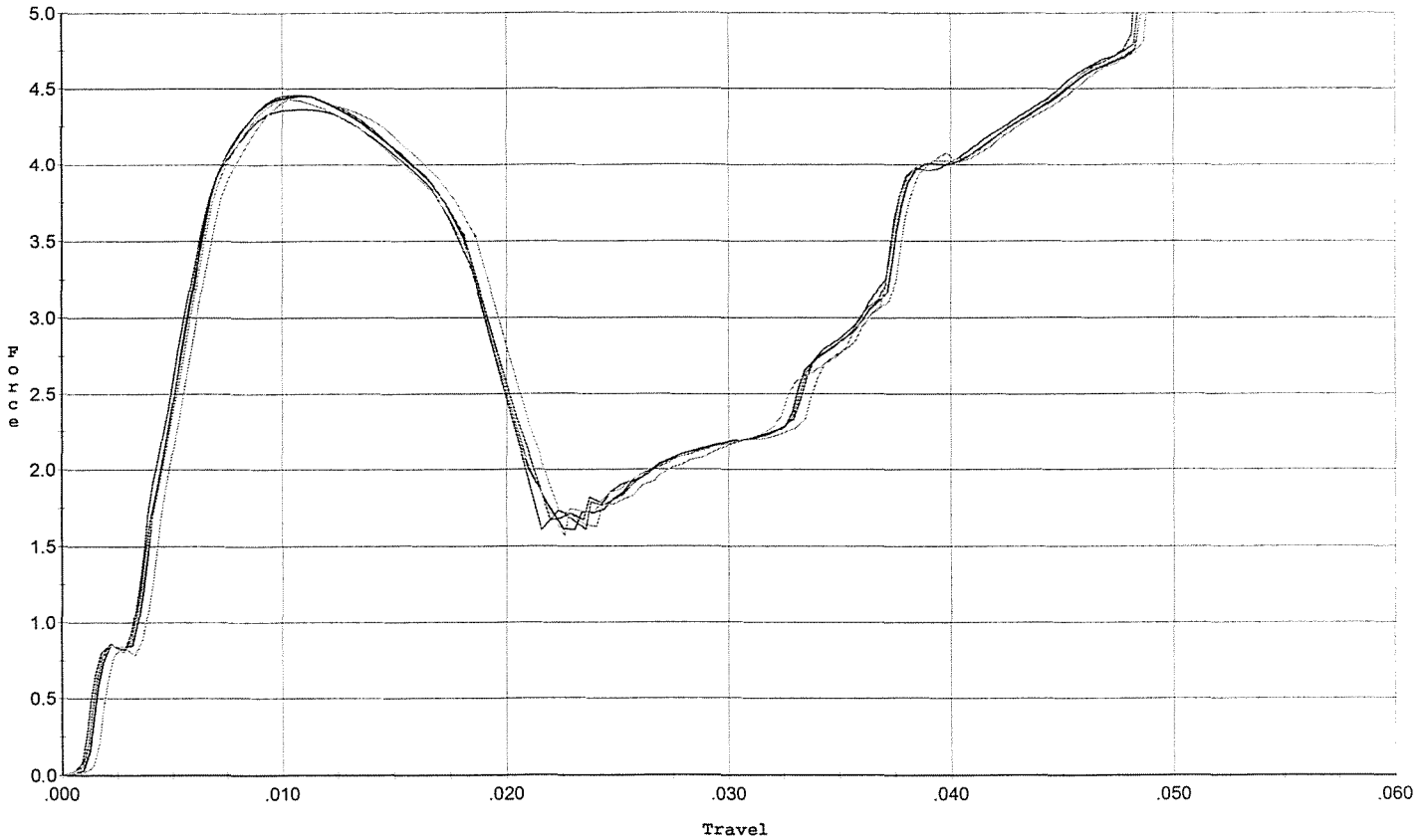
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.016	0.003	0.034	0.027		Set Trigger
2	2.617	0.016	0.00	0.033	0.027		Set Trigger
3	2.428	0.016	0.00	0.034	0.025		Set Trigger
4	2.718	0.016	0.00	0.034	0.029		Set Trigger
5	2.650	0.016	0.00	0.035	0.026		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.364	0.018	0.00	0.031	0.053		Set Trigger
2	4.450	0.018	0.00	0.031	0.052		Set Trigger
3	4.458	0.018	0.00	0.031	0.052		Set Trigger
4	4.432	0.018	0.00	0.031	0.052		Set Trigger
5	4.448	0.019	0.00	0.031	0.053		Set Trigger

A-4.43