

6680 7732

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



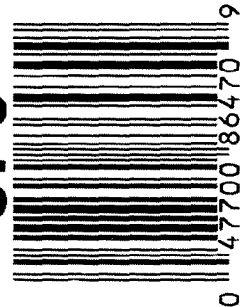
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807732

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807732

9

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE		1-22-09	RTC
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX Date: 1-22-09 OPERATOR: <i>(Signature)</i>	1/23/09	KB
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		1/30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-31-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

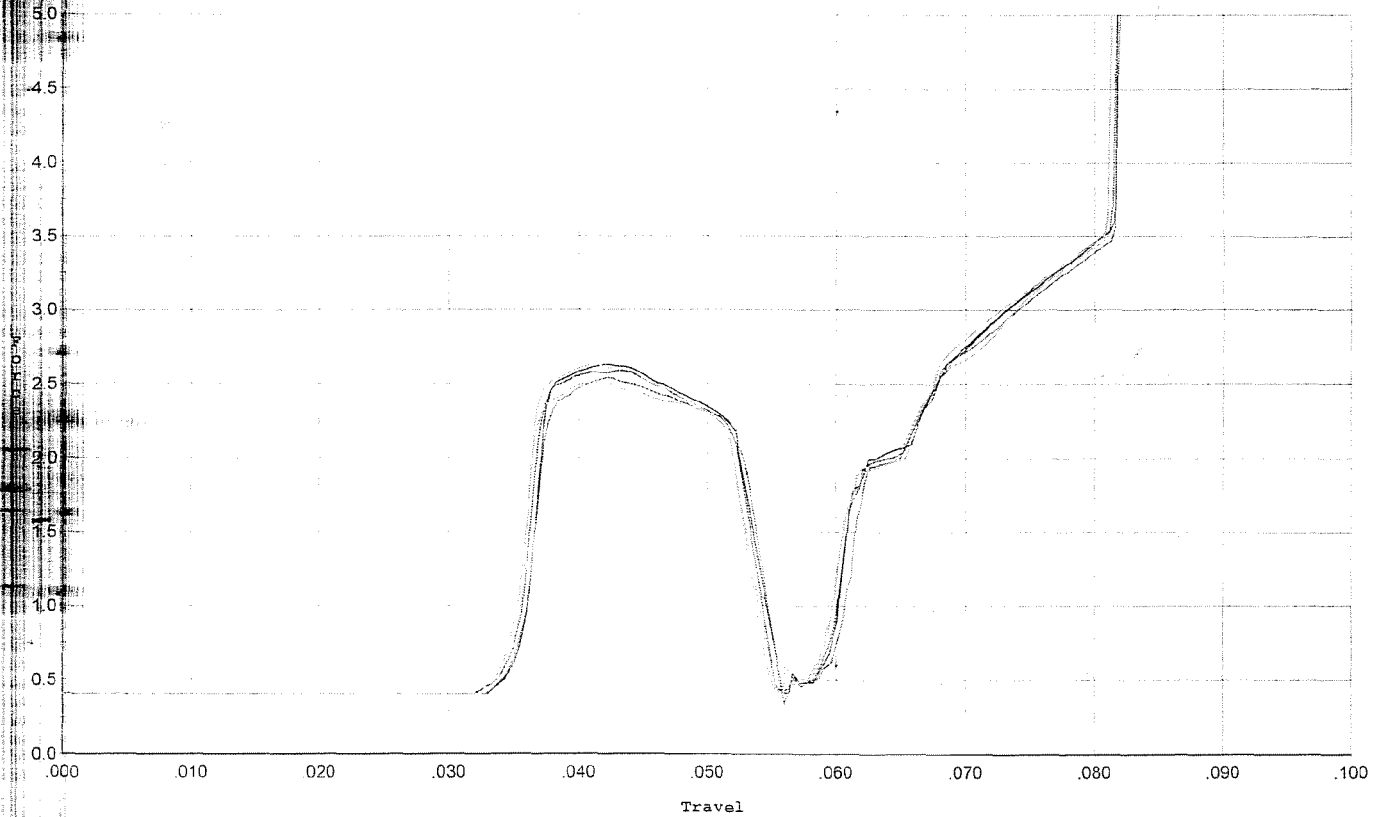
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-6-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-6-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-6-09	LJ
	J) ASSEMBLE STOCK		1-31-09	LJ
	K) ASSEMBLE SWIVEL STUDS		2-6-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	W W
670	FINAL INSPECTION A) HEADSPACE		2-6-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.45</u> <u>2.31</u> <u>2.25</u> <u>2.29</u>	2-4-09	W W
	C) FUNCTION		2-6-09	LJ
690	PACK		2/16/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



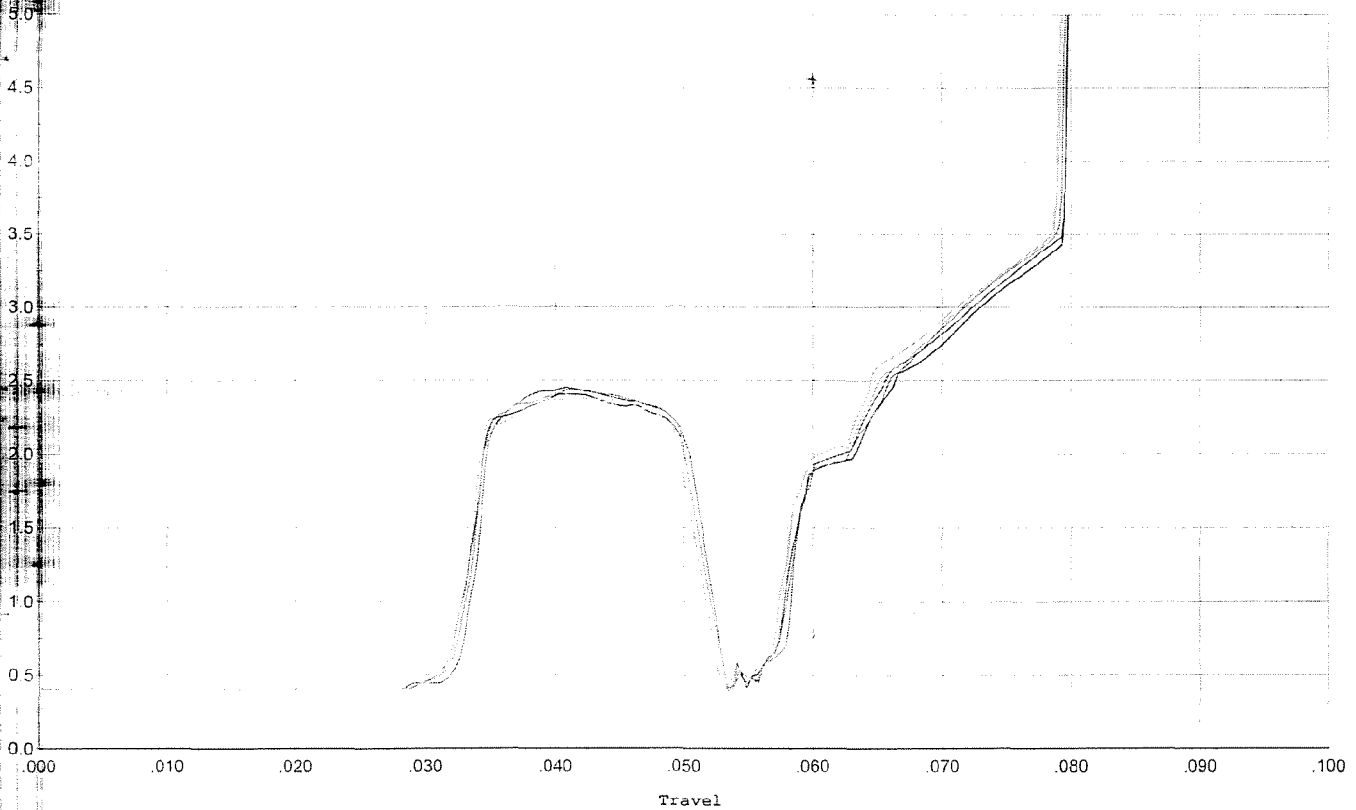
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
2.587	0.052	0.034	0.035	0.055		Set Trigger
2.628	0.052	0.035	0.035	0.055		Set Trigger
2.539	0.053	0.035	0.035	0.055		Set Trigger
2.628	0.052	0.035	0.035	0.055		Set Trigger
2.508	0.052	0.034	0.035	0.054		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



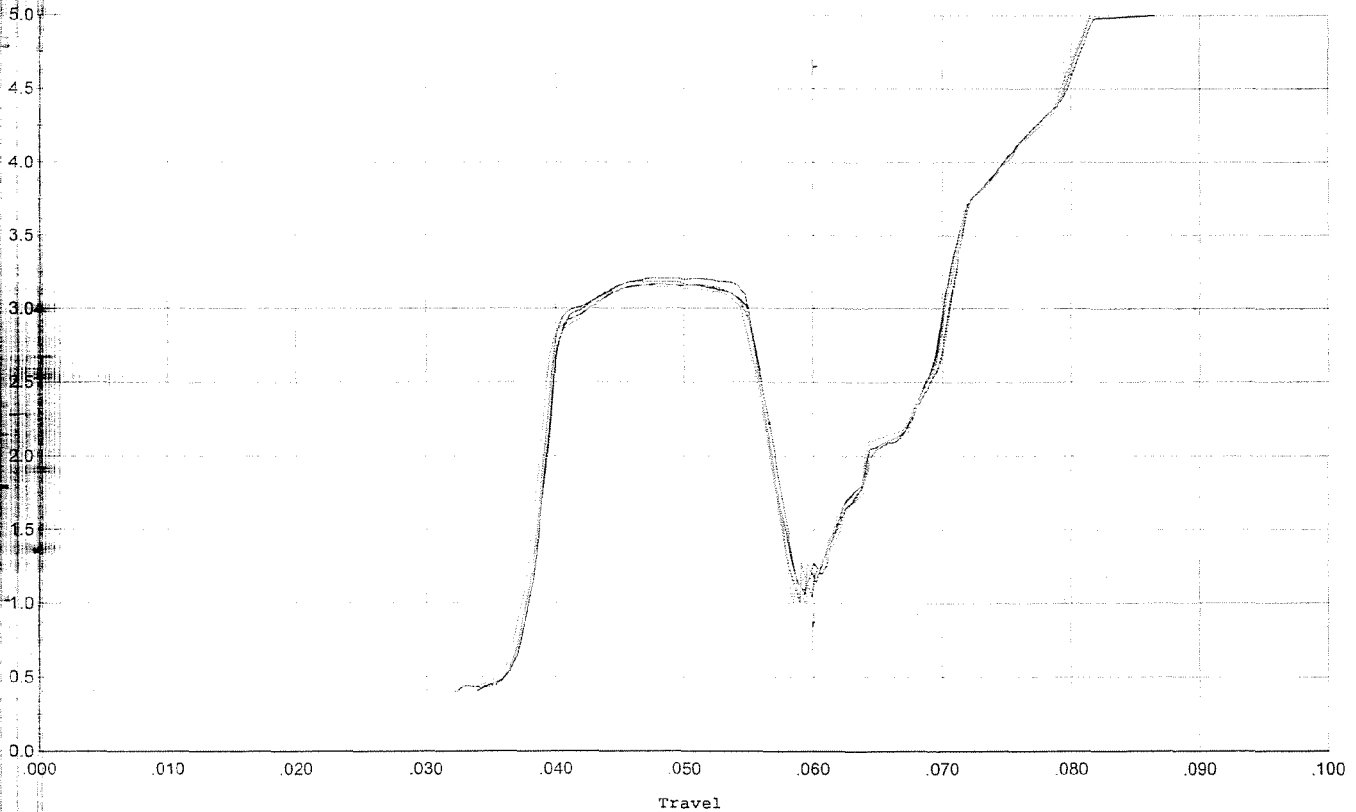
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
2.450	0.050	0.033	0.034	0.053		Set Trigger
2.407	0.050	0.032	0.034	0.052		Set Trigger
2.440	0.050	0.032	0.034	0.052		Set Trigger
2.380	0.050	0.032	0.034	0.052		Set Trigger
2.419	0.051	0.032	0.034	0.053		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



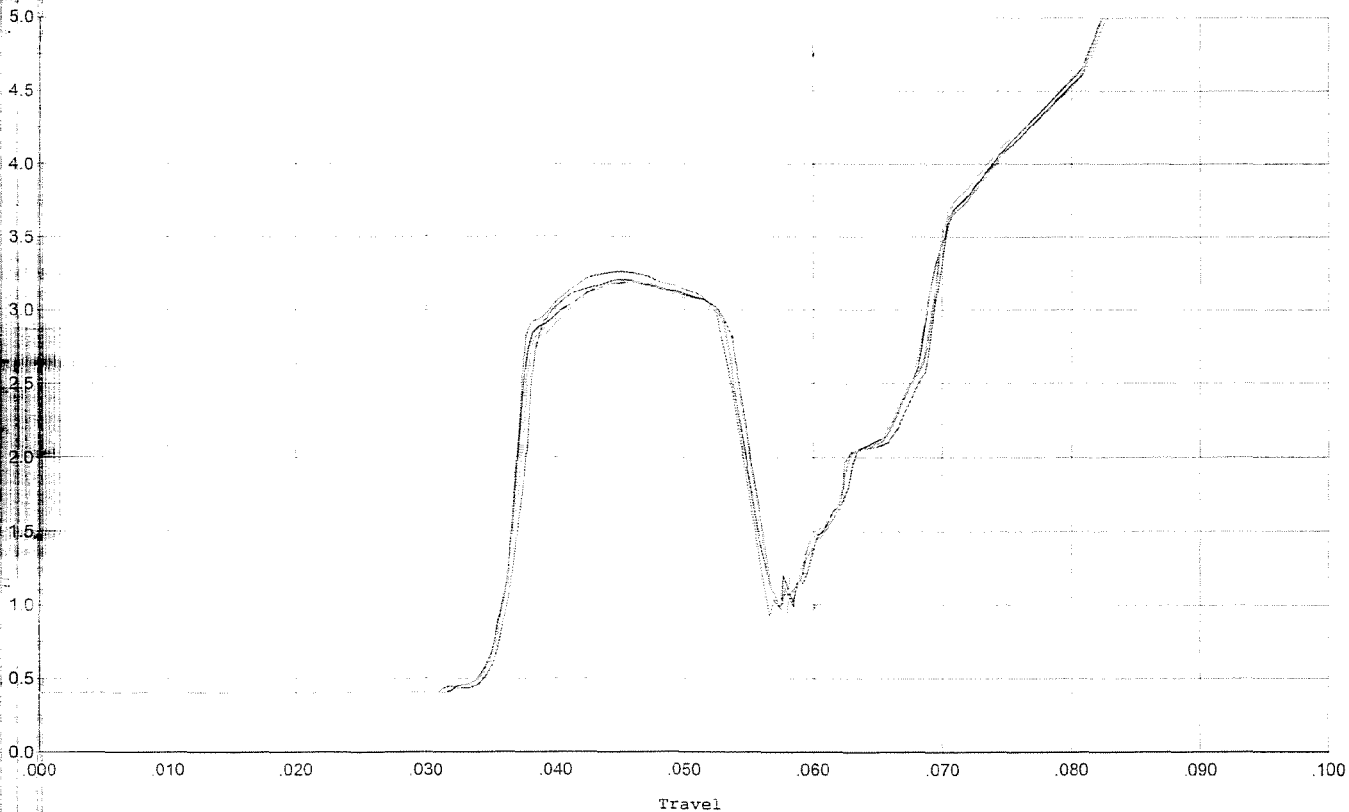
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
3.209	0.057	0.037	0.034	0.071		Set Trigger
3.165	0.055	0.037	0.034	0.068		Set Trigger
3.184	0.055	0.037	0.034	0.069		Set Trigger
3.173	0.055	0.037	0.034	0.068		Set Trigger
3.158	0.056	0.036	0.034	0.070		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



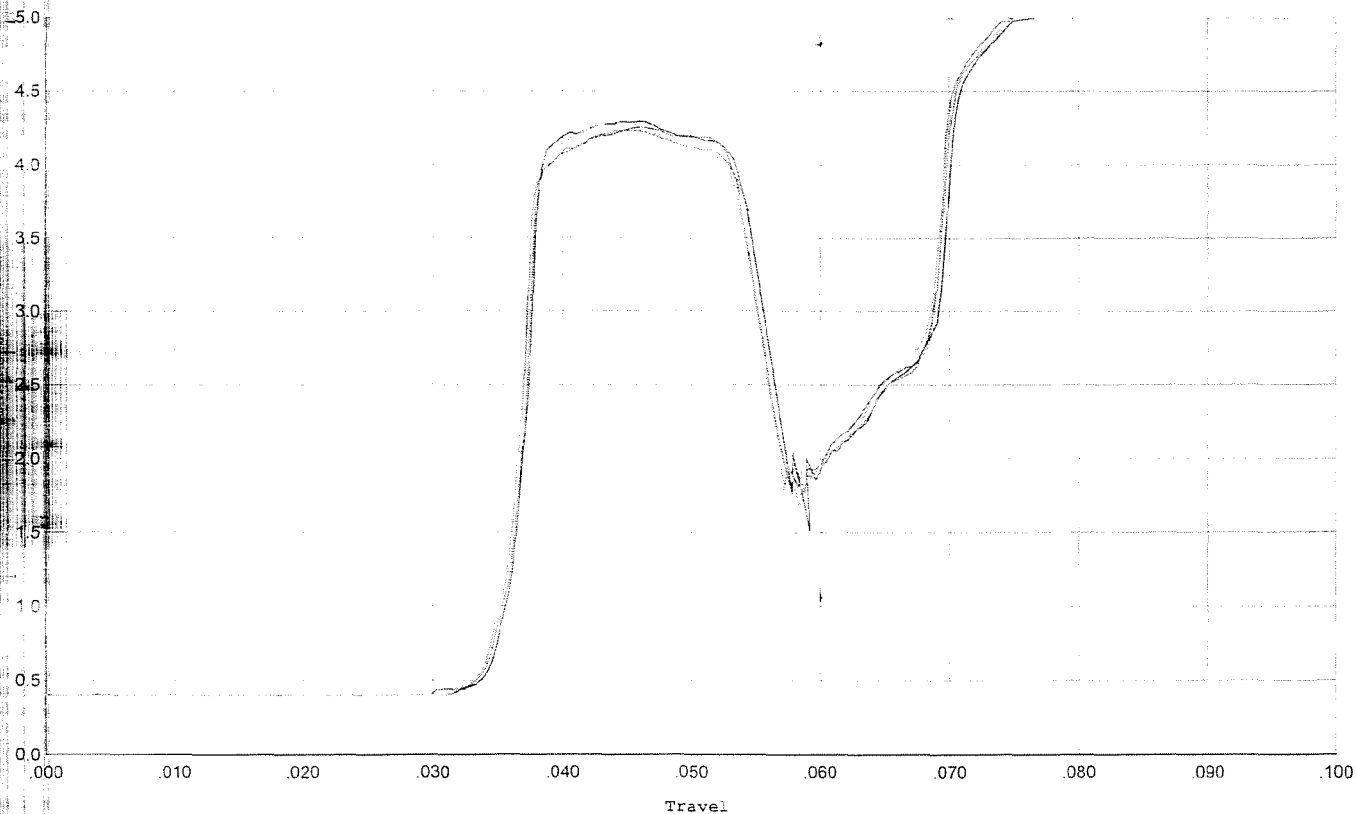
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
3.203	0.054	0.035	0.034	0.068		Set Trigger
3.185	0.053	0.035	0.034	0.067		Set Trigger
3.259	0.054	0.035	0.034	0.069		Set Trigger
3.196	0.054	0.035	0.034	0.069		Set Trigger
3.191	0.053	0.035	0.034	0.067		Set Trigger

Aug 4.20 RP
 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



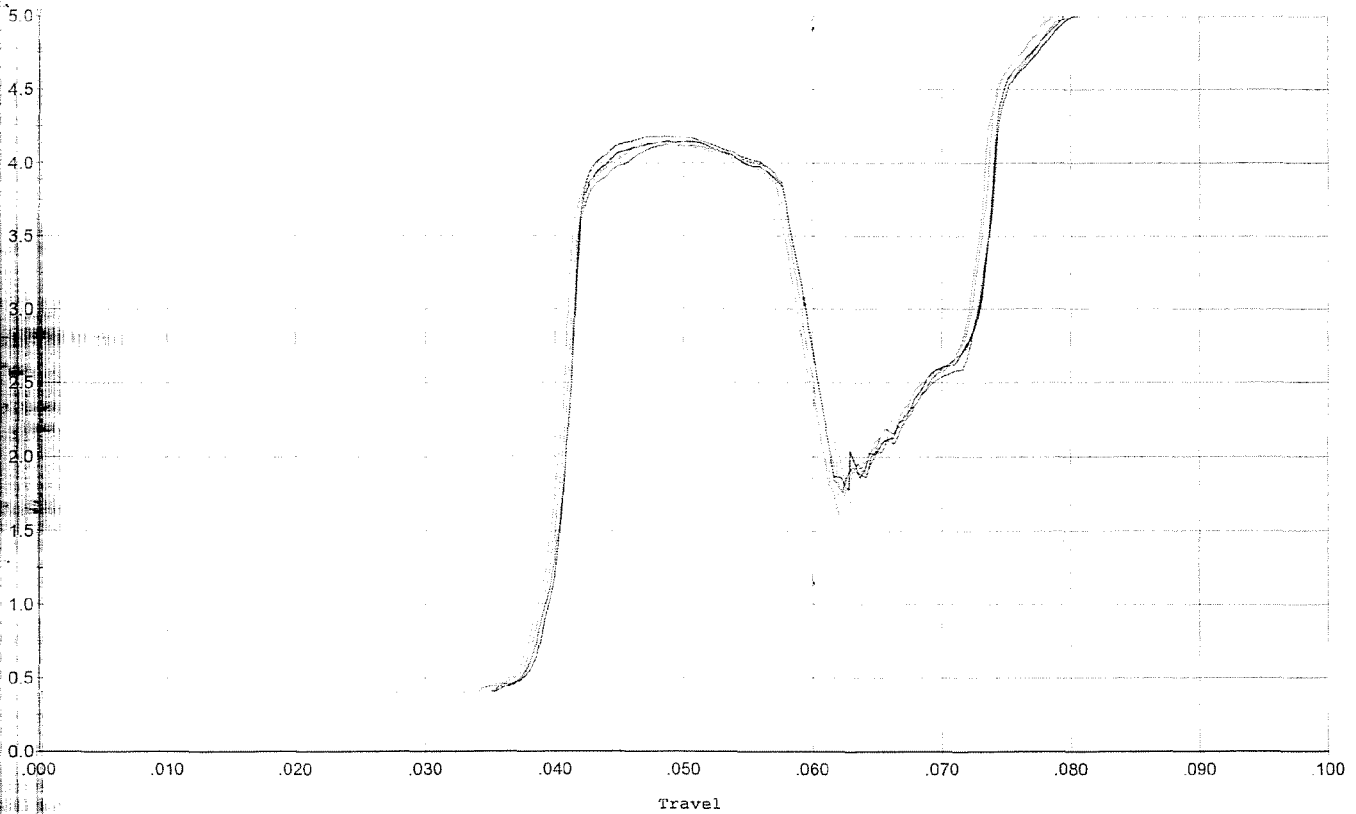
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.054	0.034	0.032	0.089		Set Trigger
2	4.296	0.054	0.035	0.032	0.090		Set Trigger
3	4.231	0.054	0.034	0.032	0.088		Set Trigger
4	4.294	0.054	0.034	0.032	0.089		Set Trigger
5	4.274	0.054	0.034	0.032	0.089		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



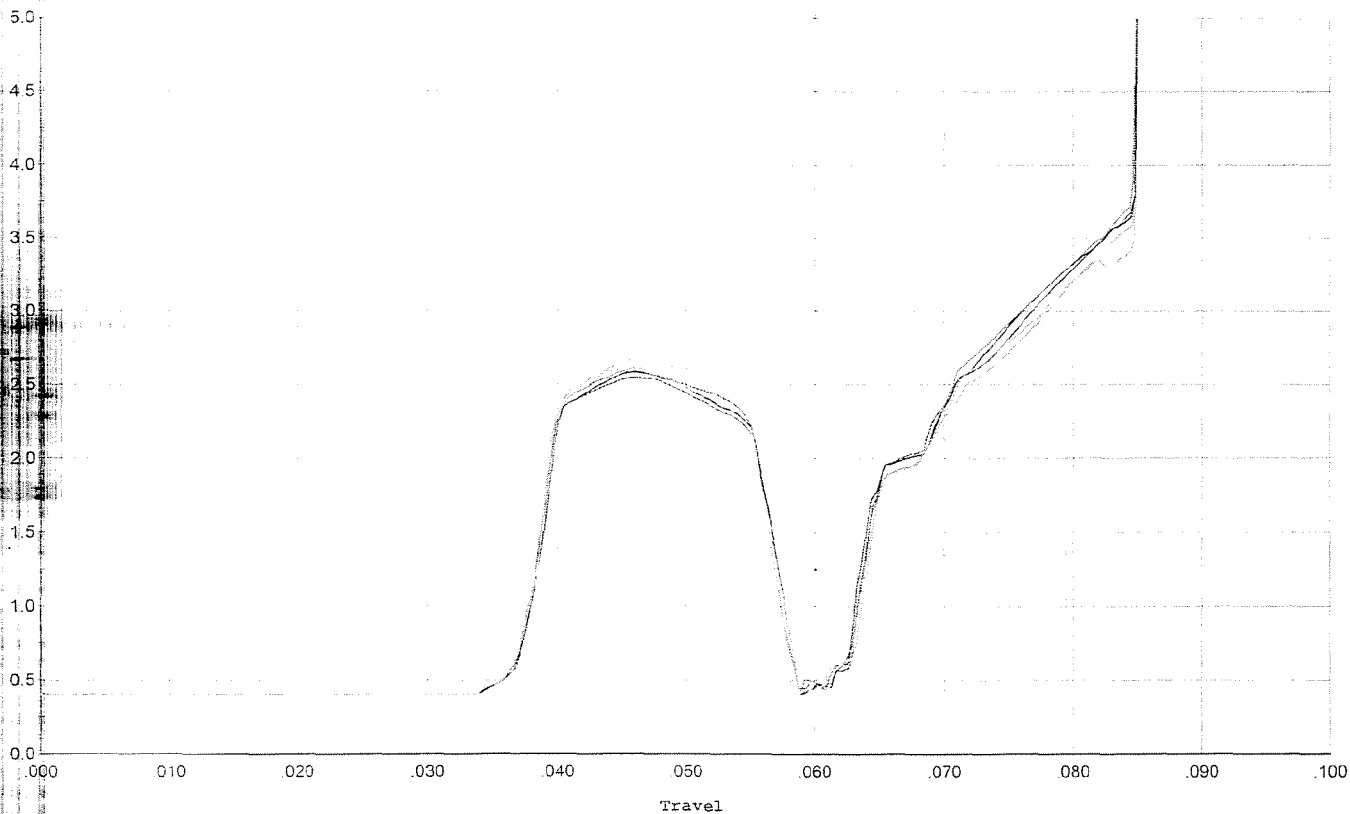
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.059	0.038	0.031	0.093		Set Trigger
2	4.144	0.059	0.038	0.032	0.092		Set Trigger
3	4.126	0.059	0.038	0.031	0.092		Set Trigger
4	4.164	0.057	0.038	0.032	0.089		Set Trigger
5	4.136	0.058	0.038	0.032	0.090		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



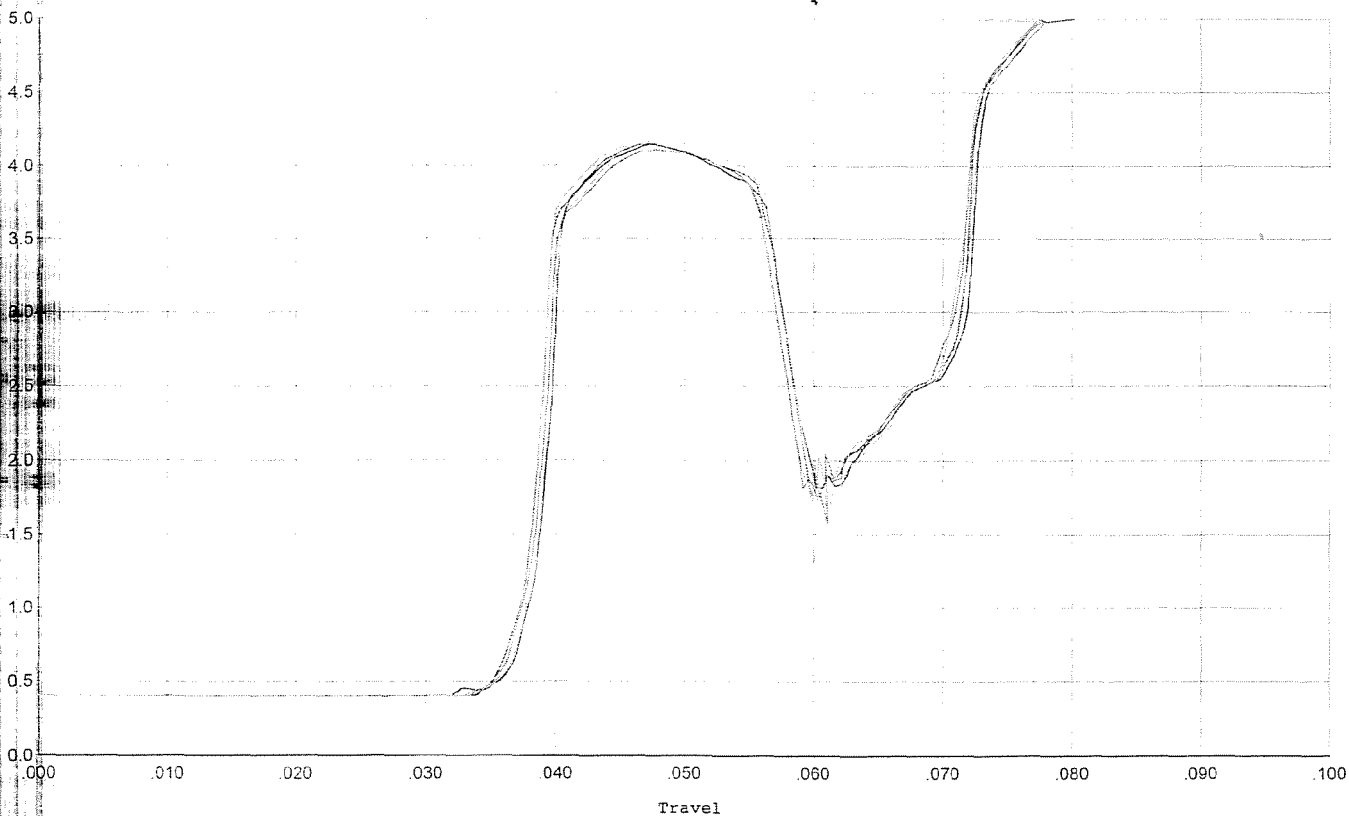
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
2.546	0.057	0.037	0.035	0.059		Set Trigger
2.585	0.057	0.037	0.035	0.059		Set Trigger
2.588	0.055	0.037	0.035	0.058		Set Trigger
2.676	0.056	0.037	0.035	0.060		Set Trigger
2.607	0.055	0.037	0.035	0.058		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.056	0.036	0.032	0.088		Set Trigger
2	4.142	0.056	0.037	0.032	0.087		Set Trigger
3	4.109	0.057	0.036	0.031	0.089		Set Trigger
4	4.171	0.056	0.037	0.032	0.088		Set Trigger
5	4.148	0.056	0.036	0.032	0.088		Set Trigger

Avg 4.14

