

G6807734

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



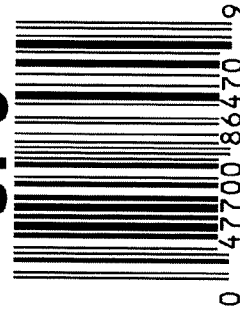
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807734

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7734

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD.
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD.
460	CHECK HEADSPACE		2-26-09	SPD.
470	DIS-ASSEMBLE ACTION		2-26-09	SPD.
472	SERIALIZE BOLT HANDLE		2-27-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	MAGNAFLUX OPERATOR 12	3/2/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

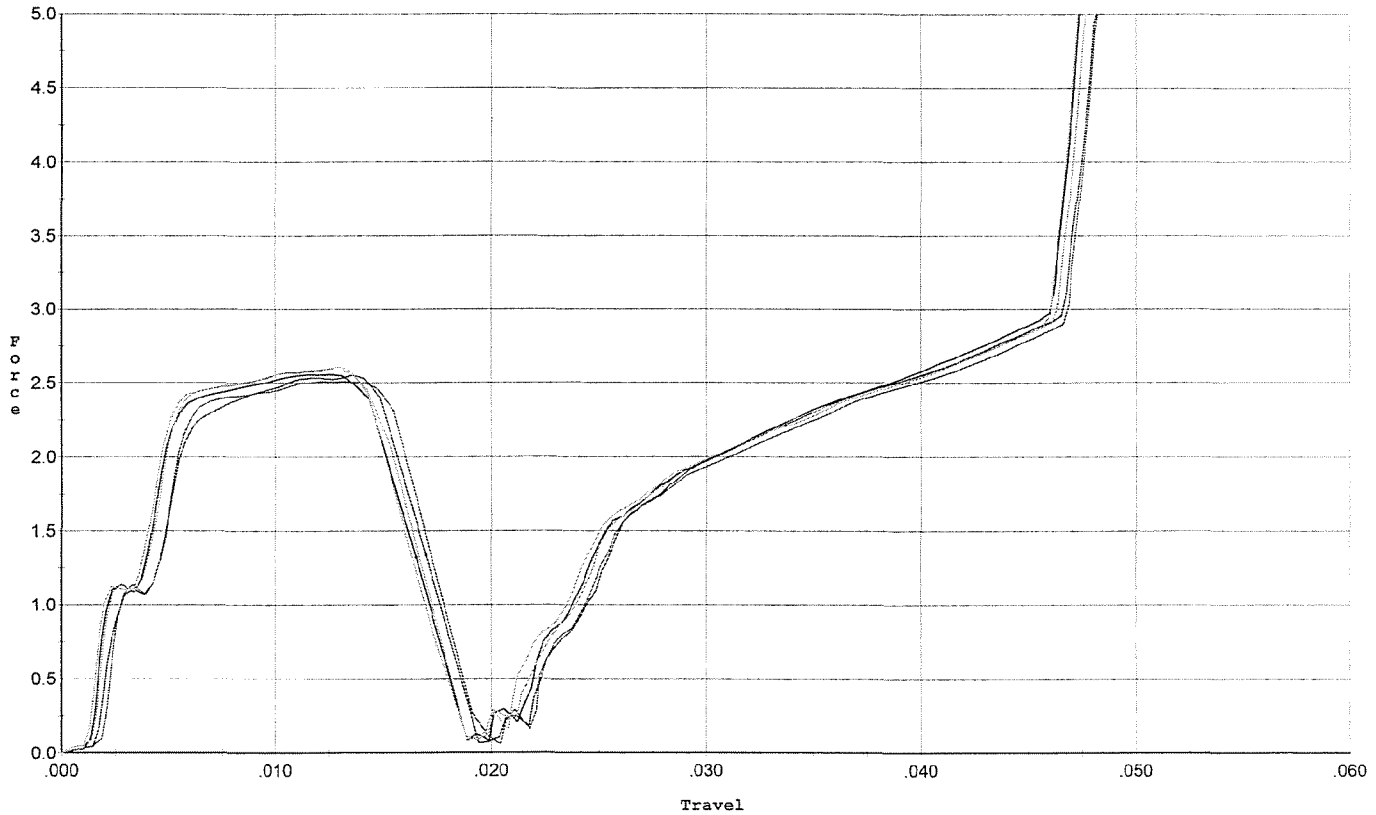
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>6</u>	4-20-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3</u> <u>3</u>	4-20-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	4-20-09	NW
	J) ASSEMBLE STOCK		3-11-09	LJ
	K) ASSEMBLE SWIVEL STUDS		4-20-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-09	NW
670	FINAL INSPECTION A) HEADSPACE		4-20-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.37</u> <u>2.45</u> <u>2.31</u> <u>2.53</u>	3-18-09	TC
	C) FUNCTION		4-20-09	NW
690	PACK		5/27/09	FW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



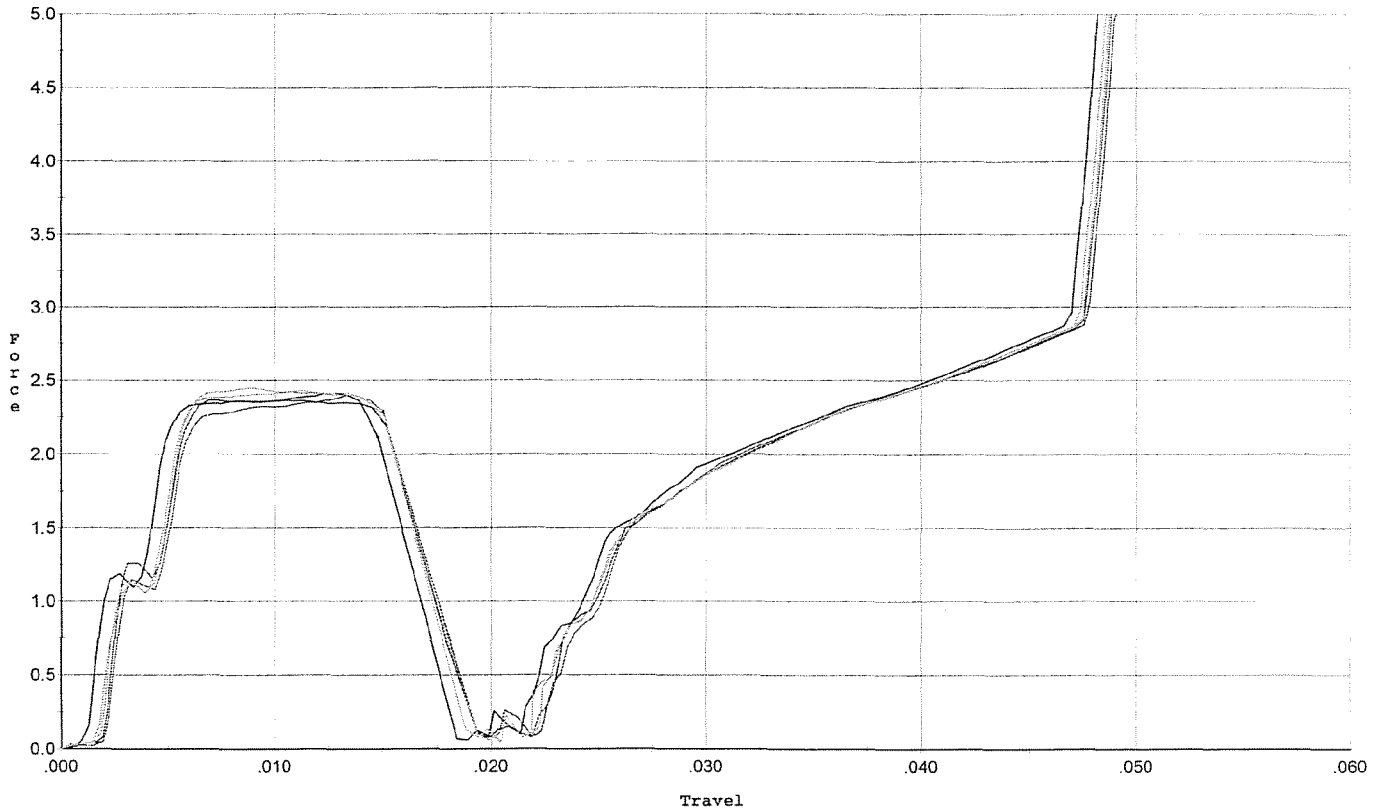
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.017	0.00	0.035	0.029		Set Trigger
2	2.557	0.016	0.00	0.035	0.030		Set Trigger
3	2.509	0.015	0.00	0.036	0.027		Set Trigger
4	2.591	0.015	0.00	0.035	0.028		Set Trigger
5	2.609	0.014	0.004	0.036	0.026		Set Trigger

A. 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



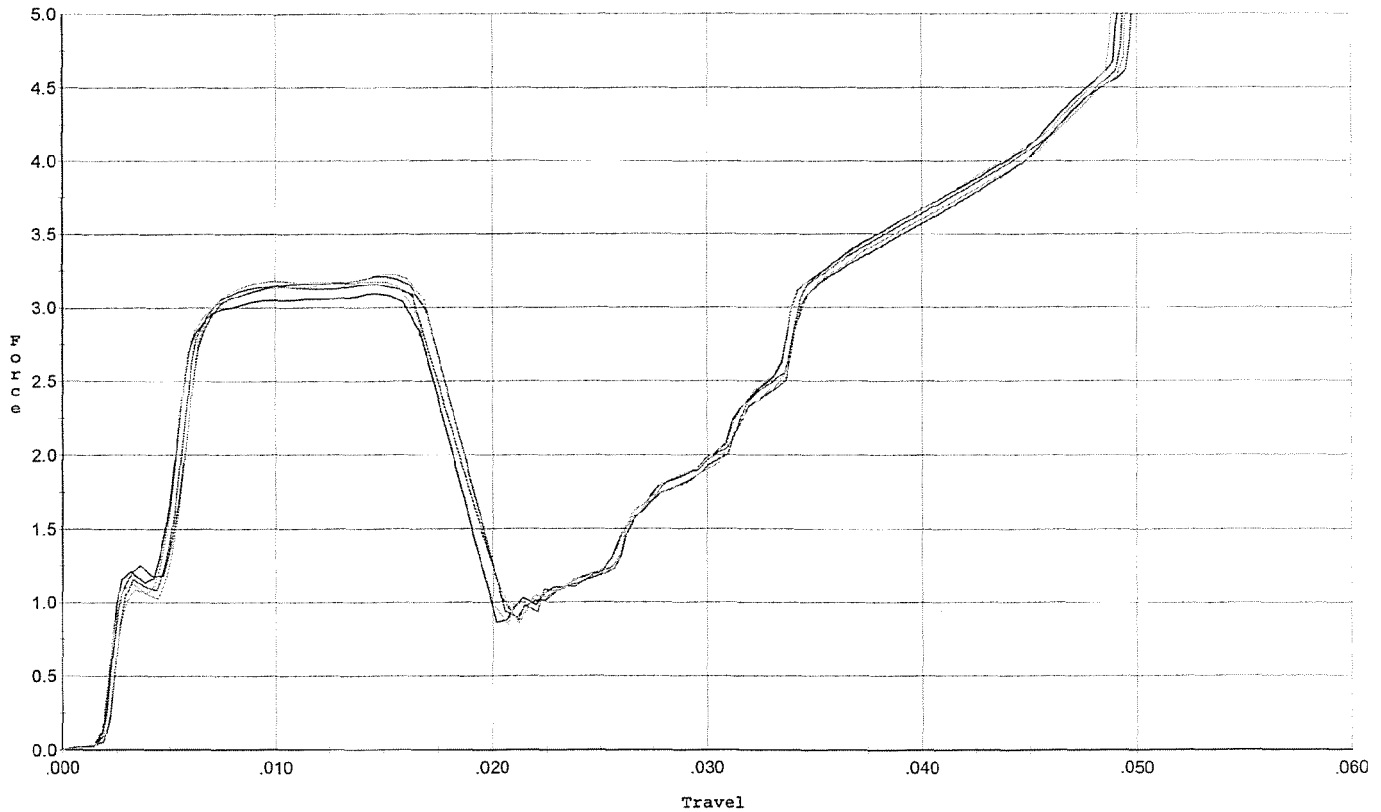
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.015	0.002	0.037	0.025		Set Trigger
2	2.413	0.015	0.00	0.036	0.026		Set Trigger
3	2.399	0.015	0.005	0.036	0.025		Set Trigger
4	2.429	0.015	0.002	0.037	0.026		Set Trigger
5	2.448	0.015	0.00	0.037	0.026		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



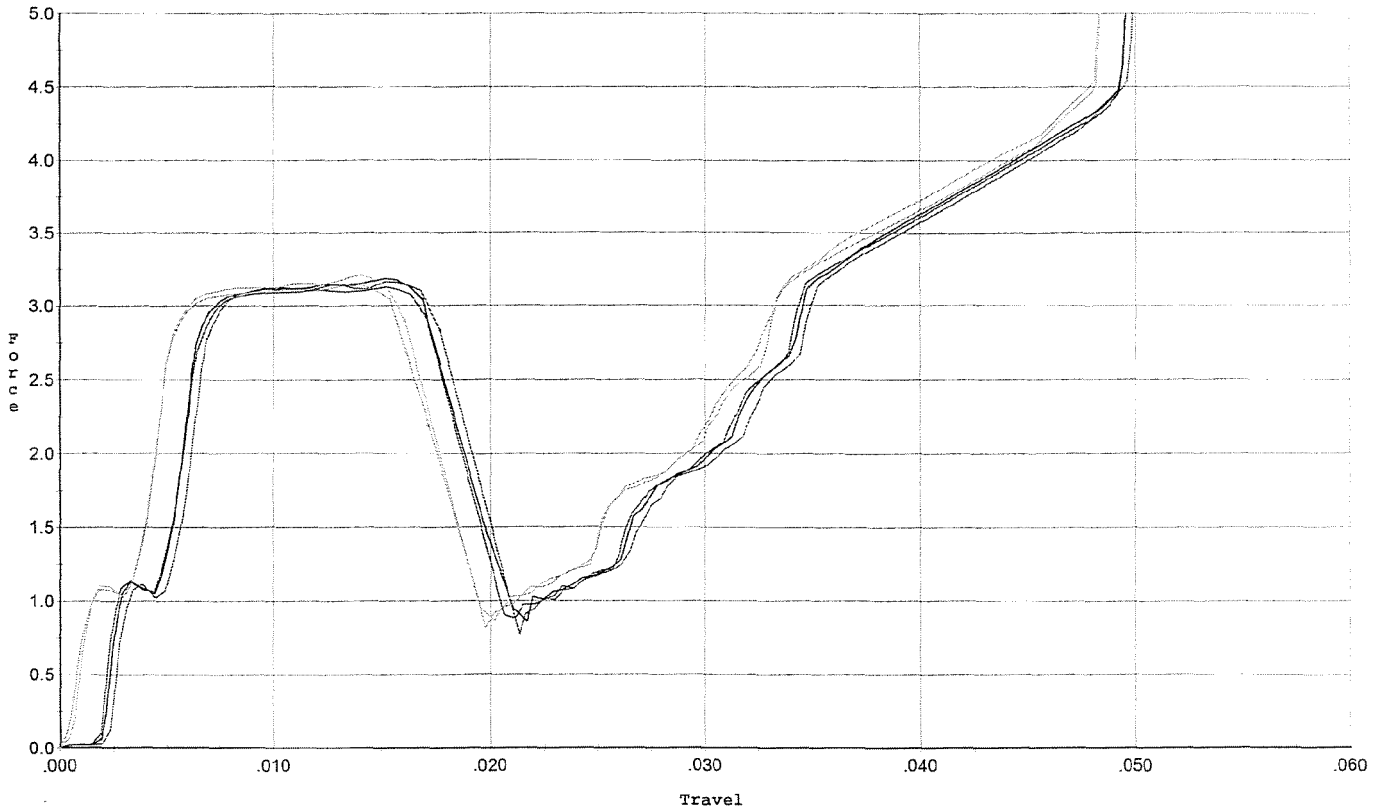
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.208	0.017	0.002	0.034	0.037		Set Trigger
2	3.093	0.017	0.00	0.034	0.036		Set Trigger
3	3.155	0.016	0.005	0.034	0.035		Set Trigger
4	3.174	0.016	0.00	0.033	0.036		Set Trigger
5	3.226	0.017	0.005	0.034	0.036		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



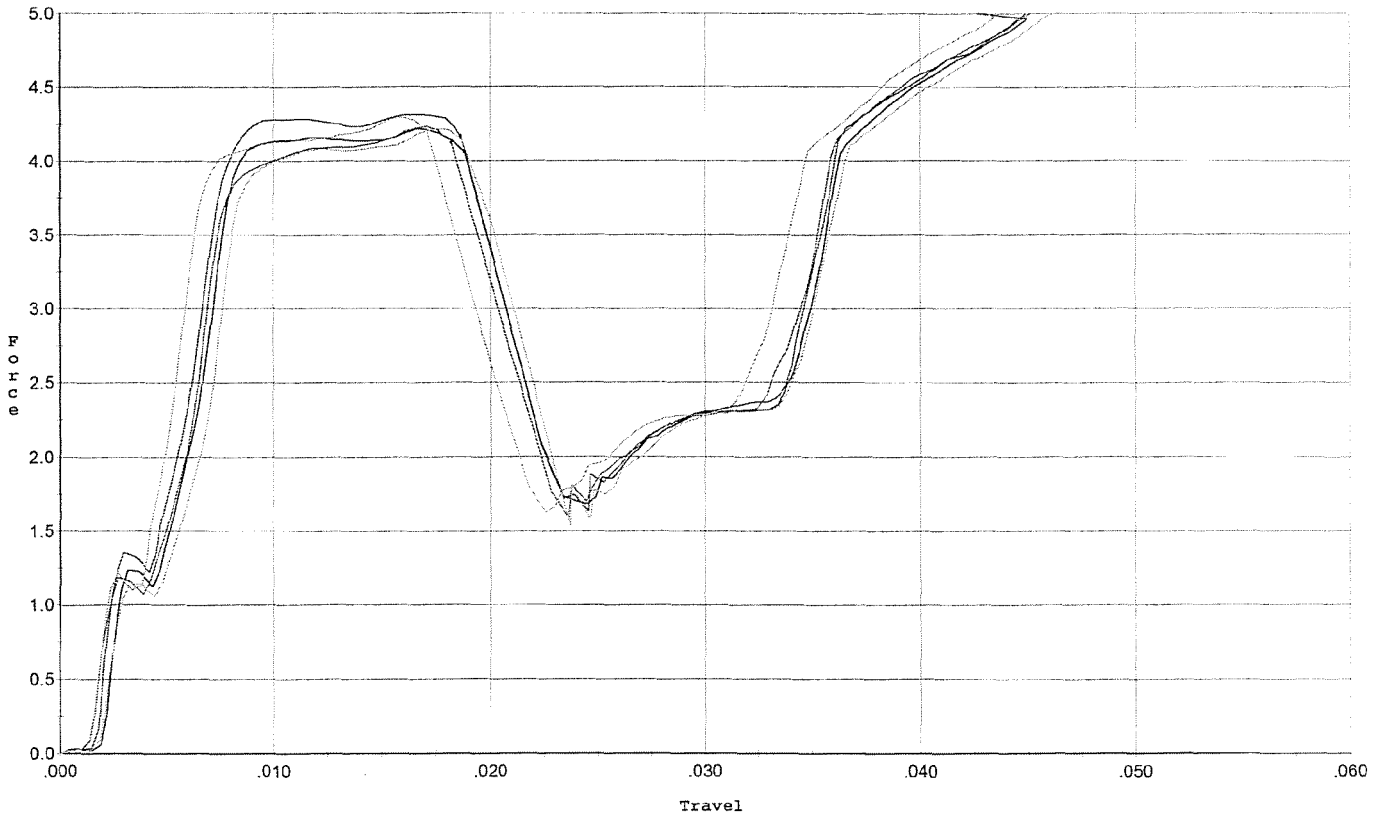
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.017	0.002	0.034	0.036		Set Trigger
2	3.188	0.017	0.002	0.034	0.036		Set Trigger
3	3.165	0.018	0.00	0.034	0.037		Set Trigger
4	3.211	0.016	0.003	0.033	0.037		Set Trigger
5	3.147	0.017	0.003	0.033	0.039		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



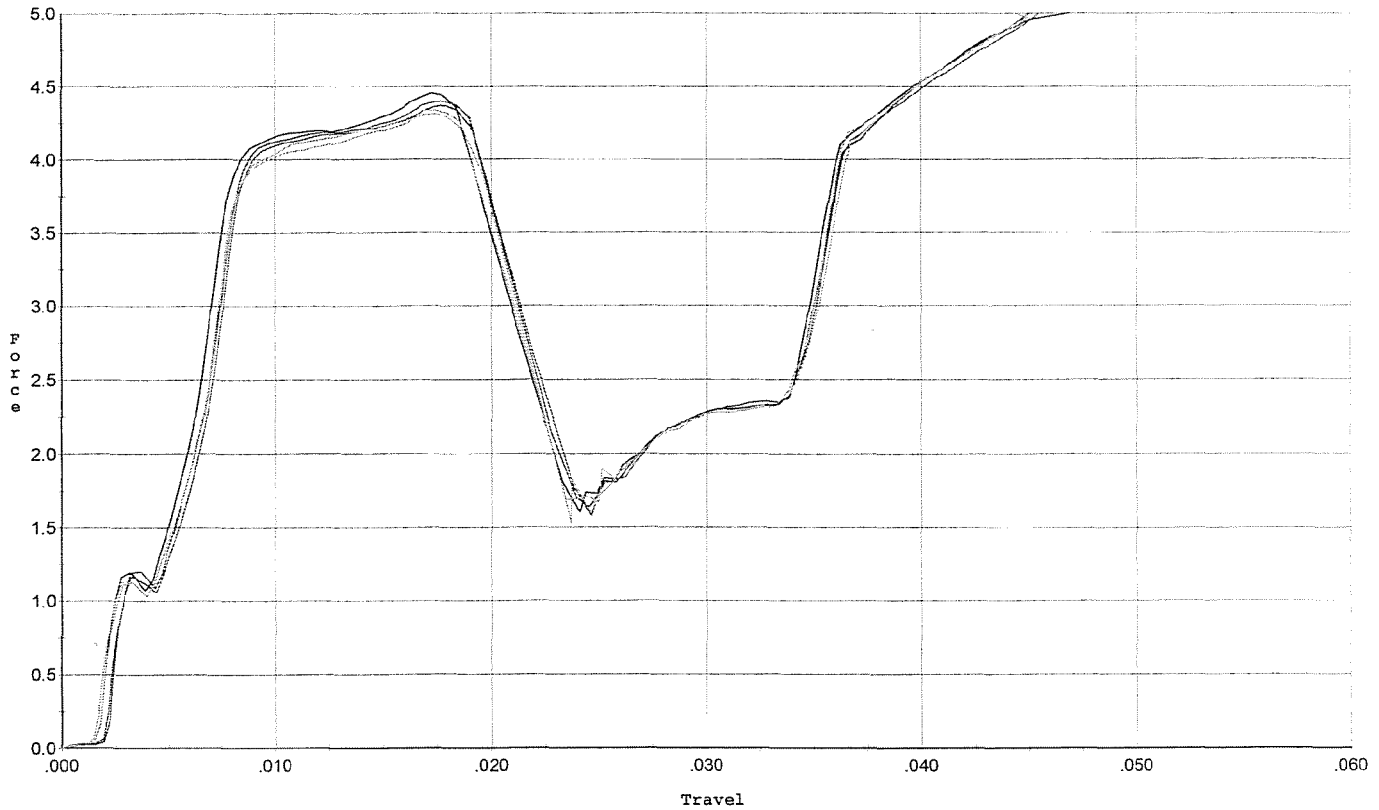
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.314	0.019	0.002	0.031	0.054		Set Trigger
2	4.218	0.019	0.002	0.032	0.052		Set Trigger
3	4.233	0.018	0.004	0.032	0.050		Set Trigger
4	4.219	0.020	0.005	0.032	0.054		Set Trigger
5	4.297	0.017	0.00	0.032	0.049		Set Trigger

A. 4.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



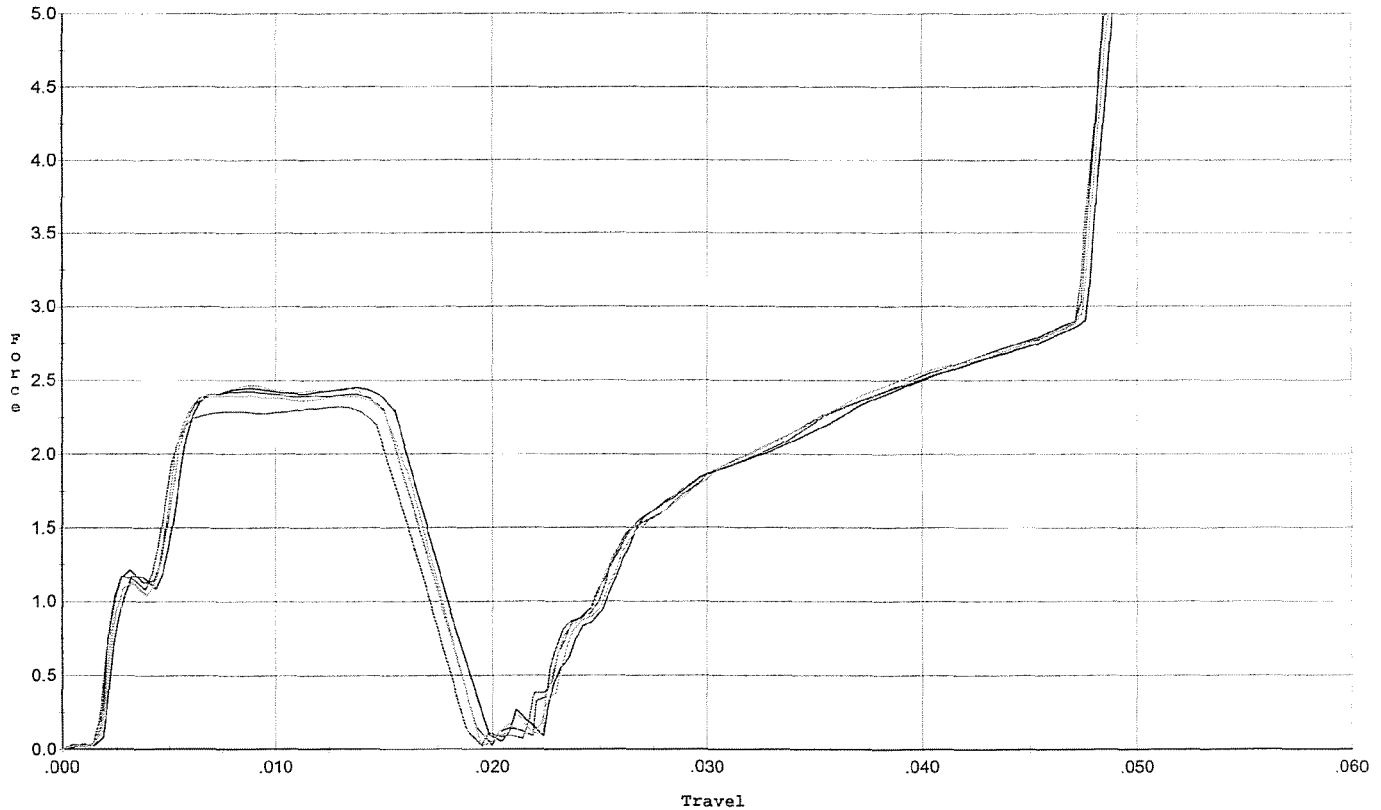
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.368	0.019	0.00	0.031	0.053		Set Trigger
2	4.453	0.018	0.002	0.031	0.052		Set Trigger
3	4.399	0.019	0.005	0.031	0.053		Set Trigger
4	4.311	0.021	0.004	0.031	0.057		Set Trigger
5	4.335	0.020	0.00	0.031	0.054		Set Trigger

A-4.37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



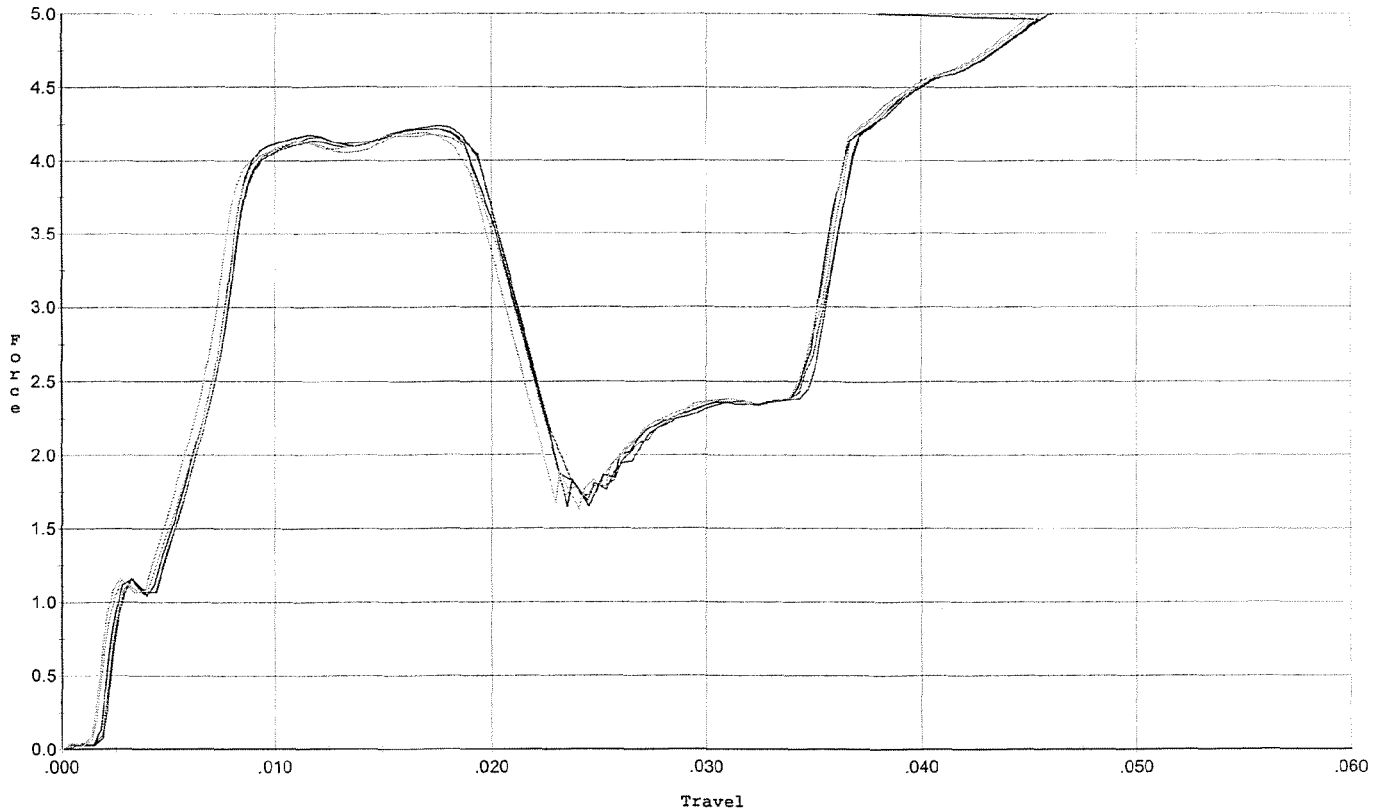
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.017	0.00	0.036	0.029		Set Trigger
2	2.453	0.016	0.005	0.036	0.027		Set Trigger
3	2.323	0.016	0.004	0.036	0.027		Set Trigger
4	2.396	0.016	0.002	0.036	0.027		Set Trigger
5	2.465	0.017	0.002	0.036	0.029		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.237	0.019	0.005	0.032	0.053		Set Trigger
2	4.214	0.020	0.00	0.031	0.055		Set Trigger
3	4.212	0.019	0.00	0.032	0.053		Set Trigger
4	4.185	0.019	0.00	0.032	0.053		Set Trigger
5	4.177	0.020	0.004	0.031	0.056		Set Trigger

A. 4.20