

C6801736

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



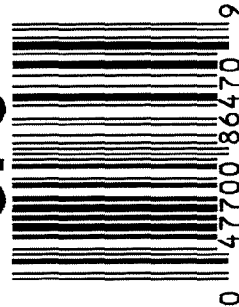
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807736

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807736

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-11-09	RTZ
430	ASSEMBLE TO STOCK		3-11-09	RTZ
440	PROOF		3-11-09	TL
460	CHECK HEADSPACE		3-11-09	TL
470	DIS-ASSEMBLE ACTION		3-11-09	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	3-11-09	RTZ
475	DRILL AND TAP SIGHT HOLES		3-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	3-13-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/13/09	RT
520	GOFF BLAST BBL / REC		3/16	BL
542	APPLY COATINGS (BARREL ACTION)		3/24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-21-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

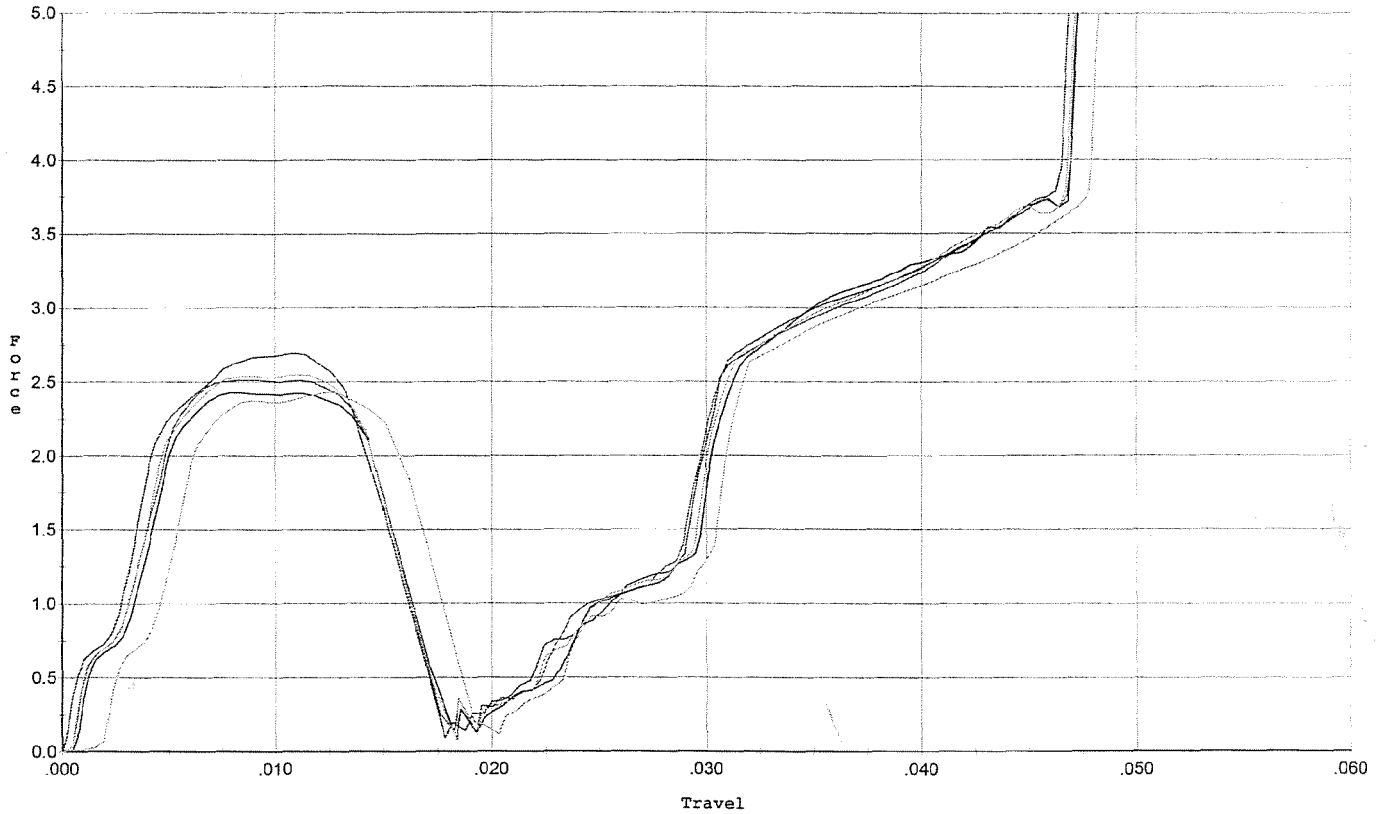
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>24</u> <u>24</u> <u>24</u>	<u>4/28/09</u>	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>42</u> <u>4.2</u> <u>40</u>	<u>4/28/09</u>	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>4/28/09</u>	RP
	J) ASSEMBLE STOCK		<u>4-21-09</u>	L.N.
	K) ASSEMBLE SWIVEL STUDS		<u>4/28/09</u>	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>4-21-09</u>	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>4-21-09</u>	RP
670	FINAL INSPECTION A) HEADSPACE		<u>4/28/09</u>	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.63</u> <u>2.58</u> <u>2.65</u> <u>2.74</u>	<u>4-22-09</u>	N/N
	C) FUNCTION		<u>4/28/09</u>	RP
690	PACK		<u>8/13/09</u>	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



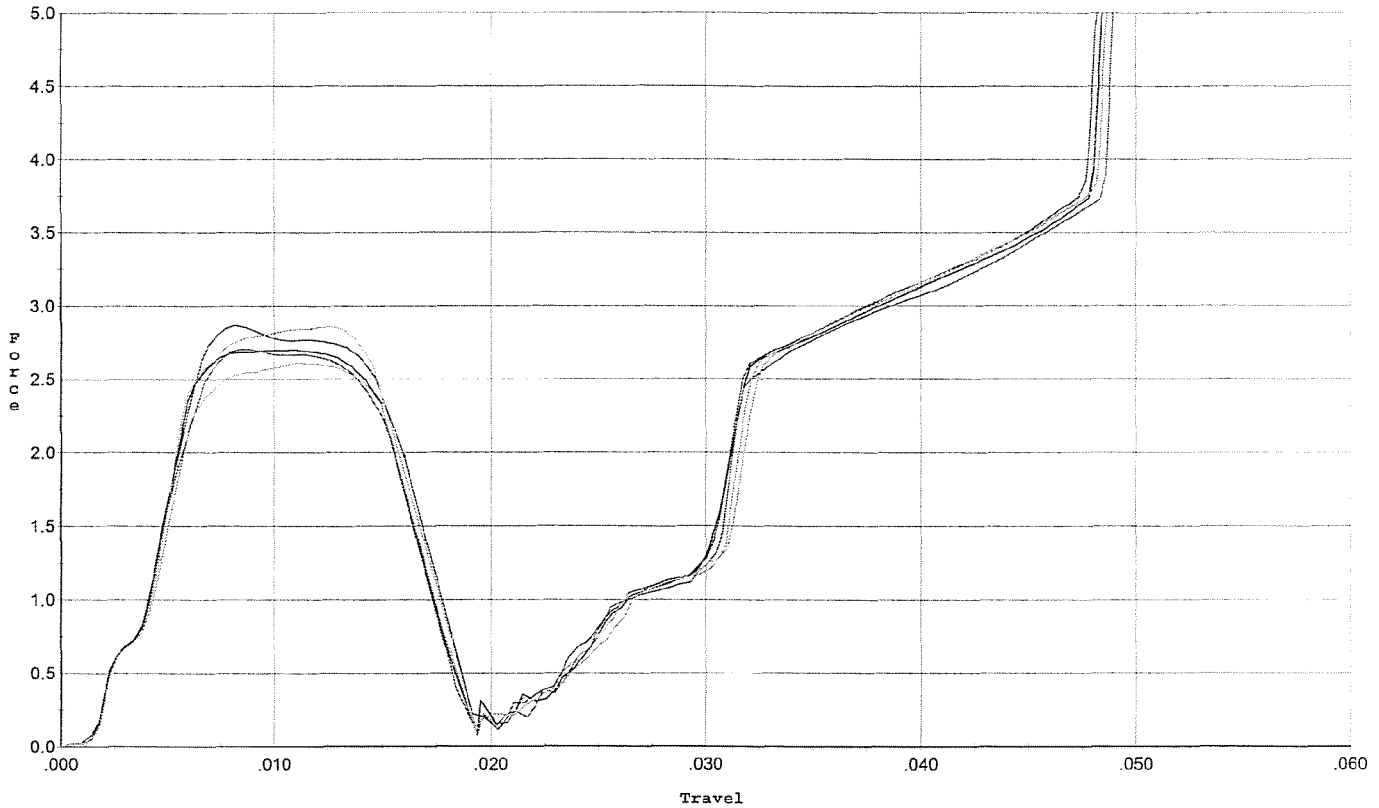
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.694	0.015	0.00	0.035	0.028		Set Trigger
2	2.427	0.014	0.00	0.035	0.024		Set Trigger
3	2.513	0.014	0.00	0.035	0.025		Set Trigger
4	2.547	0.014	0.00	0.035	0.025		Set Trigger
5	2.428	0.016	0.00	0.035	0.026		Set Trigger

7-2-52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



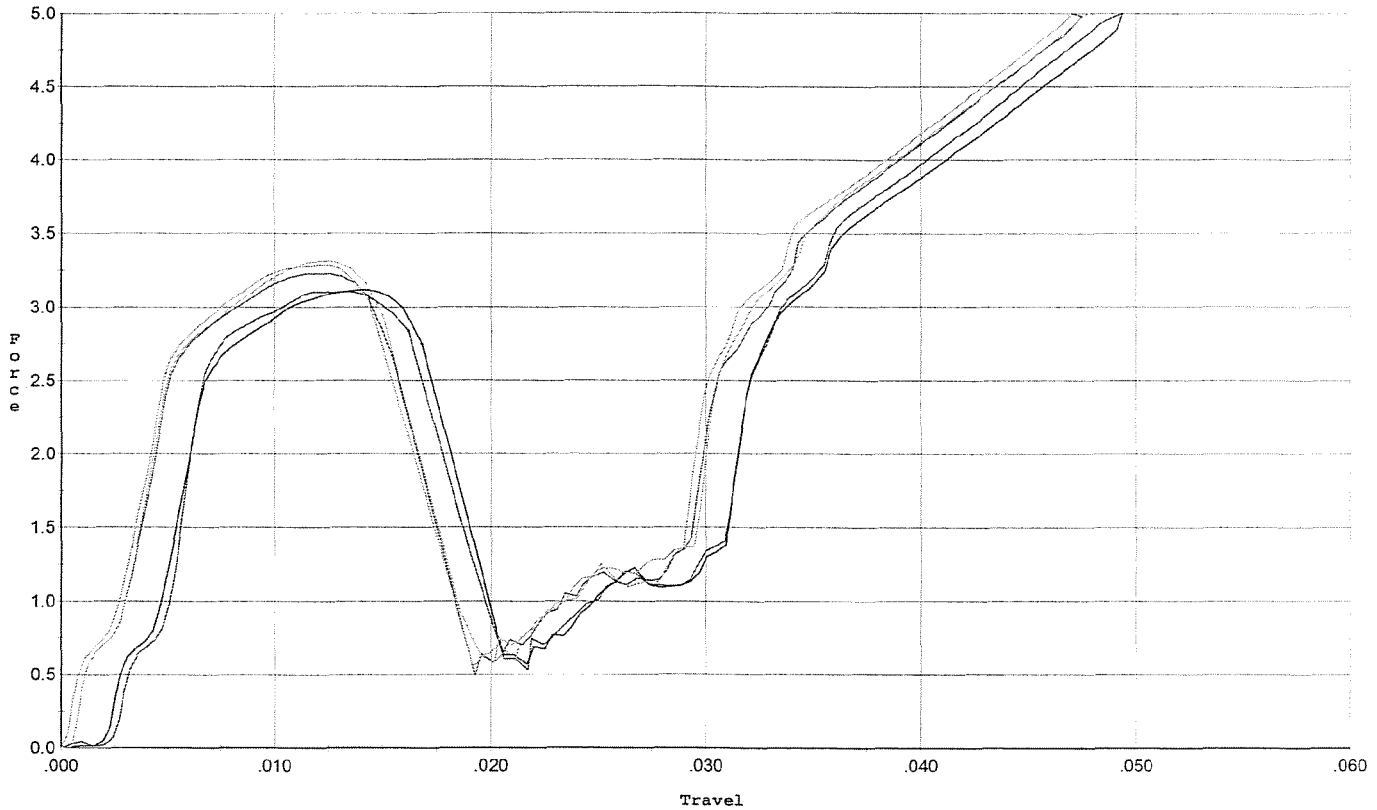
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.868	0.016	0.00	0.035	0.029		Set Trigger
2	2.700	0.015	0.00	0.035	0.027		Set Trigger
3	2.705	0.015	0.00	0.036	0.027		Set Trigger
4	2.861	0.017	0.00	0.035	0.031		Set Trigger
5	2.611	0.015	0.00	0.036	0.026		Set Trigger

A-2.74

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



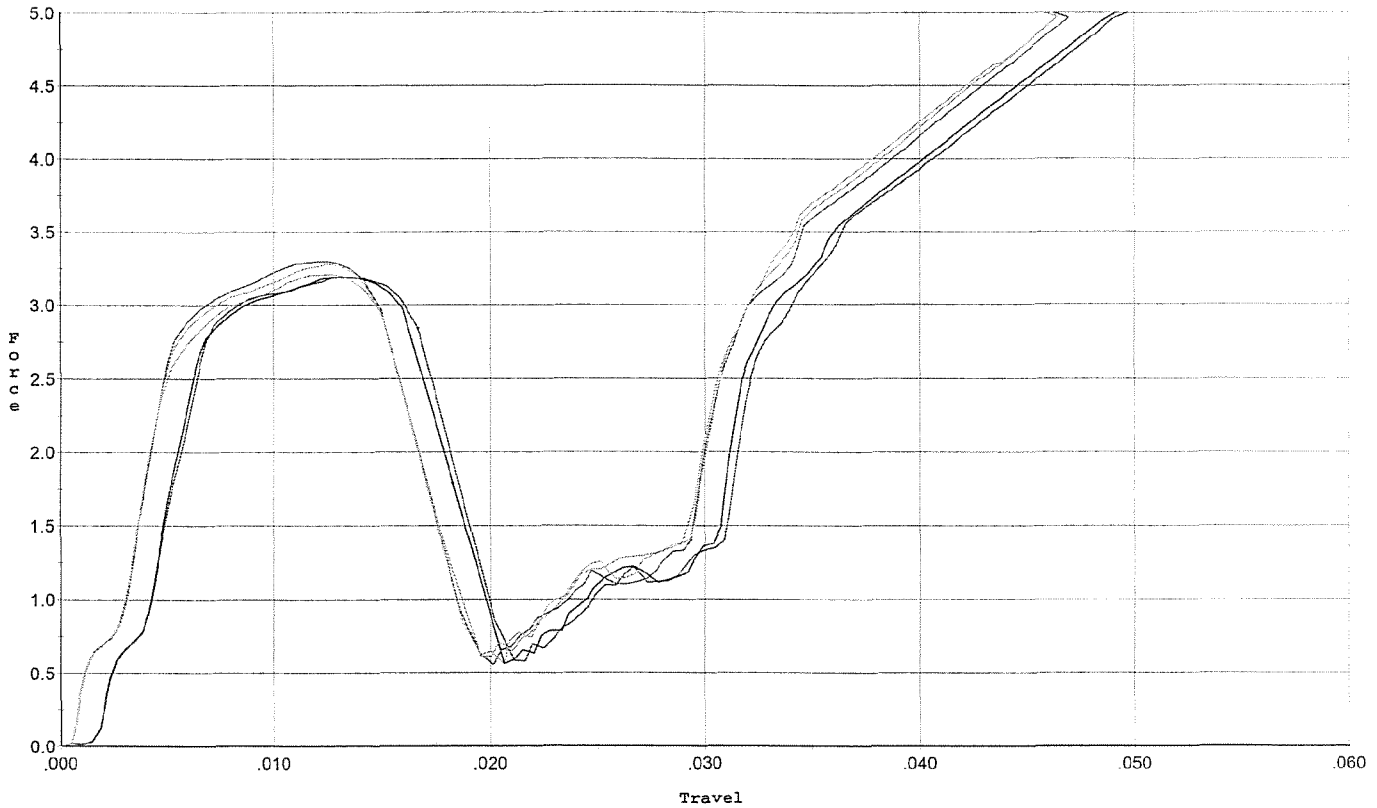
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.016	0.00	0.034	0.031		Set Trigger
2	3.116	0.017	0.002	0.034	0.033		Set Trigger
3	3.231	0.015	0.00	0.033	0.034		Set Trigger
4	3.315	0.015	0.00	0.033	0.033		Set Trigger
5	3.288	0.017	0.00	0.033	0.037		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



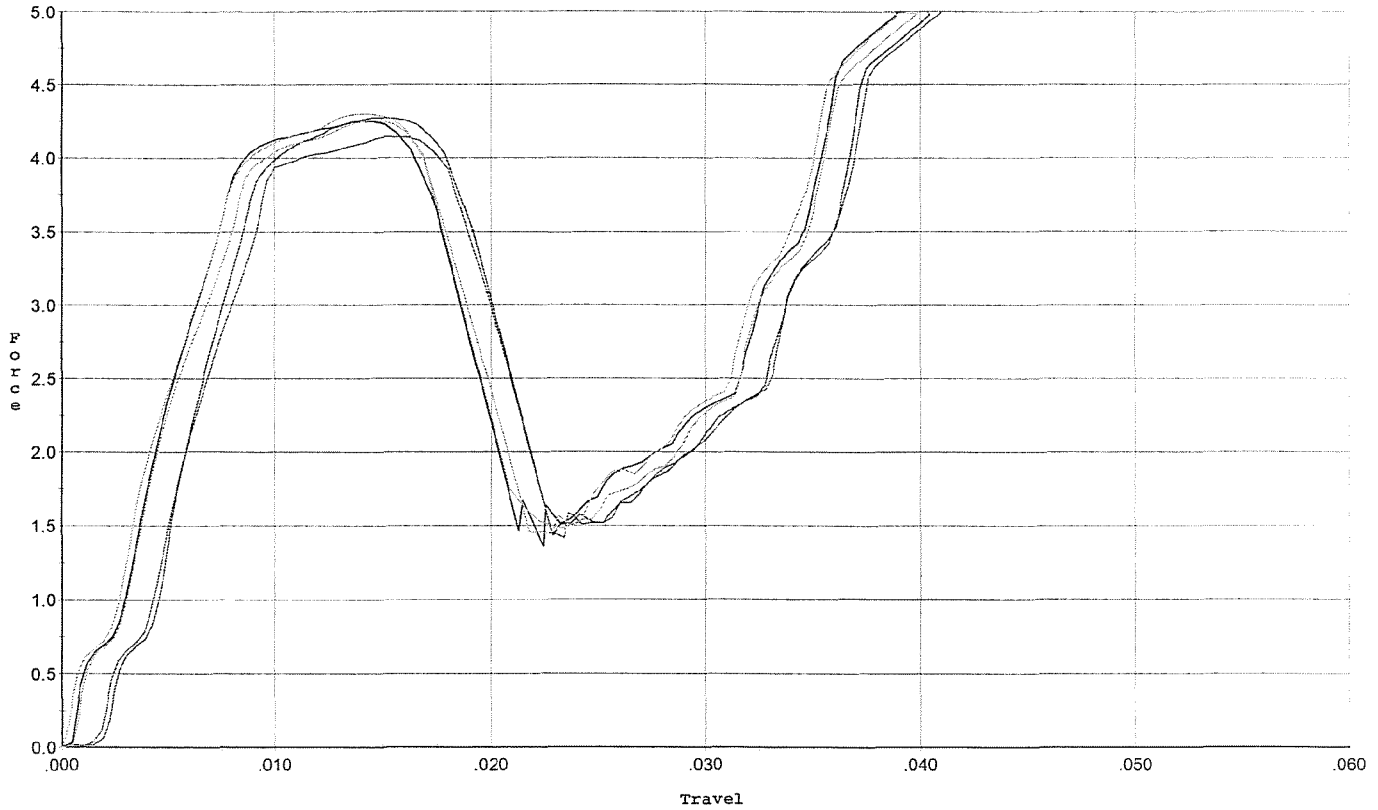
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.193	0.017	0.00	0.034	0.035		Set Trigger
2	3.191	0.018	0.00	0.033	0.038		Set Trigger
3	3.300	0.015	0.00	0.033	0.034		Set Trigger
4	3.283	0.015	0.00	0.032	0.034		Set Trigger
5	3.210	0.015	0.00	0.033	0.033		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



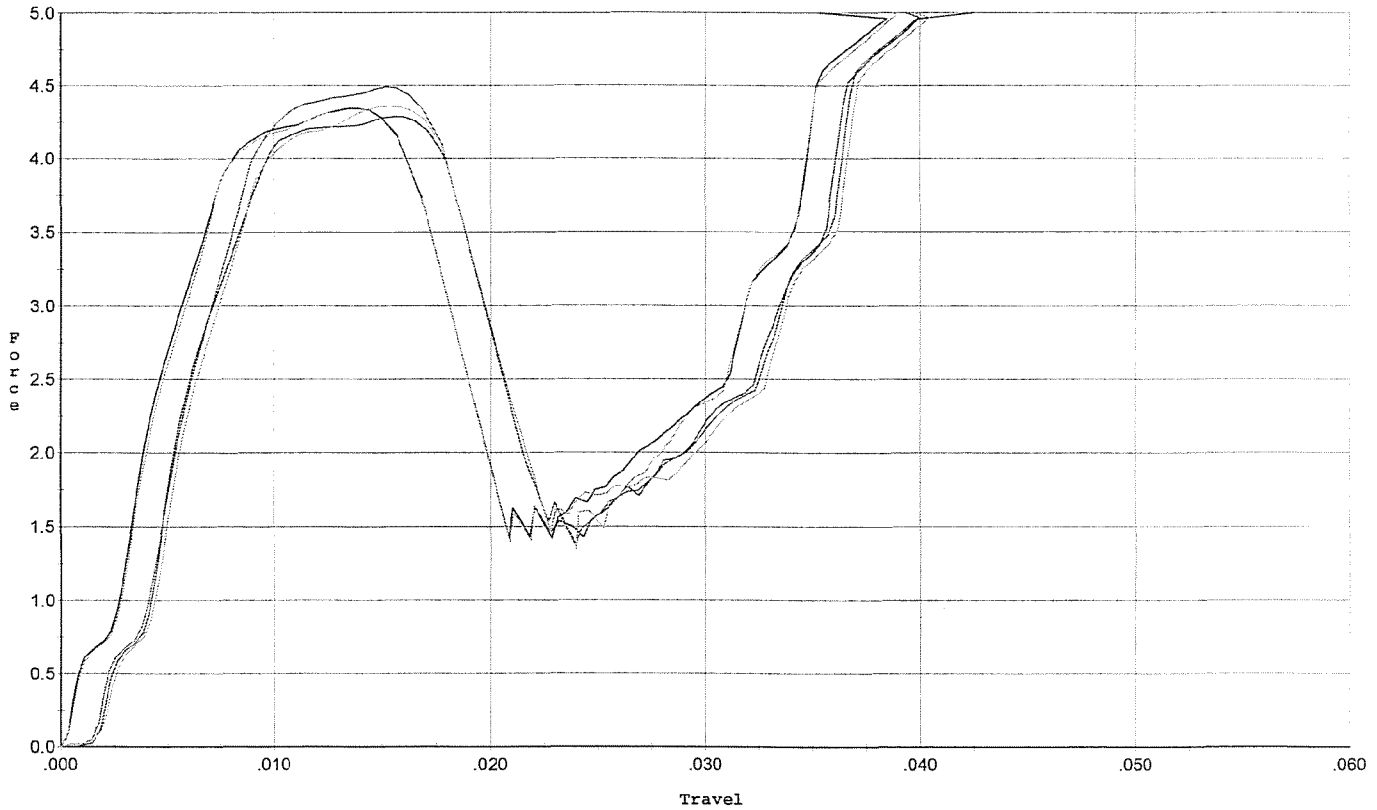
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.273	0.019	0.002	0.028	0.051		Set Trigger
2	4.249	0.017	0.00	0.027	0.049		Set Trigger
3	4.145	0.020	0.00	0.028	0.051		Set Trigger
4	4.299	0.017	0.00	0.027	0.048		Set Trigger
5	4.255	0.019	0.00	0.028	0.053		Set Trigger

A-4-24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



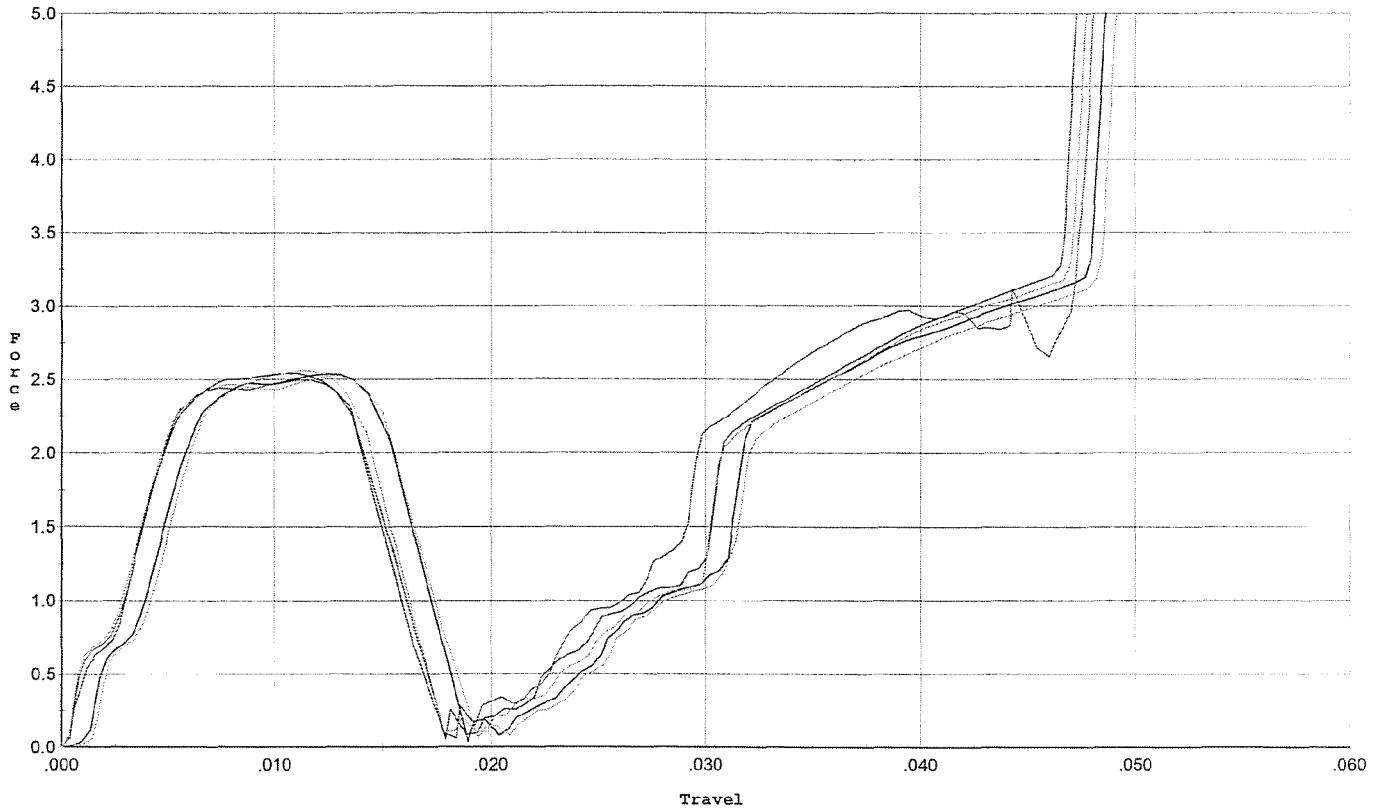
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.286	0.018	0.00	0.027	0.048		Set Trigger
2	4.345	0.017	0.00	0.027	0.048		Set Trigger
3	4.491	0.018	0.00	0.027	0.049		Set Trigger
4	4.360	0.018	0.00	0.027	0.048		Set Trigger
5	4.350	0.017	0.00	0.027	0.048		Set Trigger

A-4-36

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



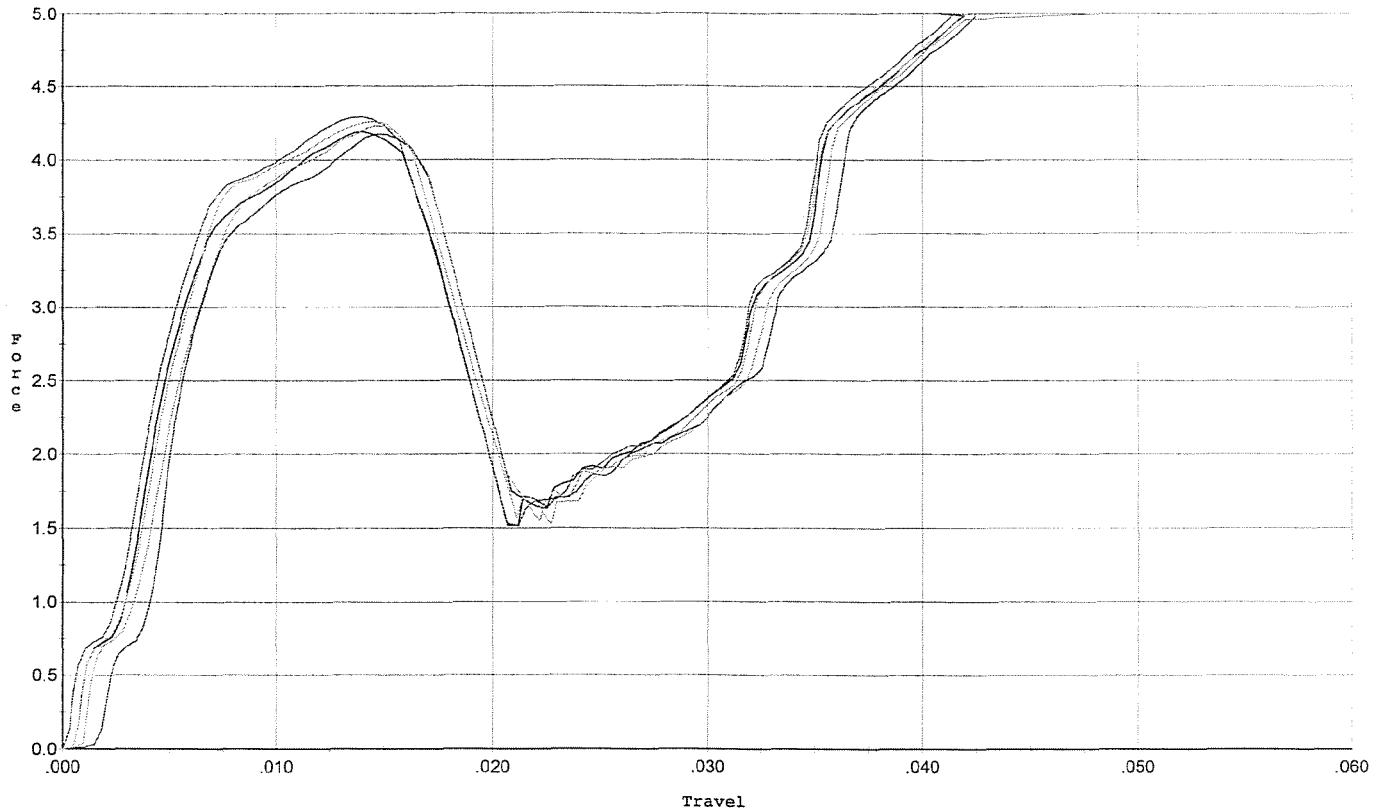
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.014	0.00	0.036	0.024		Set Trigger
2	2.536	0.015	0.00	0.036	0.026		Set Trigger
3	2.498	0.015	0.00	0.036	0.027		Set Trigger
4	2.528	0.015	0.00	0.037	0.025		Set Trigger
5	2.560	0.014	0.00	0.036	0.026		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.017	0.00	0.032	0.045		Set Trigger
2	4.190	0.017	0.00	0.032	0.048		Set Trigger
3	4.298	0.017	0.00	0.031	0.050		Set Trigger
4	4.262	0.016	0.00	0.032	0.045		Set Trigger
5	4.230	0.017	0.00	0.032	0.046		Set Trigger

A-4.23