

G680 7743

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



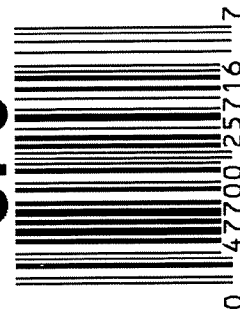
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

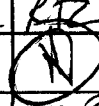
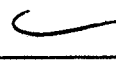
G6807743

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6807743

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	RP
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	RP
460	CHECK HEADSPACE		2-27-09	RP
470	DIS-ASSEMBLE ACTION		2-27-09	RP
472	SERIALIZE BOLT HANDLE		3-2-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/5/09	
490	MAGNAFLUX BOLT		3/5/09	MR
500	ROLLMARK CALIBER		3/6/09	RT
510	DRILL AND TAP SIGHT HOLES		3-2-09	SP
520	GOFF BLAST BBL / REC		3/6	MR
540	APPLY COATINGS (BARREL ACTION)		3/11	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-18-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400017103

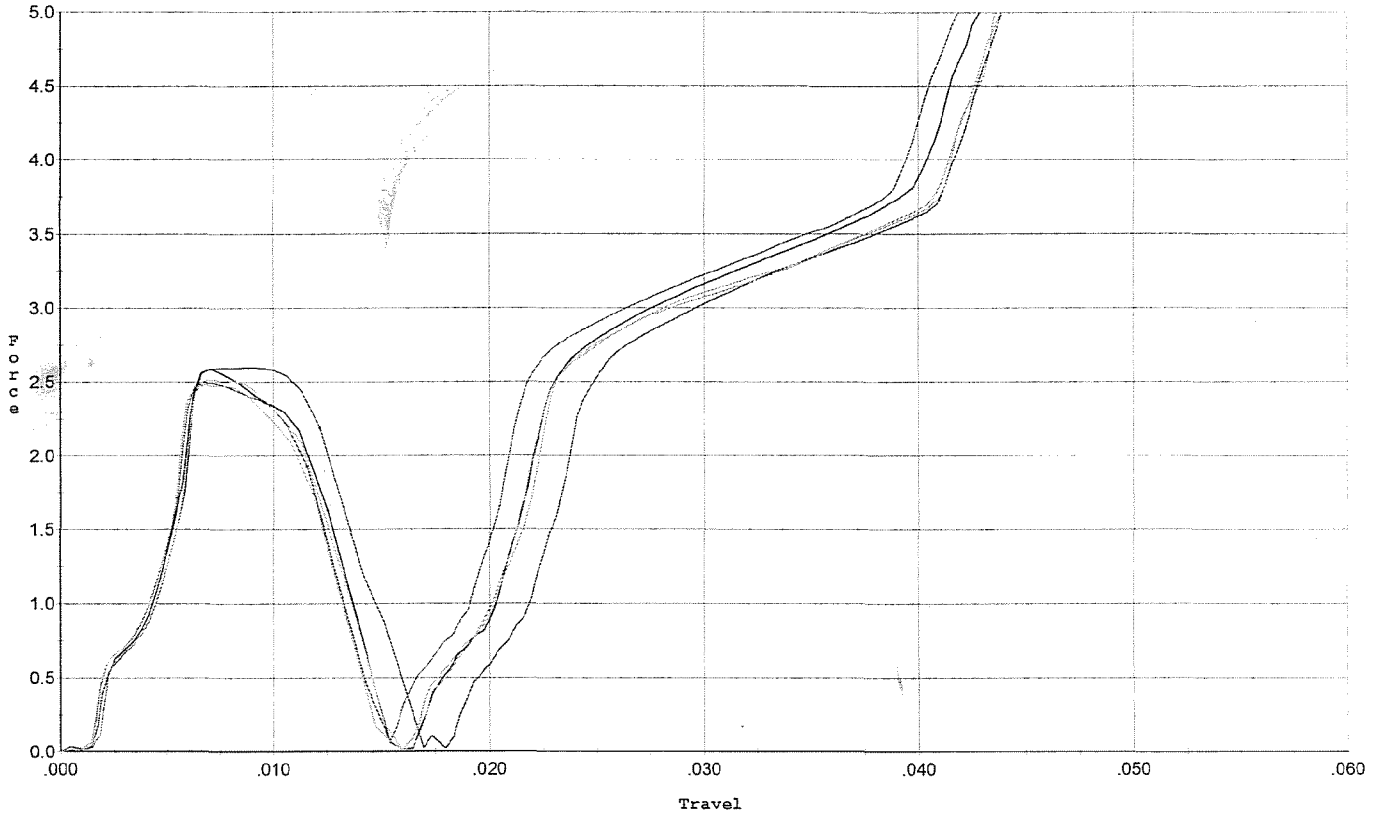
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>5.5</u>	3-23-09	W/N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-23-09	W/N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-23-09	W/N
	J) ASSEMBLE STOCK		3-18-09	R.D.
	K) ASSEMBLE SWIVEL STUDS		3-24-09	W/N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-20-09	R.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-20-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-23-09	W/N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.81</u> <u>2.77</u> <u>2.85</u> <u>2.84</u>	3-23-09	TC
	C) FUNCTION		3-23-09	W/N
690	PACK		3/27/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C C Schults 3/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



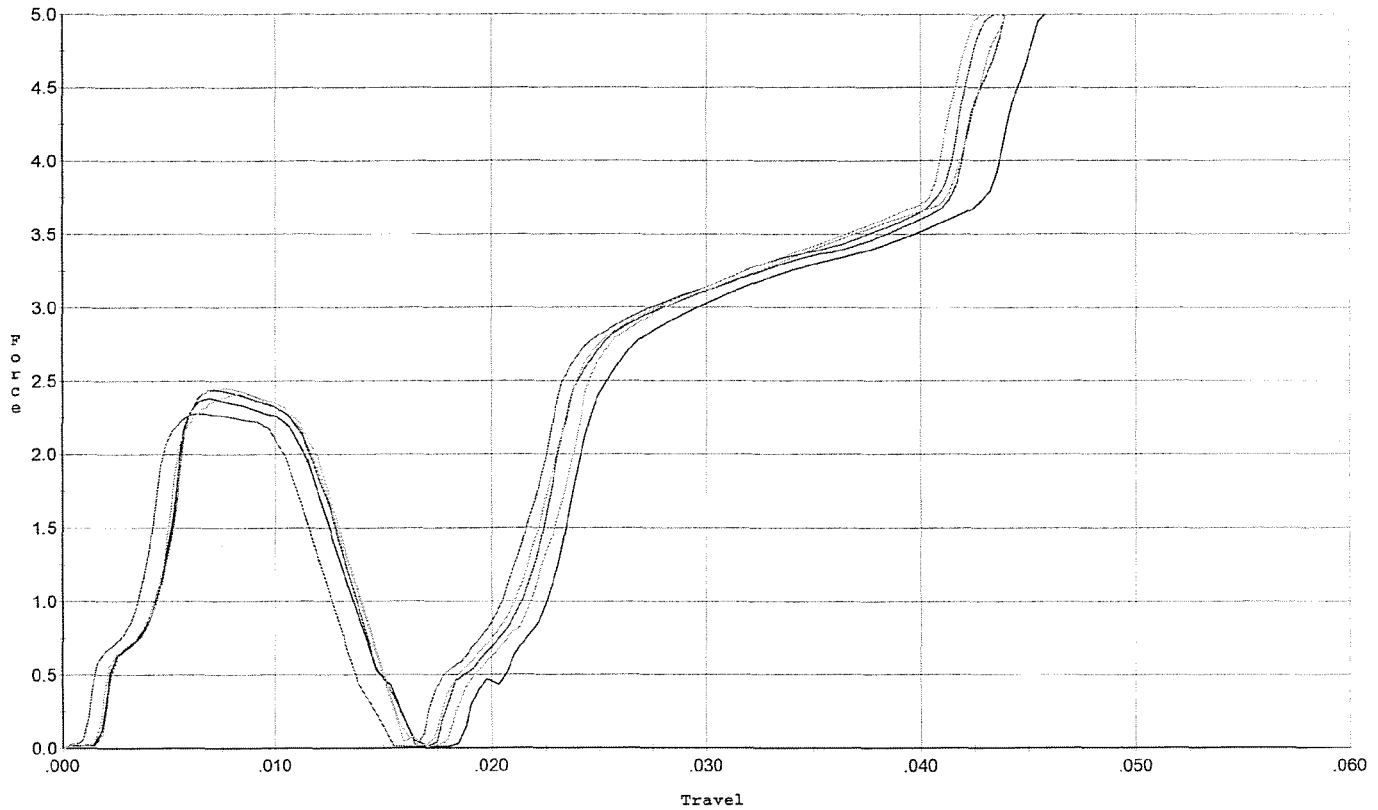
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.012	0.00	0.034	0.019		Set Trigger
2	2.591	0.013	0.00	0.033	0.018		Set Trigger
3	2.505	0.012	0.00	0.033	0.017		Set Trigger
4	2.515	0.013	0.00	0.034	0.018		Set Trigger
5	2.481	0.012	0.00	0.034	0.017		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C C Schults 3/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



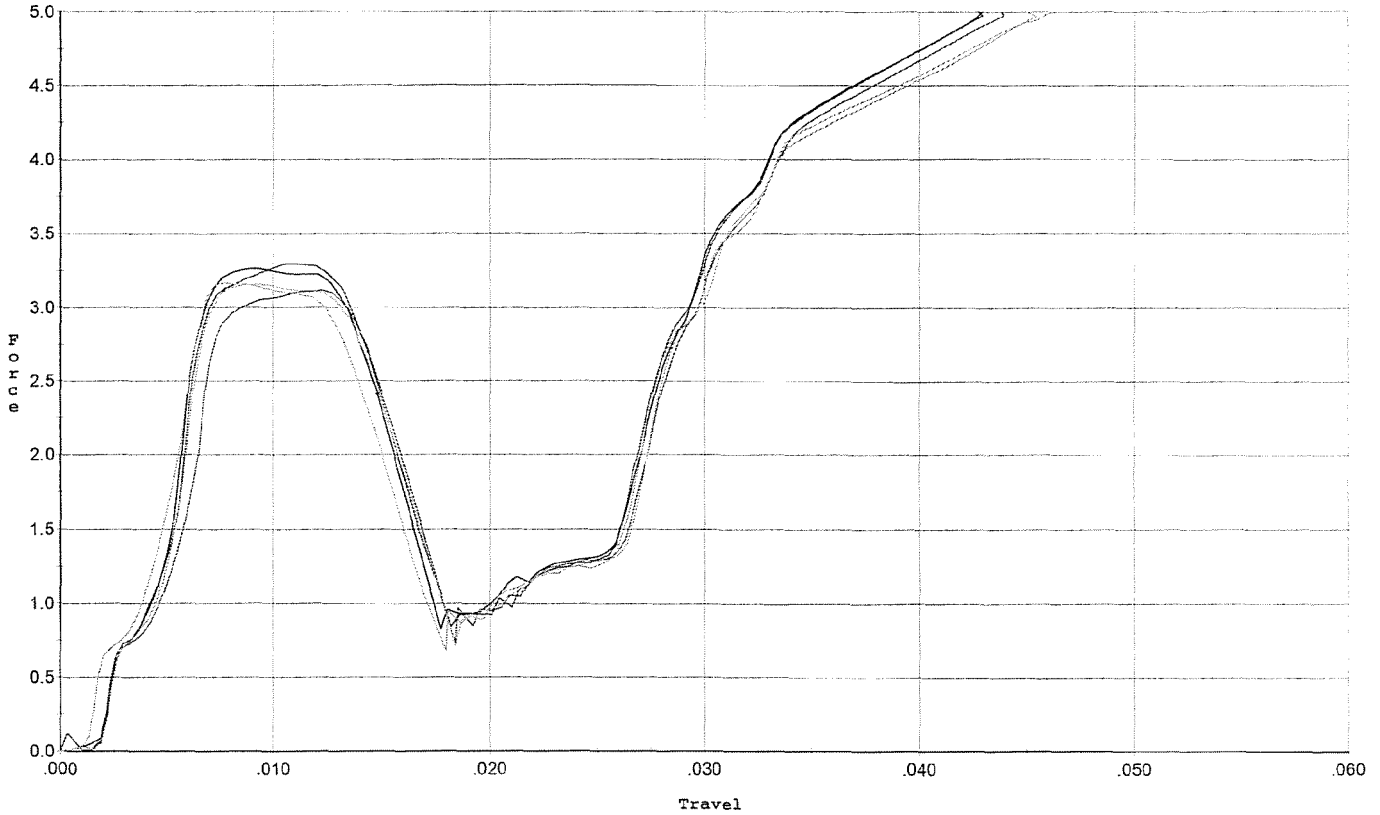
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.012	0.00	0.034	0.018		Set Trigger
2	2.385	0.012	0.002	0.036	0.016		Set Trigger
3	2.280	0.012	0.00	0.034	0.017		Set Trigger
4	2.450	0.012	0.002	0.034	0.017		Set Trigger
5	2.409	0.014	0.00	0.034	0.020		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C C Schults 3/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



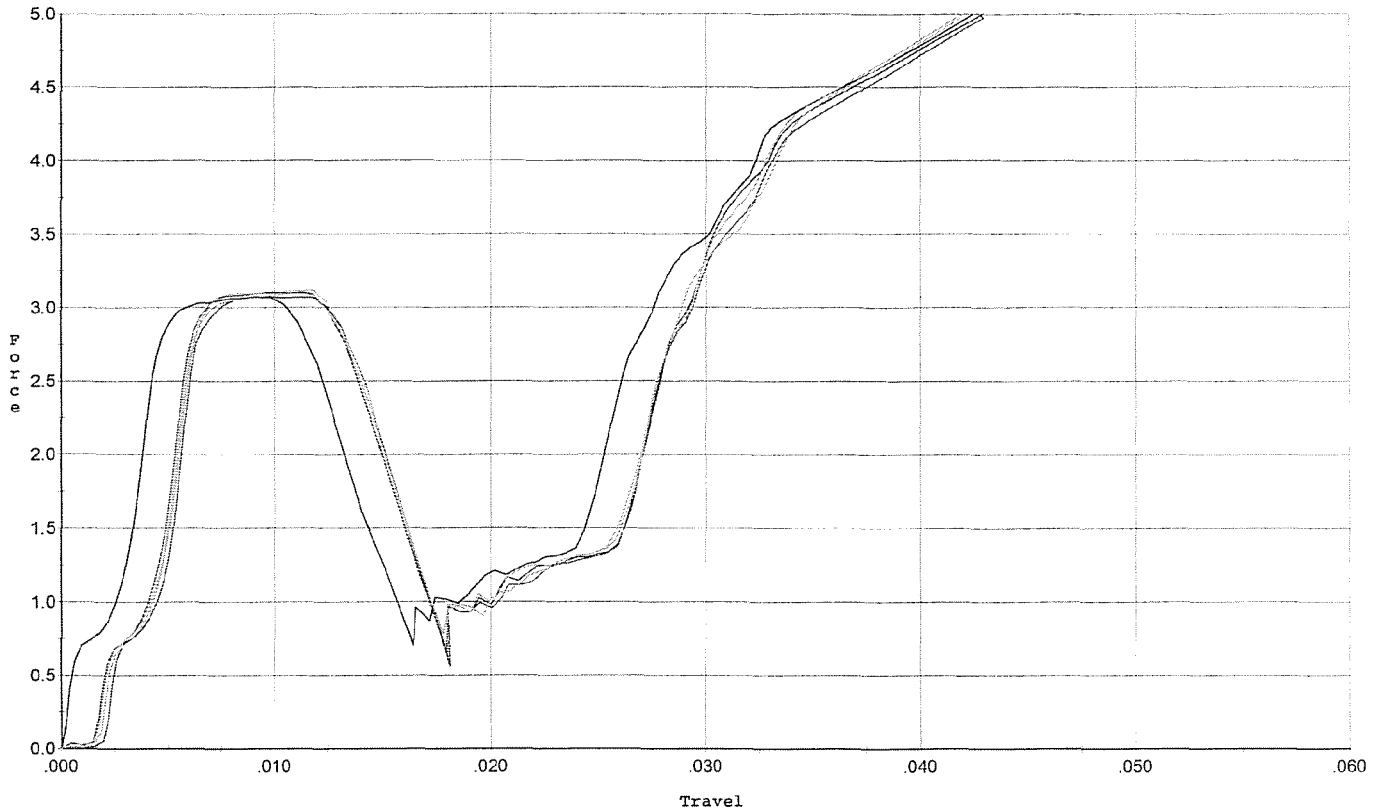
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.295	0.014	0.002	0.034	0.028		Set Trigger
2	3.265	0.015	0.00	0.034	0.029		Set Trigger
3	3.123	0.016	0.00	0.034	0.030		Set Trigger
4	3.158	0.016	0.00	0.034	0.031		Set Trigger
5	3.169	0.015	0.00	0.035	0.029		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C C Schults 3/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



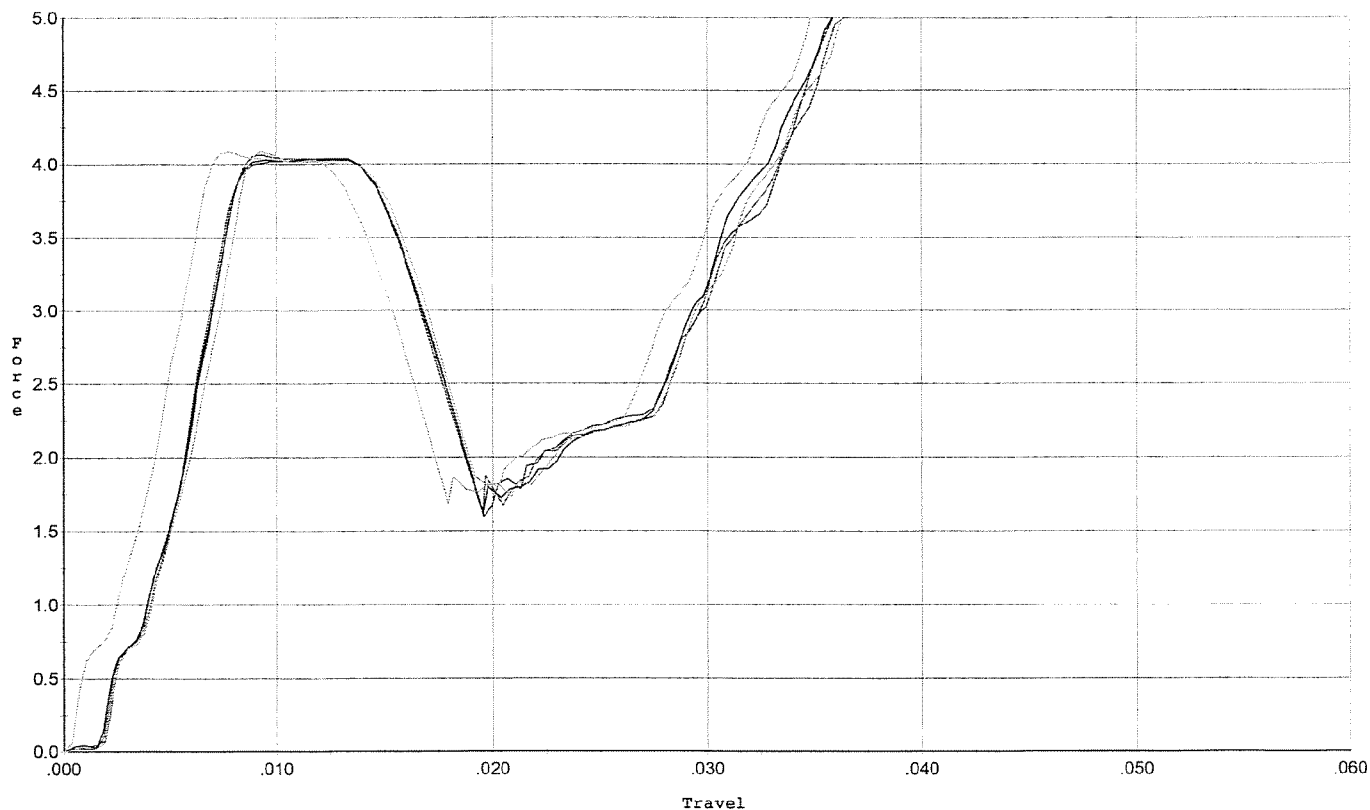
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.014	0.002	0.034	0.027		Set Trigger
2	3.070	0.012	0.00	0.034	0.025		Set Trigger
3	3.104	0.015	0.00	0.035	0.029		Set Trigger
4	3.097	0.015	0.002	0.034	0.028		Set Trigger
5	3.119	0.014	0.00	0.034	0.027		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C C Schults 3/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



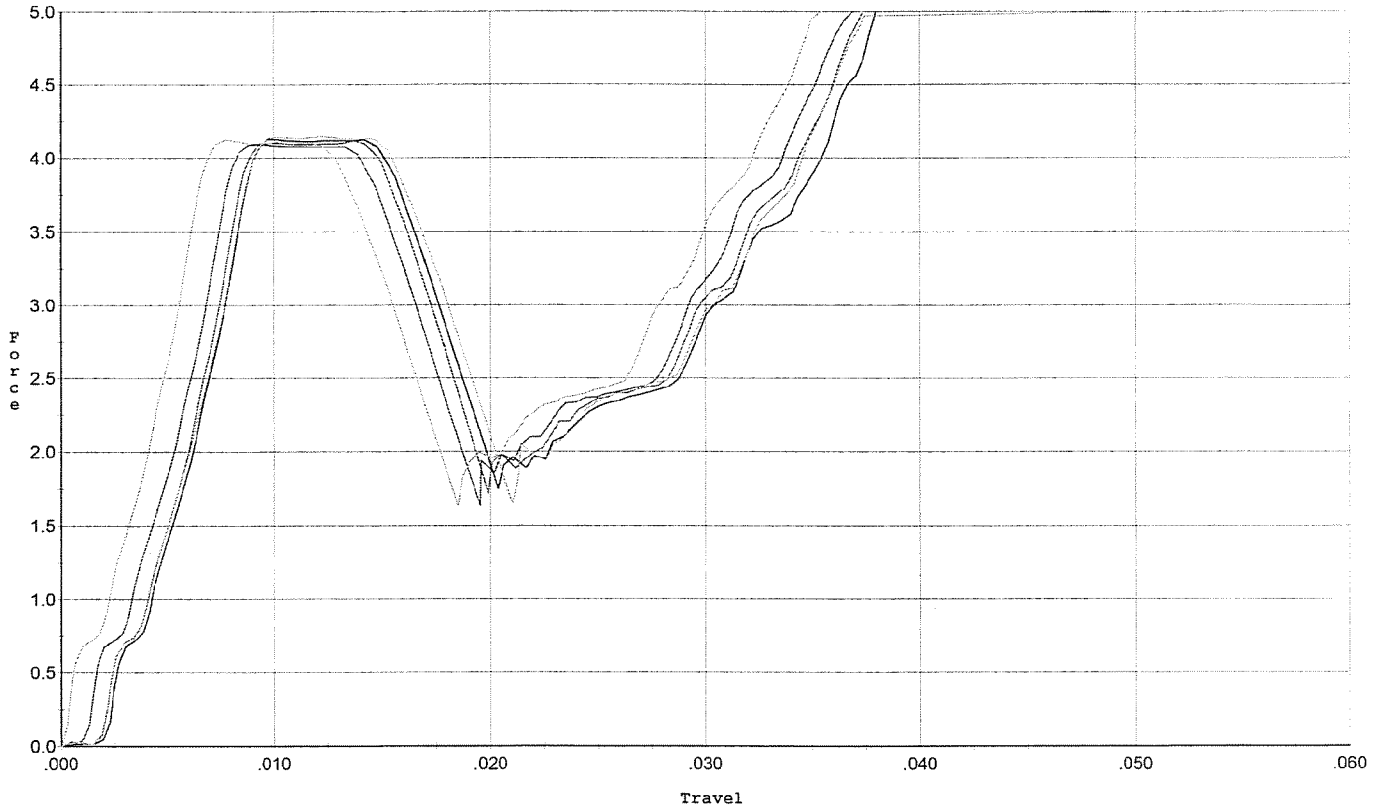
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.016	0.002	0.030	0.039		Set Trigger
2	4.038	0.017	0.00	0.029	0.043		Set Trigger
3	4.061	0.017	0.00	0.030	0.042		Set Trigger
4	4.088	0.016	0.00	0.030	0.041		Set Trigger
5	4.091	0.017	0.00	0.030	0.040		Set Trigger

A. 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C C Schults 3/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



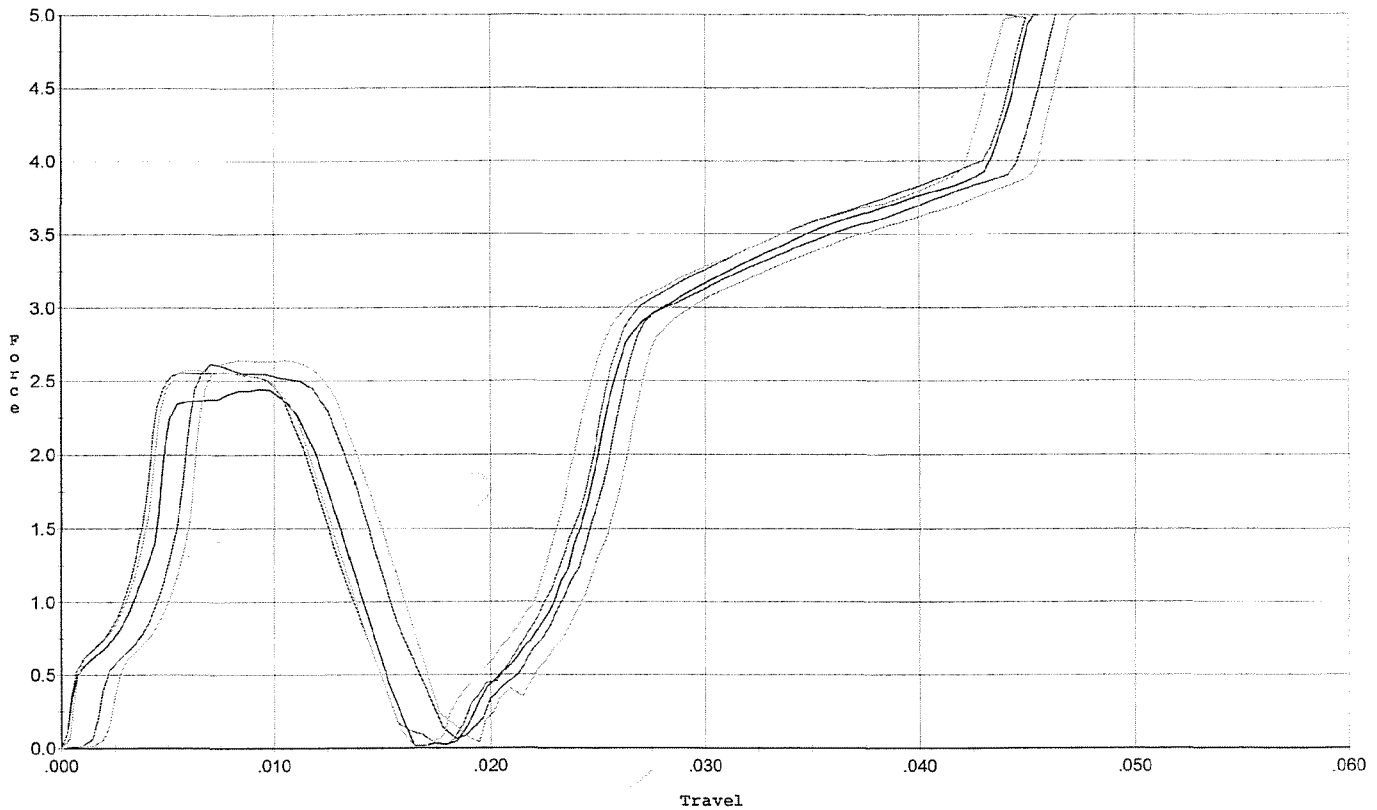
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.016	0.00	0.030	0.041		Set Trigger
2	4.129	0.017	0.002	0.030	0.041		Set Trigger
3	4.116	0.018	0.002	0.030	0.044		Set Trigger
4	4.146	0.018	0.002	0.029	0.044		Set Trigger
5	4.126	0.015	0.00	0.029	0.041		Set Trigger

A. 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C C Schults 3/17/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



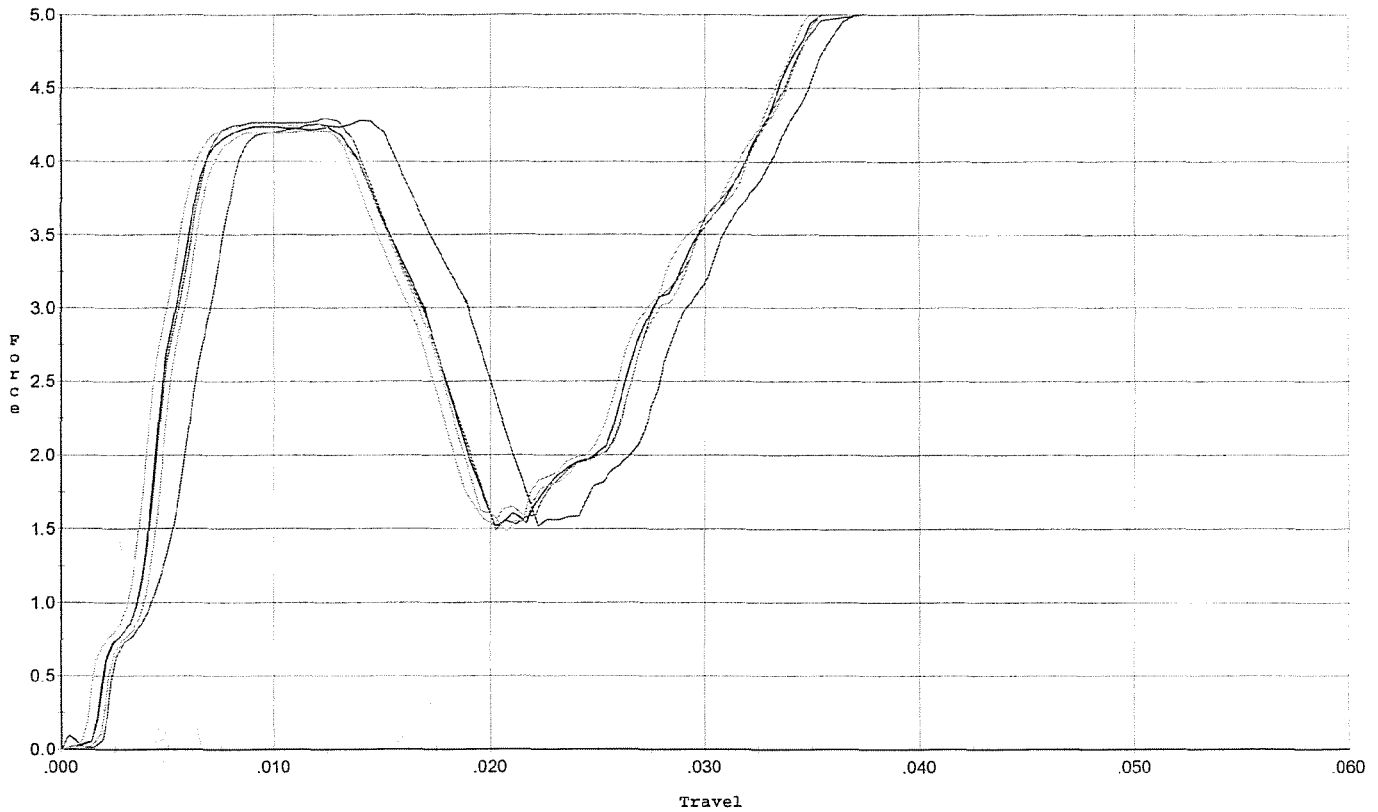
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.616	0.014	0.00	0.035	0.022		Set Trigger
2	2.443	0.014	0.00	0.035	0.022		Set Trigger
3	2.561	0.011	0.00	0.036	0.020		Set Trigger
4	2.574	0.013	0.00	0.034	0.022		Set Trigger
5	2.642	0.016	0.002	0.035	0.024		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C C Schults 3/17/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.019	0.002	0.028	0.049		Set Trigger
2	4.236	0.017	0.00	0.028	0.046		Set Trigger
3	4.293	0.017	0.00	0.028	0.046		Set Trigger
4	4.261	0.017	0.00	0.028	0.046		Set Trigger
5	4.207	0.017	0.00	0.028	0.045		Set Trigger

A - 4.25