

6680 7756

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



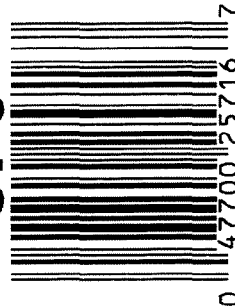
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6807756

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6807756

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	RP
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	2-27-09	RP
470	DIS-ASSEMBLE ACTION		2-27-09	RP
472	SERIALIZE BOLT HANDLE		3-2-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/5/09	RP
490	MAGNAFLUX BOLT		3/5/09	RP
500	ROLLMARK CALIBER		3/5/09	RP
510	DRILL AND TAP SIGHT HOLES		3-2-09	SP
520	GOFF BLAST BBL / REC		3/6	RP
540	APPLY COATINGS (BARREL ACTION)		3/16	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-16-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>6</u>	3-20-09	WV
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-20-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-20-09	WV
	J) ASSEMBLE STOCK		3-16-09	RPD
	K) ASSEMBLE SWIVEL STUDS		3-20-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-19-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-19-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-20-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.52</u> <u>2.50</u> <u>2.57</u> <u>2.69</u>	3-20-09	TC
	C) FUNCTION		3-20-09	WV
690	PACK		3-20-09	TC

F004 REV 5/2006

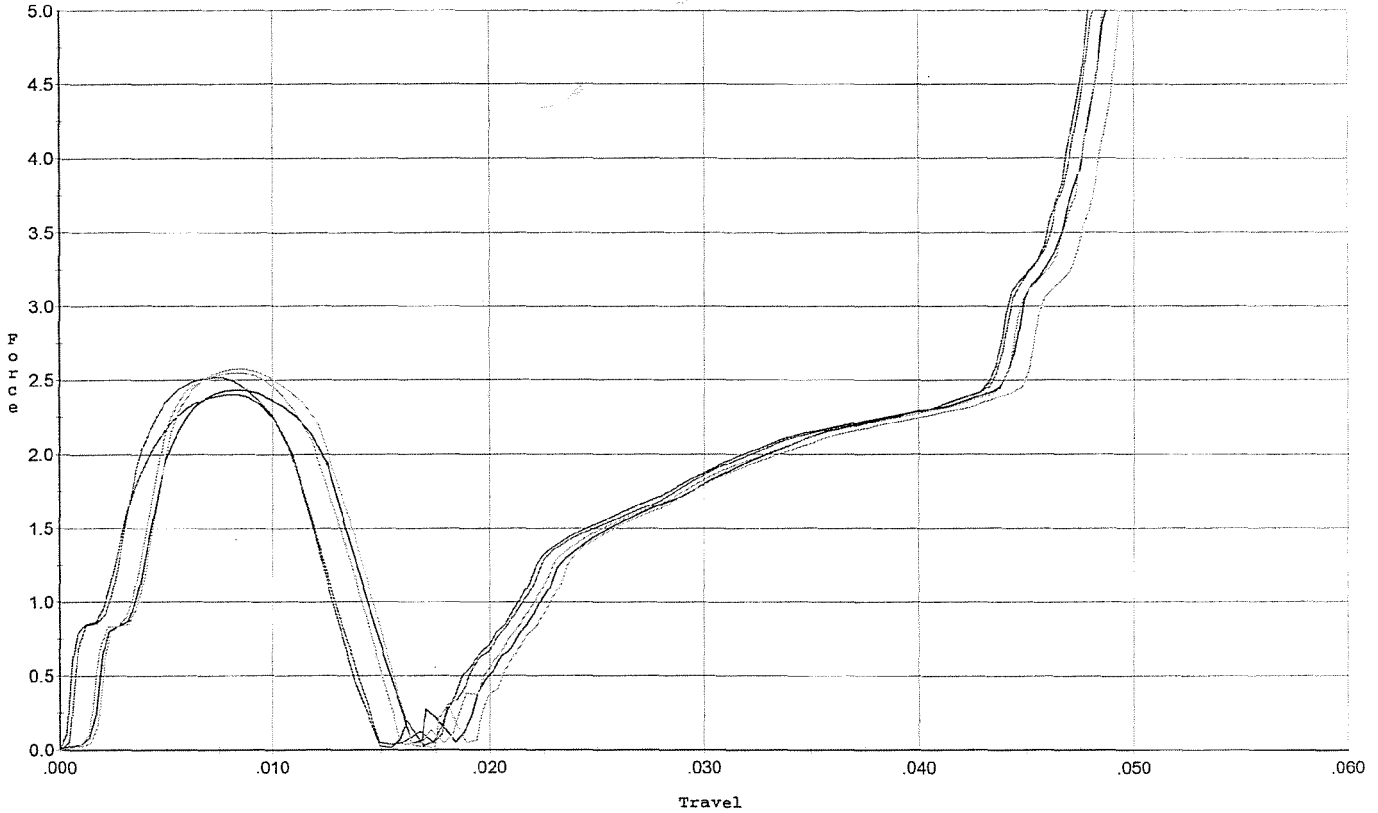
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400017260

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



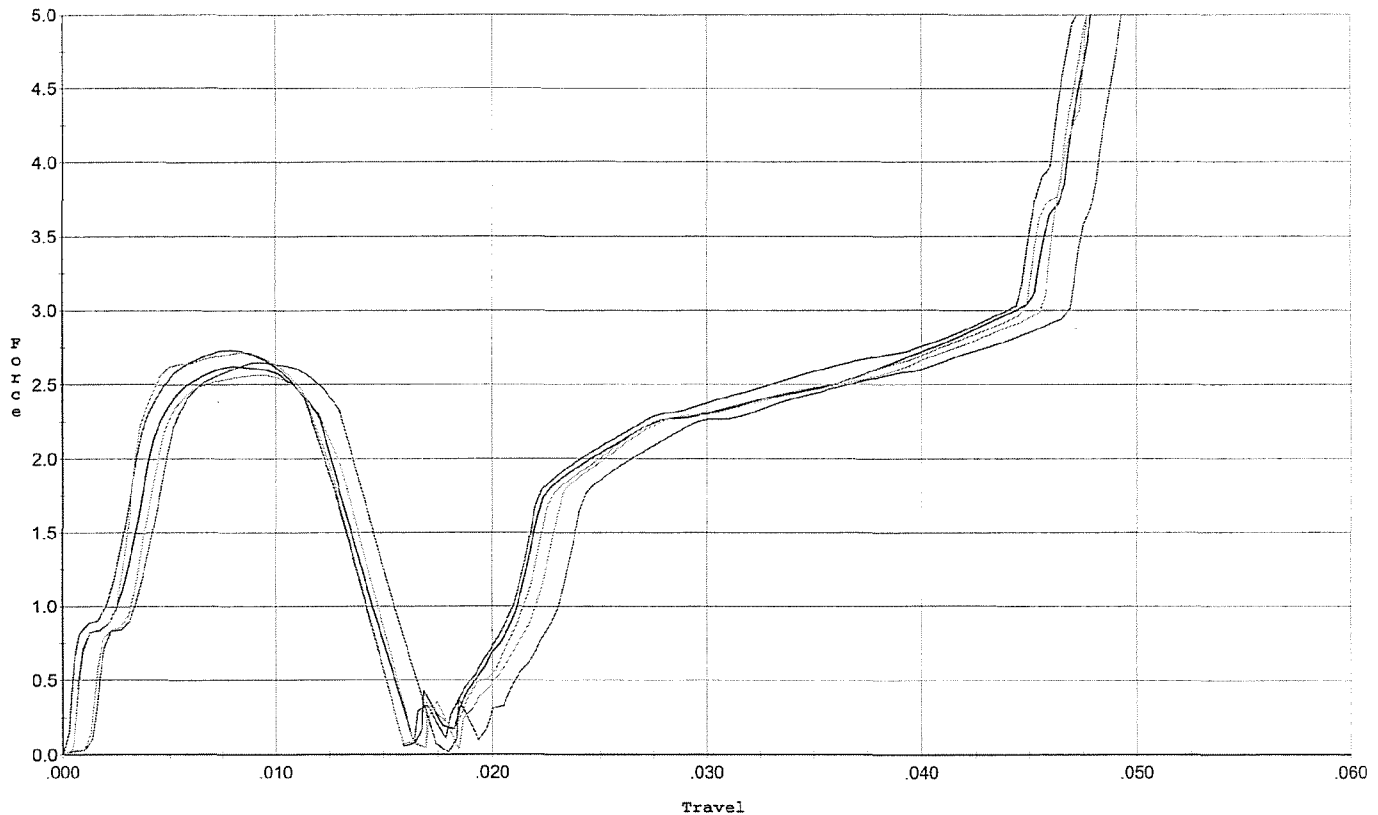
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.011	0.00	0.040	0.019		Set Trigger
2	2.431	0.013	0.00	0.040	0.020		Set Trigger
3	2.516	0.011	0.00	0.040	0.019		Set Trigger
4	2.578	0.014	0.00	0.040	0.022		Set Trigger
5	2.550	0.013	0.00	0.040	0.022		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



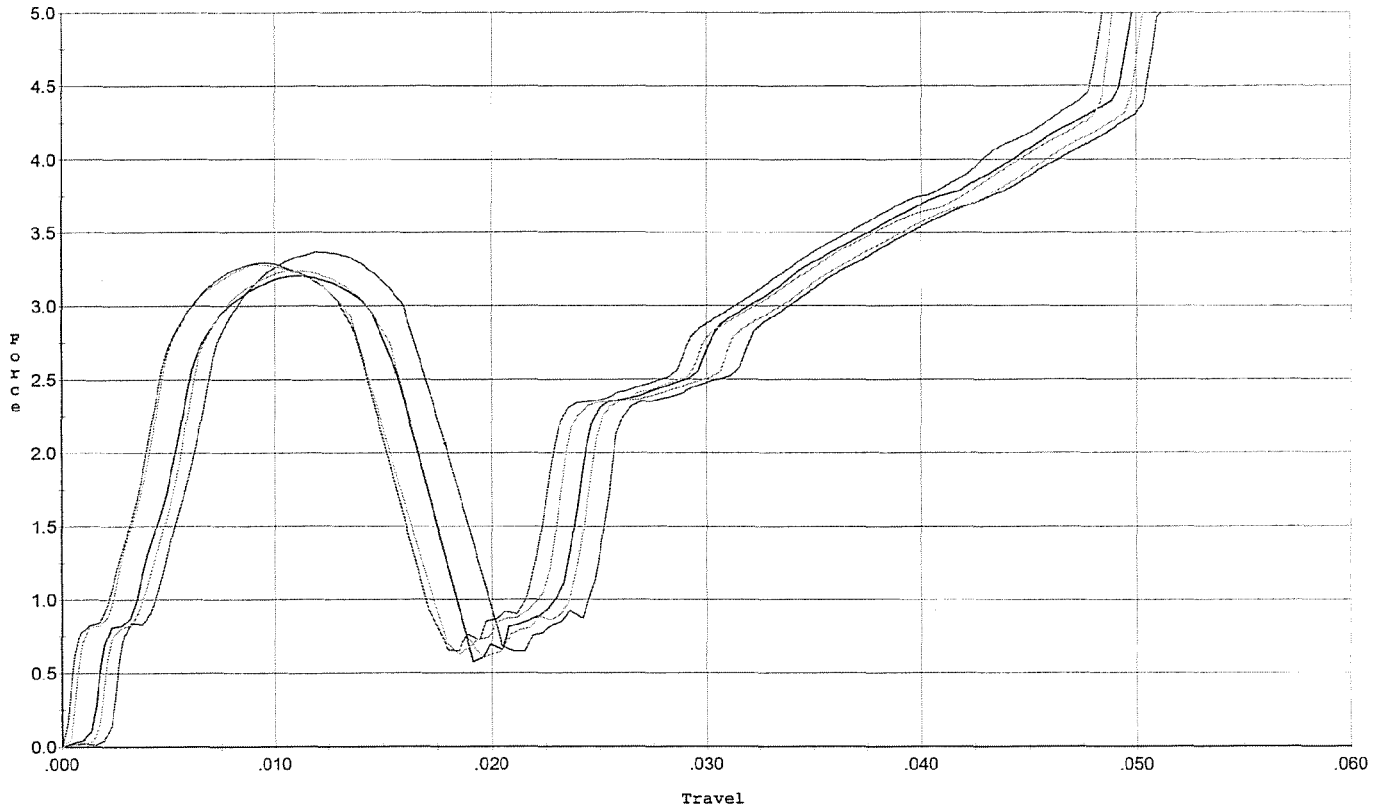
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.731	0.013	0.00	0.037	0.025		Set Trigger
2	2.623	0.012	0.00	0.038	0.022		Set Trigger
3	2.647	0.013	0.00	0.039	0.023		Set Trigger
4	2.563	0.013	0.00	0.038	0.022		Set Trigger
5	2.716	0.013	0.00	0.038	0.024		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



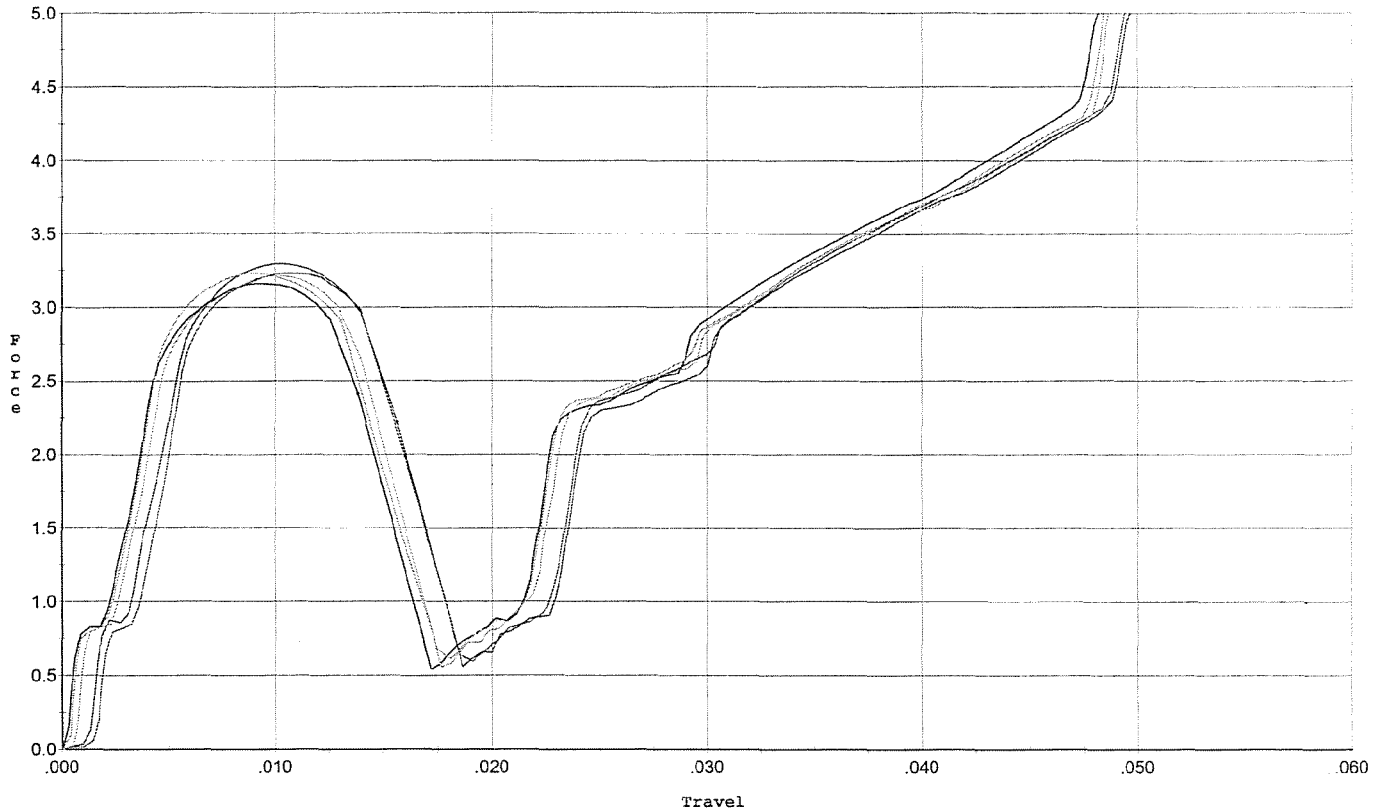
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.364	0.018	0.00	0.035	0.037		Set Trigger
2	3.204	0.016	0.00	0.035	0.032		Set Trigger
3	3.293	0.014	0.00	0.035	0.031		Set Trigger
4	3.241	0.015	0.00	0.036	0.031		Set Trigger
5	3.282	0.014	0.00	0.035	0.030		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



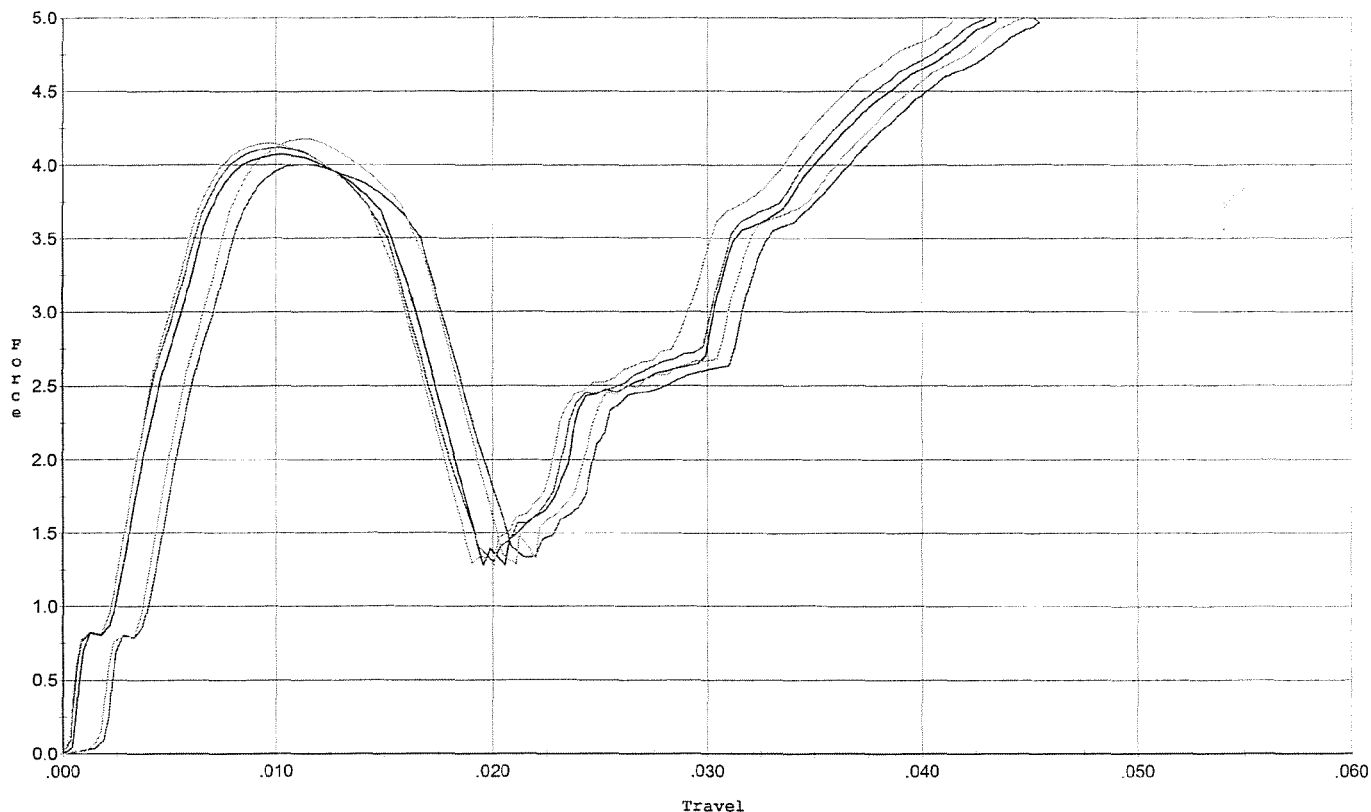
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.293	0.016	0.00	0.035	0.034		Set Trigger
2	3.161	0.014	0.00	0.035	0.030		Set Trigger
3	3.232	0.016	0.00	0.035	0.033		Set Trigger
4	3.214	0.014	0.00	0.035	0.031		Set Trigger
5	3.232	0.013	0.00	0.036	0.029		Set Trigger

A-3.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



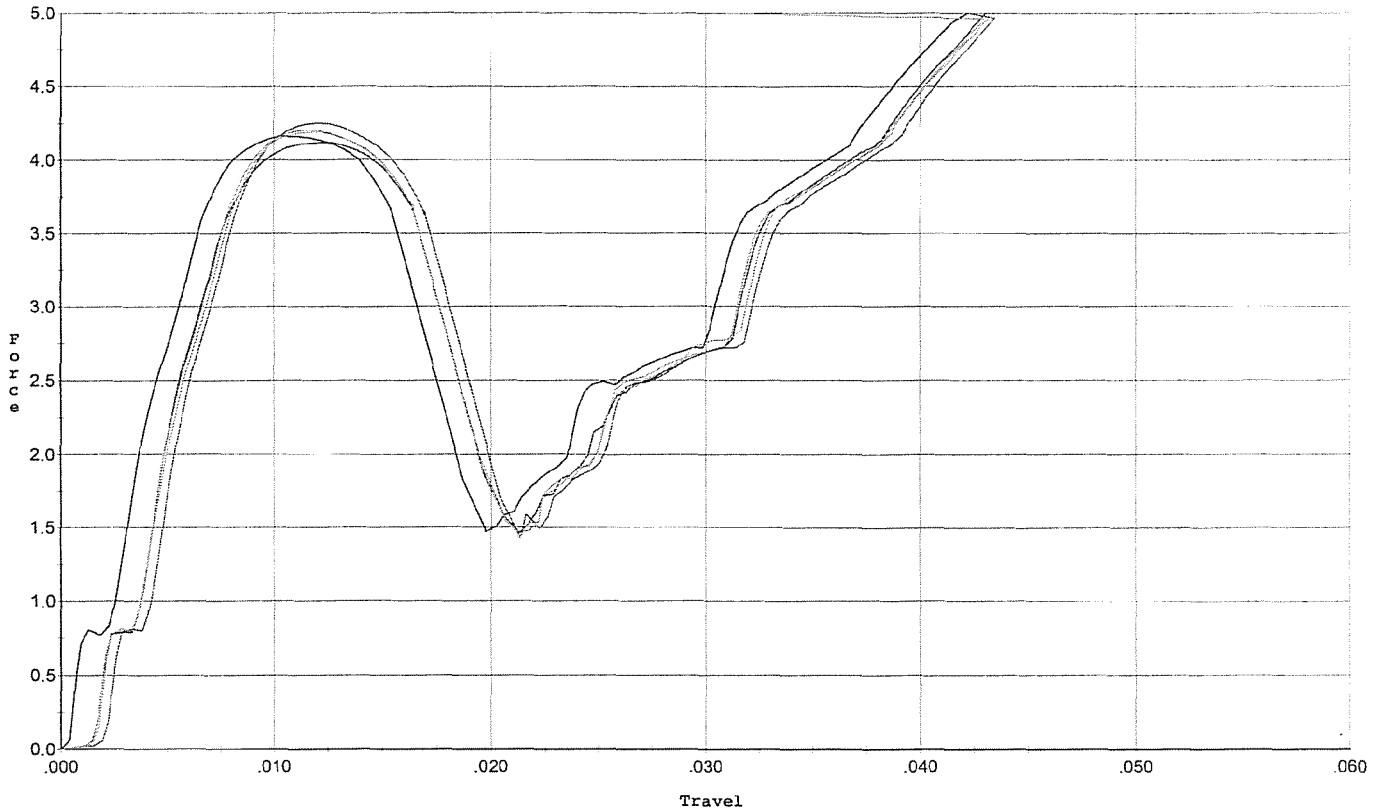
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.017	0.00	0.033	0.041		Set Trigger
2	4.073	0.016	0.00	0.032	0.044		Set Trigger
3	4.120	0.015	0.00	0.032	0.042		Set Trigger
4	4.177	0.017	0.00	0.032	0.044		Set Trigger
5	4.150	0.016	0.00	0.032	0.043		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 04.0 lbs after 20cycles+/- 1.0 lb



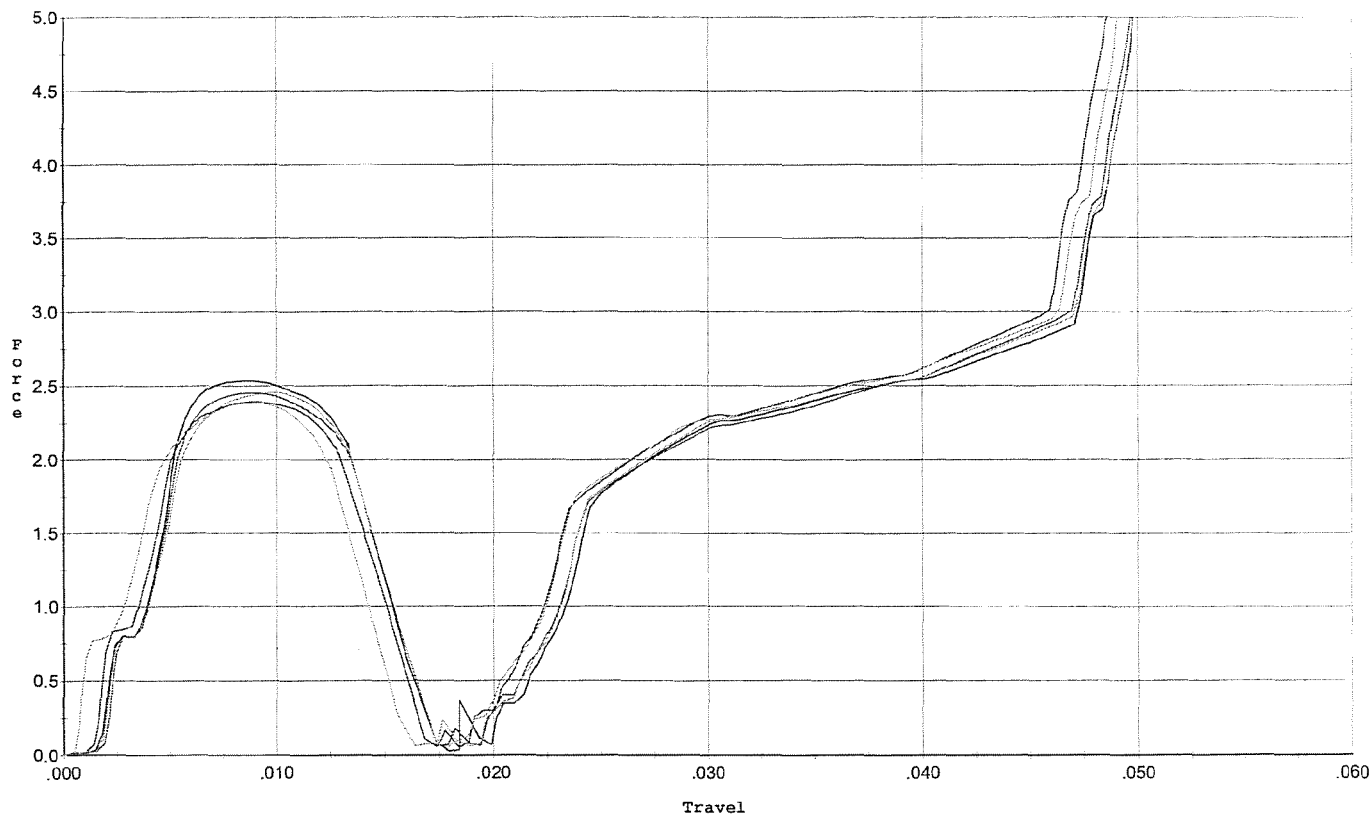
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.016	0.00	0.033	0.043		Set Trigger
2	4.161	0.015	0.00	0.032	0.043		Set Trigger
3	4.250	0.017	0.00	0.033	0.044		Set Trigger
4	4.189	0.016	0.00	0.033	0.043		Set Trigger
5	4.202	0.016	0.00	0.033	0.043		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



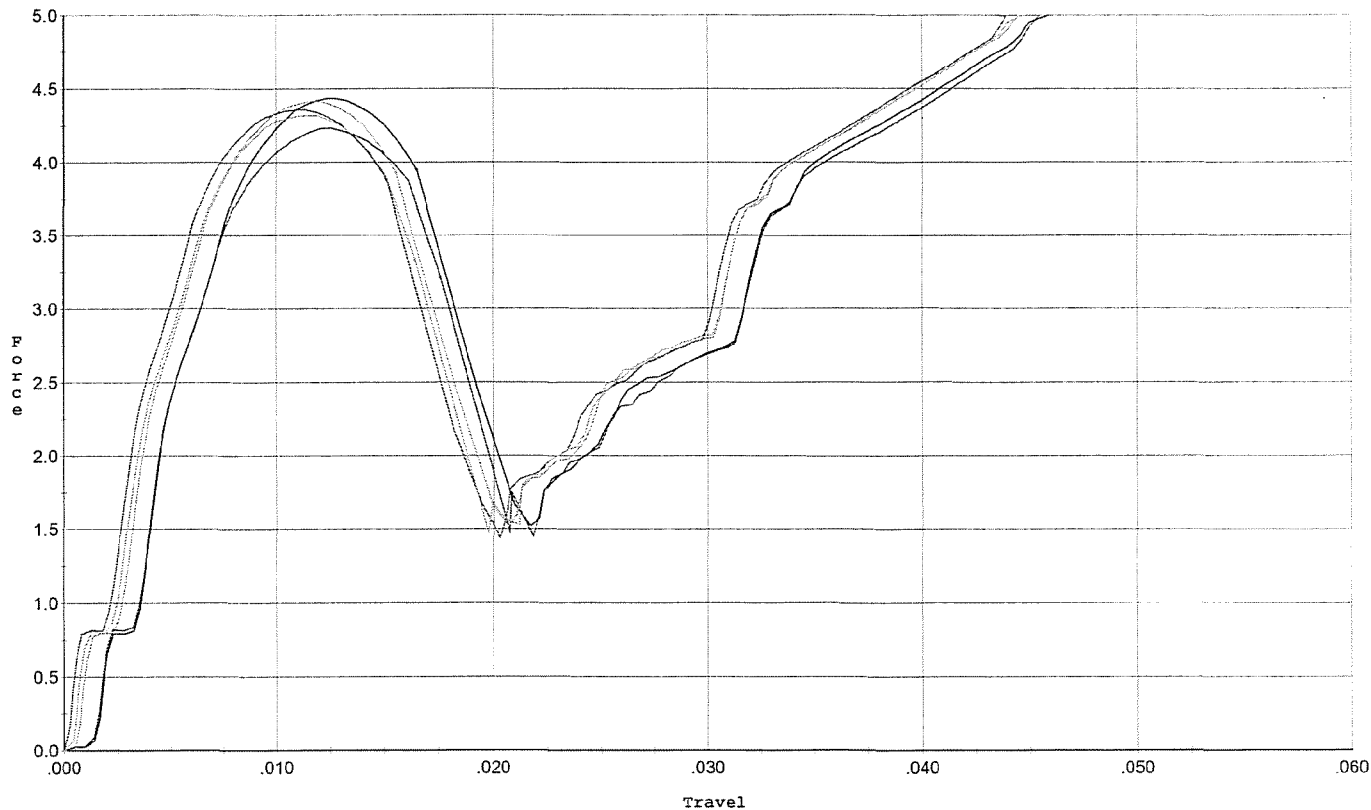
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.015	0.00	0.038	0.023		Set Trigger
2	2.535	0.013	0.00	0.039	0.022		Set Trigger
3	2.454	0.013	0.00	0.039	0.021		Set Trigger
4	2.399	0.013	0.00	0.040	0.021		Set Trigger
5	2.458	0.013	0.00	0.039	0.021		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.018	0.00	0.032	0.047		Set Trigger
2	4.434	0.016	0.00	0.032	0.046		Set Trigger
3	4.355	0.015	0.00	0.032	0.044		Set Trigger
4	4.320	0.016	0.00	0.032	0.047		Set Trigger
5	4.416	0.016	0.00	0.032	0.044		Set Trigger

A-4.35