

G-6807777

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

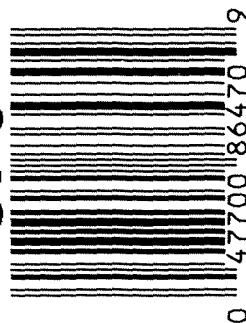
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6807777**

**UPC**



GUN SERIAL # E 6807777

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                    | DATE      | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|-----------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                             | 2-12-09   | SPD                                                                                 |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                             | 2-14-09   | SP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                             | 2-12-09   | SPD                                                                                 |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                             | 2-12-09   | SPD                                                                                 |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                             | 2-12-09   | SPD                                                                                 |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA - FLUX                                                                                | 2-13-09   | RT                                                                                  |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                             | 2-13-09   | JP                                                                                  |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 2/15/09   |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                             |           |                                                                                     |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                             | 2/19/09   | RT                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                             | 19 Feb 09 |  |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                             | 3/4       | ✓                                                                                   |
| 545  | (BOLT)                                                                                                                                 |                                                                                             |           |                                                                                     |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                             |           |                                                                                     |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                             | 3-6-09    | JP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                             | 3-6-09    | JP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                             | 3-6-09    | JP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                             | 3-9-09    | SPD                                                                                 |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                             |           |                                                                                     |

F004 REV 5/2006

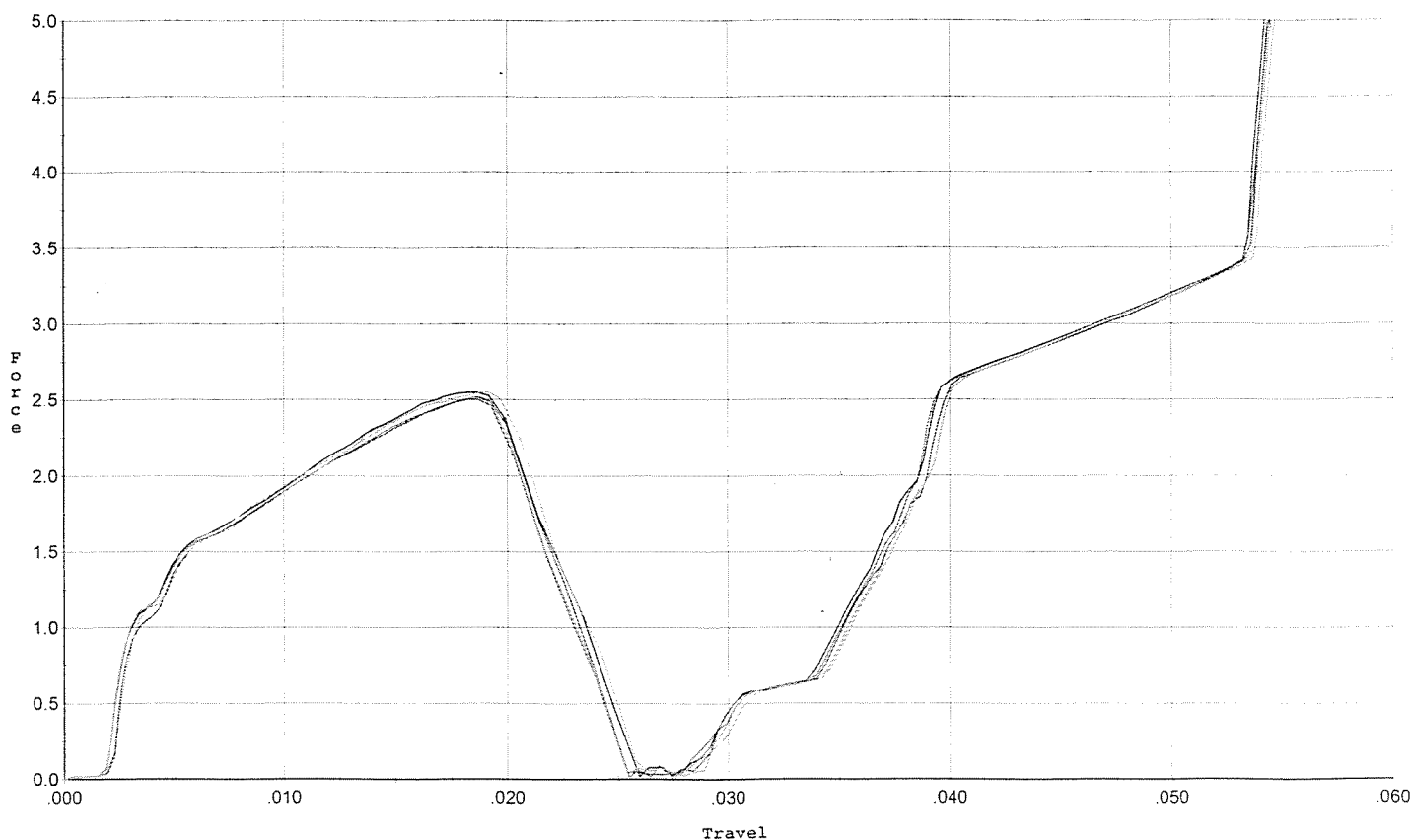
|              |                                                                       |                                           |             |             |             |             |             |         |    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|-------------|-------------|---------|----|
| 560          | F) SAFETY ON FORCE                                                    | 10 LBS MAX                                | <u>4</u>    | <u>6</u>    | <u>6</u>    | 3-12-09     | WZ          |         |    |
| CONT.        |                                                                       |                                           |             |             |             |             |             |         |    |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>4</u>    | <u>4</u>    | <u>4</u>    | 3-12-09     | WZ          |         |    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |             |             |         |    |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.023</u> | <u>.024</u> | <u>.024</u> | 3-12-09     | WZ          |         |    |
|              | J) ASSEMBLE STOCK                                                     |                                           |             |             |             | 3-9-09      | SPAD        |         |    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | 3-12-09     | WZ          |         |    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             |             |             |         |    |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             |             |             |         |    |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             |             |             |         |    |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <u>PASS</u> | FAIL        |             | 3-11-09     | TL          |         |    |
|              |                                                                       |                                           | <u>PASS</u> | FAIL        |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             | N/A         |             |         |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION  |             |             |             |             |         |    |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | 3-11-09     | WZ          |         |    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | 3-12-09     | WZ          |         |    |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.26</u> | <u>2.17</u> | <u>2.20</u> | <u>2.29</u> | <u>2.42</u> | 3-12-09 | WZ |
|              | C) FUNCTION                                                           |                                           |             |             |             | 3-12-09     | WZ          |         |    |
| 690          | PACK                                                                  |                                           |             |             |             | 5-28-09     | WZ          |         |    |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. Mar. 4 2009

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. ini. +/- .50 lbs.



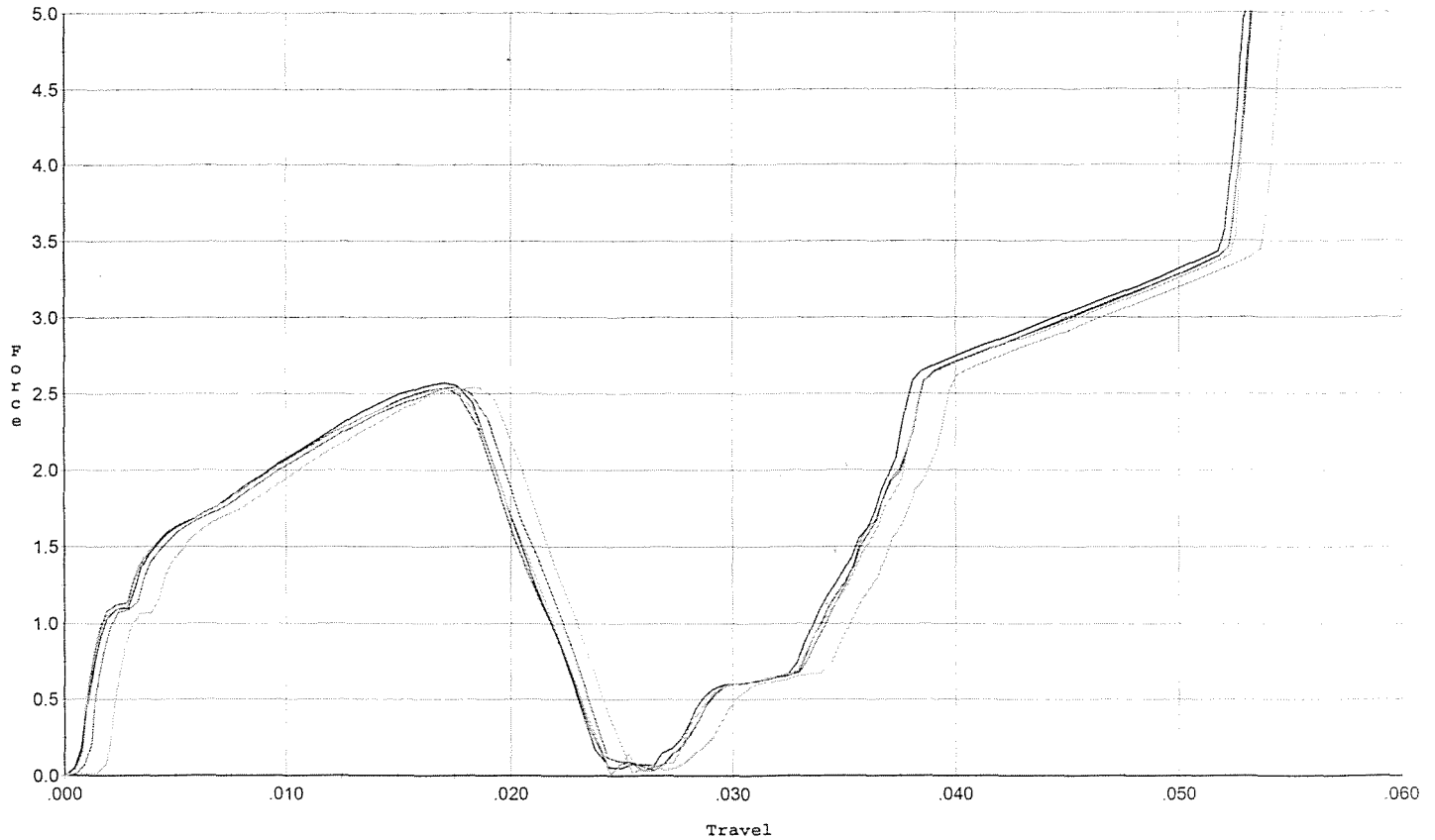
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.518      | 0.024             | 0.002           | 0.037      | 0.038             |           | Set Trigger |
| 2 | 2.547      | 0.020             | 0.002           | 0.038      | 0.033             |           | Set Trigger |
| 3 | 2.499      | 0.020             | 0.002           | 0.038      | 0.033             |           | Set Trigger |
| 4 | 2.552      | 0.021             | 0.002           | 0.038      | 0.034             |           | Set Trigger |
| 5 | 2.507      | 0.020             | 0.002           | 0.038      | 0.033             |           | Set Trigger |

Aug 2.52

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. Mar. 4 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



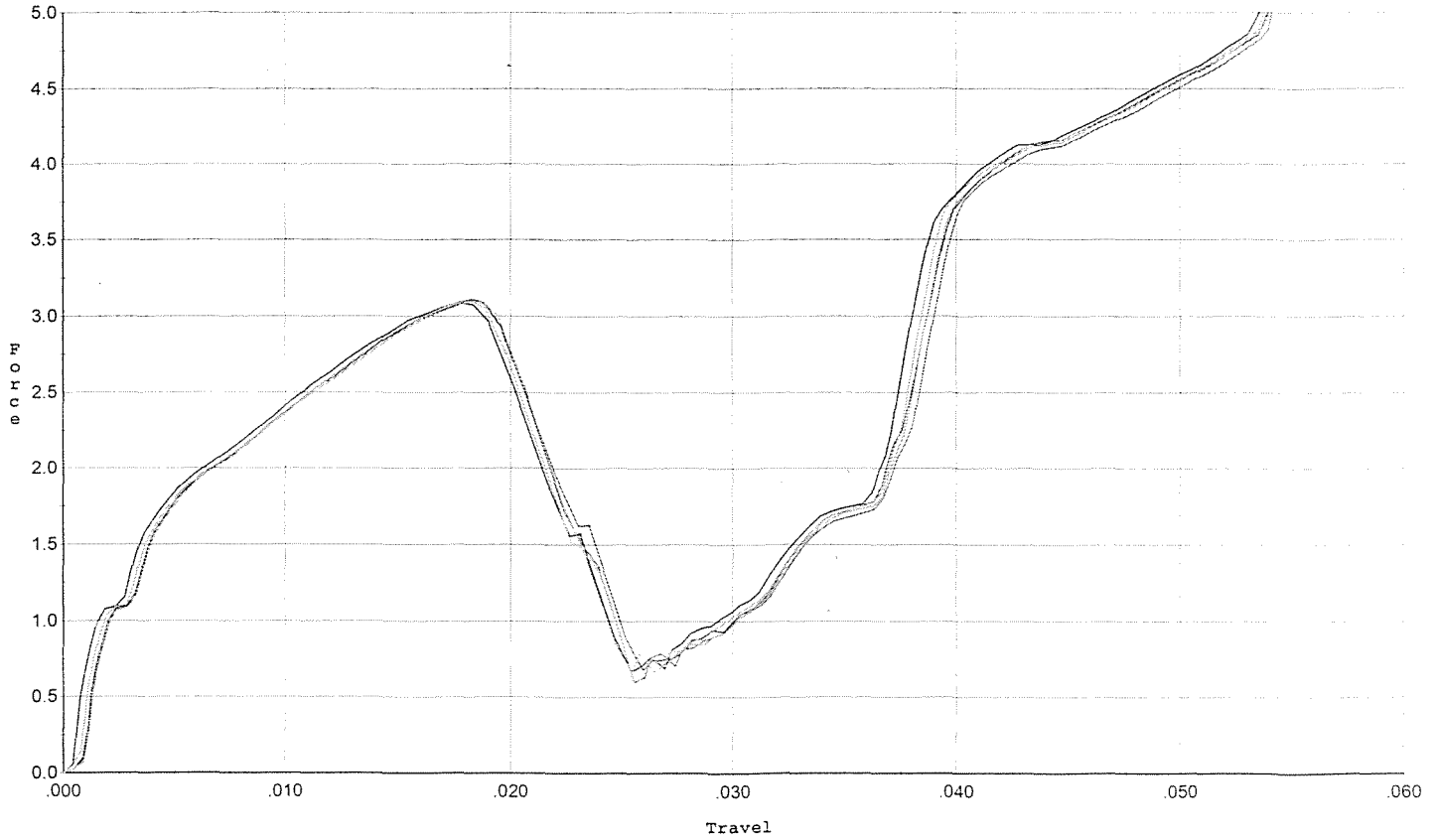
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.536      | 0.019             | 0.00            | 0.038      | 0.033             |           | Set Trigger |
| 2 | 2.572      | 0.022             | 0.00            | 0.037      | 0.039             |           | Set Trigger |
| 3 | 2.542      | 0.023             | 0.00            | 0.036      | 0.039             |           | Set Trigger |
| 4 | 2.531      | 0.018             | 0.00            | 0.038      | 0.032             |           | Set Trigger |
| 5 | 2.538      | 0.023             | 0.002           | 0.038      | 0.038             |           | Set Trigger |

Avg 2.54

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. Mar. 4 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



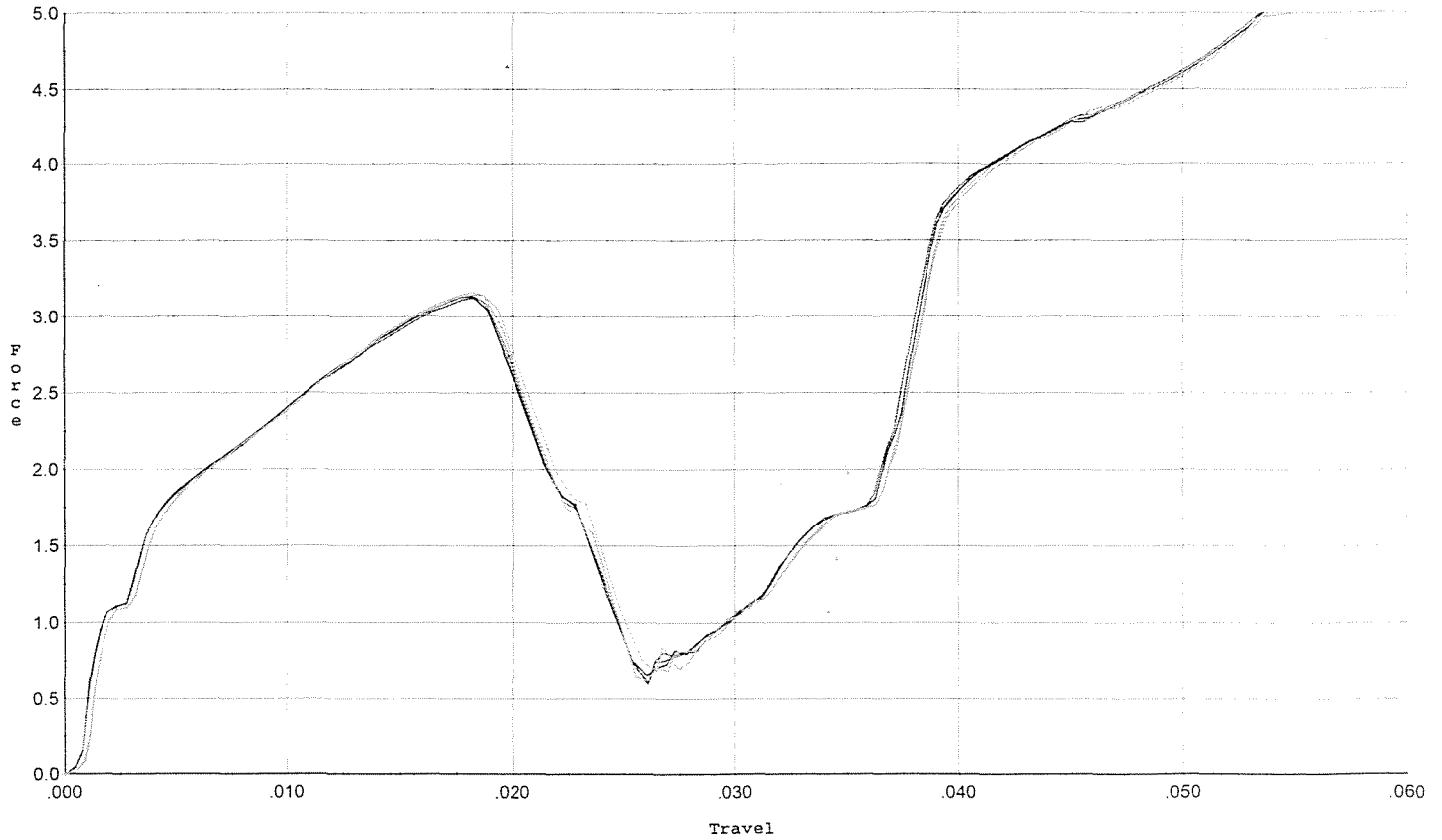
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.100      | 0.024             | 0.00            | 0.035      | 0.048             |           | Set Trigger |
| 2 | 3.088      | 0.023             | 0.00            | 0.035      | 0.048             |           | Set Trigger |
| 3 | 3.110      | 0.024             | 0.00            | 0.035      | 0.049             |           | Set Trigger |
| 4 | 3.094      | 0.020             | 0.00            | 0.037      | 0.041             |           | Set Trigger |
| 5 | 3.097      | 0.021             | 0.00            | 0.037      | 0.043             |           | Set Trigger |

Avg 3.09

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. Mar. 4 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



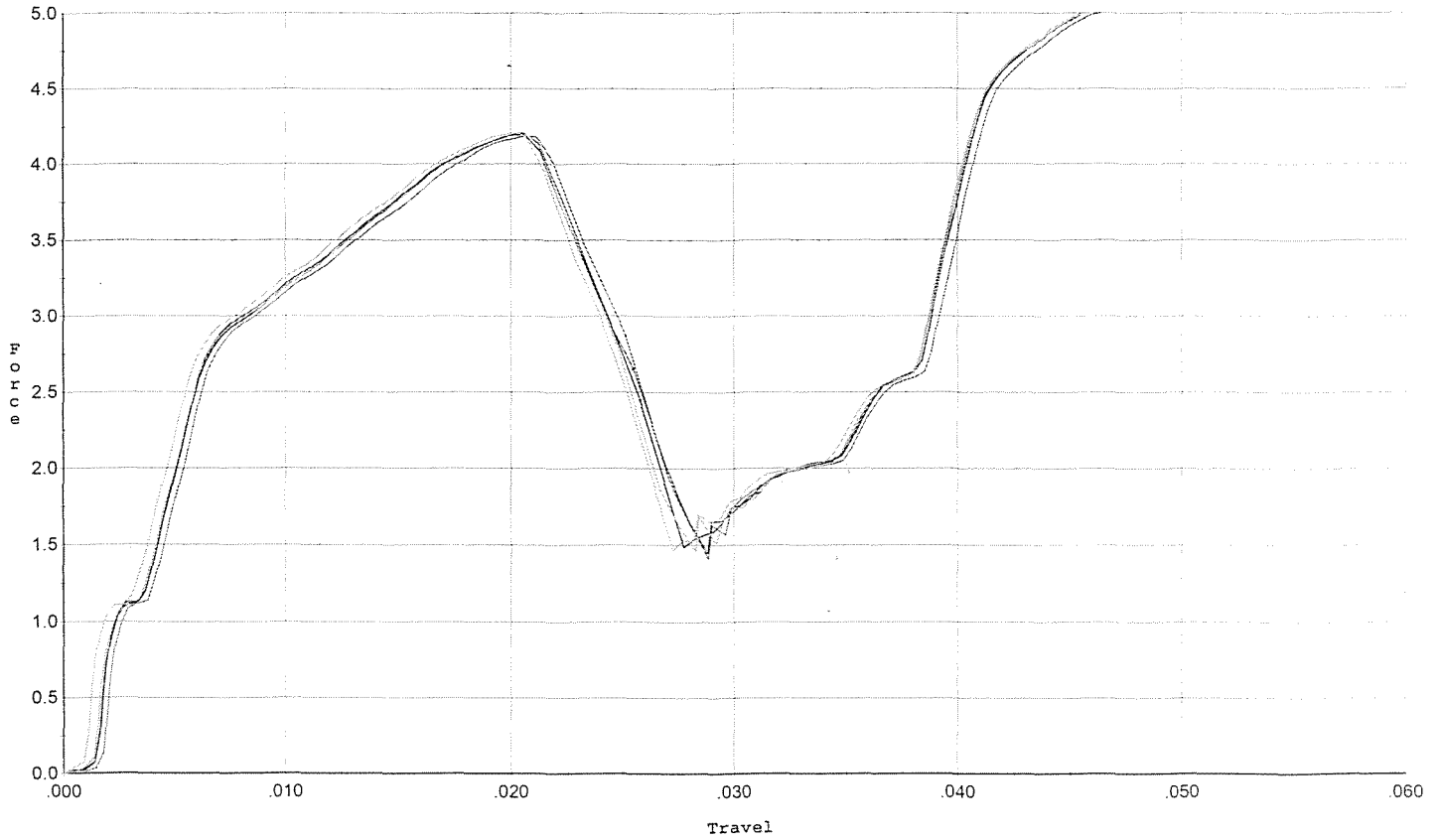
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.118      | 0.024             | 0.00            | 0.035      | 0.050             |           | Set Trigger |
| 2 | 3.128      | 0.023             | 0.00            | 0.035      | 0.047             |           | Set Trigger |
| 3 | 3.136      | 0.020             | 0.00            | 0.036      | 0.042             |           | Set Trigger |
| 4 | 3.145      | 0.023             | 0.00            | 0.035      | 0.048             |           | Set Trigger |
| 5 | 3.158      | 0.024             | 0.00            | 0.035      | 0.049             |           | Set Trigger |

Aug 3.13

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. Mar. 4 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



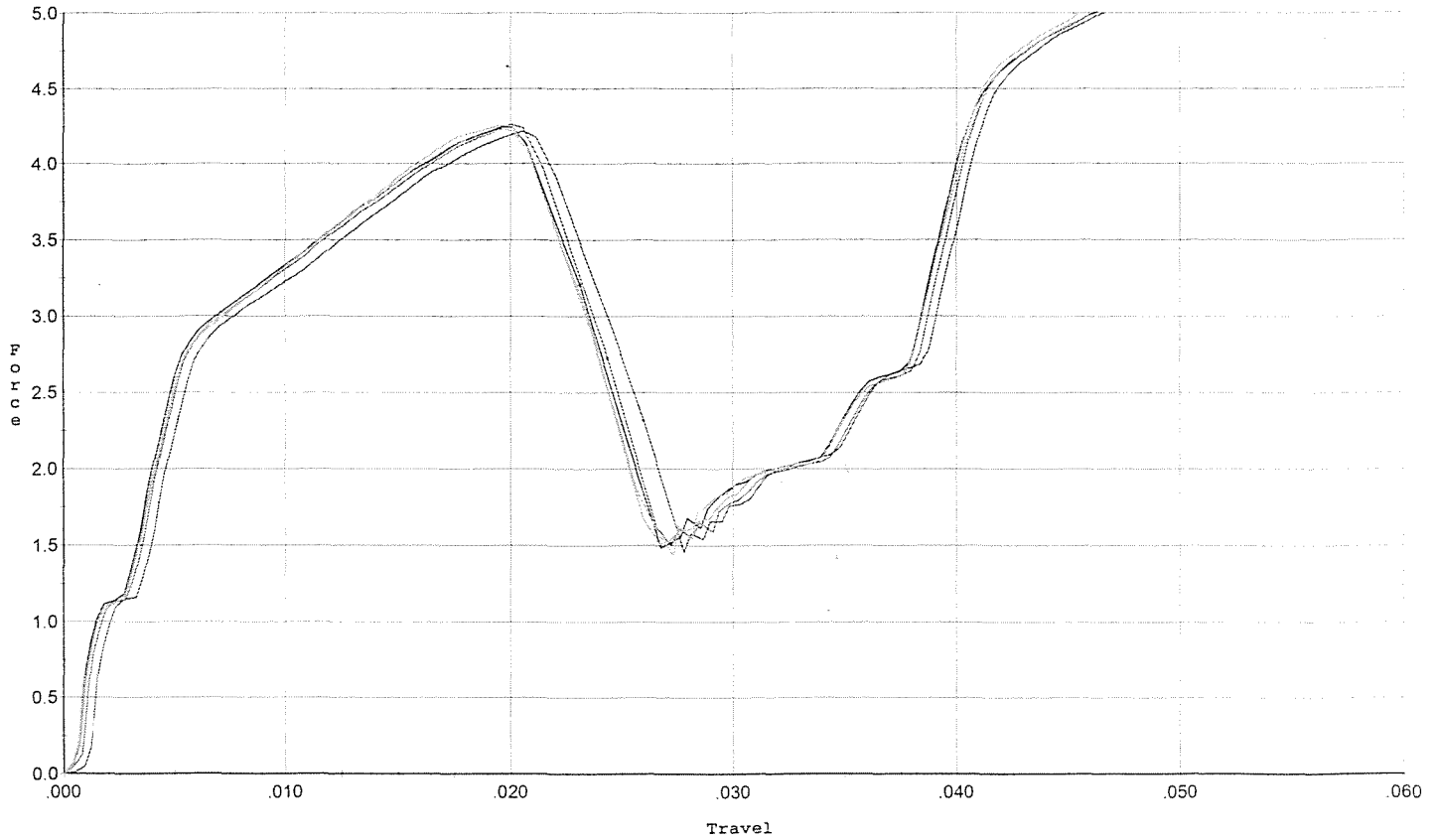
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.204      | 0.025             | 0.00            | 0.030      | 0.070             |           | Set Trigger |
| 2 | 4.195      | 0.026             | 0.00            | 0.030      | 0.071             |           | Set Trigger |
| 3 | 4.185      | 0.025             | 0.00            | 0.030      | 0.068             |           | Set Trigger |
| 4 | 4.209      | 0.025             | 0.00            | 0.030      | 0.071             |           | Set Trigger |
| 5 | 4.213      | 0.025             | 0.00            | 0.030      | 0.068             |           | Set Trigger |

Aug 4.20

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. Mar. 4 2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



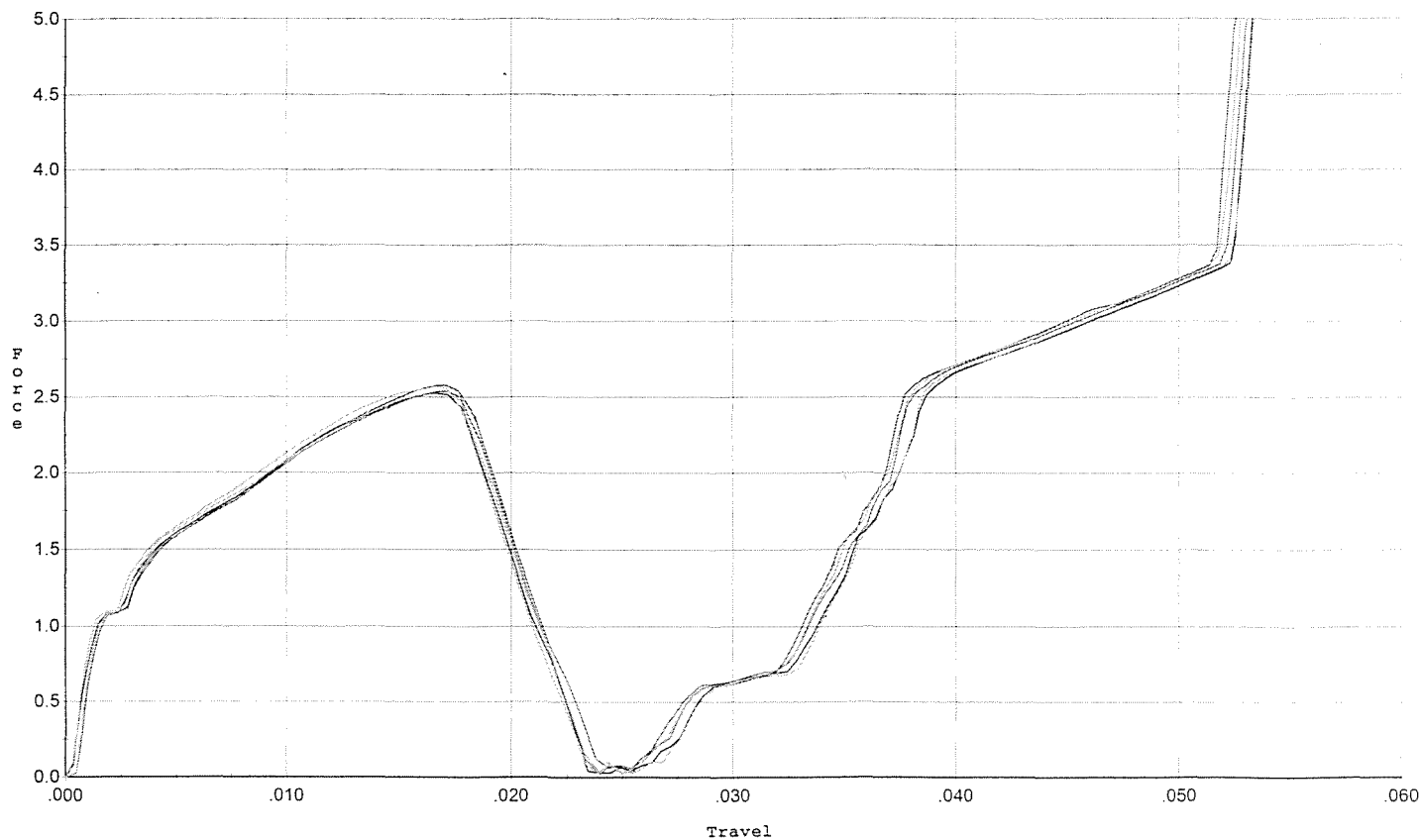
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.220      | 0.026             | 0.00            | 0.031      | 0.073             |           | Set Trigger |
| 2 | 4.248      | 0.023             | 0.00            | 0.031      | 0.067             |           | Set Trigger |
| 3 | 4.265      | 0.024             | 0.00            | 0.032      | 0.069             |           | Set Trigger |
| 4 | 4.231      | 0.023             | 0.00            | 0.032      | 0.067             |           | Set Trigger |
| 5 | 4.258      | 0.024             | 0.00            | 0.031      | 0.067             |           | Set Trigger |

Avg 4.24

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. Mar. 4 2009

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



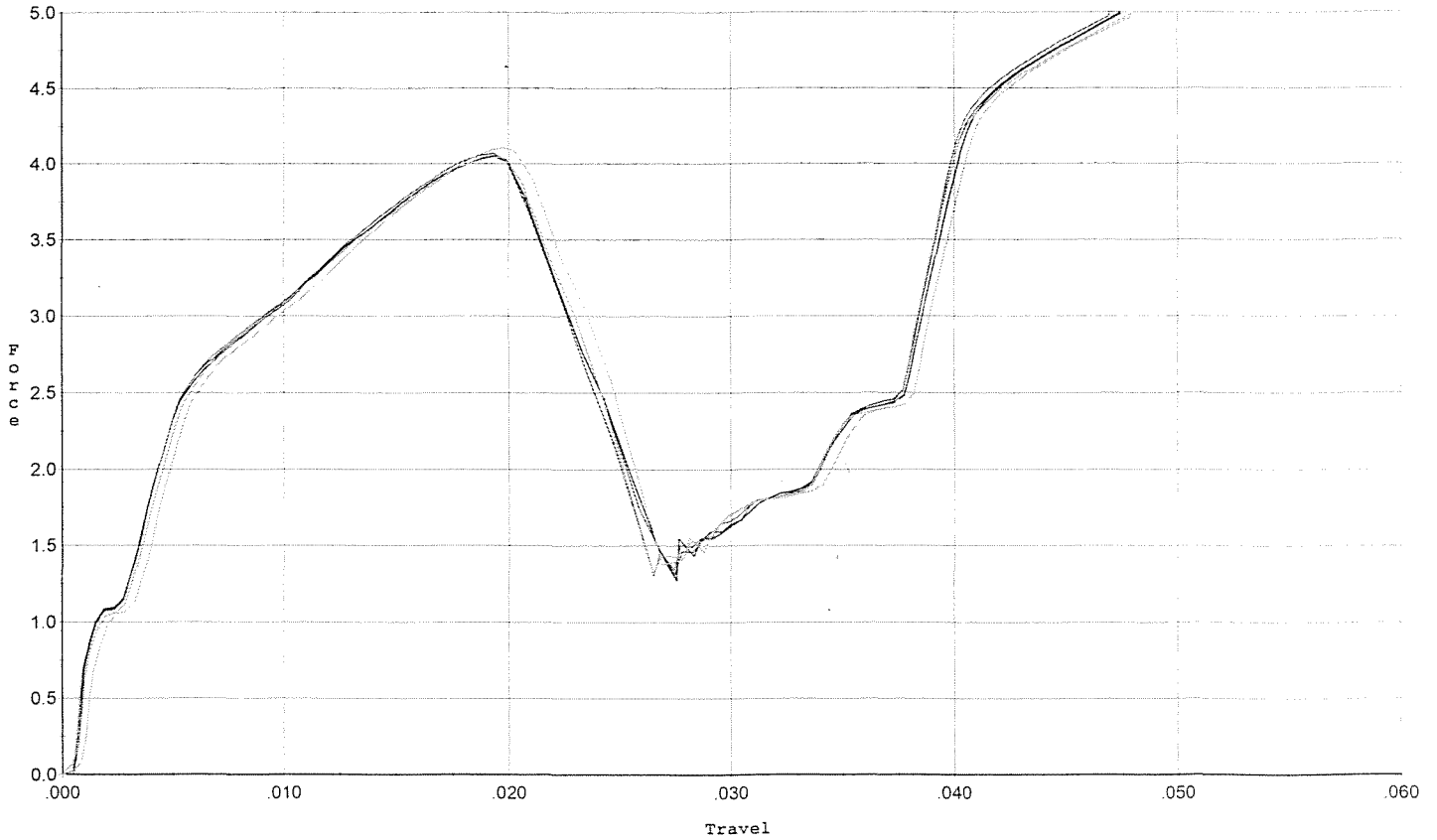
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.579      | 0.018             | 0.00            | 0.037      | 0.033             |           | Set Trigger |
| 2 | 2.524      | 0.022             | 0.00            | 0.037      | 0.038             |           | Set Trigger |
| 3 | 2.538      | 0.019             | 0.00            | 0.038      | 0.033             |           | Set Trigger |
| 4 | 2.539      | 0.019             | 0.00            | 0.038      | 0.034             |           | Set Trigger |
| 5 | 2.570      | 0.018             | 0.00            | 0.038      | 0.032             |           | Set Trigger |

Avg 2.55

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. Mar. 4 2009

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.052      | 0.024             | 0.00            | 0.033      | 0.065             |           | Set Trigger |
| 2 | 4.049      | 0.021             | 0.00            | 0.034      | 0.056             |           | Set Trigger |
| 3 | 4.066      | 0.025             | 0.00            | 0.033      | 0.067             |           | Set Trigger |
| 4 | 4.104      | 0.025             | 0.00            | 0.033      | 0.066             |           | Set Trigger |
| 5 | 4.043      | 0.024             | 0.00            | 0.033      | 0.065             |           | Set Trigger |

Aug 4.06