

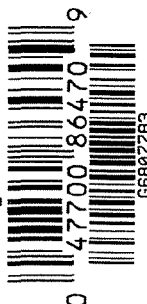
G680 7783

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



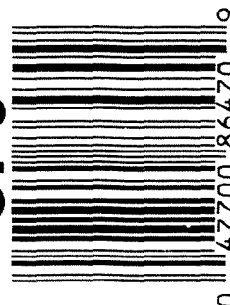
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807783

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6807783

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SPD
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SPD
460	CHECK HEADSPACE		2-12-09	SPD
470	DIS-ASSEMBLE ACTION		2-12-09	SPD
472	SERIALIZE BOLT HANDLE		2-12-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-13-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>HS</u>	2/18/09	HS
490	MAGNAFLUX BOLT		2/18/09	MR
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19 Feb. 09	SPD
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-6-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-6-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-6-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

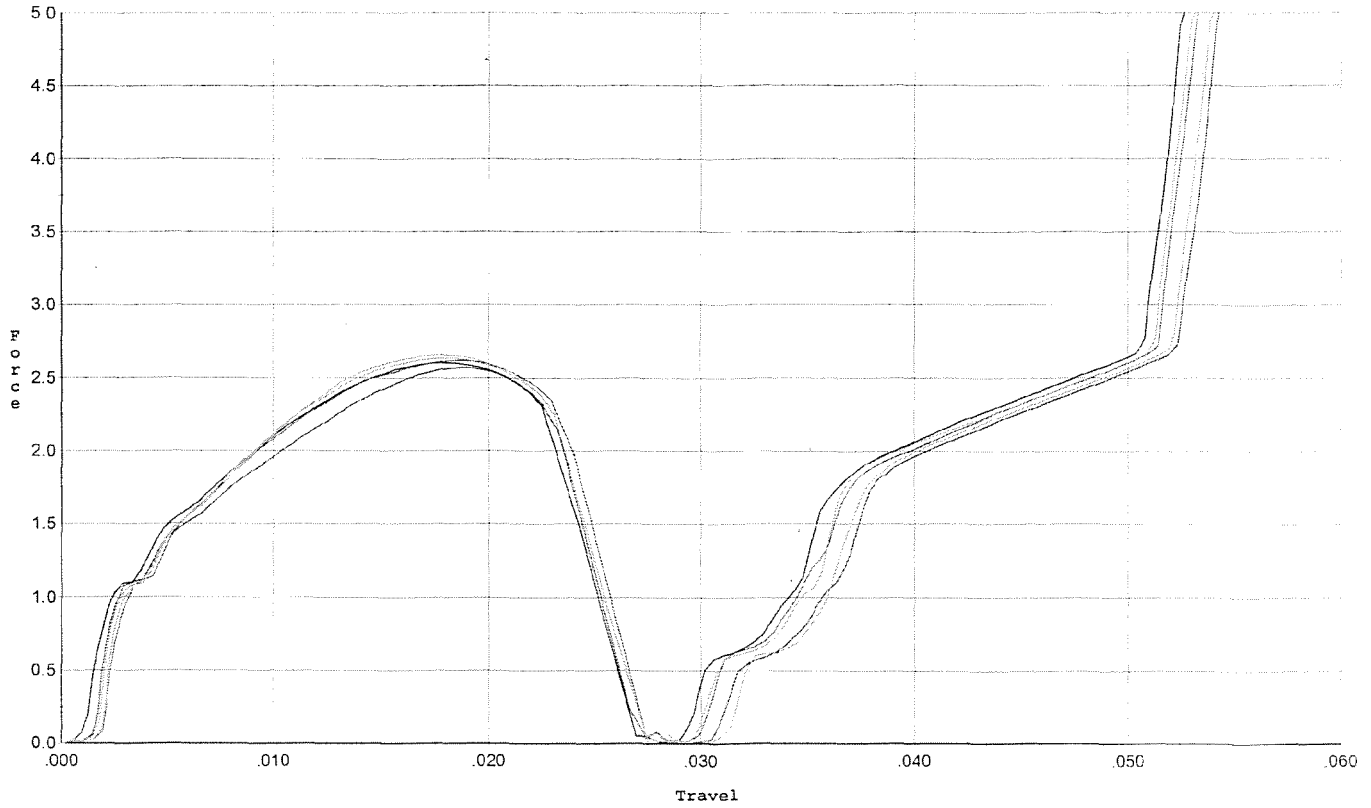
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-13-09	N N
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-13-09	N N
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-13-09	N N
	J) ASSEMBLE STOCK			3-9-09	DD MIN.
	K) ASSEMBLE SWIVEL STUDS			3-13-09	N N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-10-09	N N
670	FINAL INSPECTION A) HEADSPACE			3-13-09	N N
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.73</u> <u>2.22</u> <u>2.78</u> <u>2.80</u>	3-12-09	N N
	C) FUNCTION			3-13-09	N N
690	PACK			3/23/09	Fog

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



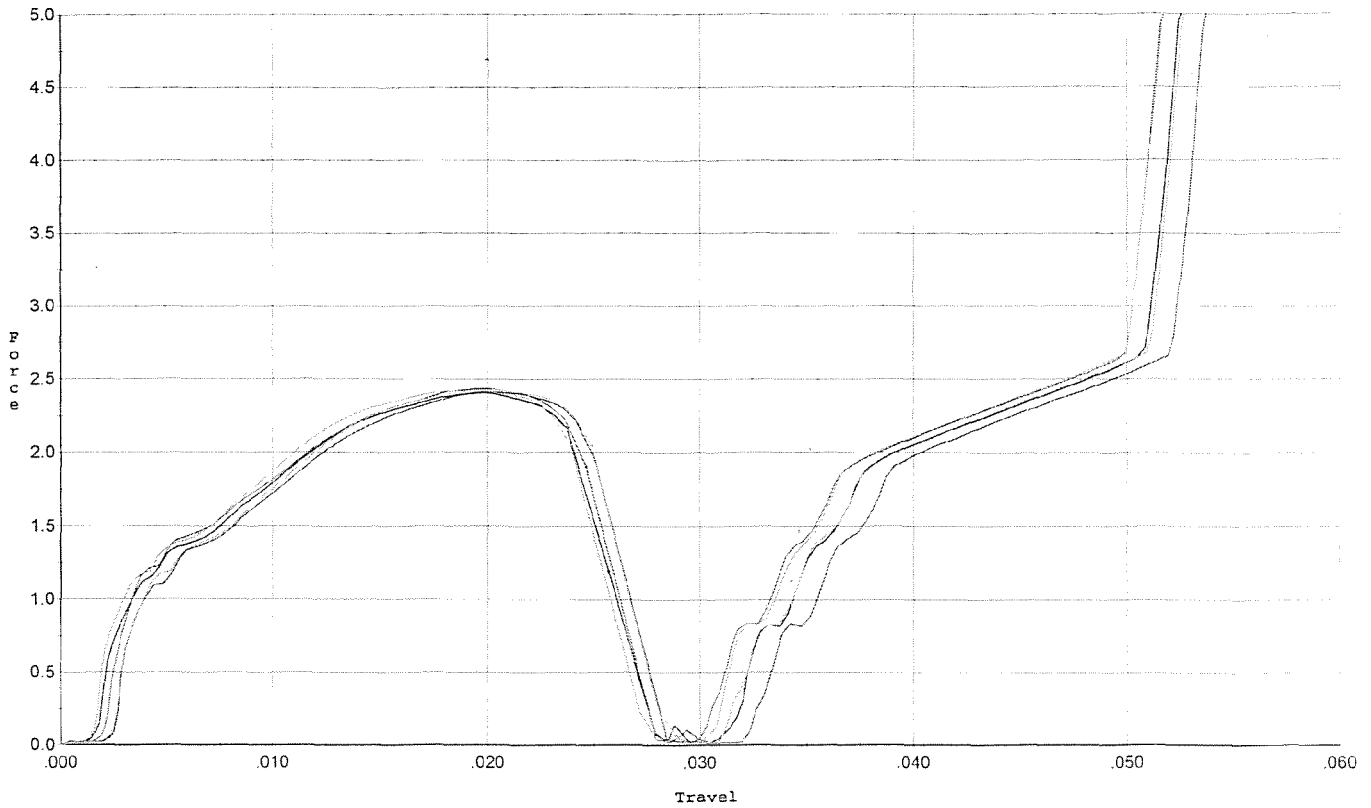
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.570	0.023	0.00	0.036	0.042		Set Trigger
2	2.604	0.024	0.00	0.034	0.045		Set Trigger
3	2.618	0.024	0.002	0.035	0.044		Set Trigger
4	2.632	0.023	0.00	0.035	0.043		Set Trigger
5	2.656	0.023	0.002	0.036	0.043		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



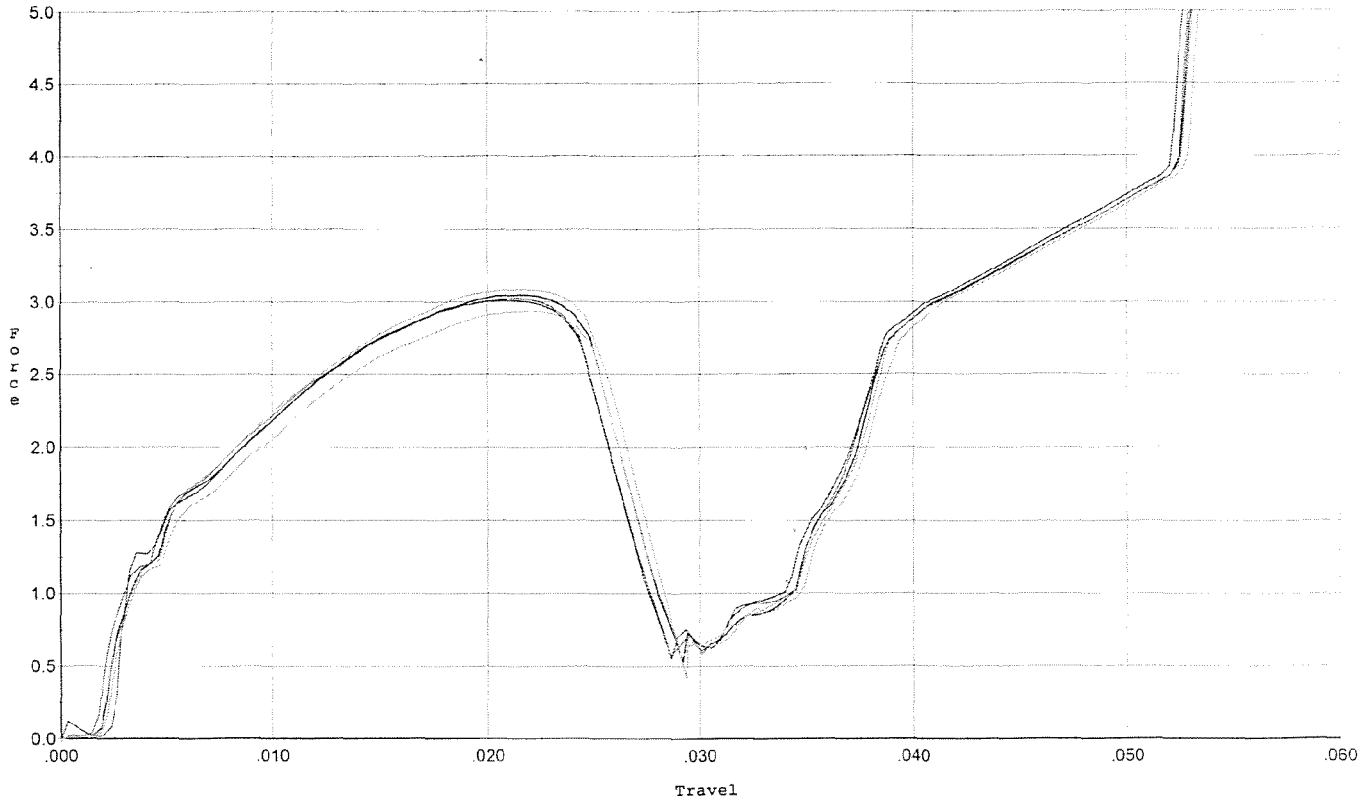
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.414	0.025	0.003	0.034	0.041		Set Trigger
2	2.405	0.026	0.00	0.034	0.043		Set Trigger
3	2.436	0.025	0.00	0.033	0.042		Set Trigger
4	2.428	0.025	0.003	0.033	0.042		Set Trigger
5	2.425	0.024	0.00	0.033	0.041		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



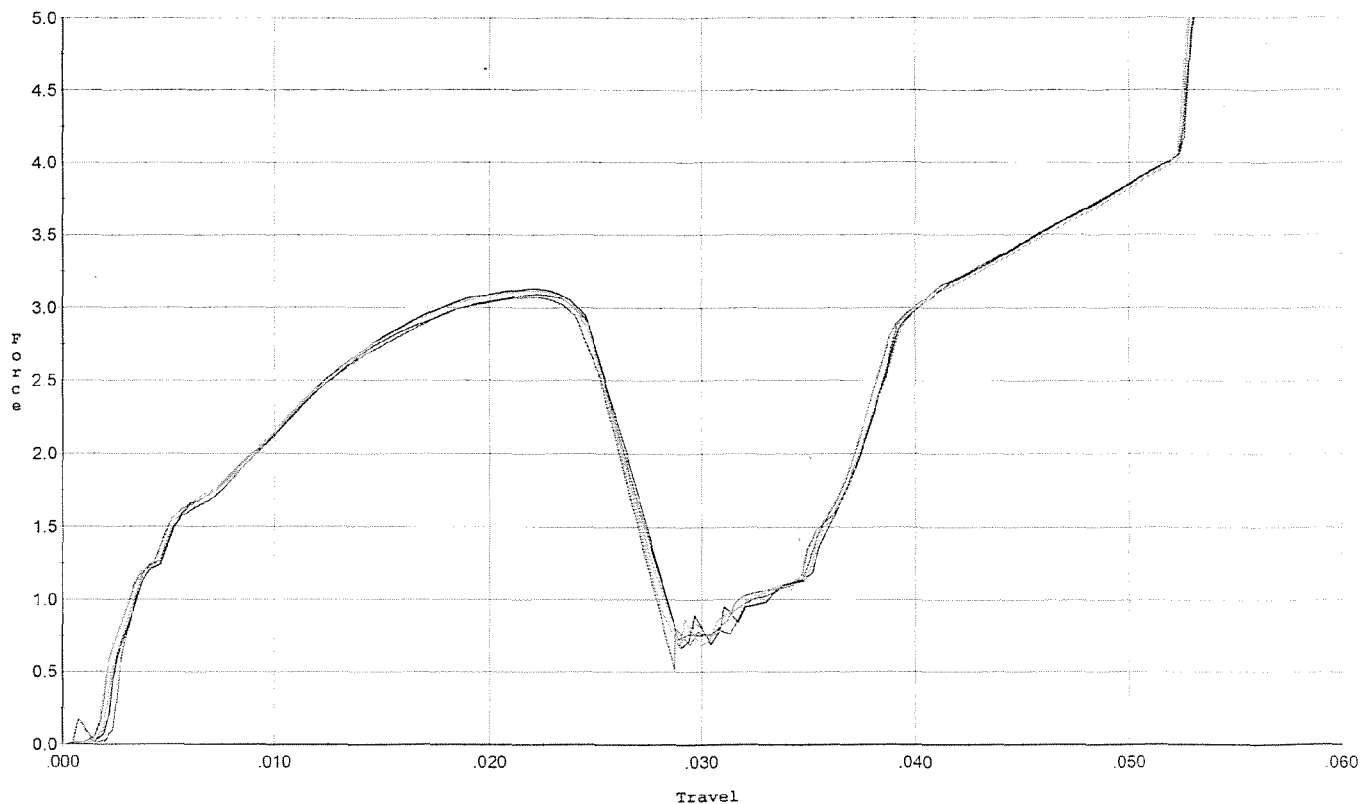
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.008	0.024	0.002	0.033	0.050		Set Trigger
2	3.046	0.025	0.00	0.033	0.051		Set Trigger
3	3.025	0.024	0.00	0.033	0.050		Set Trigger
4	2.937	0.025	0.00	0.033	0.049		Set Trigger
5	3.083	0.026	0.00	0.032	0.054		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



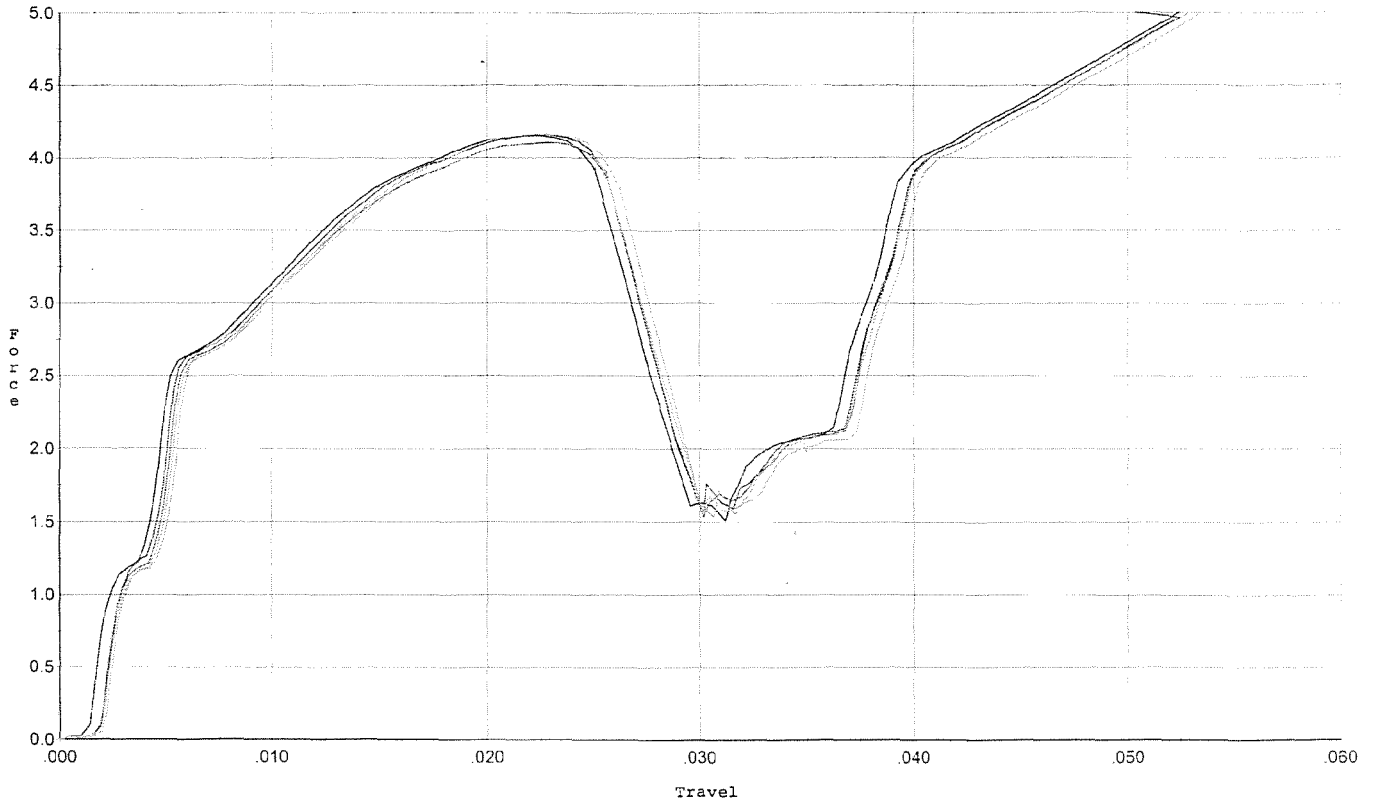
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.025	0.00	0.032	0.051		Set Trigger
2	3.126	0.027	0.002	0.032	0.055		Set Trigger
3	3.070	0.025	0.00	0.032	0.052		Set Trigger
4	3.115	0.025	0.00	0.032	0.052		Set Trigger
5	3.112	0.025	0.00	0.032	0.051		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



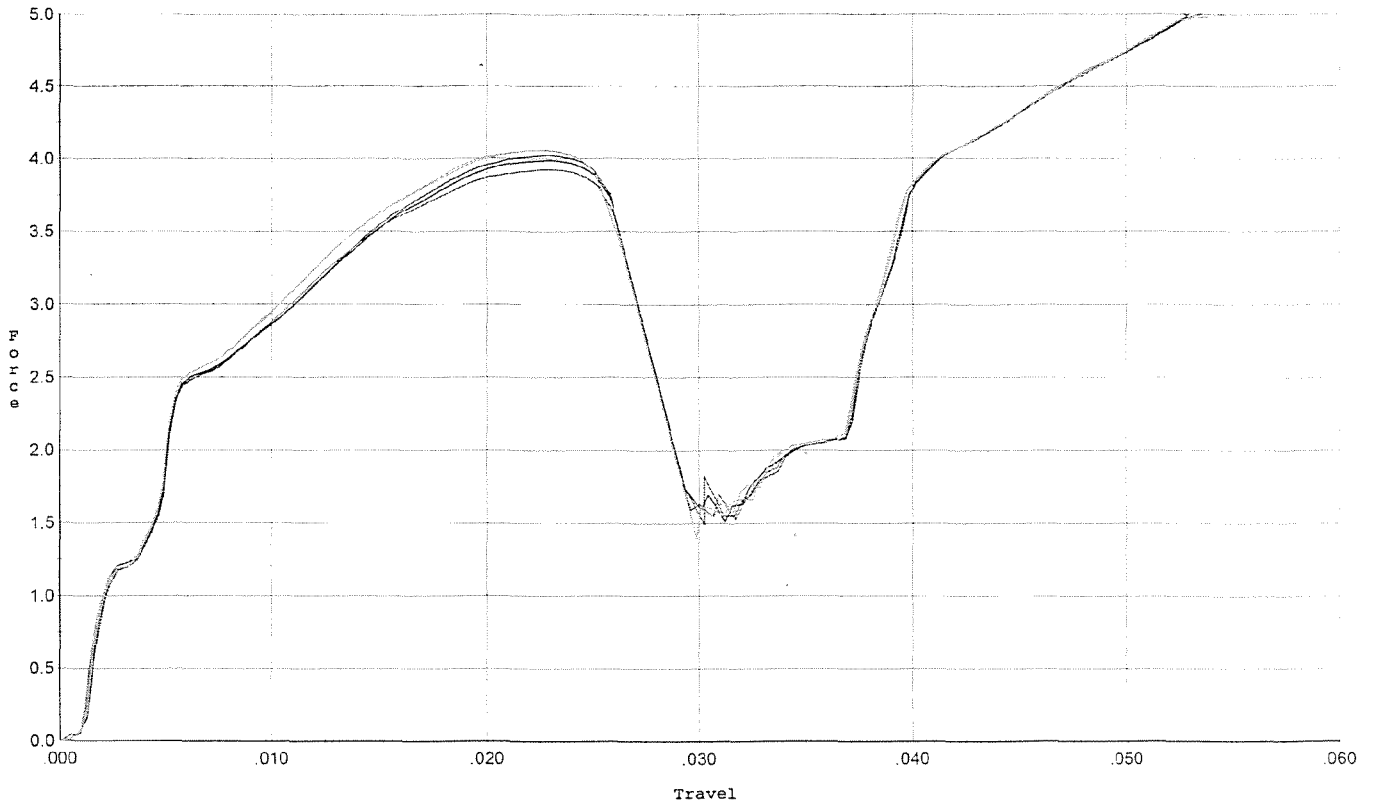
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.026	0.00	0.026	0.073		Set Trigger
2	4.154	0.025	0.00	0.028	0.072		Set Trigger
3	4.104	0.026	0.00	0.026	0.072		Set Trigger
4	4.110	0.026	0.00	0.026	0.071		Set Trigger
5	4.162	0.026	0.002	0.025	0.074		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



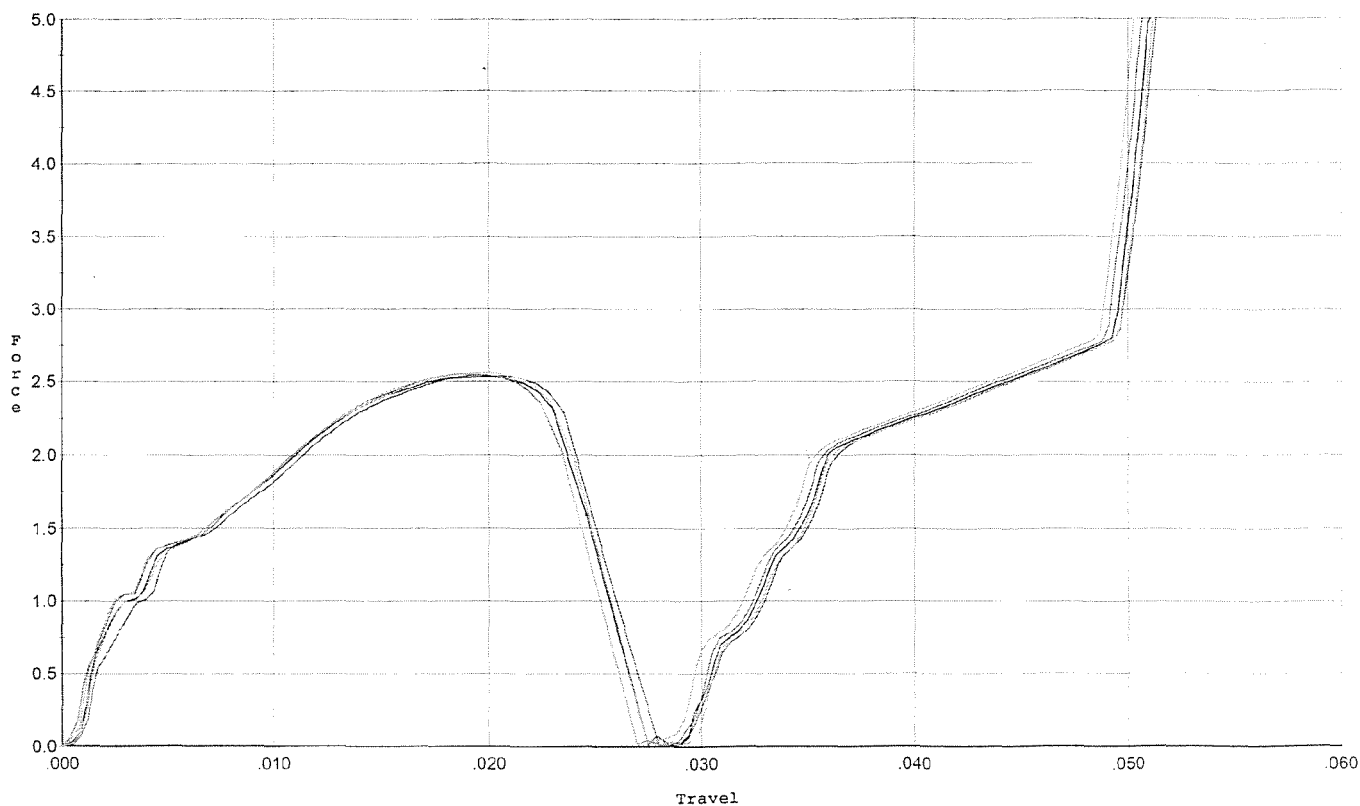
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.025	0.026	0.00	0.026	0.071		Set Trigger
2	3.989	0.026	0.00	0.026	0.071		Set Trigger
3	3.926	0.026	0.00	0.026	0.071		Set Trigger
4	4.058	0.026	0.00	0.026	0.073		Set Trigger
5	4.061	0.026	0.00	0.026	0.074		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



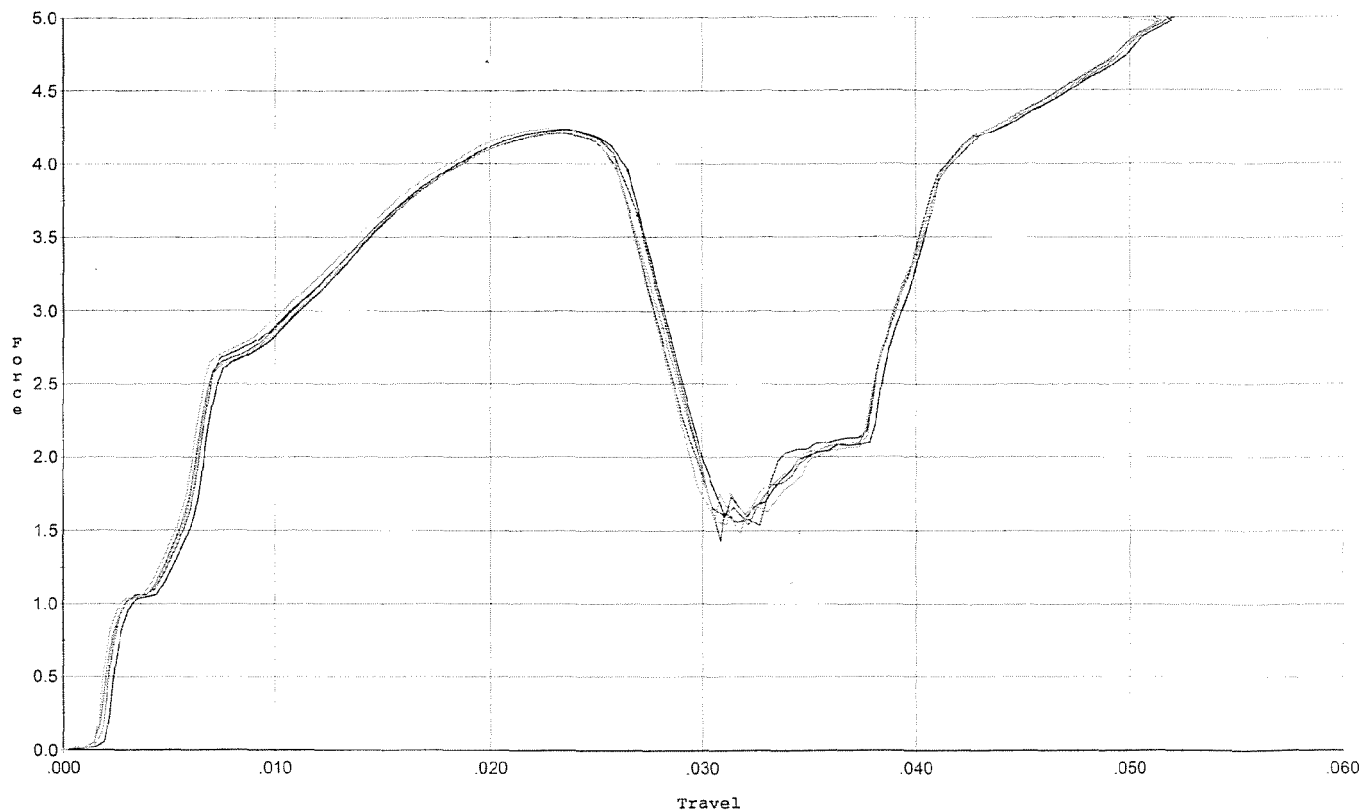
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.024	0.00	0.033	0.041		Set Trigger
2	2.532	0.025	0.00	0.033	0.044		Set Trigger
3	2.553	0.023	0.00	0.032	0.042		Set Trigger
4	2.561	0.024	0.00	0.033	0.043		Set Trigger
5	2.551	0.023	0.00	0.032	0.042		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.027	0.00	0.025	0.075		Set Trigger
2	4.223	0.026	0.002	0.025	0.073		Set Trigger
3	4.207	0.026	0.00	0.025	0.072		Set Trigger
4	4.241	0.026	0.00	0.025	0.073		Set Trigger
5	4.218	0.028	0.00	0.025	0.078		Set Trigger

Avg 4.22