

G6807786

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



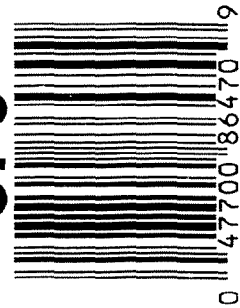
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807786

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6807786

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	KIC
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	(A)	3/2/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

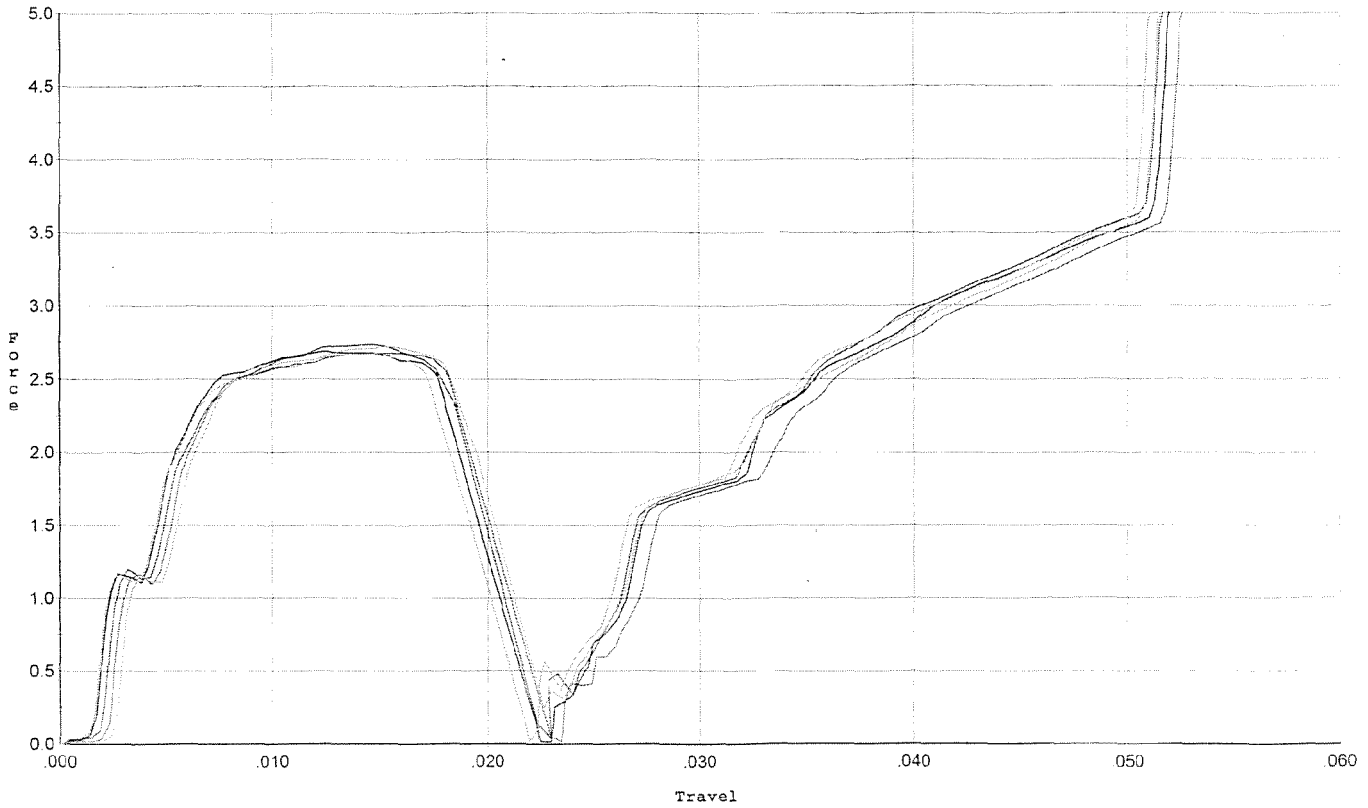
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	3-13-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-13-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	3-13-09	NW
	J) ASSEMBLE STOCK		3-10-09	P.D.
	K) ASSEMBLE SWIVEL STUDS		3-13-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL <u>PASS</u> FAIL	3-11-09	TC
	MALFUNCTION <i>BAC</i> CORRECTION			
	MALFUNCTION <i>OH</i> CORRECTION			
	MALFUNCTION CORRECTION			
	MALFUNCTION CORRECTION			
660	INSPECT FOR LIVE AMMO		3-11-09	NW
670	FINAL INSPECTION A) HEADSPACE		3-13-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.66</u> <u>2.59</u> <u>2.62</u> <u>2.63</u>	3-12-09	NW
	C) FUNCTION		3-13-09	NW
690	PACK		5-27-09	NW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



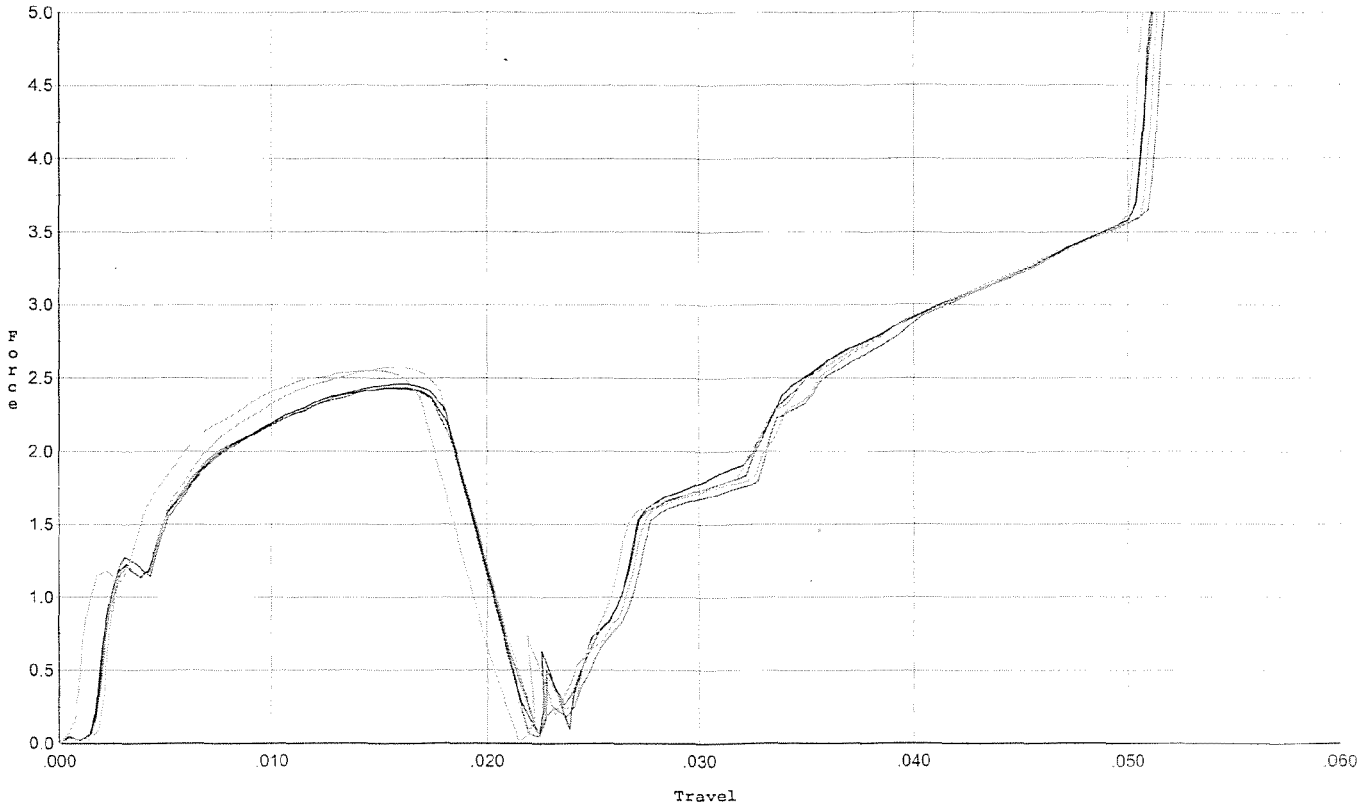
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.731	0.018	0.00	0.036	0.035		Set Trigger
2	2.688	0.018	0.004	0.036	0.034		Set Trigger
3	2.680	0.018	0.00	0.037	0.034		Set Trigger
4	2.716	0.019	0.003	0.035	0.036		Set Trigger
5	2.670	0.019	0.004	0.036	0.037		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



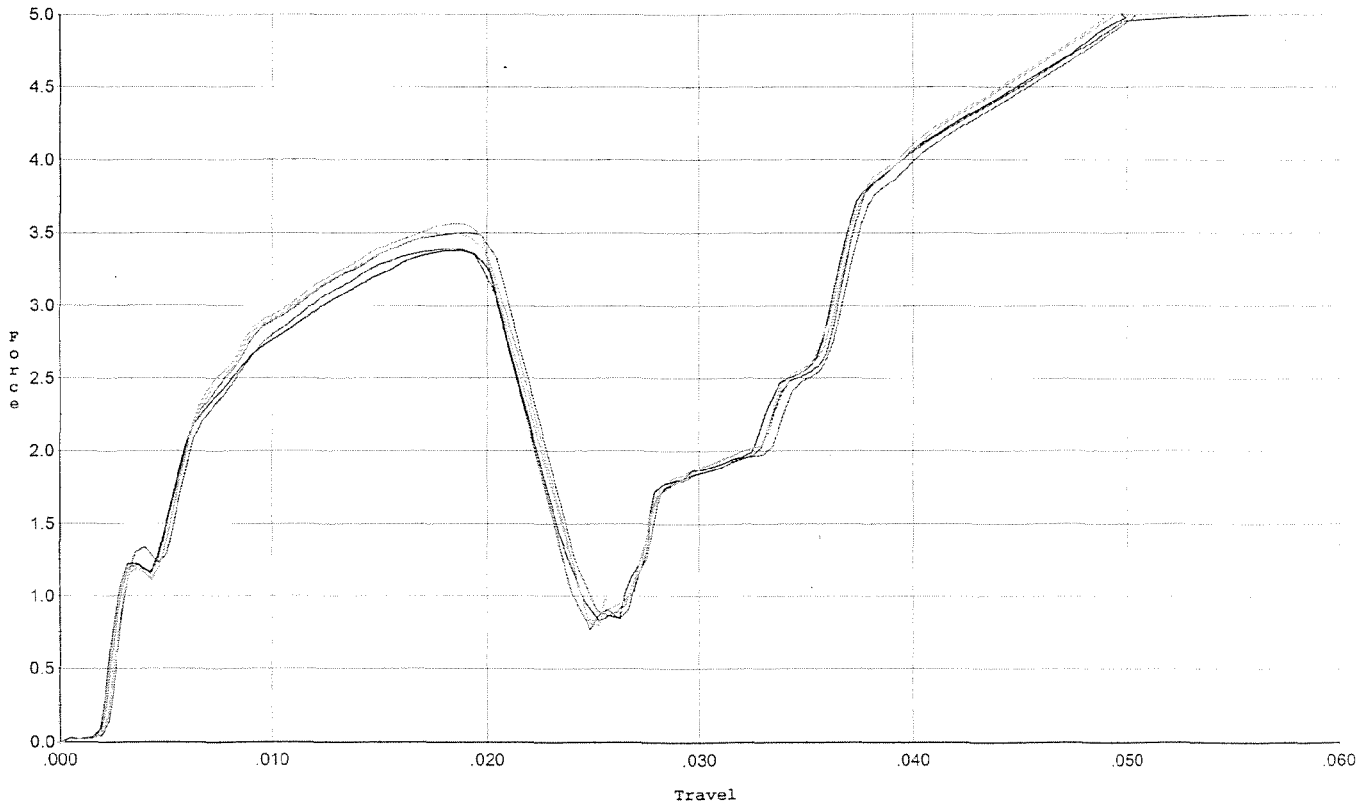
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.018	0.005	0.036	0.031		Set Trigger
2	2.434	0.018	0.00	0.036	0.031		Set Trigger
3	2.428	0.018	0.00	0.036	0.031		Set Trigger
4	2.574	0.018	0.002	0.036	0.032		Set Trigger
5	2.553	0.017	0.00	0.036	0.032		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



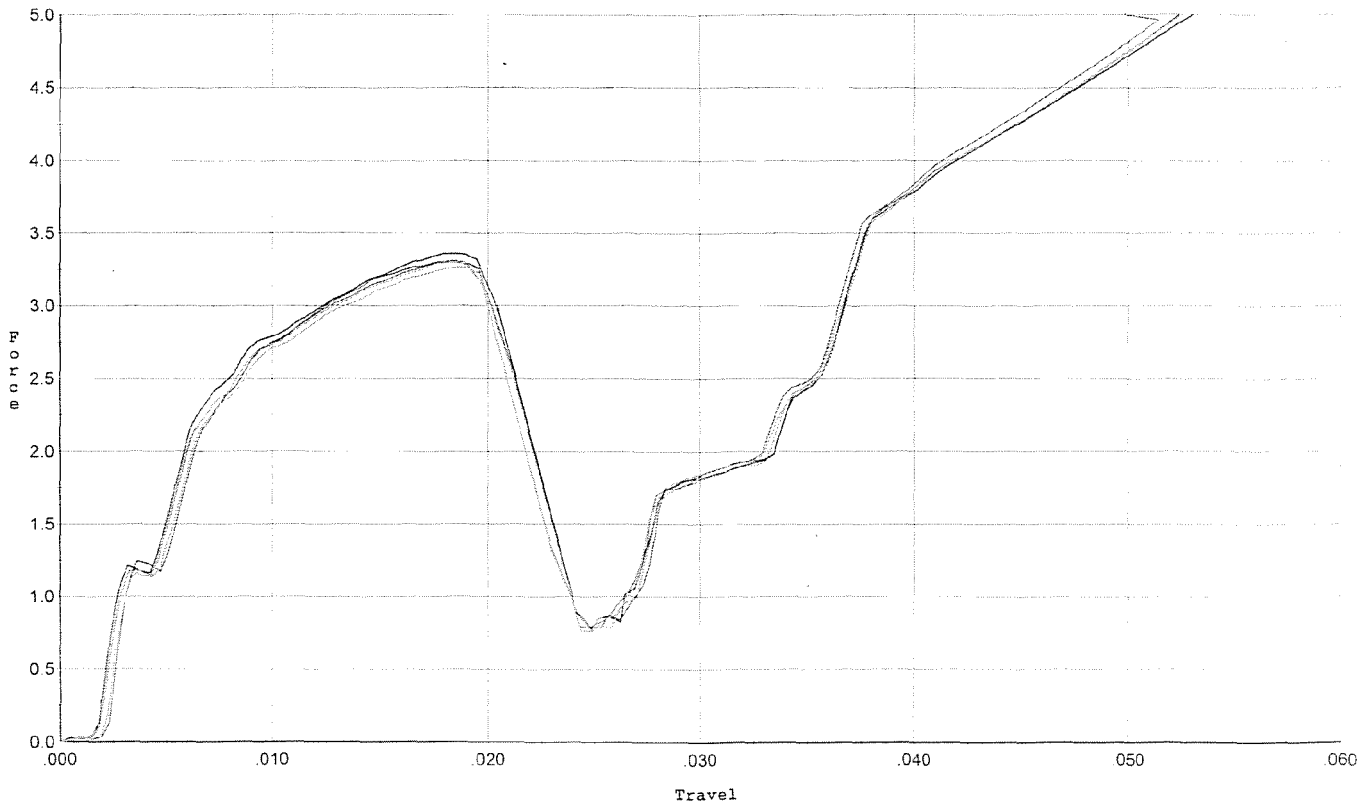
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.393	0.020	0.00	0.034	0.045		Set Trigger
2	3.379	0.020	0.002	0.033	0.045		Set Trigger
3	3.501	0.020	0.00	0.034	0.047		Set Trigger
4	3.498	0.022	0.002	0.033	0.051		Set Trigger
5	3.568	0.021	0.00	0.034	0.049		Set Trigger

A-3-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



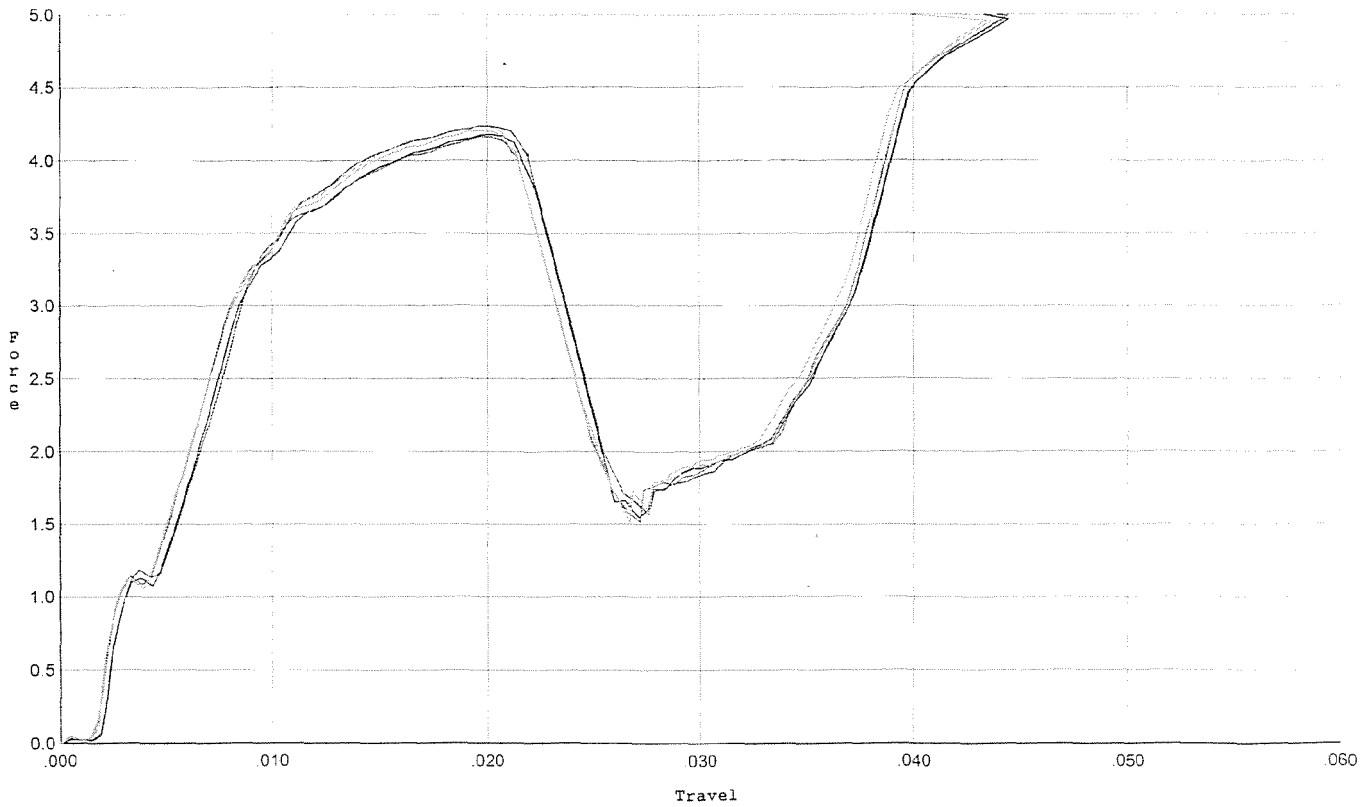
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.307	0.021	0.005	0.034	0.045		Set Trigger
2	3.359	0.020	0.005	0.034	0.046		Set Trigger
3	3.297	0.020	0.005	0.034	0.043		Set Trigger
4	3.306	0.020	0.005	0.034	0.043		Set Trigger
5	3.262	0.021	0.00	0.034	0.045		Set Trigger

A-3-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



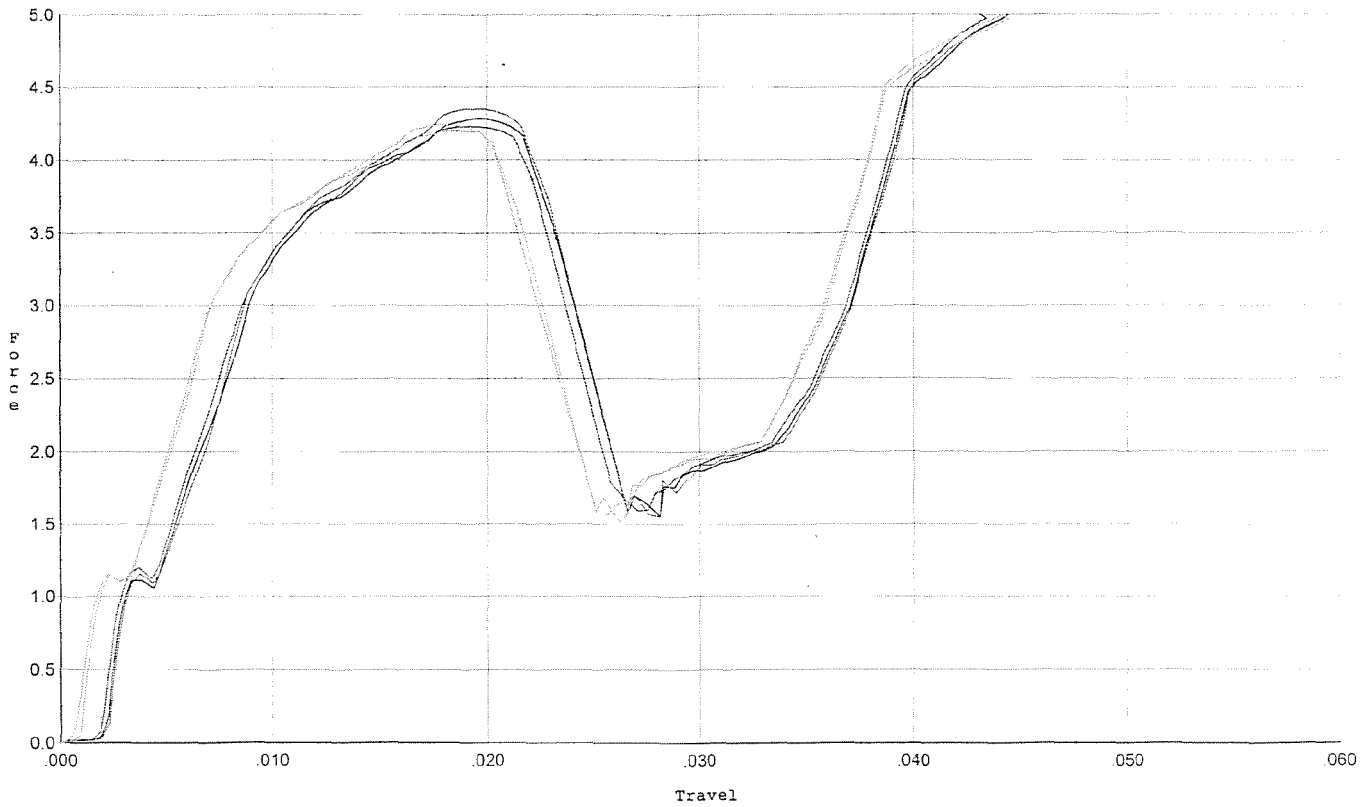
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.022	0.002	0.033	0.059		Set Trigger
2	4.174	0.022	0.002	0.032	0.060		Set Trigger
3	4.160	0.021	0.00	0.033	0.058		Set Trigger
4	4.205	0.021	0.002	0.032	0.058		Set Trigger
5	4.232	0.021	0.002	0.032	0.058		Set Trigger

A. 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



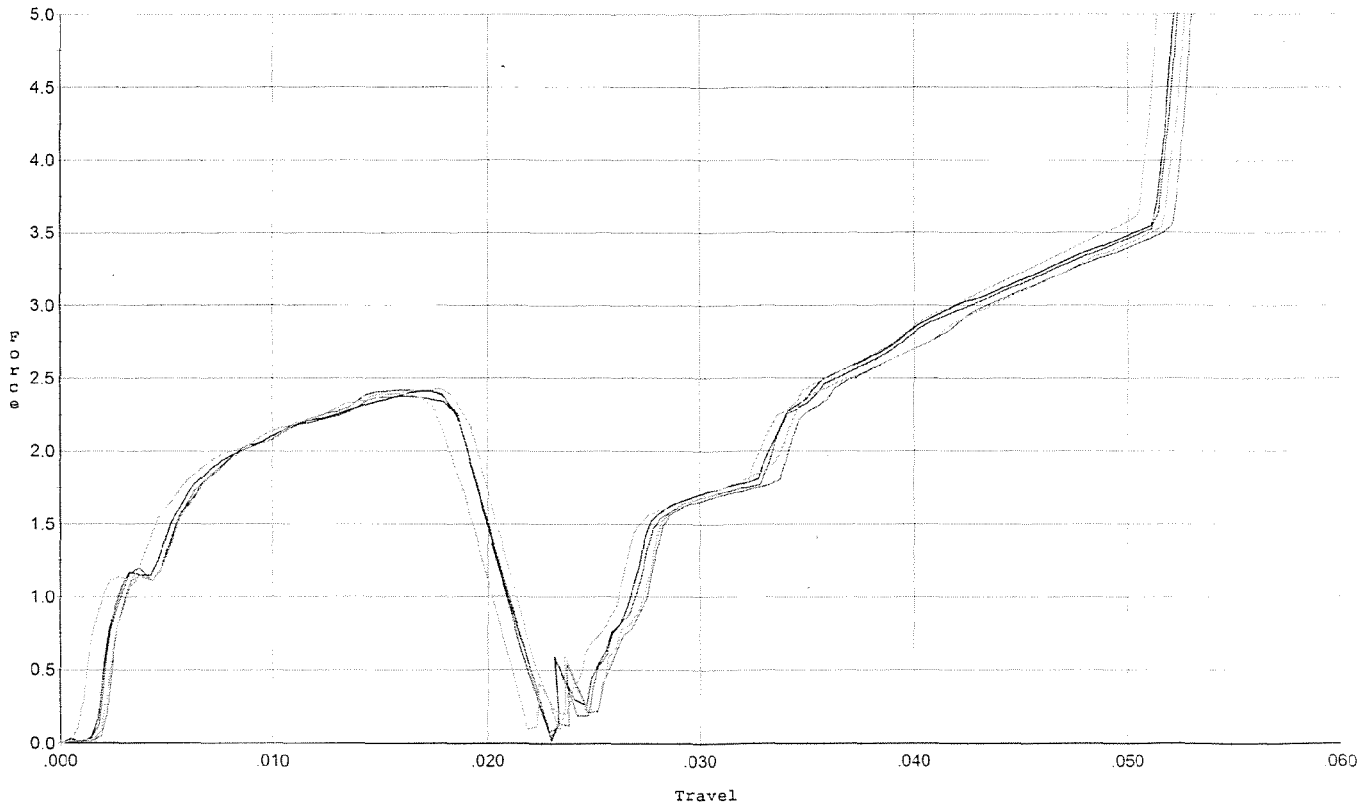
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.022	0.00	0.032	0.060		Set Trigger
2	4.285	0.023	0.002	0.032	0.063		Set Trigger
3	4.349	0.023	0.00	0.032	0.062		Set Trigger
4	4.237	0.020	0.00	0.033	0.057		Set Trigger
5	4.199	0.022	0.00	0.032	0.061		Set Trigger

A-4-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



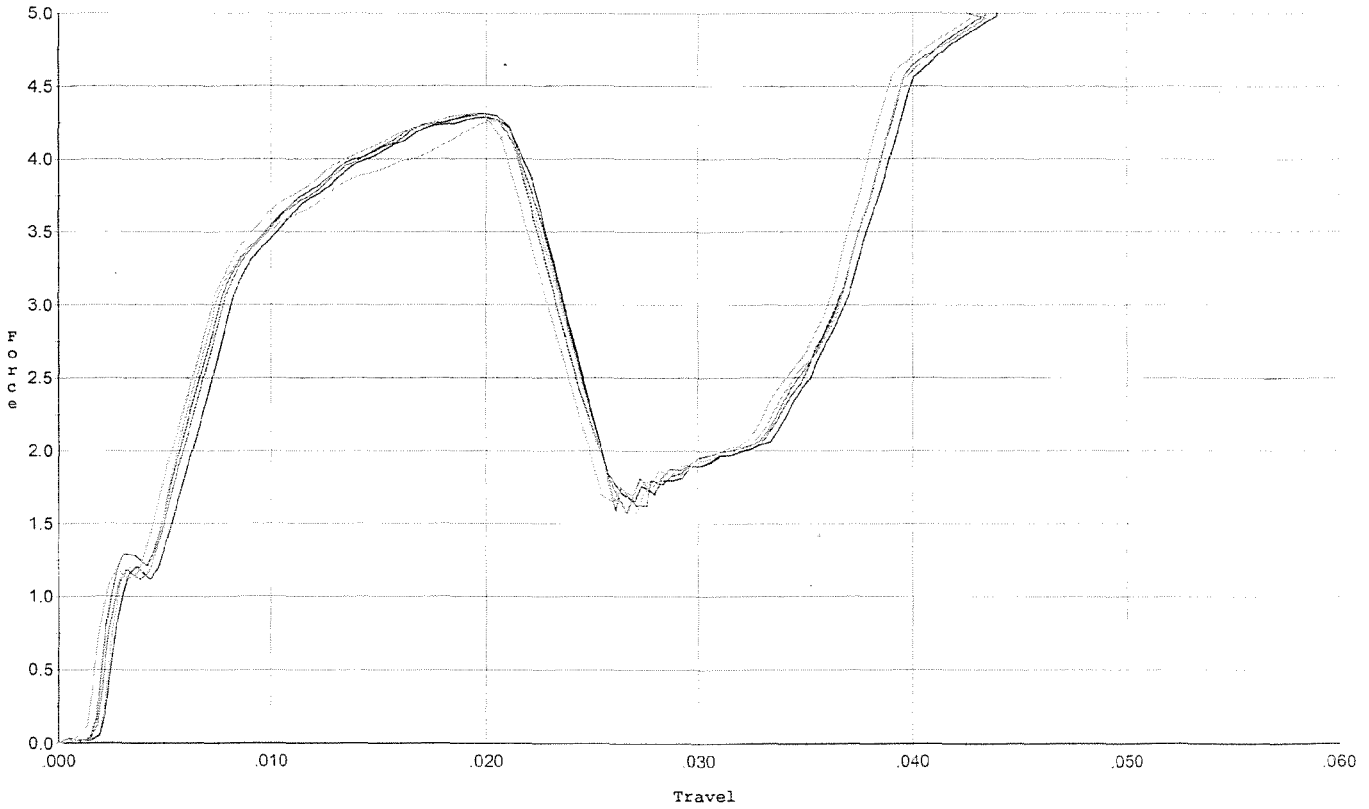
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.376	0.019	0.00	0.036	0.031		Set Trigger
2	2.412	0.019	0.005	0.036	0.031		Set Trigger
3	2.417	0.019	0.002	0.037	0.031		Set Trigger
4	2.426	0.019	0.00	0.036	0.032		Set Trigger
5	2.393	0.019	0.00	0.036	0.032		Set Trigger

A-2-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.312	0.023	0.004	0.032	0.064		Set Trigger
2	4.284	0.022	0.00	0.033	0.061		Set Trigger
3	4.299	0.021	0.00	0.033	0.059		Set Trigger
4	4.259	0.023	0.005	0.032	0.064		Set Trigger
5	4.312	0.021	0.00	0.033	0.059		Set Trigger

A-4.29