

G686 7791

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

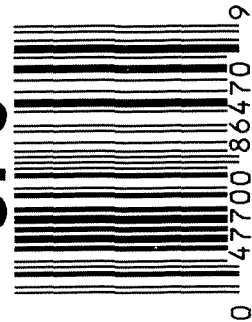
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807791

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7791

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SPD
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SPD
460	CHECK HEADSPACE		2-12-09	SPD
470	DIS-ASSEMBLE ACTION		2-12-09	SPD
472	SERIALIZE BOLT HANDLE		2-13-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>RB</u>	2/18/09	RB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	SPD
542	APPLY COATINGS (BARREL ACTION)		3/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-5-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

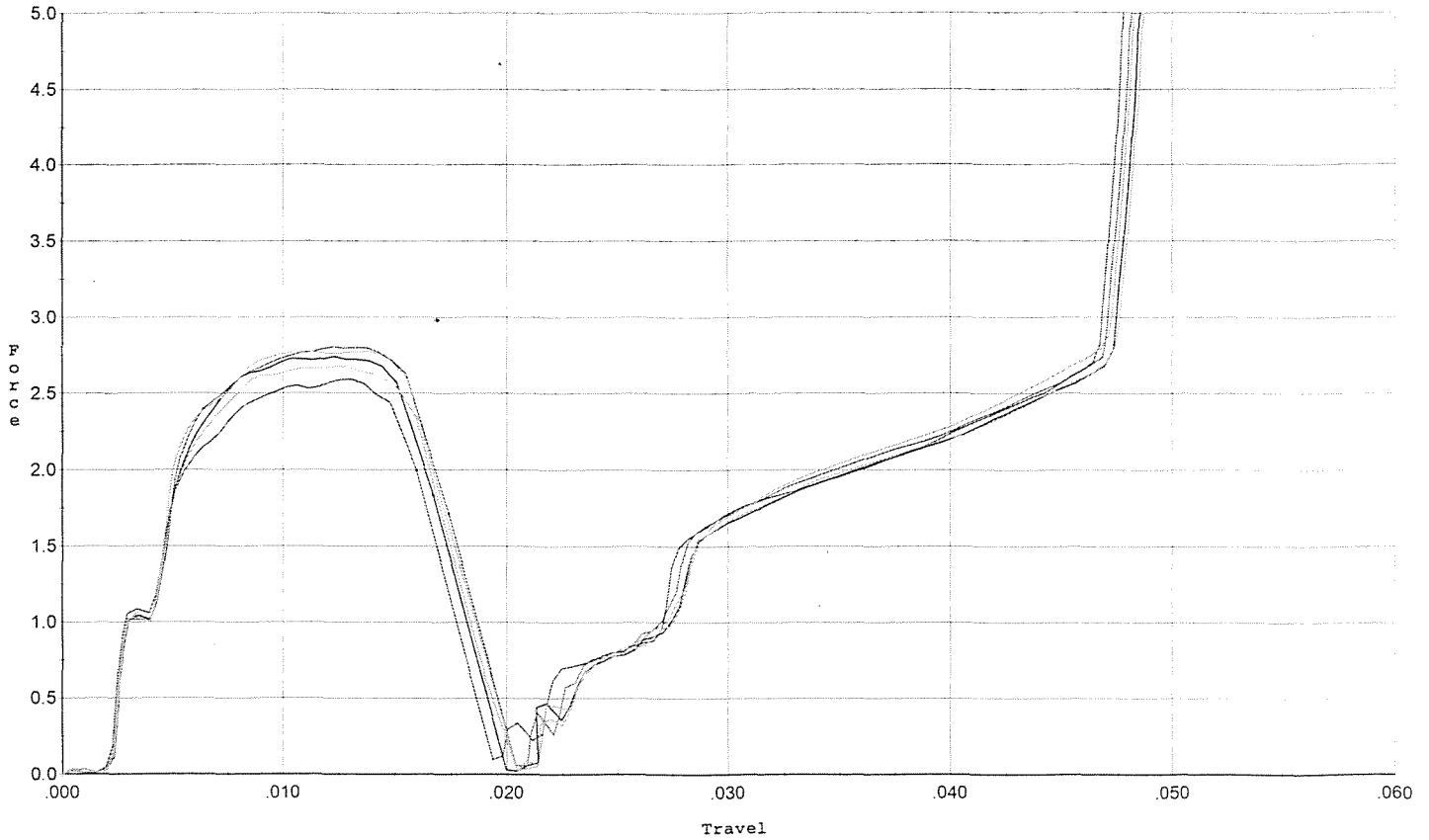
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u>	<u>4</u>	<u>4</u>	3-12-09	WV		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>	3-12-09	WV		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	3-12-09	WV		
	J) ASSEMBLE STOCK					3-5-09	KZ		
	K) ASSEMBLE SWIVEL STUDS					3-12-09	WV		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		3-6-09	TK		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					3-6-09	WV		
670	FINAL INSPECTION A) HEADSPACE					3-12-09	WV		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u>	<u>2.62</u>	<u>2.61</u>	<u>2.73</u>	<u>2.68</u>	3-9-09	WV
	C) FUNCTION					3-12-09	WV		
690	PACK					5/28/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



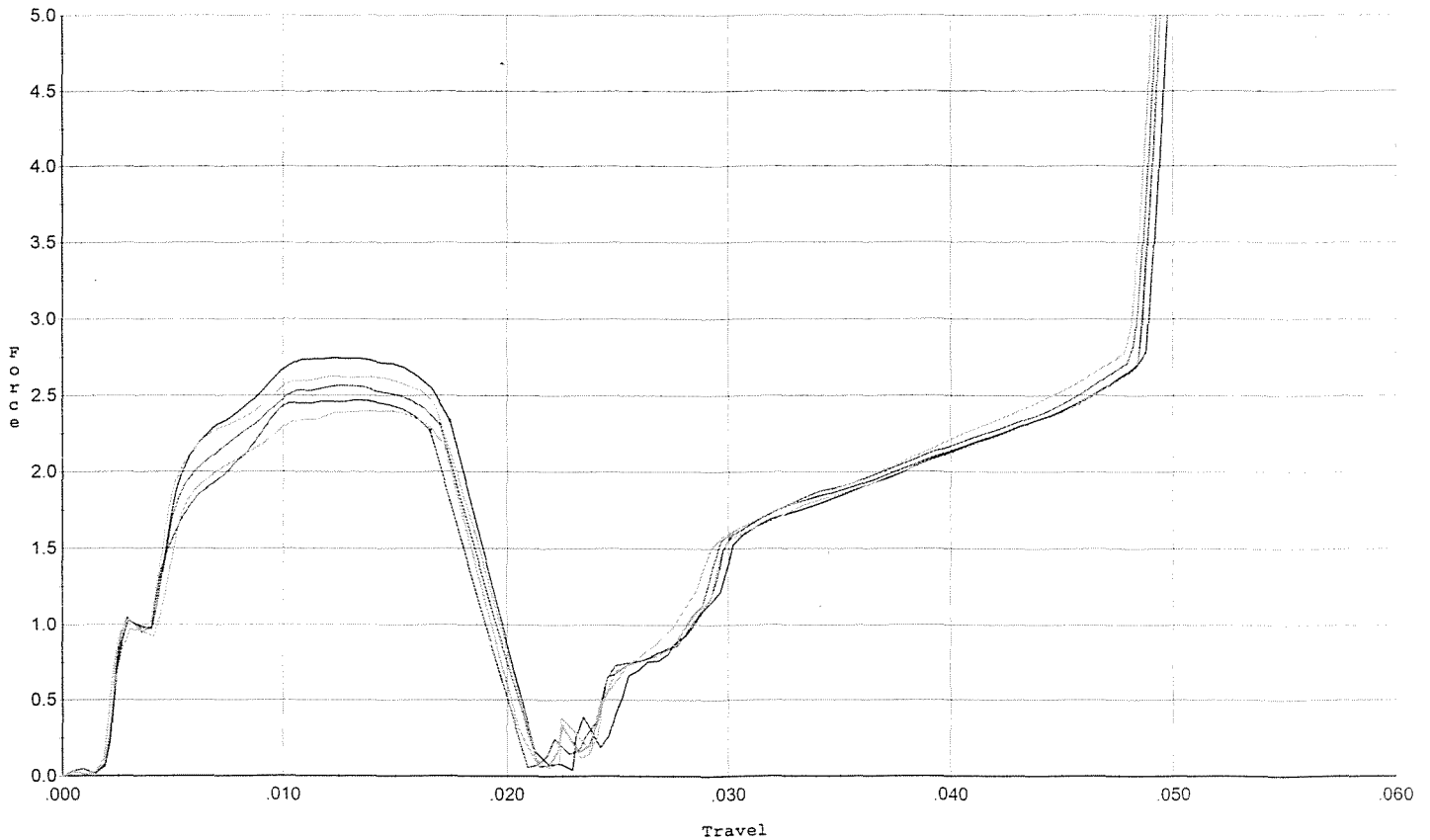
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.016	0.002	0.035	0.028		Set Trigger
2	2.739	0.017	0.002	0.035	0.030		Set Trigger
3	2.804	0.017	0.002	0.035	0.032		Set Trigger
4	2.676	0.016	0.00	0.036	0.029		Set Trigger
5	2.778	0.018	0.002	0.035	0.033		Set Trigger

A-2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



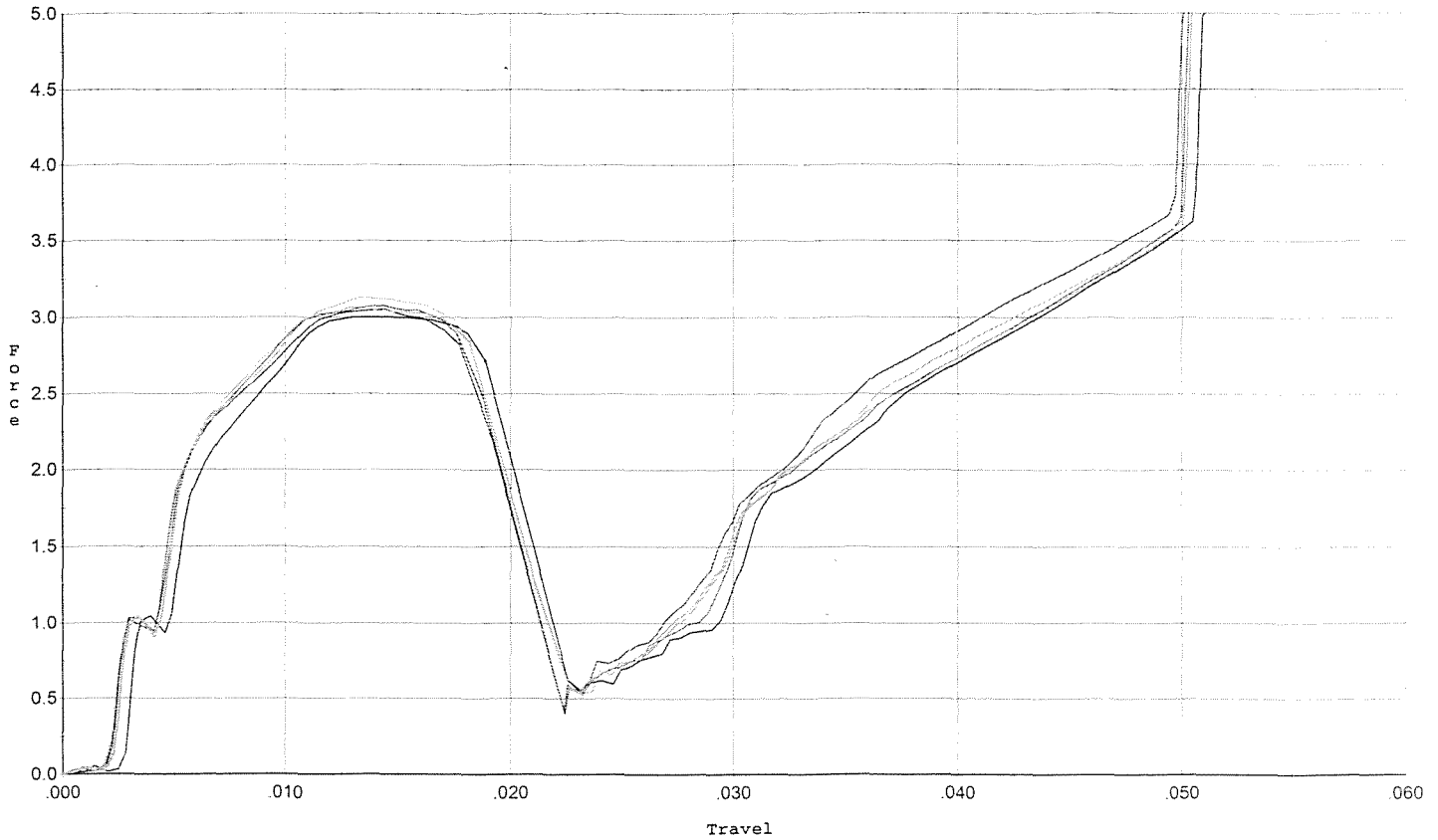
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.017	0.00	0.036	0.028		Set Trigger
2	2.748	0.017	0.004	0.036	0.033		Set Trigger
3	2.566	0.017	0.004	0.036	0.030		Set Trigger
4	2.624	0.019	0.00	0.035	0.034		Set Trigger
5	2.401	0.017	0.004	0.036	0.029		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



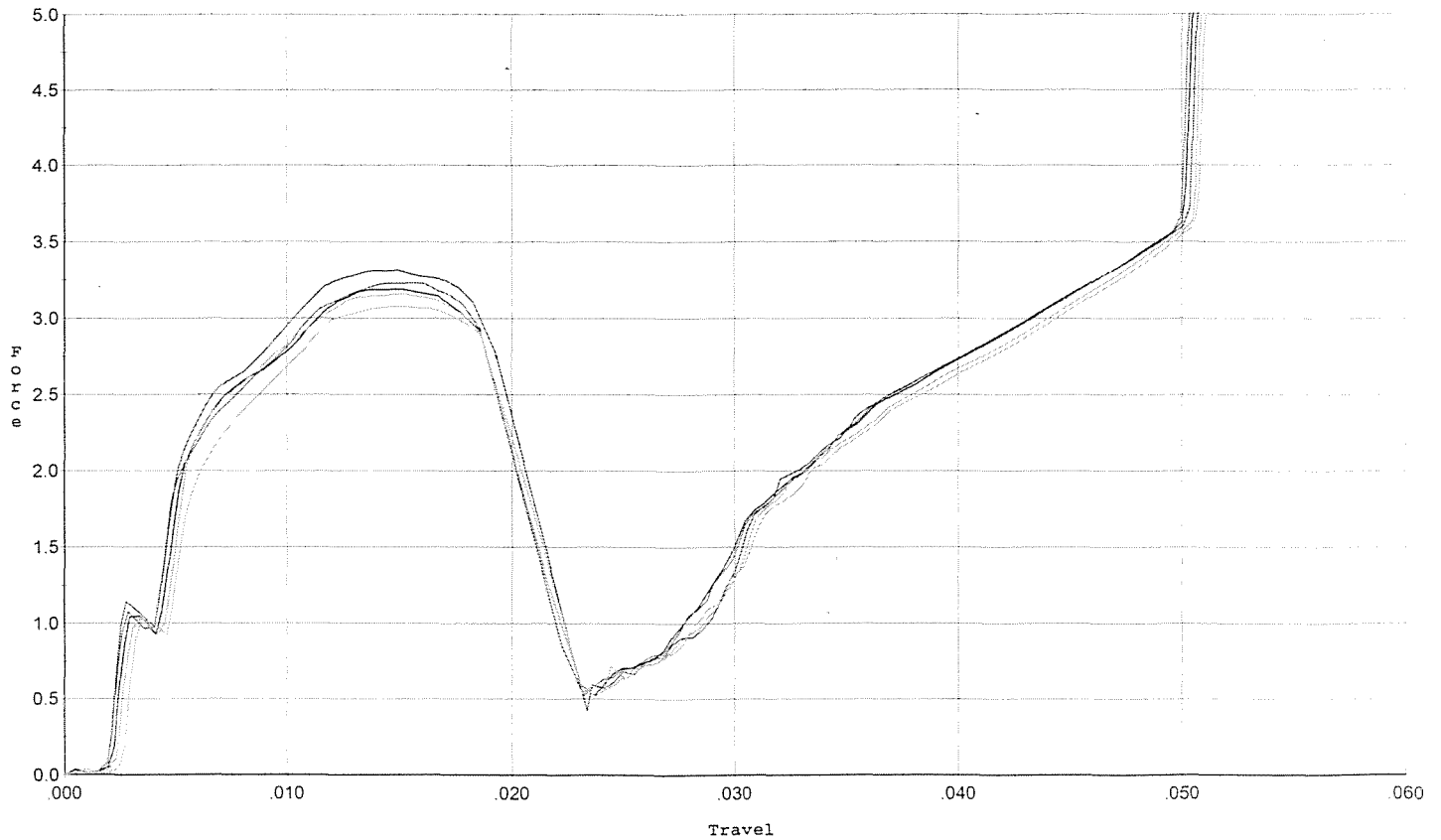
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.057	0.019	0.002	0.034	0.039		Set Trigger
2	3.004	0.019	0.00	0.034	0.037		Set Trigger
3	3.078	0.019	0.004	0.034	0.039		Set Trigger
4	3.126	0.018	0.00	0.034	0.038		Set Trigger
5	3.064	0.018	0.00	0.034	0.038		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



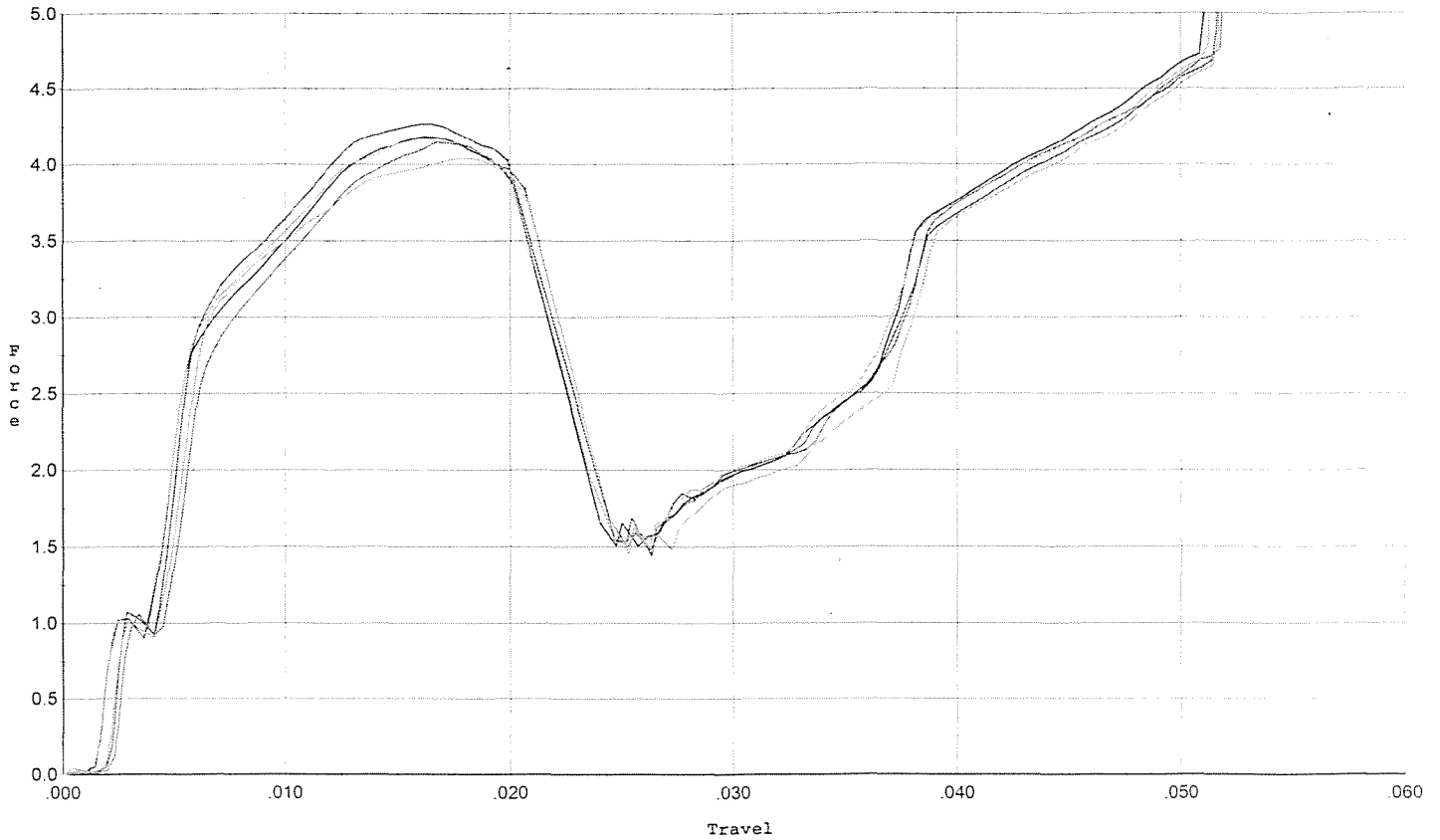
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.315	0.019	0.004	0.034	0.043		Set Trigger
2	3.188	0.019	0.002	0.034	0.039		Set Trigger
3	3.232	0.019	0.00	0.034	0.040		Set Trigger
4	3.077	0.021	0.003	0.034	0.041		Set Trigger
5	3.158	0.019	0.002	0.034	0.039		Set Trigger

A.3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



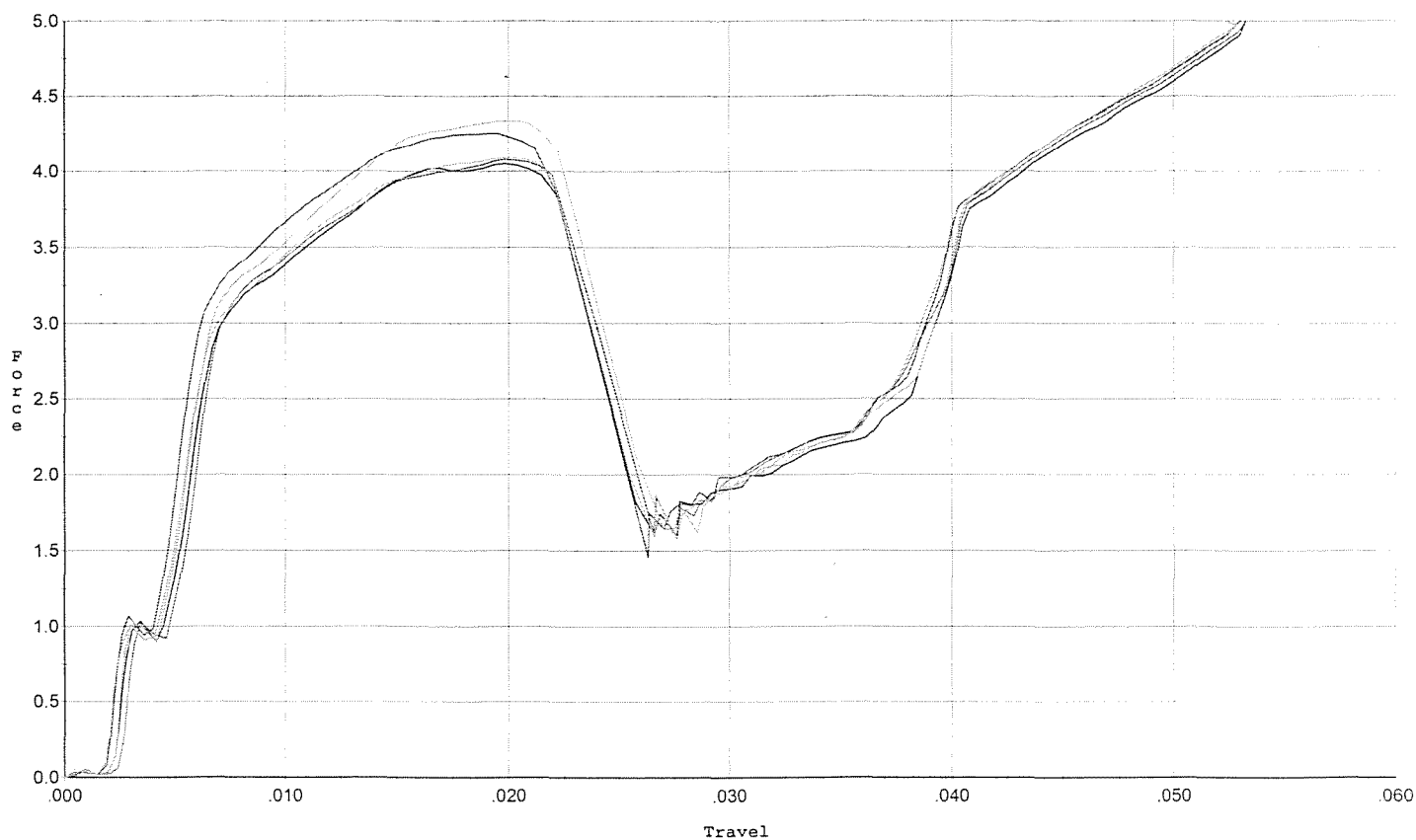
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.267	0.020	0.002	0.032	0.056		Set Trigger
2	4.182	0.020	0.00	0.031	0.056		Set Trigger
3	4.147	0.021	0.00	0.032	0.055		Set Trigger
4	4.172	0.020	0.004	0.032	0.056		Set Trigger
5	4.041	0.021	0.004	0.032	0.056		Set Trigger

A-4-16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



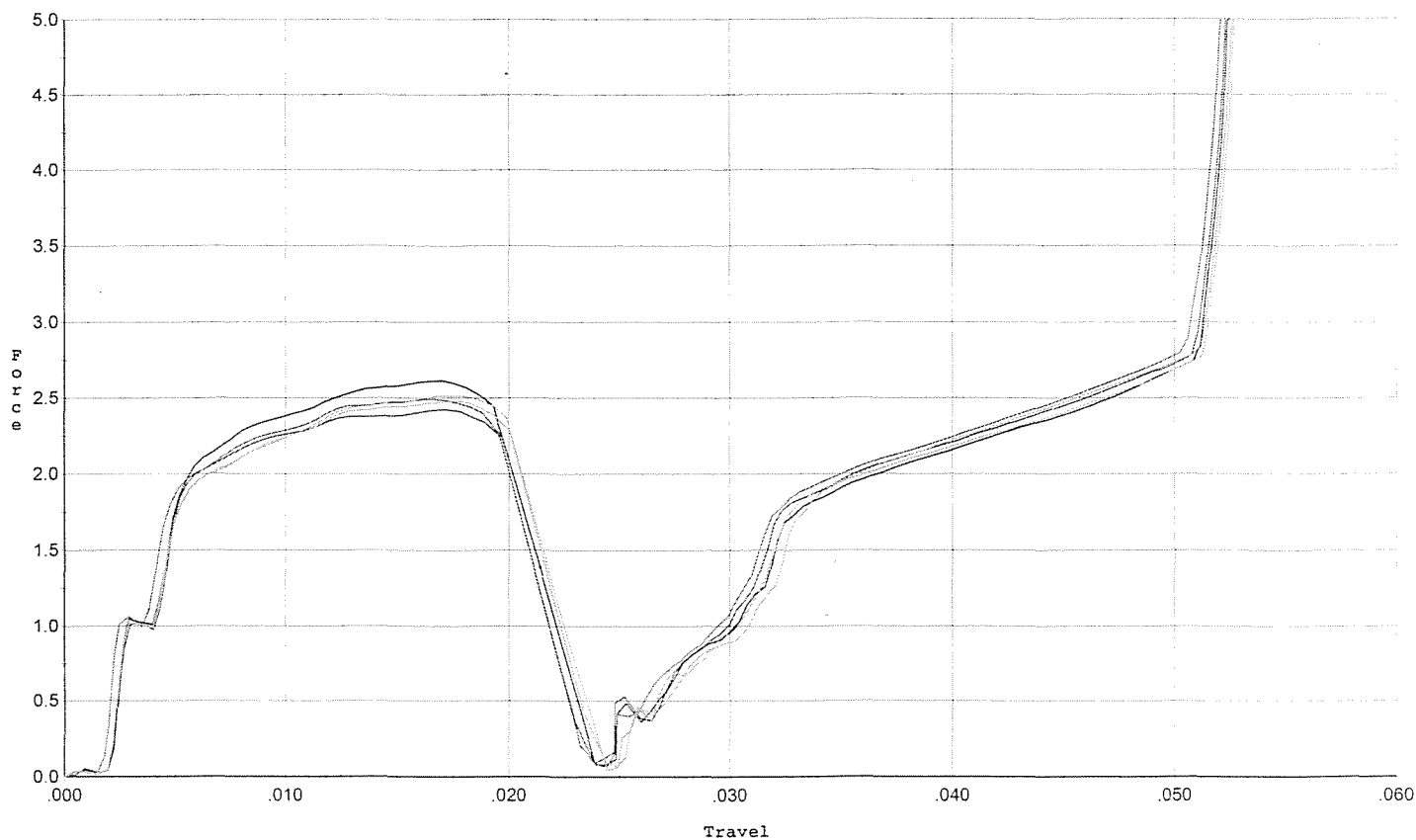
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.022	0.002	0.031	0.064		Set Trigger
2	4.050	0.022	0.00	0.032	0.060		Set Trigger
3	4.080	0.024	0.003	0.031	0.065		Set Trigger
4	4.090	0.022	0.002	0.031	0.061		Set Trigger
5	4.336	0.022	0.004	0.031	0.064		Set Trigger

A. 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



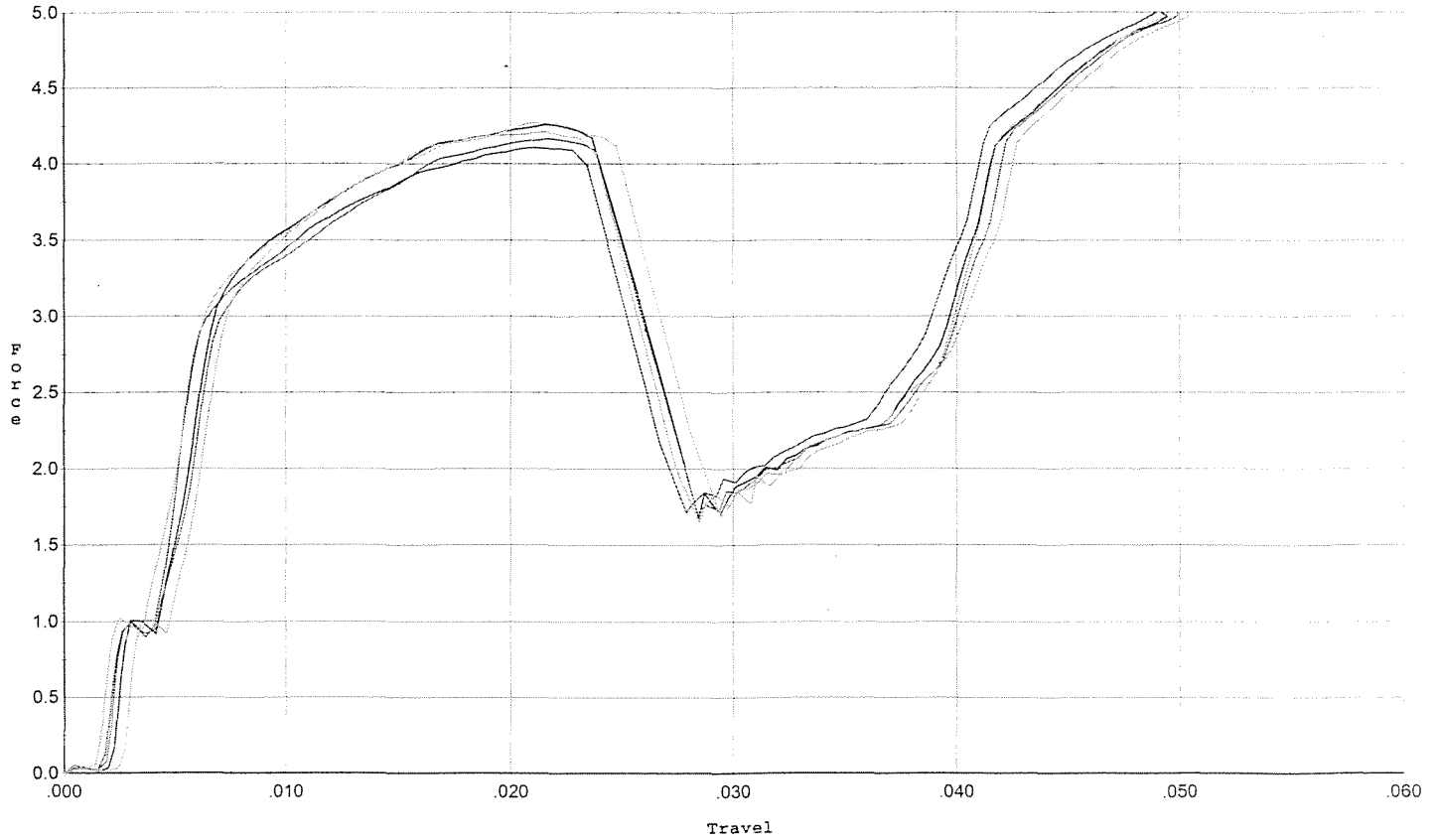
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.422	0.020	0.00	0.036	0.034		Set Trigger
2	2.614	0.021	0.004	0.036	0.040		Set Trigger
3	2.490	0.020	0.002	0.036	0.036		Set Trigger
4	2.479	0.020	0.002	0.036	0.036		Set Trigger
5	2.513	0.020	0.002	0.036	0.036		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.023	0.002	0.031	0.067		Set Trigger
2	4.264	0.026	0.004	0.031	0.075		Set Trigger
3	4.166	0.026	0.002	0.031	0.074		Set Trigger
4	4.275	0.025	0.003	0.031	0.071		Set Trigger
5	4.212	0.024	0.004	0.031	0.070		Set Trigger

A-4-20