

G-6867793

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



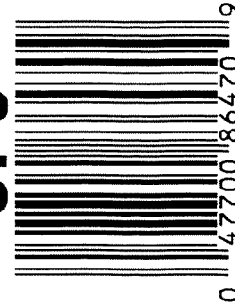
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807793

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7793

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (RS)	2/18/09	(RS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19.Feb.09	SP
542	APPLY COATINGS (BARREL ACTION)		3/2	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

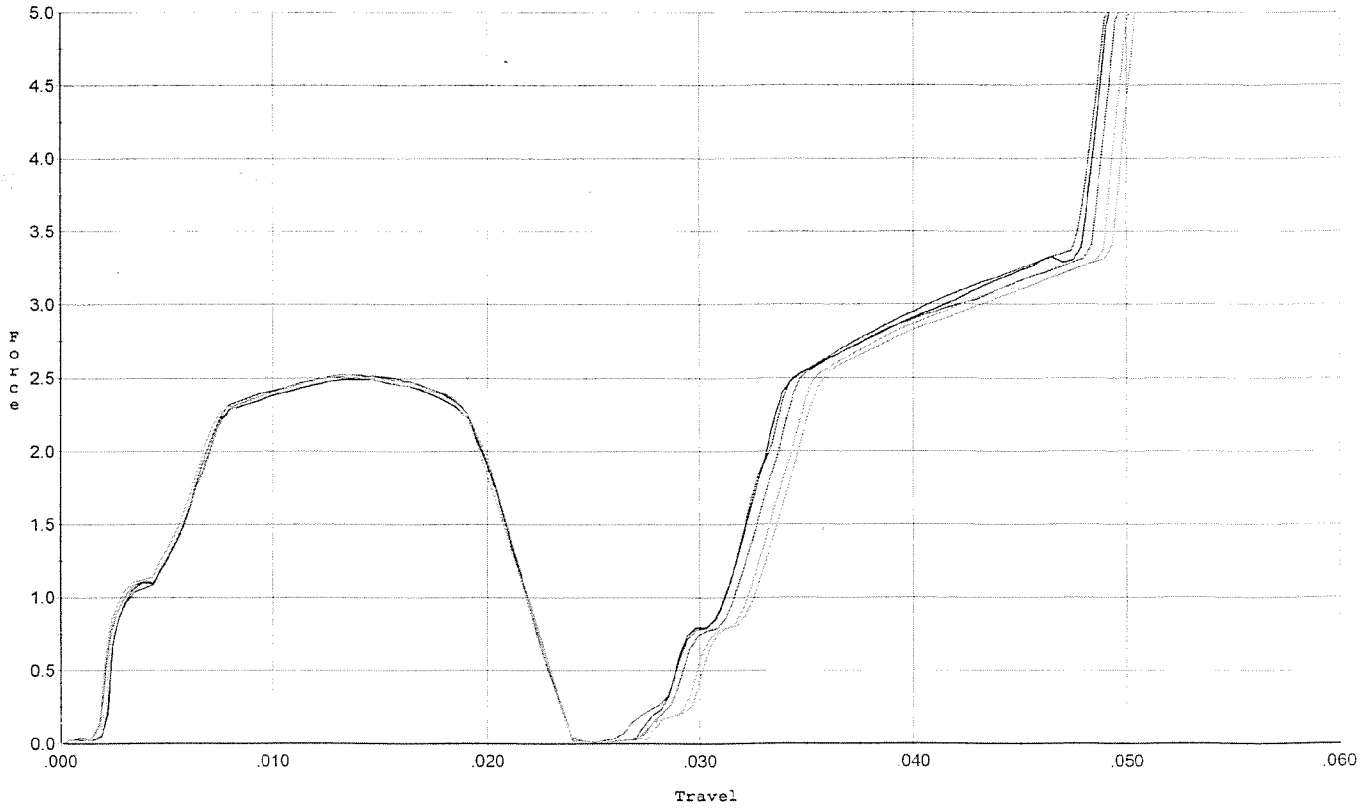
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>6.5</u>	3-9-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-9-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	3-9-09	WW
	J) ASSEMBLE STOCK		3-4-09	KTZ
	K) ASSEMBLE SWIVEL STUDS		3-9-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-5-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-5-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.22</u> <u>2.32</u> <u>2.37</u> <u>2.33</u>	3-6-09	WW
	C) FUNCTION		3-9-09	WW
690	PACK		5-27-09	wa

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



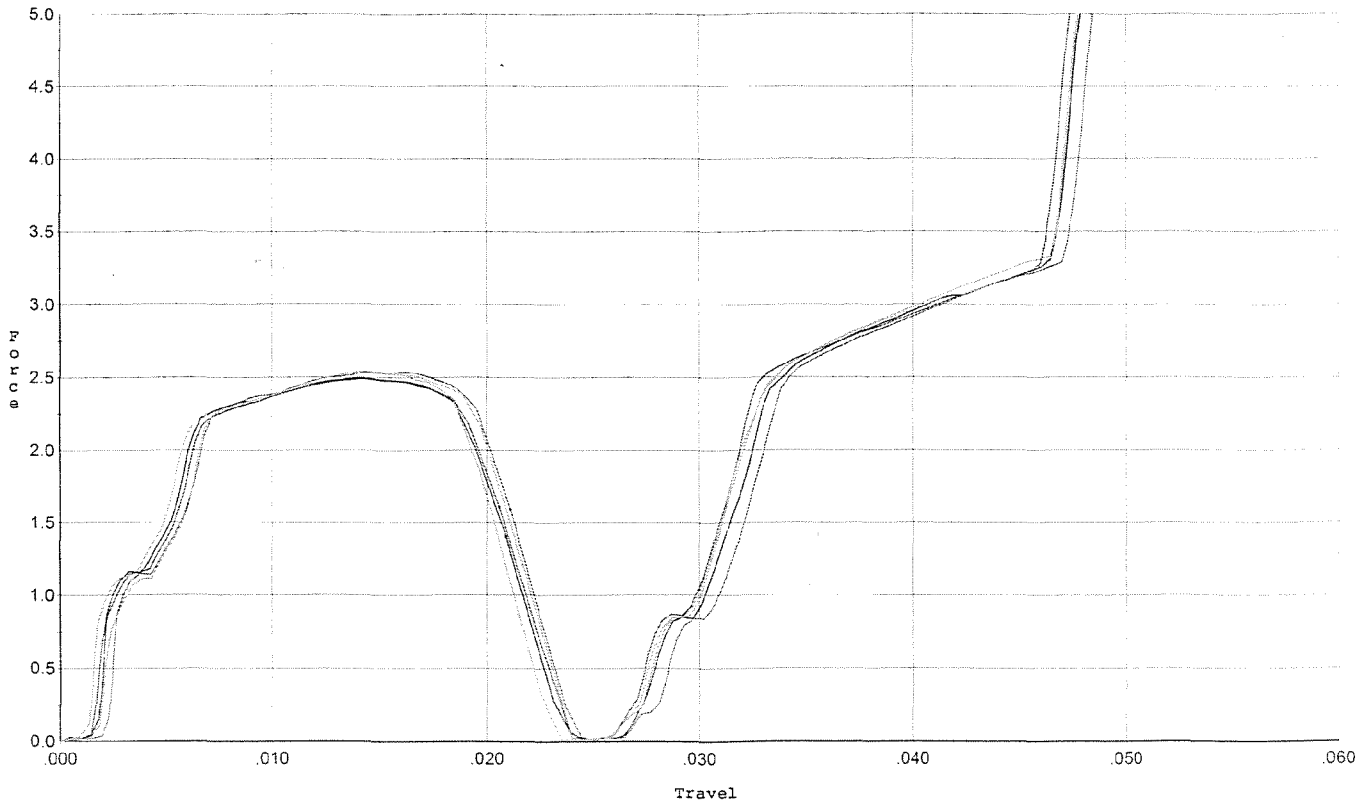
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.020	0.00	0.033	0.036		Set Trigger
2	2.492	0.020	0.002	0.033	0.036		Set Trigger
3	2.513	0.020	0.00	0.034	0.036		Set Trigger
4	2.524	0.020	0.00	0.034	0.036		Set Trigger
5	2.520	0.021	0.00	0.035	0.037		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



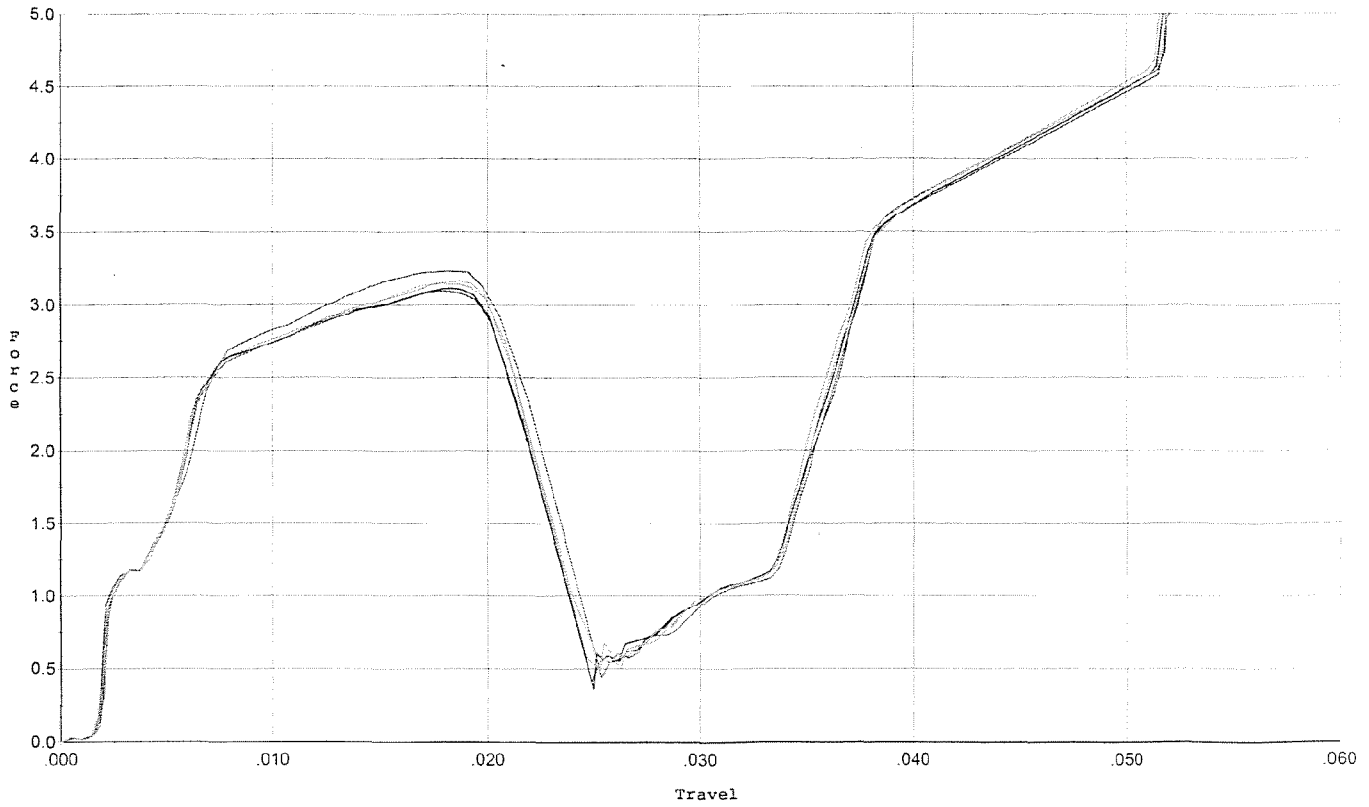
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.021	0.00	0.032	0.037		Set Trigger
2	2.503	0.021	0.00	0.032	0.038		Set Trigger
3	2.539	0.021	0.002	0.032	0.038		Set Trigger
4	2.532	0.020	0.00	0.032	0.037		Set Trigger
5	2.543	0.022	0.00	0.032	0.039		Set Trigger

Avg 252

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



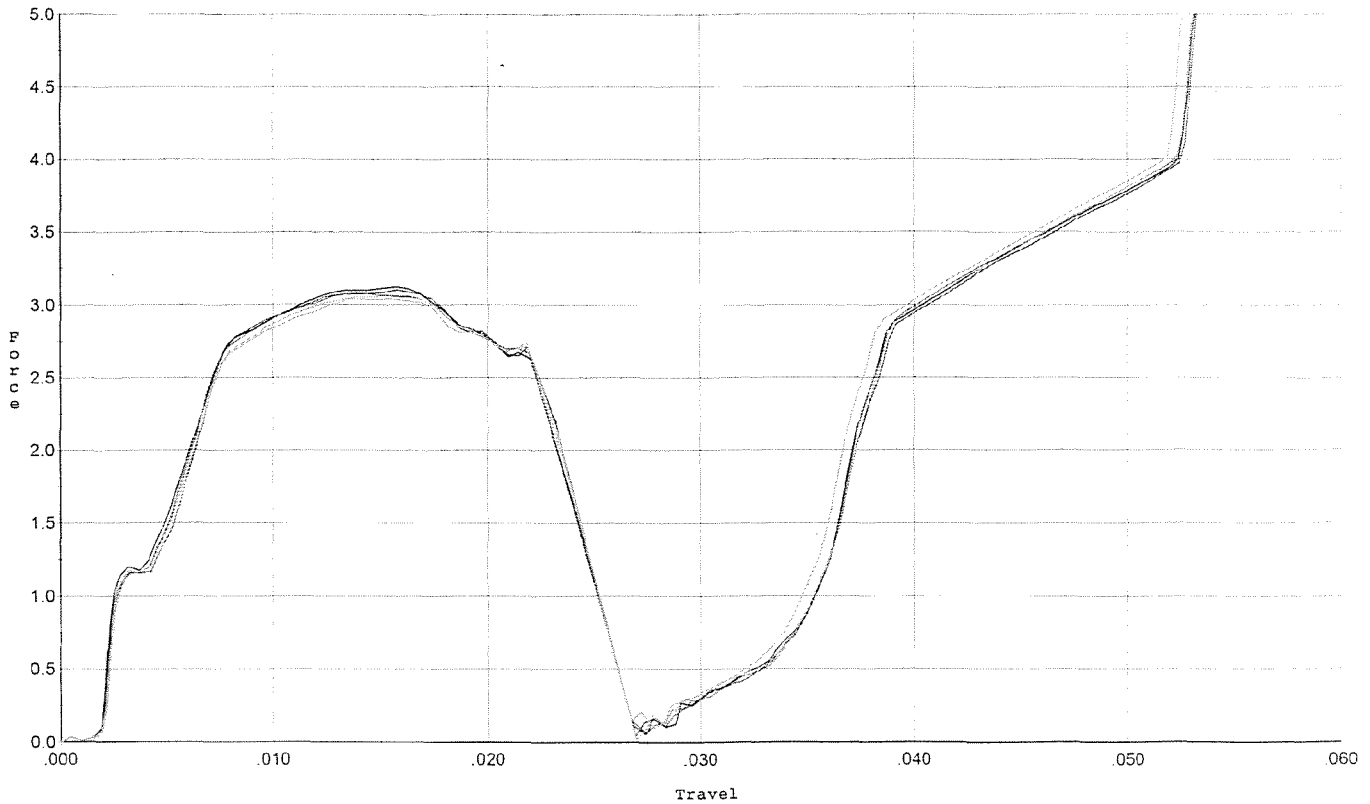
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.095	0.022	0.00	0.034	0.047		Set Trigger
2	3.112	0.022	0.00	0.034	0.047		Set Trigger
3	3.229	0.022	0.00	0.034	0.049		Set Trigger
4	3.147	0.021	0.00	0.034	0.045		Set Trigger
5	3.164	0.021	0.00	0.034	0.046		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



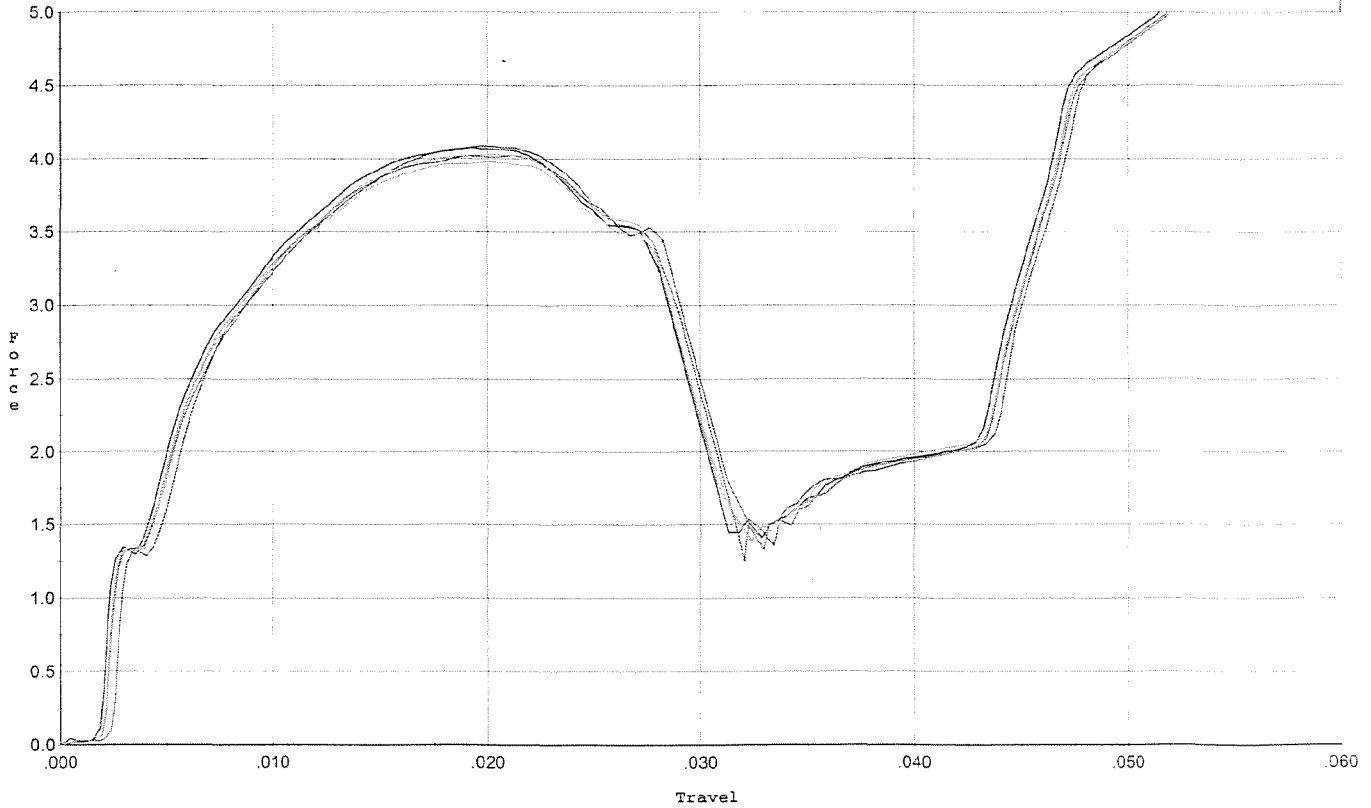
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.023	0.00	0.035	0.050		Set Trigger
2	3.124	0.024	0.00	0.035	0.053		Set Trigger
3	3.079	0.024	0.00	0.035	0.053		Set Trigger
4	3.057	0.023	0.00	0.035	0.050		Set Trigger
5	3.043	0.024	0.00	0.035	0.051		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



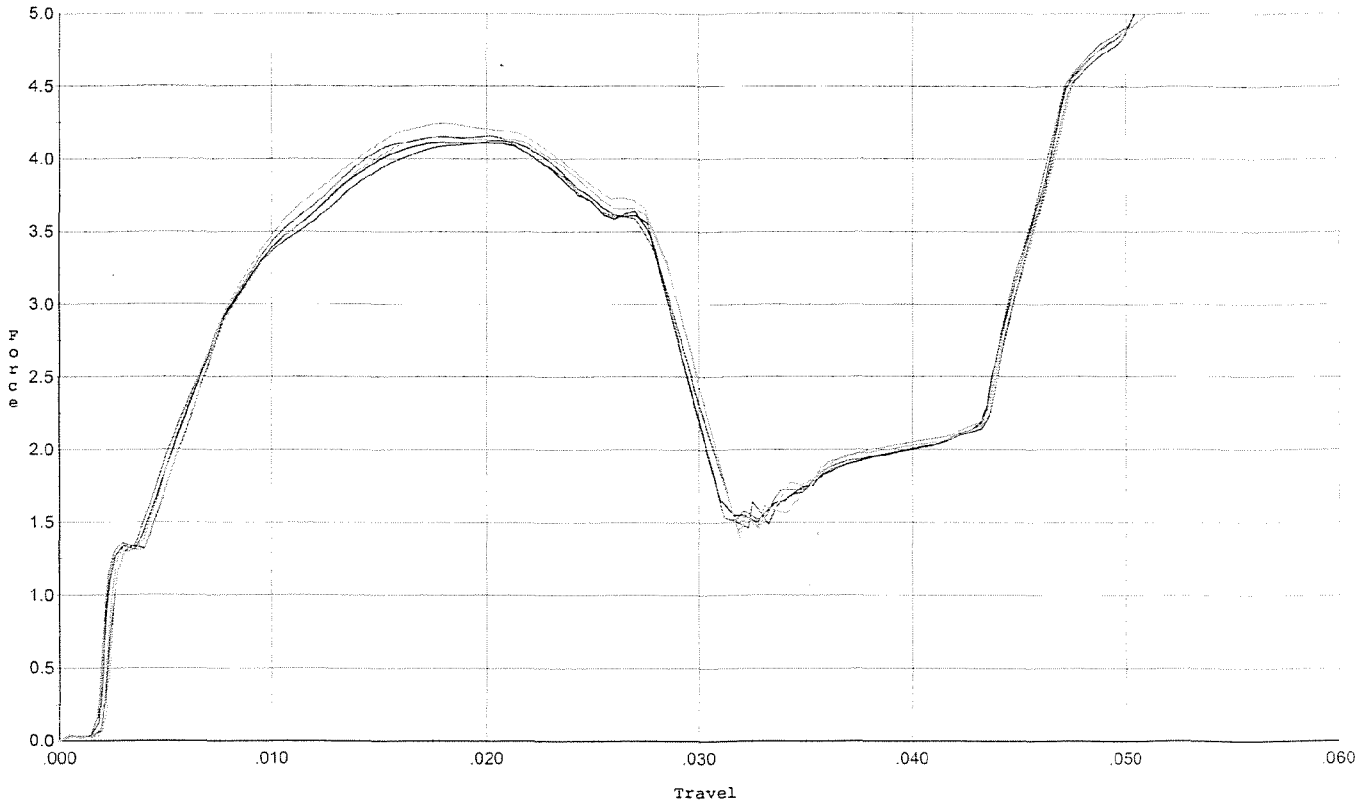
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.028	0.002	0.034	0.081		Set Trigger
2	4.075	0.028	0.00	0.034	0.082		Set Trigger
3	4.021	0.029	0.00	0.034	0.083		Set Trigger
4	4.028	0.028	0.002	0.034	0.080		Set Trigger
5	3.979	0.028	0.00	0.034	0.079		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



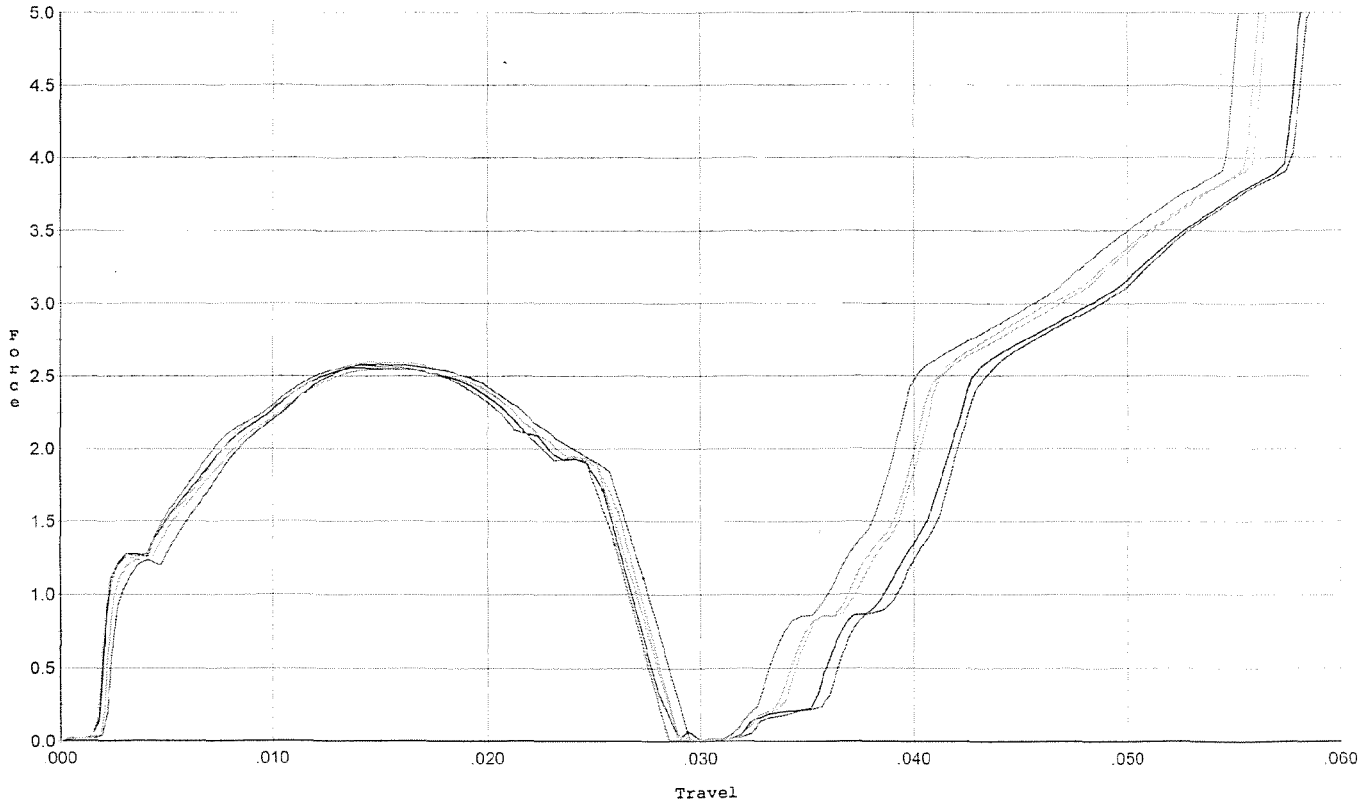
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.028	0.002	0.030	0.080		Set Trigger
2	4.111	0.028	0.00	0.031	0.081		Set Trigger
3	4.158	0.028	0.00	0.028	0.082		Set Trigger
4	4.147	0.029	0.002	0.027	0.084		Set Trigger
5	4.243	0.028	0.00	0.027	0.085		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



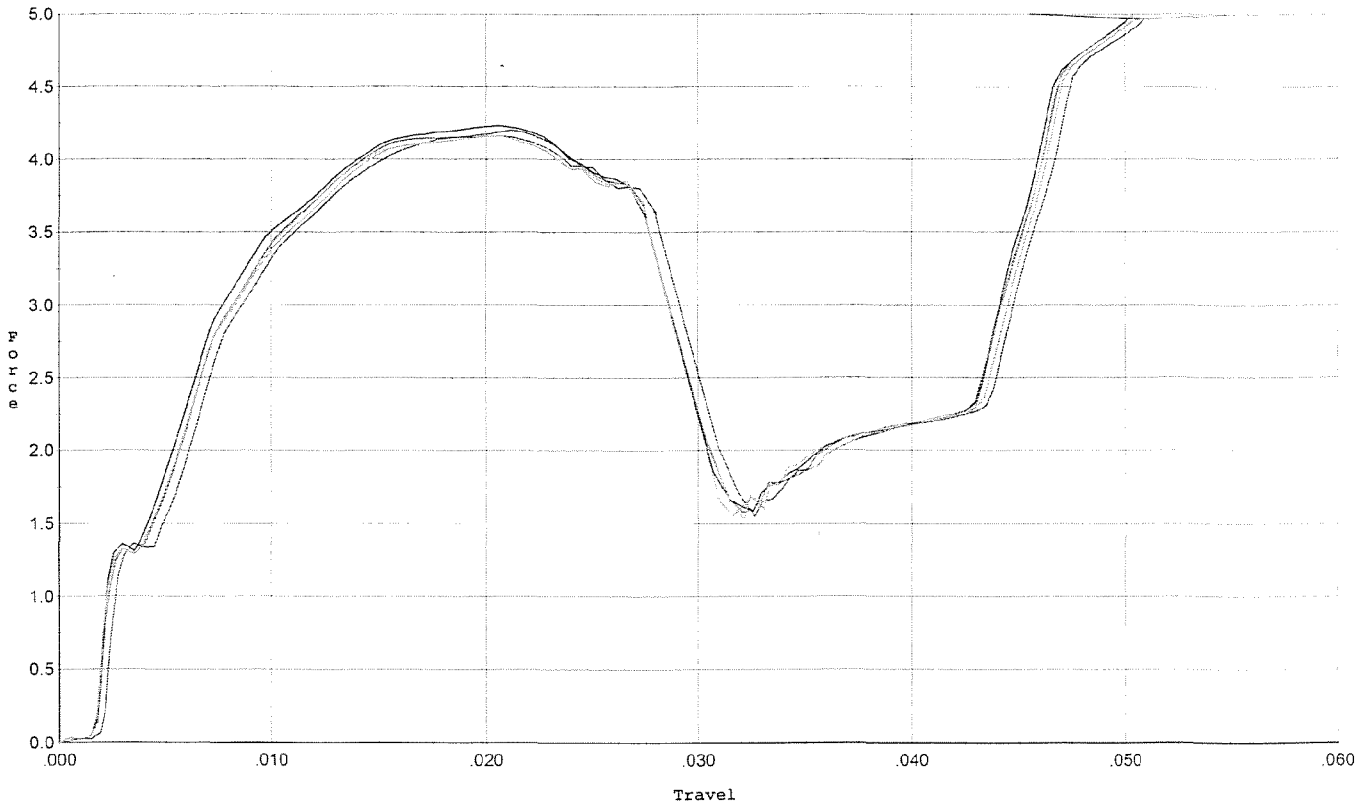
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.027	0.002	0.038	0.050		Set Trigger
2	2.559	0.025	0.004	0.039	0.047		Set Trigger
3	2.574	0.026	0.00	0.036	0.048		Set Trigger
4	2.596	0.027	0.00	0.037	0.050		Set Trigger
5	2.547	0.026	0.00	0.036	0.048		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.028	0.005	0.032	0.082		Set Trigger
2	4.232	0.028	0.00	0.031	0.083		Set Trigger
3	4.164	0.027	0.00	0.032	0.081		Set Trigger
4	4.161	0.028	0.00	0.032	0.082		Set Trigger
5	4.158	0.027	0.00	0.032	0.081		Set Trigger

Avg 4.18