

6680 7795

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



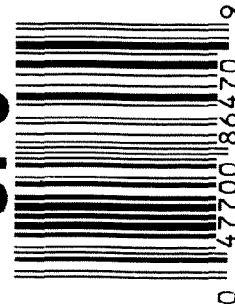
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807795

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807795

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(47)	1/24/09	(48)
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		2-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

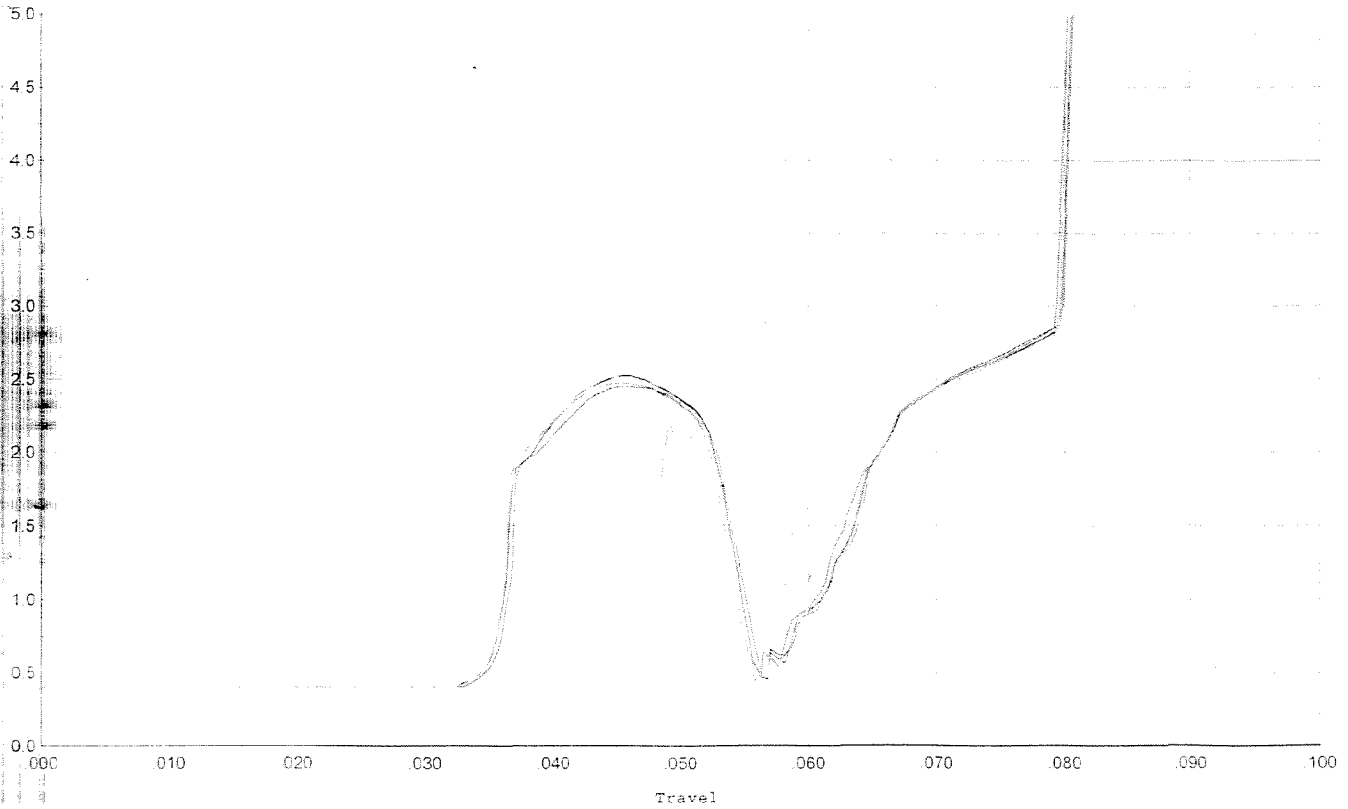
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>4</u> <u>4.5</u>	2-13-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u> <u>3.5</u>	2-13-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	2-13-09	WV
	J) ASSEMBLE STOCK		2-4-09	RT
	K) ASSEMBLE SWIVEL STUDS		2-13-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-13-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.74</u> <u>2.77</u> <u>2.74</u> <u>2.61</u>	2-13-09	WV
	C) FUNCTION		2-13-09	WV
690	PACK		2/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



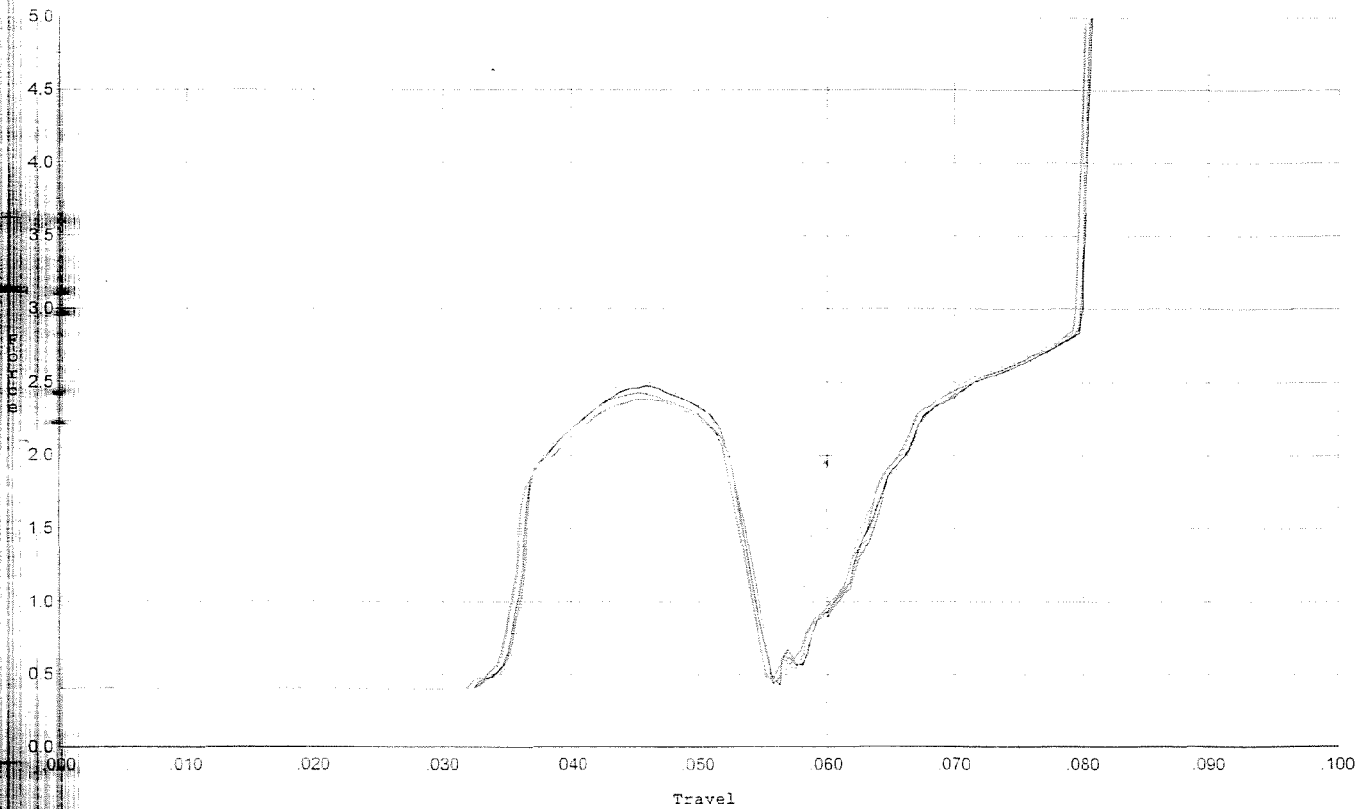
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.055	0.036	0.033	0.054		Set Trigger
2	2.525	0.053	0.035	0.034	0.054		Set Trigger
3	2.475	0.053	0.035	0.034	0.053		Set Trigger
4	2.505	0.054	0.035	0.034	0.054		
5	2.516	0.053	0.035	0.034	0.053		

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



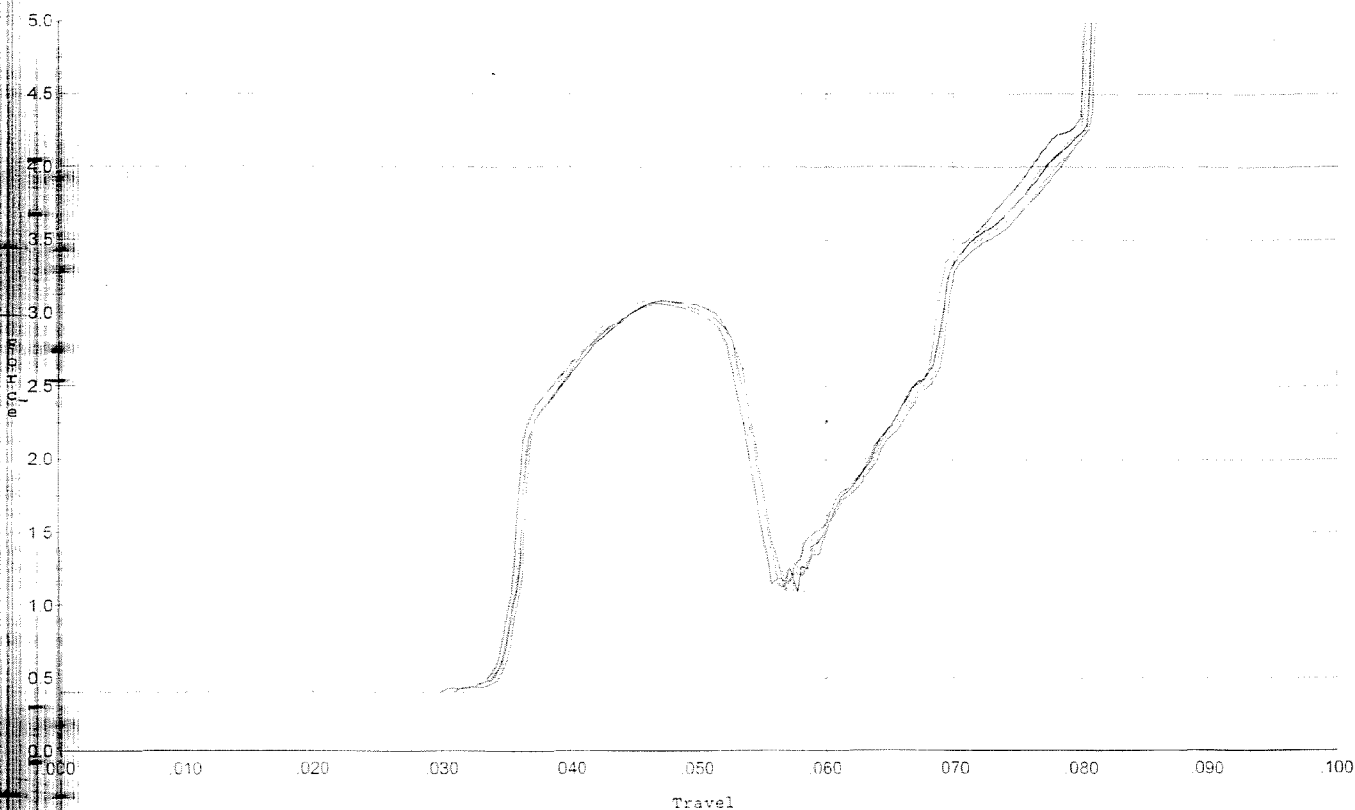
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.381	0.054	0.035	0.034	0.053		Set Trigger
2	2.474	0.052	0.035	0.034	0.053		Set Trigger
3	2.426	0.053	0.035	0.034	0.053		Set Trigger
4	2.393	0.054	0.035	0.034	0.053		Set Trigger
5	2.502	0.053	0.035	0.034	0.054		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



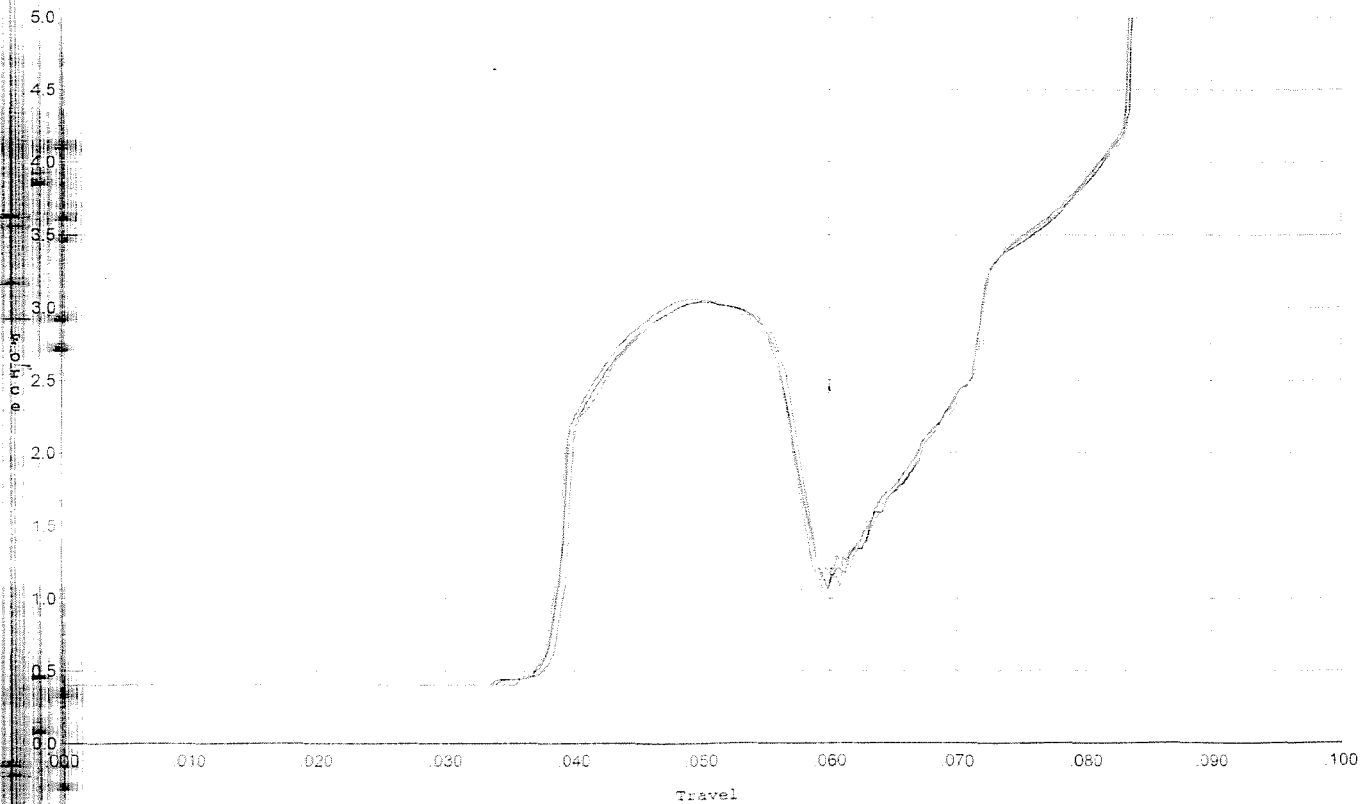
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.054	0.034	0.032	0.065		Set Trigger
2	3.084	0.054	0.035	0.032	0.066		Set Trigger
3	3.081	0.054	0.035	0.033	0.065		Set Trigger
4	3.111	0.053	0.035	0.033	0.064		Set Trigger
5	3.095	0.054	0.035	0.032	0.066		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



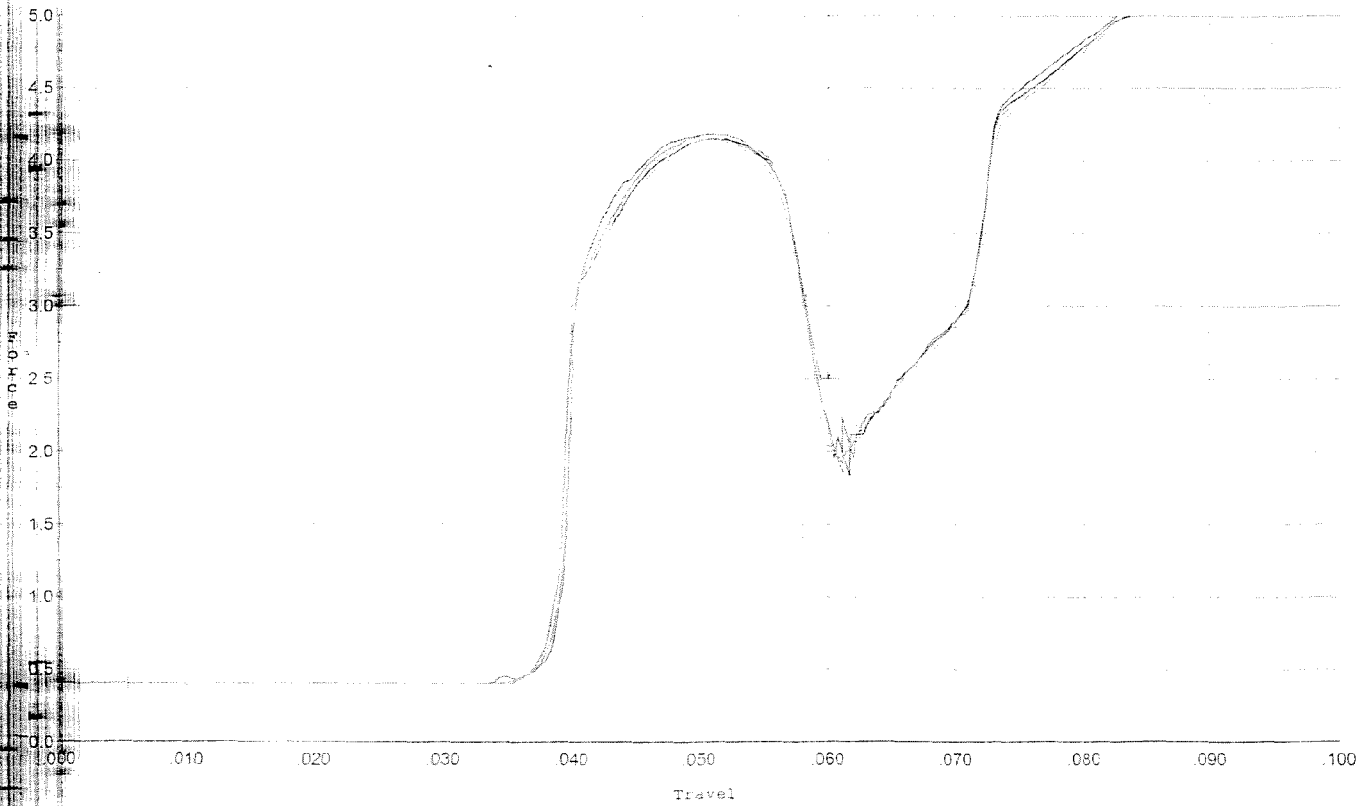
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.056	0.037	0.033	0.066		Set Trigger
2	3.038	0.056	0.038	0.033	0.065		Set Trigger
3	3.050	0.057	0.038	0.032	0.065		Set Trigger
4	3.091	0.056	0.038	0.033	0.066		Set Trigger
5	3.026	0.057	0.038	0.032	0.066		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



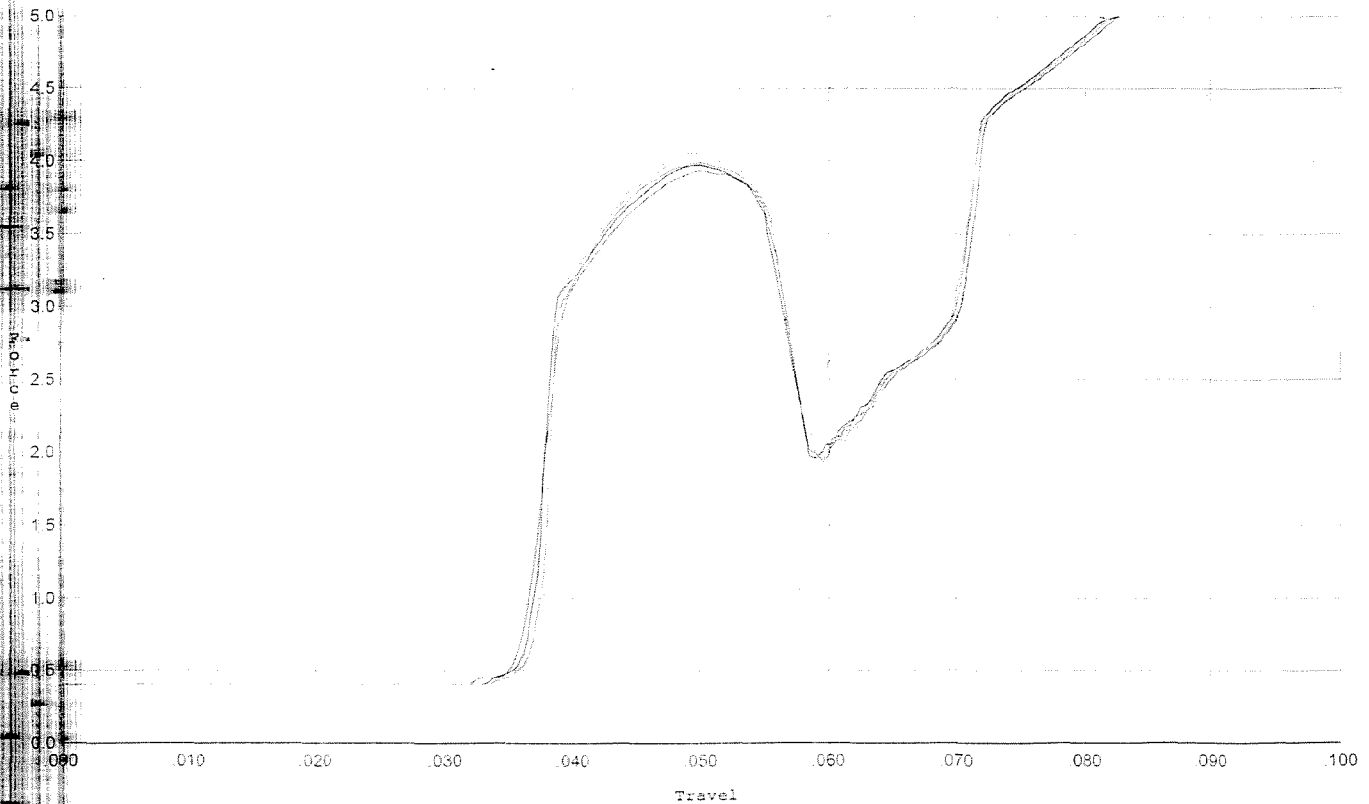
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.057	0.038	0.030	0.087		Set Trigger
2	4.147	0.058	0.038	0.030	0.088		Set Trigger
3	4.180	0.057	0.038	0.030	0.086		Set Trigger
4	4.174	0.058	0.038	0.030	0.088		Set Trigger
5	4.153	0.057	0.038	0.030	0.087		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



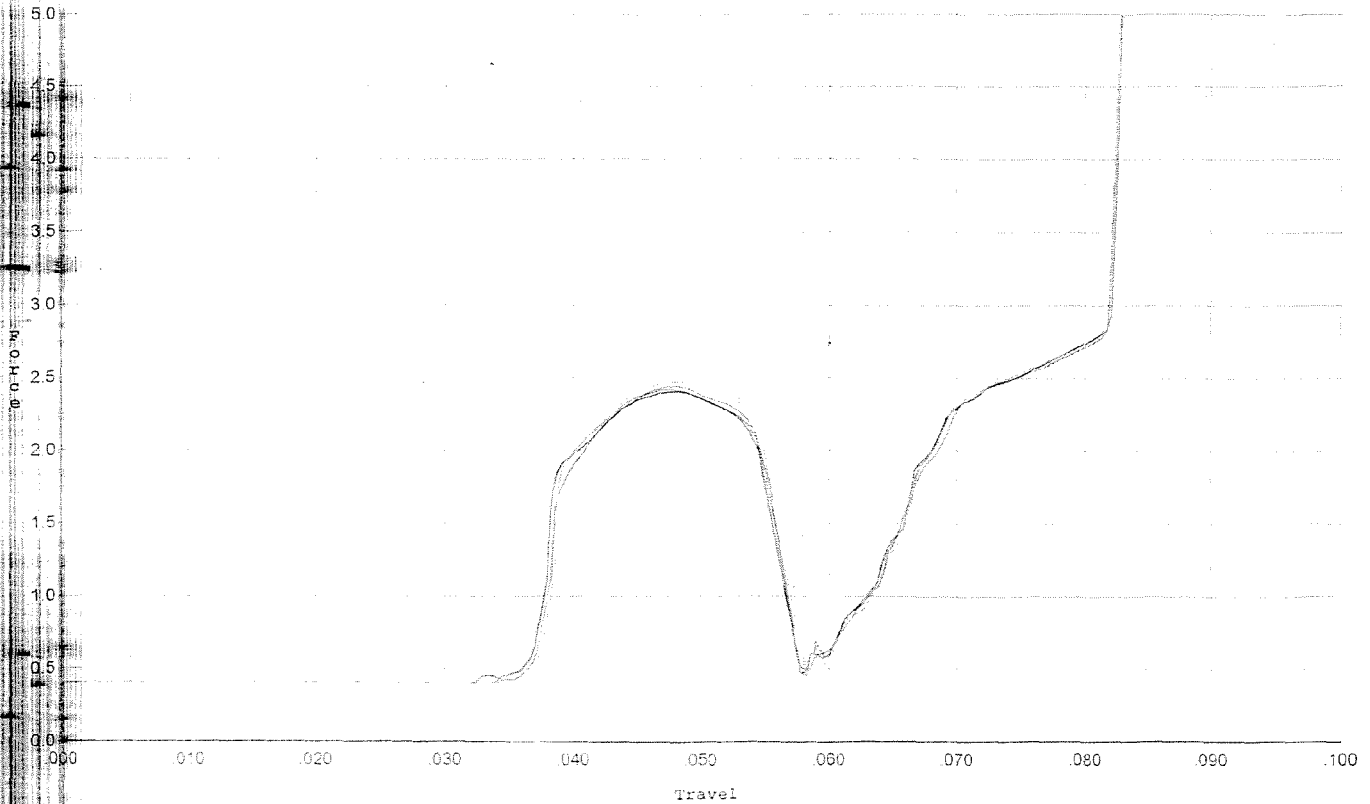
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.938	0.056	0.036	0.031	0.084		Set Trigger
2	3.976	0.057	0.036	0.030	0.085		Set Trigger
3	3.992	0.056	0.037	0.031	0.083		Set Trigger
4	4.059	0.055	0.037	0.031	0.083		Set Trigger
5	4.030	0.056	0.037	0.030	0.083		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



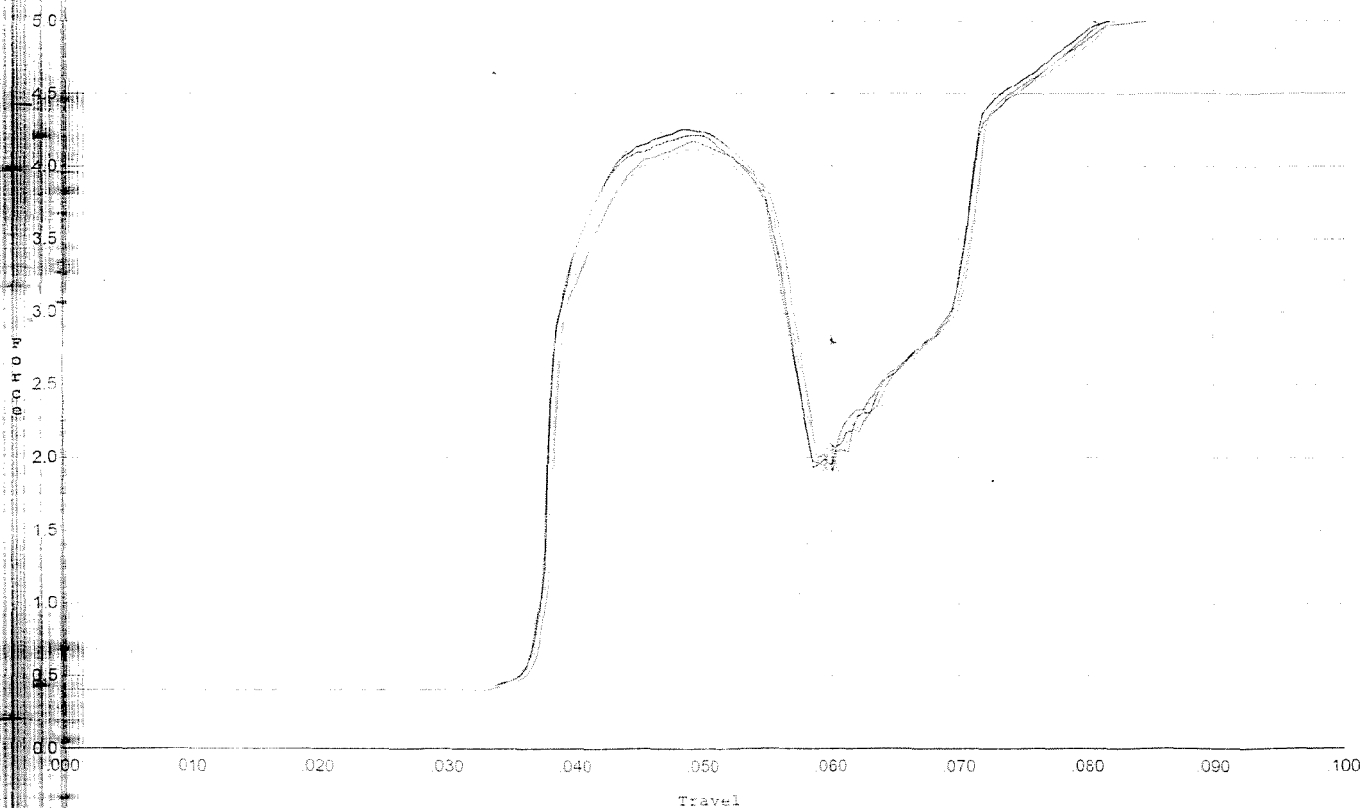
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.055	0.037	0.034	0.054		Set Trigger
2	2.409	0.054	0.037	0.034	0.053		Set Trigger
3	2.443	0.056	0.037	0.034	0.055		Set Trigger
4	2.477	0.055	0.037	0.034	0.055		Set Trigger
5	2.482	0.055	0.038	0.034	0.054		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.056	0.036	0.030	0.088		Set Trigger
2	4.253	0.056	0.037	0.030	0.088		Set Trigger
3	4.170	0.056	0.037	0.030	0.087		Set Trigger
4	4.274	0.055	0.037	0.031	0.086		Set Trigger
5	4.124	0.055	0.037	0.030	0.085		Set Trigger

Avg 4.20