

G6807803

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

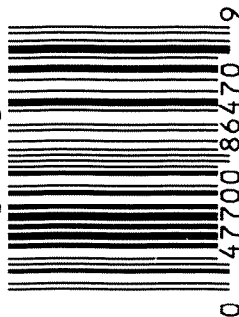


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807803

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 7803

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATION (H)	3/2/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DC
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-11-09	L. J.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

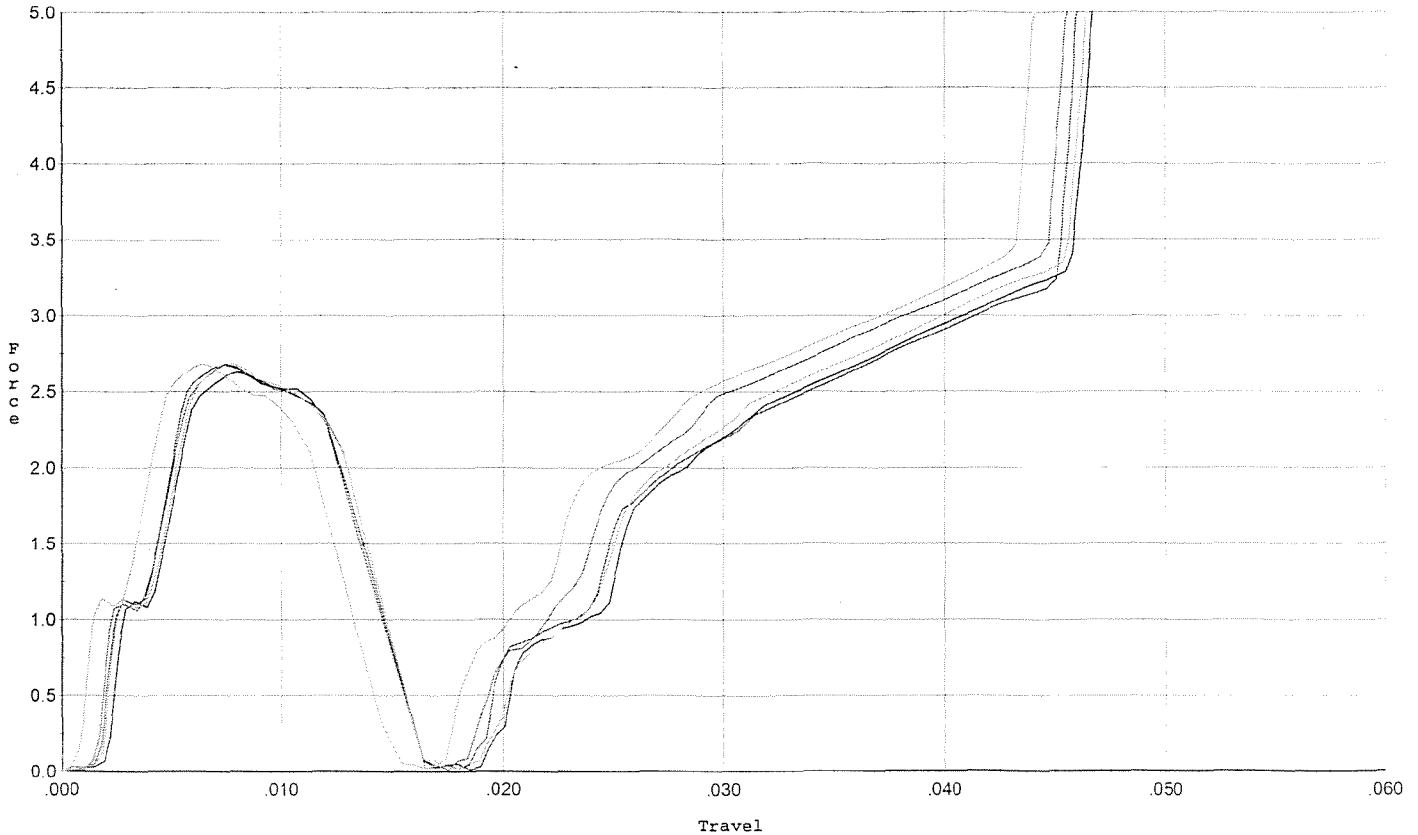
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>6</u> <u>6</u>	4-20-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	4-20-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	4-20-09	WW
	J) ASSEMBLE STOCK		3-11-09	S. J.
	K) ASSEMBLE SWIVEL STUDS		4-20-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-09	WW
670	FINAL INSPECTION A) HEADSPACE		4-20-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.46</u> <u>2.47</u> <u>2.50</u> <u>2.51</u>	3-18-09	TL
	C) FUNCTION		4-20-09	WW
690	PACK		5-27-09	WW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



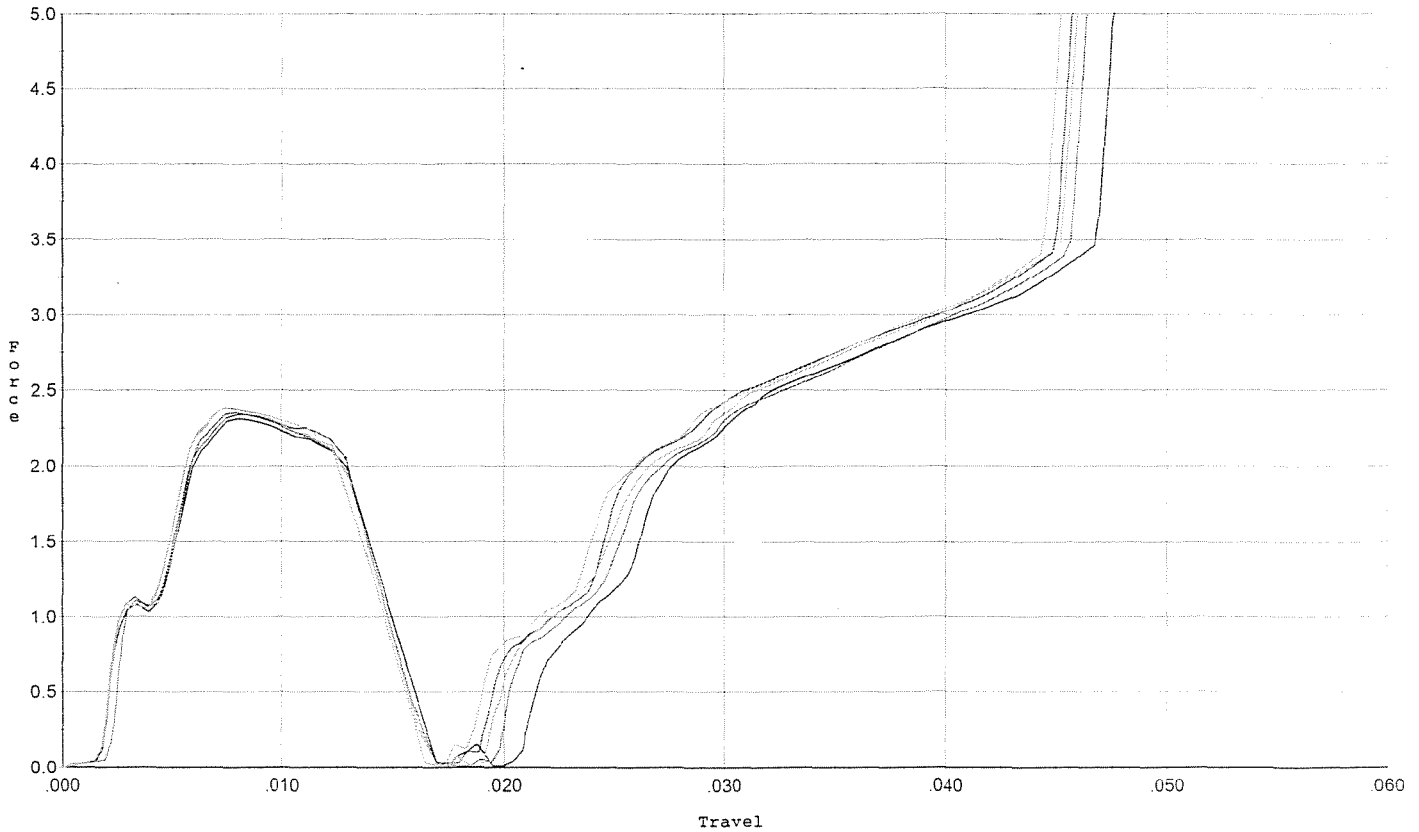
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.014	0.00	0.036	0.023		Set Trigger
2	2.631	0.013	0.00	0.036	0.021		Set Trigger
3	2.677	0.012	0.00	0.036	0.020		Set Trigger
4	2.685	0.013	0.00	0.036	0.021		Set Trigger
5	2.682	0.011	0.00	0.035	0.020		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



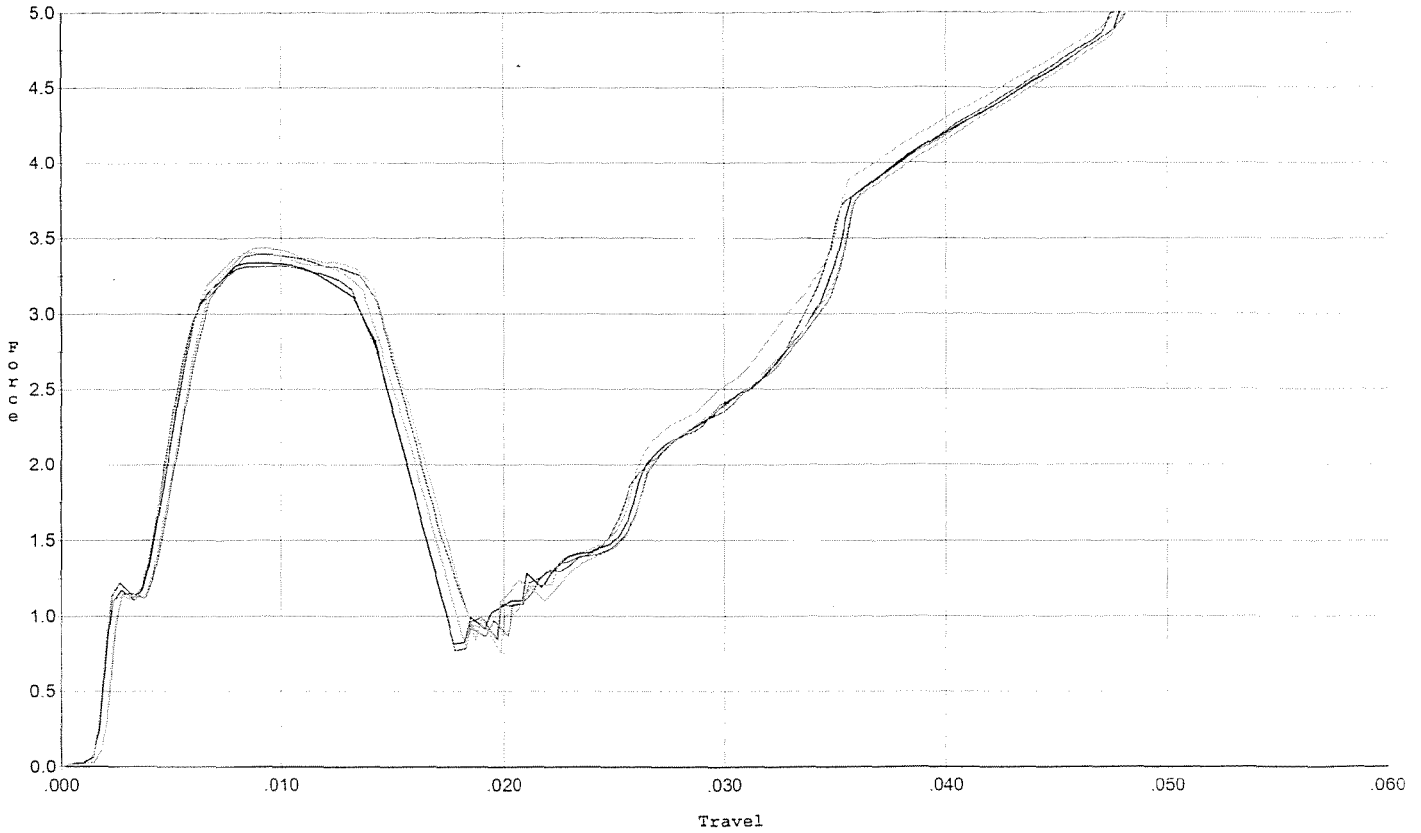
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.013	0.002	0.035	0.020		Set Trigger
2	2.312	0.013	0.00	0.037	0.019		Set Trigger
3	2.352	0.013	0.00	0.036	0.019		Set Trigger
4	2.383	0.014	0.002	0.035	0.021		Set Trigger
5	2.385	0.013	0.004	0.036	0.020		Set Trigger

A-2-35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.322	0.014	0.00	0.034	0.031		Set Trigger
2	3.340	0.014	0.00	0.034	0.031		Set Trigger
3	3.394	0.014	0.004	0.034	0.031		Set Trigger
4	3.406	0.016	0.00	0.034	0.034		Set Trigger
5	3.437	0.016	0.004	0.034	0.035		Set Trigger

A-3-38

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc., 3/3/2009 8:54:10 AM

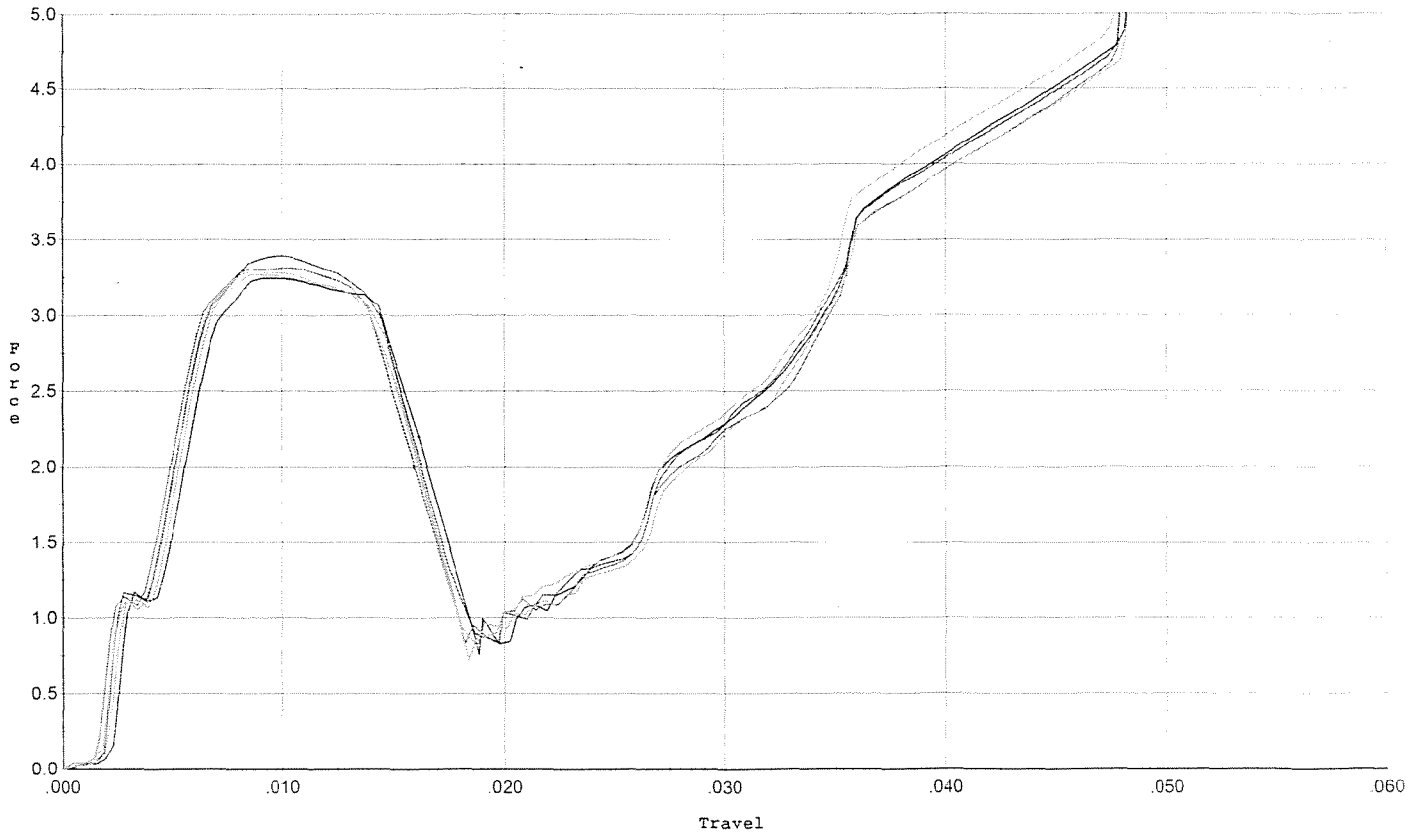
**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

M2400017826

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



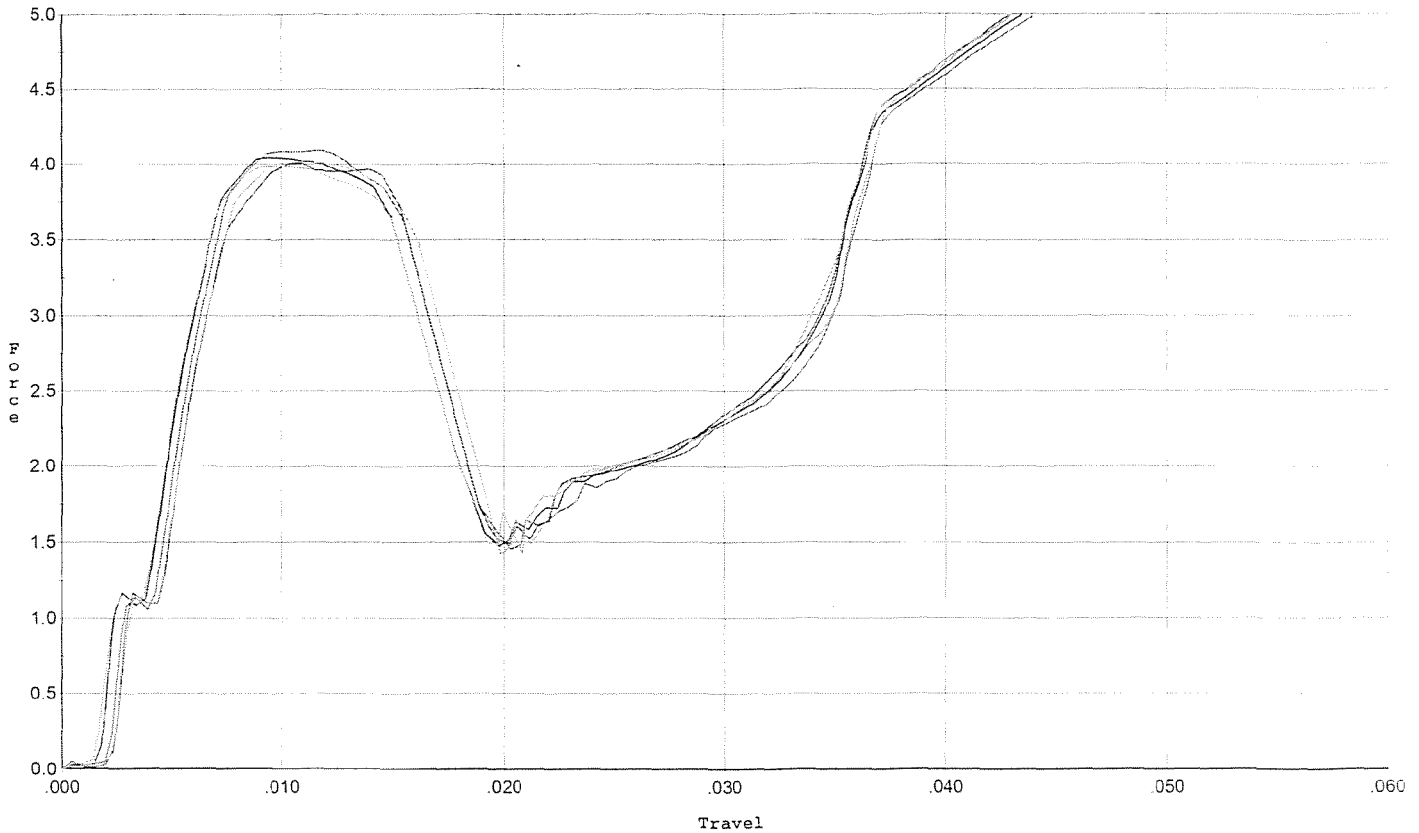
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.393	0.014	0.004	0.034	0.031		Set Trigger
2	3.246	0.016	0.00	0.034	0.033		Set Trigger
3	3.311	0.016	0.00	0.034	0.034		Set Trigger
4	3.288	0.015	0.00	0.034	0.032		Set Trigger
5	3.269	0.015	0.00	0.034	0.031		Set Trigger

A-3-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



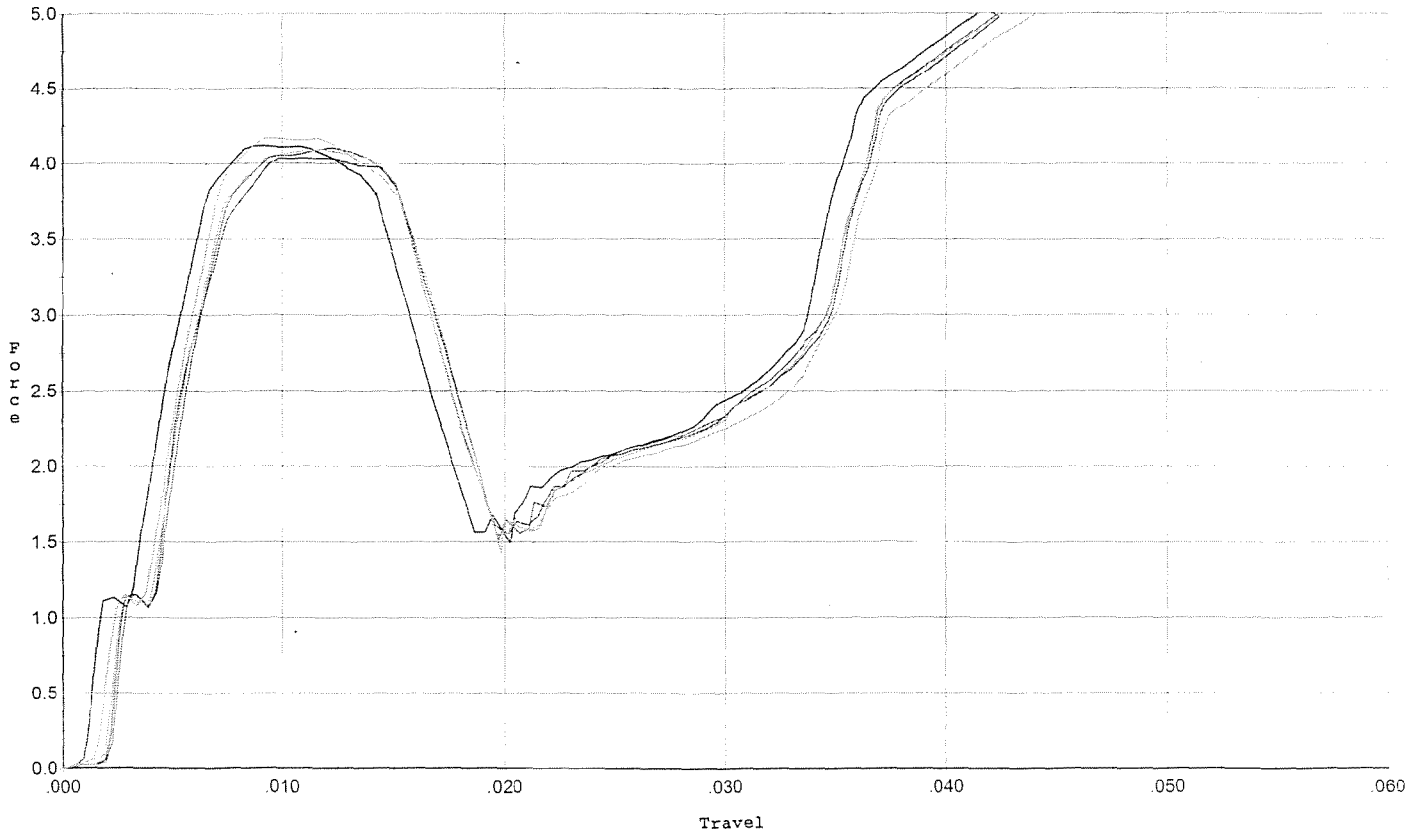
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.006	0.015	0.002	0.033	0.038		Set Trigger
2	4.047	0.015	0.00	0.033	0.038		Set Trigger
3	4.090	0.015	0.00	0.033	0.039		Set Trigger
4	3.986	0.015	0.00	0.033	0.038		Set Trigger
5	4.018	0.016	0.005	0.033	0.040		Set Trigger

A.4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



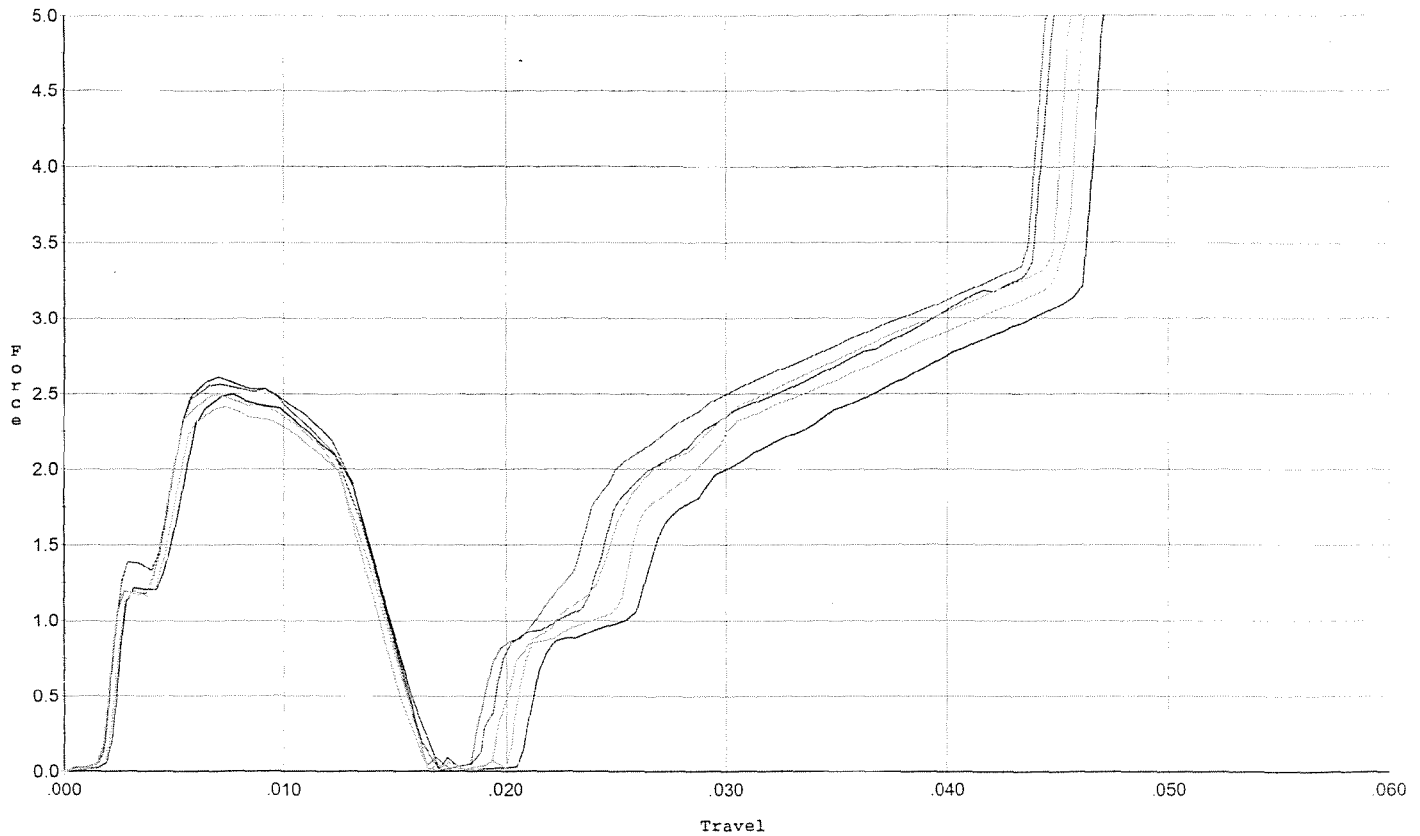
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.015	0.002	0.033	0.039		Set Trigger
2	4.115	0.014	0.00	0.033	0.038		Set Trigger
3	4.102	0.017	0.00	0.032	0.044		Set Trigger
4	4.096	0.017	0.002	0.033	0.043		Set Trigger
5	4.168	0.015	0.00	0.033	0.040		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



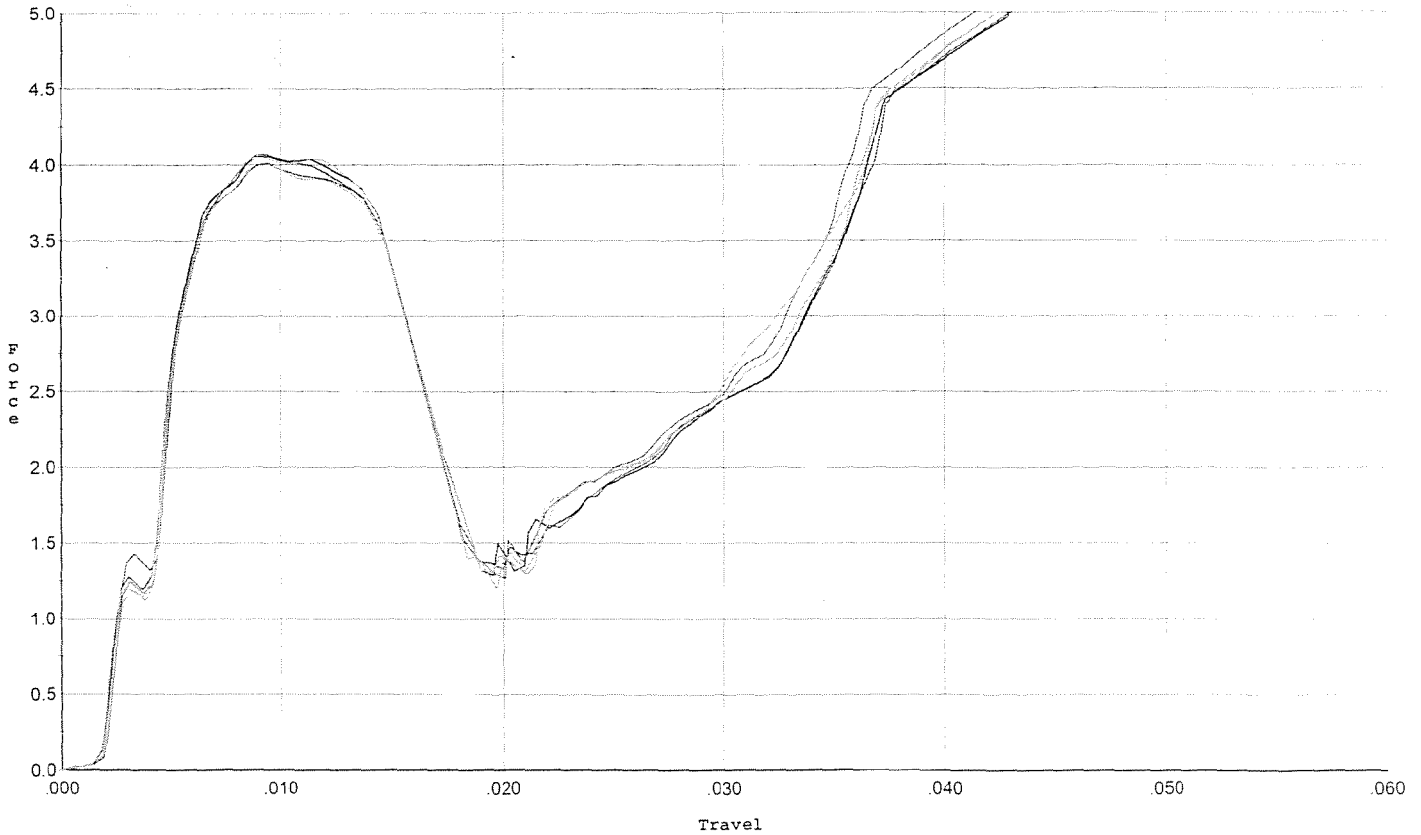
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.013	0.002	0.034	0.022		Set Trigger
2	2.494	0.013	0.002	0.037	0.020		Set Trigger
3	2.566	0.013	0.004	0.034	0.022		Set Trigger
4	2.416	0.014	0.00	0.036	0.021		Set Trigger
5	2.488	0.012	0.004	0.036	0.020		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.015	0.00	0.034	0.037		Set Trigger
2	4.056	0.014	0.00	0.034	0.037		Set Trigger
3	4.004	0.015	0.00	0.033	0.037		Set Trigger
4	4.049	0.014	0.004	0.033	0.037		Set Trigger
5	4.011	0.015	0.00	0.033	0.037		Set Trigger

A-4.03