

G680 7805

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



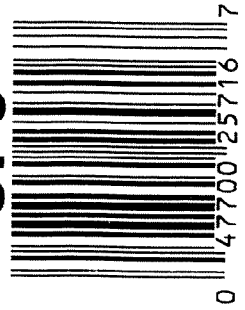
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6807805

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6807805

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	SP
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	SP
460	CHECK HEADSPACE		2-27-09	SP
470	DIS-ASSEMBLE ACTION		2-27-09	SP
472	SERIALIZE BOLT HANDLE		3-2-09	RT
480	MAGNAFLUX BBL ACTION	(H)	3/5/09	(H)
490	MAGNAFLUX BOLT		3/5/09	mk
500	ROLLMARK CALIBER		3/5/09	RT
510	DRILL AND TAP SIGHT HOLES		3-2-09	SP
520	GOFF BLAST BBL / REC		3/6	mk
540	APPLY COATINGS (BARREL ACTION)		3/9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

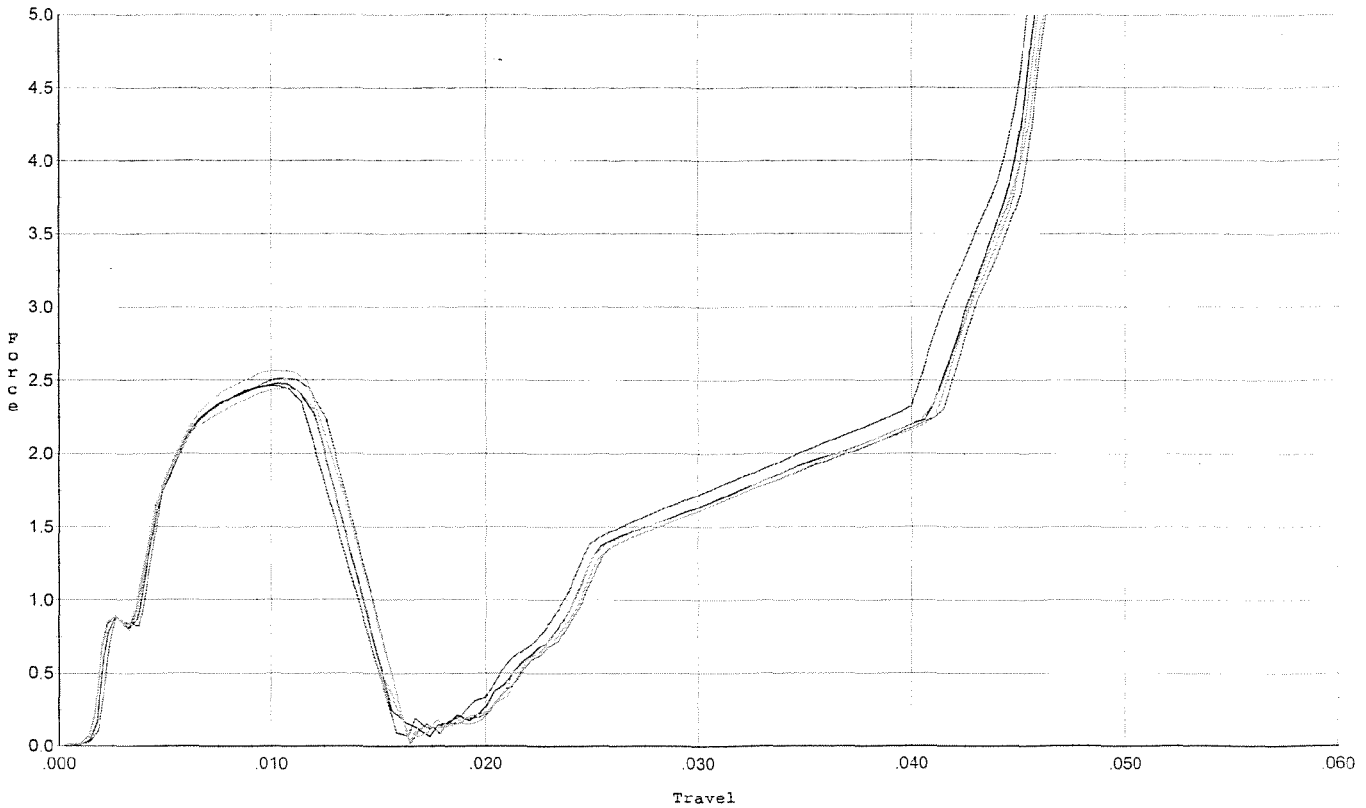
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>5.5</u> <u>4</u>	3-20-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-20-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-20-09	WV
	J) ASSEMBLE STOCK		3-12-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		3-20-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-19-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-19-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-20-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.35</u> <u>2.29</u> <u>2.33</u> <u>2.26</u>	3-20-09	TC
	C) FUNCTION		3-20-09	WV
690	PACK		3-20-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



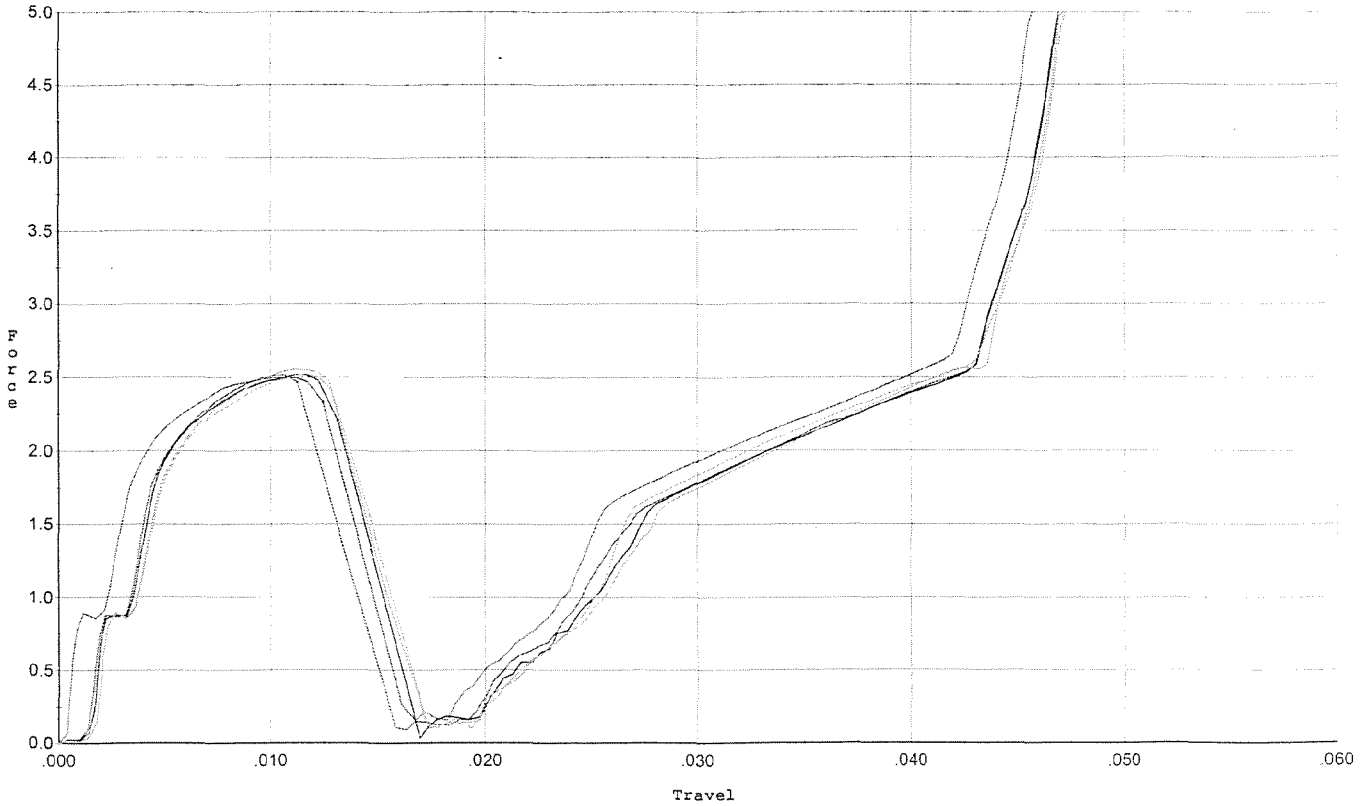
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.462	0.011	0.00	0.037	0.018		Set Trigger
2	2.477	0.012	0.00	0.037	0.019		Set Trigger
3	2.512	0.013	0.004	0.037	0.020		Set Trigger
4	2.453	0.012	0.00	0.037	0.019		Set Trigger
5	2.565	0.013	0.00	0.037	0.022		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.012	0.00	0.038	0.021		Set Trigger
2	2.518	0.013	0.00	0.037	0.022		Set Trigger
3	2.514	0.011	0.00	0.037	0.020		Set Trigger
4	2.522	0.013	0.00	0.037	0.021		Set Trigger
5	2.554	0.015	0.00	0.037	0.024		Set Trigger

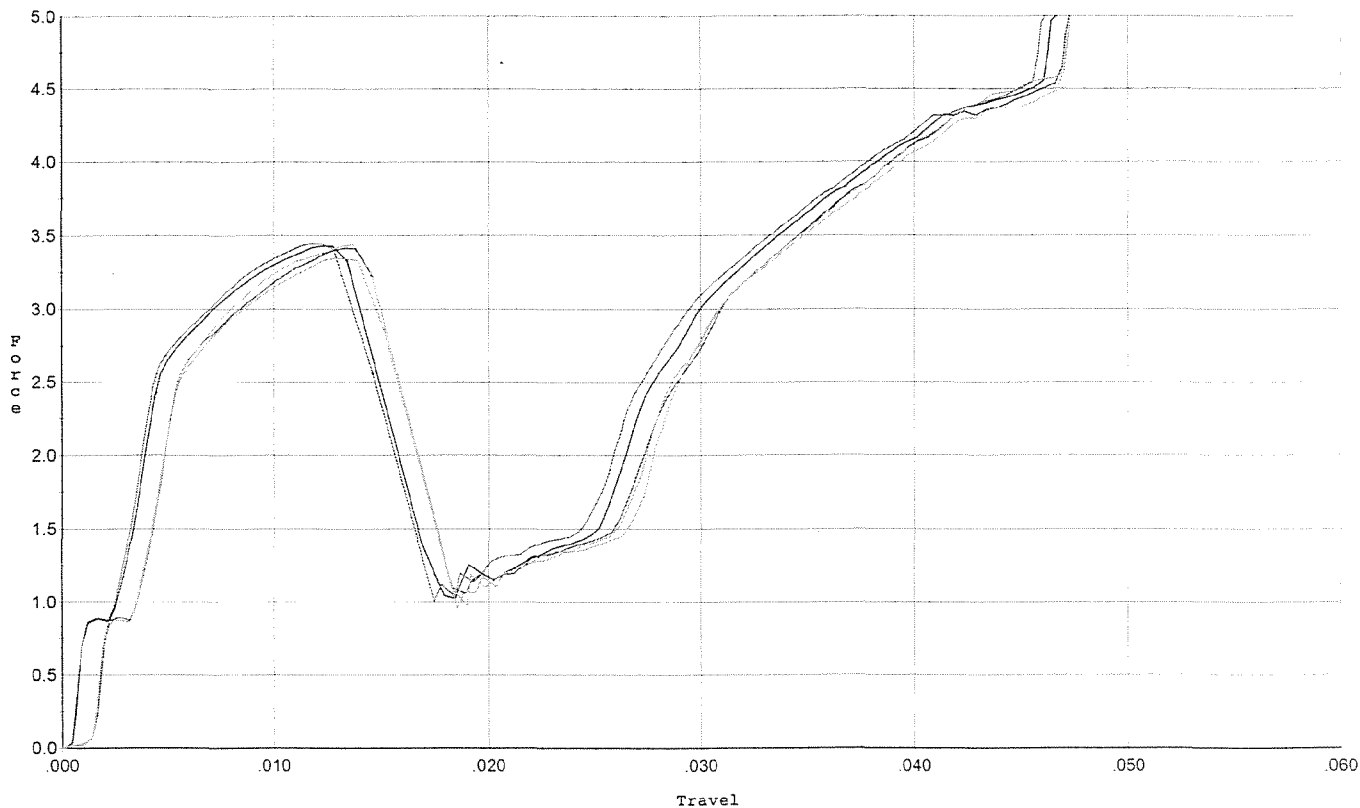
A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb.

cms



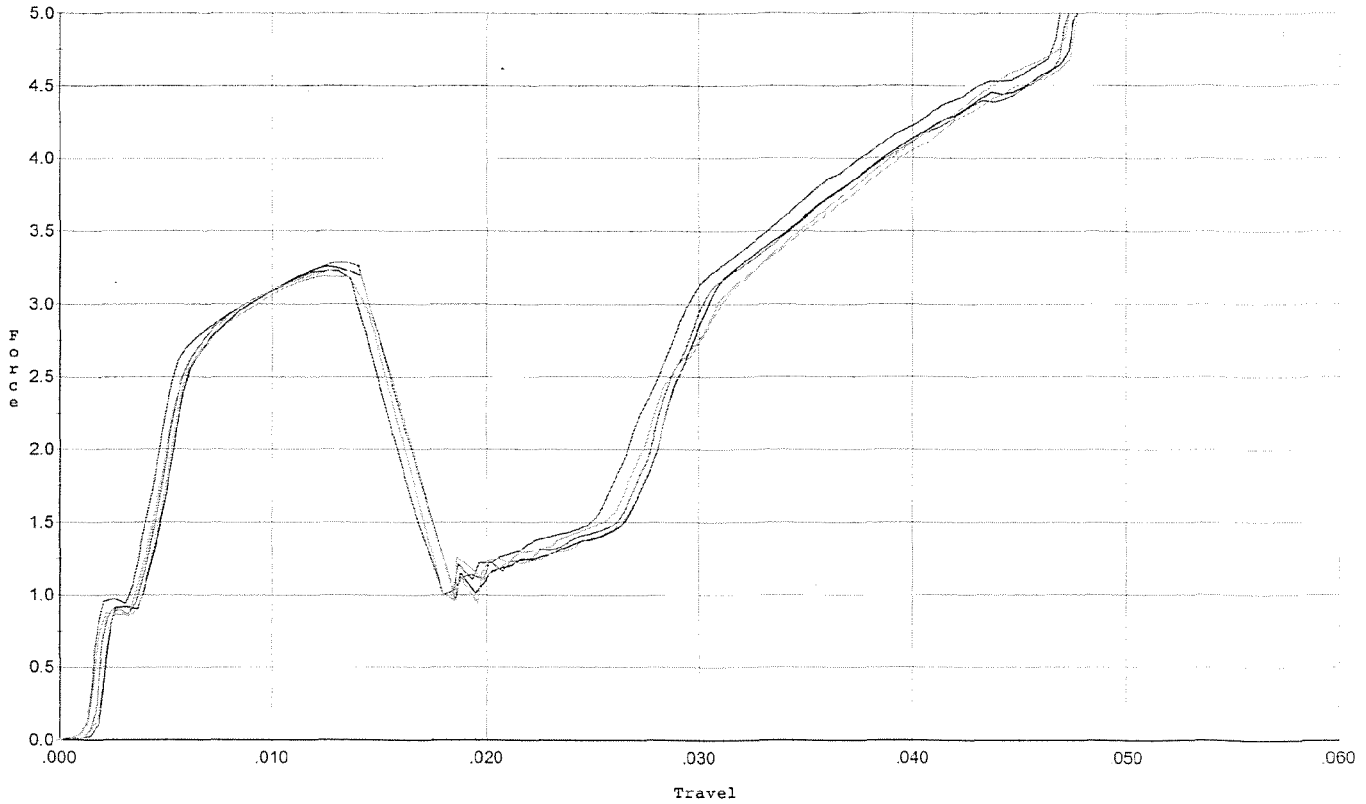
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.414	0.015	0.00	0.033	0.032		Set Trigger
2	3.430	0.013	0.00	0.033	0.031		Set Trigger
3	3.446	0.015	0.00	0.033	0.033		Set Trigger
4	3.436	0.015	0.00	0.033	0.032		Set Trigger
5	3.346	0.015	0.003	0.033	0.032		Set Trigger

A-3.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



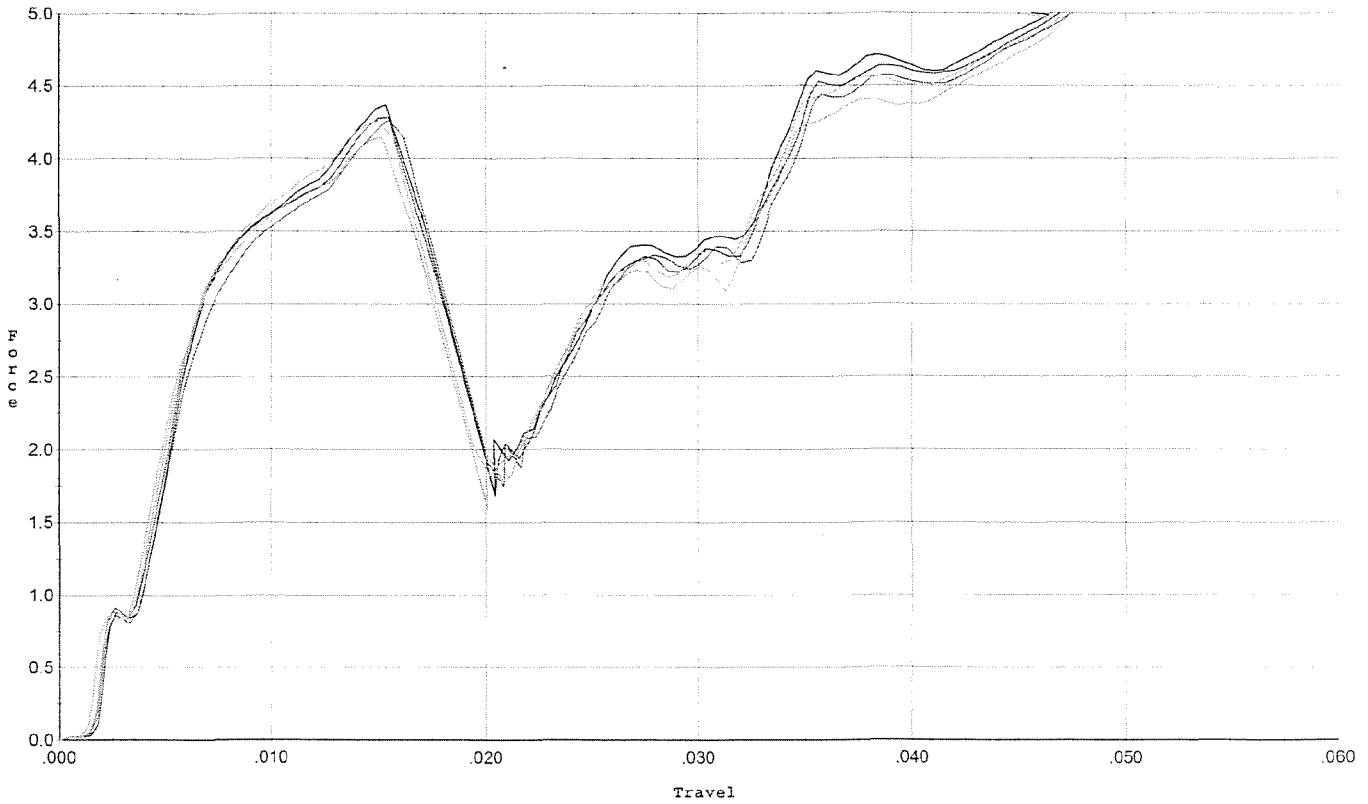
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.231	0.014	0.00	0.033	0.029		Set Trigger
2	3.263	0.016	0.004	0.033	0.033		Set Trigger
3	3.286	0.014	0.00	0.033	0.029		Set Trigger
4	3.236	0.016	0.00	0.033	0.033		Set Trigger
5	3.191	0.015	0.003	0.033	0.030		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



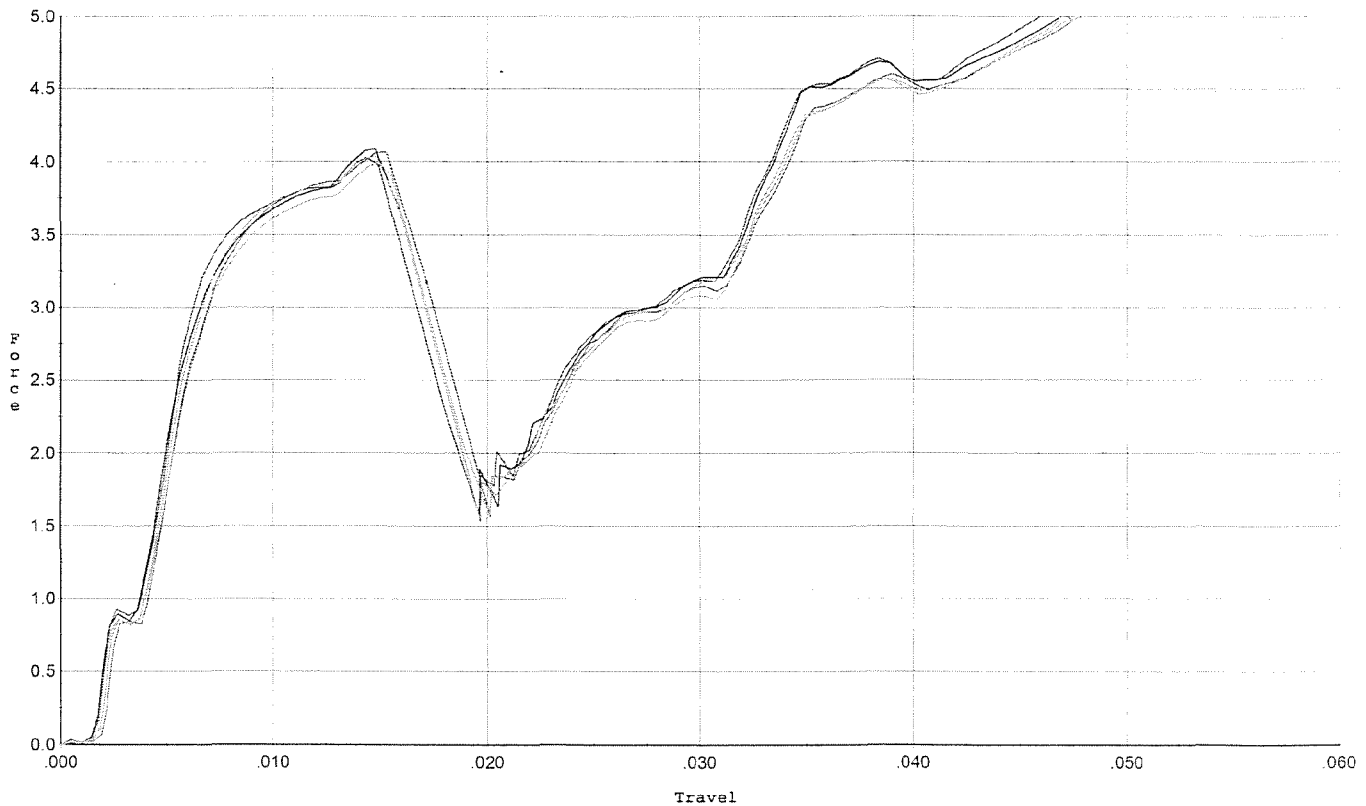
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.281	0.018	0.00	0.030	0.045		Set Trigger
2	4.368	0.017	0.00	0.031	0.043		Set Trigger
3	4.268	0.016	0.00	0.031	0.040		Set Trigger
4	4.258	0.016	0.00	0.031	0.040		Set Trigger
5	4.144	0.017	0.00	0.031	0.042		Set Trigger

A-4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.015	0.00	0.031	0.037		Set Trigger
2	4.089	0.016	0.00	0.031	0.040		Set Trigger
3	4.066	0.017	0.00	0.032	0.042		Set Trigger
4	4.034	0.016	0.00	0.031	0.039		Set Trigger
5	3.997	0.016	0.00	0.032	0.038		Set Trigger

A-4.04

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc. 3/12/2009 1:23:04 PM

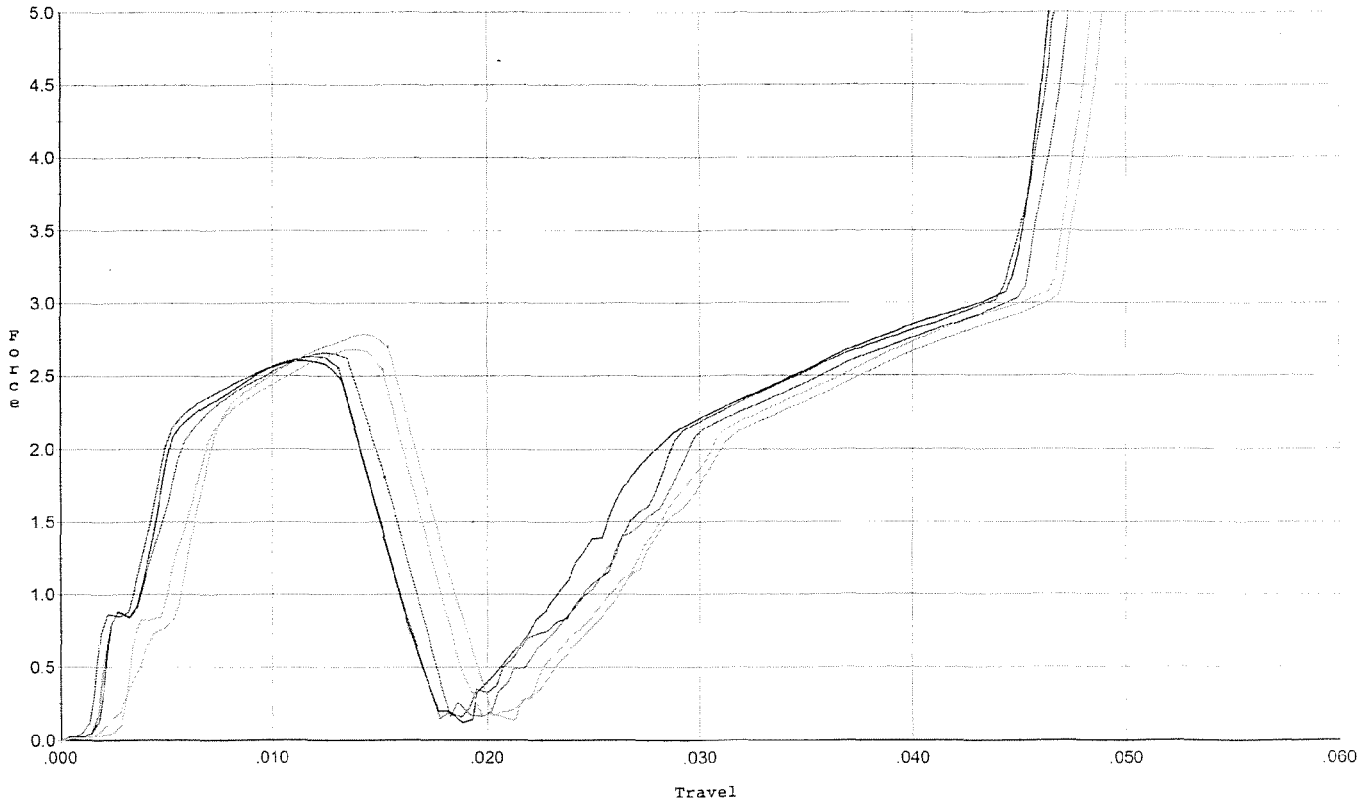
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400017853

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



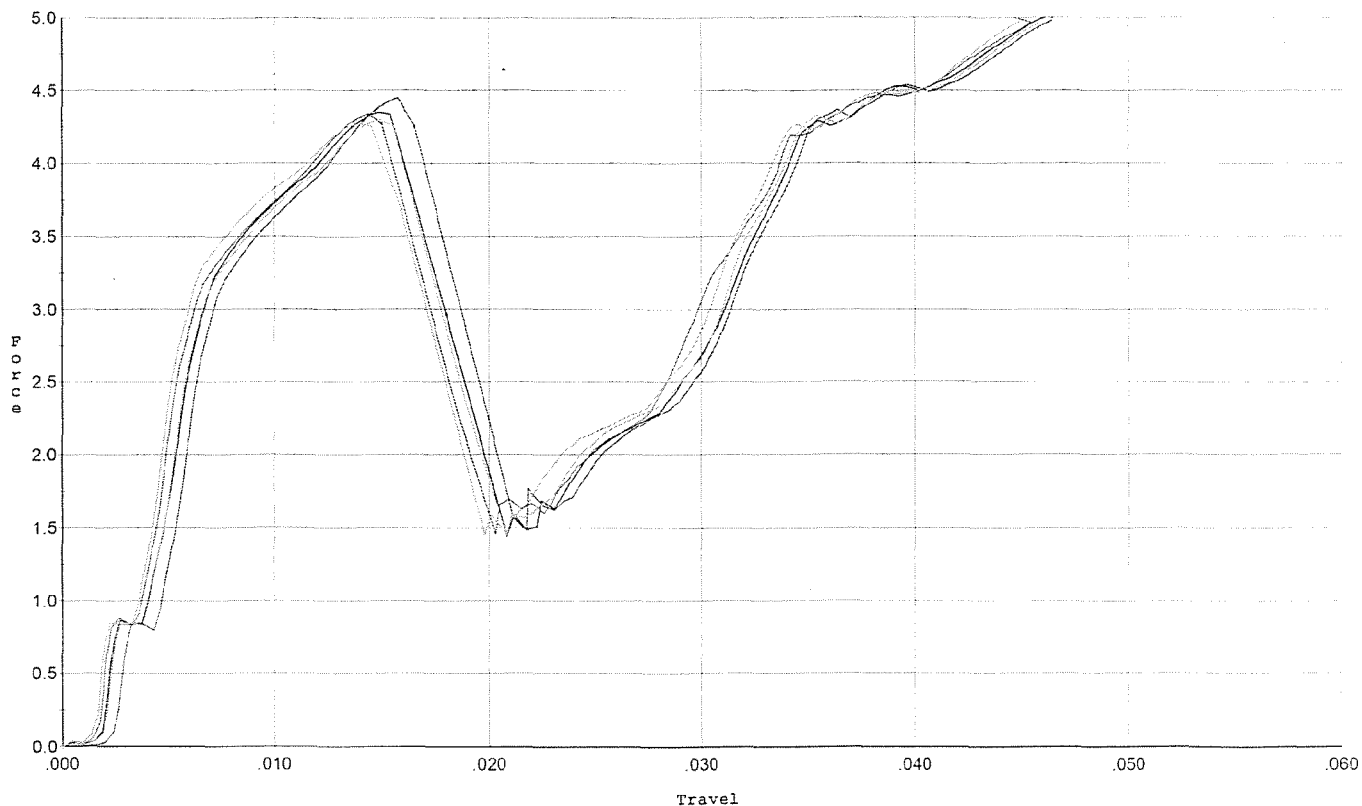
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.013	0.00	0.036	0.023		Set Trigger
2	2.604	0.013	0.00	0.036	0.022		Set Trigger
3	2.658	0.015	0.00	0.035	0.026		Set Trigger
4	2.682	0.015	0.00	0.036	0.024		Set Trigger
5	2.785	0.015	0.002	0.036	0.025		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.450	0.017	0.002	0.031	0.042		Set Trigger
2	4.347	0.018	0.004	0.031	0.046		Set Trigger
3	4.337	0.015	0.00	0.031	0.038		Set Trigger
4	4.304	0.016	0.004	0.031	0.039		Set Trigger
5	4.272	0.016	0.004	0.031	0.041		Set Trigger

A-4.34