

G 6807813

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

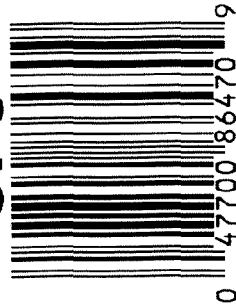
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807813

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807813

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	RP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	RP
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE		3-23-09	LT
475	DRILL AND TAP SIGHT HOLES		3-23-09	RP
480	MAGNAFLUX BBL ACTION		3/25/09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RP
520	GOFF BLAST BBL / REC		3-25	RP
542	APPLY COATINGS (BARREL ACTION)		3-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	TL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	TL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	TL
	D) OIL FIRING PIN ASSEMBLY		4-2-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

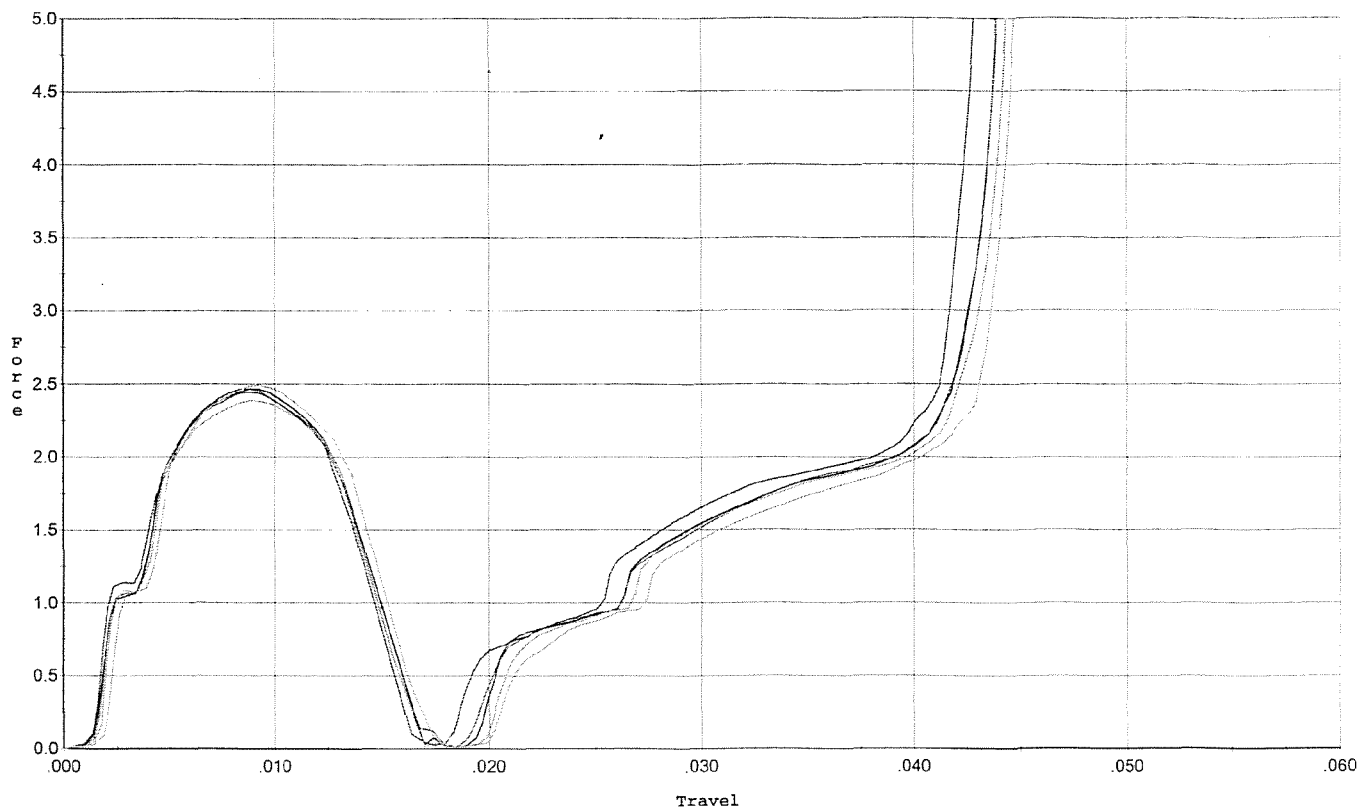
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>4.5</u> <u>6.5</u>	4-13-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-13-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4-13-09	NW
	J) ASSEMBLE STOCK		4-2-09	J.P.R.
	K) ASSEMBLE SWIVEL STUDS		4-13-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	4-4-09	J.P.R.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-4-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-13-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u> <u>230</u> <u>245</u> <u>2.41</u> <u>237</u>	4-7-09	RP
	C) FUNCTION		4-13-09	NW
690	PACK		4/13/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



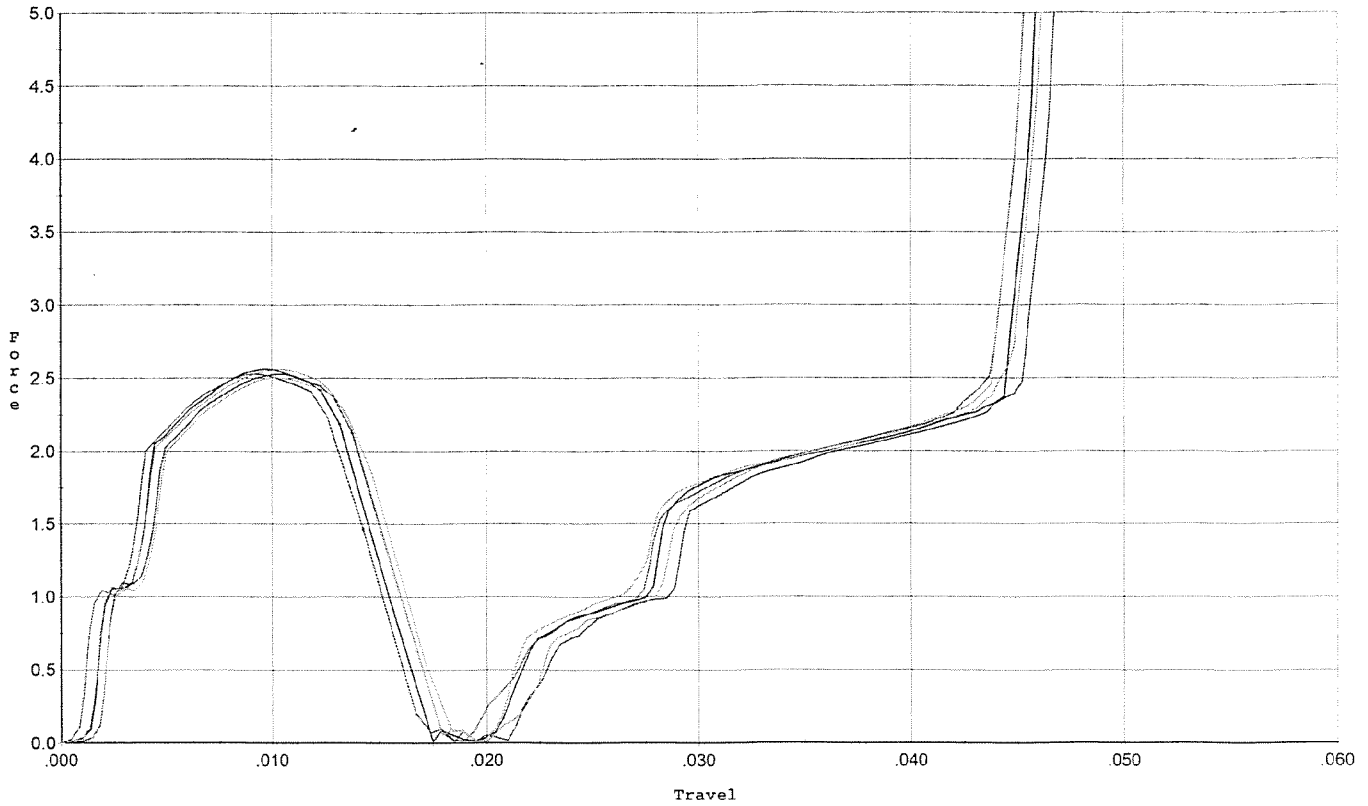
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.014	0.00	0.034	0.022		Set Trigger
2	2.464	0.015	0.00	0.034	0.024		Set Trigger
3	2.449	0.013	0.00	0.035	0.021		Set Trigger
4	2.494	0.014	0.00	0.035	0.022		Set Trigger
5	2.391	0.013	0.00	0.035	0.021		Set Trigger

A 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



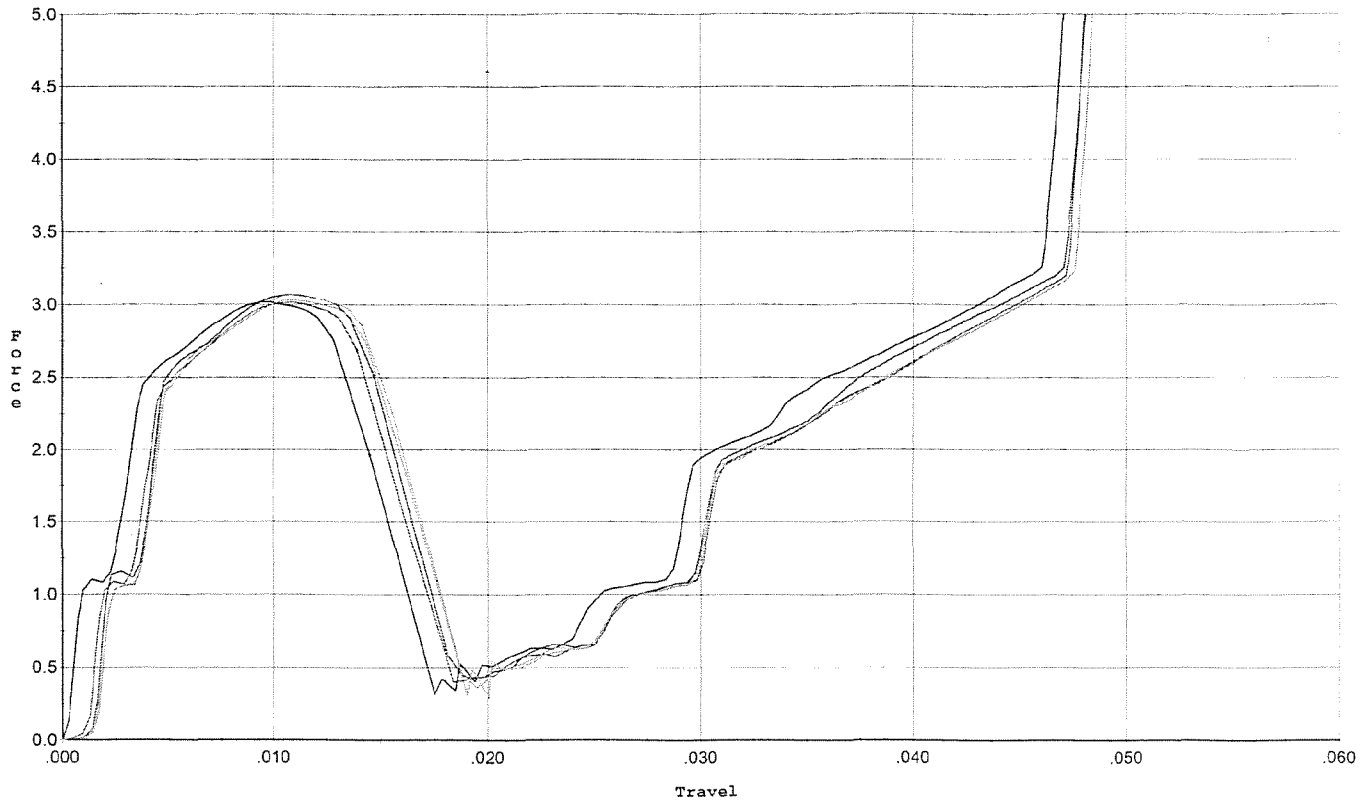
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.014	0.00	0.036	0.023		Set Trigger
2	2.564	0.013	0.00	0.036	0.023		Set Trigger
3	2.528	0.014	0.00	0.035	0.025		Set Trigger
4	2.504	0.015	0.00	0.035	0.025		Set Trigger
5	2.561	0.014	0.00	0.036	0.024		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



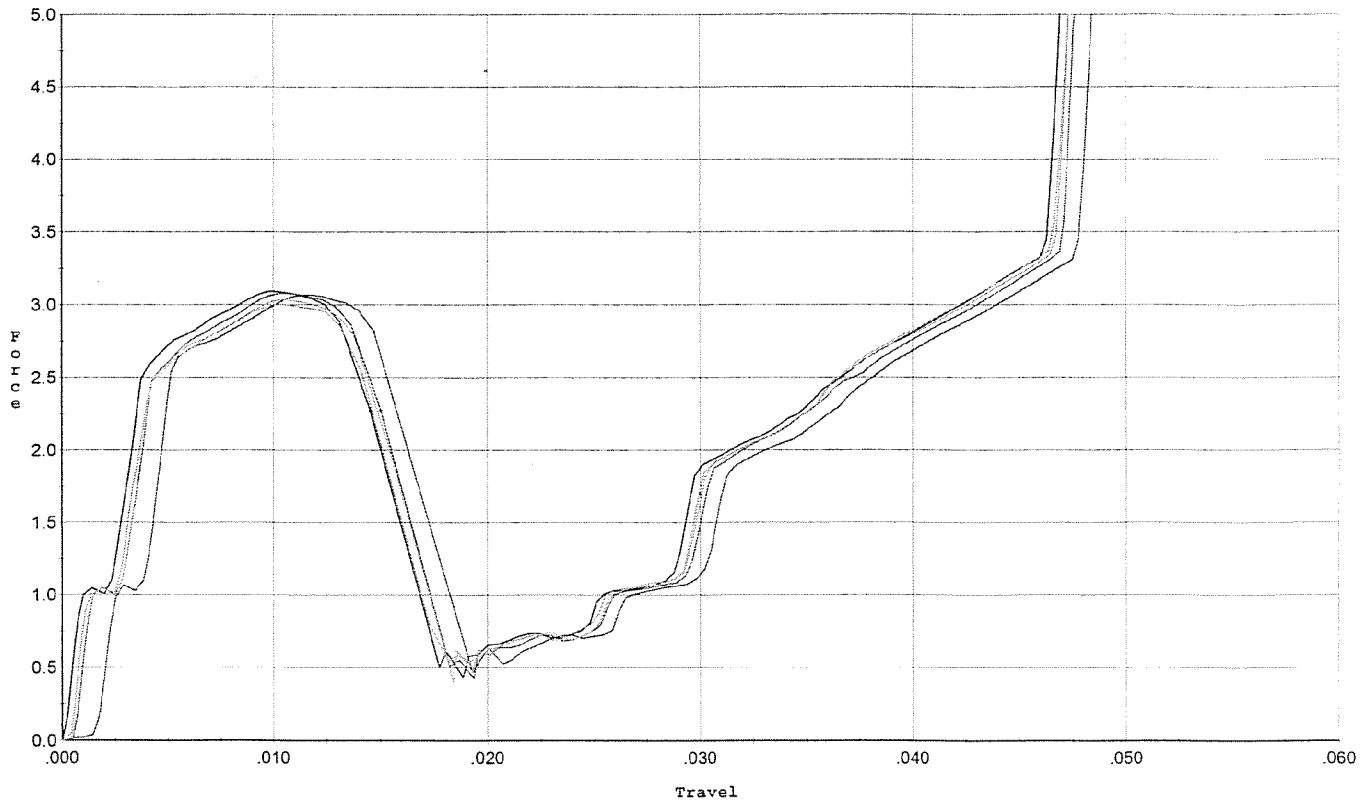
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.015	0.00	0.036	0.030		Set Trigger
2	3.017	0.015	0.00	0.036	0.031		Set Trigger
3	3.015	0.014	0.00	0.036	0.028		Set Trigger
4	3.029	0.016	0.00	0.036	0.033		Set Trigger
5	3.066	0.016	0.00	0.036	0.032		Set Trigger

A.3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



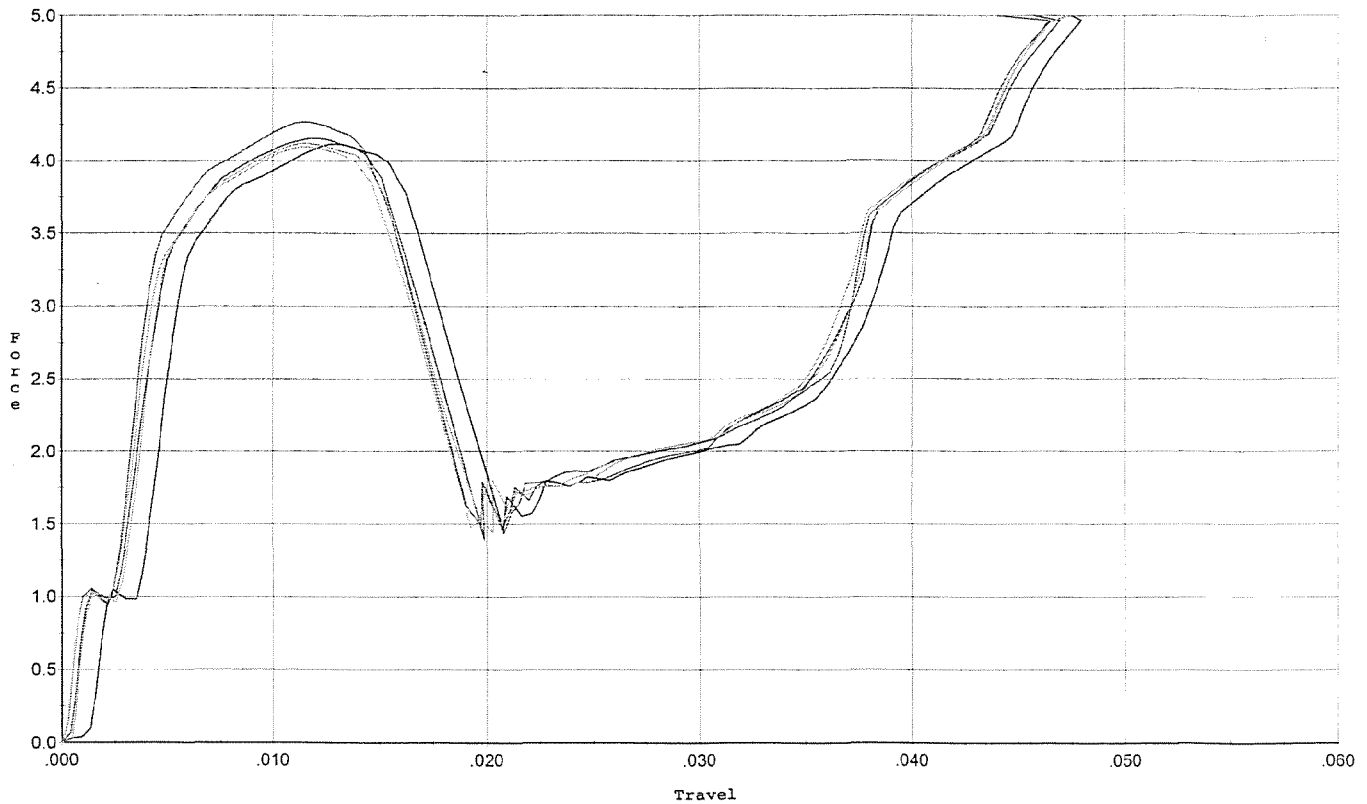
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.015	0.00	0.036	0.030		Set Trigger
2	3.092	0.015	0.00	0.035	0.032		Set Trigger
3	3.077	0.015	0.00	0.035	0.032		Set Trigger
4	3.034	0.015	0.00	0.035	0.033		Set Trigger
5	3.001	0.014	0.003	0.035	0.030		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



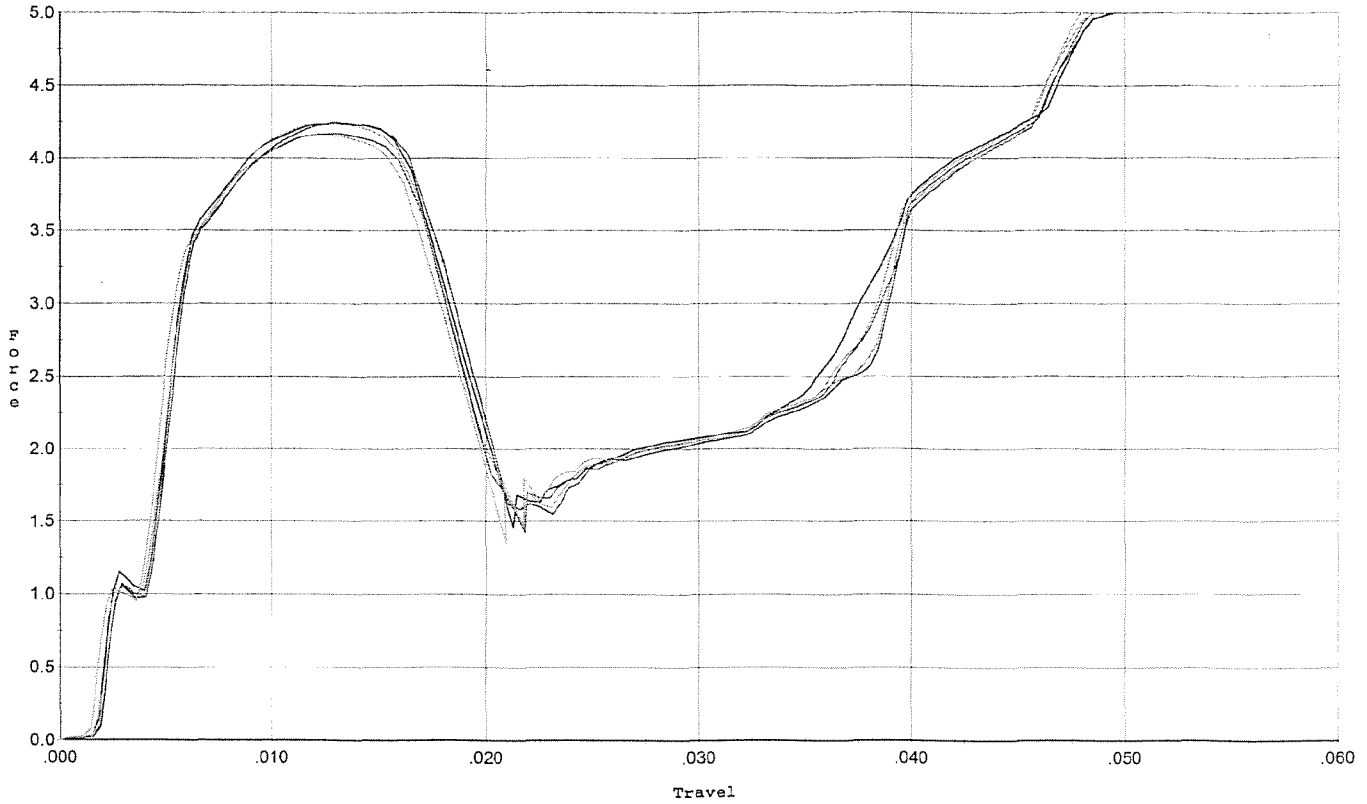
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.156	0.017	0.003	0.033	0.049		Set Trigger
2	4.116	0.016	0.004	0.033	0.044		Set Trigger
3	4.269	0.015	0.00	0.033	0.045		Set Trigger
4	4.095	0.016	0.00	0.033	0.046		Set Trigger
5	4.119	0.015	0.003	0.033	0.043		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



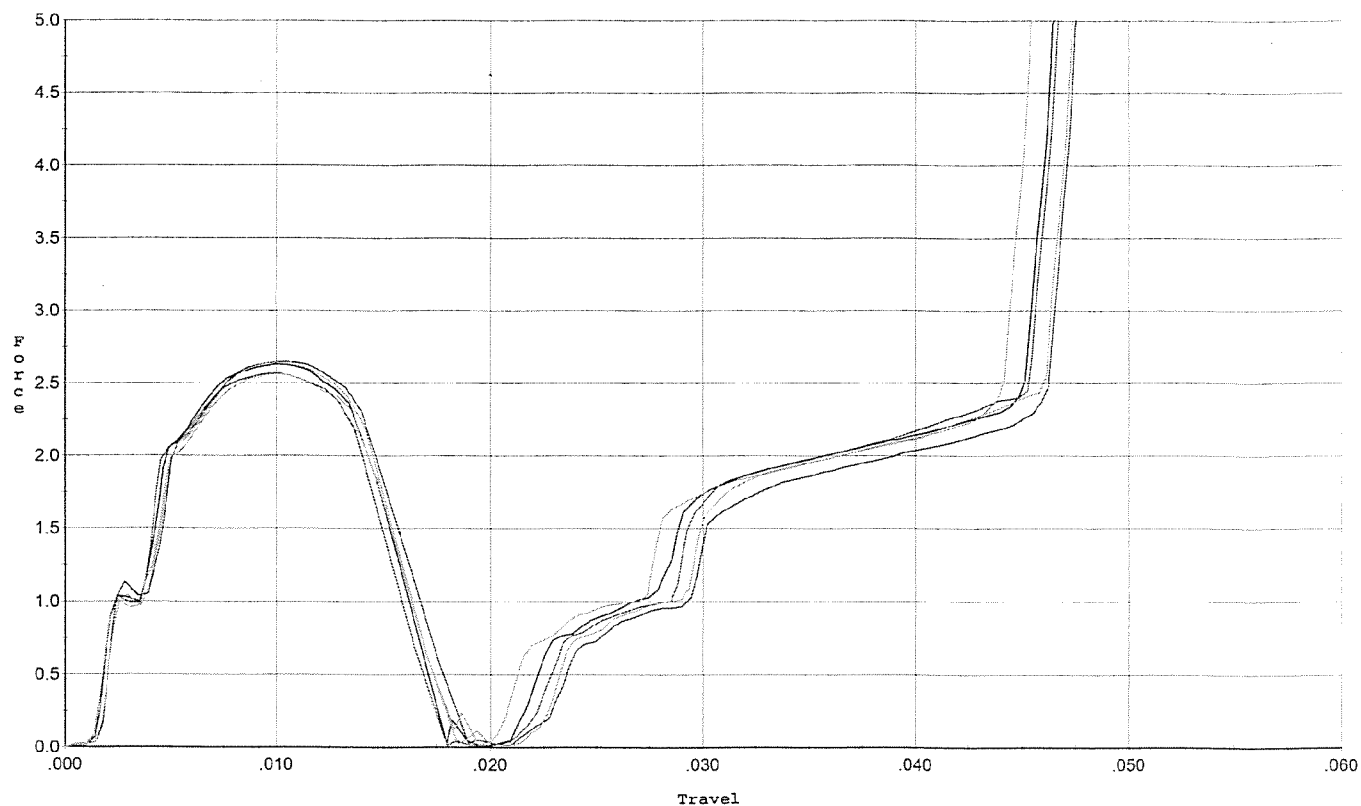
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.018	0.004	0.033	0.049		Set Trigger
2	4.248	0.017	0.004	0.033	0.045		Set Trigger
3	4.172	0.017	0.004	0.033	0.046		Set Trigger
4	4.163	0.018	0.004	0.033	0.049		Set Trigger
5	4.241	0.017	0.00	0.033	0.046		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



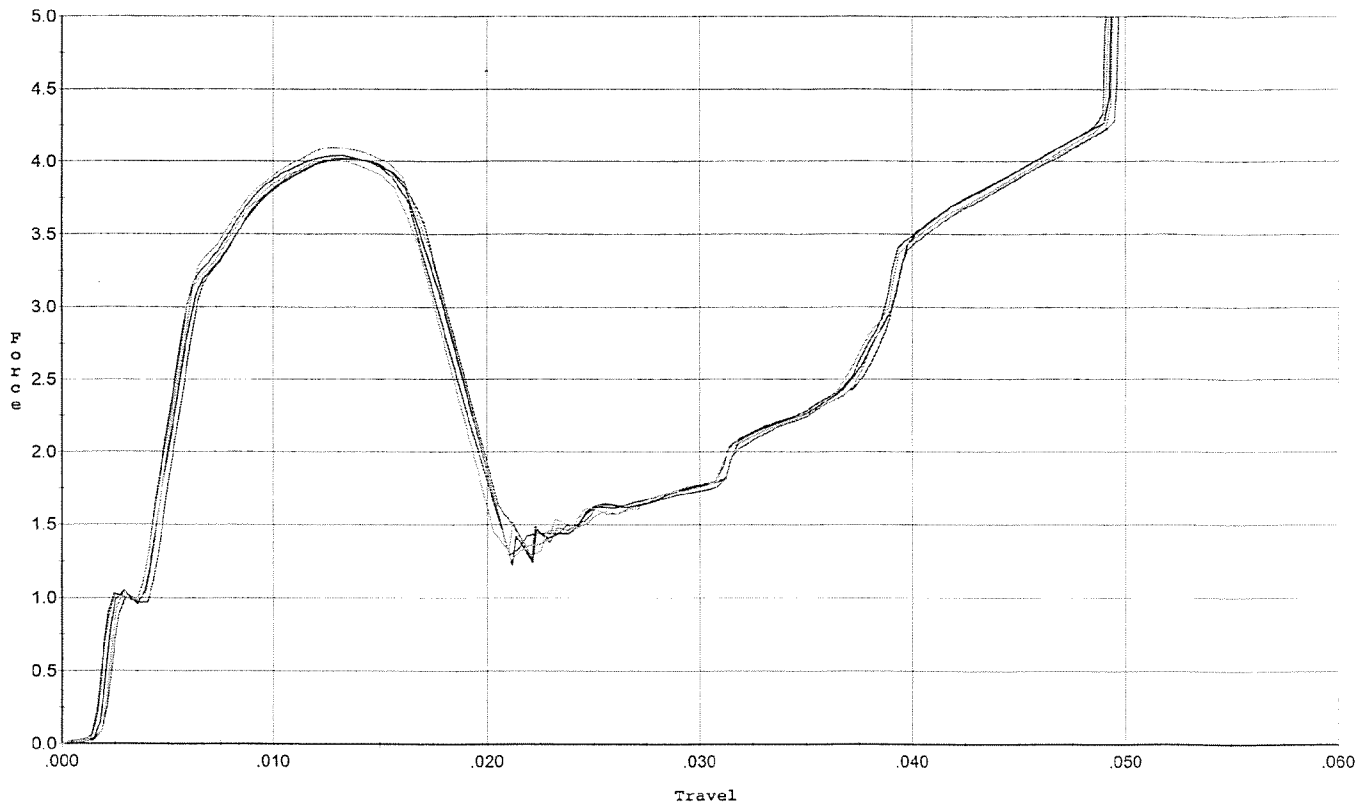
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.016	0.00	0.036	0.027		Set Trigger
2	2.628	0.015	0.004	0.035	0.026		Set Trigger
3	2.566	0.014	0.004	0.036	0.024		Set Trigger
4	2.563	0.015	0.00	0.036	0.025		Set Trigger
5	2.649	0.014	0.00	0.035	0.025		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.040	0.016	0.004	0.033	0.043		Set Trigger
2	4.016	0.018	0.00	0.033	0.046		Set Trigger
3	4.026	0.017	0.004	0.034	0.043		Set Trigger
4	4.009	0.017	0.004	0.034	0.043		Set Trigger
5	4.096	0.017	0.002	0.033	0.045		Set Trigger

A. 4.03