

06594491

MODEL 766TM N24

Model **SMS** TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00143914

Serial: C6594491 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status: Closed 4/1/2008 1:32:14 PM

Address Information

Customer:

☒ Received From

Return To

☐ Received From

Name: HEADQUARTERS AND HEADQUARTERS CO

HEADQUARTERS AND HEADQUARTERS CO

Address 1: 2ND BN 9TH INF REG

2ND BN 9TH INF REG

Address 2: UNIT #15101

PO Box:

UNIT #15101

PO Box:

City: APO

APO

State: CA

Zip Code: 96224

Country: US

State: CA

Zip Code: 96224

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A017	Scope Base	1
A026	Scope	1
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

4/2/2008

9:42 AM

NUM



Serial Number: C6594491

Model: M24 SWS



RE00143914

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6594491.___0
FILE DATE AND TIME: 04/16/2008 14:04

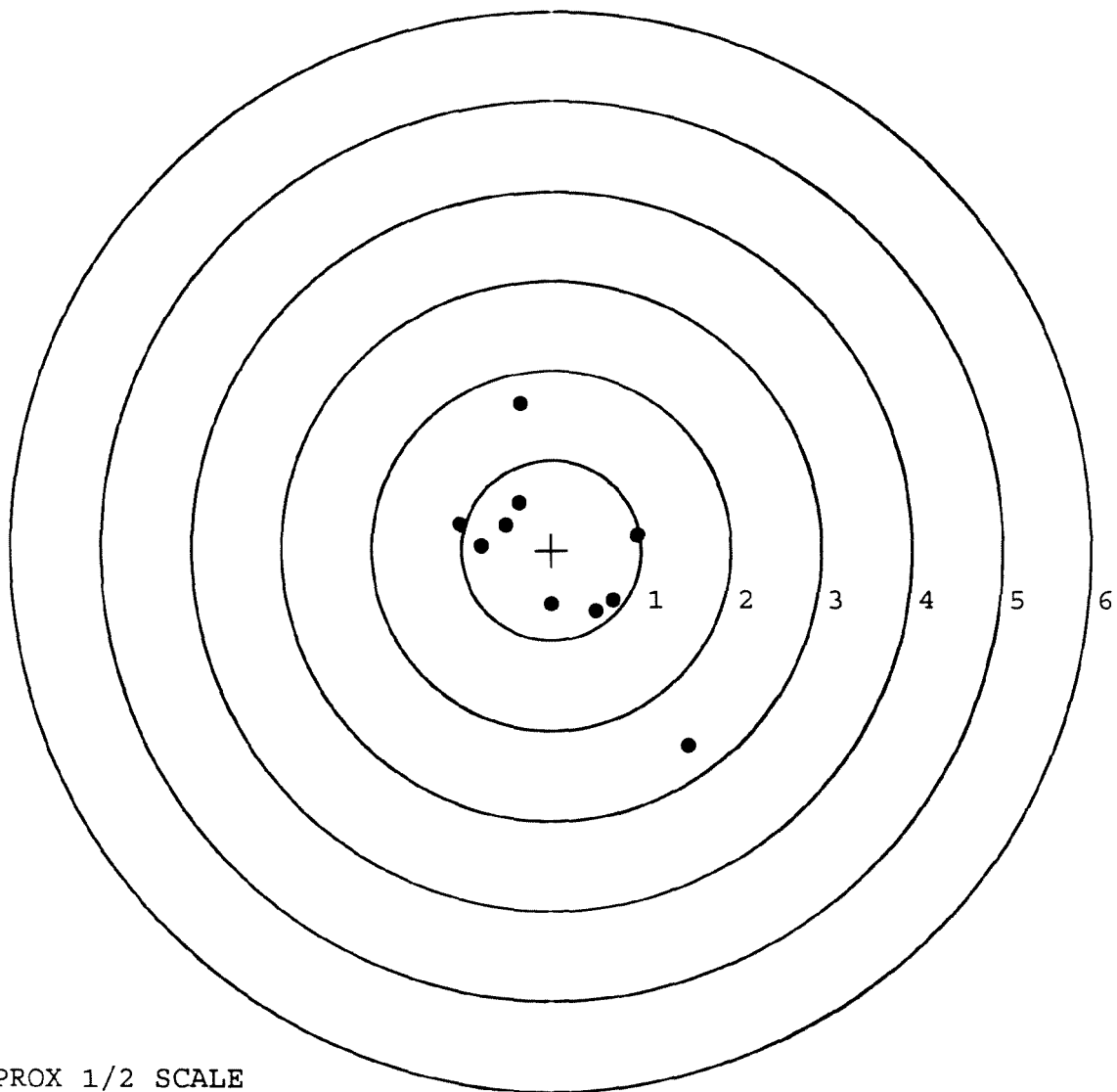
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.065
The Average Y Centroid of the Five Target Set:	-0.064
The Average Point of Impact of the Five Target Set:	0.091
The Average Mean Radius of the Five Target Set:	0.961
The Distance from POA to Centroid Target #1:	0.126
The Distance from Centroid Target #2 to Centroid Target #1:	0.085
The Distance from Centroid Target #3 to Centroid Target #1:	0.035
The Distance from Centroid Target #4 to Centroid Target #1:	0.129
The Distance from Centroid Target #5 to Centroid Target #1:	0.097

SERIAL NUMBER: C6594491. __ 0
TARGET NUMBER: 1
FILE DATE: 04/16/2008
FILE TIME: 14:04

POINT#	X	Y
1:	1.525	-2.174
2:	0.955	0.171
3:	0.690	-0.562
4:	0.496	-0.684
5:	-0.004	-0.607
6:	-0.774	0.053
7:	-1.023	0.282
8:	-0.512	0.277
9:	-0.364	0.530
10:	-0.351	1.628

X CENTROID: 0.064
Y CENTROID: -0.109
POA TO CENTROID: 0.126
HORZ SPREAD: 2.548
VERT SPREAD: 3.802
GROUP SPREAD: 4.240
MIN RADIUS: 0.503
MAX RADIUS: 2.530
MEAN RADIUS: 1.071
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

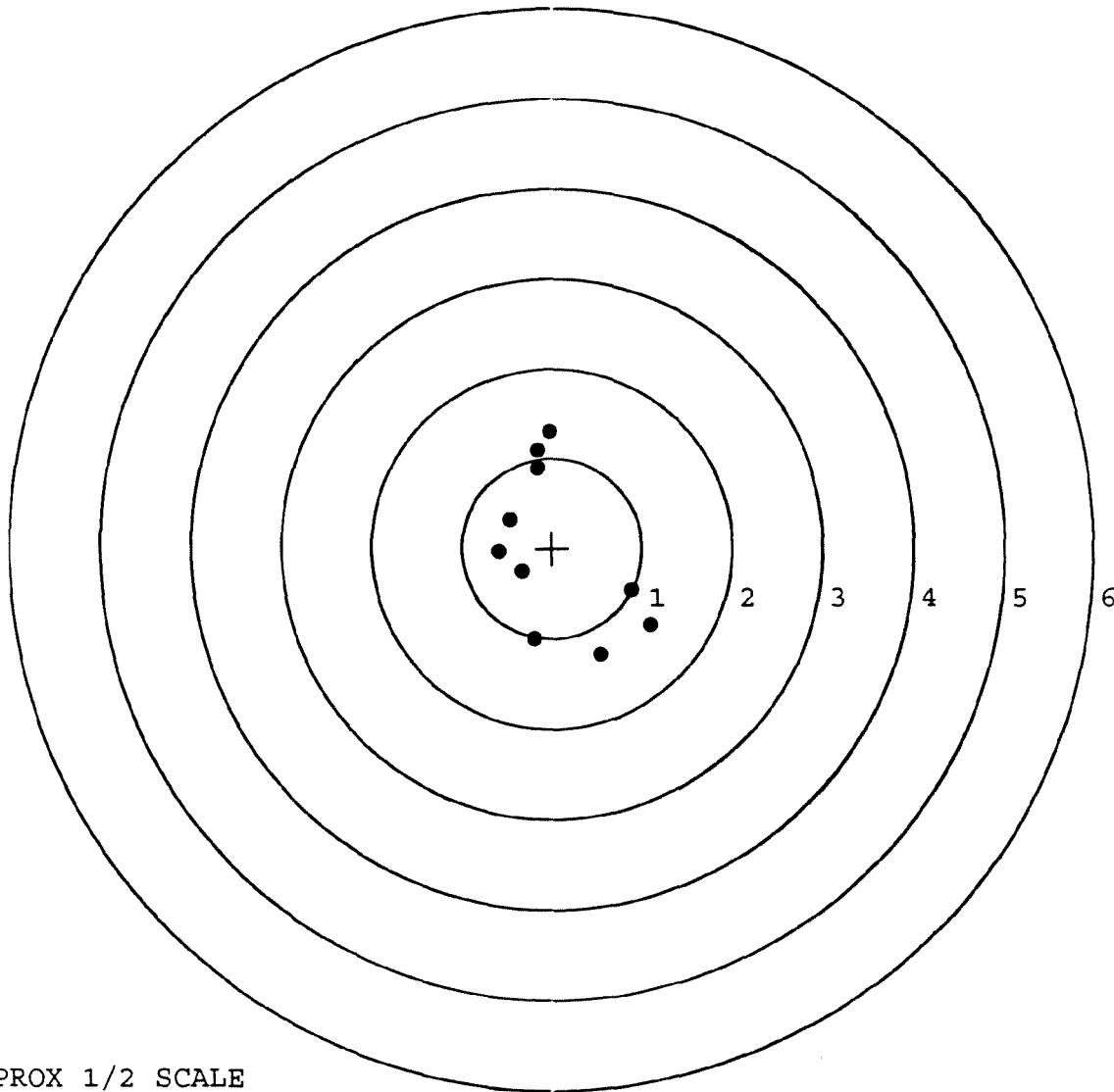


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594491. __0
TARGET NUMBER: 2
FILE DATE: 04/16/2008
FILE TIME: 14:04

X CENTROID: 0.057
Y CENTROID: -0.024
POA TO CENTROID: 0.062
HORZ SPREAD: 1.686
VERT SPREAD: 2.476
GROUP SPREAD: 2.429
MIN RADIUS: 0.460
MAX RADIUS: 1.332
MEAN RADIUS: 0.968
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.097	-0.856
2:	0.882	-0.473
3:	0.538	-1.180
4:	-0.203	-1.013
5:	-0.335	-0.266
6:	-0.589	-0.044
7:	-0.467	0.318
8:	-0.163	0.892
9:	-0.163	1.087
10:	-0.030	1.296

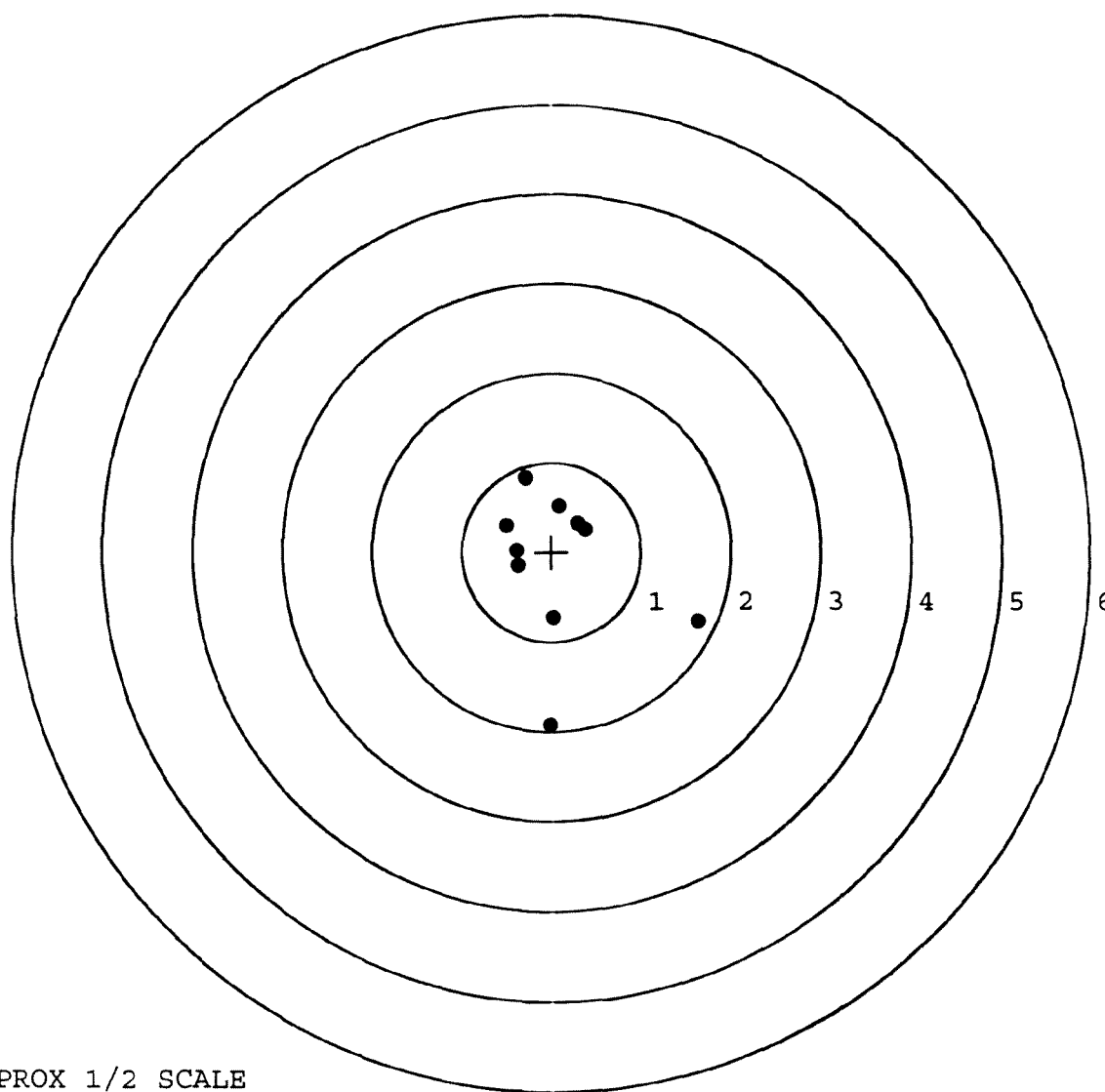


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594491. __0
TARGET NUMBER: 3
FILE DATE: 04/16/2008
FILE TIME: 14:04

POINT#	X	Y
1:	1.631	-0.774
2:	-0.015	-1.936
3:	0.017	-0.739
4:	0.380	0.247
5:	0.288	0.324
6:	0.084	0.514
7:	-0.376	-0.159
8:	-0.387	0.017
9:	-0.511	0.294
10:	-0.291	0.827

X CENTROID: 0.082
Y CENTROID: -0.138
POA TO CENTROID: 0.161
HORZ SPREAD: 2.142
VERT SPREAD: 2.763
GROUP SPREAD: 2.777
MIN RADIUS: 0.458
MAX RADIUS: 1.800
MEAN RADIUS: 0.845
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

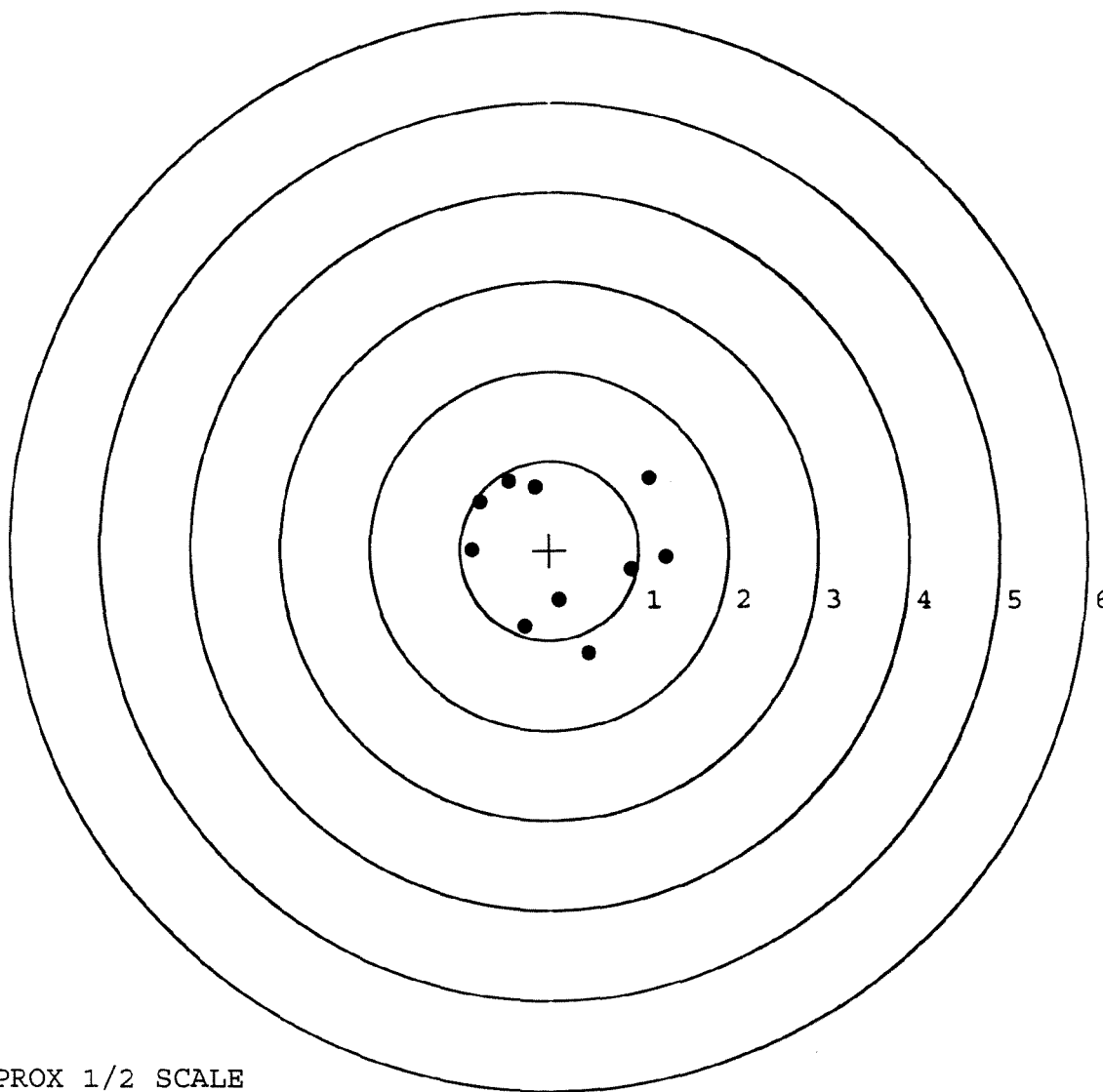


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594491. __0
TARGET NUMBER: 4
FILE DATE: 04/16/2008
FILE TIME: 14:04

POINT#	X	Y
1:	-0.163	0.712
2:	-0.456	0.773
3:	-0.779	0.544
4:	-0.865	0.006
5:	0.105	-0.556
6:	-0.278	-0.847
7:	0.436	-1.147
8:	0.917	-0.217
9:	1.305	-0.081
10:	1.119	0.813

X CENTROID: 0.134
Y CENTROID: 0.000
POA TO CENTROID: 0.134
HORZ SPREAD: 2.170
VERT SPREAD: 1.960
GROUP SPREAD: 2.170
MIN RADIUS: 0.557
MAX RADIUS: 1.277
MEAN RADIUS: 0.975
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

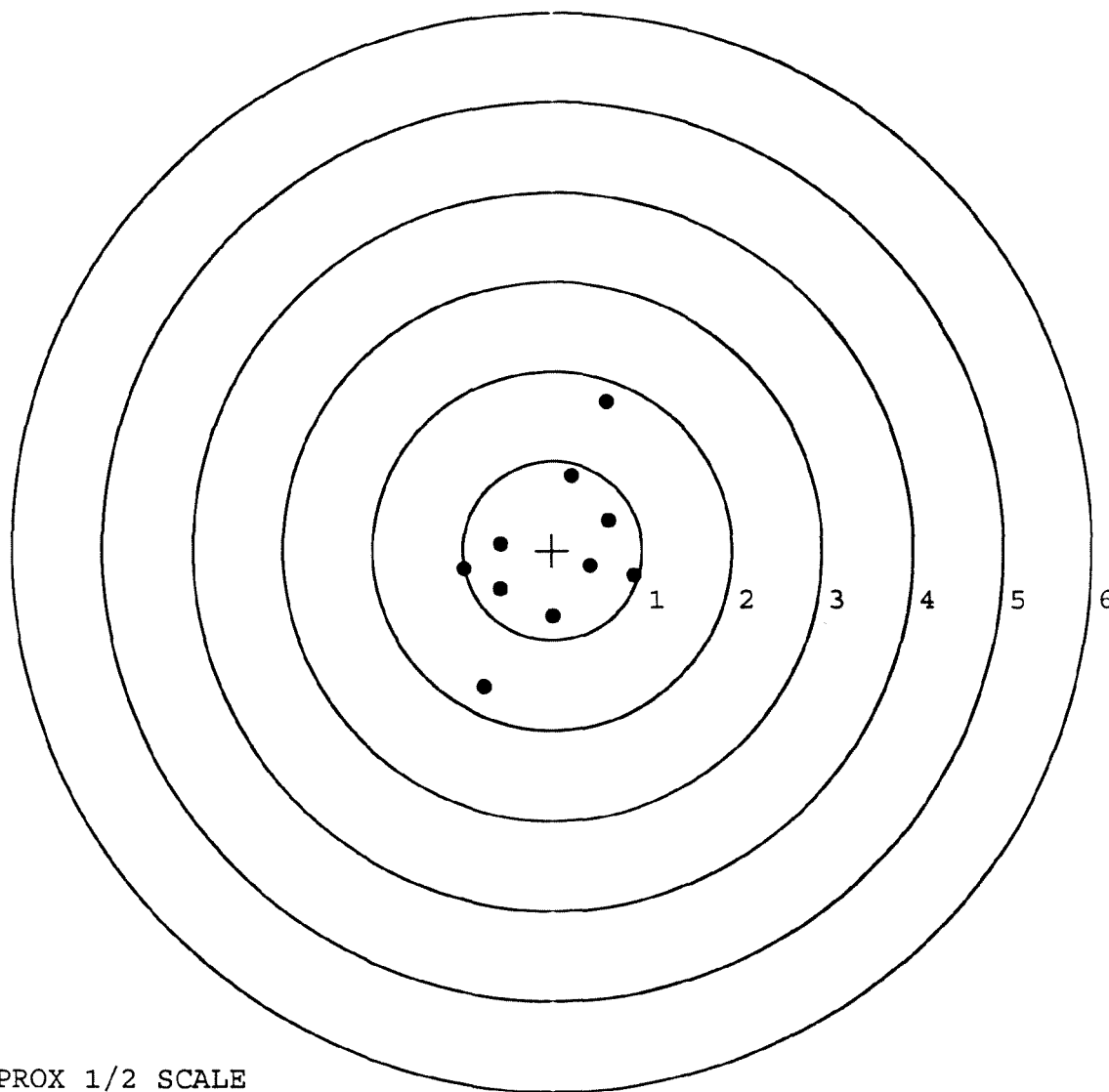


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594491. __0
TARGET NUMBER: 5
FILE DATE: 04/16/2008
FILE TIME: 14:04

X CENTROID: -0.013
Y CENTROID: -0.050
POA TO CENTROID: 0.051
HORZ SPREAD: 1.891
VERT SPREAD: 3.188
GROUP SPREAD: 3.469
MIN RADIUS: 0.453
MAX RADIUS: 1.814
MEAN RADIUS: 0.948
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.606	1.655
2:	0.215	0.830
3:	0.622	0.339
4:	0.910	-0.283
5:	0.421	-0.178
6:	-0.574	0.077
7:	-0.981	-0.218
8:	-0.586	-0.440
9:	-0.005	-0.745
10:	-0.762	-1.533



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

W & E NUMBER 00143914
SERIAL NUMBER C6594491
LOG-IN DATE 4-1-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		4-3-08	S.P.D.
505	RE-BARREL		4-3-08	S.P.D.
560	ASSEMBLE		4-3-08	RTZ
600	PROOF	MAGNA - FLUX APR 08 2008 OPERATOR <u>CLUNG</u>	4-7-08	TRW
605	CHECK HEADSPACE		4-7-08	TRW
610	DIS-ASSEMBLE GUN		4-8-08	S.P.D.
612	MAGNAFLUX		4/9/08	<u>CLUNG</u>
510	DRILL AND TAP		4/9/08	Fm
615	ROLLMARK CALIBER		4-9-08	CW
618	ROTO-BLAST		4-9-08	DG
620	APPLY COATINGS		4-11-08	CW
625	FINAL ASSEMBLY		4-15-08	RTZ
640	FUNCTION TEST AND	(PASS) FAIL	4-16-08	TRW
650	TARGET	(PASS) FAIL	4-16-08	TRW
	MALFUNCTION	CORRECTION	N/A 	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION A) HEADSPACE	(PASS) FAIL	4-16-08	RP
			4-17-08	TRW
	B) TRIGGER PULL	4-5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.54 2.42 2.35 2.38 2.37	4-17-08 TRW
	F) SAFETY ON FORCE	2 LBS MIN. 10 LBS MAX.	4.0 4.25 4.5	4-17-08 TRW
	G) SAFETY OFF FORCE	2 LBS MAX	2.25 2.0 2.5	4-17-08 TRW
	H) FIRING PIN INDENT	.020	.022 .022 .0215	4-17-08 TRW
690	PACK		9/18/08	Fm

Remington® **DUPONT**
REG. U.S. PAT. & TM. OFF.

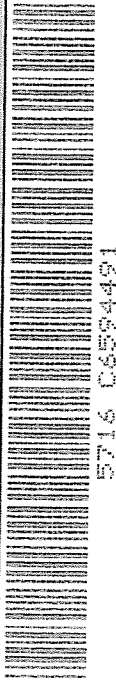
MODEL 700™ H24

MADE IN LION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

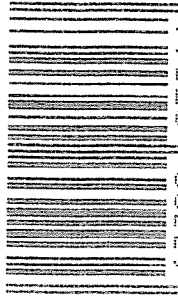
VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

SERIAL NO.
 C6594491

ORDER NO.
 5716



UPC



0 47700 25716 2

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6594491

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1228	90	RW
600	Proof	1228	90	RW
607	Check Headspace	1228	90	RW
610	Dis-assemble Gun	1228	90	RW
612	Magnaflux Barrel Action		1-7-91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	KR
617	Drill and Tap Sight Holes	1 10	91	FJB
618	Polish Barrel	1 10	91	WB
620	Apply Coatings (Barrel Action)		1-26-91	HA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/28/91	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/28/91	RW
	C) Inspect Ejector Hole for Chamfer		1/28/91	RW
	D) Oil Firing Pin Ass'y		1/28/91	RW
	E) Adjust Trigger Pull to Min Setting and Stake		2/8/91	JH

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5 1/4	5 1/4	5 1/4			2/8/91	WB
	G) Safety Off Force	3	3	2 3/4			2/8/91	WB
	H) Trigger Pull Test & Retainability						2/8/91	84/
	I) Firing Pin Indent	.0215	.0212	.0212			2/8/91	WB
	J) Assemble Stock						2/11/91	RW
	K) Assemble Swivel Studs						2-21-91	A
	L) Attach Front and Rear Sight Assemblies						2/11/91	RW
	M) Iron Sight Alignment						2/11/91	RW
	N) Detach Front & Rear Sights & place in numbered container						2/11/91	RW
	O) Attach Scope to Rifle						2/11/91	RW
	P) Detach & Attach Scope 20 Times						2/11/91	RW
640	Gallery Target & Test						2-11-91	NF
	A) Time						"	NF
	B) Malfunctions						"	NF
	C) Pierced Primers						"	NF
	D) Optical Clarity of Scope						"	NF
645	Inspect for Live Ammo						2-11-91	NF
655	Final Inspection							
	A) Headspace						2-21-91	A
	B) Trigger Pull	2.29	2.29	2.30	2.33	2.41	2/19/91	WB
	C) Function						2-21-91	A
660	Pack						3-19-91	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. CC594491

DATE 2/8/91

TESTER JL.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.23	2.30	2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.28	2.35	2.38	2.29	
PULL #3	2.14	2.20	2.24	2.30	
PULL #4	2.18	2.28	2.30	2.33	
PULL #5	2.31	2.23	2.20	2.41	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.32		
PULL #2	3.46	3.28		
PULL #3	3.44	3.12		
PULL #4	3.35	3.25		
PULL #5	3.30	3.24		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.23		4.48
PULL #2	4.23	4.16		4.35
PULL #3	4.16	4.36		4.18
PULL #4	4.36	4.50		4.34
PULL #5	4.11	4.41		4.20
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6594491
12 Feb 1991

CENTROIDAL DISTANCES

0 TO	1	.108812
1 TO	2	.223806
1 TO	3	.104062
1 TO	4	.128413
1 TO	5	.0717008

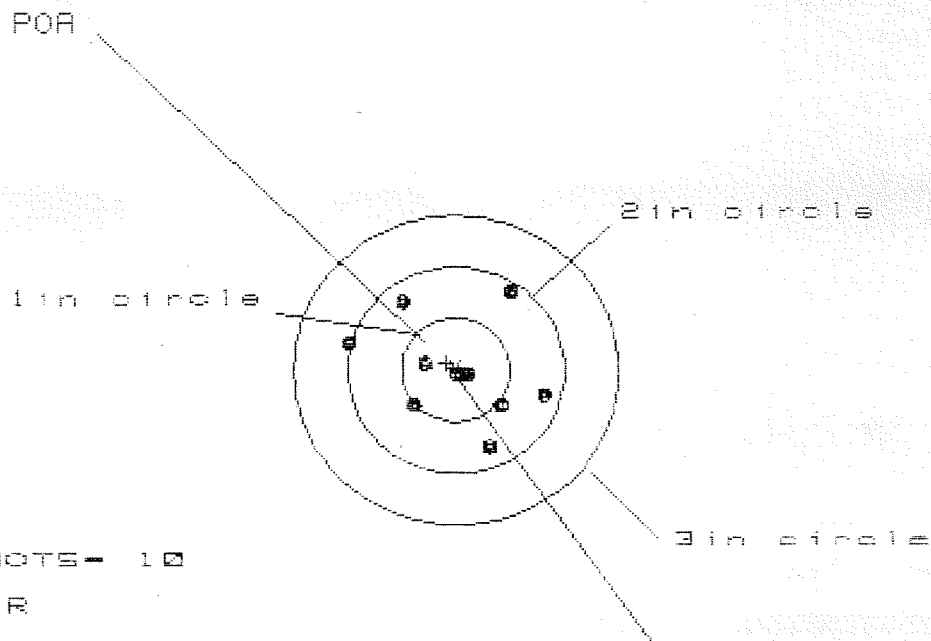
4 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0236
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0158
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0284007
THE AMP FOR THIS RIFLE IS: .0832

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8594491

CENTERFIRE PATTERNS # 1



OF SHOTS - 10

IN CIR

1in = 4

2in = 9

3in = 10

HS = 1.787

VS = 1.489

GS = 1.848

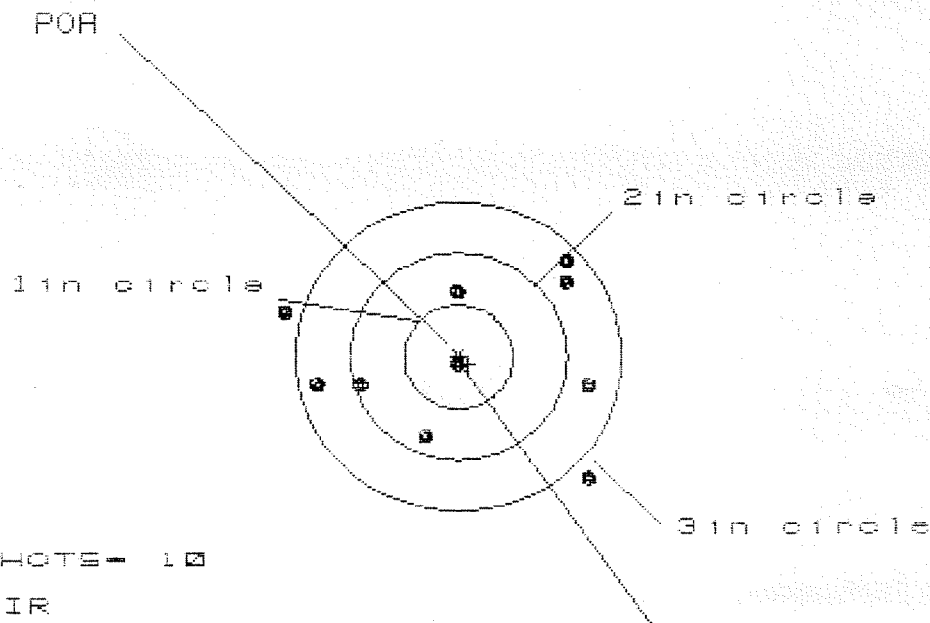
CENTROID *

PATTERN #	1	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.792	.682	.732
MINIMUM X	-.995	-.595	-.545
MAXIMUM Y	.719	.746	.833
MINIMUM Y	-.770	-.743	-.650
CENTROID X	.088	.198	.148
CENTROID Y	-.064	-.091	-.184
POA TO CENTROID in.	.108	.218	.236
MIN RADIUS	.015	.020	.102
MEAN RADIUS	.585	.531	.489
MAX RADIUS	1.024	.950	.995
HORIZONTAL SPREAD	1.787	1.277	1.277
VERTICAL SPREAD	1.489	1.489	1.483
EXTREME SPREAD	1.848	1.674	1.674
NUMBER IN ONE INCH CIRCLE	=	4	
NUMBER IN TWO INCH CIRCLE	=	9	
NUMBER IN THREE INCH CIRCLE	=	10	

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06594491

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1in = 1

2in = 4

3in = 8

HS = 2.726

VS = 2.123

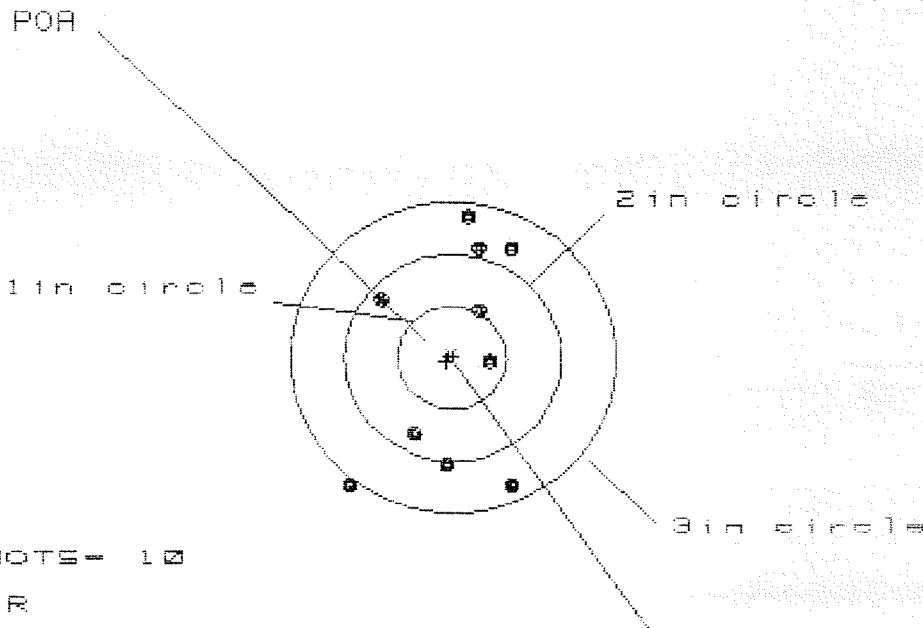
GS = 3.156

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.155	1.281	1.101
MINIMUM X	:	-1.571	-1.443	-1.378
MAXIMUM Y	:	.939	.808	.842
MINIMUM Y	:	-1.183	-.929	-.894
CENTROID X	:	-.092	-.220	-.040
CENTROID Y	:	.069	.201	.167
POA TO CENTROID in.	:	.115	.298	.171
MIN RADIUS	:	.074	.213	.184
MEAN RADIUS	:	1.099	1.035	.969
MAX RADIUS	:	1.654	1.469	1.414
HORIZONTAL SPREAD	:	2.726	2.724	2.479
VERTICAL SPREAD	:	2.123	1.737	1.737
EXTREME SPREAD	:	3.156	2.795	2.567
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8594491

CENTERFIRE PATTERNS # 3



OF SHOTS - 10

IN CIR

1in = 2

2in = 4

3in = 8

HS = 1.491

VS = 2.585

GS = 2.803

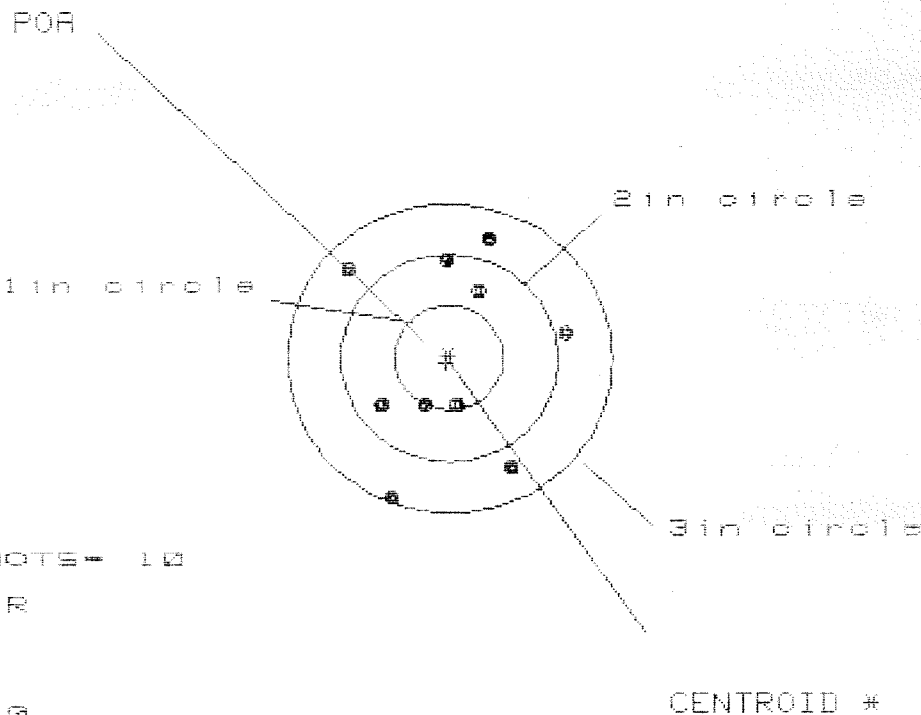
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.557	.453	.505
MINIMUM X	:	-.934	-.741	-.694
MAXIMUM Y	:	1.319	1.178	1.003
MINIMUM Y	:	-1.266	-1.402	-1.380
CENTROID X	:	.053	.157	.101
CENTROID Y	:	.034	.175	.350
POA TO CENTROID in.	:	.063	.235	.364
MIN RADIUS	:	.309	.272	.204
MEAN RADIUS	:	1.008	.915	.819
MAX RADIUS	:	1.574	1.473	1.383
HORIZONTAL SPREAD	:	1.491	1.194	1.190
VERTICAL SPREAD	:	2.585	2.580	2.383
EXTREME SPREAD	:	2.803	2.612	2.391
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8594491

CENTERFIRE PATTERNS

4



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 5

3 in = 10

HS = 1.549

VS = 2.472

GS = 2.622

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.037	.982	.861
MINIMUM X	:	-.911	-.967	-.787
MAXIMUM Y	:	1.125	.975	1.061
MINIMUM Y	:	-1.347	-1.172	-1.086
CENTROID X	:	.027	.083	.204
CENTROID Y	:	.049	.199	.113
POA TO CENTROID in.	:	.056	.215	.233
MIN RADIUS	:	.459	.538	.543
MEAN RADIUS	:	.946	.887	.842
MAX RADIUS	:	1.437	1.284	1.158
HORIZONTAL SPREAD	:	1.949	1.949	1.648
VERTICAL SPREAD	:	2.472	2.147	2.147
EXTREME SPREAD	:	2.622	2.384	2.157
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06594491

CENTERFIRE PATTERNS

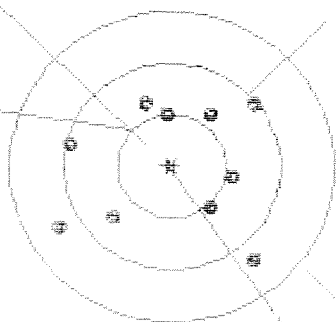
5

POA

1in circle

2in circle

3in circle



OF SHOTS - 10

IN CIR

1in - 1

2in - 8

3in - 10

HS - 1.827

VS - 1.469

GS - 2.161

CENTROID *

PATTERN #

5

SHOTS (BEST OF)	10	9	8
MAXIMUM X	.797	.682	.711
MINIMUM X	-1.030	-1.076	-.991
MAXIMUM Y	.619	.550	.435
MINIMUM Y	-.858	-.919	-.649
CENTROID X	.042	.157	.071
CENTROID Y	-.009	.060	.175
POA TO CENTROID in.	.043	.168	.189
MIN RADIUS	.466	.430	.292
MEAN RADIUS	.778	.709	.639
MAX RADIUS	1.202	1.144	.992
HORIZONTAL SPREAD	1.027	1.758	1.701
VERTICAL SPREAD	1.469	1.469	1.084
EXTREME SPREAD	2.161	2.063	1.745
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	8		
NUMBER IN THREE INCH CIRCLE =	10		

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 99-21749

INITIAL CUSTOMER ORDER NO.

M-24, W/SCOPE, CAPS, & BI-POD

SWS

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

11/03/99

11/04/99

BL 1-91

C6594491

700 7.62

NATO

ACCESSORIES

SOFT CASE

SCOPE MNTS

SCOPE BASE

W/REAR STUD & SWIVEL

FROM:

SHIP TO:

COMMANDER
UNCSB-JSA ATTN S-4
UNIT 15162
APO AP

CA 96251

COMMANDER
UNCSB-JSA ATTN S-4
UNIT 15162
APO AP

CA

96251

CUST NO: 183167 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

BBL
STOCK
EXTRACTOR

96003
96018
91816

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400018077

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6594491
7 Feb 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.2292
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0396
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .232596

THE AMR FOR THIS RIFLE IS: 1.208

CENTROIDAL DISTANCES

0	TO	1	.249538
1	TO	2	.378336
1	TO	3	.296488
1	TO	4	.535994
1	TO	5	.506063

4 3 1
+2 <----POA
5

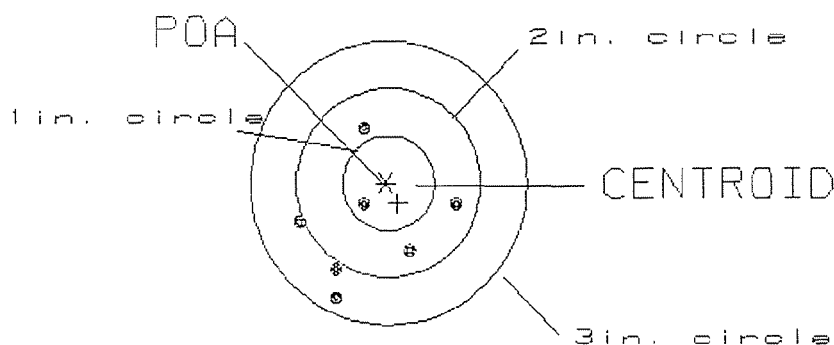
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .249
 MIN RADIUS : .340
 MEAN RADIUS : 1.561
 MAX RADIUS : 3.532
 CENTROID X : -.130
 CENTROID Y : .213

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594491

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.69

1

VS= 6.51

4

GS= 6.84

7

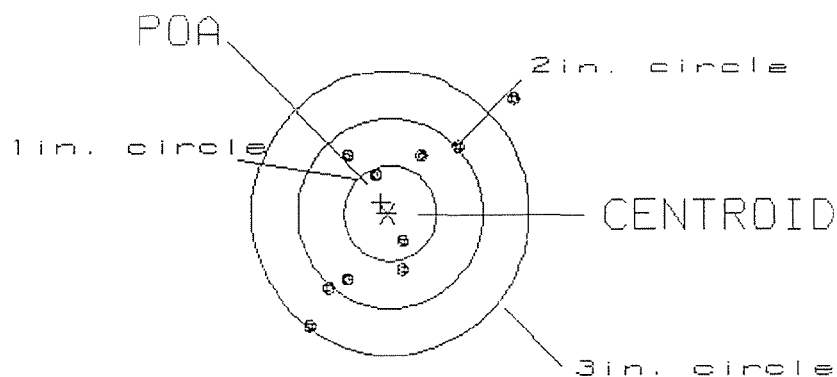
PATTERN #: 2

POA TO CENTROID: .129
 MIN RADIUS : .343
 MEAN RADIUS : .908
 MAX RADIUS : 1.800
 CENTROID X : .067
 CENTROID Y : -.110

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594491

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.15

2

VS= 2.42

6

GS= 3.24

9

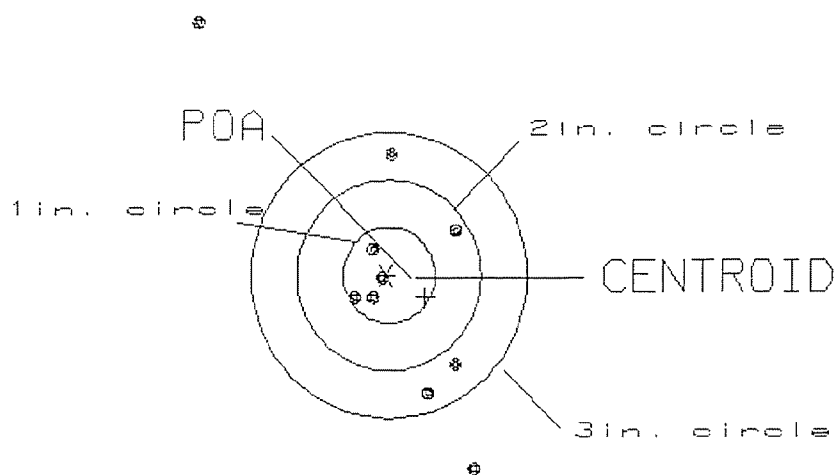
PATTERN #: 3

POA TO CENTROID: .484
 MIN RADIUS : .110
 MEAN RADIUS : 1.137
 MAX RADIUS : 3.387
 CENTROID X : -.426
 CENTROID Y : .230

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594491

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.99

4

US= 4.70

5

GS= 5.57

8

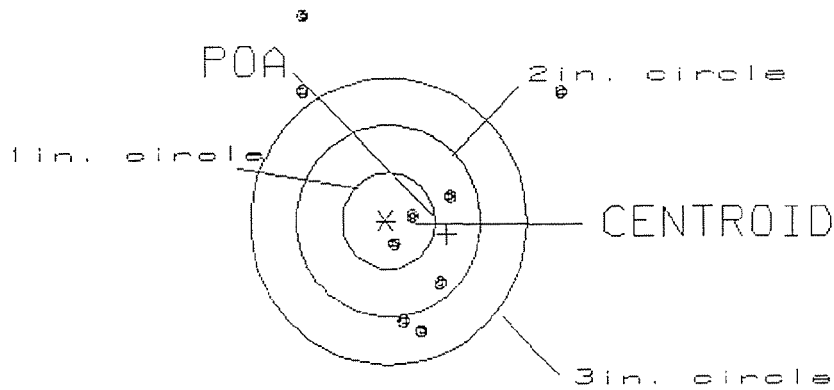
PATTERN #: 4

POA TO CENTROID: .676
 MIN RADIUS : .206
 MEAN RADIUS : 1.370
 MAX RADIUS : 3.036
 CENTROID X : -.661
 CENTROID Y : .140

4 Feb 2000

FILE: /Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594491

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.95
 VS= 4.40
 GS= 5.32

2
 4
 6

PATTERN #: 5

POA TO CENTROID: .275

MIN RADIUS : .420

MEAN RADIUS : 1.064

MAX RADIUS : 2.138

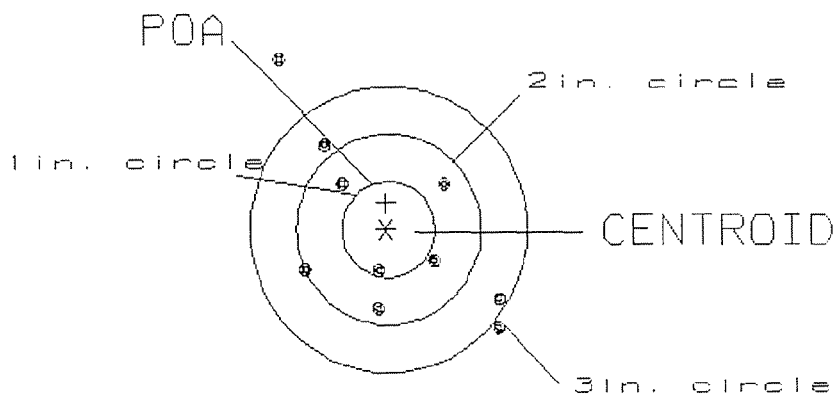
CENTROID X : .004

CENTROID Y : -.275

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594491

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.39

1

VS= 2.77

5

GS= 3.65

8

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6594491*

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>12-13-99</i>	<i>RW</i>
605	CHECK HEADSPACE	<i>12-13-99</i>	<i>RW</i>
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>2-3-00</i>	<i>RW</i>
655	FINAL INSPECT	<i>2-8-00</i>	<i>RW</i>
660	PACK		

QAR INSPECTION

SHIP DATE

FINAL Inspection

S/N: C6594491 DATE REC'D: 11-3-99 DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

SCOPE ASSY.

- ☒ SCOPE
- ☒ SCOPE RINGS
- ☒ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☒ LOOSENESS
- ☒ CLARITY

MISC.

- ☒ DD-250
- ☒ BAR CODE
- ☒ PACKAGING

Item:

STOCK ASSY.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

SYSTEMS CASE

- ☒ SCOPE CASE
- ☒ IRON SIGHTS
- ☒ DEPLOYMENT KIT

TRIGGER

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 98-03807

INITIAL CUSTOMER ORDER NO.

JJM

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

02/10/98

02/10/98

C6594491

700 7.62

NATO

ACCESSORIES

FROM:

SHIP TO:

COMMANDER
UNCSEB-JSA ATTN S-4
UNIT 15162
APO AP

CA 96251

COMMANDER
UNCSEB-JSA ATTN S-4
UNIT 15162
APO AP

CA

96251

CUST NO: 183167 C.O.D

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE

☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

☐ NEW

☐ LIGHTLY WORN

☐ WORN

☐ VERY WORN

☐ UNREPAIRABLE

☐ MARRED

SOUTH KOREA GUN

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

TRIGGER GROUP

BOLT ASSY.

BARREL ASSY.

REC. ASSY.

WOOD

METAL

MAIN FAULT

PARTS

COMMENTS

COMPLAINED OF FEEDING PROBLEMS.

ADJUSTED MAGAZINE HOX

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400018086

W1ABAA
W1ABAA
United States Postal Service
Customs Declaration and Dispatch Note



Sender's Name and Address (*Nom et adresse de l'expéditeur*)
COMMANDER,
UNCSB-JSA, ATTN: S4
UNIT 15162
APO, AP 96251-0417

Addressee's Name and Address (*Nom et adresse du destinataire*)
REMINGTON ARMS COMPANY, INC.
ATTN: FABRICATED PRODUCTS DEPT.
14 HOEFLER AVENUE
ILION, NEW YORK 13357-1816

List of Contents (<i>Désignation du contenu</i>) Please Print	Qty.	Value (<i>Valeur</i>)	Net Weight (<i>Poids net</i>)
BOLT (FOR M24 SNIPER RIFLE)	1 ea	\$1200.00	

Insured No.	Insured Amount	SDR Insured Value	Postage	Gross Weight
V- R 725 035 210	US \$ 1200.00		US \$	lb oz

Check One: ☐ Commercial Sample (*Echantillon commercial*) ☐ Documents ☐ Gift (*Cadeau*) ☒ Merchandise

Sender's Instructions in Case of Nondelivery
(*Instructions de l'expéditeur en cas de non-livraison*)

- ☒ Return to Sender (*Renvoyer à l'origine*)
NOTE: Item subject to return charges at sender's expense.
☐ Abandon (*Abandonner*)
☐ Redirect to Address Below (*Réexpédier à*):

Sender's Signature and Date (*Signature de l'expéditeur et date*)

I certify that the particulars given in the customs declaration are correct and that this item does not contain any dangerous article prohibited by postal regulations.

Notice to senders: Copy 4 of this customs declaration is filed at the post office for 30 days from the date of mailing.

PS Form **2976-A**, Nov 1996
CP 72 (*Old C2/CP3/CP2*)

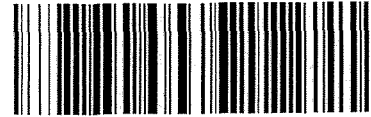
Do not duplicate form without USPS approval.

102595-97-B-0105

Copy 1 - Customs Declaration

United States Postal Service
Customs Declaration and Dispatch Note

CP479293746US



Sender's Name and Address (*Nom et adresse de l'expéditeur*)

COMMANDER,
UNCSB-JSA, ATTN: S4
UNIT 15162
APO, AP 96251-0417

Addressee's Name and Address (*Nom et adresse du destinataire*)

REMINGTON ARMS COMPANY, INC.
ATTN: FABRICATED PRODUCTS DEPT.
14 HOEFLER AVENUE
ILLION, NEW YORK 13357-1816

List of Contents (*Désignation du contenu*) Please Print

BOLT (FOR M24 SNIPER RIFLE)

Qty.

11 ea

Value (*Valeur*)

\$1200.00

Net Weight (*Poids net*)

Insured No.

V- R 725 035 210

Insured Amount

US \$ 1200.00

SDR Insured Value

Postage

US \$

Gross Weight

lb oz

Check One:

☐ Commercial Sample (*Echantillon commercial*)

☐ Documents

☐ Gift (*Cadeau*)

☒ Merchandise

Sender's Instructions in Case of Nondelivery
(*Instructions de l'expéditeur en cas de non-livraison*)

☒ Return to Sender (*Renvoyer à l'origine*)

NOTE: Item subject to return charges at sender's expense.

☐ Abandon (*Abandonner*)

☐ Redirect to Address Below (*Réexpédier à:*)

Sender's Signature and Date (*Signature de l'expéditeur et date*)

I certify that the particulars given in the customs declaration are correct
and that this item does not contain any dangerous article prohibited by
postal regulations.

PS Form 2976-A, Nov 1996
CP 72 (Old C2/CP3/CP2)

Do not duplicate form without USPS approval.

102595-97-B-0105

Copy 2 - Customs Declaration

United States Postal Service
Customs Declaration and Dispatch Note



Sender's Name and Address (*Nom et adresse de l'expéditeur*)
 COMMANDER,
 UNCSB-JSA, ATTN: S-4
 UNIT 15162
 APO, AP 96251-0417

Addressee's Name and Address (*Nom et adresse du destinataire*)
 REMINGTON ARMS COMPANY, INC.
 ATTN: FABRICATED PRODUCTS DEPT.
 14 HOFELER AVENUE
 ILION, NEW YORK 13357-1816

List of Contents (*Désignation du contenu*) Please Print

Rifle w/case 7.62 mm Sniper, M24
 SN C6594491
 SOUTH KOREA BORNIEAS
 WTHGB5 SENDING BOLT TO US.

Qty.	Value (<i>Valeur</i>)	Net Weight (<i>Poids net</i>)
1 EA	\$5,145.00	

Insured No. **R339672013**
 V-R ~~12070391413~~

Insured Amount
 US \$

SDR Insured Value

Postage
 US \$

Gross Weight
 lb oz

Check One: ☐ Commercial Sample (*Echantillon commercial*)

☐ Documents

☐ Gift (*Cadeau*)

☒ Merchandise

Sender's Instructions in Case of Nondelivery
 (*Instructions de l'expéditeur en cas de non-livraison*)

☒ Return to Sender (*Renvoyer à l'origine*)

NOTE: Item subject to return charges at sender's expense.

☐ Abandon (*Abandonner*)

☐ Redirect to Address Below (*Réexpédier à*):

Sender's Signature and Date (*Signature de l'expéditeur et date*)

I certify that the particulars given in the customs declaration are correct and that this item does not contain any dangerous article prohibited by postal regulations.

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PS Form **2976-A**, Nov 1996
 CP 72 (Old C2/CP3/CP2)

Do not duplicate form without USPS approval.

102595-97-B-0105

Copy 1 - Customs Declaration

