

C6594529

MODEL 700™ M24

Model **SMS**™

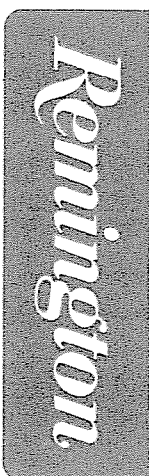
Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Number: **RE00080433** Serial: C6594529 Model M24 SWS Center Fire Caliber: 7.62 NATO Repairman: Status: Closed 4/29/2004 10:41:59 AM

Verify Repair: **High Priority**

Address Information

Customer: Received From: Return To: Received From:

Name: TMO 436 APS TRTD FB 4497 TMO 436 APS TRTD FB 4497

Address 1: 505 ATLANTIC ST 505 ATLANTIC ST

Address 2: PO Box: PO Box:

City: DOVER AFB DOVER AFB

State: DE Zip Code: 19902 Country: US State: DE Zip Code: 19902 Country: US

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing																					
Contact Information Phone: Fax: Email: Comments:	Received Condition Fair Condition Notes: CSR Notes:	Accessories Received <table border="1"> <thead> <tr> <th>Code</th> <th>Desc</th> <th>Qty</th> </tr> </thead> <tbody> <tr> <td>A007</td> <td>With Studs</td> <td>3</td> </tr> <tr> <td>A010</td> <td>Hard Case</td> <td>1</td> </tr> <tr> <td>A017</td> <td>Scope Bases</td> <td>3</td> </tr> <tr> <td>A026</td> <td>Scope w/case</td> <td>1</td> </tr> <tr> <td>A045</td> <td>Bi Pod</td> <td>1</td> </tr> <tr> <td>A055</td> <td>Deployment Kit</td> <td>1</td> </tr> </tbody> </table>	Code	Desc	Qty	A007	With Studs	3	A010	Hard Case	1	A017	Scope Bases	3	A026	Scope w/case	1	A045	Bi Pod	1	A055	Deployment Kit	1		
Code	Desc	Qty																							
A007	With Studs	3																							
A010	Hard Case	1																							
A017	Scope Bases	3																							
A026	Scope w/case	1																							
A045	Bi Pod	1																							
A055	Deployment Kit	1																							

Repair Search Refresh Close

negletj 4/29/2004 11:23 AM CAPS NUM INS SCPL

start 2 5 2

Serial Number: **C6594529**

Model: **M24 SWS**



RE00080433

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6594529.___0
FILE DATE AND TIME: 05/17/2004 06:29

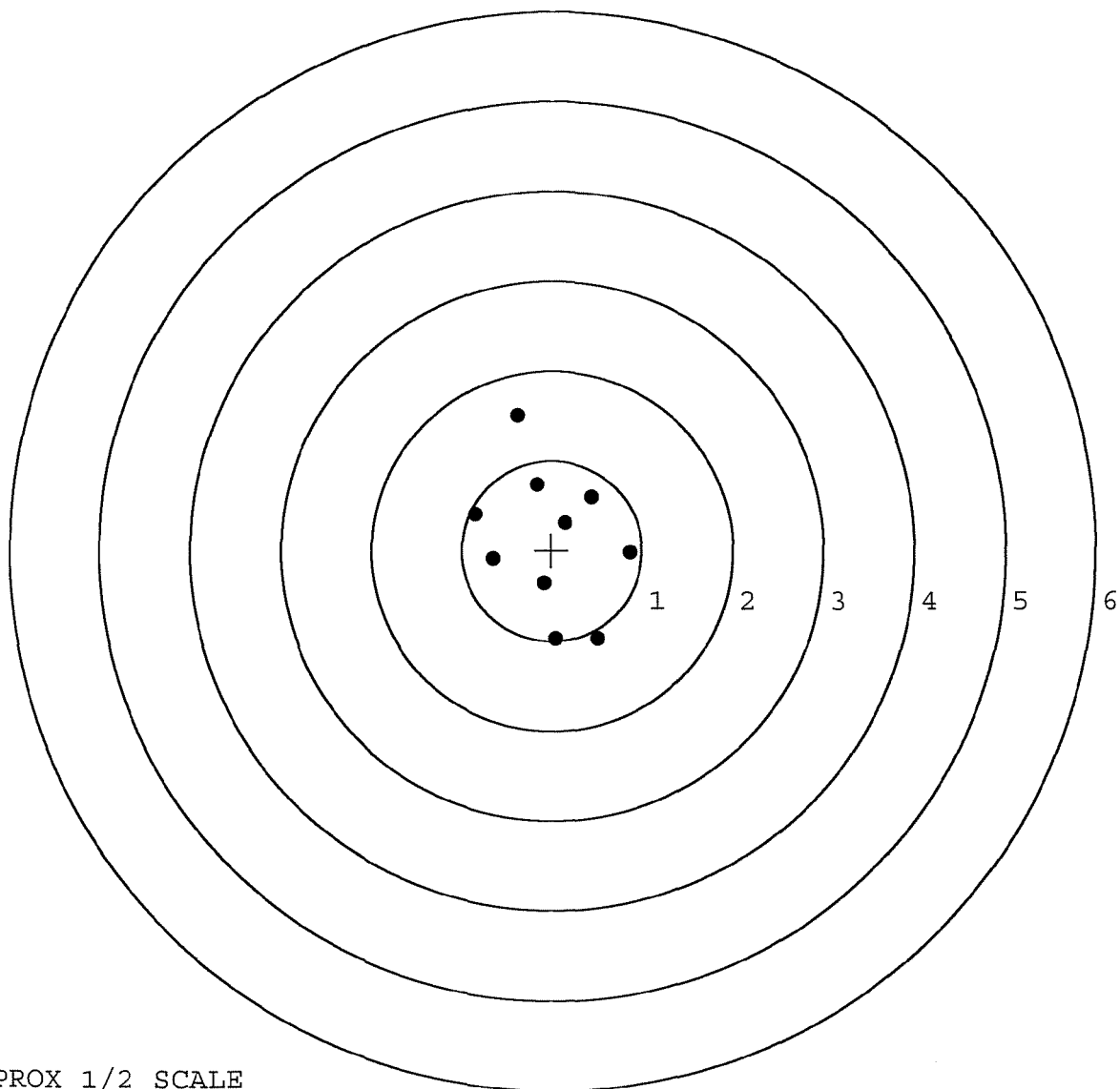
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.032
The Average Y Centroid of the Five Target Set:	-0.029
The Average Point of Impact of the Five Target Set:	0.043
The Average Mean Radius of the Five Target Set:	0.696
The Distance from POA to Centroid Target #1:	0.109
The Distance from Centroid Target #2 to Centroid Target #1:	0.106
The Distance from Centroid Target #3 to Centroid Target #1:	0.207
The Distance from Centroid Target #4 to Centroid Target #1:	0.231
The Distance from Centroid Target #5 to Centroid Target #1:	0.160

SERIAL NUMBER: C6594529. 0
TARGET NUMBER: 1
FILE DATE: 05/17/2004
FILE TIME: 06:29

X CENTROID: -0.012
Y CENTROID: 0.108
POA TO CENTROID: 0.109
HORZ SPREAD: 1.718
VERT SPREAD: 2.485
GROUP SPREAD: 2.638
MIN RADIUS: 0.250
MAX RADIUS: 1.442
MEAN RADIUS: 0.823
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.511	-0.980
2:	0.041	-0.983
3:	-0.086	-0.368
4:	-0.648	-0.094
5:	-0.849	0.403
6:	0.869	-0.024
7:	0.444	0.599
8:	0.147	0.301
9:	-0.163	0.727
10:	-0.383	1.502

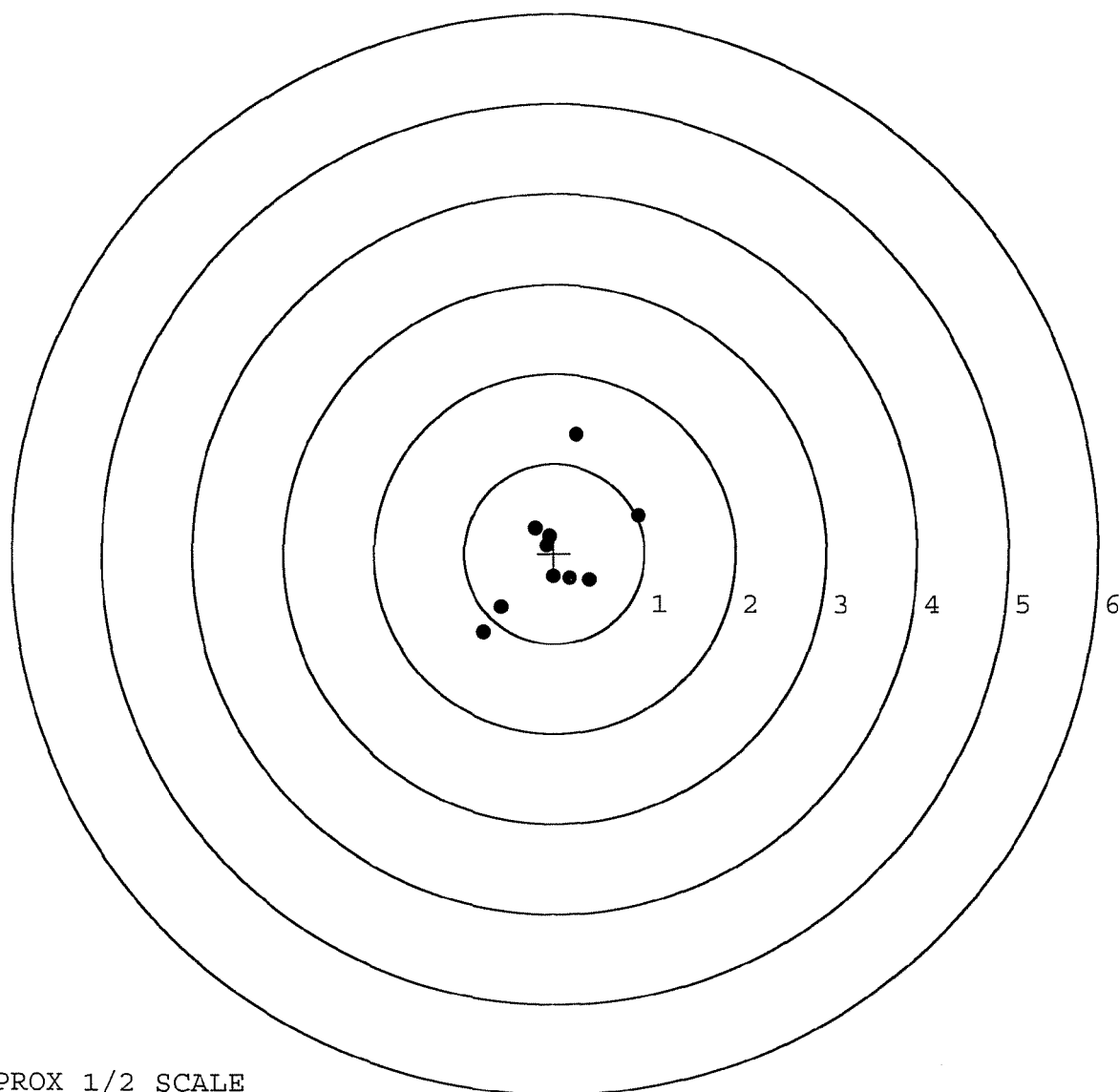


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594529. __0
TARGET NUMBER: 2
FILE DATE: 05/17/2004
FILE TIME: 06:29

POINT#	X	Y
1:	0.932	0.432
2:	0.244	1.322
3:	-0.781	-0.875
4:	-0.588	-0.594
5:	0.394	-0.293
6:	0.177	-0.278
7:	-0.009	-0.256
8:	-0.052	0.199
9:	-0.214	0.283
10:	-0.086	0.087

X CENTROID: 0.002
Y CENTROID: 0.003
POA TO CENTROID: 0.003
HORZ SPREAD: 1.713
VERT SPREAD: 2.197
GROUP SPREAD: 2.424
MIN RADIUS: 0.122
MAX RADIUS: 1.341
MEAN RADIUS: 0.614
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

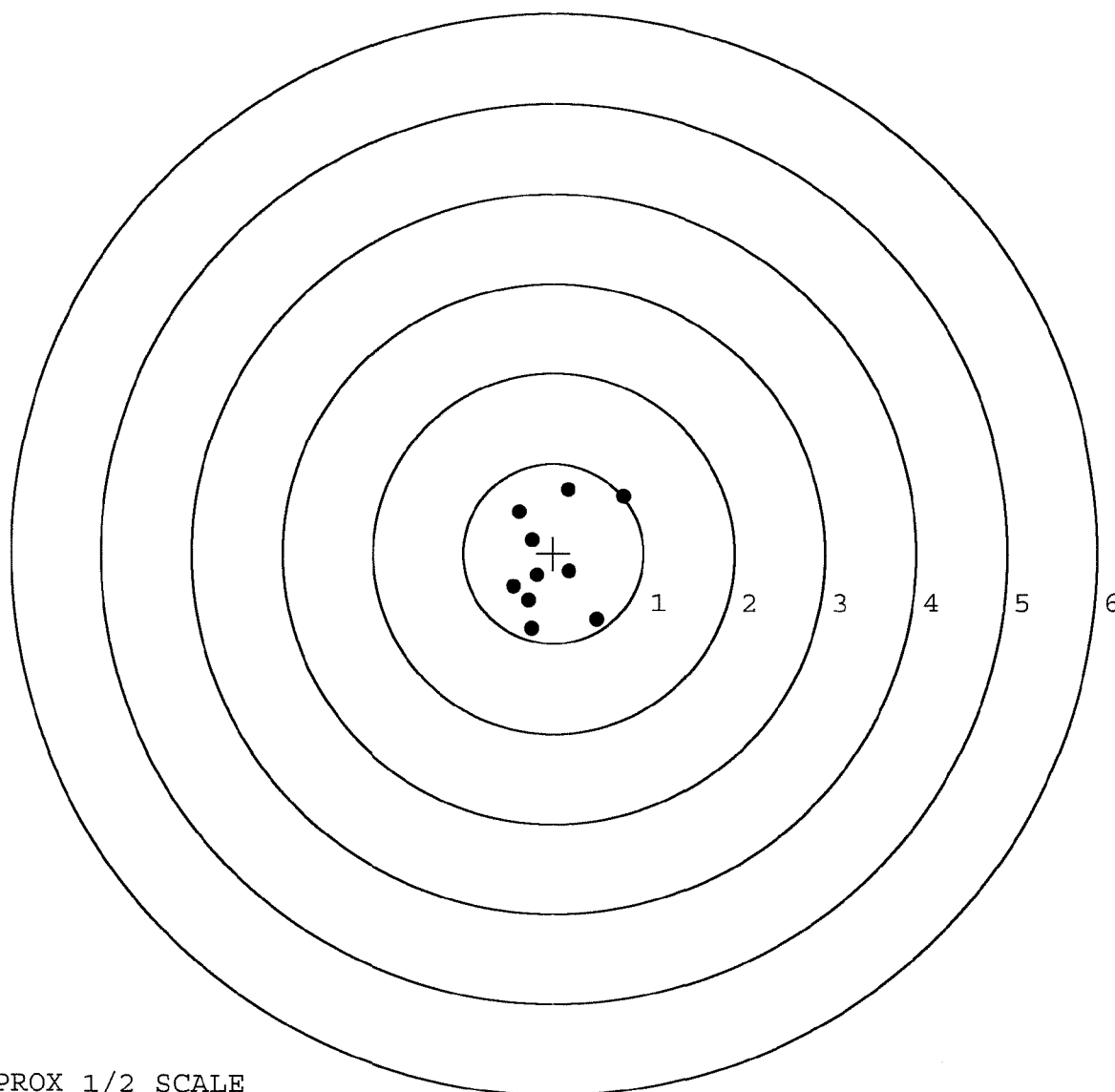


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594529. __0
TARGET NUMBER: 3
FILE DATE: 05/17/2004
FILE TIME: 06:29

POINT#	X	Y
1:	0.481	-0.743
2:	0.176	-0.201
3:	-0.242	-0.846
4:	-0.445	-0.377
5:	-0.185	-0.248
6:	-0.279	-0.530
7:	-0.237	0.150
8:	-0.375	0.462
9:	0.171	0.712
10:	0.782	0.634

X CENTROID: -0.015
Y CENTROID: -0.099
POA TO CENTROID: 0.100
HORZ SPREAD: 1.227
VERT SPREAD: 1.558
GROUP SPREAD: 1.800
MIN RADIUS: 0.217
MAX RADIUS: 1.083
MEAN RADIUS: 0.597
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

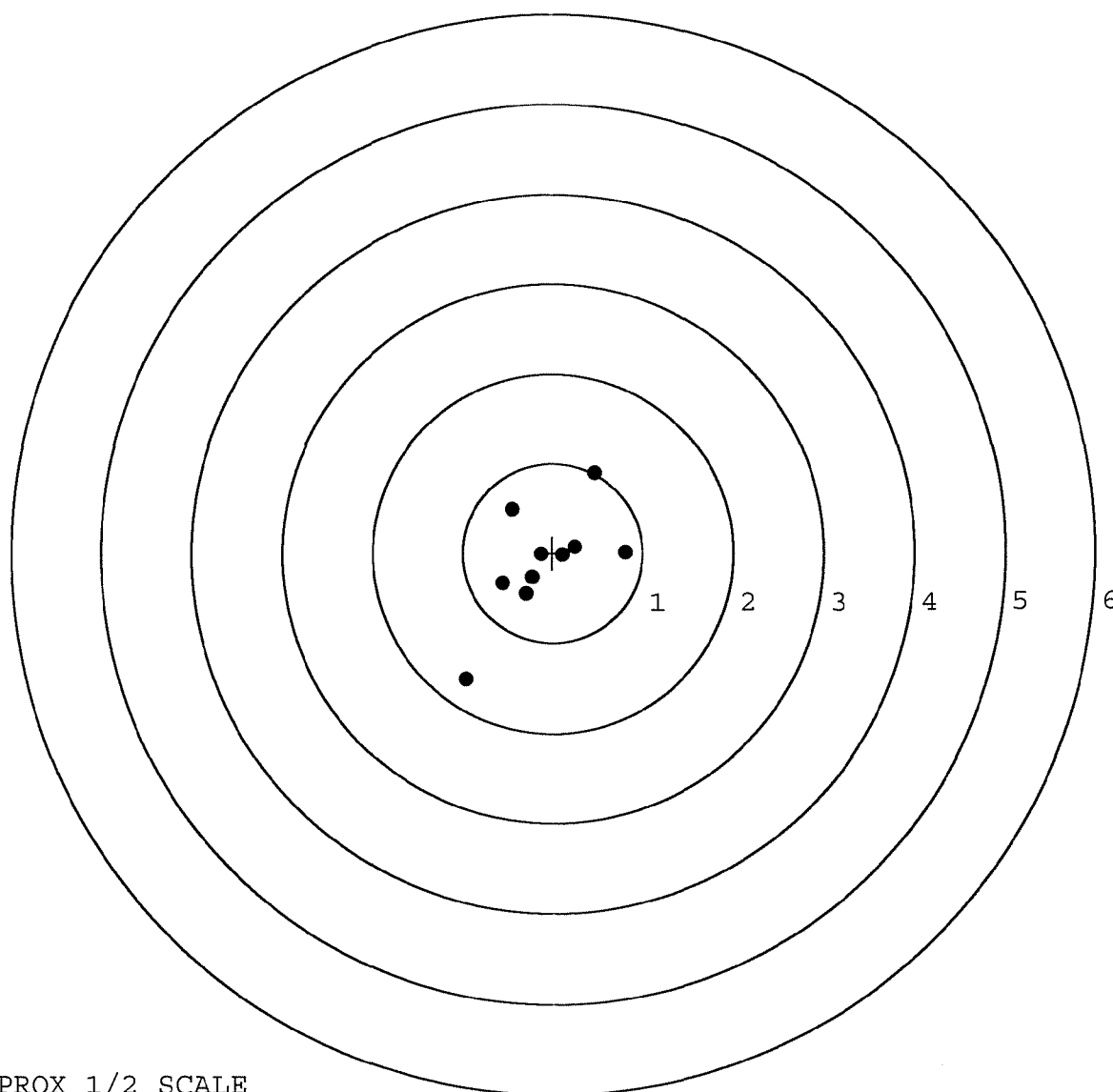


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594529. __0
TARGET NUMBER: 4
FILE DATE: 05/17/2004
FILE TIME: 06:29

X CENTROID: -0.099
Y CENTROID: -0.106
POA TO CENTROID: 0.145
HORZ SPREAD: 1.773
VERT SPREAD: 2.296
GROUP SPREAD: 2.706
MIN RADIUS: 0.097
MAX RADIUS: 1.557
MEAN RADIUS: 0.616
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.810	0.008
2:	0.469	0.895
3:	-0.450	0.487
4:	0.249	0.071
5:	0.111	-0.025
6:	-0.128	-0.014
7:	-0.963	-1.401
8:	-0.555	-0.343
9:	-0.297	-0.466
10:	-0.232	-0.274

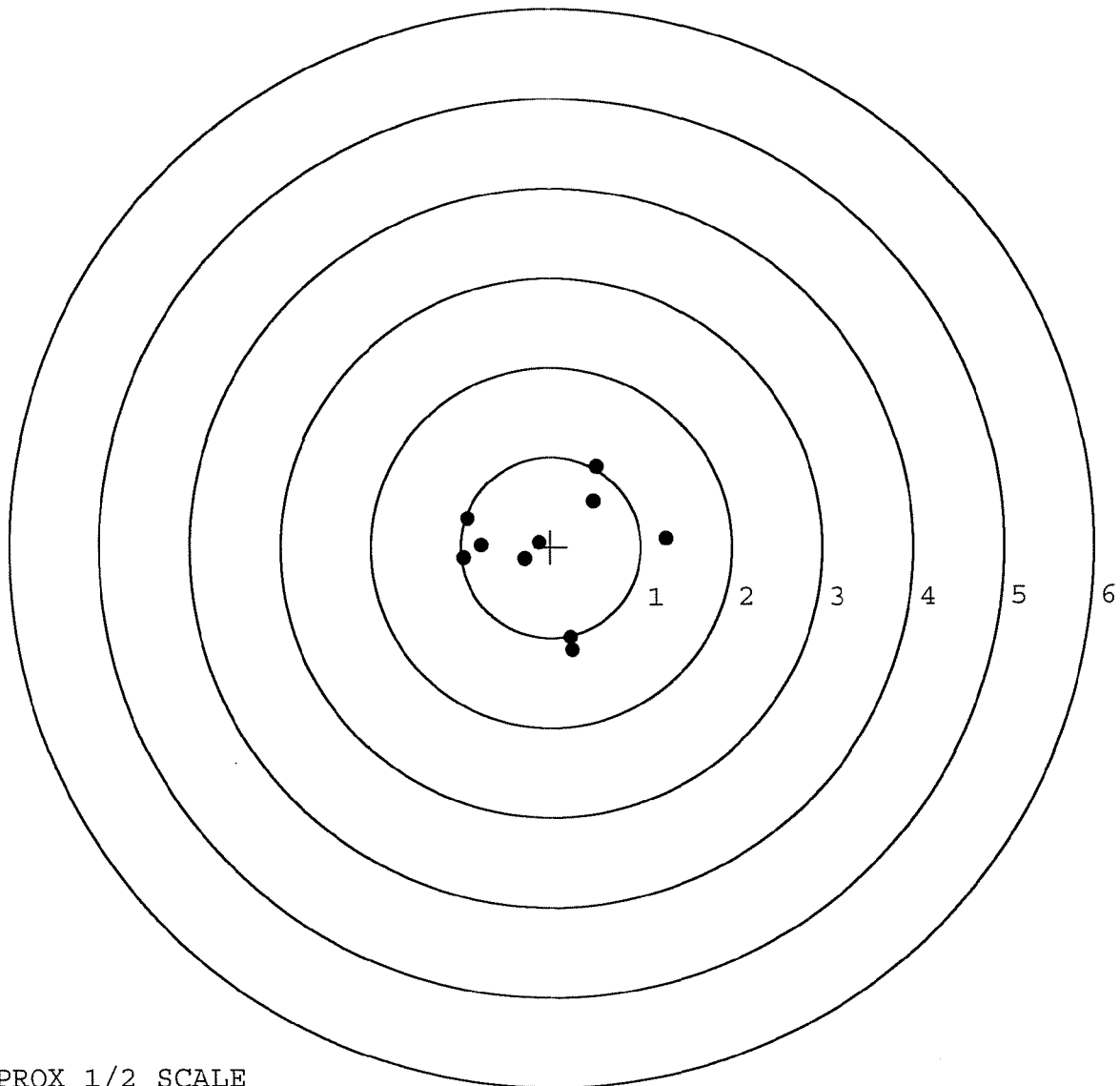


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594529. __0
TARGET NUMBER: 5
FILE DATE: 05/17/2004
FILE TIME: 06:29

X CENTROID: -0.035
Y CENTROID: -0.050
POA TO CENTROID: 0.062
HORZ SPREAD: 2.248
VERT SPREAD: 2.034
GROUP SPREAD: 2.259
MIN RADIUS: 0.142
MAX RADIUS: 1.324
MEAN RADIUS: 0.832
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.241	-1.140
2:	0.221	-1.001
3:	1.280	0.099
4:	0.476	0.507
5:	0.508	0.894
6:	-0.133	0.052
7:	-0.290	-0.138
8:	-0.968	-0.120
9:	-0.768	0.025
10:	-0.920	0.318



TARGET APPROX 1/2 SCALE

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL # C6594529 INSPECTED BY: RTL

DATE REC'D: 4-29-04 DATE RET'D: 6-7-04

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☒ SCOPE CASE
☒ IRON SIGHTS
☒ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

R & E NUMBER	80433		
SERIAL NUMBER	C6394529		
LOG-IN DATE	4-29-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	4-29-04	RTL
560 A	RE-BARREL	5-4-04	RTL
B	DRILL AND TAP	5-5-04	TRW
575	ASSEMBLE	5-4-04	RTL
600	PROOF	5-4-04	RTL
605	CHECK HEADSPACE	5-4-04	RTL
610	DIS-ASSEMBLE GUN	5-4-04	RTL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	5/6/04	ds
618	ROTO-BLAST	5/7/04	ds
620	APPLY COATINGS	5-10	TA
625 A	FINAL ASSEMBLY	5-13-04	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	5-17-04	TRW
655	FINAL INSPECT	5-26-04	RTL
660	PACK	6-8-04	RA
		SHIP DATE	
	QAR INSPECTION DATE		

Remington		DU PONT REG. U.S. PAT. & TM. OFF.	VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6594529	ORDER NO. 5716
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.		Ø1	
 5716 C6594529			

UPC



0 47700 25716 7

OK - SIGHTS
OK - EJECTOR PIN HOLE

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C 6594529

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/31/90	KA
600	Proof		10/31/90	KA
607	Check Headspace		10/31/90	KA
610	Dis-assemble Gun		10/31/90	KA
612	Magnaflux Barrel Action		11/2/90	KCR
	Magnaflux Bolt		11/2/90	KCR
615	Rollmark Caliber		11/2/90	GS.
617	Drill and Tap Sight Holes		11/3/90	LB
618	Polish Barrel AB		11/6/90	WLB
620	Apply Coatings (Barrel Action)		12/6/90	JA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		12-7-90	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		12/7/90	KS
	C) Inspect Ejector Hole for Chamfer		12/7/90	KS
	D) Oil Firing Pin Ass'y		12/7/90	KS
	E) Adjust Trigger Pull to Min Setting and Stake		12/8/90	JS

op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	4 1/2	4 1/2	4 1/2	12/10/90	WB		
	G) Safety Off Force	2 1/2	2 1/2	2 1/2	12/10/90	WB		
	H) Trigger Pull Test & Retainability				12/8/90	JS		
	I) Firing Pin Indent	.020	.020	.020	12/10/90	WB		
	J) Assemble Stock				12/10/90	KS		
	K) Assemble Swivel Studs				12-12-90	JS		
	L) Attach Front and Rear Sight Assemblies				12/10/90	KS		
	M) Iron Sight Alignment				14/10/90	KS		
	N) Detach Front & Rear Sights & place in numbered container				12/10/90	KS		
	O) Attach Scope to Rifle				12/10/90	KS		
	P) Detach & Attach Scope 20 Times				14/10/90	KS		
640	Gallery Target & Test				12/11/90	KJ		
	A) Time				"	KJ		
	B) Malfunctions				"	KJ		
	C) Pierced Primers				"	KJ		
	D) Optical Clarity of Scope				"	KJ		
645	Inspect for Live Ammo				12/11/90	KJ		
655	Final Inspection							
	A) Headspace				12-12-90	JS		
	B) Trigger Pull	230	229	227	230	224	12-12-90	JS
	C) Function						12-12-90	JS
660	Pack						12/14/90	VF

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6594529
11 Dec 1990

CENTROIDAL DISTANCES

0 TO 1	.0216333
1 TO 2	.301272
1 TO 3	.351364
1 TO 4	.215128
1 TO 5	.378085

†

<----POA

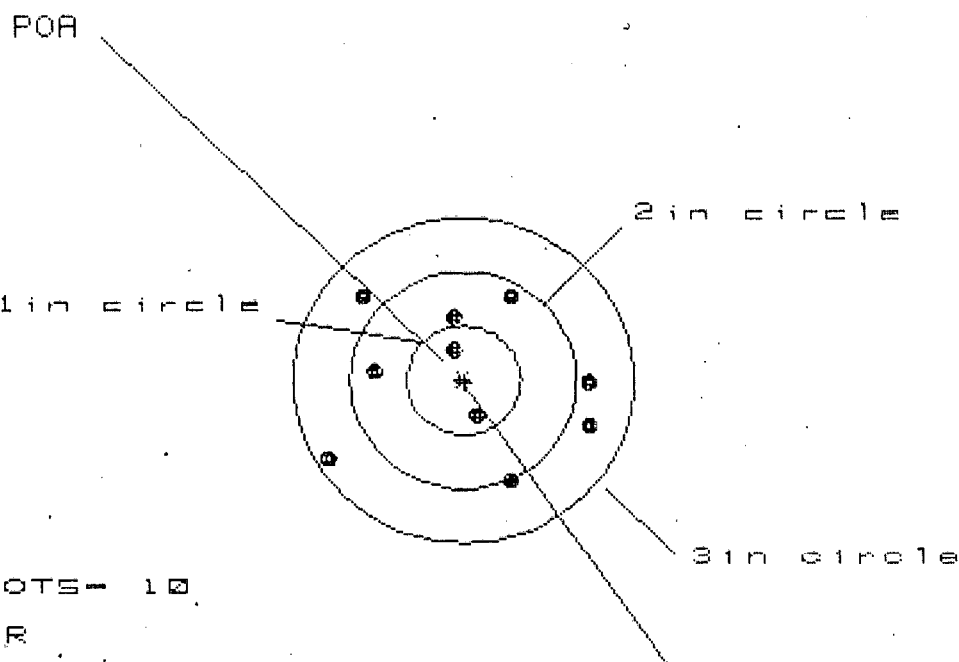
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0000
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2288
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .228801

THE AMR FOR THIS RIFLE IS: .8978

01 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06594529

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 2

2in = 5

3in = 10

HS= 2.325

VS= 1.710

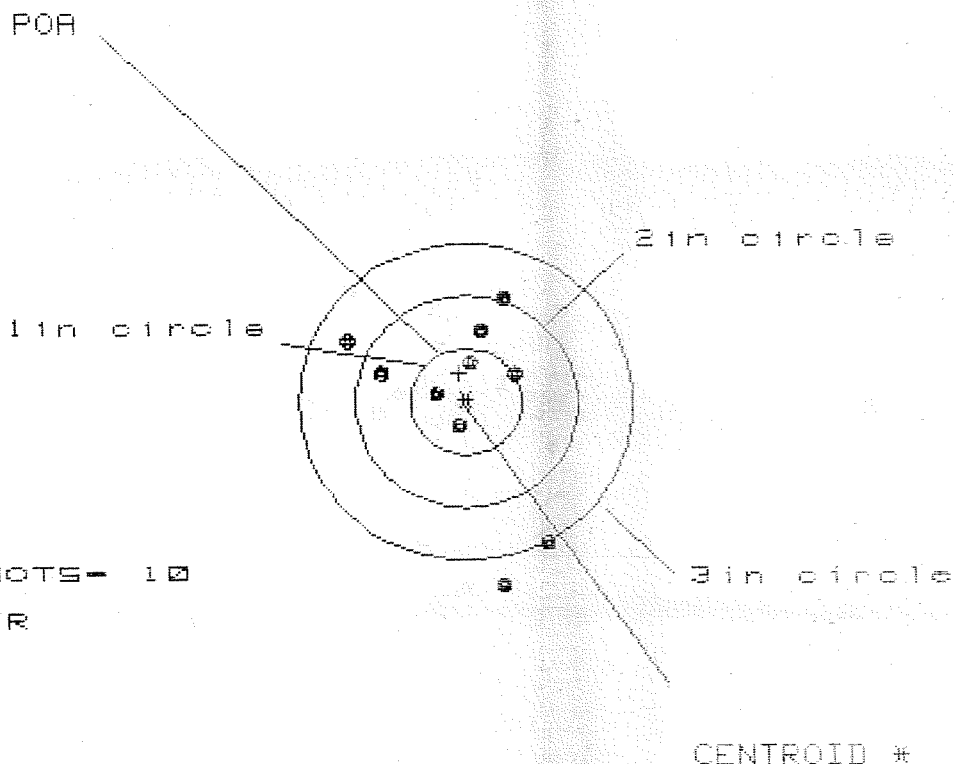
GS= 2.391

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.114	.979	1.066
MINIMUM X	:	-1.212	-1.001	-.879
MAXIMUM Y	:	.818	.736	.670
MINIMUM Y	:	-.892	-.974	-1.040
CENTROID X	:	-.012	.123	.001
CENTROID Y	:	.018	.100	.166
POA TO CENTROID in.	:	.022	.158	.166
MIN RADIUS	:	.278	.307	.169
MEAN RADIUS	:	.879	.813	.750
MAX RADIUS	:	1.416	1.219	1.127
HORIZONTAL SPREAD	:	2.325	1.980	1.945
VERTICAL SPREAD	:	1.710	1.710	1.710
EXTREME SPREAD	:	2.391	2.328	2.125
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8594529

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 3

2in = 5

3in = 8

HS= 1.875

VS= 2.723

GS= 2.749

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.775	.815	.605
MINIMUM X	:	-1.100	-1.060	-.958
MAXIMUM Y	:	1.005	.814	.626
MINIMUM Y	:	-1.718	-1.503	-.586
CENTROID X	:	.066	.026	-.076
CENTROID Y	:	-.273	-.082	.106
POA TO CENTROID in.	:	.281	.086	.131
MIN RADIUS	:	.210	.220	.207
MEAN RADIUS	:	.840	.696	.558
MAX RADIUS	:	1.756	1.710	.985
HORIZONTAL SPREAD	:	1.875	1.875	1.563
VERTICAL SPREAD	:	2.723	2.317	1.212
EXTREME SPREAD	:	2.749	2.685	1.609
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6594529

CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 9

HS= 2.332

VS= 2.824

GS= 2.876

CENTROID #

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.376	1.377	1.258
MINIMUM X	:	-.956	-.955	-.905
MAXIMUM Y	:	1.173	.989	1.095
MINIMUM Y	:	-1.651	-1.471	-1.365
CENTROID X	:	.004	.003	.122
CENTROID Y	:	-.333	-.149	-.256
POA TO CENTROID in.	:	.333	.149	.283
MIN RADIUS	:	.354	.258	.219
MEAN RADIUS	:	1.105	1.022	.984
MAX RADIUS	:	1.651	1.537	1.477
HORIZONTAL SPREAD	:	2.332	2.332	2.163
VERTICAL SPREAD	:	2.824	2.460	2.460
EXTREME SPREAD	:	2.876	2.648	2.599
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6594529

CENTERFIRE PATTERNS # 4

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 4

2in = 6

3in = 9

HS= 2.121

VS= 3.068

GS= 3.159

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.055	.962	.817
MINIMUM X	:	-1.066	-1.159	-.648
MAXIMUM Y	:	1.053	.829	.852
MINIMUM Y	:	-2.015	-.645	-.622
CENTROID X	:	-.034	.059	.204
CENTROID Y	:	-.196	.028	.005
POA TO CENTROID in.	:	.199	.065	.204
MIN RADIUS	:	.120	.288	.176
MEAN RADIUS	:	.863	.697	.620
MAX RADIUS	:	2.183	1.174	1.027
HORIZONTAL SPREAD	:	2.121	2.121	1.465
VERTICAL SPREAD	:	3.068	1.474	1.474
EXTREME SPREAD	:	3.159	2.277	1.864
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE PATT/06594529

CENTERFIRE PATTERNS # 5

FOR

1in circle

2in circle

3in circle

OF SHOTS = 10

IN CIR

1in = 3

2in = 8

3in = 9

HS = 2.349

VS = 2.898

GS = 3.500

CENTROID *

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.841	.674	.710
MINIMUM X	-1.508	-.805	-.769
MAXIMUM Y	.913	.692	.627
MINIMUM Y	-1.985	-.482	-.395
CENTROID X	-.020	.147	.111
CENTROID Y	-.360	-.139	-.226
POR TO CENTROID in.	.360	.203	.252
MIN RADIUS	.220	.137	.210
MEAN RADIUS	.862	.553	.529
MAX RADIUS	2.493	.809	.791
HORIZONTAL SPREAD	2.349	1.479	1.479
VERTICAL SPREAD	2.898	1.174	1.022
EXTREME SPREAD	3.500	1.492	1.492
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	8		
NUMBER IN THREE INCH CIRCLE =	9		

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6594529

DATE 12/8/80

TESTER JLH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.18	2.35	2.39	2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.21	2.38	2.37	2.29	
PULL #3	2.18	2.38	2.35	2.27	
PULL #4	2.37	2.35	2.35	2.30	
PULL #5	2.30	2.33	2.29	2.24	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.41		
PULL #2	3.20	3.39		
PULL #3	3.44	3.49		
PULL #4	3.49	3.45		
PULL #5	3.39	3.45		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.47	4.31		4.38
PULL #2	4.35	4.38		4.27
PULL #3	4.33	4.39		4.29
PULL #4	4.36	4.33		4.33
PULL #5	4.36	4.29		4.36
TOTAL				
AVG.				

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 96-21875

INITIAL CUSTOMER ORDER NO.

JJM

W/LEUPOLD 10X SCOPE

Scope # 90-0999

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
10/03/96	10/03/96	RK 11-90	C6594529		700 7.62 NATO
ACCESSORIES W/STUDS W/SWIVELS SCOPE BASE					

FROM:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL 36201

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL

36201

CUST NO: 150939 C.O.D L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

✓ Trigger Assy - 96024

Scope Sent Back To Factory
for Inspec.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 6/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400018752

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6594529

DATE 4/7/97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.41	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.33	2.35	2.52	
PULL #3	2.36	2.29	2.50	
PULL #4	2.29	2.39	2.48	
PULL #5	2.29	2.25	2.50	
TOTAL	11.77	11.69	12.50	
AVG.	2.35	2.34	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.24	
PULL #2	3.03	3.09	
PULL #3	3.25	3.29	
PULL #4	3.26	3.11	
PULL #5	3.17	3.21	
TOTAL	15.84	15.94	
AVG.	3.17	3.19	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.09		4.00
PULL #2	4.14	4.25		4.13
PULL #3	4.18	4.20		4.09
PULL #4	4.29	4.10		4.02
PULL #5	4.14	4.12		4.08
TOTAL	20.85	20.76		20.32
AVG.	4.17	4.15		4.06

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6594529*

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. # OP. NAME

550 DIS-ASSEMBLE GUN

560 A RE-BARREL AT CUSTOM SHOP

B DRILL & TAP

C POLISH

575 ASSEMBLE

600 PROOF

605 CHECK HEADSPACE

610 DIS-ASSEMBLE

612 MAGNAFLUX

615 ROLLMARK CALIBER

618 ROTO-BLAST

620 APPLY COATINGS

625 A FINAL ASSEMBLY

B TRIGGER PULL TEST 2.57 2.55 2.51 2.49 2.50

C SAFETY ON FORCE 4 4 3.5

D SAFETY OFF FORCE 2.5 2.5 2.5

E FIRING PIN INDENT

640 TARGET

655 FINAL INSPECT

660 PACK

QAR INSPECTION

SHIP DATE

6/18/97 RW

Final Inspection

Sn: C6594529

DATE REC'D: 10/3/96

DATE RET'D:

AUDITOR: AM

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ Screws☒ Finish☒ Looseness☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ Stock☒ Sling Swivel Studs☒ ADJUSTABLE Butt PLATE☒ Lock Nuts☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☒ Scope Case☒ Iron SIGHTS☒ Deployment Kit☒ Trigger☒ SAFETY OPERATION☒ Set

Comments: