

06594586

MODEL 700™ N24

Model **SWS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

File

Add Repair

Estimate Repair

Expedite Repair

Inquiry

Repair Tools

CSR Tools

Reports

Table Maintenance

System Maintenance

Help

Repair Number: RE00080437

Serial: C6594586 Model M24 SWS Center Fire Caliber: 7.62 NATO

Repairman:

Status: Closed 4/29/2004 10:42:37 AM

Verify Repair

High Priority

Address Information

Customer:

Received From:

Return To:

Received From:

Name: TMO 436 APS TRTD FB 4497

Address 1: 505 ATLANTIC ST

Address 2:

City: DOVER AFB

State: DE Zip Code: 19902 Country: US

Name: TMO 436 APS TRTD FB 4497

Address 1: 505 ATLANTIC ST

Address 2:

City: DOVER AFB

State: DE Zip Code: 19902 Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Received Condition

Accessories Received

Phone:

Fax:

Email:

Comments:

Fair

Condition Notes:

CSR Notes:

Code	Desc	Qty
A007	With Studs	3
A010	Hard Case	1
A017	Scope Bases	3
A026	Scope w/case	1
A055	Deployment Kit	1

Repair Search

Refresh

Close

naglej

4/29/2004

11:24 AM

CAPS

NUM

INS

SCF

start

2

5

2

Serial Number:

C6594586

Model:

M24 SWS

RE00080437

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6594586.___0
FILE DATE AND TIME: 05/17/2004 06:18

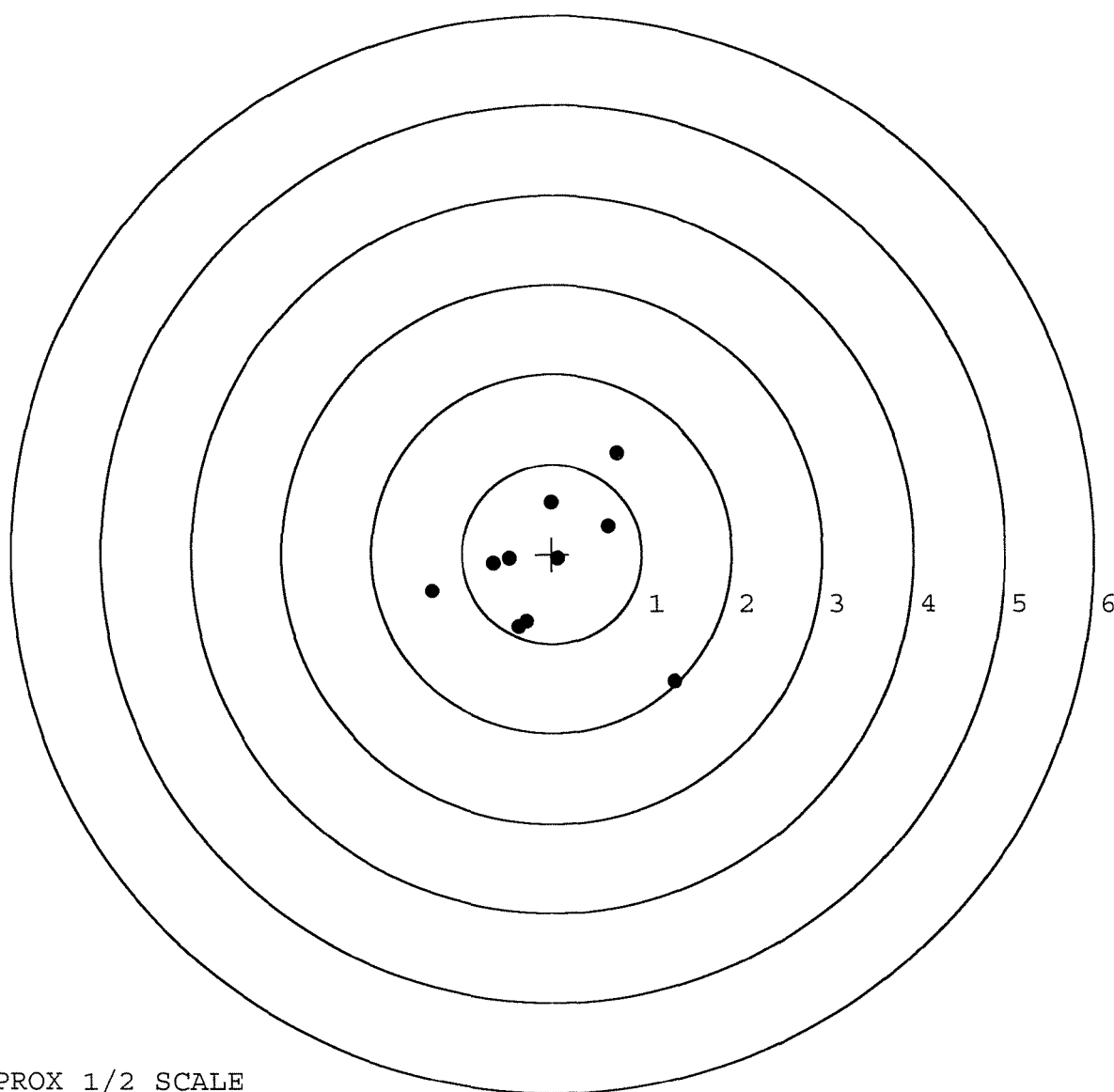
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.027
The Average Y Centroid of the Five Target Set:	-0.056
The Average Point of Impact of the Five Target Set:	0.063
The Average Mean Radius of the Five Target Set:	0.791
The Distance from POA to Centroid Target #1:	0.164
The Distance from Centroid Target #2 to Centroid Target #1:	0.052
The Distance from Centroid Target #3 to Centroid Target #1:	0.186
The Distance from Centroid Target #4 to Centroid Target #1:	0.380
The Distance from Centroid Target #5 to Centroid Target #1:	0.076

SERIAL NUMBER: C6594586. __0
TARGET NUMBER: 1
FILE DATE: 05/17/2004
FILE TIME: 06:18

X CENTROID: -0.037
Y CENTROID: -0.160
POA TO CENTROID: 0.164
HORZ SPREAD: 2.698
VERT SPREAD: 2.556
GROUP SPREAD: 2.877
MIN RADIUS: 0.148
MAX RADIUS: 1.891
MEAN RADIUS: 0.887
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.371	-1.423
2:	-0.379	-0.818
3:	-0.293	-0.758
4:	-0.653	-0.105
5:	-0.478	-0.048
6:	-1.327	-0.424
7:	0.065	-0.053
8:	-0.016	0.578
9:	0.621	0.318
10:	0.722	1.133

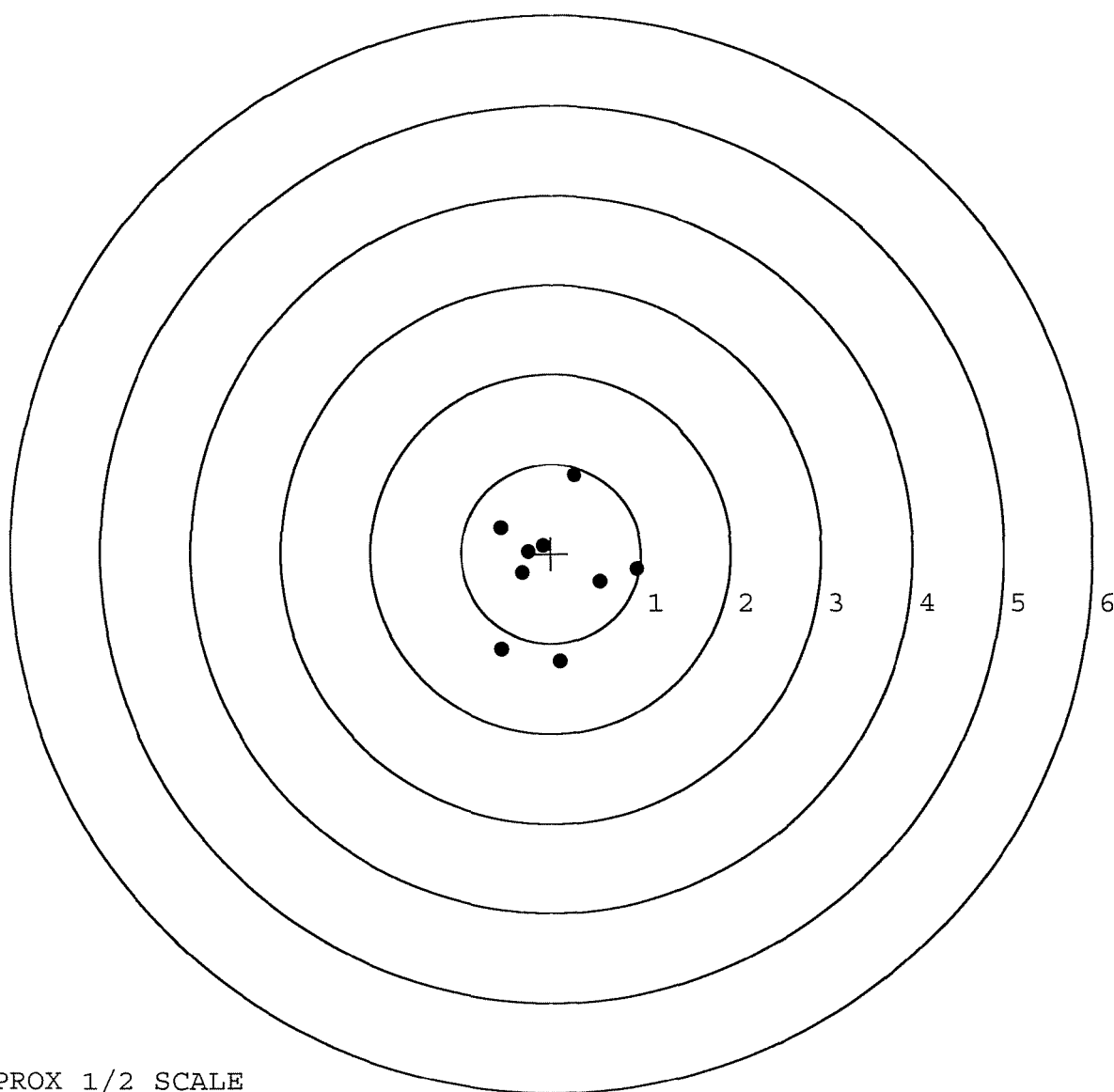


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594586.___0
TARGET NUMBER: 2
FILE DATE: 05/17/2004
FILE TIME: 06:18

X CENTROID: 0.008
Y CENTROID: -0.187
POA TO CENTROID: 0.188
HORZ SPREAD: 1.521
VERT SPREAD: 2.081
GROUP SPREAD: 2.110
MIN RADIUS: 0.295
MAX RADIUS: 1.093
MEAN RADIUS: 0.709
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.551	-0.311
2:	0.955	-0.167
3:	0.103	-1.204
4:	-0.553	-1.071
5:	-0.322	-0.214
6:	-0.093	0.090
7:	-0.566	0.289
8:	0.257	0.877
9:	-0.259	0.025

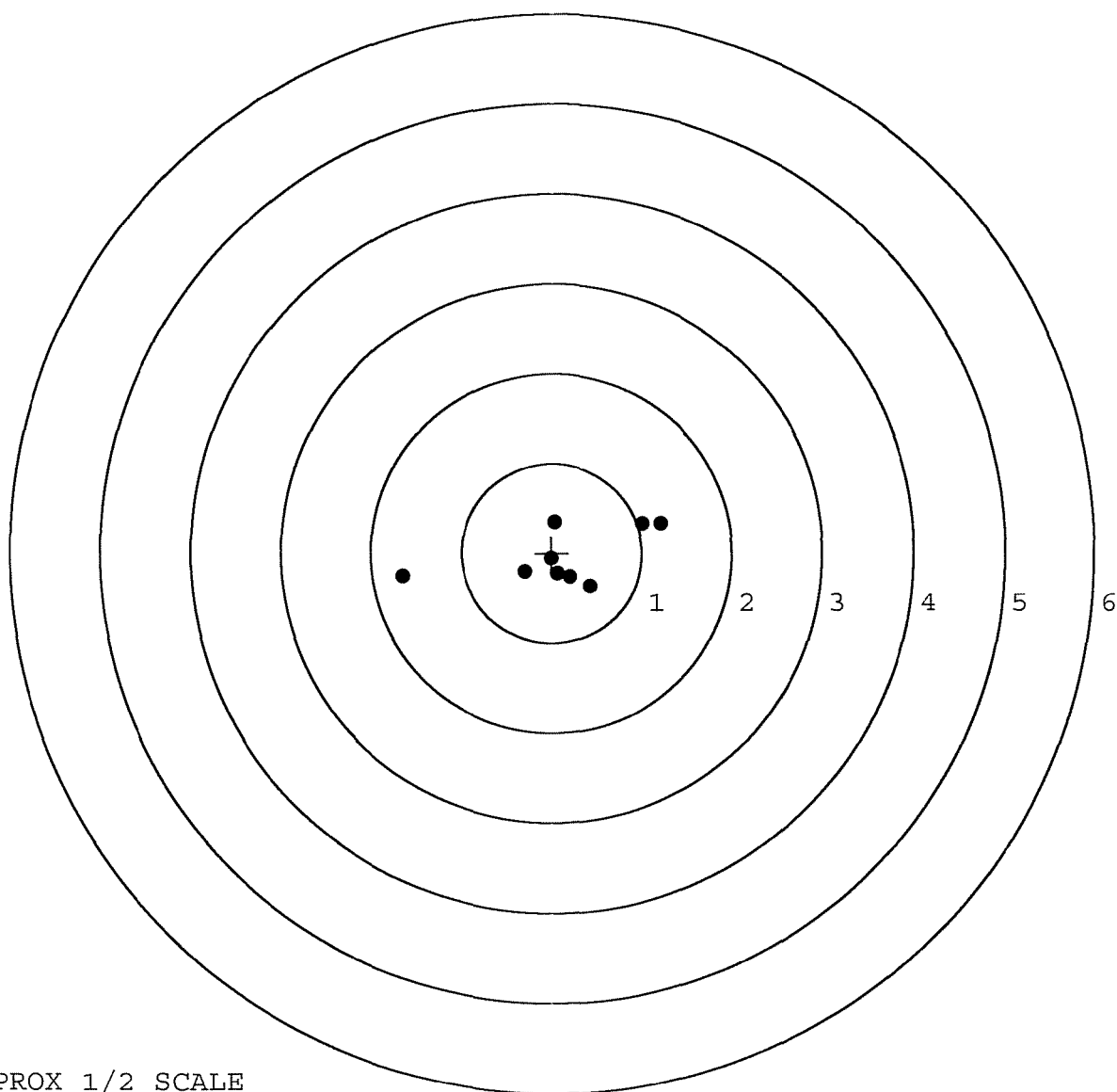


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594586. __0
TARGET NUMBER: 3
FILE DATE: 05/17/2004
FILE TIME: 06:18

X CENTROID: 0.109
Y CENTROID: -0.044
POA TO CENTROID: 0.117
HORZ SPREAD: 2.858
VERT SPREAD: 0.716
GROUP SPREAD: 2.918
MIN RADIUS: 0.118
MAX RADIUS: 1.770
MEAN RADIUS: 0.638
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.210	0.329
2:	1.003	0.327
3:	0.427	-0.372
4:	0.202	-0.269
5:	-0.301	-0.207
6:	-0.008	-0.060
7:	0.030	0.344
8:	-1.648	-0.260
9:	0.065	-0.228



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594586. __0

TARGET NUMBER: 4

FILE DATE: 05/17/2004

FILE TIME: 06:18

X CENTROID: -0.175

Y CENTROID: 0.193

POA TO CENTROID: 0.261

HORZ SPREAD: 2.812

VERT SPREAD: 2.036

GROUP SPREAD: 3.462

MIN RADIUS: 0.112

MAX RADIUS: 1.808

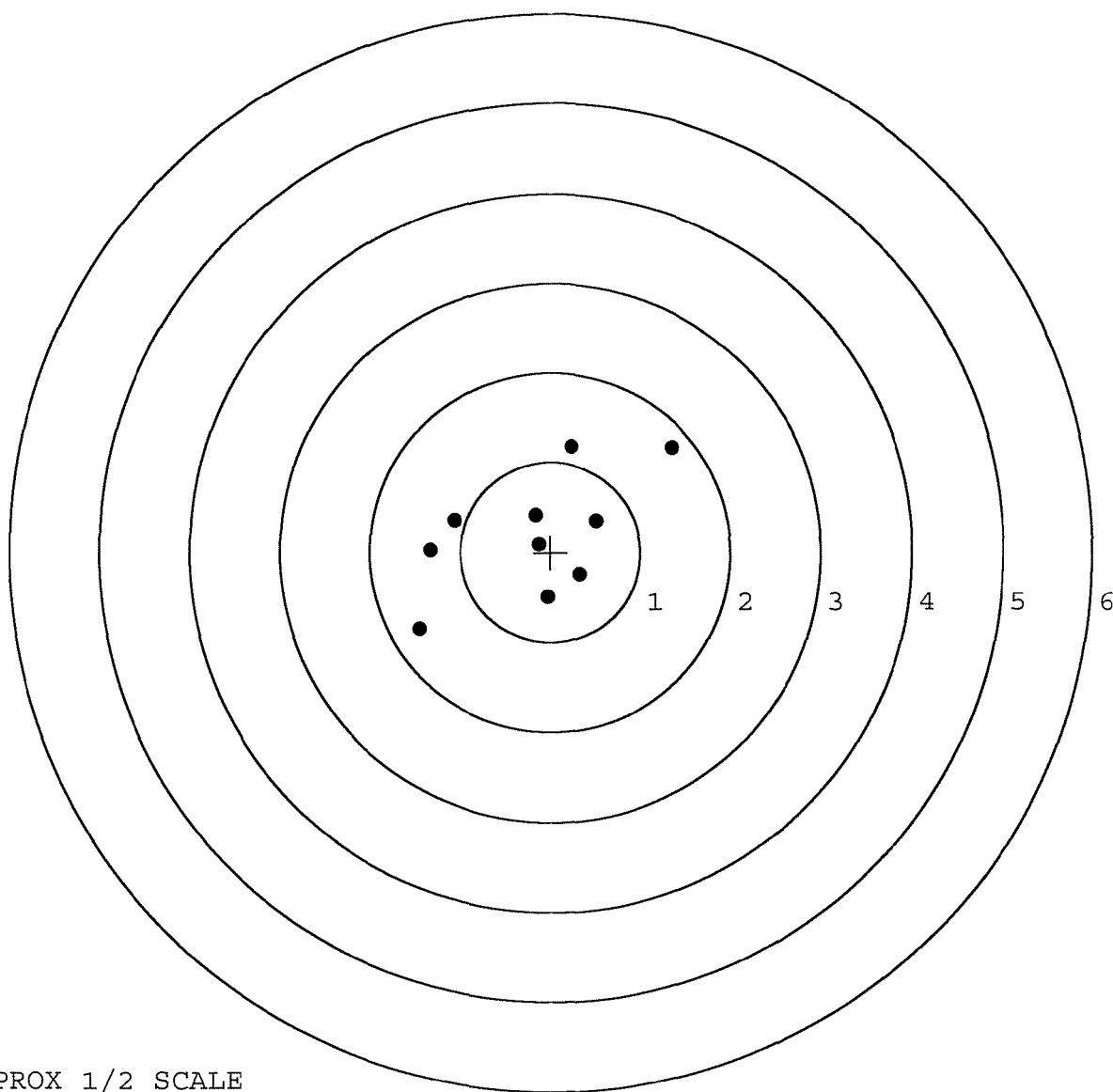
MEAN RADIUS: 0.901

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.356	1.154
2:	0.237	1.171
3:	0.510	0.348
4:	-0.170	0.407
5:	-0.132	0.090
6:	0.331	-0.243
7:	-0.034	-0.500
8:	-1.068	0.347
9:	-1.328	0.024
10:	-1.456	-0.865



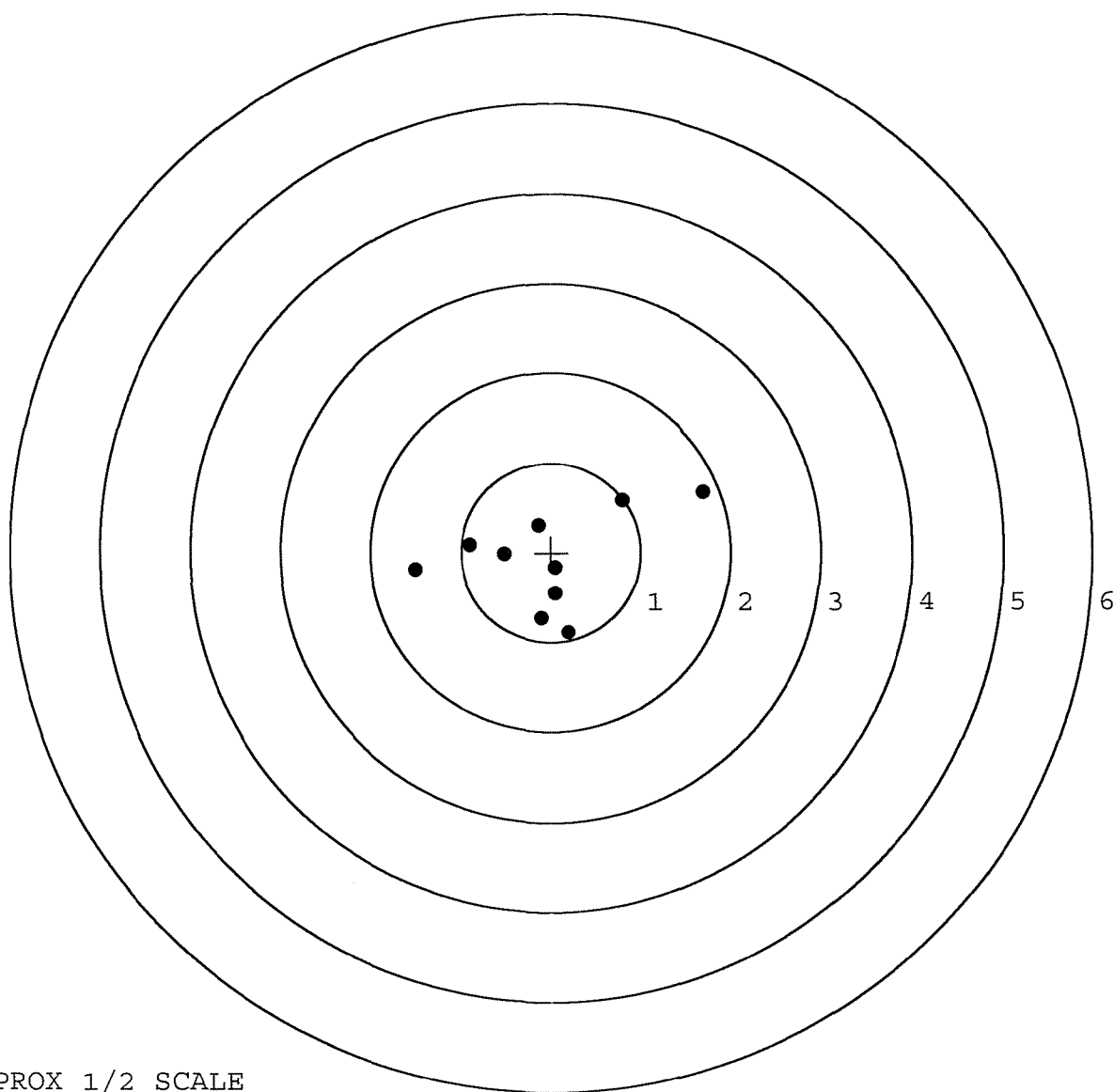
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594586. __0
TARGET NUMBER: 5
FILE DATE: 05/17/2004
FILE TIME: 06:18

X CENTROID: -0.040
Y CENTROID: -0.084
POA TO CENTROID: 0.093
HORZ SPREAD: 3.209
VERT SPREAD: 1.575
GROUP SPREAD: 3.325
MIN RADIUS: 0.124
MAX RADIUS: 1.897
MEAN RADIUS: 0.822

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.699	0.675
2:	0.795	0.582
3:	-0.145	0.305
4:	0.198	-0.900
5:	-0.111	-0.734
6:	0.053	-0.459
7:	0.046	-0.173
8:	-0.520	-0.022
9:	-0.904	0.081
10:	-1.510	-0.196



TARGET APPROX 1/2 SCALE

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL # C6594586 INSPECTED BY: RTL

DATE REC'D: 4-29-04 DATE RET'D: 6-7-04

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☒ SCOPE CASE
☒ IRON SIGHTS
☒ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

R & E NUMBER	80437		
SERIAL NUMBER	C6594586		
LOG-IN DATE	4-29-03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	4-30-03	RTL
560 A	RE-BARREL	5-4-04	RTL
B	DRILL AND TAP	5-5-04	TRW
575	ASSEMBLE	5-4-04	RR
600	PROOF	5-4-04	RTL
605	CHECK HEADSPACE	5-4-04	RTL
610	DIS-ASSEMBLE GUN	5-4-04	RTL
612	MAGNAFLUX	PR	
615	ROLLMARK CALIBER	5/6/04	AB
618	ROTO-BLAST	5/7/04	20
620	APPLY COATINGS	5-10	TA
625 A	FINAL ASSEMBLY	5-14-04	RR
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	5-17-04	AC
655	FINAL INSPECT	5-26-04	RTL
660	PACK	6-8-04	DA
		SHIP DATE	
QAR INSPECTION DATE			




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

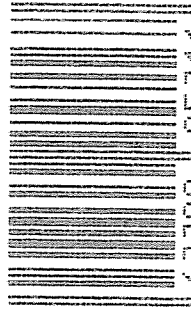
MODEL 700™ H24

SERIAL NO.
C6594586

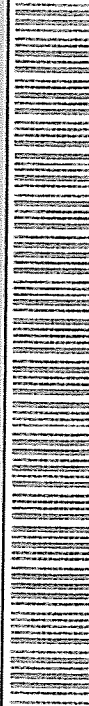
ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

LPC



0 4700 25716 2



5716 C6594586

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6594586

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		12/27/90	K.S.
600	Proof		12/27/90	K.S.
607	Check Headspace		12/27/90	K.S.
610	Dis-assemble Gun		12/27/90	K.S.
612	Magnaflux Barrel Action		1/9/91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	LG.
617	Drill and Tap Sight Holes	1 10 91		LB
618	Polish Barrel	1 10 91		WB
620	Apply Coatings (Barrel Action)		1-22-91	DA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		1/29/91	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/29/91	KS
	C) Inspect Ejector Hole for Chamfer		1/29/91	KS
	D) Oil Firing Pin Ass'y		1/29/91	KS
	E) Adjust Trigger Pull to Min Setting and Stake		1/30/91	91

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4 3/4	4 3/4	4 3/4			1/30/91	WB
	G) Safety Off Force	2 1/4	2 1/4	2 1/4			1/30/91	WB
	H) Trigger Pull Test & Retainability						1/30/91	ML
	I) Firing Pin Indent	.020	.020	.020			1/30/91	WB
	J) Assemble Stock						1/30/91	KS
	K) Assemble Swivel Studs						2-6-91	K
	L) Attach Front and Rear Sight Assemblies						1/30/91	KS
	M) Iron Sight Alignment						1/30/91	KS
	N) Detach Front & Rear Sights & place in numbered container						1/30/91	KS
	O) Attach Scope to Rifle						1/30/91	KS
	P) Detach & Attach Scope 20 Times						1/30/91	KS
640	Gallery Target & Test						1-30-91	NF
	A) Time						"	NF
	B) Malfunctions						"	NF
	C) Pierced Primers						"	NF
	D) Optical Clarity of Scope						"	NF
645	Inspect for Live Ammo						1-30-91	NF
655	Final Inspection							
	A) Headspace						2-6-91	K
	B) Trigger Pull	2.57	2.59	2.56	2.54	2.54	2-4-91	ML
	C) Function						2-6-91	AC
660	Pack						3-19-91	NF

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6594586

DATE 1/30/91

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.49	2.40	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.51	2.44	2.59	
PULL #3	2.42	2.39	2.38	2.56	
PULL #4	2.44	2.51	2.30	2.54	
PULL #5	2.46	2.41	2.32	2.54	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.49		
PULL #2	3.14	3.22		
PULL #3	3.50	3.46		
PULL #4	3.49	3.51		
PULL #5	3.48	3.20		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.40	4.42		4.56
PULL #2	4.28	4.48		4.52
PULL #3	4.22	4.50		4.49
PULL #4	4.20	4.32		4.45
PULL #5	4.35	4.42		4.51
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6594586
31 Jan 1991

CENTROIDAL DISTANCES

0 TO	1	.170135
1 TO	2	.296299
1 TO	3	.469737
1 TO	4	.143785
1 TO	5	.18882

to <----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0676
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .003
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0676665
THE AMR FOR THIS RIFLE IS: .9864

31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8534586

CENTERFIRE PATTERNS

1

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 0

2in = 6

3in = 8

HS= 3.751

VS= 3.539

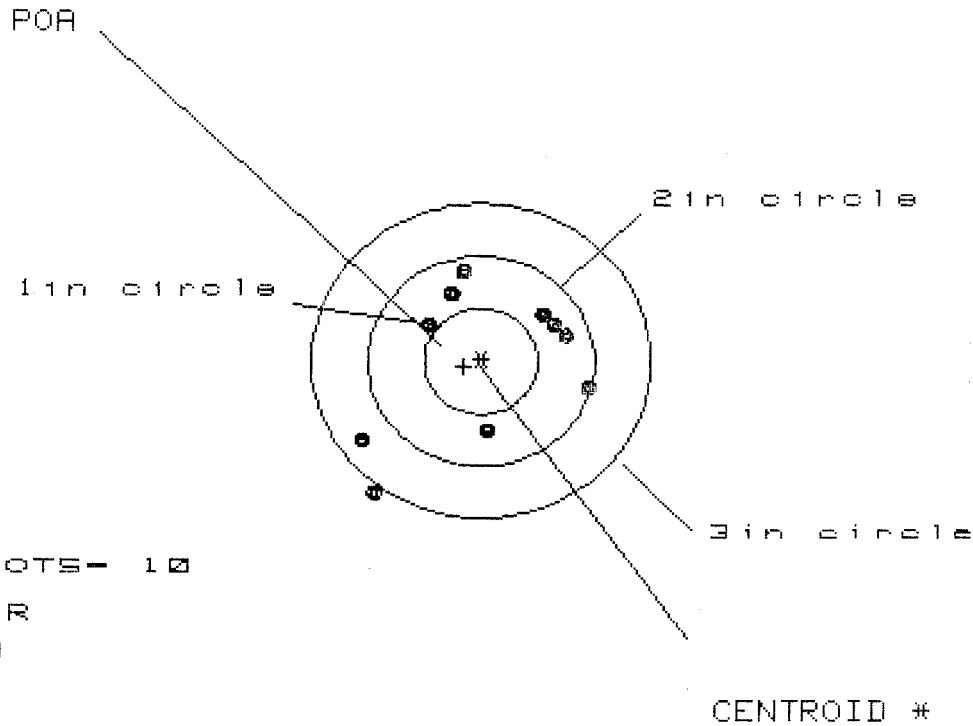
GS= 3.861

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.586	1.114	1.170
MINIMUM X	:	-1.165	-.877	-.821
MAXIMUM Y	:	1.054	1.068	.759
MINIMUM Y	:	-2.485	-2.471	-1.085
CENTROID X	:	-.055	-.343	-.399
CENTROID Y	:	-.161	-.175	.134
POA TO CENTROID in.	:	.170	.385	.421
MIN RADIUS	:	.551	.266	.322
MEAN RADIUS	:	1.234	1.008	.738
MAX RADIUS	:	2.589	2.512	1.361
HORIZONTAL SPREAD	:	3.751	1.991	1.991
VERTICAL SPREAD	:	3.539	3.539	1.844
EXTREME SPREAD	:	3.861	3.633	2.230
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594586

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1in = 0

2in = 7

3in = 9

HS = 2.032

VS = 2.028

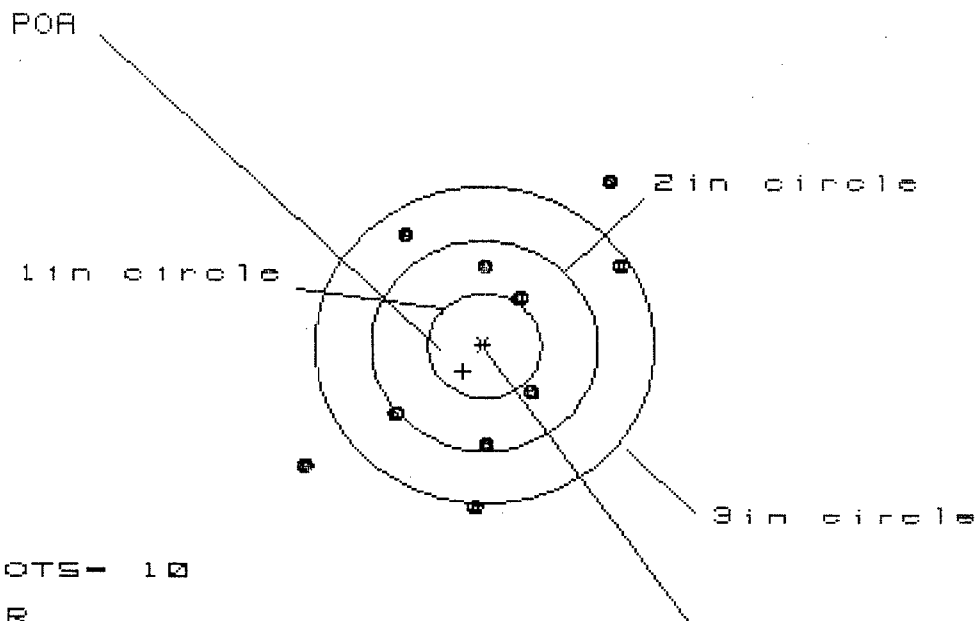
GS = 2.250

PATTERN #	2	2	2
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.978	.870	.725
MINIMUM X	-1.054	-1.162	-.656
MAXIMUM Y	.824	.690	.583
MINIMUM Y	-1.204	-.858	-.904
CENTROID X	.152	.260	.405
CENTROID Y	.051	.185	.292
POA TO CENTROID in.	.160	.319	.499
MIN RADIUS	.502	.537	.359
MEAN RADIUS	.873	.759	.631
MAX RADIUS	1.547	1.444	.937
HORIZONTAL SPREAD	2.032	2.032	1.381
VERTICAL SPREAD	2.028	1.548	1.487
EXTREME SPREAD	2.250	2.079	1.571
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6534586

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in - 0

2 in - 5

3 in - 7

HS- 2.780

VS= 3.082

GS= 3.826

CENTROID *

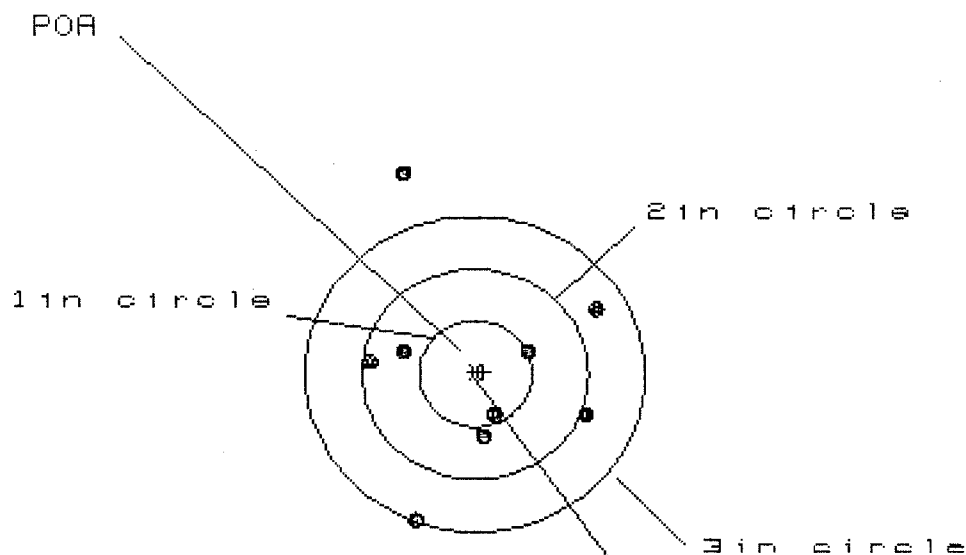
PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.212	1.038	1.151
MINIMUM X	-1.568	-.962	-.849
MAXIMUM Y	1.568	1.436	1.091
MINIMUM Y	-1.514	-1.646	-1.466
CENTROID X	.188	.362	.249
CENTROID Y	.241	.373	.193
POA TO CENTROID in.	.306	.520	.315
MIN RADIUS	.609	.412	.533
MEAN RADIUS	1.192	1.081	1.001
MAX RADIUS	1.968	1.700	1.479
HORIZONTAL SPREAD	2.780	2.000	2.000
VERTICAL SPREAD	3.082	3.082	2.557
EXTREME SPREAD	3.826	3.314	2.660
NUMBER IN ONE INCH CIRCLE =	0	5	7
NUMBER IN TWO INCH CIRCLE =	5	7	8
NUMBER IN THREE INCH CIRCLE =	7	8	9

31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594586

CENTERFIRE PATTERNS

4



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 9

HS= 2.060

VS= 3.244

GS= 3.246

CENTROID #

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.116	1.040	.959
MINIMUM X	:	-.944	-1.020	-1.101
MAXIMUM Y	:	1.898	.851	.709
MINIMUM Y	:	-1.346	-1.135	-.472
CENTROID X	:	-.070	.006	.087
CENTROID Y	:	-.018	-.229	-.087
POA TO CENTROID in.	:	.072	.229	.123
MIN RADIUS	:	.372	.151	.265
MEAN RADIUS	:	.930	.746	.691
MAX RADIUS	:	2.016	1.344	1.192
HORIZONTAL SPREAD	:	2.060	2.060	2.060
VERTICAL SPREAD	:	3.244	1.986	1.181
EXTREME SPREAD	:	3.246	2.610	2.137
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

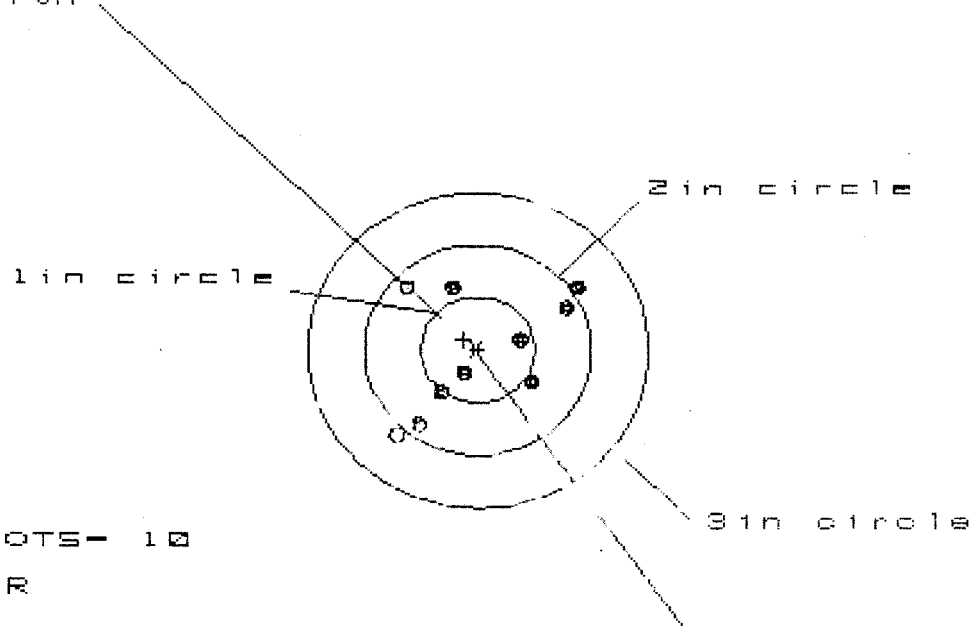
31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594586

CENTERFIRE PATTERNS

5

POA



OF SHOTS- 10

IN CIR

1in - 3

2in - 8

3in = 10

HS= 1.546

VS= 1.402

GS= 2.087

CENTROID #

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.852	.861	.786
MINIMUM X	-.694	-.600	-.609
MAXIMUM Y	.639	.696	.609
MINIMUM Y	-.763	-.692	-.749
CENTROID X	.123	.029	.104
CENTROID Y	-.098	-.169	-.082
POA TO CENTROID in.	.157	.171	.132
MIN RADIUS	.207	.103	.210
MEAN RADIUS	.703	.647	.618
MAX RADIUS	1.065	.983	.883
HORIZONTAL SPREAD	1.546	1.461	1.395
VERTICAL SPREAD	1.402	1.388	1.358
EXTREME SPREAD	2.087	1.869	1.692
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	8		
NUMBER IN THREE INCH CIRCLE =	10		

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 96-21874

INITIAL
JJM

CUSTOMER ORDER NO.

W/LEUPOLD 10X SCOPE

Scope # 90-0482

DATE RECEIVED
10/03/96

DATE OPENED
10/03/96

DATE CODE
DL 9-91

SERIAL NUMBER
C6594586

NEW SERIAL NUMBER

MODEL AND GRADE

700 7.62

NATO

ACCESSORIES

W/STUDS

W/SWIVELS

SCOPE BASE

FROM:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL 36201

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL

36201

CUST NO: 150939 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

D1

REC. ASSY.

B5

D2

WOOD

C1

D3

METAL

C2

MAIN FAULT

ARTS

COMMENTS

Trigger Assy - 96024
Mag Spring - 15627
Mag Box - 96013

Scope sent back to factory
for inspec.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 6/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400019846

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. 06594586
DATE 2-7-97
TESTER AW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.65		3.00	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.66		3.07	
PULL #3	2.61	2.65		3.09	
PULL #4	2.64	2.65		3.07	
PULL #5	2.66	2.69		3.12	
TOTAL	13.21	13.30			
AVG.	2.64	2.66			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.15		
PULL #2	3.12	3.10		
PULL #3	3.01	3.15		
PULL #4	3.06	3.13		
PULL #5	3.17	3.12		
TOTAL	15.40	15.65		
AVG.	3.08	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.22		4.16
PULL #2	4.13	4.32		4.20
PULL #3	4.14	4.32		4.13
PULL #4	4.14	4.48		4.11
PULL #5	4.14	4.47		4.15
TOTAL				
AVG.				

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6594586*

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. # OP. NAME

550 DIS-ASSEMBLE GUN

560 A RE-BARREL AT CUSTOM SHOP

B DRILL & TAP

C POLISH

575 ASSEMBLE

600 PROOF

605 CHECK HEADSPACE

610 DIS-ASSEMBLE

612 MAGNAFLUX

615 ROLLMARK CALIBER

618 ROTO-BLAST

620 APPLY COATINGS

625 A FINAL ASSEMBLY

B TRIGGER PULL TEST 2.58 2.65 2.68 2.72 2.73

C SAFETY ON FORCE 4 4 3.5

D SAFETY OFF FORCE 3 2 2

E FIRING PIN INDENT

640 TARGET

655 FINAL INSPECT

660 PACK

6/18/97 Ru

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: C4594586

DATE REC'D: 10/3/86

DATE RET'D:

Auditor: JW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ Looseness☒ CLARITY

Misc.

☒ DD-250☒ BAR CODE☒ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☒ Scope Case☒ IRON SIGHTS☒ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: