

C6587530

MODEL 700TM M24

Model **SMS** TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00136233

Serial: C6587530 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 11/2/2007 10:15:49 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: BARRY MOBERLY

BARRY MOBERLY

Address 1: L-3 COMMUNICATIONS

L-3 COMMUNICATIONS

Address 2: 5749 BRIAR HILL RD BLDG 221

PO Box:

5749 BRIAR HILL RD BLDG 221

PO Box:

City: LEXINGTON

LEXINGTON

State: KY

Zip Code: 40516

Country: US

State: KY

Zip Code: 40516

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qt
A007	With Stud	3
A008	With Swivel	3
A010	Hard Case	1
A026	Scope	1
A055	Deployment Kit	1
D000	SCOPE CASE	1

Repair Search

Refresh

Close

nagletj

11/2/2007

1:13 PM

CAPS

NUM

INS

SCRL



2 Mi...

5 Int...

4 Mi...

Part S...

longo...

Arms ...

1:13 PM

Serial Number: C6587530

Model: M24 SWS



RE00136233

INSPECTION CHECKLIST - REPAIRS
CONTRACT #: W52H09-07-C-0207

R & E NUMBER	136233		
SERIAL NUMBER	C6387538		
LOG-IN DATE	11-2-08		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	7-8-08	RTZ
505	RE-BARREL	7-9-08	RTZ
420	ASSEMBLE	7-10-08	RTZ
440	PROOF	7-10-08	SD
460	CHECK HEADSPACE	7-10-08	SD
470	DIS-ASSEMBLE GUN	7-11-08	RTZ
480	MAGNAFLUX	7-15-08	(RTZ)
510	DRILL AND TAP	7-11-08	SP
500	ROLLMARK CALIBER	7/15/08	RT
520	GOFF BLAST BBL / REC	2-17	C
530 & 540	APPLY COATINGS	7-22-08	RTZ
560	FINAL ASSEMBLY	7-22-08	RTZ
640	FUNCTION TEST AND	9-3-08	SPD
650	TARGET	9-3-08	SPD
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	9-10-08	RTZ
	A) HEADSPACE	9-8-08	TL
	B) TRIGGER PULL	204 208 206 210 210 9-8-08	Rgn
680	F) SAFETY ON FORCE	4 4 4 9-8-08	TL
	G) SAFETY OFF FORCE	3 3 3 9-8-08	TL
	I) FIRING PIN INDENT	.021 .022 .021 9-8-08	TL
690	PACK	9-11-08	TL

F006 REV 5/2006

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587530.__0
FILE DATE AND TIME: 09/04/2008 11:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.067
The Average Y Centroid of the Five Target Set:	0.030
The Average Point of Impact of the Five Target Set:	0.073
The Average Mean Radius of the Five Target Set:	0.690
The Distance from POA to Centroid Target #1:	0.073
The Distance from Centroid Target #2 to Centroid Target #1:	0.067
The Distance from Centroid Target #3 to Centroid Target #1:	0.145
The Distance from Centroid Target #4 to Centroid Target #1:	0.260
The Distance from Centroid Target #5 to Centroid Target #1:	0.368

SERIAL NUMBER: C6587530. __0

TARGET NUMBER: 1

FILE DATE: 09/04/2008

FILE TIME: 11:54

POINT#	X	Y
--------	---	---

1:	-0.287	-0.702
----	--------	--------

2:	0.170	-0.554
----	-------	--------

3:	0.622	-0.463
----	-------	--------

4:	0.496	-0.179
----	-------	--------

5:	0.332	0.103
----	-------	-------

6:	0.140	0.276
----	-------	-------

7:	-0.309	0.466
----	--------	-------

8:	-0.264	0.191
----	--------	-------

9:	-0.505	-0.168
----	--------	--------

10:	-0.717	0.375
-----	--------	-------

X CENTROID: -0.032

Y CENTROID: -0.066

POA TO CENTROID: 0.073

HORZ SPREAD: 1.339

VERT SPREAD: 1.168

GROUP SPREAD: 1.580

MIN RADIUS: 0.346

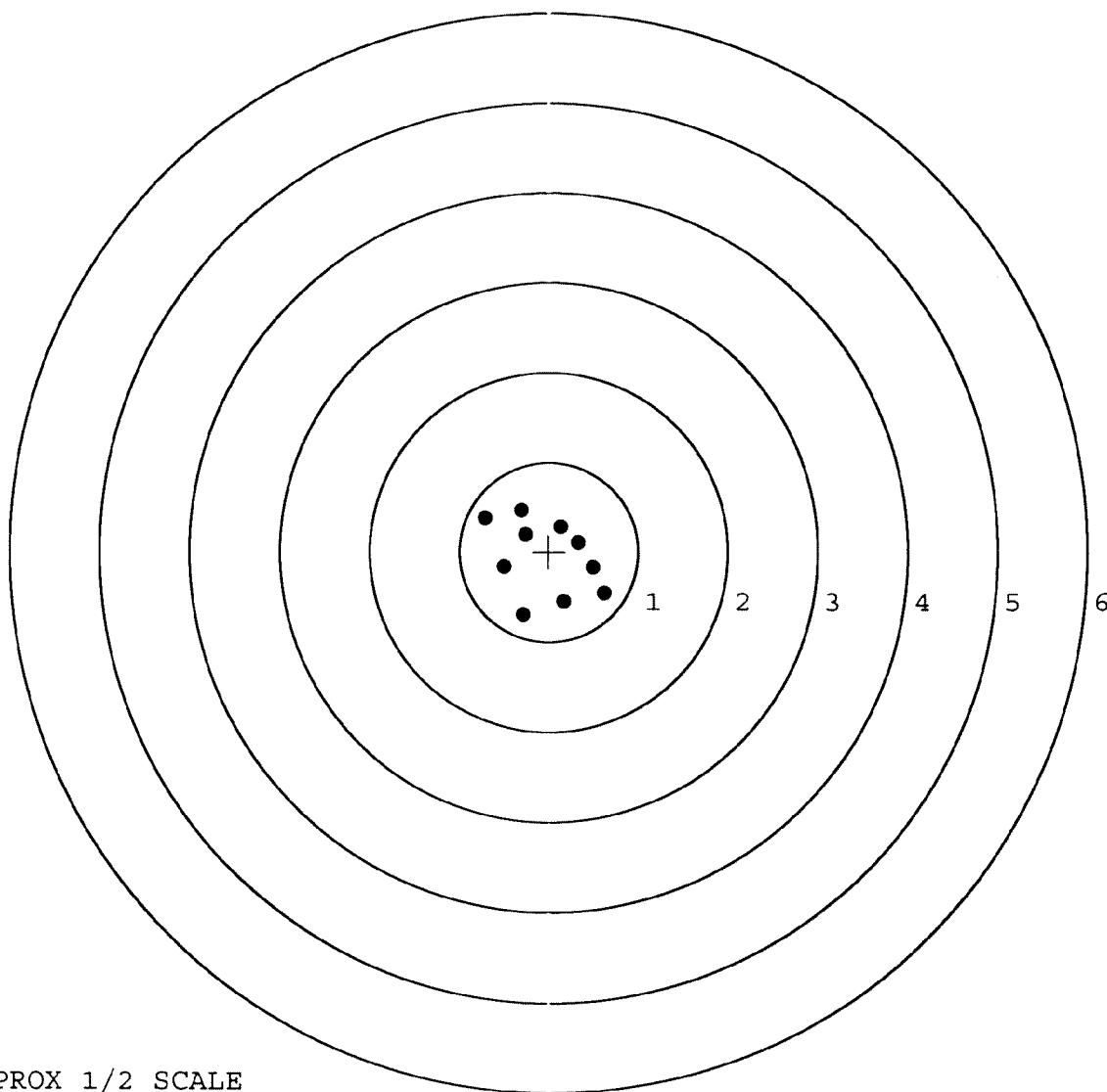
MAX RADIUS: 0.814

MEAN RADIUS: 0.555

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

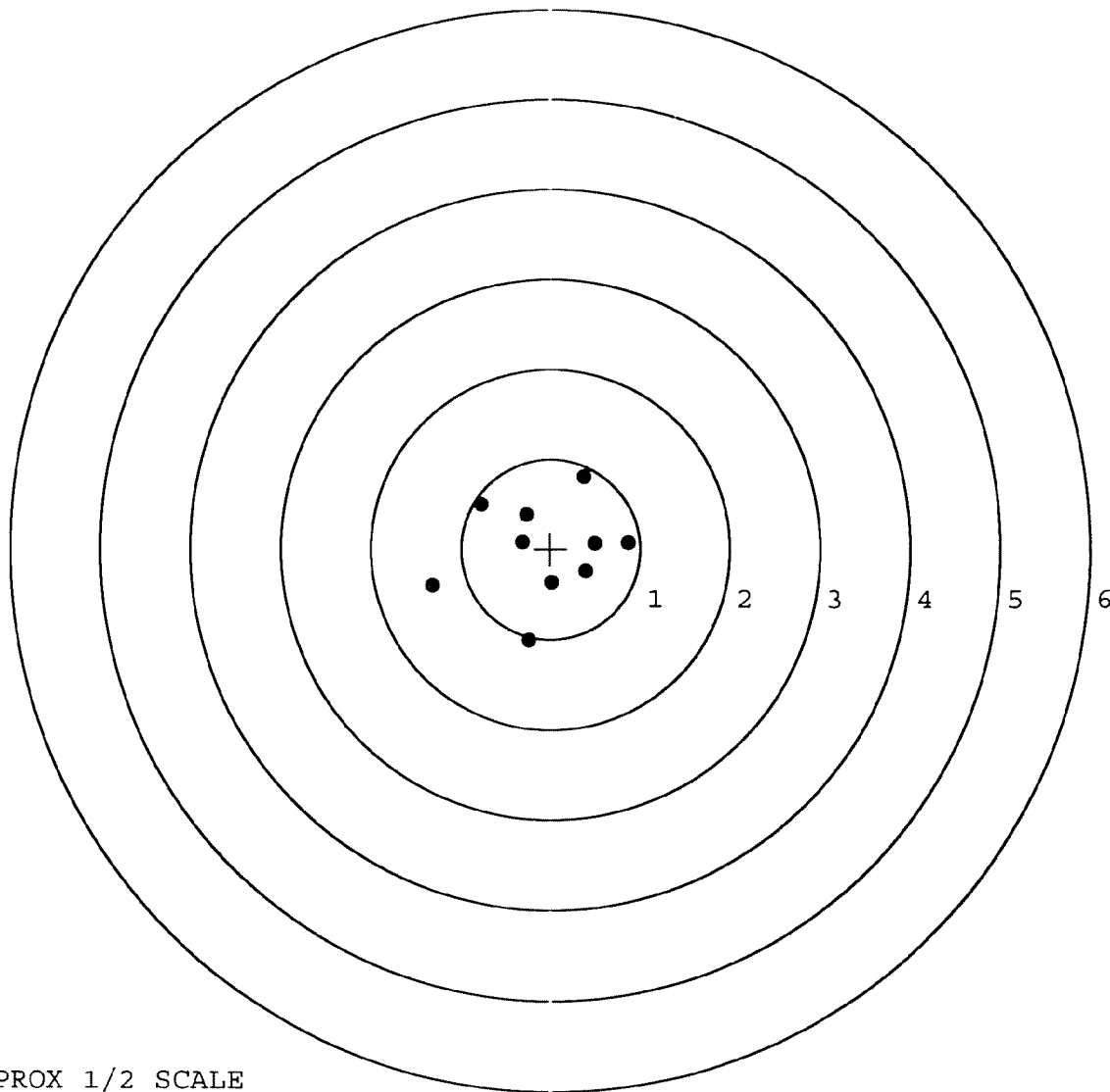


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587530. __0
TARGET NUMBER: 2
FILE DATE: 09/04/2008
FILE TIME: 11:54

POINT#	X	Y
1:	-0.242	-1.020
2:	0.016	-0.376
3:	0.394	-0.249
4:	0.873	0.070
5:	0.496	0.064
6:	0.377	0.800
7:	-0.273	0.386
8:	-0.319	0.078
9:	-0.778	0.499
10:	-1.314	-0.410

X CENTROID: -0.077
Y CENTROID: -0.016
POA TO CENTROID: 0.079
HORZ SPREAD: 2.187
VERT SPREAD: 1.820
GROUP SPREAD: 2.239
MIN RADIUS: 0.260
MAX RADIUS: 1.298
MEAN RADIUS: 0.726
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587530. __0

TARGET NUMBER: 3

FILE DATE: 09/04/2008

FILE TIME: 11:54

POINT#	X	Y
--------	---	---

1:	-0.873	-1.147
----	--------	--------

2:	-0.295	-0.375
----	--------	--------

3:	-0.850	0.005
----	--------	-------

4:	-0.266	0.255
----	--------	-------

5:	0.251	0.280
----	-------	-------

6:	0.172	0.767
----	-------	-------

7:	0.842	0.361
----	-------	-------

8:	0.689	0.047
----	-------	-------

9:	0.490	0.303
----	-------	-------

10:	0.029	0.210
-----	-------	-------

X CENTROID: 0.019

Y CENTROID: 0.071

POA TO CENTROID: 0.073

HORZ SPREAD: 1.715

VERT SPREAD: 1.914

GROUP SPREAD: 2.284

MIN RADIUS: 0.140

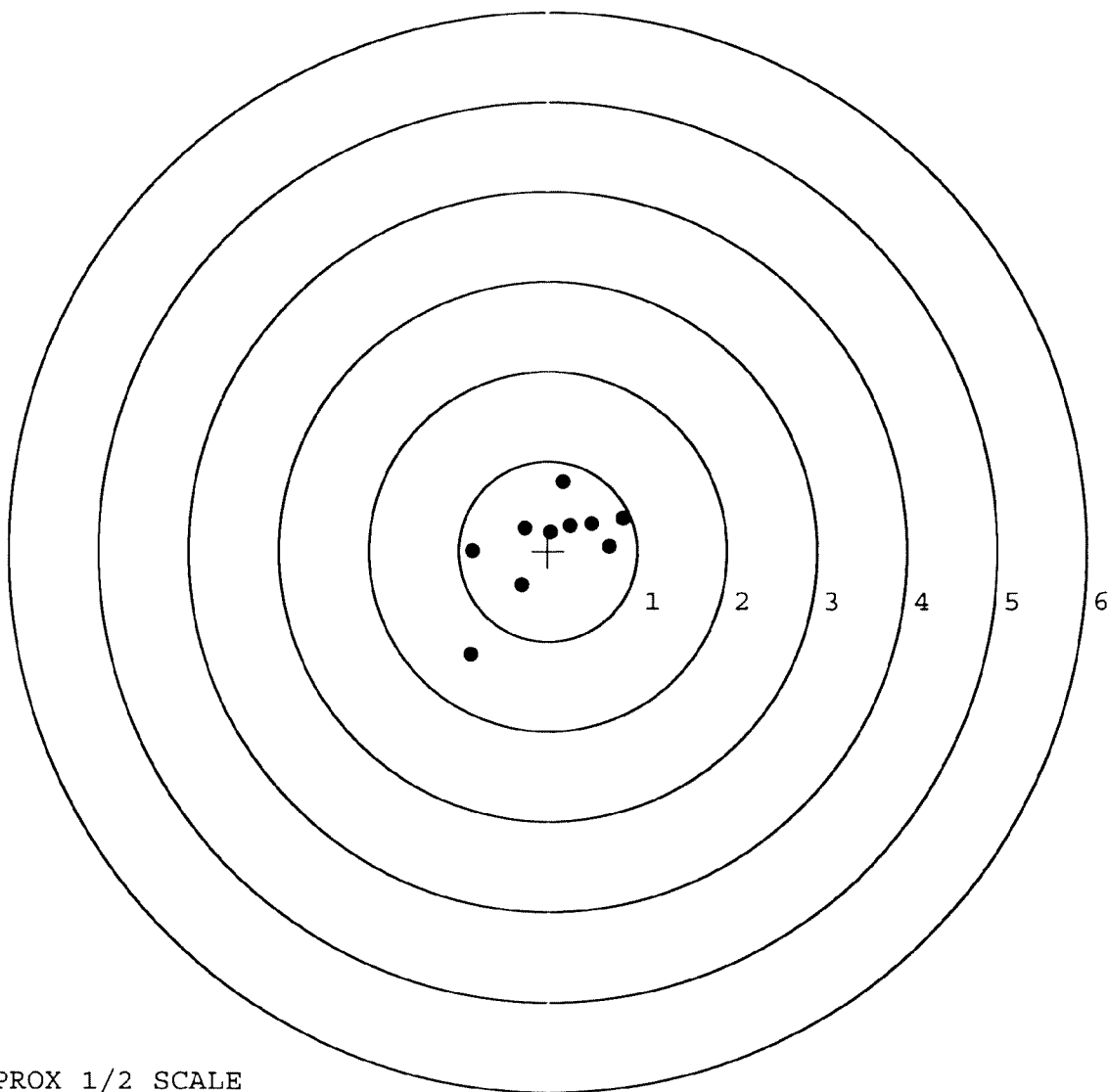
MAX RADIUS: 1.509

MEAN RADIUS: 0.650

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587530. __0

TARGET NUMBER: 4

FILE DATE: 09/04/2008

FILE TIME: 11:54

POINT#	X	Y
--------	---	---

1:	0.024	-0.248
----	-------	--------

2:	0.002	-0.928
----	-------	--------

3:	0.623	-0.552
----	-------	--------

4:	-0.627	-0.527
----	--------	--------

5:	1.102	-0.042
----	-------	--------

6:	0.996	0.647
----	-------	-------

7:	0.250	0.422
----	-------	-------

8:	0.223	0.240
----	-------	-------

9:	0.174	0.032
----	-------	-------

10:	-0.488	0.339
-----	--------	-------

X CENTROID: 0.228

Y CENTROID: -0.062

POA TO CENTROID: 0.236

HORZ SPREAD: 1.729

VERT SPREAD: 1.575

GROUP SPREAD: 2.003

MIN RADIUS: 0.108

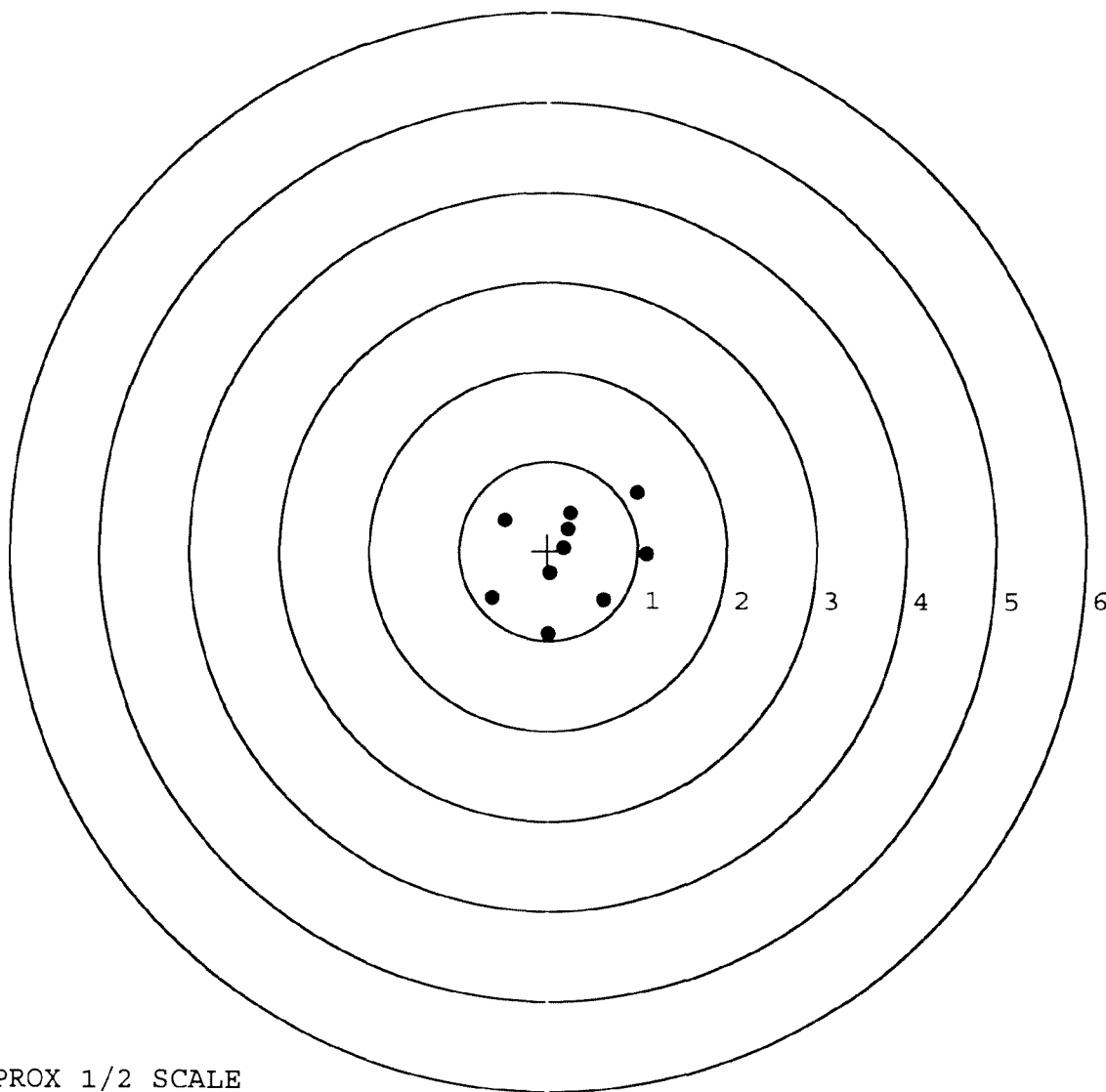
MAX RADIUS: 1.045

MEAN RADIUS: 0.641

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

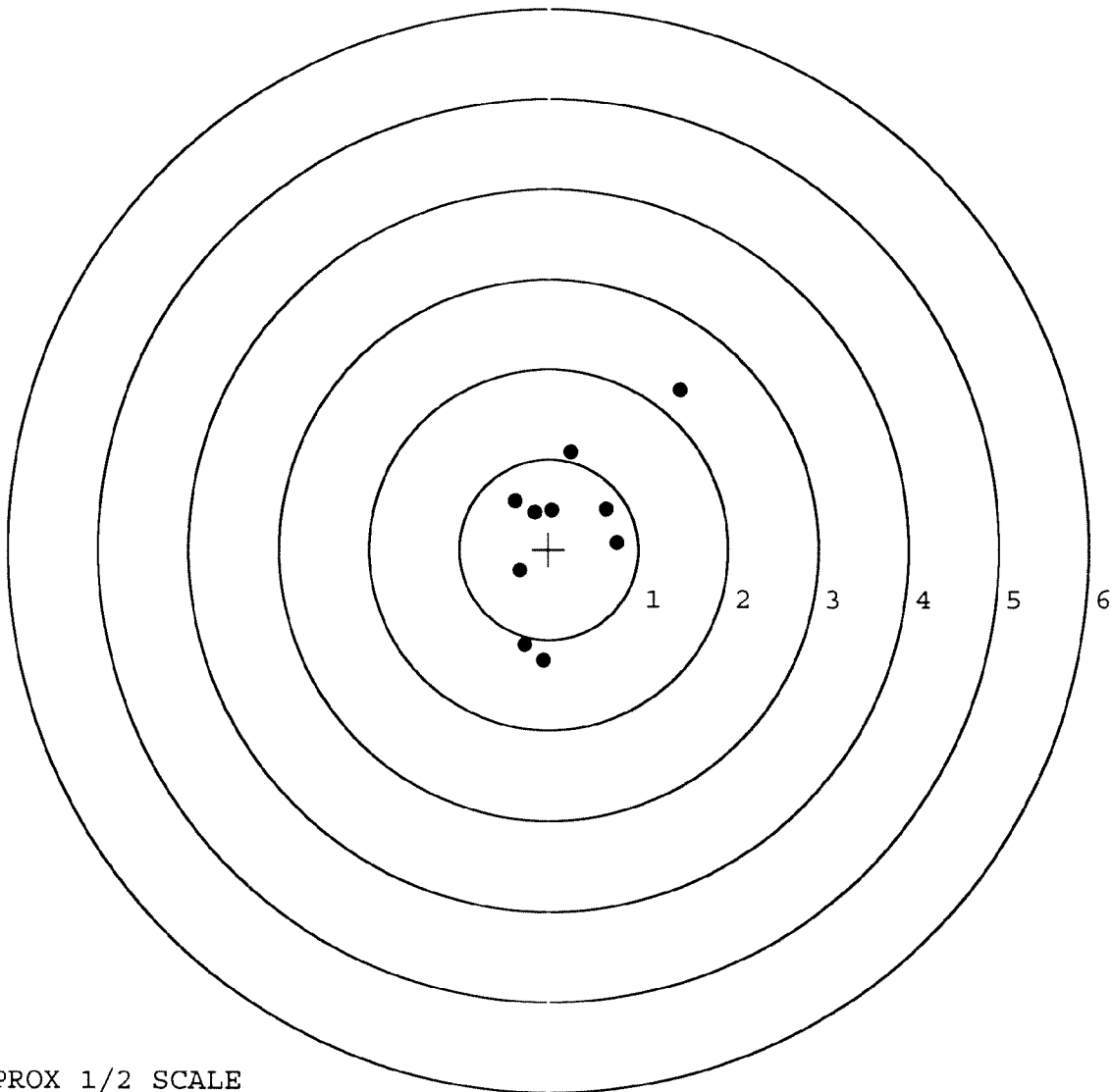


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587530.___0
TARGET NUMBER: 5
FILE DATE: 09/04/2008
FILE TIME: 11:54

POINT#	X	Y
1:	-0.054	-1.236
2:	-0.271	-1.060
3:	-0.326	-0.238
4:	-0.374	0.534
5:	-0.158	0.413
6:	0.038	0.439
7:	0.253	1.077
8:	0.645	0.451
9:	0.761	0.074
10:	1.462	1.769

X CENTROID: 0.198
Y CENTROID: 0.222
POA TO CENTROID: 0.297
HORZ SPREAD: 1.836
VERT SPREAD: 3.005
GROUP SPREAD: 3.366
MIN RADIUS: 0.269
MAX RADIUS: 1.998
MEAN RADIUS: 0.881
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

Remington®

MODEL 700™ M24

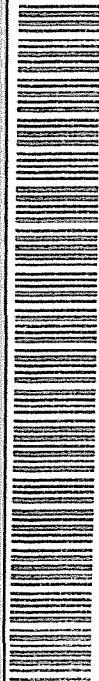
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

REG. U.S. PAT. & TM. OFF.

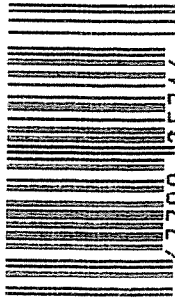
SERIAL NO. C6587530

ORDER NO. 5716



5716 C6587530

LIPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587530

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1023	90	RW
600	Proof	1023	90	RW
607	Check Headspace	1023	90	RW
610	Dis-assemble Gun	1023	90	RW
612	Magnaflux Barrel Action		10/24/90	KR
	Magnaflux Bolt		10/24/90	KR
615	Rollmark Caliber		10/24/90	JS
617	Drill and Tap Sight Holes		10/25/90	FB
618	Polish Barrel RB		10/26/90	WB
620	Apply Coatings (Barrel Action)		11-7-90	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		11/12/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/12/90	RW
	C) Inspect Ejector Hole for Chamfer		11/12/90	RW
	D) Oil Firing Pin Ass'y		11/12/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		11/16/90	JW

op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	4	4	4	11/16/90	WB		
	G) Safety Off Force	2	2	2	11/16/90	WB		
	H) Trigger Pull Test & Retainability				11/16/90	Ju		
	I) Firing Pin Indent	.0235	.0235	.023	11/16/90	WB		
	J) Assemble Stock				12/4/90	Ru		
	K) Assemble Swivel Studs				12-5-90	JS		
	L) Attach Front and Rear Sight Assemblies				12/4/90	Ru		
	M) Iron Sight Alignment				12/4/90	Ru		
	N) Detach Front & Rear Sights & place in numbered container				12/4/90	Ru		
	O) Attach Scope to Rifle				12/4/90	Ru		
	P) Detach & Attach Scope 20 Times				12/4/90	Ru		
640	Gallery Target & Test				12/4/90	KJ		
	A) Time					JS		
	B) Malfunctions					JS		
	C) Pierced Primers					JS		
	D) Optical Clarity of Scope					JS		
645	Inspect for Live Ammo				12/4/90	KJ		
655	Final Inspection				12-5-90	JS		
	A) Headspace				12-5-90	JS		
	B) Trigger Pull	292	281	274	272	261	12-5-90	JS
	C) Function						12-5-90	JS
660	Pack				12-17-90	DH		

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C 6587530

DATE 11/17/20

TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.35	2.46	2.92	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.33	2.39	2.87	
PULL #3	2.44	2.33	2.51	2.74	
PULL #4	2.46	2.37	2.48	2.72	
PULL #5	2.45	2.41	2.47	2.61	
TOTAL	12.41	11.79	12.31		
AVG.	2.48	2.36	2.46		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.23		
PULL #2	3.13	3.21		
PULL #3	3.13	3.21		
PULL #4	3.20	3.18		
PULL #5	3.20	3.21		
TOTAL	15.85	16.04		
AVG.	3.17	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.20		4.08
PULL #2	4.24	4.19		4.01
PULL #3	4.18	4.25		4.06
PULL #4	4.24	4.25		4.01
PULL #5	4.05	4.29		4.03
TOTAL	20.98	21.18		20.19
AVG.	4.20	4.23		4.04

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06587530
5 Dec 1990

CENTROIDAL DISTANCES

0 TO	1	.0819085
1 TO	2	.443605
1 TO	3	.102005
1 TO	4	.149683
1 TO	5	.243187

243187 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0004
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0112
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0112071
THE AMR FOR THIS RIFLE IS: .773

5 Dec 1999

FILE: \PATTERNING\CENTERFIRE_PATT\06507530

CENTERFIRE PATTERNS

1

POB

1in circle

2in circle

3in circle

CENTROID #

OF SHOTS = 10

IN CIR

1in = 4

2in = 7

3in = 10

HS = .074

VS = 2.247

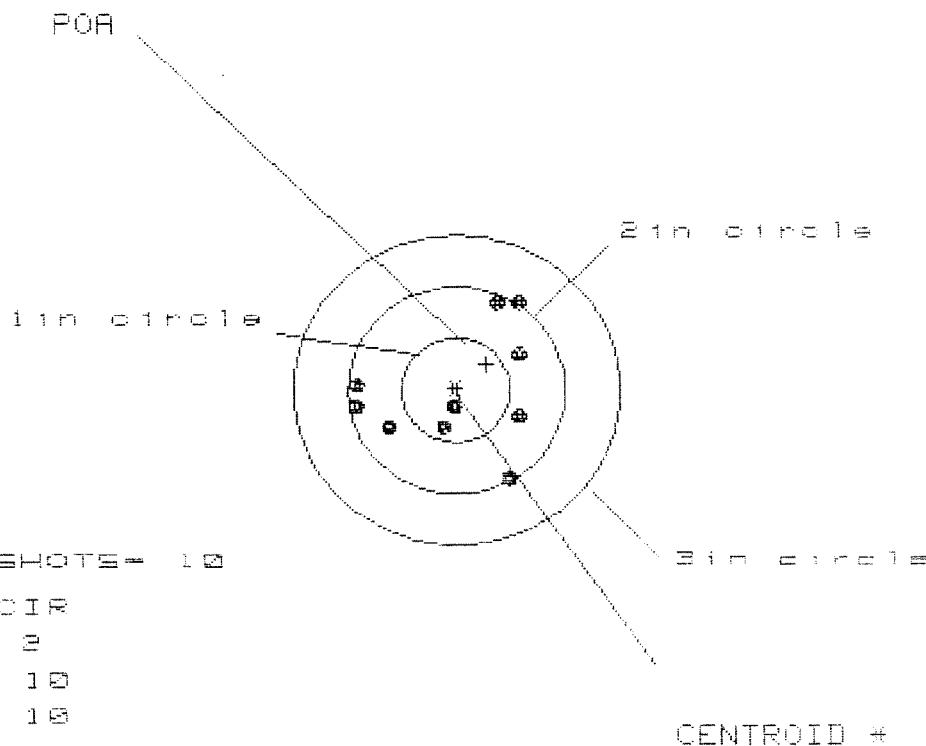
GS = 2.258

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.288	.276	.188
MINIMUM X	-.686	-.698	-.438
MAXIMUM Y	1.255	1.034	.951
MINIMUM Y	-.992	-.852	-.935
CENTROID X	.025	.037	.125
CENTROID Y	.078	-.062	.021
POB TO CENTROID in.	.082	.072	.126
MIN RADIUS	.125	.017	.105
MEAN RADIUS	.645	.543	.486
MAX RADIUS	1.260	1.045	1.032
HORIZONTAL SPREAD	.974	.974	.626
VERTICAL SPREAD	2.247	1.886	1.886
EXTREME SPREAD	2.259	1.952	1.952
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	10		

3 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08587530

CENTERFIRE PATTERNS # 2



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 10

3 in = 10

HS = 1.488

VS = 1.710

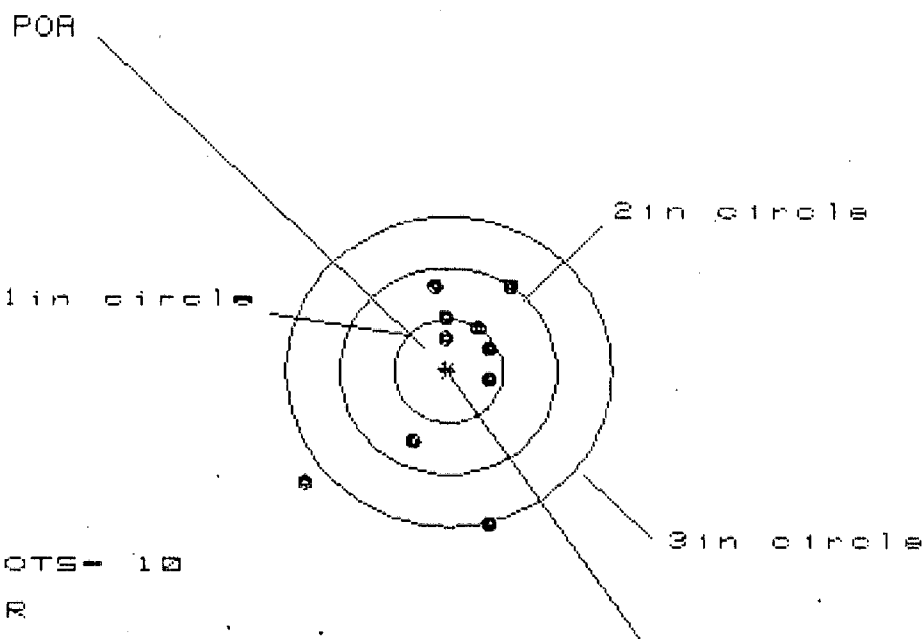
GS = 1.725

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.600	.653	.726
MINIMUM X	:	-.888	-.835	-.762
MAXIMUM Y	:	.877	.785	.873
MINIMUM Y	:	-.833	-.448	-.360
CENTROID X	:	-.278	-.331	-.404
CENTROID Y	:	-.246	-.154	-.242
POA TO CENTROID in.	:	.371	.365	.471
MIN RADIUS	:	.148	.250	.209
MEAN RADIUS	:	.716	.700	.652
MAX RADIUS	:	.960	.916	.992
HORIZONTAL SPREAD	:	1.488	1.488	1.488
VERTICAL SPREAD	:	1.710	1.233	1.233
EXTREME SPREAD	:	1.725	1.725	1.624
NUMBER IN ONE INCH CIRCLE =			2	
NUMBER IN TWO INCH CIRCLE =			10	
NUMBER IN THREE INCH CIRCLE =			10	

5 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/CS587530

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in - 3

2in - 8

3in - 9

HS- 1.915

VS- 2.321

GS- 2.643

CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.568	.418	.441
MINIMUM X	:	-1.347	-.495	-.472
MAXIMUM Y	:	.867	.753	.557
MINIMUM Y	:	-1.454	-1.568	-.953
CENTROID X	:	.026	.176	.153
CENTROID Y	:	-.024	.090	.286
POR TO CENTROID in.	:	.036	.198	.324
MIN RADIUS	:	.284	.268	.192
MEAN RADIUS	:	.800	.644	.470
MAX RADIUS	:	1.693	1.579	1.063
HORIZONTAL SPREAD	:	1.915	.913	.913
VERTICAL SPREAD	:	2.321	2.321	1.510
EXTREME SPREAD	:	2.643	2.364	1.704
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

5 Dec 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6587530

CENTERFIRE PATTERNS # 4

POA

1in circle

2in circle

3in circle

OF SHOTS - 10

IN CIR

1in = 3

2in = 6

3in = 10

HS = 2.219

VS = 1.744

GS = 2.567

CENTROID *

PATTERN #

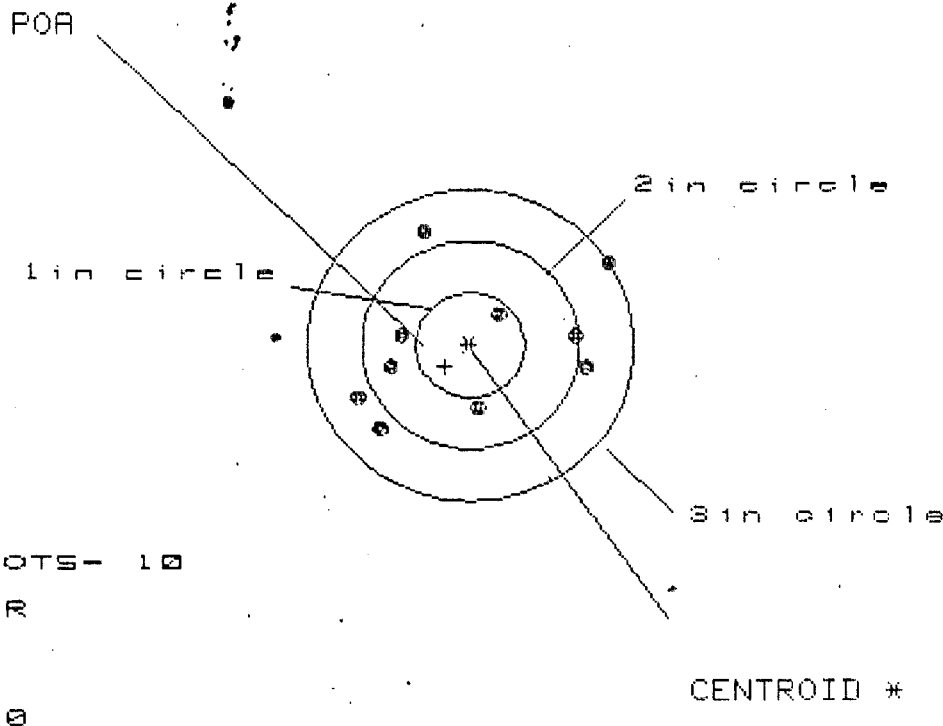
4

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.028	1.105	.970
MINIMUM X	-1.191	-1.077	-.876
MAXIMUM Y	.894	.799	.743
MINIMUM Y	-.850	-.529	-.585
CENTROID X	-.008	-.122	.013
CENTROID Y	-.068	.027	.083
POA TO CENTROID in.	.068	.125	.084
MIN RADIUS	.274	.208	.329
MEAN RADIUS	.762	.679	.621
MAX RADIUS	1.334	1.167	1.149
HORIZONTAL SPREAD	2.219	2.182	1.846
VERTICAL SPREAD	1.744	1.328	1.328
EXTREME SPREAD	2.567	2.184	2.179
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		6	

5 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6587530

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 5

3in = 10

HS= 2.276

VS= 1.930

GS= 2.614

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.252	1.213	1.175
MINIMUM X	-1.024	-.885	-.923
MAXIMUM Y	1.111	1.197	.514
MINIMUM Y	-.819	-.733	-.583
CENTROID X	.233	.094	.132
CENTROID Y	.204	.118	-.032
POA TO CENTROID in.	.310	.151	.136
MIN RADIUS	.393	.500	.445
MEAN RADIUS	.942	.866	.811
MAX RADIUS	1.472	1.235	1.175
HORIZONTAL SPREAD	2.276	2.098	2.098
VERTICAL SPREAD	1.930	1.930	1.097
EXTREME SPREAD	2.614	2.117	2.117
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	10		

ACTIVITY AND

ESTIMATING REPORT

COMMENTS

ORDER
R 96-21860

INITIAL CUSTOMER ORDER NO.

JJM

W/LEUPOLD 10X SCOPE

Scope # 90-0173

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

10/03/96

10/03/96

EK 10-90

C6587530

700

7.62

NATO

ACCESSORIES

W/STUDS

W/SWIVELS

SCOPE BASE

FROM:

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL 36201

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL
36201

CUST NO: 150939 C.O.D L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

✓ Trigger Assy 9/6/94

Scope sent Back TO Factory
for Inspec.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 6/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400022156

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6587530

DATE 4-12-97

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.88	2.80	2.79	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.85	2.83	2.89	
PULL #3	2.78	2.68	2.76	
PULL #4	2.81	2.79	2.92	
PULL #5	2.80	2.79	2.89	
TOTAL	14.12	13.89	14.25	
AVG.	2.82	2.77	2.85	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.00	
PULL #2	3.25	3.23	
PULL #3	3.26	3.20	
PULL #4	3.26	3.26	
PULL #5	3.25	3.25	
TOTAL	16.11	15.94	
AVG.	3.22	3.18	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.14		4.36
PULL #2	4.49	4.44		4.42
PULL #3	4.43	4.17		4.11
PULL #4	4.19	4.43		4.41
PULL #5	4.50	4.21		4.22
TOTAL	21.85	21.39		21.52
AVG.	4.37	4.27		4.30

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6582530*

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. # OP. NAME

550 DIS-ASSEMBLE GUN

560 A RE-BARREL AT CUSTOM SHOP

B DRILL & TAP

C POLISH

575 ASSEMBLE

600 PROOF

605 CHECK HEADSPACE

610 DIS-ASSEMBLE

612 MAGNAFLUX

615 ROLLMARK CALIBER

618 ROTO-BLAST

620 APPLY COATINGS

625 A FINAL ASSEMBLY

B TRIGGER PULL TEST 2.78 2.65 2.67 2.59 2.64

C SAFETY ON FORCE 3 3 3

D SAFETY OFF FORCE 1.5 2 2.5

E FIRING PIN INDENT

640 TARGET

655 FINAL INSPECT

660 PACK

QAR INSPECTION

SHIP DATE

6/18/97 RW

Final Inspection

Sn: C6587530

DATE REC'D: 10/3/96

DATE RET'D:

AUDITOR: *ku*

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ FINISH
- ☒ Looseness
- ☒ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ Stock
- ☒ Sling Swivel Studs
- ☒ ADJUSTABLE Butt PLATE
- ☒ Lock Nuts
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☒ Scope Case
- ☒ Iron SIGHTS
- ☒ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET
- ☒

Comments: _____
