C6598618

MODEL 700™ M24

Model SMS™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

04/24/08 12:24:36

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00144820
Verify Repair

Serial: C6587618 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:
Status: Closed 4/24/2008 10:57:36 AM

Address Information

Customer:	Received From	Return To:	Received From
Name:	B/210TH BSB	B/210TH BSB	
Address 1:	2 BCT	2 BCT	
Address 2:	10 TH MTN DIV	10 TH MTN DIV	
PO Box:		PO Box:	
City:	FORT DRUM	FORT DRUM	
State:	NY	State: NY	
Zip Code:	13602	Zip Code: 13602	
Country:	US	Country: US	

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN
Fax:
Email:
Comments:

Received Condition

Fair
Condition Notes:
CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A010	Hard Case	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

naglelj 4/24/2008 12:24 PM NUM

Start | 4 Micros... | The Asso... | 2 Micros... | SAP Logo... | Arms Ser...

Serial Number: C6587618

Model: M24 SWS

RE00144820

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587618.__0
FILE DATE AND TIME: 05/28/2008 05:18

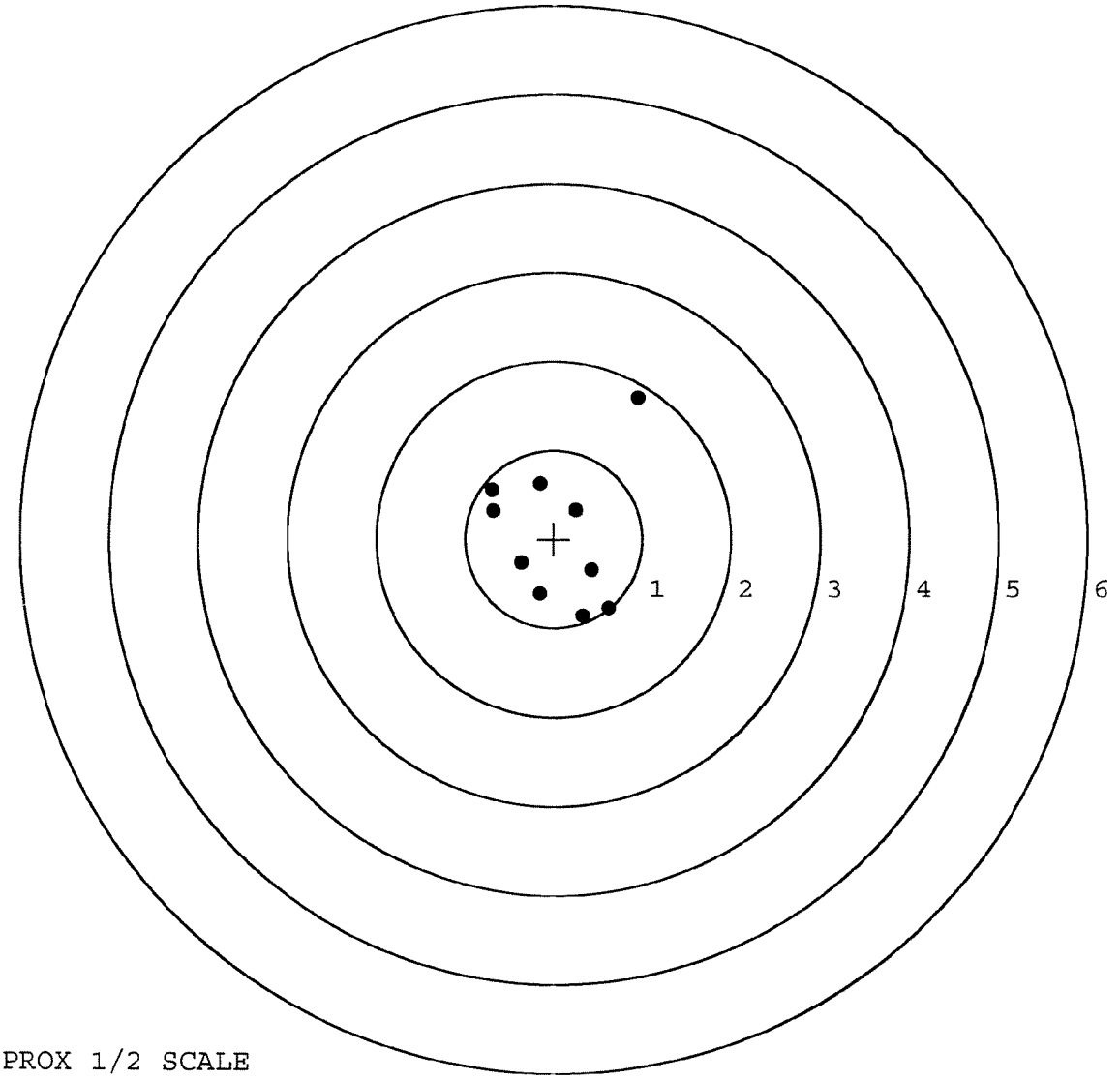
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.161
The Average Y Centroid of the Five Target Set:	0.009
The Average Point of Impact of the Five Target Set:	0.162
The Average Mean Radius of the Five Target Set:	1.012
The Distance from POA to Centroid Target #1:	0.071
The Distance from Centroid Target #2 to Centroid Target #1:	0.131
The Distance from Centroid Target #3 to Centroid Target #1:	0.277
The Distance from Centroid Target #4 to Centroid Target #1:	0.464
The Distance from Centroid Target #5 to Centroid Target #1:	0.822

SERIAL NUMBER: C6587618.__0
TARGET NUMBER: 1
FILE DATE: 05/28/2008
FILE TIME: 05:18

X CENTROID:	0.051
Y CENTROID:	0.050
POA TO CENTROID:	0.071
HORZ SPREAD:	1.653
VERT SPREAD:	2.459
GROUP SPREAD:	2.536
MIN RADIUS:	0.336
MAX RADIUS:	1.783
MEAN RADIUS:	0.817
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.622	-0.780
2:	0.331	-0.871
3:	0.427	-0.350
4:	-0.154	-0.625
5:	-0.370	-0.270
6:	0.248	0.322
7:	-0.154	0.622
8:	-0.689	0.312
9:	-0.701	0.548
10:	0.952	1.588

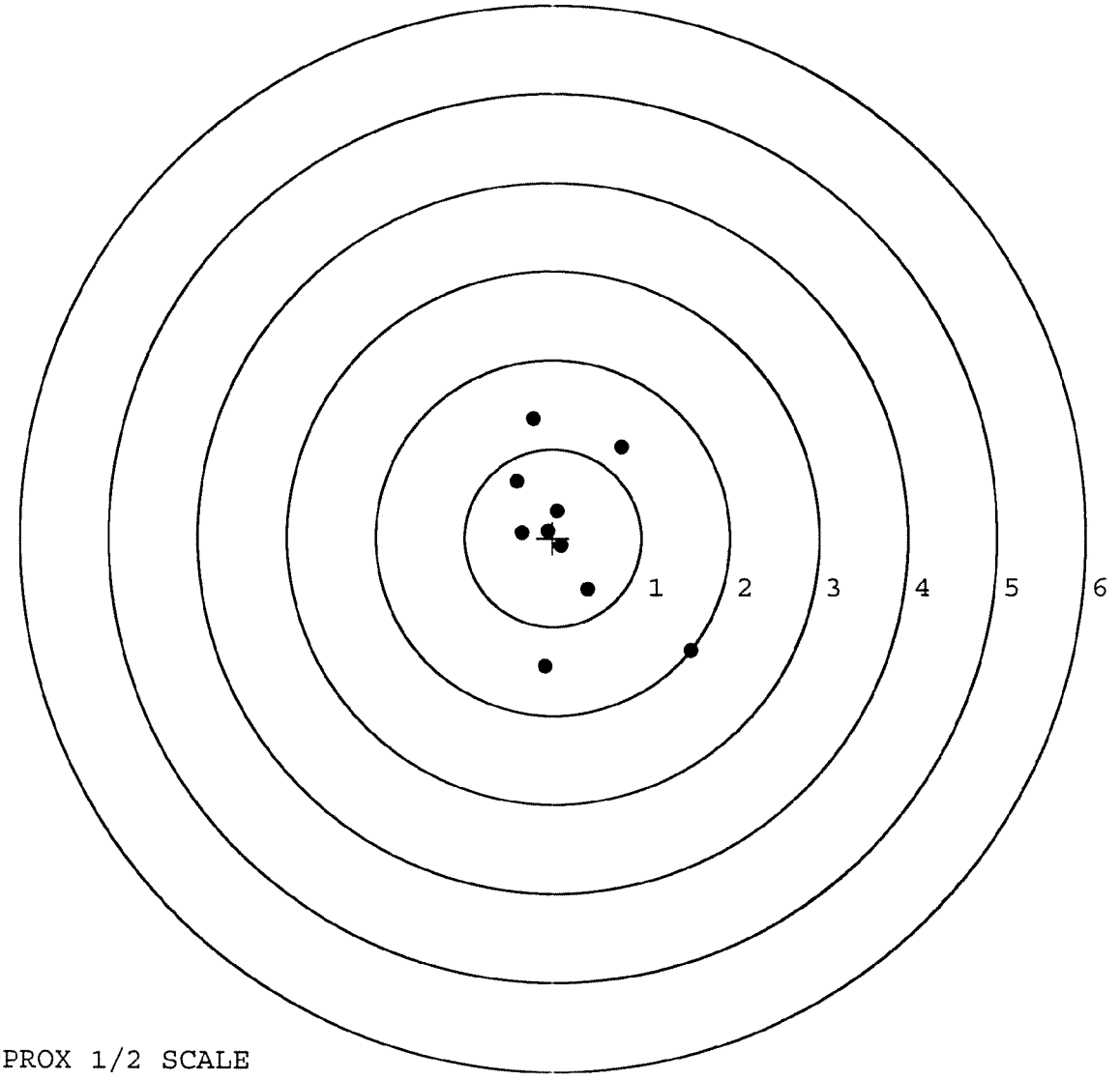


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587618.__0
TARGET NUMBER: 2
FILE DATE: 05/28/2008
FILE TIME: 05:18

X CENTROID:	0.174
Y CENTROID:	0.004
POA TO CENTROID:	0.174
HORZ SPREAD:	1.961
VERT SPREAD:	2.784
GROUP SPREAD:	3.157
MIN RADIUS:	0.123
MAX RADIUS:	1.879
MEAN RADIUS:	0.864
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.554	-1.271
2:	-0.090	-1.448
3:	0.396	-0.586
4:	0.776	1.022
5:	-0.226	1.336
6:	-0.407	0.639
7:	0.050	0.306
8:	-0.350	0.057
9:	0.097	-0.091
10:	-0.058	0.079

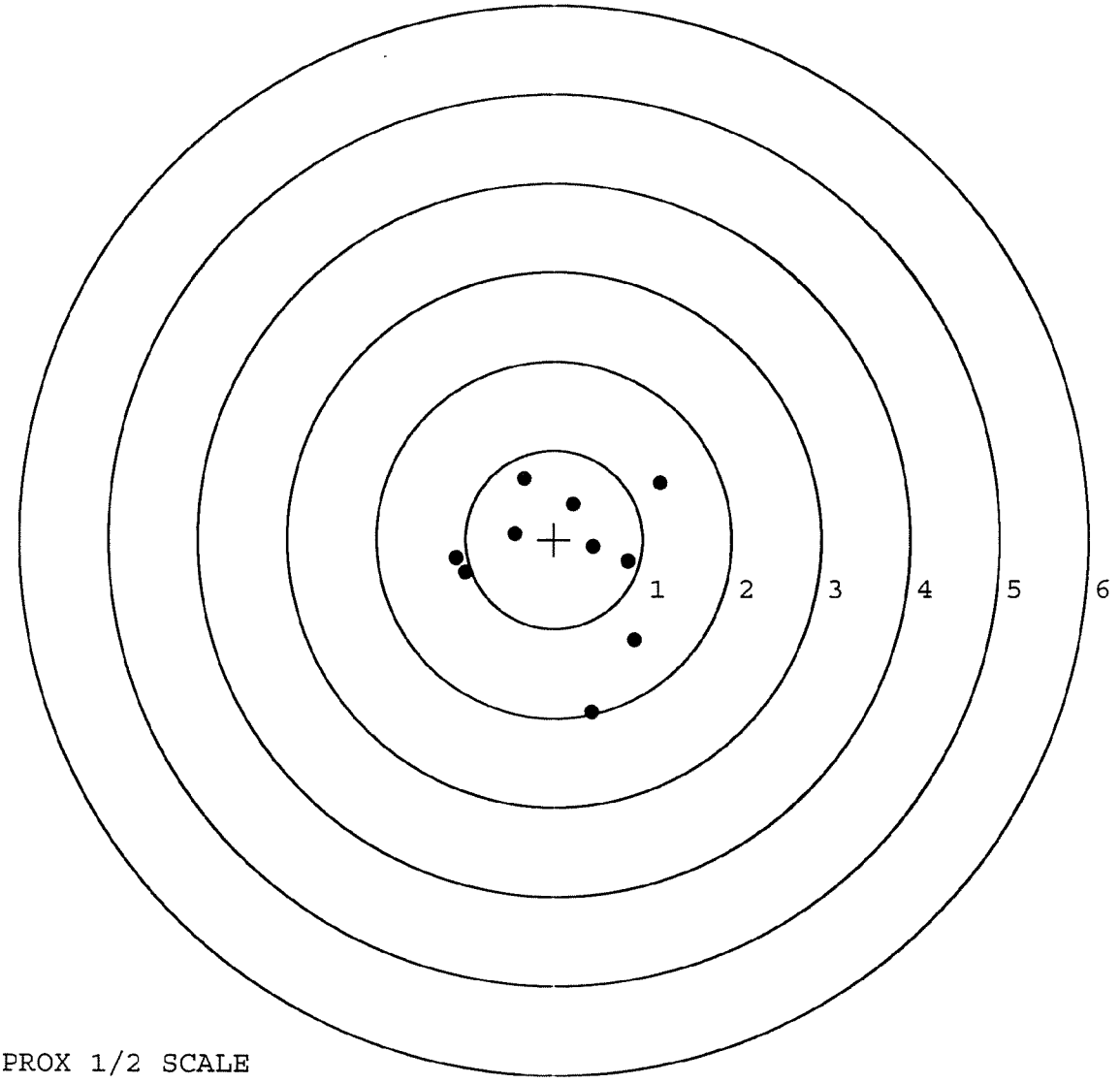


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587618.__0
TARGET NUMBER: 3
FILE DATE: 05/28/2008
FILE TIME: 05:18

X CENTROID:	0.114
Y CENTROID:	-0.220
POA TO CENTROID:	0.248
HORZ SPREAD:	2.304
VERT SPREAD:	2.623
GROUP SPREAD:	2.732
MIN RADIUS:	0.359
MAX RADIUS:	1.746
MEAN RADIUS:	1.003
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	4
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.907	-1.130
2:	0.427	-1.938
3:	1.198	0.634
4:	0.839	-0.246
5:	0.445	-0.081
6:	0.219	0.398
7:	-0.336	0.685
8:	-0.443	0.066
9:	-1.106	-0.216
10:	-1.006	-0.374

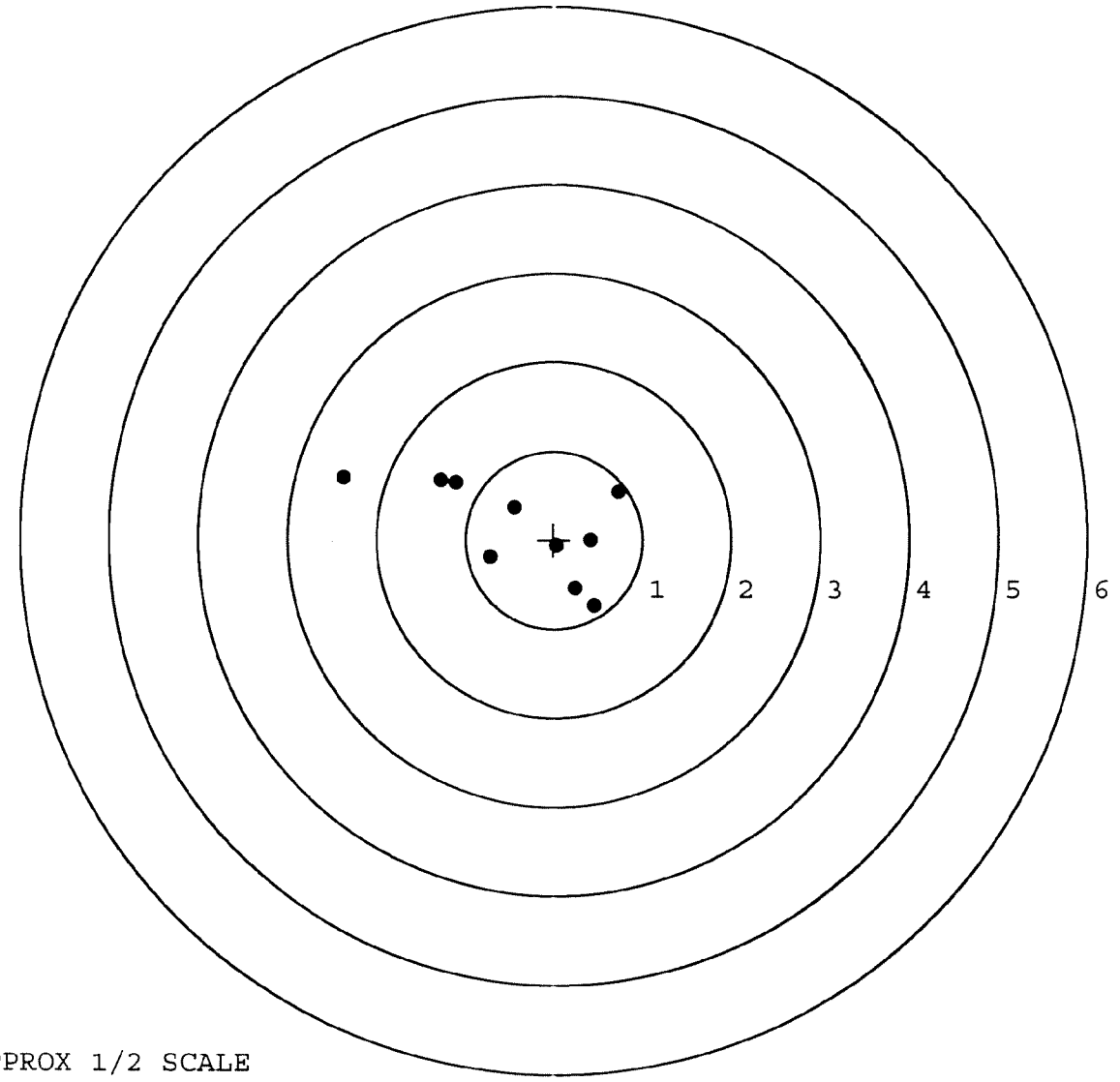


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587618.__0
TARGET NUMBER: 4
FILE DATE: 05/28/2008
FILE TIME: 05:18

X CENTROID:	-0.405
Y CENTROID:	0.135
POA TO CENTROID:	0.427
HORZ SPREAD:	3.097
VERT SPREAD:	1.444
GROUP SPREAD:	3.174
MIN RADIUS:	0.233
MAX RADIUS:	2.043
MEAN RADIUS:	0.932
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.458	-0.745
2:	0.245	-0.553
3:	0.728	0.546
4:	0.414	-0.004
5:	0.031	-0.069
6:	-0.450	0.364
7:	-0.724	-0.194
8:	-1.108	0.642
9:	-1.278	0.668
10:	-2.369	0.699

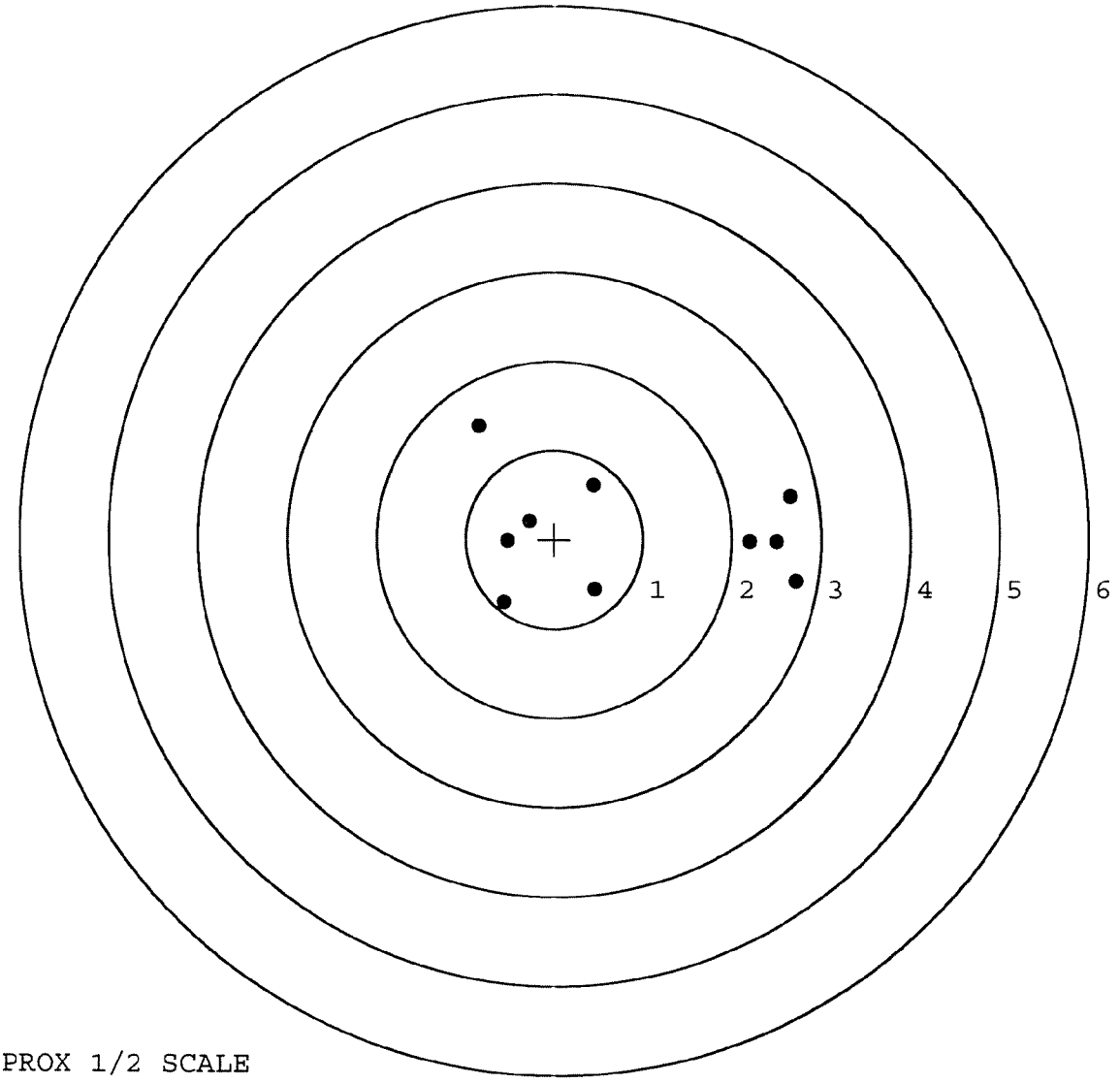


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587618.__0
TARGET NUMBER: 5
FILE DATE: 05/28/2008
FILE TIME: 05:18

X CENTROID:	0.872
Y CENTROID:	0.078
POA TO CENTROID:	0.876
HORZ SPREAD:	3.578
VERT SPREAD:	1.977
GROUP SPREAD:	3.976
MIN RADIUS:	0.683
MAX RADIUS:	2.103
MEAN RADIUS:	1.445
# IN 1 IN DIAMETER:	0
# IN 2 IN DIAMETER:	2
# in 3 IN DIAMETER:	5

POINT#	X	Y
1:	0.455	-0.554
2:	-0.568	-0.704
3:	-0.527	-0.025
4:	-0.281	0.201
5:	0.441	0.607
6:	-0.858	1.273
7:	2.197	-0.024
8:	2.497	-0.023
9:	2.720	-0.460
10:	2.647	0.489

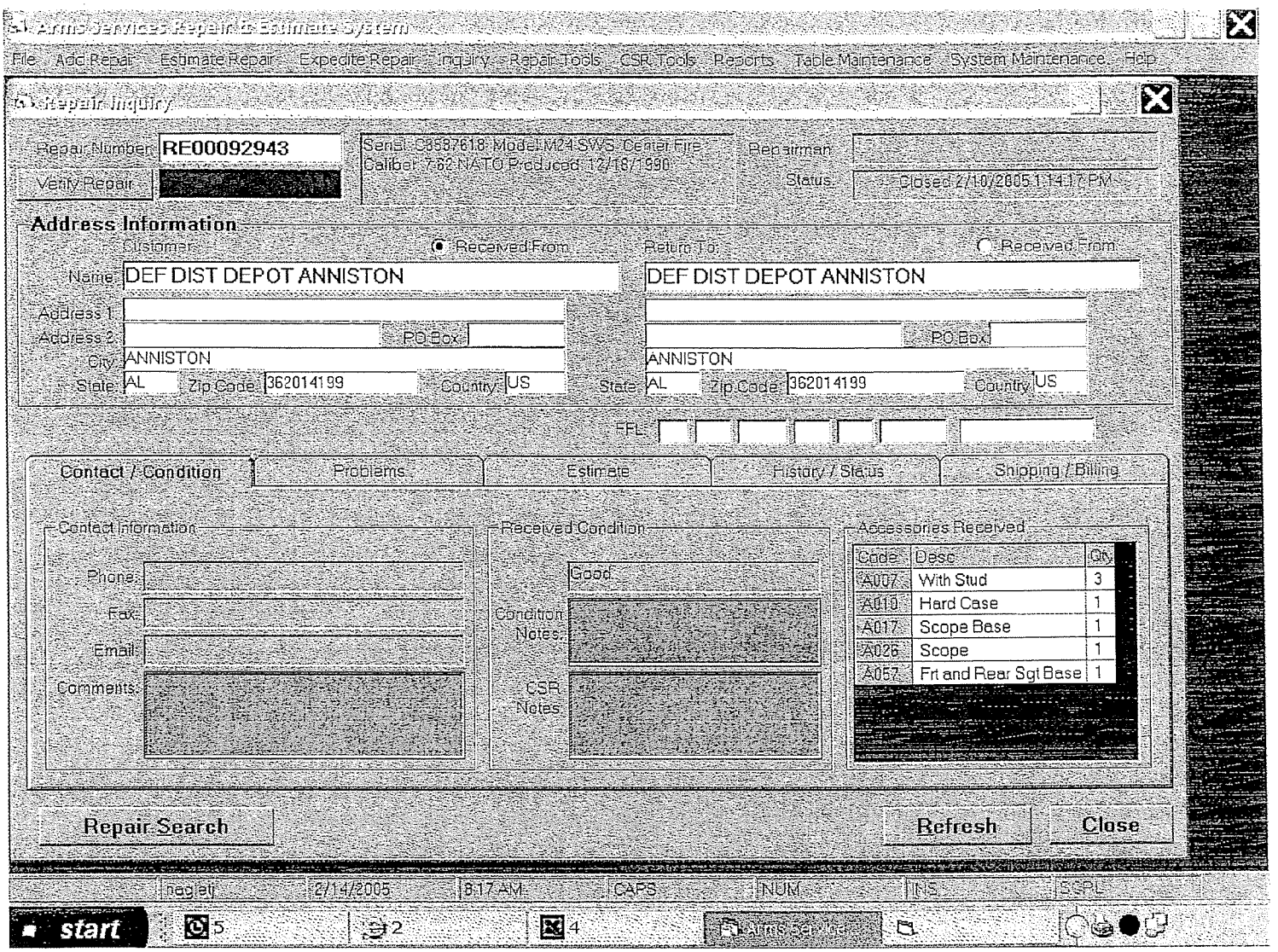


TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT # DAAE-20-02-C-0149

R & E NUMBER 144820
SERIAL NUMBER C6587618
LOG-IN DATE 4-24-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		4-28-08	RTZ
505	RE-BARREL			
560	ASSEMBLE		4-30-08	TRW
600	PROOF	MAGNA - FLUX MAY 01 2008	4-30-08	TRW
605	CHECK HEADSPACE		4-30-08	TRW
610	DIS-ASSEMBLE GUN		4-30-08	
612	MAGNAFLUX	OPERATOR	5/1/08	
510	DRILL AND TAP		5-1-08	TRW
615	ROLLMARK CALIBER		5-1-08	CW
618	ROTO-BLAST		5-2-08	DG
620	APPLY COATINGS		5-5-08	
625	FINAL ASSEMBLY		5-23-08	RTZ
640	FUNCTION TEST AND	(PASS) FAIL	5-27-08	SD
650	TARGET	(PASS) FAIL	5-27-08	SD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	5-27-08	RP
670	FINAL INSPECTION		5/28/08	FM
	A) HEADSPACE	(PASS) FAIL	5/28/08	FM
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.91 2.94 2.94 2.91 2.94	5/28/08	FM
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	4 3.5 4	5/28/08	FM
	G) SAFETY OFF FORCE (2 LBS MIN)	4 4 3.5	5/28/08	FM
	I) FIRING PIN INDENT (.020)	.022 .023 .022	5/28/08	FM
690	PACK		5/29/08	FM



Serial Number: C6587618

Model: M24 SWS

RE00092943

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	92943		
SERIAL NUMBER	C6587618		
LOG-IN DATE	2-10-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL		
B	DRILL AND TAP		
575	ASSEMBLE		
600	PROOF		
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE	4-27-05	AC
D	SAFETY "OFF" FORCE	4-27-05	AC
E	FIRING PIN INDENT	4-27-05	AC
640	~~TARGET~~ TEST POP	4-25-05	TW
655	FINAL INSPECT	4-27-05	AC
660	PACK	4-30-05	DA
		SHIP DATE	
	QAR INSPECTION DATE		

3.0

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587618

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1019	90	RW
600	Proof	1019	90	RW
607	Check Headspace	1019	90	RW
610	Dis-assemble Gun	1019	90	RW
612	Magnaflux Barrel Action		10/23/90	KP
	Magnaflux Bolt		10/23/90	KP
615	Rollmark Caliber		10/23/90	KP
617	Drill and Tap Sight Holes		10/26/90	FB
618	Polish Barrel RB		10/29/90	WB
620	Apply Coatings (Barrel Action)		11-2-90	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		11/12/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/12/90	RW
	C) Inspect Ejector Hole for Chamfer		11/12/90	RW
	D) Oil Firing Pin Ass'y		11/12/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		11/19/90	WB

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force	4 3/4 | 4 3/4 | 4 3/4	11/21/90	WB
	G) Safety Off Force	2 | 2 | 2	11/21/90	WB
	H) Trigger Pull Test & Retainability		11/19/90	WB
	I) Firing Pin Indent	.023 | .023 | .023	11/21/90	WB
	J) Assemble Stock		12/10/90	RW
	K) Assemble Swivel Studs		12-12-90	DD
	L) Attach Front and Rear Sight Assemblies		12/10/90	RW
	M) Iron Sight Alignment		12/10/90	RW
	N) Detach Front & Rear Sights & place in numbered container		12/10/90	RW
	O) Attach Scope to Rifle		12/10/90	RW
	P) Detach & Attach Scope 20 Times		12/10/90	RW
640	Gallery Target & Test		12/10/90	NF
	A) Time		"	NF
	B) Malfunctions		"	NF
	C) Pierced Primers		"	NF
	D) Optical Clearity of Scope		"	NF
645	Inspect for Live Ammo		12/10/90	NF
655	Final Inspection A) Headspace		12-12-90	DD
	B) Trigger Pull	255 | 266 | 271 | 275 | 274	12-12-90	DD
	C) Function		12-12-90	DD
660	Pack		12/14/90	NF

SWS TRIGGER PULL TEST

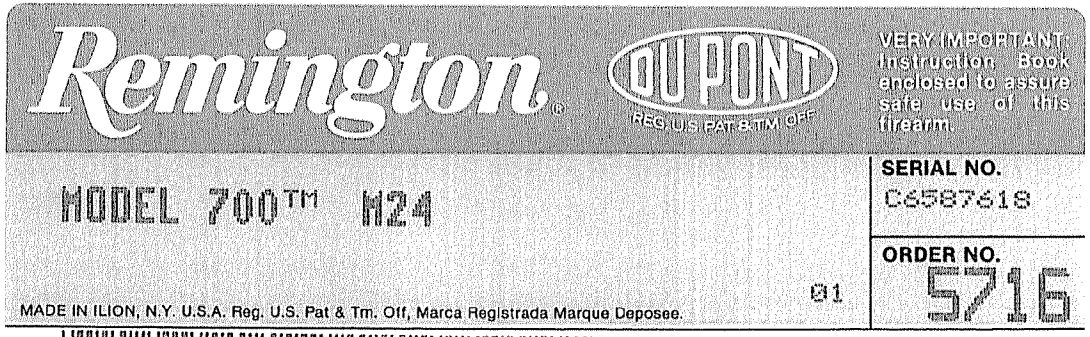
AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6587618
DATE 11/19/90
TESTER WB

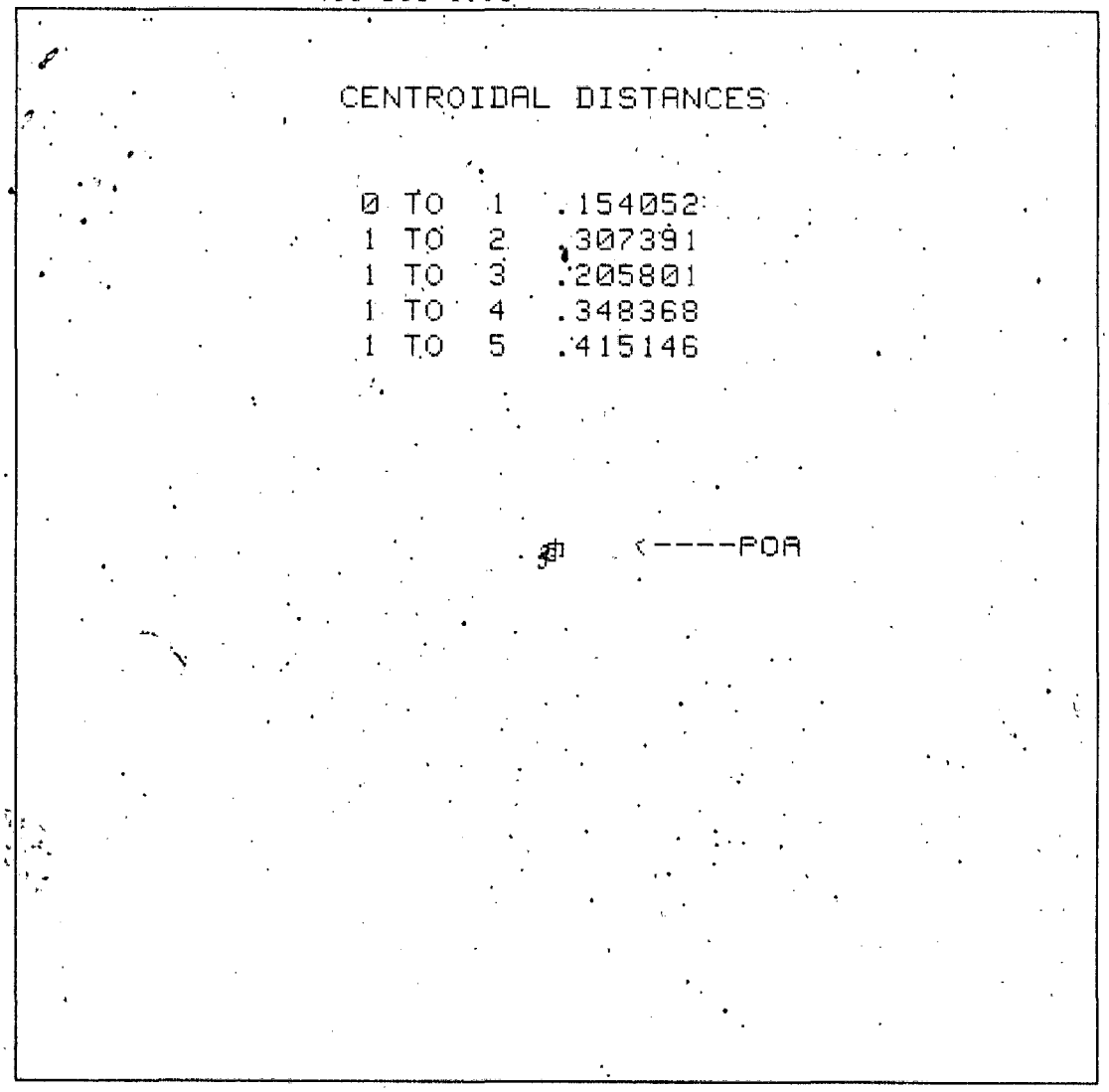
	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.59	2.43	255	MIN. SETTING,
PULL #2	2.58	2.60	2.53	266	NO AVG. OF 5
PULL #3	2.37	2.48	2.48	271	READINGS ACCEPT-
PULL #4	2.35	2.60	2.41	275	ABLE LESS THAN 2#
PULL #5	2.50	2.57	2.39	274	
TOTAL	12.31	12.74	12.24		
AVG.	2.46	2.55	2.45		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.20		
PULL #2	3.18	3.36		
PULL #3	3.20	3.38		
PULL #4	3.28	3.37		
PULL #5	3.19	3.38		
TOTAL	16.02	16.69		
AVG.	3.20	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.03		4.10
PULL #2	4.18	4.02		4.17
PULL #3	4.20	4.07		4.14
PULL #4	4.21	4.09		4.00
PULL #5	4.21	4.10		4.04
TOTAL	20.94	20.31		20.45
AVG.	4.19	4.06		4.09

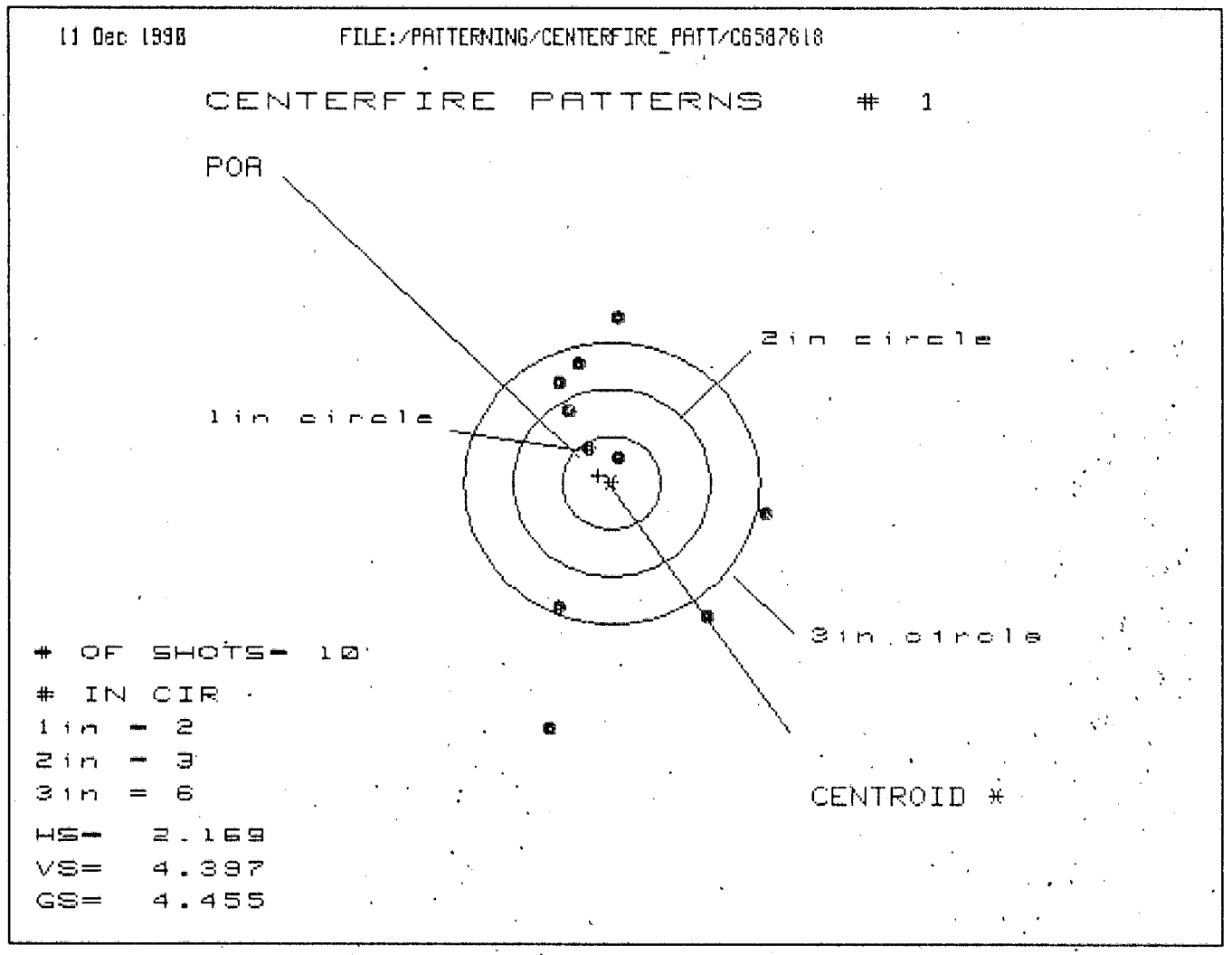


CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE #: C6587618
11 Dec 1990



THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0984
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.177
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .202510

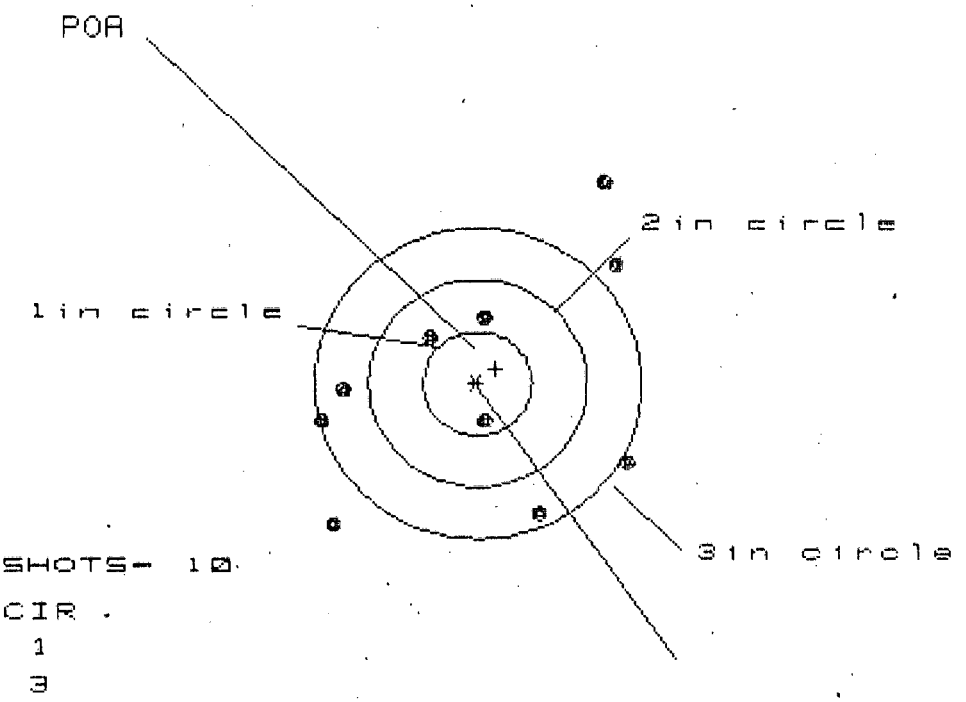
THE AMR FOR THIS RIFLE IS: 1.265



PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.547	1.478	1.481
MINIMUM X	:	-.622	-.588	-.585
MAXIMUM Y	:	1.820	1.534	1.179
MINIMUM Y	:	-2.577	-1.667	-1.475
CENTROID X	:	.134	.203	.200
CENTROID Y	:	-.076	.210	.018
POA TO CENTROID in.	:	.154	.292	.201
MIN RADIUS	:	.303	.019	.204
MEAN RADIUS	:	1.328	1.091	1.079
MAX RADIUS	:	2.651	1.907	1.743
HORIZONTAL SPREAD	:	2.169	2.066	2.066
VERTICAL SPREAD	:	4.397	3.201	2.654
EXTREME SPREAD	:	4.455	3.325	2.961
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		6	

11 Dec 1990 FILE:/PATTERNING/CENTERFIRE_PATT/C6507618

CENTERFIRE PATTERNS # 2

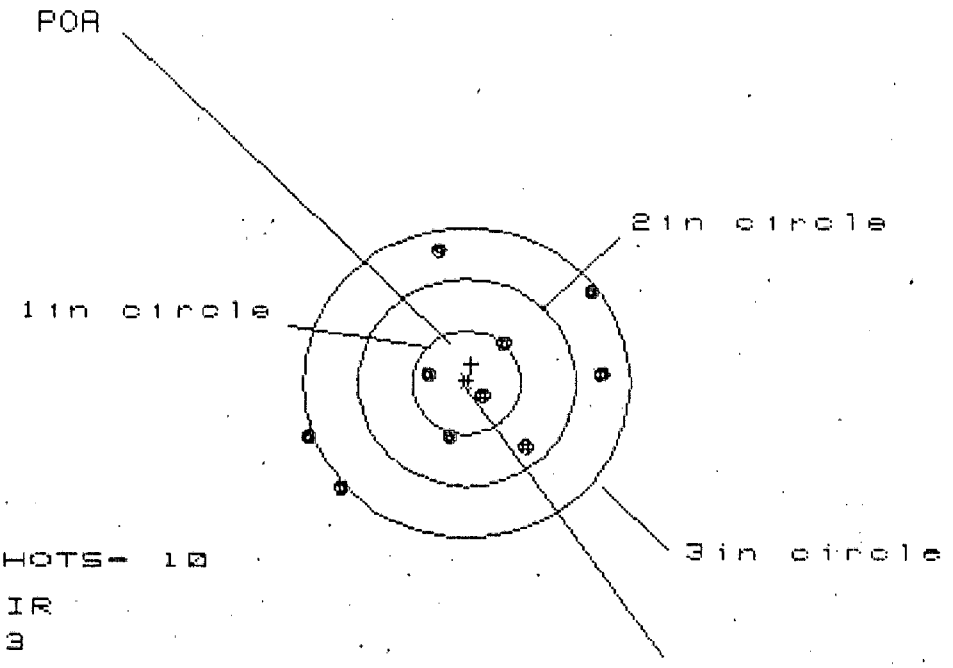


# OF SHOTS= 10
# IN CIR.
1in = 1
2in = 3
3in = 5
HS= 2.863
VS= 3.329
GS= 4.214

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.391	1.524	1.368
MINIMUM X	:	-1.472	-1.339	-1.495
MAXIMUM Y	:	1.935	1.357	1.209
MINIMUM Y	:	-1.394	-1.179	-1.144
CENTROID X	:	-.166	-.299	-.143
CENTROID Y	:	-.143	-.358	-.210
POA TO CENTROID in.	:	.219	.466	.254
MIN RADIUS	:	.345	.203	.277
MEAN RADIUS	:	1.325	1.198	1.126
MAX RADIUS	:	2.277	1.981	1.767
HORIZONTAL SPREAD	:	2.863	2.863	2.863
VERTICAL SPREAD	:	3.329	2.536	2.353
EXTREME SPREAD	:	4.214	3.699	3.163
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		5	

11 Dec 1998 FILE:/PATTERNING/CENTERFIRE_PATT/C6587618

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

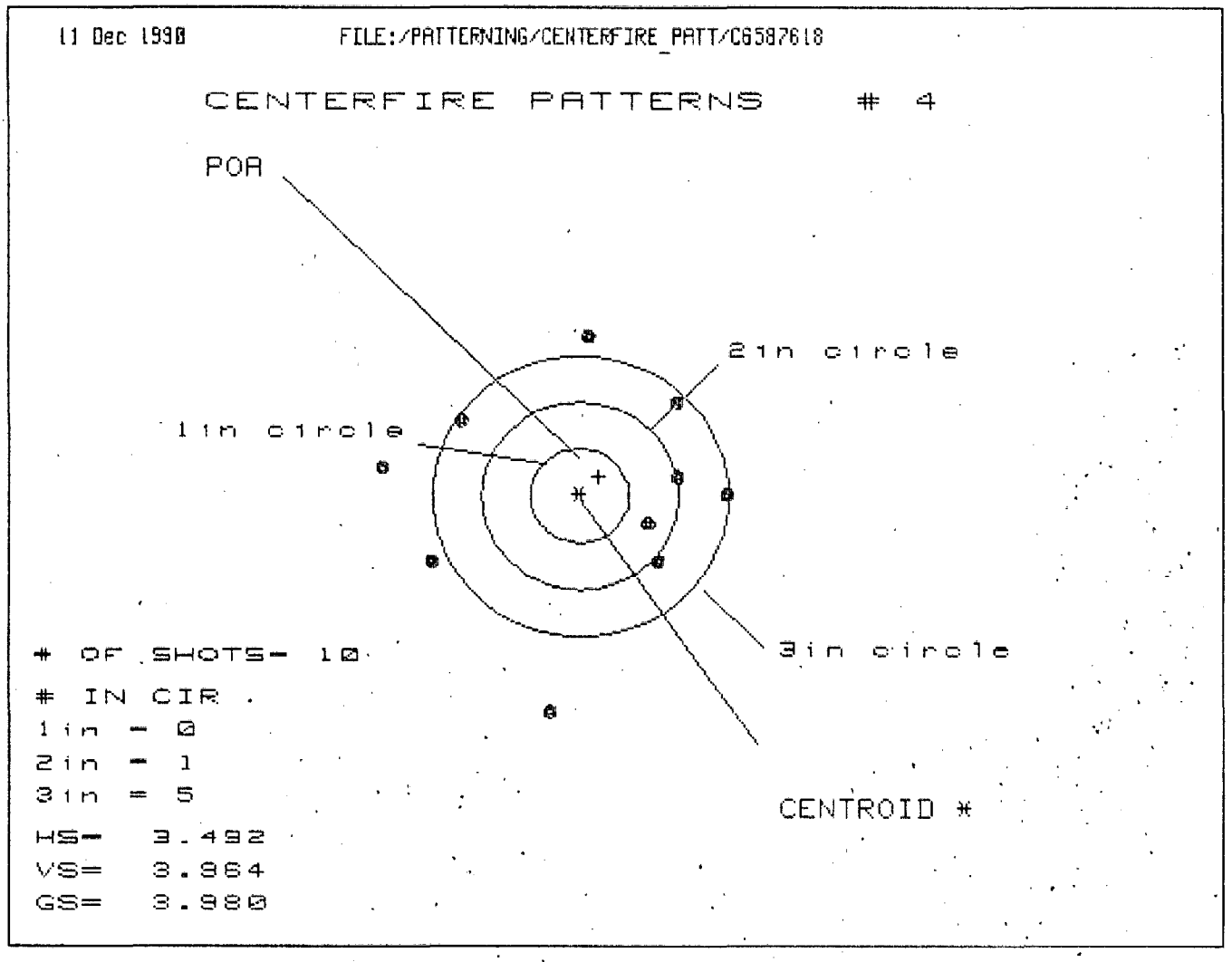
# IN CIR
1in = 3
2in = 5
3in = 9

HS= 2.638
VS= 2.304
GS= 2.978

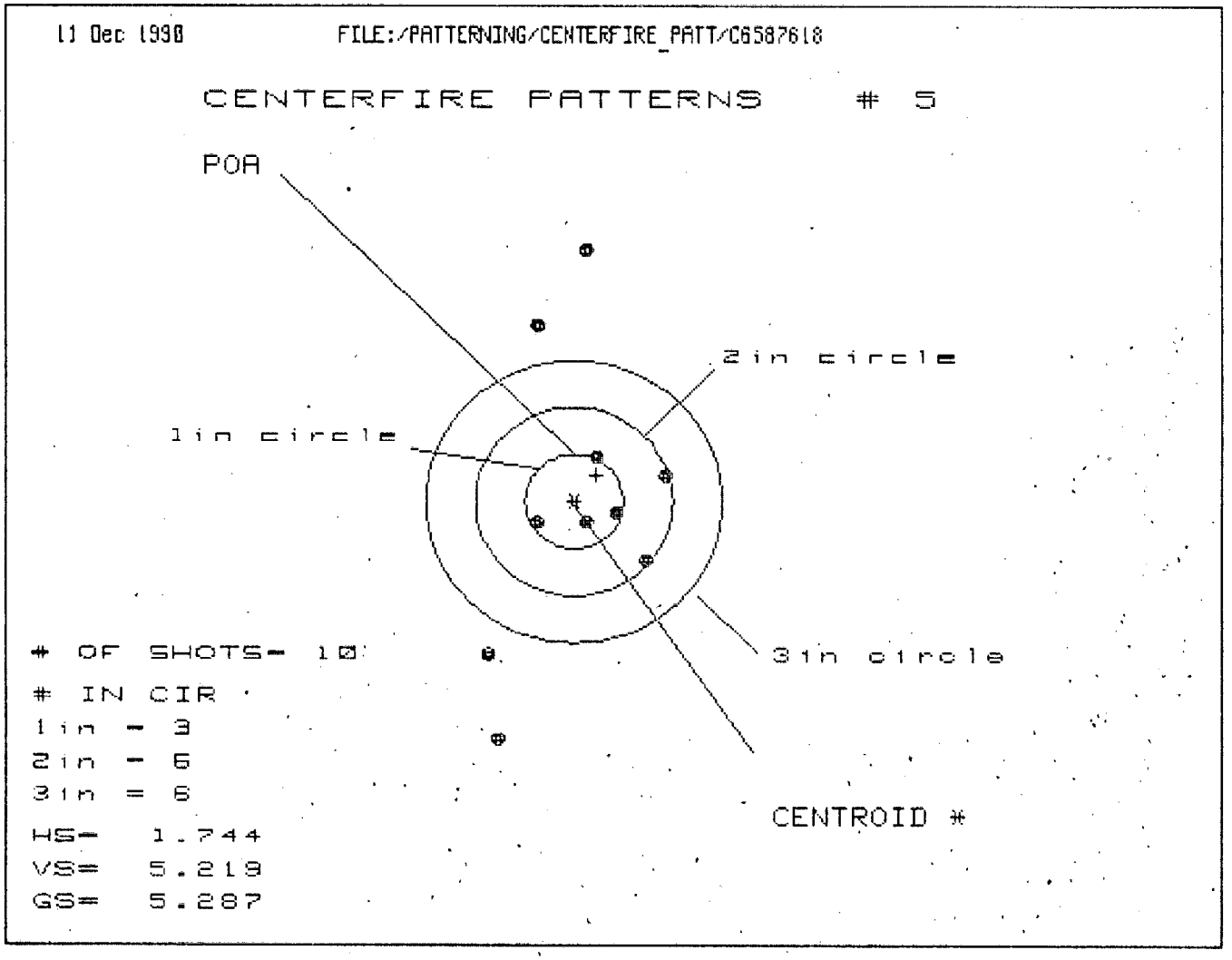
PATTERN # : 3

SHOTS (BEST OF) :	10	9	8
MAXIMUM X :	1.226	1.097	.904
MINIMUM X :	-1.412	-1.541	-.637
MAXIMUM Y :	1.289	1.176	1.102
MINIMUM Y :	-1.015	-.694	-.768
CENTROID X :	-.043	.086	.279
CENTROID Y :	-.181	-.068	.006
POA TO CENTROID in.:	.186	.110	.279
MIN RADIUS :	.137	.194	.178
MEAN RADIUS :	.927	.855	.754
MAX RADIUS :	1.547	1.652	1.244
HORIZONTAL SPREAD :	2.638	2.638	1.541
VERTICAL SPREAD :	2.304	1.870	1.870
EXTREME SPREAD :	2.978	2.881	2.036

NUMBER IN ONE INCH CIRCLE = 3
NUMBER IN TWO INCH CIRCLE = 5
NUMBER IN THREE INCH CIRCLE = 9



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.524	1.490	1.240
MINIMUM X	:	-1.968	-2.002	-1.822
MAXIMUM Y	:	1.667	1.412	1.417
MINIMUM Y	:	-2.297	-.995	-.990
CENTROID X	:	-.190	-.156	.094
CENTROID Y	:	-.204	.051	.046
POA TO CENTROID in.	:	.279	.165	.104
MIN RADIUS	:	.768	.876	.687
MEAN RADIUS	:	1.488	1.374	1.231
MAX RADIUS	:	2.317	2.002	2.037
HORIZONTAL SPREAD	:	3.492	3.492	3.062
VERTICAL SPREAD	:	3.964	2.407	2.407
EXTREME SPREAD	:	3.980	3.502	3.139
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		1	
NUMBER IN THREE INCH CIRCLE	=		5	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.910	.918	.823
MINIMUM X	:	-.834	-.826	-.921
MAXIMUM Y	:	2.677	2.160	1.879
MINIMUM Y	:	-2.542	-2.244	-1.585
CENTROID X	:	-.227	-.235	-.140
CENTROID Y	:	-.281	-.579	-.298
POA TO CENTROID in.	:	.361	.625	.329
MIN RADIUS	:	.213	.146	.175
MEAN RADIUS	:	1.256	1.088	.885
MAX RADIUS	:	2.678	2.370	1.934
HORIZONTAL SPREAD	:	1.744	1.744	1.744
VERTICAL SPREAD	:	5.219	4.404	3.464
EXTREME SPREAD	:	5.287	4.422	3.495
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		6	

RECEIVING AND ESTIMATING REPORT

COMMENTS: W/10X SCOPE M-24 SNIPER, W/DEPLOYMENT KIT
ATTN: FRED MARTIN Scope 90-0403

ORDER R 94-18053

INITIAL	CUSTOMER ORDER NO.
FDC	DAAA09-92-C-0834

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
06/09/94	06/09/94		C6587618		700 7-62 NATO

ACCESSORIES: SLING STRAP HARD CASE SCOPE MNTS SCOPE BASE

FROM:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

CUST NO:098397 C.OJD

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			FRT

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		D4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Trigger Assy $173.31
CTJ 50.00
$223.31

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
			✓		

GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
BB			6-29-95		

OFFICE COPY

RD8925 REV. 1/94

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6587618
DATE 20-25-95
TESTER DH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.55	2.44		MIN. SETTING,
PULL #2	2.52	2.45	2.49		NO AVG. OF 5
PULL #3	2.46	2.45	2.45		READINGS ACCEPT-
PULL #4	2.49	2.41	2.50		ABLE LESS THAN 2#
PULL #5	2.55	2.42	2.44		
TOTAL	12.70	12.28	~~1233~~	1232	
AVG.	2.54	2.45	2.46		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	2.90		
PULL #2	3.00	2.91		
PULL #3	2.90	2.85		
PULL #4	2.94	2.95		
PULL #5	3.00	2.85		
TOTAL	14.85	14.46		
AVG.	2.97	2.89		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.11	4.12	
PULL #2	4.03	4.15	4.16	
PULL #3	4.11	4.09	4.13	
PULL #4	4.12	4.11	4.09	
PULL #5	4.06	4.07	4.13	
TOTAL	20.32	20.53	20.63	
AVG.	4.06	4.10	4.12	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587618

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5 1/2	5 1/2	5 1/2			12/14	WB
	G) Safety Off Force	3 1/2	3 1/2	3 1/2			12/14	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clearity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection A) Headspace							
	B) Trigger Pull	2.54	2.52	2.52	2.46	2.48	12/14	WB
	C) Function							
660	Pack							