

C6587627

MODEL 700<sup>TM</sup> M24

Model SWS<sup>TM</sup>

Action

Barrel Length

Capacity

Order No. 5715

\*Includes 1 in chamber.



Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00081062** Serial: C6587627 Model: M24 SWS Center Fire  
 Verify Repair: Caliber: 7.62 NATO Produced: 03/18/1991 Repairman: Status: Closed 5/20/2004 9:44:49 AM

**Address Information**

Customer: ☒ Received From Return To: ☐ Received From

Name: **HHC 1/24 INF** **HHC 1/24 INF**

Address 1: **SSG MC DANIEL DAVID** **SSG MC DANIEL DAVID**

Address 2:  PO Box:   PO Box:

City: **FORT LEWIS** **FORT LEWIS**

State: **WA** Zip Code: **98433** Country: **US** State: **WA** Zip Code: **98433** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: **253-967-3643**

Fax:

Email:

Comments:

Received Condition

Condition: **Fair**

Condition Notes:

CSR Notes:

Accessories Received

| Code | Desc                  | Qty |
|------|-----------------------|-----|
| A007 | With Stud             | 2   |
| A010 | Hard Case             | 1   |
| A042 | Adjustable Butt Pad   | 1   |
| C000 | Frt and Rear Sgt Base | 1   |

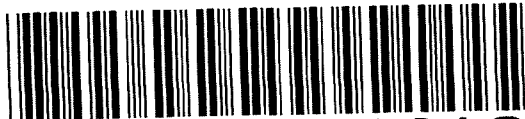
Repair Search Refresh Close

magle 5/24/2004 8:36 AM CACS NUM INS SCRL

start 2 3 4

Serial Number: **C6587627**

Model: **M24 SWS**



**RE00081062**

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587627.\_\_\_0  
FILE DATE AND TIME: 06/11/2004 06:51

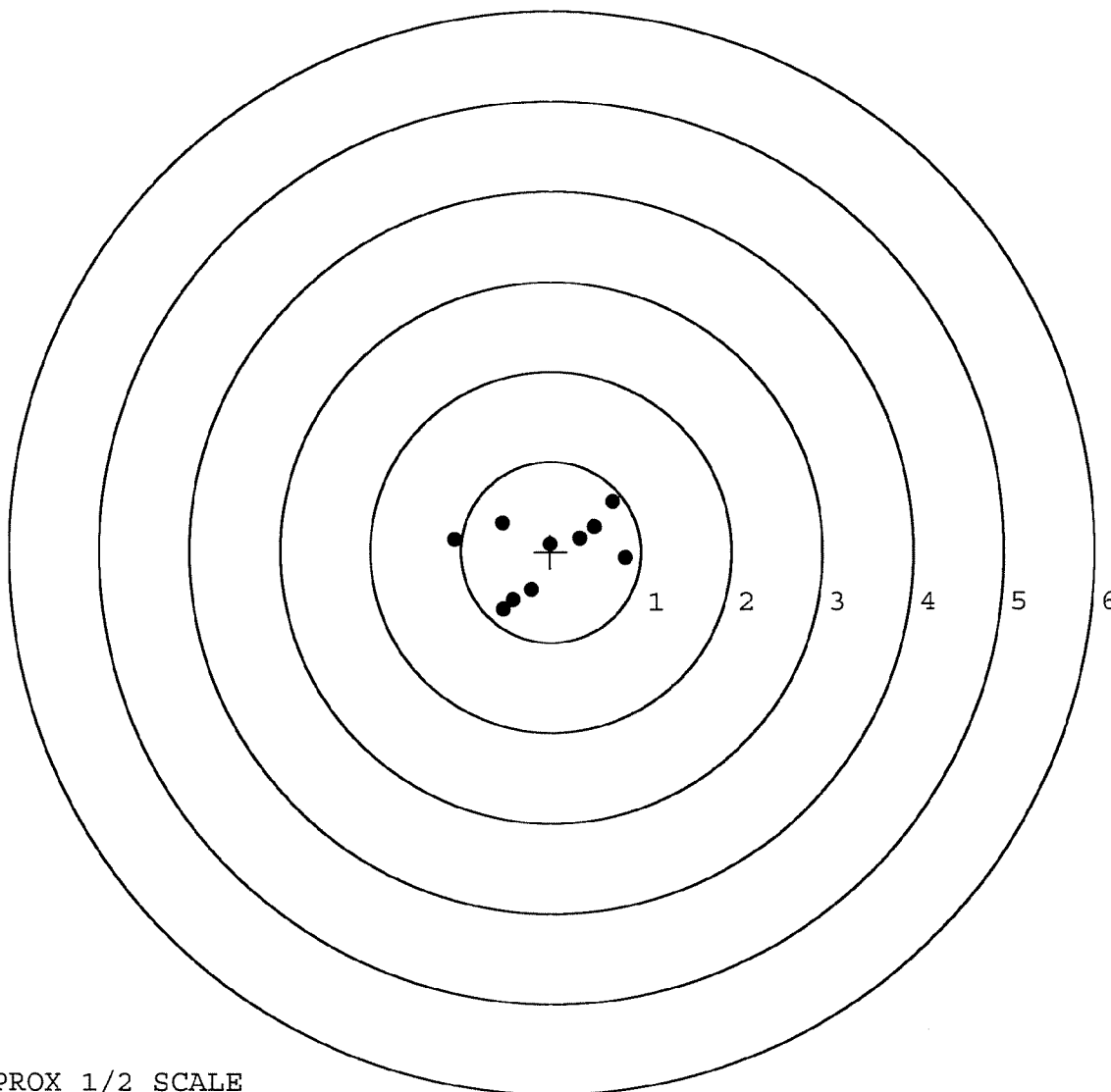
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.029 |
| The Average Y Centroid of the Five Target Set:              | 0.124  |
| The Average Point of Impact of the Five Target Set:         | 0.127  |
| The Average Mean Radius of the Five Target Set:             | 0.673  |
| The Distance from POA to Centroid Target #1:                | 0.048  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.205  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.386  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.102  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.031  |

SERIAL NUMBER: C6587627.\_\_\_0  
TARGET NUMBER: 1  
FILE DATE: 06/11/2004  
FILE TIME: 06:51

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -1.071 | 0.132  |
| 2:     | -0.535 | 0.314  |
| 3:     | 0.833  | -0.072 |
| 4:     | -0.528 | -0.644 |
| 5:     | -0.216 | -0.425 |
| 6:     | 0.688  | 0.560  |
| 7:     | 0.321  | 0.153  |
| 8:     | -0.009 | 0.083  |
| 9:     | 0.486  | 0.277  |
| 10:    | -0.422 | -0.536 |

X CENTROID: -0.045  
Y CENTROID: -0.016  
POA TO CENTROID: 0.048  
HORZ SPREAD: 1.904  
VERT SPREAD: 1.204  
GROUP SPREAD: 1.915  
MIN RADIUS: 0.105  
MAX RADIUS: 1.036  
MEAN RADIUS: 0.643  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 10

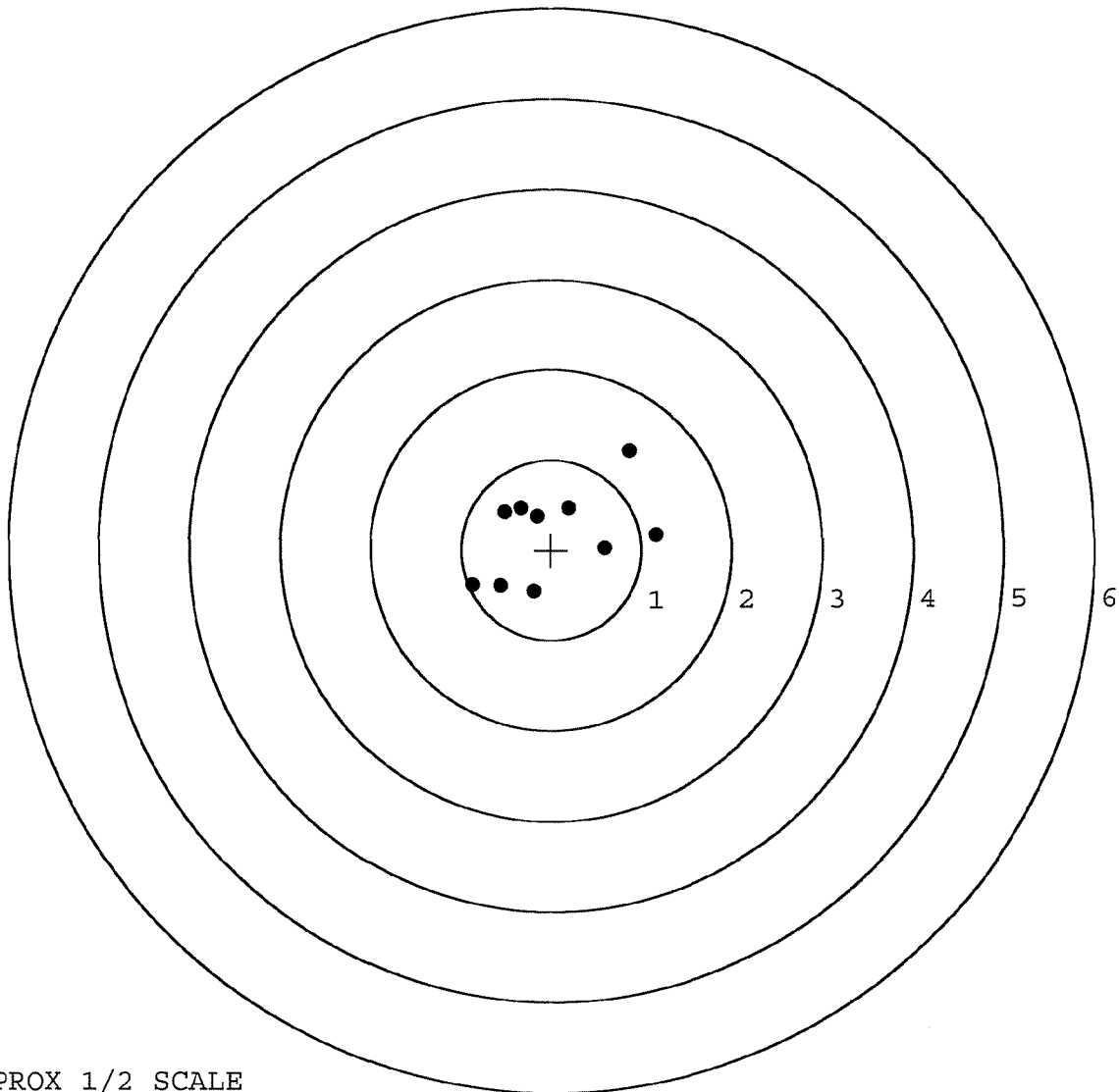


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587627.\_\_\_0  
TARGET NUMBER: 2  
FILE DATE: 06/11/2004  
FILE TIME: 06:51

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.875  | 1.102  |
| 2:     | 1.167  | 0.177  |
| 3:     | 0.599  | 0.030  |
| 4:     | 0.205  | 0.468  |
| 5:     | -0.151 | 0.376  |
| 6:     | -0.190 | -0.463 |
| 7:     | -0.565 | -0.406 |
| 8:     | -0.878 | -0.400 |
| 9:     | -0.512 | 0.423  |
| 10:    | -0.332 | 0.471  |

X CENTROID: 0.022  
Y CENTROID: 0.178  
POA TO CENTROID: 0.179  
HORZ SPREAD: 2.045  
VERT SPREAD: 1.565  
GROUP SPREAD: 2.308  
MIN RADIUS: 0.263  
MAX RADIUS: 1.258  
MEAN RADIUS: 0.722  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 10



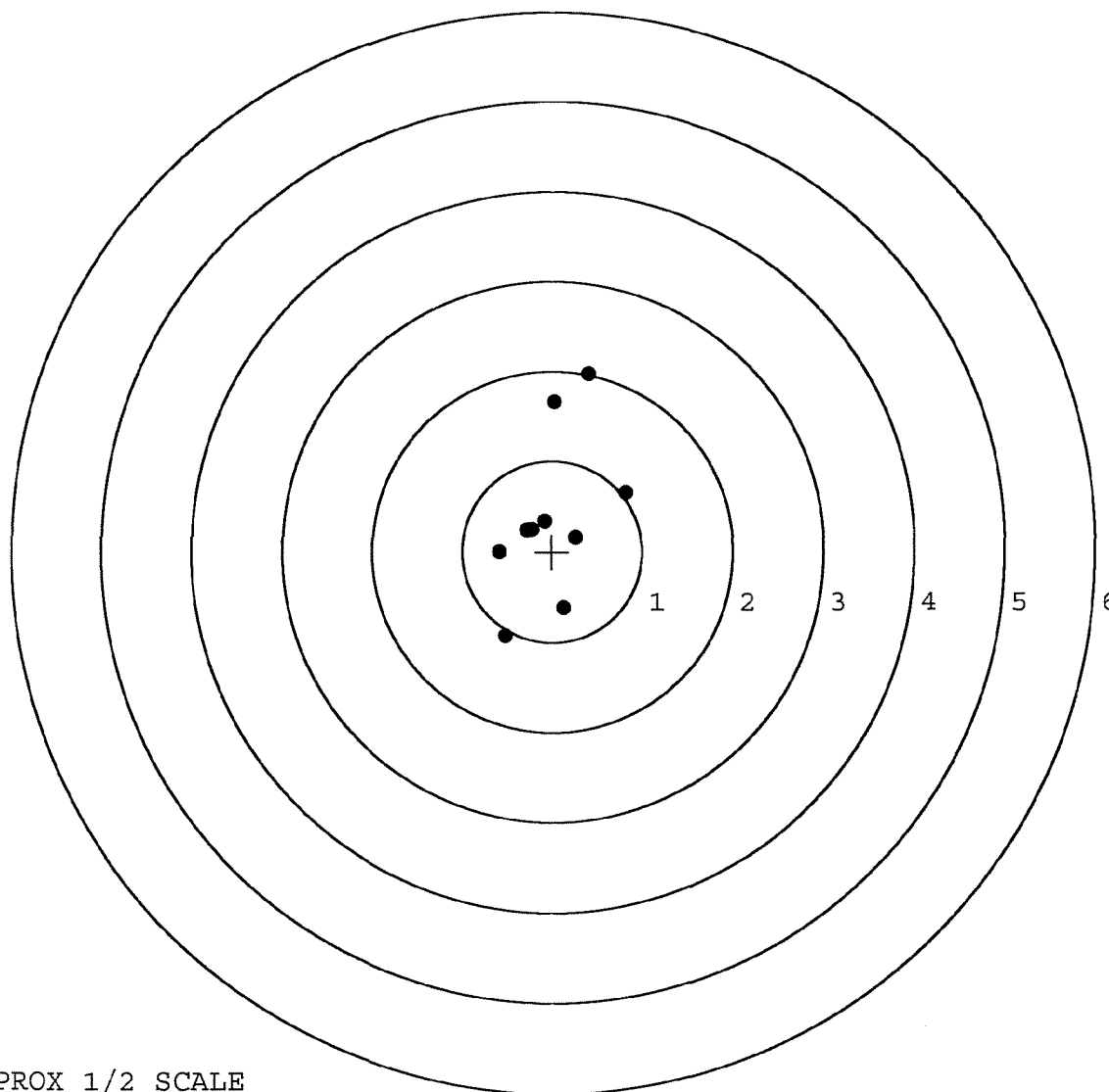
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587627. \_\_0  
TARGET NUMBER: 3  
FILE DATE: 06/11/2004  
FILE TIME: 06:51

X CENTROID: -0.009  
Y CENTROID: 0.369  
POA TO CENTROID: 0.369  
HORZ SPREAD: 1.412  
VERT SPREAD: 2.907  
GROUP SPREAD: 3.050  
MIN RADIUS: 0.089  
MAX RADIUS: 1.651  
MEAN RADIUS: 0.791

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.523 | -0.939 |
| 2:     | 0.129  | -0.621 |
| 3:     | 0.820  | 0.650  |
| 4:     | -0.592 | -0.007 |
| 5:     | 0.263  | 0.157  |
| 6:     | -0.092 | 0.336  |
| 7:     | -0.289 | 0.239  |
| 8:     | 0.020  | 1.658  |
| 9:     | 0.400  | 1.968  |
| 10:    | -0.228 | 0.245  |

# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 9

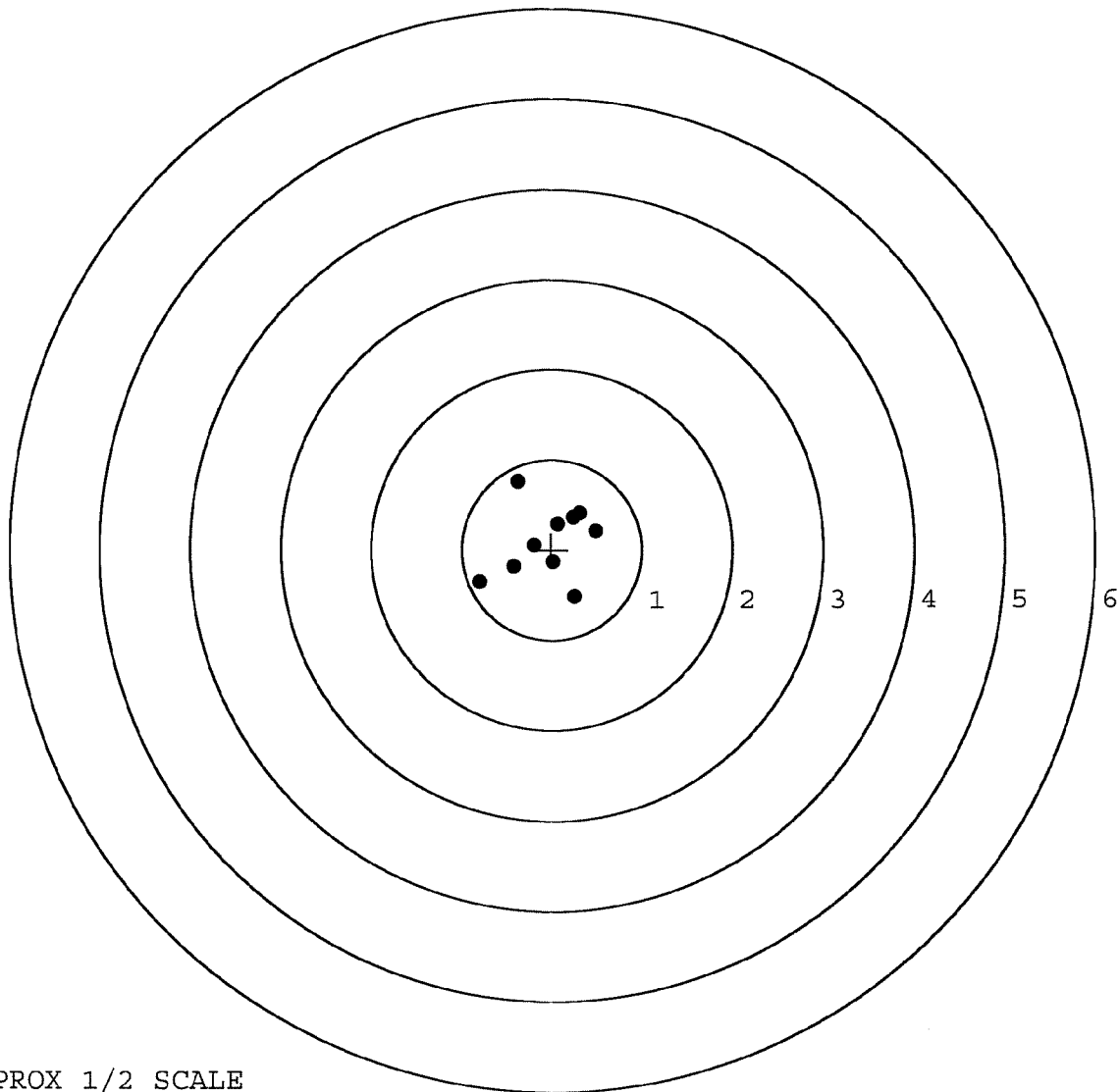


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587627. 0  
TARGET NUMBER: 4  
FILE DATE: 06/11/2004  
FILE TIME: 06:51

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.378 | 0.755  |
| 2:     | 0.254  | -0.526 |
| 3:     | 0.309  | 0.409  |
| 4:     | 0.488  | 0.212  |
| 5:     | -0.804 | -0.361 |
| 6:     | -0.421 | -0.191 |
| 7:     | -0.199 | 0.048  |
| 8:     | 0.015  | -0.137 |
| 9:     | 0.071  | 0.289  |
| 10:    | 0.240  | 0.360  |

X CENTROID: -0.042  
Y CENTROID: 0.086  
POA TO CENTROID: 0.096  
HORZ SPREAD: 1.292  
VERT SPREAD: 1.281  
GROUP SPREAD: 1.413  
MIN RADIUS: 0.161  
MAX RADIUS: 0.883  
MEAN RADIUS: 0.482  
# IN 1 IN DIAMETER: 6  
# IN 2 IN DIAMETER: 10  
# in 3 IN DIAMETER: 10

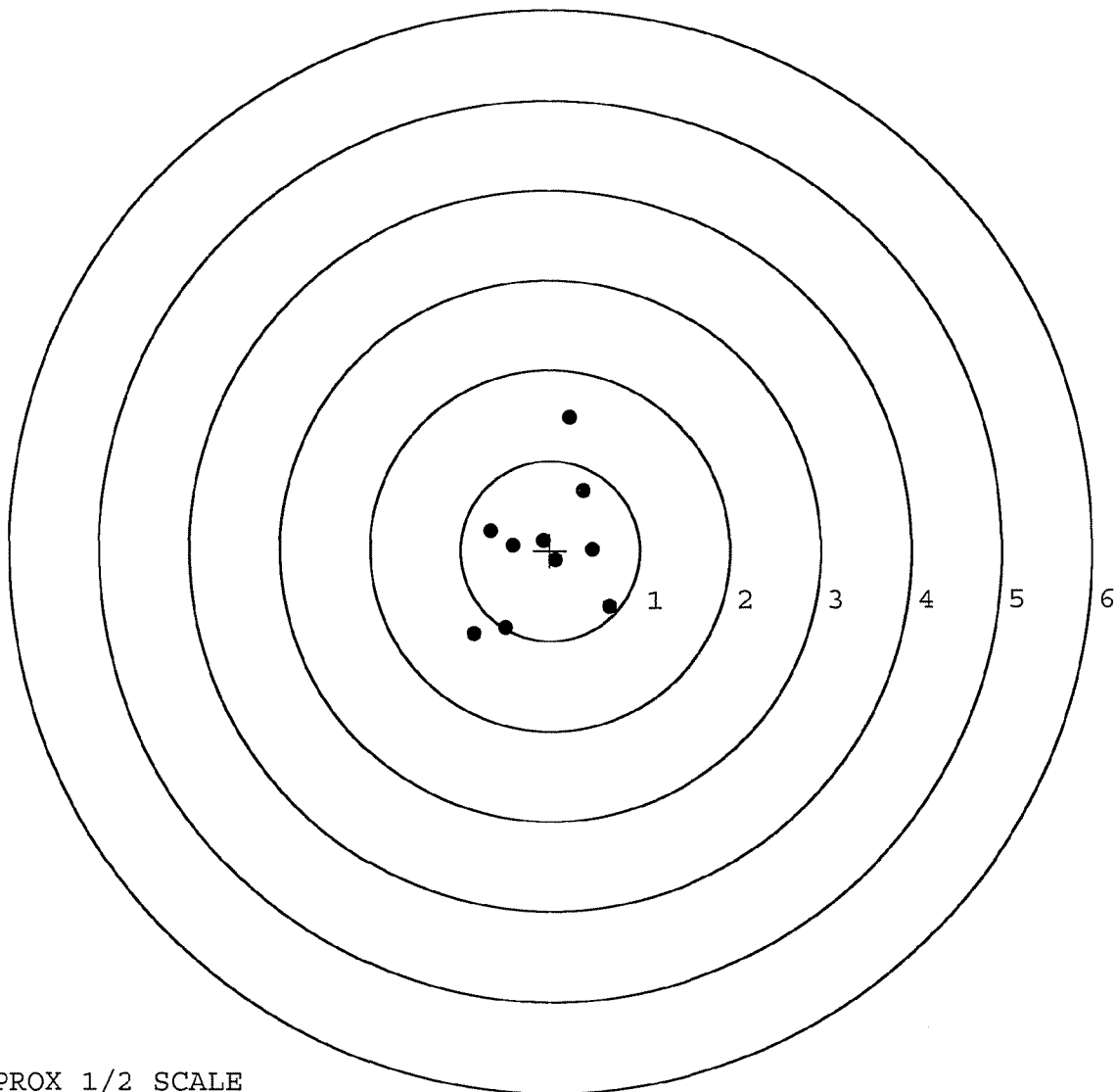


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587627.\_\_\_0  
TARGET NUMBER: 5  
FILE DATE: 06/11/2004  
FILE TIME: 06:51

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.223  | 1.479  |
| 2:     | 0.378  | 0.671  |
| 3:     | 0.468  | 0.015  |
| 4:     | 0.660  | -0.622 |
| 5:     | -0.499 | -0.863 |
| 6:     | -0.850 | -0.933 |
| 7:     | -0.655 | 0.216  |
| 8:     | -0.416 | 0.056  |
| 9:     | -0.077 | 0.109  |
| 10:    | 0.062  | -0.112 |

X CENTROID: -0.071  
Y CENTROID: 0.002  
POA TO CENTROID: 0.071  
HORZ SPREAD: 1.510  
VERT SPREAD: 2.412  
GROUP SPREAD: 2.640  
MIN RADIUS: 0.108  
MAX RADIUS: 1.506  
MEAN RADIUS: 0.725  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE



|                                                                                                                                              |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
|----------------------------------------------------------------------------------------------------------------------------------------------|------------------------|----------------------|-----------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|
| <b>MAINTENANCE REQUEST</b><br>For use of this form, see DA PAM 738-750 and 738-751; the proponent agency is DCSLOG                           |                        |                      | PAGE NO                                                                                                   | NO OF PAGES                                                                                                                                                                                                                                                                     | REQUIREMENT CONTROL SYMBOL<br>CSGLD-1047(R1) |
| SECTION I - CUSTOMER DATA                                                                                                                    |                        |                      | SECTION II - MAINTENANCE ACTIVITY DATA                                                                    |                                                                                                                                                                                                                                                                                 |                                              |
| 1a. UIC CUSTOMER                                                                                                                             | 1b. CUSTOMER UNIT NAME | 1c. PHONE NO         | 3a. WORK ORDER NUMBER (WON)                                                                               | 3b. SHOP                                                                                                                                                                                                                                                                        | 3c. PHONE NO                                 |
|                                                                                                                                              | H4C 1/24th INF         | 253-967-3613         |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| 2a. SAMS-2 UIC/SAMS-I/TDA                                                                                                                    | 2b. UTILIZATION CODE   | 2c. MCSR             | 4a. UIC SUPPORT UNIT                                                                                      | 4b. SUPPORT UNIT NAME                                                                                                                                                                                                                                                           |                                              |
|                                                                                                                                              |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| SECTION III - EQUIPMENT DATA                                                                                                                 |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| 5. TYPE MNT REQ CODE                                                                                                                         | 6. ID                  | 7. NSN               | 15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (Enter code)<br>See DA Pamphlets 738-750 and 738-751    |                                                                                                                                                                                                                                                                                 |                                              |
| rebarrel                                                                                                                                     |                        | 1.005.01.240.2.1.3.6 |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| 8. MODEL                                                                                                                                     |                        |                      | 15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code)<br>See DA Pamphlets 738-750 and 738-751 | 16. MILES/KILOMETERS/HOURS/ROUNDS                                                                                                                                                                                                                                               |                                              |
|                                                                                                                                              |                        |                      |                                                                                                           | <div style="display: flex; justify-content: space-between;"> <div>M <input type="text"/></div> <div>K <input type="text"/></div> </div> <div style="display: flex; justify-content: space-between;"> <div>H <input type="text"/></div> <div>R <input type="text"/></div> </div> |                                              |
| 9. NOUN                                                                                                                                      | Rifle, Sniper M24      |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| 10a. ORG WON/DOC NO                                                                                                                          | 10b. EIC               |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
|                                                                                                                                              |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| 11. SERIAL NUMBER                                                                                                                            | 12. QTY                | 13. PD               | 17. PROJECT CODE (If assigned)                                                                            | 18. ACCOUNT PROCESSING CODE                                                                                                                                                                                                                                                     | 19. IN WARRANTY? (enter Y or N)              |
| 6587627                                                                                                                                      | 1                      |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| 14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use)                                                                                   |                        |                      | 21. REIMBURSABLE CUSTOMER (If Intransit customer enter Y or N)                                            |                                                                                                                                                                                                                                                                                 |                                              |
|                                                                                                                                              |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
|                                                                                                                                              |                        |                      | 22. LEVEL OF WORK                                                                                         | 23. SIGNATURE                                                                                                                                                                                                                                                                   |                                              |
|                                                                                                                                              |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| 24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (Do not prescribe repairs) |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| Round count is at 6935 weapon needs rebarreling and complete services performed.                                                             |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
| 25. REMARKS                                                                                                                                  |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |
|                                                                                                                                              |                        |                      |                                                                                                           |                                                                                                                                                                                                                                                                                 |                                              |

### PREPARATION INSTRUCTIONS FOR THIS PAGE

#### SECTION I

Block 1a. Enter UIC of submitting organization.  
 Block 1b. Enter name of submitting organization.  
 Block 1c. Enter number to be called when maint. is completed.  
 Block 2a. Enter UIC of supporting SAMS-2/SAMS-I/TDA if work is requested while intransit and away from your support maintenance unit.  
 Block 2b. Enter utilization code. See DA Pamphlets 738-750 and 738-751.  
 Block 2c. Enter "Y" if reportable under AR 700-138. If not, leave blank.

#### SECTION II

Leave blank. To be completed by the support maintenance DSU/GSU/AVIM/DEPOT.

#### SECTION III

Block 5. Enter the Type Maintenance Request Code. See DA Pamphlets 738-750 and 738-751.  
 Block 6. Enter ID associated with block 7. See DA Pamphlets 738-750 and 738-751.  
 Block 7. Enter the NSN or stock number of the item being submitted.  
 Block 8. Enter model of item being submitted.  
 Block 9. Enter noun/nomenclature of item being submitted.  
 Block 10a. Enter Work Order Number (WON)/DOC NO assigned when item is submitted. Otherwise, leave blank.  
 Block 10b. Enter End Item Code. See AMDF.  
 Block 11. Enter serial number of item being submitted.

#### SECTION III (Cont'd)

Block 12. Enter the quantity of items being submitted.  
 Block 13. Enter the maintenance priority designator determined from DA PAM 710-2-1.  
 Block 14. For DSU, GSU/AVIM, DEPOT use.  
 Block 15a. Enter the code that most accurately describes when the fault or deficiency was detected. See DA Pamphlets 738-750 and 738-751.  
 Block 15b. Select one. Enter the code. See DA Pamphlets 738-750 and 738-751.  
 Block 16. Enter the accumulated usage data in blocks, when equipment is subject to usage reporting.  
 Block 17. Enter the project code if one has been assigned. If not, leave blank.  
 Block 18. See DA Pamphlets 738-750 and 738-751.  
 Block 19. Enter "Y" or "N" to indicate whether equipment is still under manufacturer's warranty.  
 Block 20. Enter the admin number assigned for property control purposes for the equipment being submitted.  
 Block 21. For DSU/GSU/AVIM/Depot use.  
 Block 22. Enter level of work performed "O" for UNIT LEVEL/AVUM, "F" for DSU/AVIM, "H" for GSU, "D" for DEPOT, "K" for contractor or "L" for Spc Rpr Act.  
 Block 23. Enter the signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank.  
 Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maint.  
 Block 25. Self-explanatory.

34a. SUBMITTED BY 35a. ACCEPTED BY 35c. DATE

Block 34a. Enter first initial and last name of submitter.  
 Block 34b. Enter official data submitted (Y/N/DA)

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER**  
**KINZER V. REMINGTON**

**M2400024053**

USE TYPEWRITER OR BALL POINT PEN  
PRESS HARD TO ASSURE LEGIBILITY ON ALL COPIES

|                                                          |  |            |  |     |  |     |  |     |  |                                                                    |  |          |  |                   |  |      |  |        |  |                       |  |      |  |              |  |         |  |              |  |          |  |
|----------------------------------------------------------|--|------------|--|-----|--|-----|--|-----|--|--------------------------------------------------------------------|--|----------|--|-------------------|--|------|--|--------|--|-----------------------|--|------|--|--------------|--|---------|--|--------------|--|----------|--|
| DOC IDENT                                                |  | ACCT IDENT |  | FSC |  | NIN |  | ADD |  | STOCK NUMBER                                                       |  | QUANTITY |  | PREVIOUS DOCUMENT |  | DATE |  | SERIAL |  | SUPPLEMENTARY ADDRESS |  | FUND |  | DISTRIBUTION |  | PROJECT |  | REQ DEL DATE |  | ADV STAT |  |
| SEND TO: Remington Arms Co., Inc.<br>Attn: Service Dept. |  |            |  |     |  |     |  |     |  | REQUEST IS FROM: Commander Ft. Lewis, WA 98433<br>HHC, 1/4 INF BN. |  |          |  |                   |  |      |  |        |  | WDAGTO                |  |      |  |              |  |         |  |              |  |          |  |
| A                                                        |  |            |  |     |  |     |  |     |  | B                                                                  |  |          |  |                   |  |      |  |        |  | C                     |  |      |  |              |  |         |  |              |  |          |  |
| DOC IDENT                                                |  |            |  |     |  |     |  |     |  | DOC IDENT                                                          |  |          |  |                   |  |      |  |        |  | DOC IDENT             |  |      |  |              |  |         |  |              |  |          |  |
| ACCT IDENT                                               |  |            |  |     |  |     |  |     |  | ACCT IDENT                                                         |  |          |  |                   |  |      |  |        |  | ACCT IDENT            |  |      |  |              |  |         |  |              |  |          |  |
| FSC                                                      |  |            |  |     |  |     |  |     |  | FSC                                                                |  |          |  |                   |  |      |  |        |  | FSC                   |  |      |  |              |  |         |  |              |  |          |  |
| NIN                                                      |  |            |  |     |  |     |  |     |  | NIN                                                                |  |          |  |                   |  |      |  |        |  | NIN                   |  |      |  |              |  |         |  |              |  |          |  |
| ADD                                                      |  |            |  |     |  |     |  |     |  | ADD                                                                |  |          |  |                   |  |      |  |        |  | ADD                   |  |      |  |              |  |         |  |              |  |          |  |
| STOCK NUMBER                                             |  |            |  |     |  |     |  |     |  | STOCK NUMBER                                                       |  |          |  |                   |  |      |  |        |  | STOCK NUMBER          |  |      |  |              |  |         |  |              |  |          |  |
| QUANTITY                                                 |  |            |  |     |  |     |  |     |  | QUANTITY                                                           |  |          |  |                   |  |      |  |        |  | QUANTITY              |  |      |  |              |  |         |  |              |  |          |  |
| PREVIOUS DOCUMENT                                        |  |            |  |     |  |     |  |     |  | PREVIOUS DOCUMENT                                                  |  |          |  |                   |  |      |  |        |  | PREVIOUS DOCUMENT     |  |      |  |              |  |         |  |              |  |          |  |
| DATE                                                     |  |            |  |     |  |     |  |     |  | DATE                                                               |  |          |  |                   |  |      |  |        |  | DATE                  |  |      |  |              |  |         |  |              |  |          |  |
| SERIAL                                                   |  |            |  |     |  |     |  |     |  | SERIAL                                                             |  |          |  |                   |  |      |  |        |  | SERIAL                |  |      |  |              |  |         |  |              |  |          |  |
| SUPPLEMENTARY ADDRESS                                    |  |            |  |     |  |     |  |     |  | SUPPLEMENTARY ADDRESS                                              |  |          |  |                   |  |      |  |        |  | SUPPLEMENTARY ADDRESS |  |      |  |              |  |         |  |              |  |          |  |
| FUND                                                     |  |            |  |     |  |     |  |     |  | FUND                                                               |  |          |  |                   |  |      |  |        |  | FUND                  |  |      |  |              |  |         |  |              |  |          |  |
| DISTRIBUTION                                             |  |            |  |     |  |     |  |     |  | DISTRIBUTION                                                       |  |          |  |                   |  |      |  |        |  | DISTRIBUTION          |  |      |  |              |  |         |  |              |  |          |  |
| PROJECT                                                  |  |            |  |     |  |     |  |     |  | PROJECT                                                            |  |          |  |                   |  |      |  |        |  | PROJECT               |  |      |  |              |  |         |  |              |  |          |  |
| REQ DEL DATE                                             |  |            |  |     |  |     |  |     |  | REQ DEL DATE                                                       |  |          |  |                   |  |      |  |        |  | REQ DEL DATE          |  |      |  |              |  |         |  |              |  |          |  |
| ADV STAT                                                 |  |            |  |     |  |     |  |     |  | ADV STAT                                                           |  |          |  |                   |  |      |  |        |  | ADV STAT              |  |      |  |              |  |         |  |              |  |          |  |
| DOC IDENT                                                |  |            |  |     |  |     |  |     |  | DOC IDENT                                                          |  |          |  |                   |  |      |  |        |  | DOC IDENT             |  |      |  |              |  |         |  |              |  |          |  |
| ACCT IDENT                                               |  |            |  |     |  |     |  |     |  | ACCT IDENT                                                         |  |          |  |                   |  |      |  |        |  | ACCT IDENT            |  |      |  |              |  |         |  |              |  |          |  |
| FSC                                                      |  |            |  |     |  |     |  |     |  | FSC                                                                |  |          |  |                   |  |      |  |        |  | FSC                   |  |      |  |              |  |         |  |              |  |          |  |
| NIN                                                      |  |            |  |     |  |     |  |     |  | NIN                                                                |  |          |  |                   |  |      |  |        |  | NIN                   |  |      |  |              |  |         |  |              |  |          |  |
| ADD                                                      |  |            |  |     |  |     |  |     |  | ADD                                                                |  |          |  |                   |  |      |  |        |  | ADD                   |  |      |  |              |  |         |  |              |  |          |  |
| STOCK NUMBER                                             |  |            |  |     |  |     |  |     |  | STOCK NUMBER                                                       |  |          |  |                   |  |      |  |        |  | STOCK NUMBER          |  |      |  |              |  |         |  |              |  |          |  |
| QUANTITY                                                 |  |            |  |     |  |     |  |     |  | QUANTITY                                                           |  |          |  |                   |  |      |  |        |  | QUANTITY              |  |      |  |              |  |         |  |              |  |          |  |
| PREVIOUS DOCUMENT                                        |  |            |  |     |  |     |  |     |  | PREVIOUS DOCUMENT                                                  |  |          |  |                   |  |      |  |        |  | PREVIOUS DOCUMENT     |  |      |  |              |  |         |  |              |  |          |  |
| DATE                                                     |  |            |  |     |  |     |  |     |  | DATE                                                               |  |          |  |                   |  |      |  |        |  | DATE                  |  |      |  |              |  |         |  |              |  |          |  |
| SERIAL                                                   |  |            |  |     |  |     |  |     |  | SERIAL                                                             |  |          |  |                   |  |      |  |        |  | SERIAL                |  |      |  |              |  |         |  |              |  |          |  |
| SUPPLEMENTARY ADDRESS                                    |  |            |  |     |  |     |  |     |  | SUPPLEMENTARY ADDRESS                                              |  |          |  |                   |  |      |  |        |  | SUPPLEMENTARY ADDRESS |  |      |  |              |  |         |  |              |  |          |  |
| FUND                                                     |  |            |  |     |  |     |  |     |  | FUND                                                               |  |          |  |                   |  |      |  |        |  | FUND                  |  |      |  |              |  |         |  |              |  |          |  |
| DISTRIBUTION                                             |  |            |  |     |  |     |  |     |  | DISTRIBUTION                                                       |  |          |  |                   |  |      |  |        |  | DISTRIBUTION          |  |      |  |              |  |         |  |              |  |          |  |
| PROJECT                                                  |  |            |  |     |  |     |  |     |  | PROJECT                                                            |  |          |  |                   |  |      |  |        |  | PROJECT               |  |      |  |              |  |         |  |              |  |          |  |
| REQ DEL DATE                                             |  |            |  |     |  |     |  |     |  | REQ DEL DATE                                                       |  |          |  |                   |  |      |  |        |  | REQ DEL DATE          |  |      |  |              |  |         |  |              |  |          |  |
| ADV STAT                                                 |  |            |  |     |  |     |  |     |  | ADV STAT                                                           |  |          |  |                   |  |      |  |        |  | ADV STAT              |  |      |  |              |  |         |  |              |  |          |  |
| DOC IDENT                                                |  |            |  |     |  |     |  |     |  | DOC IDENT                                                          |  |          |  |                   |  |      |  |        |  | DOC IDENT             |  |      |  |              |  |         |  |              |  |          |  |
| ACCT IDENT                                               |  |            |  |     |  |     |  |     |  | ACCT IDENT                                                         |  |          |  |                   |  |      |  |        |  | ACCT IDENT            |  |      |  |              |  |         |  |              |  |          |  |
| FSC                                                      |  |            |  |     |  |     |  |     |  | FSC                                                                |  |          |  |                   |  |      |  |        |  | FSC                   |  |      |  |              |  |         |  |              |  |          |  |
| NIN                                                      |  |            |  |     |  |     |  |     |  | NIN                                                                |  |          |  |                   |  |      |  |        |  | NIN                   |  |      |  |              |  |         |  |              |  |          |  |
| ADD                                                      |  |            |  |     |  |     |  |     |  | ADD                                                                |  |          |  |                   |  |      |  |        |  | ADD                   |  |      |  |              |  |         |  |              |  |          |  |
| STOCK NUMBER                                             |  |            |  |     |  |     |  |     |  | STOCK NUMBER                                                       |  |          |  |                   |  |      |  |        |  | STOCK NUMBER          |  |      |  |              |  |         |  |              |  |          |  |
| QUANTITY                                                 |  |            |  |     |  |     |  |     |  | QUANTITY                                                           |  |          |  |                   |  |      |  |        |  | QUANTITY              |  |      |  |              |  |         |  |              |  |          |  |
| PREVIOUS DOCUMENT                                        |  |            |  |     |  |     |  |     |  | PREVIOUS DOCUMENT                                                  |  |          |  |                   |  |      |  |        |  | PREVIOUS DOCUMENT     |  |      |  |              |  |         |  |              |  |          |  |
| DATE                                                     |  |            |  |     |  |     |  |     |  | DATE                                                               |  |          |  |                   |  |      |  |        |  | DATE                  |  |      |  |              |  |         |  |              |  |          |  |
| SERIAL                                                   |  |            |  |     |  |     |  |     |  | SERIAL                                                             |  |          |  |                   |  |      |  |        |  | SERIAL                |  |      |  |              |  |         |  |              |  |          |  |
| SUPPLEMENTARY ADDRESS                                    |  |            |  |     |  |     |  |     |  | SUPPLEMENTARY ADDRESS                                              |  |          |  |                   |  |      |  |        |  | SUPPLEMENTARY ADDRESS |  |      |  |              |  |         |  |              |  |          |  |
| FUND                                                     |  |            |  |     |  |     |  |     |  | FUND                                                               |  |          |  |                   |  |      |  |        |  | FUND                  |  |      |  |              |  |         |  |              |  |          |  |
| DISTRIBUTION                                             |  |            |  |     |  |     |  |     |  | DISTRIBUTION                                                       |  |          |  |                   |  |      |  |        |  | DISTRIBUTION          |  |      |  |              |  |         |  |              |  |          |  |
| PROJECT                                                  |  |            |  |     |  |     |  |     |  | PROJECT                                                            |  |          |  |                   |  |      |  |        |  | PROJECT               |  |      |  |              |  |         |  |              |  |          |  |
| REQ DEL DATE                                             |  |            |  |     |  |     |  |     |  | REQ DEL DATE                                                       |  |          |  |                   |  |      |  |        |  | REQ DEL DATE          |  |      |  |              |  |         |  |              |  |          |  |
| ADV STAT                                                 |  |            |  |     |  |     |  |     |  | ADV STAT                                                           |  |          |  |                   |  |      |  |        |  | ADV STAT              |  |      |  |              |  |         |  |              |  |          |  |
| DOC IDENT                                                |  |            |  |     |  |     |  |     |  | DOC IDENT                                                          |  |          |  |                   |  |      |  |        |  | DOC IDENT             |  |      |  |              |  |         |  |              |  |          |  |
| ACCT IDENT                                               |  |            |  |     |  |     |  |     |  | ACCT IDENT                                                         |  |          |  |                   |  |      |  |        |  | ACCT IDENT            |  |      |  |              |  |         |  |              |  |          |  |
| FSC                                                      |  |            |  |     |  |     |  |     |  | FSC                                                                |  |          |  |                   |  |      |  |        |  | FSC                   |  |      |  |              |  |         |  |              |  |          |  |
| NIN                                                      |  |            |  |     |  |     |  |     |  | NIN                                                                |  |          |  |                   |  |      |  |        |  | NIN                   |  |      |  |              |  |         |  |              |  |          |  |
| ADD                                                      |  |            |  |     |  |     |  |     |  | ADD                                                                |  |          |  |                   |  |      |  |        |  | ADD                   |  |      |  |              |  |         |  |              |  |          |  |
| STOCK NUMBER                                             |  |            |  |     |  |     |  |     |  | STOCK NUMBER                                                       |  |          |  |                   |  |      |  |        |  | STOCK NUMBER          |  |      |  |              |  |         |  |              |  |          |  |
| QUANTITY                                                 |  |            |  |     |  |     |  |     |  | QUANTITY                                                           |  |          |  |                   |  |      |  |        |  | QUANTITY              |  |      |  |              |  |         |  |              |  |          |  |
| PREVIOUS DOCUMENT                                        |  |            |  |     |  |     |  |     |  | PREVIOUS DOCUMENT                                                  |  |          |  |                   |  |      |  |        |  | PREVIOUS DOCUMENT     |  |      |  |              |  |         |  |              |  |          |  |
| DATE                                                     |  |            |  |     |  |     |  |     |  | DATE                                                               |  |          |  |                   |  |      |  |        |  | DATE                  |  |      |  |              |  |         |  |              |  |          |  |
| SERIAL                                                   |  |            |  |     |  |     |  |     |  | SERIAL                                                             |  |          |  |                   |  |      |  |        |  | SERIAL                |  |      |  |              |  |         |  |              |  |          |  |
| SUPPLEMENTARY ADDRESS                                    |  |            |  |     |  |     |  |     |  | SUPPLEMENTARY ADDRESS                                              |  |          |  |                   |  |      |  |        |  | SUPPLEMENTARY ADDRESS |  |      |  |              |  |         |  |              |  |          |  |
| FUND                                                     |  |            |  |     |  |     |  |     |  | FUND                                                               |  |          |  |                   |  |      |  |        |  | FUND                  |  |      |  |              |  |         |  |              |  |          |  |
| DISTRIBUTION                                             |  |            |  |     |  |     |  |     |  | DISTRIBUTION                                                       |  |          |  |                   |  |      |  |        |  | DISTRIBUTION          |  |      |  |              |  |         |  |              |  |          |  |
| PROJECT                                                  |  |            |  |     |  |     |  |     |  | PROJECT                                                            |  |          |  |                   |  |      |  |        |  | PROJECT               |  |      |  |              |  |         |  |              |  |          |  |
| REQ DEL DATE                                             |  |            |  |     |  |     |  |     |  | REQ DEL DATE                                                       |  |          |  |                   |  |      |  |        |  | REQ DEL DATE          |  |      |  |              |  |         |  |              |  |          |  |
| ADV STAT                                                 |  |            |  |     |  |     |  |     |  | ADV STAT                                                           |  |          |  |                   |  |      |  |        |  | ADV STAT              |  |      |  |              |  |         |  |              |  |          |  |
| DOC IDENT                                                |  |            |  |     |  |     |  |     |  | DOC IDENT                                                          |  |          |  |                   |  |      |  |        |  | DOC IDENT             |  |      |  |              |  |         |  |              |  |          |  |
| ACCT IDENT                                               |  |            |  |     |  |     |  |     |  | ACCT IDENT                                                         |  |          |  |                   |  |      |  |        |  | ACCT IDENT            |  |      |  |              |  |         |  |              |  |          |  |
| FSC                                                      |  |            |  |     |  |     |  |     |  | FSC                                                                |  |          |  |                   |  |      |  |        |  | FSC                   |  |      |  |              |  |         |  |              |  |          |  |
| NIN                                                      |  |            |  |     |  |     |  |     |  | NIN                                                                |  |          |  |                   |  |      |  |        |  | NIN                   |  |      |  |              |  |         |  |              |  |          |  |
| ADD                                                      |  |            |  |     |  |     |  |     |  | ADD                                                                |  |          |  |                   |  |      |  |        |  | ADD                   |  |      |  |              |  |         |  |              |  |          |  |
| STOCK NUMBER                                             |  |            |  |     |  |     |  |     |  | STOCK NUMBER                                                       |  |          |  |                   |  |      |  |        |  | STOCK NUMBER          |  |      |  |              |  |         |  |              |  |          |  |
| QUANTITY                                                 |  |            |  |     |  |     |  |     |  | QUANTITY                                                           |  |          |  |                   |  |      |  |        |  | QUANTITY              |  |      |  |              |  |         |  |              |  |          |  |
| PREVIOUS DOCUMENT                                        |  |            |  |     |  |     |  |     |  | PREVIOUS DOCUMENT                                                  |  |          |  |                   |  |      |  |        |  | PREVIOUS DOCUMENT     |  |      |  |              |  |         |  |              |  |          |  |
| DATE                                                     |  |            |  |     |  |     |  |     |  | DATE                                                               |  |          |  |                   |  |      |  |        |  | DATE                  |  |      |  |              |  |         |  |              |  |          |  |
| SERIAL                                                   |  |            |  |     |  |     |  |     |  | SERIAL                                                             |  |          |  |                   |  |      |  |        |  | SERIAL                |  |      |  |              |  |         |  |              |  |          |  |
| SUPPLEMENTARY ADDRESS                                    |  |            |  |     |  |     |  |     |  | SUPPLEMENTARY ADDRESS                                              |  |          |  |                   |  |      |  |        |  | SUPPLEMENTARY ADDRESS |  |      |  |              |  |         |  |              |  |          |  |
| FUND                                                     |  |            |  |     |  |     |  |     |  | FUND                                                               |  |          |  |                   |  |      |  |        |  | FUND                  |  |      |  |              |  |         |  |              |  |          |  |
| DISTRIBUTION                                             |  |            |  |     |  |     |  |     |  | DISTRIBUTION                                                       |  |          |  |                   |  |      |  |        |  | DISTRIBUTION          |  |      |  |              |  |         |  |              |  |          |  |
| PROJECT                                                  |  |            |  |     |  |     |  |     |  | PROJECT                                                            |  |          |  |                   |  |      |  |        |  | PROJECT               |  |      |  |              |  |         |  |              |  |          |  |
| REQ DEL DATE                                             |  |            |  |     |  |     |  |     |  | REQ DEL DATE                                                       |  |          |  |                   |  |      |  |        |  | REQ DEL DATE          |  |      |  |              |  |         |  |              |  |          |  |
| ADV STAT                                                 |  |            |  |     |  |     |  |     |  | ADV STAT                                                           |  |          |  |                   |  |      |  |        |  | ADV STAT              |  |      |  |              |  |         |  |              |  |          |  |
| DOC IDENT                                                |  |            |  |     |  |     |  |     |  | DOC IDENT                                                          |  |          |  |                   |  |      |  |        |  | DOC IDENT             |  |      |  |              |  |         |  |              |  |          |  |
| ACCT IDENT                                               |  |            |  |     |  |     |  |     |  | ACCT IDENT                                                         |  |          |  |                   |  |      |  |        |  | ACCT IDENT            |  |      |  |              |  |         |  |              |  |          |  |
| FSC                                                      |  |            |  |     |  |     |  |     |  | FSC                                                                |  |          |  |                   |  |      |  |        |  | FSC                   |  |      |  |              |  |         |  |              |  |          |  |
| NIN                                                      |  |            |  |     |  |     |  |     |  | NIN                                                                |  |          |  |                   |  |      |  |        |  | NIN                   |  |      |  |              |  |         |  |              |  |          |  |
| ADD                                                      |  |            |  |     |  |     |  |     |  | ADD                                                                |  |          |  |                   |  |      |  |        |  | ADD                   |  |      |  |              |  |         |  |              |  |          |  |
| STOCK NUMBER                                             |  |            |  |     |  |     |  |     |  | STOCK NUMBER                                                       |  |          |  |                   |  |      |  |        |  | STOCK NUMBER</        |  |      |  |              |  |         |  |              |  |          |  |

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| DOC<br>CENT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | ROUT<br>CENT |  | M<br>1 |  | FSC |  | NIN<br>STOCK NUMBER |  | ADD |  | ISS<br>ISS |  | QUANTITY |  | REQ<br>REQUISITIONER |  | DATE<br>DOCUMENT NUMBER |  | SERIAL<br># |  | SUPPLEMENTARY<br>ADDRESS |  | FUND |  | DISTRIB<br>UTION |  | PROJECT |  | PRI<br>ORITY                                                               |  | REQ DEL<br>DATE |  | ADM<br>STAT |  |  |  |  |  |
| SEND TO: <b>Commander HHC 1-24 IN BN Ft. Lewis, WA 98413</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      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INC. ATTN: Service Dept W31G1Y</b> |  |                 |  |             |  |  |  |  |  |
| DOC IDENT<br>1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17<br>18<br>19<br>20<br>21<br>22<br>23<br>24<br>25<br>26<br>27<br>28<br>29<br>30<br>31<br>32<br>33<br>34<br>35<br>36<br>37<br>38<br>39<br>40<br>41<br>42<br>43<br>44<br>45<br>46<br>47<br>48<br>49<br>50<br>51<br>52<br>53<br>54<br>55<br>56<br>57<br>58<br>59<br>60<br>61<br>62<br>63<br>64<br>65<br>66<br>67<br>68<br>69<br>70<br>71<br>72<br>73<br>74<br>75<br>76<br>77<br>78<br>79<br>80<br>81<br>82<br>83<br>84<br>85<br>86<br>87<br>88<br>89<br>90<br>91<br>92<br>93<br>94<br>95<br>96<br>97<br>98<br>99<br>100<br>101<br>102<br>103<br>104<br>105<br>106<br>107<br>108<br>109<br>110<br>111<br>112<br>113<br>114<br>115<br>116<br>117<br>118<br>119<br>120<br>121<br>122<br>123<br>124<br>125<br>126<br>127<br>128<br>129<br>130<br>131<br>132<br>133<br>134<br>135<br>136<br>137<br>138<br>139<br>140<br>141<br>142<br>143<br>144<br>145<br>146<br>147<br>148<br>149<br>150<br>151<br>152<br>153<br>154<br>155<br>156<br>157<br>158<br>159<br>160<br>161<br>162<br>163<br>164<br>165<br>166<br>167<br>168<br>169<br>170<br>171<br>172<br>173<br>174<br>175<br>176<br>177<br>178<br>179<br>180<br>181<br>182<br>183<br>184<br>185<br>186<br>187<br>188<br>189<br>190<br>191<br>192<br>193<br>194<br>195<br>196<br>197<br>198<br>199<br>200<br>201<br>202<br>203<br>204<br>205<br>206<br>207<br>208<br>209<br>210<br>211<br>212<br>213<br>214<br>215<br>216<br>217<br>218<br>219<br>220<br>221<br>222<br>223<br>224<br>225<br>226<br>227<br>228<br>229<br>230<br>231<br>232<br>233<br>234<br>235<br>236<br>237<br>238<br>239<br>240<br>241<br>242<br>243<br>244<br>245<br>246<br>247<br>248<br>249<br>250<br>251<br>252<br>253<br>254<br>255<br>256<br>257<br>258<br>259<br>260<br>261<br>262<br>263<br>264<br>265<br>266<br>267<br>268<br>269<br>270<br>271<br>272<br>273<br>274<br>275<br>276<br>277<br>278<br>279<br>280<br>281<br>282<br>283<br>284<br>285<br>286<br>287<br>288<br>289<br>290<br>291<br>292<br>293<br>294<br>295<br>296<br>297<br>298<br>299<br>300<br>301<br>302<br>303<br>304<br>305<br>306<br>307<br>308<br>309<br>310<br>311<br>312<br>313<br>314<br>315<br>316<br>317<br>318<br>319<br>320<br>321<br>322<br>323<br>324<br>325<br>326<br>327<br>328<br>329<br>330<br>331<br>332<br>333<br>334<br>335<br>336<br>337<br>338<br>339<br>340<br>341<br>342<br>343<br>344<br>345<br>346<br>347<br>348<br>349<br>350<br>351<br>352<br>353<br>354<br>355<br>356<br>357<br>358<br>359<br>360<br>361<br>362<br>363<br>364<br>365<br>366<br>367<br>368<br>369<br>370<br>371<br>372<br>373<br>374<br>375<br>376<br>377<br>378<br>379<br>380<br>381<br>382<br>383<br>384<br>385<br>386<br>387<br>388<br>389<br>390<br>391<br>392<br>393<br>394<br>395<br>396<br>397<br>398<br>399<br>400<br>401<br>402<br>403<br>404<br>405<br>406<br>407<br>408<br>409<br>410<br>411<br>412<br>413<br>414<br>415<br>416<br>417<br>418<br>419<br>420<br>421<br>422<br>423<br>424<br>425<br>426<br>427<br>428<br>429<br>430<br>431<br>432<br>433<br>434<br>435<br>436<br>437<br>438<br>439<br>440<br>441<br>442<br>443<br>444<br>445<br>446<br>447<br>448<br>449<br>450<br>451<br>452<br>453<br>454<br>455<br>456<br>457<br>458<br>459<br>460<br>461<br>462<br>463<br>464<br>465<br>466<br>467<br>468<br>469<br>470<br>471<br>472<br>473<br>474<br>475<br>476<br>477<br>478<br>479<br>480<br>481<br>482<br>483<br>484<br>485<br>486<br>487<br>488<br>489<br>490<br>491<br>492<br>493<br>494<br>495<br>496<br>497<br>498<br>499<br>500<br>501<br>502<br>503<br>504<br>505<br>506<br>507<br>508<br>509<br>510<br>511<br>512<br>513<br>514<br>515<br>516<br>517<br>518<br>519<br>520<br>521<br>522<br>523<br>524<br>525<br>526<br>527<br>528<br>529<br>530<br>531<br>532<br>533<br>534<br>535<br>536<br>537<br>538<br>539<br>540<br>541<br>542<br>543<br>544<br>545<br>546<br>547<br>548<br>549<br>550<br>551<br>552<br>553<br>554<br>555<br>556<br>557<br>558<br>559<br>560<br>561<br>562<br>563<br>564<br>565<br>566<br>567<br>568<br>569<br>570<br>571<br>572<br>573<br>574<br>575<br>576<br>577<br>578<br>579<br>580<br>581<br>582<br>583<br>584<br>585<br>586<br>587<br>588<br>589<br>590<br>591<br>592<br>593<br>594<br>595<br>596<br>597<br>598<br>599<br>600<br>601<br>602<br>603<br>604<br>605<br>606<br>607<br>608<br>609<br>610<br>611<br>612<br>613<br>614<br>615<br>616<br>617<br>618<br>619<br>620<br>621<br>622<br>623<br>624<br>625<br>626<br>627<br>628<br>629<br>630<br>631<br>632<br>633<br>634<br>635<br>636<br>637<br>638<br>639<br>640<br>641<br>642<br>643<br>644<br>645<br>646<br>647<br>648<br>649<br>650<br>651<br>652<br>653<br>654<br>655<br>656<br>657<br>658<br>659<br>660<br>661<br>662<br>663<br>664<br>665<br>666<br>667<br>668<br>669<br>670<br>671<br>672<br>673<br>674<br>675<br>676<br>677<br>678<br>679<br>680<br>681<br>682<br>683<br>684<br>685<br>686<br>687<br>688<br>689<br>690<br>691<br>692<br>693<br>694<br>695<br>696<br>697<br>698<br>699<br>700<br>701<br>702<br>703<br>704<br>705<br>706<br>707<br>708<br>709<br>710<br>711<br>712<br>713<br>714<br>715<br>716<br>717<br>718<br>719<br>720<br>721<br>722<br>723<br>724<br>725<br>726<br>727<br>728<br>729<br>730<br>731<br>732<br>733<br>734<br>735<br>736<br>737<br>738<br>739<br>740<br>741<br>742<br>743<br>744<br>745<br>746<br>747<br>748<br>749<br>750<br>751<br>752<br>753<br>754<br>755<br>756<br>757<br>758<br>759<br>760<br>761<br>762<br>763<br>764<br>7 |  |              |  |        |  |     |  |                     |  |     |  |            |  |          |  |                      |  |                         |  |             |  |                          |  |      |  |                  |  |         |  |                                                                            |  |                 |  |             |  |  |  |  |  |

**M-24 INSPECTION CHECKLIST**  
**CONTRACT #: DAAE-20-02-D-0127**

|                     |                    |           |         |
|---------------------|--------------------|-----------|---------|
| R & E NUMBER        | 81062              |           |         |
| SERIAL NUMBER       | C6587627           |           |         |
| LOG-IN DATE         | 5-20-04            |           |         |
| INSPECT AND VERIFY: |                    |           |         |
| OPERATION #         | OPERATION NAME     | DATE      | INITIAL |
| 550                 | DIS-ASSEMBLE GUN   | 5-25-04   | RTL     |
| 560 A               | RE-BARREL          |           |         |
| B                   | DRILL AND TAP      |           |         |
| 575                 | ASSEMBLE           |           |         |
| 600                 | PROOF              |           |         |
| 605                 | CHECK HEADSPACE    |           |         |
| 610                 | DIS-ASSEMBLE GUN   |           |         |
| 612                 | MAGNAFLUX OPERATOR |           |         |
| 615                 | ROLLMARK CALIBER   | 6-2-04    | AB      |
| 618                 | ROTO-BLAST         | 6-2-04    | DM      |
| 620                 | APPLY COATINGS     | 6-8       | TA      |
| 625 A               | FINAL ASSEMBLY     | 6-10-04   | RW      |
| B                   | TRIGGER PULL TEST  |           |         |
| C                   | SAFETY "ON" FORCE  |           |         |
| D                   | SAFETY "OFF" FORCE |           |         |
| E                   | FIRING PIN INDENT  |           |         |
| 640                 | TARGET             | 10-11-04  | AL      |
| 655                 | FINAL INSPECT      | 6-16-04   | RTL     |
| 660                 | PACK               | 6-16-04   | DA      |
|                     |                    | SHIP DATE |         |
| QAR INSPECTION DATE |                    |           |         |




VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

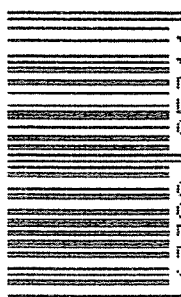
MODEL 700<sup>TM</sup> H24

MADE IN ILION, N.Y. USA. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.  
C6587627

ORDER NO.  
5716

UPC



0 47700 25716 7



5716 C6587627

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587627

| OP. #     | OP. NAME                                                 | READINGS | DATE    | INIT |
|-----------|----------------------------------------------------------|----------|---------|------|
| 575 & 580 | Assemble Action and Stock                                | 1228     | 90      | RW   |
| 600       | Proof                                                    | 1228     | 90      | RW   |
| 607       | Check Headspace                                          | 1228     | 90      | RW   |
| 610       | Dis-assemble Gun                                         | 1228     | 90      | RW   |
| 612       | Magnaflux Barrel Action                                  |          | 1-7-91  | KR   |
|           | Magnaflux Bolt                                           |          | "       | KR   |
| 615       | Rollmark Caliber                                         |          | "       | GB   |
| 617       | Drill and Tap Sight Holes                                | 1 10     | 91      | LB   |
| 618       | Polish Barrel                                            | 1 10     | 91      | WB   |
| 620       | Apply Coatings (Barrel Action)                           |          | 1-26-91 | JA   |
|           | Apply Coating (Bolt)                                     |          |         |      |
| 625       | Final Assembly                                           |          |         |      |
|           | A) Clean inside of Bolt Assembly                         |          | 1/28/91 | RW   |
|           | B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head |          | 1/28/91 | RW   |
|           | C) Inspect Ejector Hole for Chamfer                      |          | 1/28/91 | RW   |
|           | D) Oil Firing Pin Ass'y                                  |          | 1/28/91 | RW   |
|           | E) Adjust Trigger Pull to Min Setting and Stake          |          | 2/11/91 | RW   |

| op. #        | OP. NAME                                                    | READINGS |       |      |      |      | DATE    | INIT |
|--------------|-------------------------------------------------------------|----------|-------|------|------|------|---------|------|
| 625<br>cont. | F) Safety On Force                                          | 4        | 4     | 4    |      |      | 2/11/91 | WB   |
|              | G) Safety Off Force                                         | 2 1/4    | 2     | 2    |      |      | 2/11/91 | WB   |
|              | H) Trigger Pull Test & Retainability                        |          |       |      |      |      | 2/11/91 | JH   |
|              | I) Firing Pin Indent                                        | .0235    | .0225 | .023 |      |      | 2/11/91 | WB   |
|              | J) Assemble Stock                                           |          |       |      |      |      | 2/11/91 | RW   |
|              | K) Assemble Swivel Studs                                    |          |       |      |      |      | 2-21-91 | AC   |
|              | L) Attach Front and Rear Sight Assemblies                   |          |       |      |      |      | 2/11/91 | RW   |
|              | M) Iron Sight Alignment                                     |          |       |      |      |      | 2/11/91 | RW   |
|              | N) Detach Front & Rear Sights & place in numbered container |          |       |      |      |      | 2/11/91 | RW   |
|              | O) Attach Scope to Rifle                                    |          |       |      |      |      | 2/11/91 | RW   |
|              | P) Detach & Attach Scope 20 Times                           |          |       |      |      |      | 2/11/91 | RW   |
| 640          | Gallery Target & Test                                       |          |       |      |      |      | 2/11/91 | KS   |
|              | A) Time                                                     |          |       |      |      |      |         | KS   |
|              | B) Malfunctions                                             |          |       |      |      |      |         | KS   |
|              | C) Pierced Primers                                          |          |       |      |      |      |         | KS   |
|              | D) Optical Clarity of Scope                                 |          |       |      |      |      |         | KS   |
| 645          | Inspect for Live Ammo                                       |          |       |      |      |      | 2/11/91 | KS   |
| 655          | Final Inspection                                            |          |       |      |      |      |         |      |
|              | A) Headspace                                                |          |       |      |      |      | 2-21-91 | K    |
|              | B) Trigger Pull                                             | 2.43     | 2.46  | 2.47 | 2.37 | 2.42 | 2/18/91 | WB   |
|              | C) Function                                                 |          |       |      |      |      | 2-21-91 | K    |
| 660          | Pack                                                        |          |       |      |      |      | 3-15-91 | VF   |

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6587627

DATE 2-11-91

TESTER JH

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |      | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------|------------------------------------------------------------------------|
| PULL #1 | 2.30             | 2.31                     | 2.30                           | 2.43 | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.14             | 2.27                     | 2.31                           | 2.46 |                                                                        |
| PULL #3 | 2.31             | 2.31                     | 2.32                           | 2.47 |                                                                        |
| PULL #4 | 2.25             | 2.32                     | 2.34                           | 2.37 |                                                                        |
| PULL #5 | 2.25             | 2.32                     | 2.32                           | 2.42 |                                                                        |
| TOTAL   |                  |                          |                                |      |                                                                        |
| AVG.    |                  |                          |                                |      |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.18             | 3.25                     |  |          |
| PULL #2 | 3.17             | 3.15                     |  |          |
| PULL #3 | 3.25             | 3.30                     |  |          |
| PULL #4 | 3.36             | 3.26                     |  |          |
| PULL #5 | 3.27             | 3.26                     |  |          |
| TOTAL   |                  |                          |  |          |
| AVG.    |                  |                          |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.36             | 4.54                     |                                | 4.40                                 |
| PULL #2 | 4.28             | 4.36                     |                                | 4.48                                 |
| PULL #3 | 4.21             | 4.52                     |                                | 4.50                                 |
| PULL #4 | 4.19             | 4.48                     |                                | 4.45                                 |
| PULL #5 | 4.17             | 4.50                     |                                | 4.44                                 |
| TOTAL   |                  |                          |                                |                                      |
| AVG.    |                  |                          |                                |                                      |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # C6587627  
12 Feb 1991

CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .113137 |
| 1 TO | 2 | .114403 |
| 1 TO | 3 | .333138 |
| 1 TO | 4 | .224009 |
| 1 TO | 5 | .10728  |

35. <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0284  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1076  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .111285  
  
THE AMR FOR THIS RIFLE IS: 1.099



12 Feb 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/CG587627

# CENTERFIRE PATTERNS

# 1

POA

1in circle

2in circle

3in circle

# OF SHOTS- 10

# IN CIR

1in = 0

2in = 6

3in = 6

HS= 4.410

VS= 4.884

GS= 4.982

CENTROID #

PATTERN #

1

SHOTS (BEST OF)

10

9

8

MAXIMUM X

1.754

1.797

1.471

MINIMUM X

-2.656

-2.613

-1.164

MAXIMUM Y

3.091

1.614

1.551

MINIMUM Y

-1.593

-1.250

-1.313

CENTROID X

.016

-.027

.299

CENTROID Y

-.112

-.456

-.393

POA TO CENTROID in.

.114

.457

.494

MIN RADIUS

.591

.332

.543

MEAN RADIUS

1.483

1.236

1.077

MAX RADIUS

3.115

2.661

1.972

HORIZONTAL SPREAD

4.410

4.410

2.635

VERTICAL SPREAD

4.684

2.864

2.864

EXTREME SPREAD

4.982

4.472

2.971

NUMBER IN ONE INCH CIRCLE =

0

NUMBER IN TWO INCH CIRCLE =

6

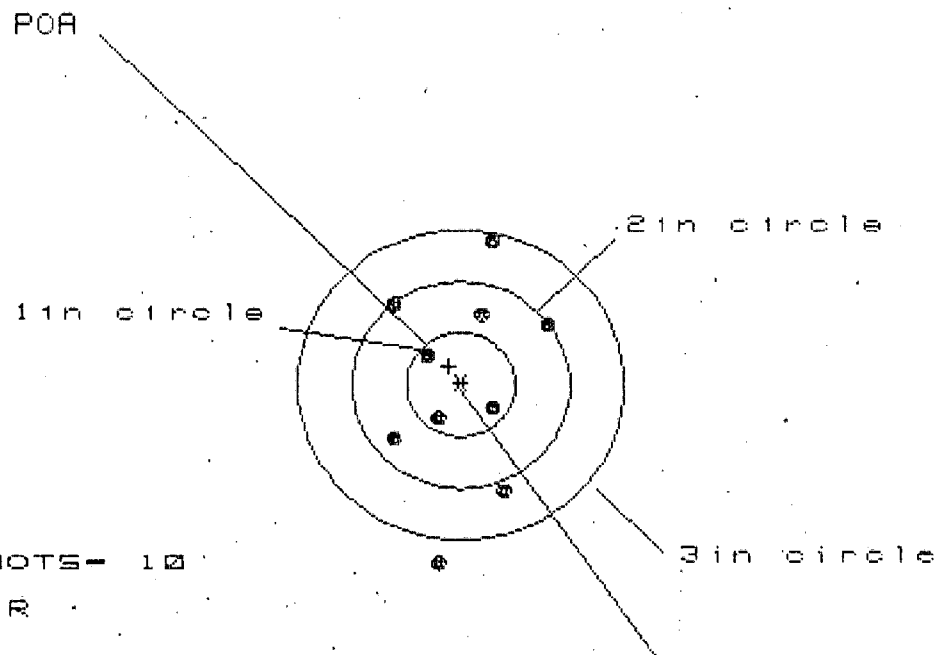
NUMBER IN THREE INCH CIRCLE =

6

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6587627

# CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1in = 3

2in = 7

3in = 9

HS= 1.339

VS= 3.104

GS= 3.150

CENTROID #

PATTERN #

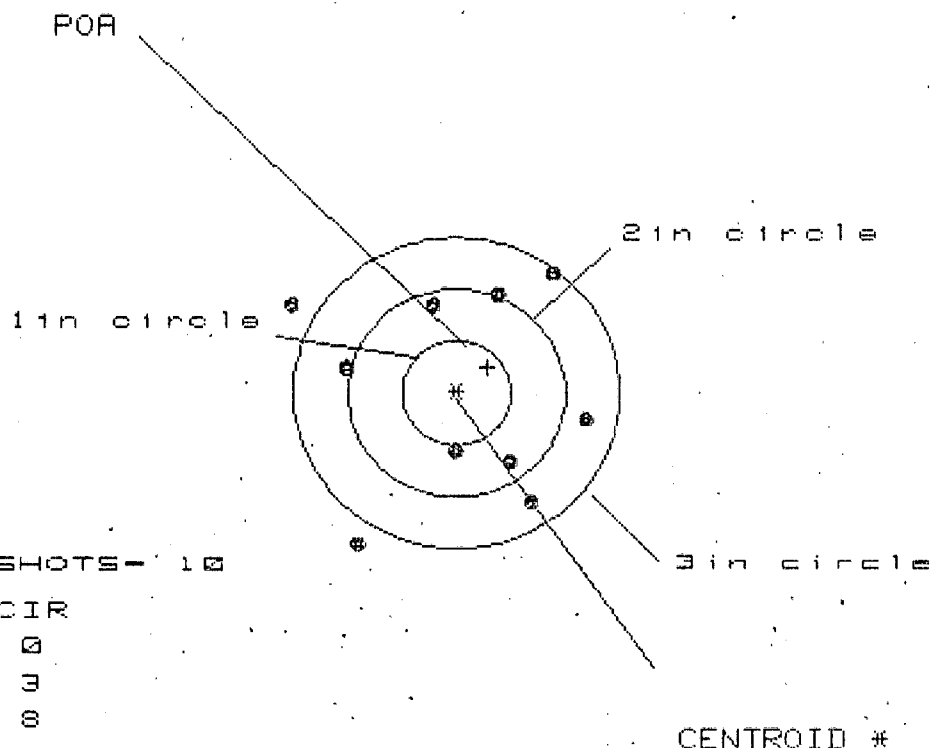
2

| SHOTS (BEST OF)               | 10     | 9      | 8      |
|-------------------------------|--------|--------|--------|
| MAXIMUM X                     | .744   | .716   | .748   |
| MINIMUM X                     | -.595  | -.623  | -.591  |
| MAXIMUM Y                     | 1.366  | 1.173  | .737   |
| MINIMUM Y                     | -1.738 | -1.240 | -1.093 |
| CENTROID X                    | .108   | .136   | .104   |
| CENTROID Y                    | -.180  | .013   | -.134  |
| POA TO CENTROID in.           | .210   | .136   | .169   |
| MIN RADIUS                    | .355   | .314   | .371   |
| MEAN RADIUS                   | .892   | .772   | .708   |
| MAX RADIUS                    | 1.756  | 1.292  | 1.162  |
| HORIZONTAL SPREAD             | 1.339  | 1.339  | 1.339  |
| VERTICAL SPREAD               | 3.104  | 2.413  | 1.830  |
| EXTREME SPREAD                | 3.150  | 2.415  | 2.065  |
| NUMBER IN ONE INCH CIRCLE =   |        | 3      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 7      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 9      |        |

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6587627

# CENTERFIRE PATTERNS # 3



# OF SHOTS - 10

# IN CIR

1in = 0

2in = 3

3in = 8

HS = 2.690

VS = 2.638

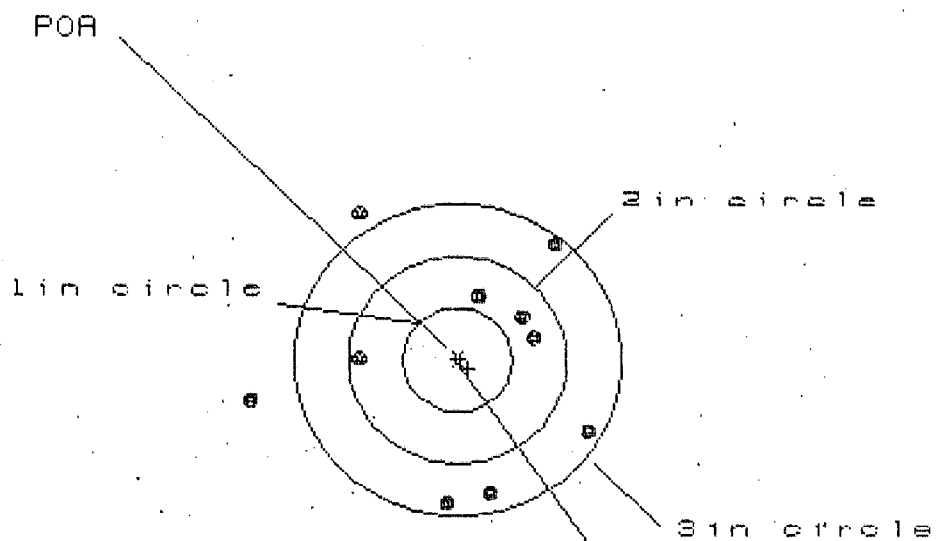
GS = 3.163

| PATTERN #                     | 3      |        |        |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.215  | 1.117  | .920   |
| MINIMUM X                     | -1.475 | -1.573 | -1.304 |
| MAXIMUM Y                     | 1.159  | .995   | 1.074  |
| MINIMUM Y                     | -1.479 | -1.265 | -1.186 |
| CENTROID X                    | -.289  | -.191  | .006   |
| CENTROID Y                    | -.246  | -.082  | -.161  |
| POA TO CENTROID in.           | .379   | .208   | .161   |
| MIN RADIUS                    | .569   | .745   | .734   |
| MEAN RADIUS                   | 1.173  | 1.101  | 1.008  |
| MAX RADIUS                    | 1.721  | 1.697  | 1.309  |
| HORIZONTAL SPREAD             | 2.690  | 2.690  | 2.224  |
| VERTICAL SPREAD               | 2.638  | 2.260  | 2.260  |
| EXTREME SPREAD                | 3.163  | 2.892  | 2.266  |
| NUMBER IN ONE INCH CIRCLE =   |        | 0      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 3      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 8      |        |

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/06587627

# CENTERFIRE PATTERNS # 4



# OF SHOTS - 10

# IN CIR

1 in = 0

2 in = 4

3 in = 8

HS = 3.103

VS = 2.878

GS = 3.221

PATTERN #

4

SHOTS (BEST OF)

|                               | 10     | 9      | 8      |
|-------------------------------|--------|--------|--------|
| MAXIMUM X                     | 1.171  | .956   | .816   |
| MINIMUM X                     | -1.932 | -1.148 | -1.288 |
| MAXIMUM Y                     | 1.458  | 1.413  | 1.202  |
| MINIMUM Y                     | -1.420 | -1.465 | -1.289 |
| CENTROID X                    | -.096  | .119   | .259   |
| CENTROID Y                    | .082   | .127   | -.049  |
| POA TO CENTROID in.           | .126   | .174   | .264   |
| MIN RADIUS                    | .649   | .478   | .480   |
| MEAN RADIUS                   | 1.216  | 1.083  | .984   |
| MAX RADIUS                    | 1.975  | 1.805  | 1.377  |
| HORIZONTAL SPREAD             | 3.103  | 2.104  | 2.104  |
| VERTICAL SPREAD               | 2.878  | 2.878  | 2.491  |
| EXTREME SPREAD                | 3.221  | 2.982  | 2.707  |
| NUMBER IN ONE INCH CIRCLE =   |        | 0      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 4      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 8      |        |

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6587627

# CENTERFIRE PATTERNS # 5

POA

1in circle

2in circle

3in circle

# OF SHOTS- 10

# IN CIR

1in = 4

2in = 7

3in = 10

HS= 1.511

VS= 2.495

GS= 2.519

CENTROID \*

|                     |   |        |       |       |
|---------------------|---|--------|-------|-------|
| PATTERN #           | : | 5      |       |       |
| SHOTS (BEST OF)     | : | 10     | 9     | 8     |
| MAXIMUM X           | : | .644   | .707  | .741  |
| MINIMUM X           | : | -.967  | -.904 | -.870 |
| MAXIMUM Y           | : | 1.269  | 1.132 | .515  |
| MINIMUM Y           | : | -1.226 | -.805 | -.663 |
| CENTROID X          | : | .119   | .056  | .022  |
| CENTROID Y          | : | -.082  | .055  | -.087 |
| POA TO CENTROID in. | : | .144   | .078  | .090  |
| MIN RADIUS          | : | .155   | .183  | .240  |
| MEAN RADIUS         | : | .739   | .663  | .594  |
| MAX RADIUS          | : | 1.350  | 1.210 | 1.094 |
| HORIZONTAL SPREAD   | : | 1.611  | 1.611 | 1.611 |
| VERTICAL SPREAD     | : | 2.495  | 1.937 | 1.178 |

|                 |             |       |       |       |
|-----------------|-------------|-------|-------|-------|
| •EXTREME        | SPREAD :    | 2.519 | 2.269 | 1.996 |
| NUMBER IN ONE   | INCH CIRCLE | =     | 4     |       |
| NUMBER IN TWO   | INCH CIRCLE | =     | 7     |       |
| NUMBER IN THREE | INCH CIRCLE | =     | 10    |       |

## RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 94-18781

|                                                            |                                        |                                                              |                           |                   |                                  |
|------------------------------------------------------------|----------------------------------------|--------------------------------------------------------------|---------------------------|-------------------|----------------------------------|
| INITIAL<br>JJM                                             | CUSTOMER ORDER NO.<br>DAAA09-92-C-0834 | W/10X SCOPE M-24 SNIPER W/DEPLOYMENT KIT<br>ATTN FRED MARTIN |                           |                   |                                  |
| DATE RECEIVED<br>06/14/94                                  | DATE OPENED<br>06/15/94                | DATE CODE                                                    | SERIAL NUMBER<br>C6587627 | NEW SERIAL NUMBER | MODEL AND GRADE<br>700 7.62 NATO |
| ACCESSORIES<br>HARD CASE SCOPE MNTS SCOPE BASE SLING STRAP |                                        |                                                              |                           |                   |                                  |

FROM:

SHIP TO:

COMMANDER (W52H094138H226)  
DEFENSE DIST DEPOT ANNISTON  
ATTN DDAA-UR BLDG 112  
ANNISTON

AL 36201-5025

COMMANDER (W52H094138H226)  
DEFENSE DIST DEPOT ANNISTON  
ATTN DDAA-UR BLDG 112  
ANNISTON

AL  
36201-5025

CUST NO: 098397 C.O.D.

|                |                    |                                |            |           |            |
|----------------|--------------------|--------------------------------|------------|-----------|------------|
| ACCOUNT NUMBER | ACCOUNT NUMBER N/C | WRITE <input type="checkbox"/> | PROM. DATE | ESTIMATED | VIA<br>UPS |
|----------------|--------------------|--------------------------------|------------|-----------|------------|

## GUN CONDITION

- ☐ NEW  
☐ LIGHTLY WORN  
☐ WORN  
☐ VERY WORN  
☐ UNREPAIRABLE  
☐ MARRED

## REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

| CUSTOMER CONCERN | AMMO | FUNCTION | FINISH | ACCURACY | FIT | INSPECT |
|------------------|------|----------|--------|----------|-----|---------|
| CYCLE            | A1   | B1       |        |          |     |         |
| TRIGGER GROUP    |      | B2       |        |          | E1  | F1      |
| BOLT ASSY.       |      | B3       |        |          | E2  | F2      |
| BARREL ASSY.     |      | B4       |        | D1       | E3  | F3      |
| REC. ASSY.       |      | B5       |        | D2       | E4  | F4      |
| WOOD             |      |          | C1     | D3       | E5  | F5      |
| METAL            |      |          | C2     |          |     |         |

MAIN FAULT

| PARTS              | COMMENTS  |
|--------------------|-----------|
| Trig. Assy         | \$ 173.31 |
| Front Sight Assy   | 56.15     |
| Rear Sight Assy    | 231.01    |
| Inspect/Test/Clean | 50.00     |
|                    | 511.07    |
| REPAIRMAN          | PROOF     |
| CLEAN              | TEST      |
| GALLERY TESTER     | DATE      |
| DATE               | DATE      |

OFFICE COPY

RD5925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

M2400024067

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. C6587627

DATE 2-14-99

TESTER DA

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.68             | 2.70                     | 2.59                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.80             | 2.69                     | 2.64                           |                                                                        |
| PULL #3 | 2.69             | 2.66                     | 2.50                           |                                                                        |
| PULL #4 | 2.78             | 2.63                     | 2.63                           |                                                                        |
| PULL #5 | 2.42             | 2.65                     | 2.60                           |                                                                        |
| TOTAL   | 1337             | 1333                     | 1296                           |                                                                        |
| AVG.    | 2.67             | 2.66                     | 2.59                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.13             | 3.14                     |          |
| PULL #2 | 3.12             | 3.07                     |          |
| PULL #3 | 3.15             | 3.14                     |          |
| PULL #4 | 3.13             | 3.16                     |          |
| PULL #5 | 3.10             | 3.18                     |          |
| TOTAL   | 1563             | 1569                     |          |
| AVG.    | 3.12             | 3.13                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.23             | 4.26                     |                                | 4.22                                 |
| PULL #2 | 4.24             | 4.24                     |                                | 4.27                                 |
| PULL #3 | 4.21             | 4.26                     |                                | 4.30                                 |
| PULL #4 | 4.22             | 4.26                     |                                | 4.30                                 |
| PULL #5 | 4.24             | 4.27                     |                                | 4.31                                 |
| TOTAL   | 2114             | 2129                     |                                | 2140                                 |
| AVG.    | 4.22             | 4.25                     |                                | 4.28                                 |



CONTRACT # DAAA21-87-C-0086

GUN SERIAL # 06587627

| OP. #        | OP. NAME                                                       | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |      |         |
| 600          | Proof                                                          |          |      |         |
| 607          | Check Headspace                                                |          |      |         |
| 610          | Dis-assemble Gun                                               |          |      |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |      |         |
|              | Magnaflux Bolt                                                 |          |      |         |
| 615          | Rollmark Caliber                                               |          |      |         |
| 617          | Drill and Tap Sight Holes                                      |          |      |         |
| 618          | Polish Barrel                                                  |          |      |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |      |         |
|              | Apply Coating (Bolt)                                           |          |      |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |      |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |      |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |      |         |
|              | D) Oil Firing Pin Ass'y                                        |          |      |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |      |         |

| op. #        | OP. NAME                                                    | READINGS |      |      |      |      | DATE    | INIT |
|--------------|-------------------------------------------------------------|----------|------|------|------|------|---------|------|
| 625<br>cont. | F) Safety On Force                                          |          |      |      |      |      |         |      |
|              | G) Safety Off Force                                         |          |      |      |      |      |         |      |
|              | H) Trigger Pull Test & Retainability                        |          |      |      |      |      |         | 90   |
|              | I) Firing Pin Indent                                        |          |      |      |      |      |         | 272  |
|              | J) Assemble Stock                                           |          |      |      |      |      |         | 272  |
|              | K) Assemble Swivel Studs                                    |          |      |      |      |      |         | 006  |
|              | L) Attach Front and Rear Sight Assemblies                   |          |      |      |      |      |         | 502  |
|              | M) Iron Sight Alignment                                     |          |      |      |      |      |         | 502  |
|              | N) Detach Front & Rear Sights & place in numbered container |          |      |      |      |      |         | 510  |
|              | O) Attach Scope to Rifle                                    |          |      |      |      |      |         |      |
|              | P) Detach & Attach Scope 20 Times                           |          |      |      |      |      |         |      |
| 640          | Gallery Target & Test                                       |          |      |      |      |      |         |      |
| "            | A) Time                                                     |          |      |      |      |      |         | 110  |
|              | B) Malfunctions                                             |          |      |      |      |      |         | 810  |
|              | C) Pierced Primers                                          |          |      |      |      |      |         |      |
|              | D) Optical Clarity of Scope                                 |          |      |      |      |      |         | 050  |
| 645          | Inspect for Live Ammo                                       |          |      |      |      |      |         |      |
| 655          | Final Inspection                                            |          |      |      |      |      |         | 252  |
|              | A) Headspace                                                |          |      |      |      |      |         |      |
|              | B) Trigger Pull                                             | 2.84     | 2.87 | 2.93 | 2.95 | 2.94 | 2/24/96 | RW   |
|              | C) Function                                                 |          |      |      |      |      |         |      |
| 660          | Pack                                                        |          |      |      |      |      |         |      |

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6587627

| C . #        | OP. NAME                                                       | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |      |         |
| 600          | Proof                                                          |          |      |         |
| 607.         | Check Headspace                                                |          |      |         |
| 610          | Dis-assemble Gun                                               |          |      |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |      |         |
|              | Magnaflux Bolt                                                 |          |      |         |
| 615          | Rollmark Caliber                                               |          |      |         |
| 617          | Drill and Tap Sight Holes                                      |          |      |         |
| 618          | Polish Barrel                                                  |          |      |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |      |         |
|              | Apply Coating (Bolt)                                           |          |      |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |      |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |      |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |      |         |
|              | D) Oil Firing Pin Ass'y                                        |          |      |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |      |         |

| op. #        | OP. NAME                                                    | READINGS |      |      |      |      | DATE    | INIT |
|--------------|-------------------------------------------------------------|----------|------|------|------|------|---------|------|
| 625<br>cont. | F) Safety On Force                                          | 5        | 5    | 5    |      |      | 2/27/96 | WB   |
|              | G) Safety Off Force                                         | 3        | 3    | 3    |      |      | 2/27/96 | WB   |
|              | H) Trigger Pull Test & Retainability                        |          |      |      |      |      |         |      |
|              | I) Firing Pin Indent                                        |          |      |      |      |      |         |      |
|              | J) Assemble Stock                                           |          |      |      |      |      |         |      |
|              | K) Assemble Swivel Studs                                    |          |      |      |      |      |         |      |
|              | L) Attach Front and Rear Sight Assemblies                   |          |      |      |      |      |         |      |
|              | M) Iron Sight Alignment                                     |          |      |      |      |      |         |      |
|              | N) Detach Front & Rear Sights & place in numbered container |          |      |      |      |      |         |      |
|              | O) Attach Scope to Rifle                                    |          |      |      |      |      |         |      |
|              | P) Detach & Attach Scope 20 Times                           |          |      |      |      |      |         |      |
| 640          | Gallery Target & Test                                       |          |      |      |      |      |         |      |
|              | A) Time                                                     |          |      |      |      |      |         |      |
|              | B) Malfunctions                                             |          |      |      |      |      |         |      |
|              | C) Pierced Primers                                          |          |      |      |      |      |         |      |
|              | D) Optical Clarity of Scope                                 |          |      |      |      |      |         |      |
| 645          | Inspect for Live Ammo                                       |          |      |      |      |      |         |      |
| 655          | Final Inspection                                            |          |      |      |      |      |         |      |
|              | A) Headspace                                                |          |      |      |      |      |         |      |
|              | B) Trigger Pull                                             | 2.72     | 2.80 | 2.75 | 2.83 | 2.77 | 2/27/96 | WB   |
|              | C) Function                                                 |          |      |      |      |      |         |      |
| 660          | Pack                                                        |          |      |      |      |      |         |      |