

C6523356

MODEL 700™ N24

Model **SWS**™

Action

Barrel Length

Capacity

Order No. **5715**

* Includes 1 in chamber.

Remington




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

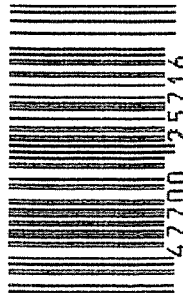
MODEL 700™ H24

SERIAL NO.
C6523356

ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

LPC



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5716 C6523356

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6523356

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	9 24	90	RW
600	Proof	9 24	90	RW
607	Check Headspace	9 24	90	RW
610	Dis-assemble Gun	9 24	90	RW
612	Magnaflux Barrel Action		9-25-90	KR
	Magnaflux Bolt		9-25-90	KR
615	Rollmark Caliber		9-25-90	RB
617	Drill and Tap Sight Holes		9-25-90	FB
618	Polish Barrel RB		9/28/90	WB
620	Apply Coatings (Barrel Action)		9-25-90	TSB
	Apply Coating (Bolt)		9-25-90	TSB
625	Final Assembly A) Clean inside of Bolt Assembly		10/8/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/8/90	RW
	C) Inspect Ejector Hole for Chamfer		10/8/90	RW
	D) Oil Firing Pin Ass'y		10/8/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		10/9/90	WB

op. #	OP. NAME	READINGS					DATE	INIT
625 nt.	F) Safety On Force	6	6	6			10/9/90	WB
	G) Safety Off Force	3 1/2	3 1/2	3 1/2			10/9/90	WB
	H) Trigger Pull Test & Retainability						10/9/90	WB
	I) Firing Pin Indent	.022	.022	.022			10/9/90	WB
	J) Assemble Stock						10/9/90	RW
	K) Assemble Swivel Studs						2/10/90	JS
	L) Attach Front and Rear Sight Assemblies						10/9/90	RW
	M) Iron Sight Alignment						10/9/90	RW
	N) Detach Front & Rear Sights & place in numbered container						10/9/90	RW
	O) Attach Scope to Rifle						10-9-90	K
	P) Detach & Attach Scope 20 Times						10-9-90	AC
640	Gallery Target & Test						10-11-90	DH
	A) Time						10-11-90	DH
	B) Malfunctions						10-11-90	DH
	C) Pierced Primers						10-11-90	DH
	D) Optical Clarity of Scope						10-11-90	DH
645	Inspect for Live Ammo						10-11-90	DH
655	Final Inspection							
	A) Headspace						2/10/90	JS
	B) Trigger Pull	2.62	2.65	2.72	2.70	2.73	2/10/90	JS
	C) Function						2/10/90	JS
660	Pack							

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523356
12 Oct 1990

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1 TO	3	.779567
1 TO	4	.432752
1 TO	5	.560828

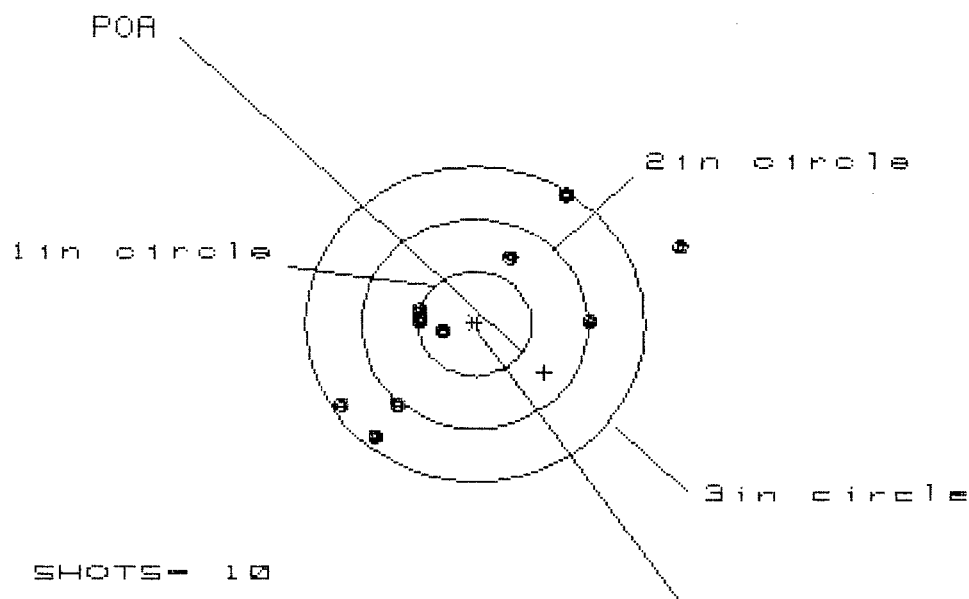
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CENTERFIRE PATTERNS

1



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 4

3 in = 3

HS= 2.997

VS= 2.256

GS= 3.323

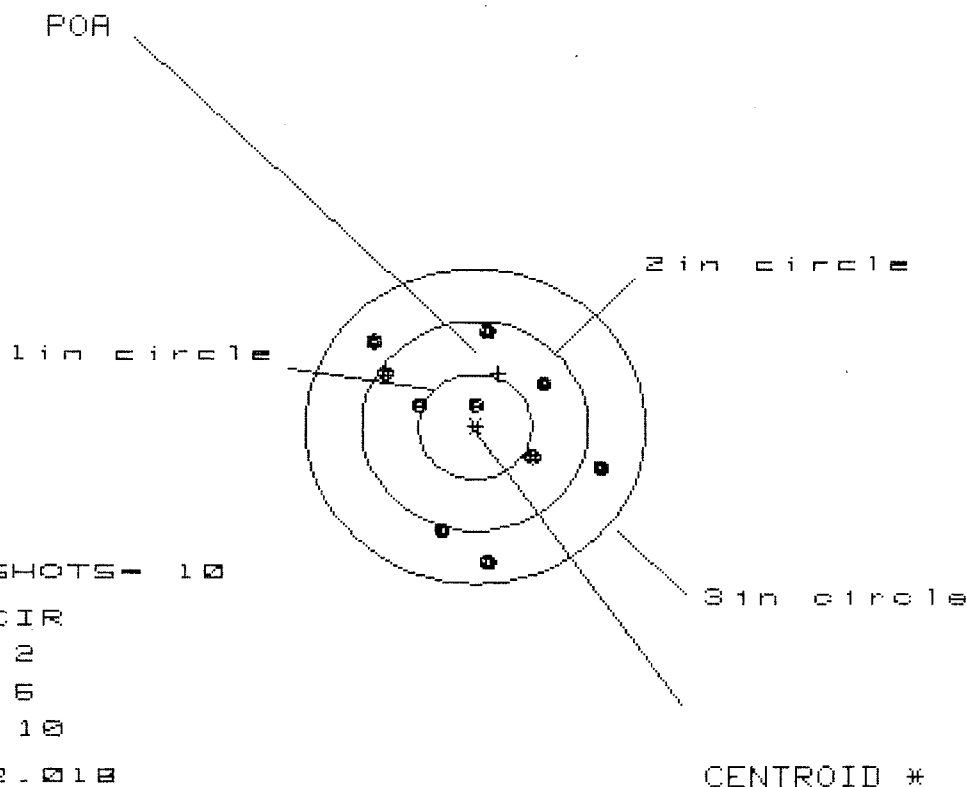
CENTROID #

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.800	1.218	1.343
MINIMUM X	:	-1.196	-.996	-.871
MAXIMUM Y	:	1.225	1.304	.834
MINIMUM Y	:	-1.031	-.952	-.789
CENTROID X	:	-.613	-.813	-.938
CENTROID Y	:	.467	.388	.225
POA TO CENTROID in.	:	.770	.900	.965
MIN RADIUS	:	.325	.110	.133
MEAN RADIUS	:	1.017	.853	.733
MAX RADIUS	:	1.937	1.646	1.363
HORIZONTAL SPREAD	:	2.997	2.214	2.214
VERTICAL SPREAD	:	2.256	2.256	1.623
EXTREME SPREAD	:	3.323	2.802	2.325
NUMBER IN ONE INCH CIRCLE	=	3		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	9		

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CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 6

3 in = 10

HS= 2.018

VS= 2.177

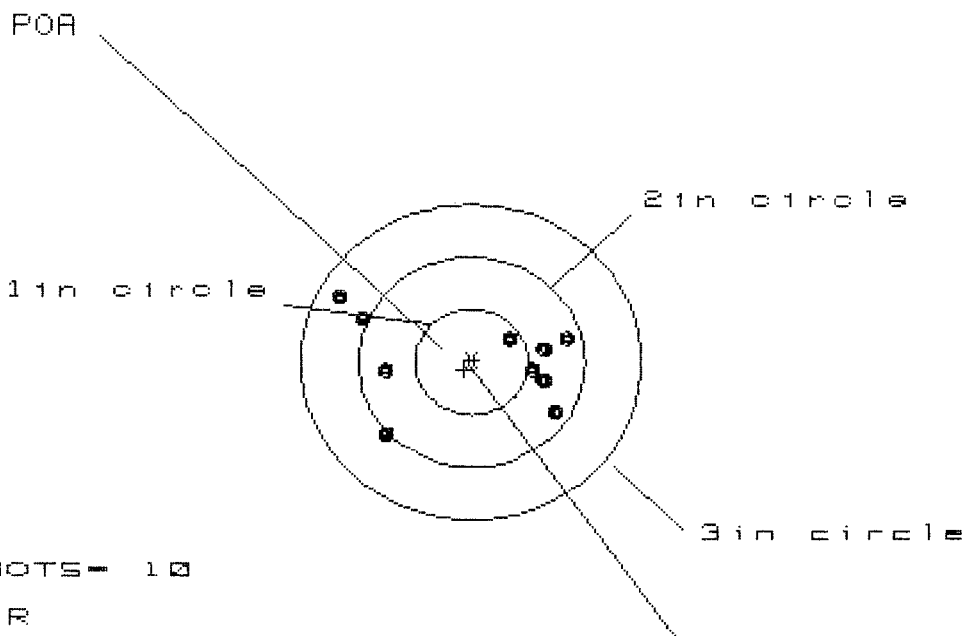
GS= 2.327

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.132	1.146	.776
MINIMUM X	:	-.886	-.872	-.729
MAXIMUM Y	:	.925	.786	.720
MINIMUM Y	:	-1.252	-1.156	-1.222
CENTROID X	:	-.206	-.220	-.363
CENTROID Y	:	-.511	-.372	-.306
POA TO CENTROID in.	:	.551	.432	.475
MIN RADIUS	:	.250	.124	.212
MEAN RADIUS	:	.861	.791	.720
MAX RADIUS	:	1.258	1.259	1.230
HORIZONTAL SPREAD	:	2.018	2.018	1.505
VERTICAL SPREAD	:	2.177	1.942	1.942
EXTREME SPREAD	:	2.327	2.327	1.979
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

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CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 1

2in = 7

3in = 10

HS= 2.006

VS= 1.307

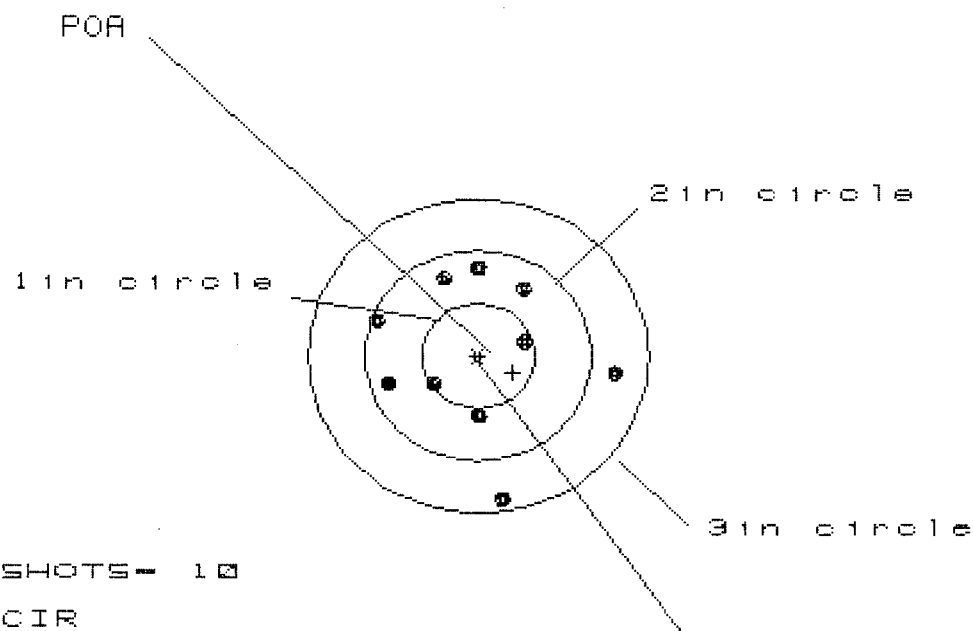
GS= 2.249

PATTERN #	3	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.810	.677	.540
MINIMUM X	-1.196	-1.093	-1.042
MAXIMUM Y	.596	.511	.331
MINIMUM Y	-.711	-.645	-.581
CENTROID X	.062	.195	.332
CENTROID Y	.077	.011	-.053
POA TO CENTROID in.	.099	.195	.336
MIN RADIUS	.414	.346	.292
MEAN RADIUS	.818	.719	.609
MAX RADIUS	1.336	1.207	1.173
HORIZONTAL SPREAD	2.006	1.770	1.582
VERTICAL SPREAD	1.307	1.156	.912
EXTREME SPREAD	2.249	1.969	1.807
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	10		

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CENTERFIRE PATTERNS # 4



OF SHOTS - 10

IN CIR

1in = 2

2in = 8

3in = 10

HS = 2.121

VS = 2.197

GS = 2.207

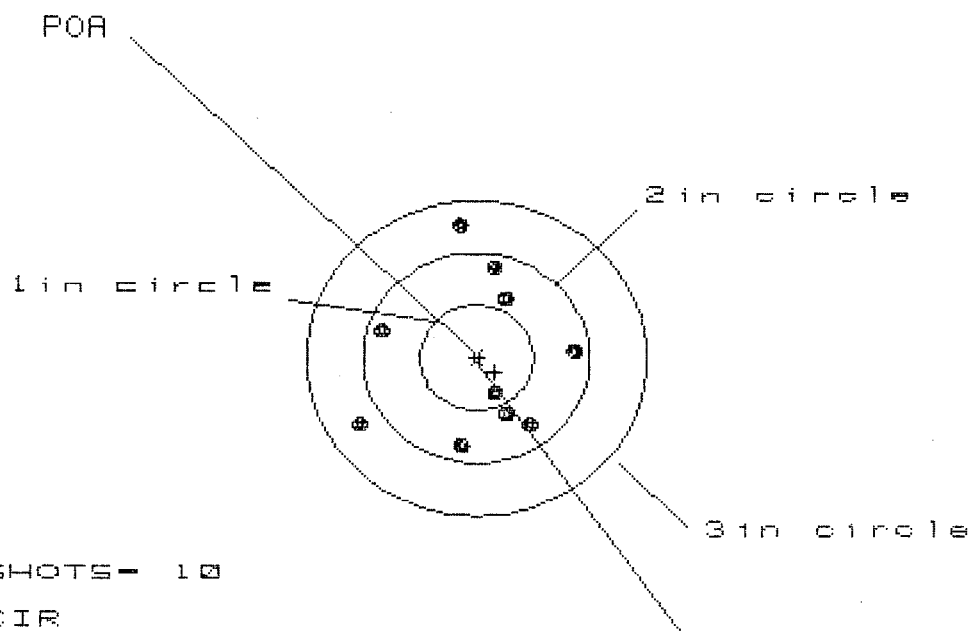
CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.243	1.266	.628
MINIMUM X	:	-.878	-.855	-.697
MAXIMUM Y	:	.845	.695	.650
MINIMUM Y	:	-1.352	-.724	-.768
CENTROID X	:	-.306	-.329	-.487
CENTROID Y	:	.162	.312	.357
POA TO CENTROID in.	:	.346	.453	.604
MIN RADIUS	:	.449	.458	.503
MEAN RADIUS	:	.827	.752	.667
MAX RADIUS	:	1.367	1.315	.803
HORIZONTAL SPREAD	:	2.121	2.121	1.325
VERTICAL SPREAD	:	2.197	1.419	1.419
EXTREME SPREAD	:	2.207	2.190	1.510
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

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CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in - 1

2 in - 8

3 in - 10

HS- 1.860

VS= 2.152

GS= 2.152

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.841	.828	.699
MINIMUM X	:	-1.020	-1.032	-.987
MAXIMUM Y	:	1.289	.961	.899
MINIMUM Y	:	-.863	-.720	-.782
CENTROID X	:	-.161	-.149	-.020
CENTROID Y	:	.135	-.008	.054
POA TO CENTROID in.	:	.210	.149	.058
MIN RADIUS	:	.401	.279	.272
MEAN RADIUS	:	.835	.759	.694
MAX RADIUS	:	1.294	1.147	1.035
HORIZONTAL SPREAD	:	1.860	1.860	1.686
VERTICAL SPREAD	:	2.152	1.681	1.681
EXTREME SPREAD	:	2.152	2.008	1.703
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C 6523356

DATE 10/9/90

TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.31	2.43	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.25	2.30	2.65	
PULL #3	2.39	2.24	2.30	2.72	
PULL #4	2.45	2.19	2.31	2.70	
PULL #5	2.39	2.24	2.12	2.73	
TOTAL	12.09	11.23	11.46		
AVG.	2.42	2.24	2.29		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.15		
PULL #2	3.28	3.19		
PULL #3	3.27	3.23		
PULL #4	3.26	3.13		
PULL #5	3.27	3.19		
TOTAL	16.37	15.89		
AVG.	3.27	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.04		4.26
PULL #2	4.21	4.21		4.22
PULL #3	4.24	4.21		4.26
PULL #4	4.21	4.24		4.20
PULL #5	4.15	4.22		4.23
TOTAL	21.09	20.92		21.07
AVG.	4.22	4.18		4.21