

C6523508

MODEL 700TM M24

Model **SWS**TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

C. 6523508

Scope S/N 88-1061

Repair Number: RE00000747		Serial: C6523508 Model 700 Center Fire Caliber: 7.62 SWS M-24 70F18		Repairman:																			
Verify Repair				Status: New 12/15/99 11:52:34 AM																			
Address Information																							
Customer:		☒ Received From		Return To: ☐ Received From																			
Name: TRANSPORTATION OFFICER		Name: TRANSPORTATION OFFICER																					
Address 1: XVIII AIRBORNE CORPS AND FORT BRAGG		Address 1: XVIII AIRBORNE CORPS AND FORT BRAGG																					
Address 2: BUILDING J-2050 PO Box:		Address 2: BUILDING J-2050 PO Box:																					
City: FORT BRAGG		City: FORT BRAGG																					
State: NC Zip Code: 28310 Country: US		State: NC Zip Code: 28310 Country: US																					
FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐																							
Contact / Condition		Problems		Estimate																			
History / Status		Shipping / Billing																					
Contact Information		Received Condition		Accessories Received																			
Phone:		Poor		<table border="1"><thead><tr><th>Code</th><th>Desc</th><th>Qty</th></tr></thead><tbody><tr><td>A010</td><td>Hard Case</td><td>1</td></tr><tr><td>A016</td><td>Scope Mounts</td><td>2</td></tr><tr><td>A017</td><td>Scope Base</td><td>1</td></tr><tr><td>A026</td><td>Scope</td><td>1</td></tr><tr><td></td><td></td><td></td></tr></tbody></table>		Code	Desc	Qty	A010	Hard Case	1	A016	Scope Mounts	2	A017	Scope Base	1	A026	Scope	1			
Code	Desc	Qty																					
A010	Hard Case	1																					
A016	Scope Mounts	2																					
A017	Scope Base	1																					
A026	Scope	1																					
Fax:		Condition Notes:																					
Email:		CSR Notes:																					
Comments:																							
Repair Search				Refresh Close																			

BBL 96003
Boit 96005
Front Sight Base 96011



TRACKING DOCUMENT

Repair Order Number



Repair Order Numbe RE00000747	Description/Serial C6523508	Repairman - Date Received 12/15/1999
Account # - R-	Model 700 Center Fire Caliber: 7.62 SWS M-24 7OF18	Estimate Date Current Date - 12/16/1999
<u>Customer</u> TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT B BUILDING J-2050 FORT BRAGG NC 28310 US		<u>Return To</u> TRANSPORTATION OFFICER XVIII AIRBORNE CORPS AND FORT BUILDING J-2050 FORT BRAGG NC 28310 US
Phone (H) Phone (W)		Fax Email

Problems	
Reported	Found

Repair					
Material #	MaterialDesc	Quantity Needed	Quantity From	Quantity From	Warranty (Y/N)
Total:					
Serial Number: C6523508					
Model ID: 700					



RE00000747

Repairman	Proof	Clean	Test	Target	Pattern
Gallery Tester	Date	Date	Date	Date	Date

Remington Test Lab, Ilion, N.Y.

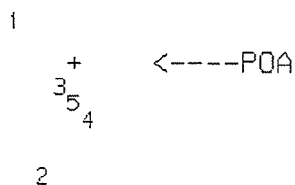
Centroidal distance calculations for Rifle # C6523508
7 Apr 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1312
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.261
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .292121

THE AMR FOR THIS RIFLE IS: 1.032

CENTROIDAL DISTANCES

Ø TO	1	.497438
1 TO	2	1.06804
1 TO	3	.543891
1 TO	4	.834631
1 TO	5	.683243



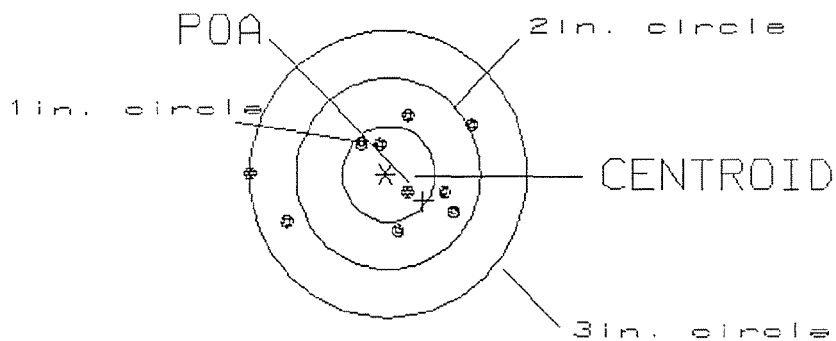
PATTERN #: 1

POA TO CENTROID: .497
 MIN RADIUS : .271
 MEAN RADIUS : .726
 MAX RADIUS : 1.449
 CENTROID X : -.407
 CENTROID Y : .286

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523500.1

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.32

3

VS= 1.12

8

GS= 2.36

10

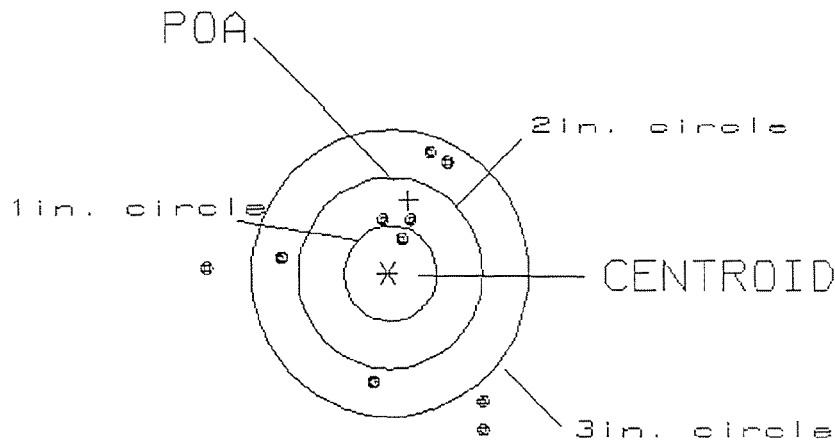
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .795
 MIN RADIUS : .406
 MEAN RADIUS : 1.204
 MAX RADIUS : 1.964
 CENTROID X : -.217
 CENTROID Y : -.765

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523500.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

H3= 2.94
 US= 2.69
 GS= 3.40

1
 3
 7

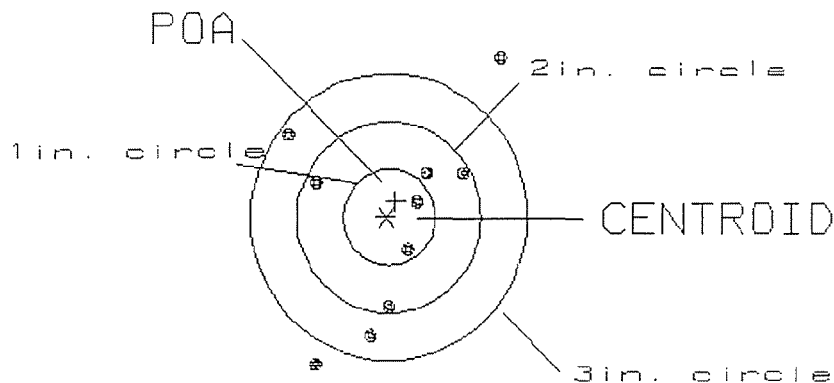
PATTERN #: 3

POA TO CENTROID: .194
 MIN RADIUS : .392
 MEAN RADIUS : 1.048
 MAX RADIUS : 2.002
 CENTROID X : -.103
 CENTROID Y : -.165

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523500.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.24
 VS= 3.13
 GS= 3.69

2
 6
 8

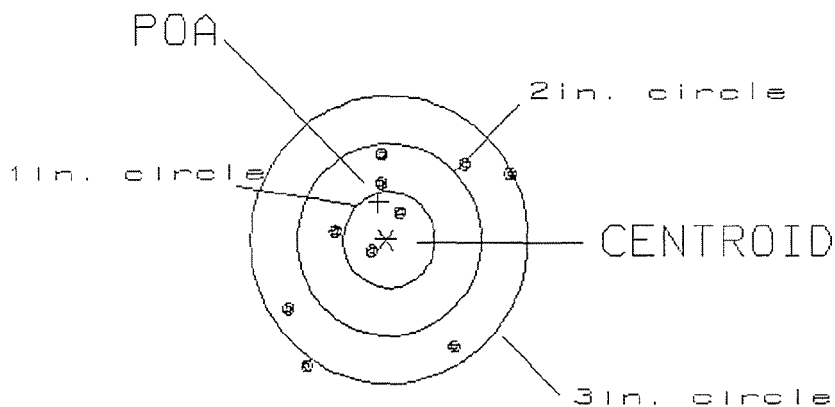
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .396
 MIN RADIUS : .186
 MEAN RADIUS : .951
 MAX RADIUS : 1.618
 CENTROID X : .088
 CENTROID Y : -.386

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523508.1

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.42
 VS= 2.20
 GS= 3.02

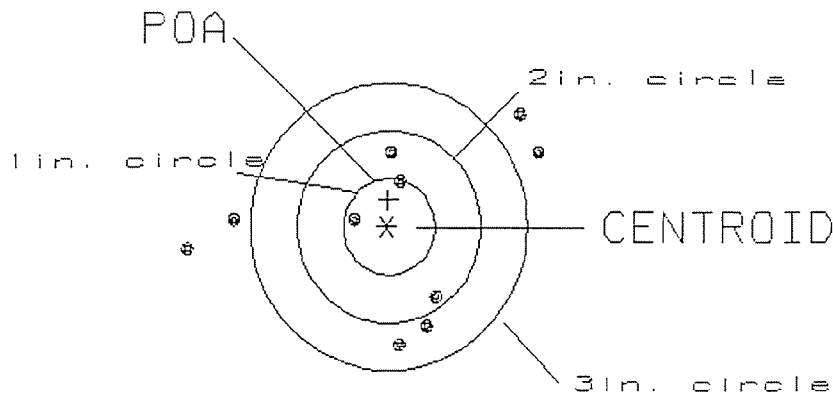
2
 5
 9

PATTERN #: ☐ 5 ☐
 POA TO CENTROID: .276
 MIN RADIUS : .342
 MEAN RADIUS : 1.232
 MAX RADIUS : 2.158
 CENTROID X : -.017
 CENTROID Y : -.275

7 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523500.1

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.81

2

VS= 2.34

4

GS= 3.95

6

Final Inspection

Sn: C6523508

DATE REC'D: 12-12-99

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

Scope Assy.

☒ Scope

☒ Scope Rings

☒ Mounting Screws

☒ Mounting Base

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

Misc.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

Stock Assy.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

Systems Case

☒ Scope Case

☐ IRON SIGHTS

☐ Deployment Kit

Trigger

☒ SAFETY OPERATION

☒ SET

Comments:

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6523508*

LOG IN DATE: / /		DATE	INT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN	<i>12-24-99</i>	<i>RW</i>
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>1-12-00</i>	<i>RW</i>
605	CHECK HEADSPACE	<i>1-12-00</i>	<i>RW</i>
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>4-4-00</i>	<i>RW</i>
655	FINAL INSPECT	<i>4-10-00</i>	<i>RW</i>
660	PACK		

QAR INSPECTION

SHIP DATE




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ H24

SERIAL NO.
C6523508

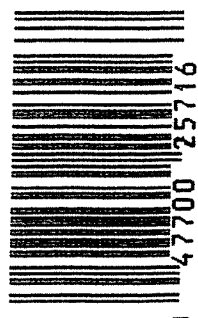
ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5716 C6523508

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6523508

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/4/90	K
600	Proof		10/4/90	K
607	Check Headspace		10/4/90	K
610	Dis-assemble Gun		10/4/90	K
612	Magnaflux Barrel Action		10/4/90	KR
	Magnaflux Bolt		10/7/90	KR
615	Rollmark Caliber		10/9/90	LS
617	Drill and Tap Sight Holes		10/11/90	FB
618	Polish Barrel <i>RB</i>		10/12/90	WB
620	Apply Coatings (Barrel Action)		10-12-90	JA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/12/90	WB
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/12/90	WB
	C) Inspect Ejector Hole for Chamfer		10-12-90	WB
	D) Oil Firing Pin Ass'y		10-12-90	WB
	E) Adjust Trigger Pull to Min Setting and Stake		11-6-90	JA

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4.25	4.00	4.25			11-2-90	KT
	G) Safety Off Force	2.25	2.25	2.0			11-2-90	KT
	H) Trigger Pull Test & Retainability						11-6-90	JH
	I) Firing Pin Indent	0.24	0.26	0.26				KT
	J) Assemble Stock						11-6-90	KJ
	K) Assemble Swivel Studs						11-20-90	JS
	L) Attach Front and Rear Sight Assemblies						11-6-90	KJ
	M) Iron Sight Alignment						11-6-90	KJ
	N) Detach Front & Rear Sights & place in numbered container						11-6-90	KJ
	O) Attach Scope to Rifle						11-6-90	KJ
	P) Detach & Attach Scope 20 Times						11-6-90	KJ
640	Gallery Target & Test						11-8-90	KT
	A) Time						11-8-90	KT
	B) Malfunctions						11-8-90	KT
	C) Pierced Primers						11-8-90	KS
	D) Optical Clarity of Scope						11-8-90	KT
645	Inspect for Live Ammo						11-8-90	KS
655	Final Inspection							
	A) Headspace						11-20-90	JS
	B) Trigger Pull	236	234	241	223	243	11-20-90	JS
	C) Function						11-20-90	JS
660	Pack						12-18-90	JH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6523508

DATE 11-6-90

TESTER JG

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.29	2.44	2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.50	2.49	2.34	
PULL #3	2.41	2.38	2.45	2.41	
PULL #4	2.40	2.43	2.46	2.23	
PULL #5	2.35	2.48	2.45	2.43	
TOTAL	11.93	12.08	12.29		
AVG.	2.386	2.416	2.458		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.45		
PULL #2	3.11	3.35		
PULL #3	3.38	3.39		
PULL #4	3.17	3.42		
PULL #5	3.37	3.44		
TOTAL	16.23	17.05		
AVG.	3.246	3.41		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.50		4.35
PULL #2	4.11	4.39		4.45
PULL #3	4.39	4.39		4.45
PULL #4	4.49	4.41		4.50
PULL #5	4.48	4.41		4.40
TOTAL	21.75	22.08		22.15
AVG.	4.35	4.416		4.43

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523508
9 Nov 1990

CENTROIDAL DISTANCES

0	TO	1	.217807
1	TO	2	.521268
1	TO	3	.397434
1	TO	4	.368274
1	TO	5	.363688

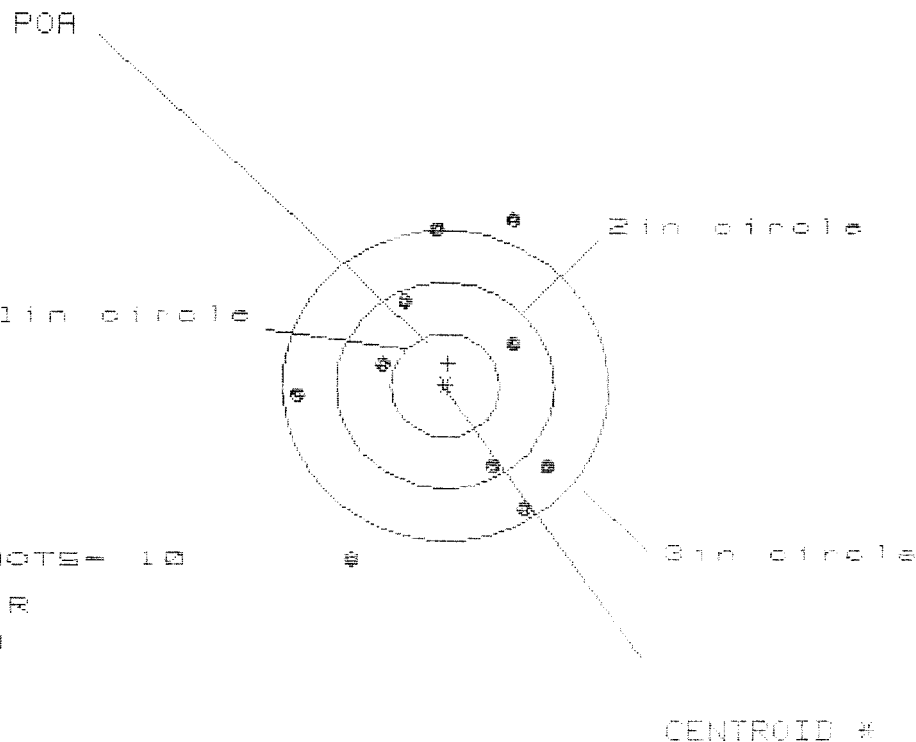
$\frac{x^2}{2}$ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2192
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1258
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .252734
THE AMR FOR THIS RIFLE IS: 1.05

9 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523500

CENTERFIRE PATTERNS # 1



OF SHOTS = 10

IN CIR

1 in = 0

2 in = 4

3 in = 8

H0 = 2.881

V0 = 3.340

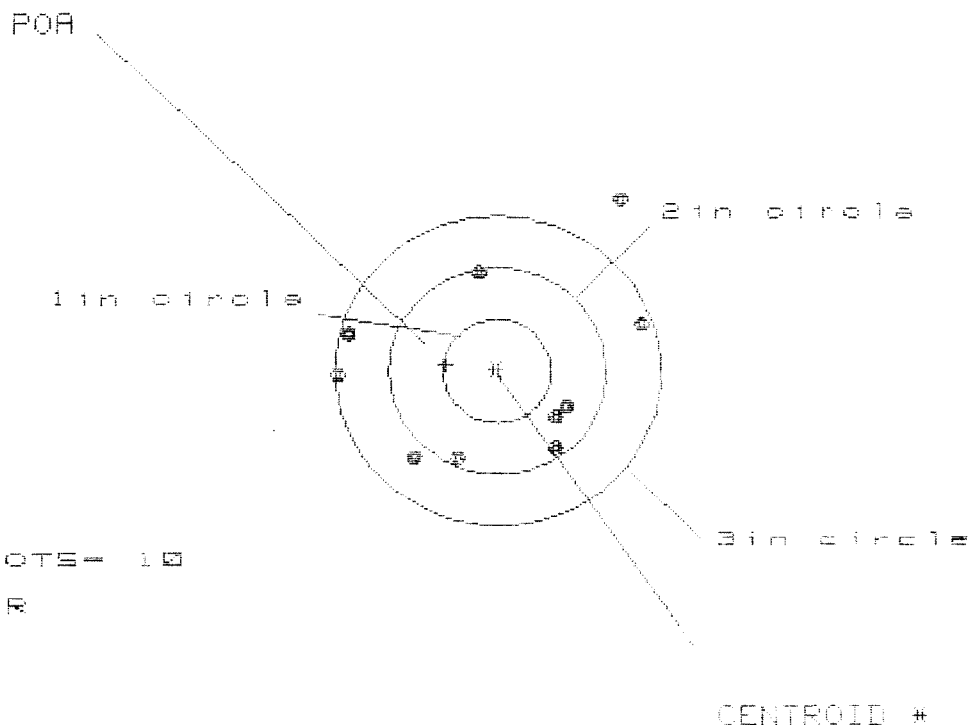
G0 = 3.034

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.912	.818	.880
MINIMUM X	-1.379	-1.473	-1.411
MAXIMUM Y	1.651	1.464	1.487
MINIMUM Y	-1.689	-1.404	-1.221
CENTROID X	-.028	.066	.004
CENTROID Y	-.216	-.029	-.212
POA TO CENTROID in.	.218	.072	.212
MIN RADIUS	.609	.526	.637
MEAN RADIUS	1.219	1.124	1.067
MAX RADIUS	1.887	1.545	1.492
HORIZONTAL SPREAD	2.291	2.291	2.291
VERTICAL SPREAD	3.340	2.868	2.708
EXTREME SPREAD	3.634	2.871	2.825
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	8		

9 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06523588

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 0

2in = 5

3in = 9

HS= 2.760

VS= 2.481

GS= 3.146

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.307	1.431	1.265
MINIMUM X	:	-1.453	-1.329	-1.404
MAXIMUM Y	:	1.650	1.111	1.127
MINIMUM Y	:	-.831	-.648	-.631
CENTROID X	:	.470	.346	.512
CENTROID Y	:	-.062	-.245	-.262
POA TO CENTROID in.	:	.474	.424	.575
MIN RADIUS	:	.741	.690	.595
MEAN RADIUS	:	1.167	1.046	.983
MAX RADIUS	:	1.995	1.551	1.502
HORIZONTAL SPREAD	:	2.760	2.760	2.669
VERTICAL SPREAD	:	2.481	1.759	1.759
EXTREME SPREAD	:	3.146	2.799	2.670
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

9 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06523508

CENTERFIRE PATTERNS # 3

POB

1 in circle

2 in circle

3 in circle

CENTROID +

OF SHOTS = 9

IN CIR

1 in = 2

2 in = 7

3 in = 9

HS = 1.2334

VS = 2.402

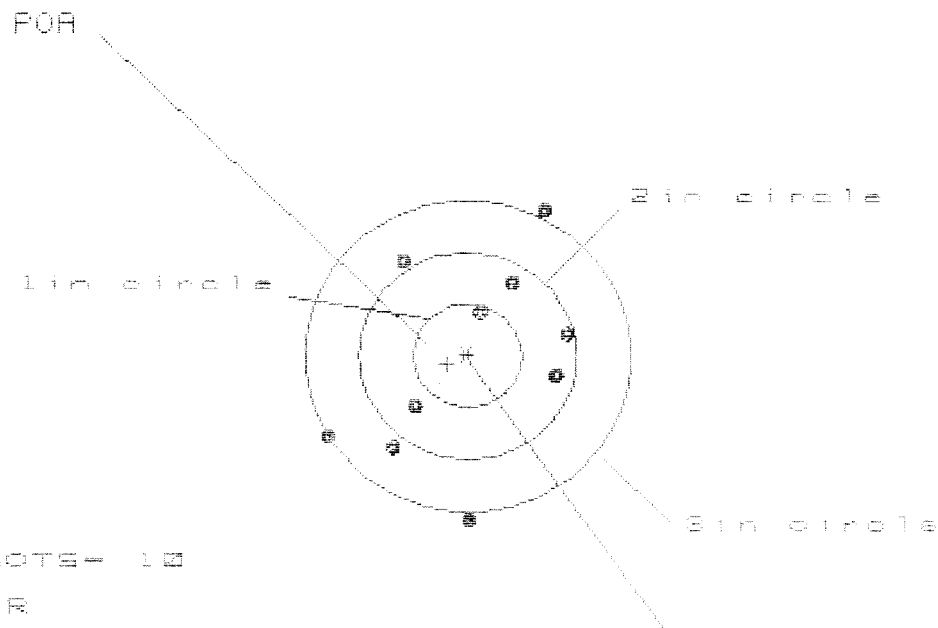
CS = 2.405

PATTERN #	:	3		
SHOTS (BEST OF)	:	9	8	7
MAXIMUM X	:	.692	.665	.647
MINIMUM X	:	-.642	-.669	-.687
MAXIMUM Y	:	1.011	.837	.598
MINIMUM Y	:	-1.391	-.828	-.789
CENTROID X	:	.257	.284	.382
CENTROID Y	:	-.493	-.319	-.438
POB TO CENTROID in.	:	.556	.427	.592
MIN RADIUS	:	.379	.213	.333
MEAN RADIUS	:	.762	.650	.622
MAX RADIUS	:	1.408	1.064	.987
HORIZONTAL SPREAD	:	1.334	1.334	1.334
VERTICAL SPREAD	:	2.402	1.665	1.307
EXTREME SPREAD	:	2.405	1.750	1.515
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

9 Nov 1998

FILE://PATTERNING/CENTERFIRE_PATT/06523500

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 1

2in = 5

3in = 8

HS= 2.174

VS= 2.953

GS= 3.045

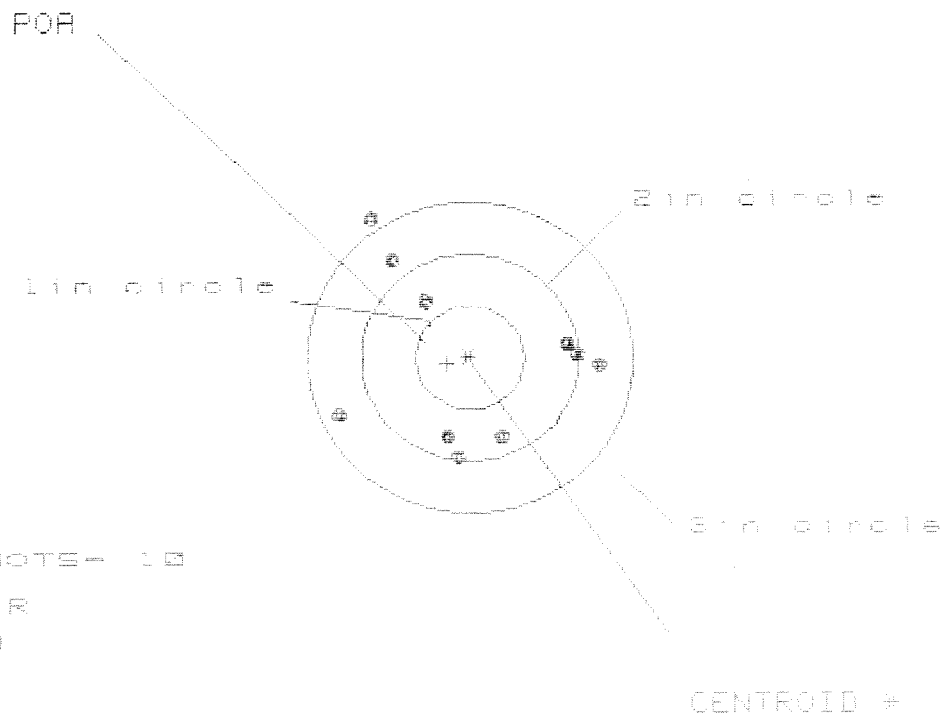
CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.910	.993	1.004
MINIMUM X	:	-1.264	-1.181	-1.170
MAXIMUM Y	:	1.404	1.118	.943
MINIMUM Y	:	-1.549	-1.393	-.856
CENTROID X	:	.187	.104	.093
CENTROID Y	:	.083	-.073	.101
FOR TO CENTROID in.	:	.205	.127	.138
MIN RADIUS	:	.481	.491	.498
MEAN RADIUS	:	1.062	1.002	.936
MAX RADIUS	:	1.591	1.396	1.420
HORIZONTAL SPREAD	:	2.174	2.174	2.174
VERTICAL SPREAD	:	2.953	2.511	1.799
EXTREME SPREAD	:	3.045	2.583	2.416
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

9 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08523508

CENTERFIRE PATTERNS # 5



OF SHOTS- 10
IN CIR
1 in = 0
2 in = 5
3 in = 9
HS= 2.371
VS= 2.240
GS= 2.475

PATTERN #	1	5	9
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.193	1.095	.935
MINIMUM X	-1.178	-1.276	-.919
MAXIMUM Y	1.331	1.055	1.002
MINIMUM Y	-.909	-.761	-.814
CENTROID X	.210	.308	.468
CENTROID Y	.059	-.089	-.036
POA TO CENTROID in.	.218	.321	.469
MIN RADIUS	.699	.658	.670
MEAN RADIUS	1.040	.951	.886
MAX RADIUS	1.598	1.344	1.360
HORIZONTAL SPREAD	2.371	2.371	1.954
VERTICAL SPREAD	2.240	1.816	1.816
EXTREME SPREAD	2.475	2.436	2.070
NUMBER IN ONE INCH CIRCLE	=	0	
NUMBER IN TWO INCH CIRCLE	=	5	
NUMBER IN THREE INCH CIRCLE	=	9	

COMMENTS

R ORDER
94-18799

W/10X SCOPE M-24 SNIPER W/DEPLOYMENT KIT
ATTN FRED MARTIN *Score 90*

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
06/14/94	06/15/94		C6523508		700 7.62 NATO
ACCESSORIES	HARD CASE	SCOPE MNTS	SCOPE BASE	SLING STRAP	

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL

COMMANDER (W52H09413BH226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL
36201-5025

CUST NO: 098397 C.A.D

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL	100
-------	-----

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1	C1	D1	E1	F1
TRIGGER GROUP		B2	C2	D2	E2	F2
BOLT ASSY.		D3	C3	D3	E3	F3
BARREL ASSY.		B4	C4	D4	E4	F4
REC. ASSY.		B5	C5	D5	E5	F5
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

Trigger Assy	\$173.31
CTI	30.06
	\$203.37

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE _____

DATE	
------	--

DATE

DATE _____

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400029369

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C.6523508

DATE 10/31/94

TESTER BM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.26	2.67		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.36	2.73		
PULL #3	2.16	2.42	2.59		
PULL #4	2.34	2.49	2.33		
PULL #5	2.27	2.22	2.58		
TOTAL	11.71	11.75	12.90		
AVG.	2.34	2.35	2.58		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.23		
PULL #2	3.40	3.24		
PULL #3	3.09	3.33		
PULL #4	3.49	3.35		
PULL #5	3.46	3.36		
TOTAL	16.71	16.51		
AVG.	3.34	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.05		4.27
PULL #2	4.18	4.15		4.13
PULL #3	4.14	4.09		4.21
PULL #4	4.24	4.17		4.22
PULL #5	4.12	4.20		4.28
TOTAL	20.85	20.66		21.11
AVG.	4.17	4.13		4.22

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6523508

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			11/27	WLB
	G) Safety Off Force	3	3	3			11/27	WLB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.45	2.46	2.30	2.41	2.43	11/27	WLB
	C) Function							
660	Pack							