

G 6893538

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



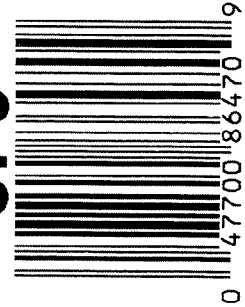
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6893538

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6893538

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-14-09	SP
430	ASSEMBLE TO STOCK		9-14-09	RP
440	PROOF		9-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	9-14-09	RP
470	DIS-ASSEMBLE ACTION		9-14-09	RP
472	SERIALIZE BOLT HANDLE		9-25-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/17/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/17/09	SP
510	DRILL AND TAP SIGHT HOLES		9-15-09	SP
520	GOFF BLAST BBL / REC		9/17/09	SP
540	APPLY COATINGS (BARREL ACTION)		9/21	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

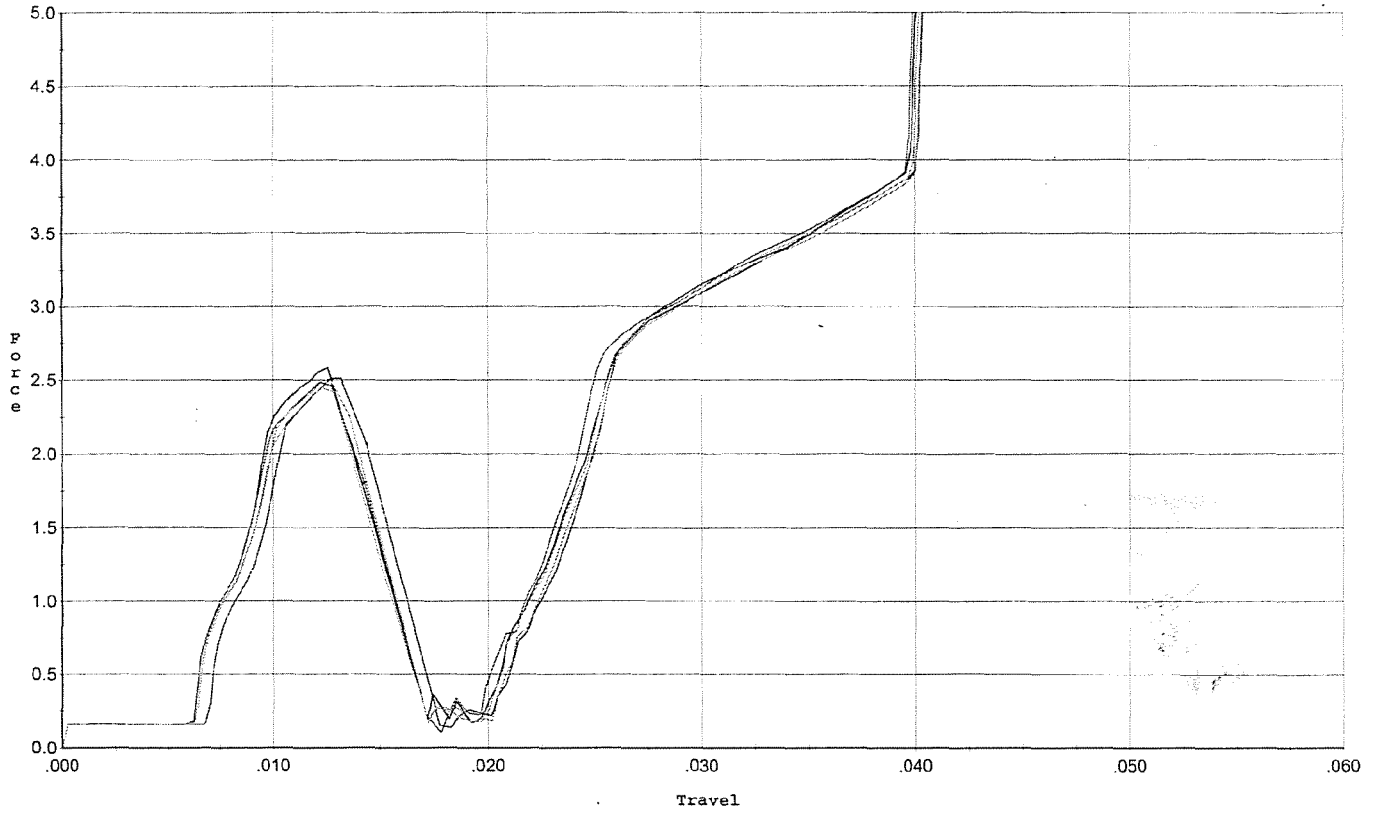
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	10/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	10/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	10/1/09	RB		
	J) ASSEMBLE STOCK					9-25-09	RB		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		9-30-09			
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-30-09	RP		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u>	<u>2.57</u>	<u>2.56</u>	<u>2.61</u>	<u>2.53</u>	10-1-09	TC
	C) FUNCTION					10/1/09	RB		
690	PACK					10/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.014	0.007	0.028	0.015		Set Trigger
2	2.585	0.015	0.006	0.028	0.016		Set Trigger
3	2.485	0.014	0.006	0.028	0.015		Set Trigger
4	2.450	0.013	0.007	0.029	0.013		Set Trigger
5	2.513	0.014	0.006	0.029	0.014		Set Trigger

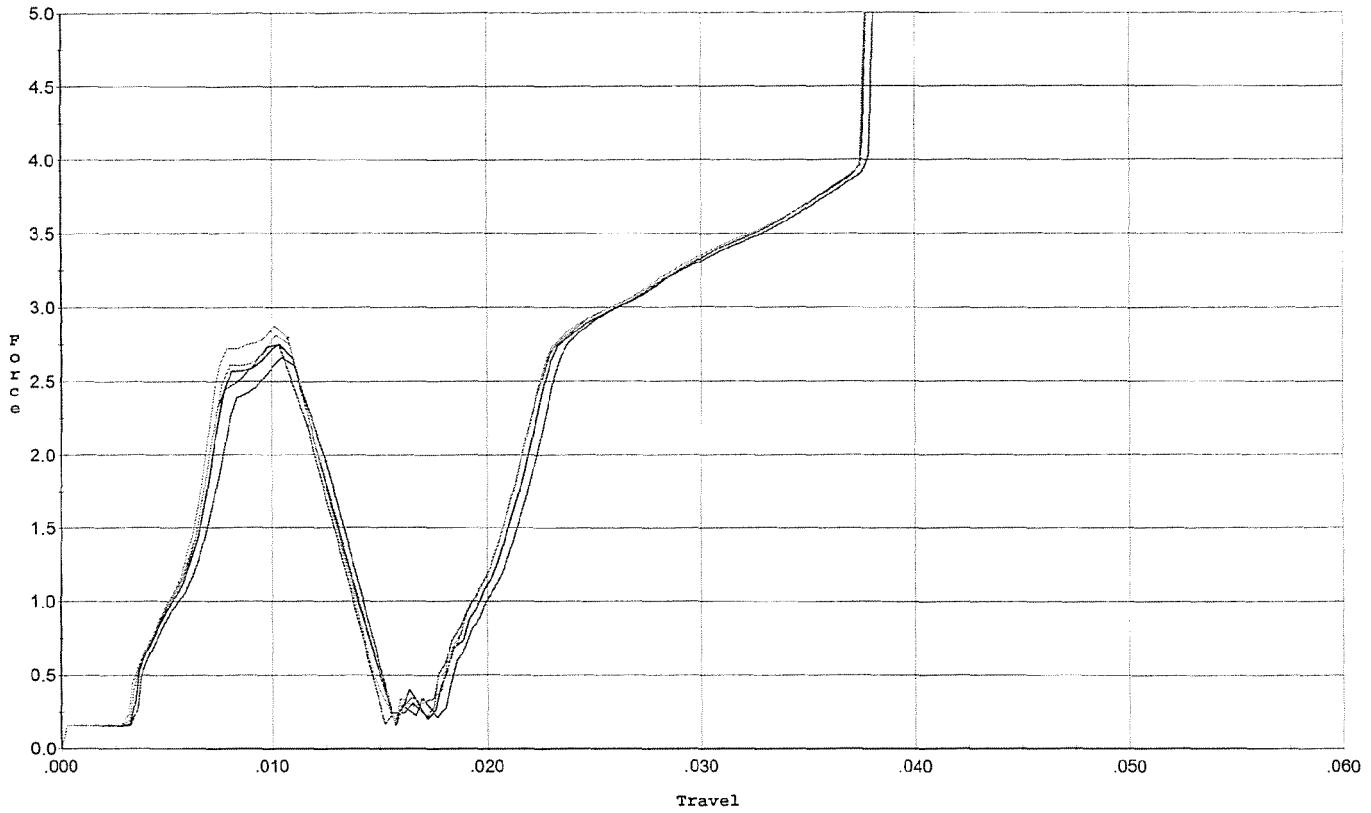
A - 2.50

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co. Inc. 9/23/2009 1:05:06 PM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



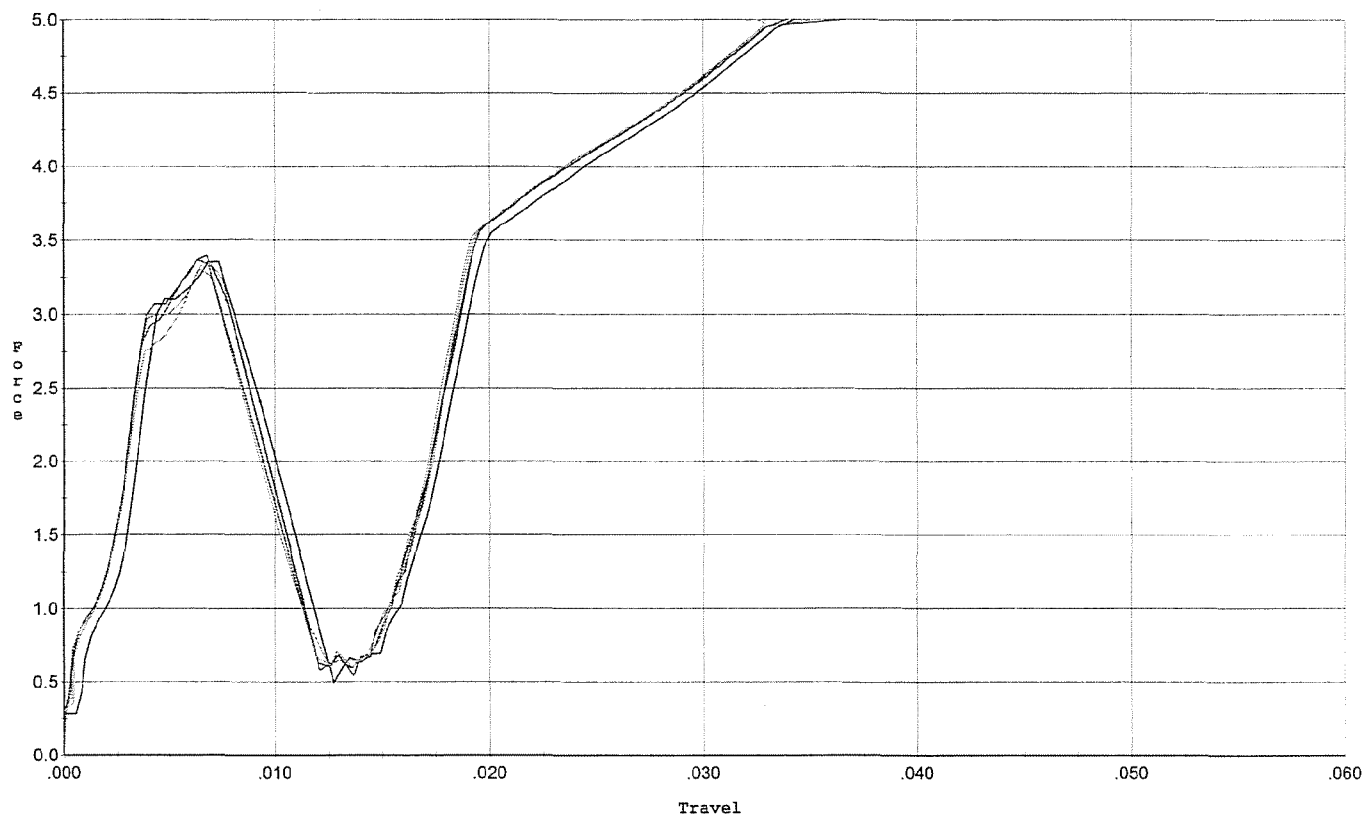
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.013	0.004	0.027	0.016		Set Trigger
2	2.749	0.011	0.003	0.028	0.015		Set Trigger
3	2.745	0.012	0.003	0.028	0.016		Set Trigger
4	2.812	0.011	0.003	0.028	0.015		Set Trigger
5	2.877	0.011	0.003	0.028	0.015		Set Trigger

A-2.76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



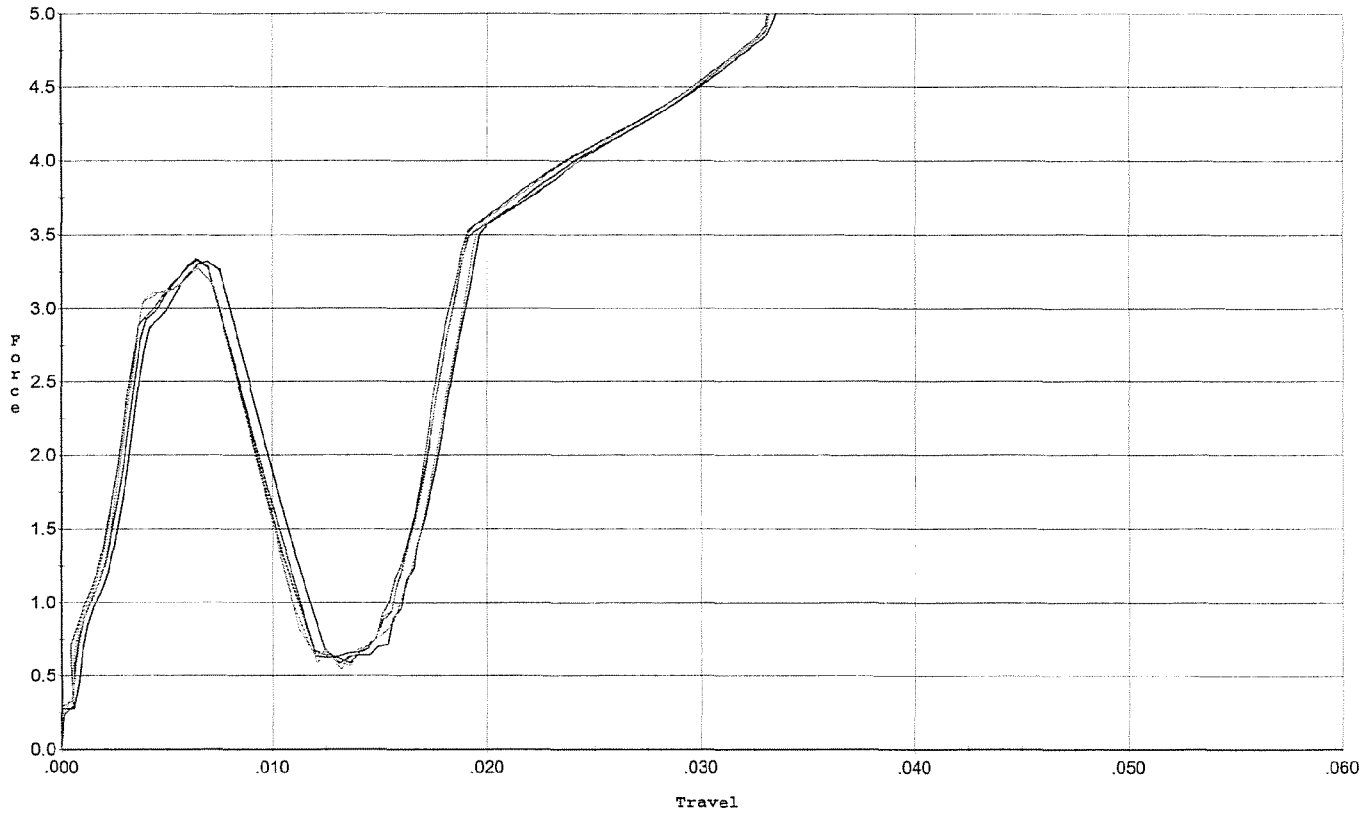
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.398	0.008	0.00	0.024	0.016		Set Trigger
2	3.357	0.009	0.00	0.024	0.019		Set Trigger
3	3.368	0.009	0.00	0.024	0.019		Set Trigger
4	3.301	0.007	0.00	0.025	0.014		Set Trigger
5	3.366	0.008	0.00	0.024	0.016		Set Trigger

A-3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



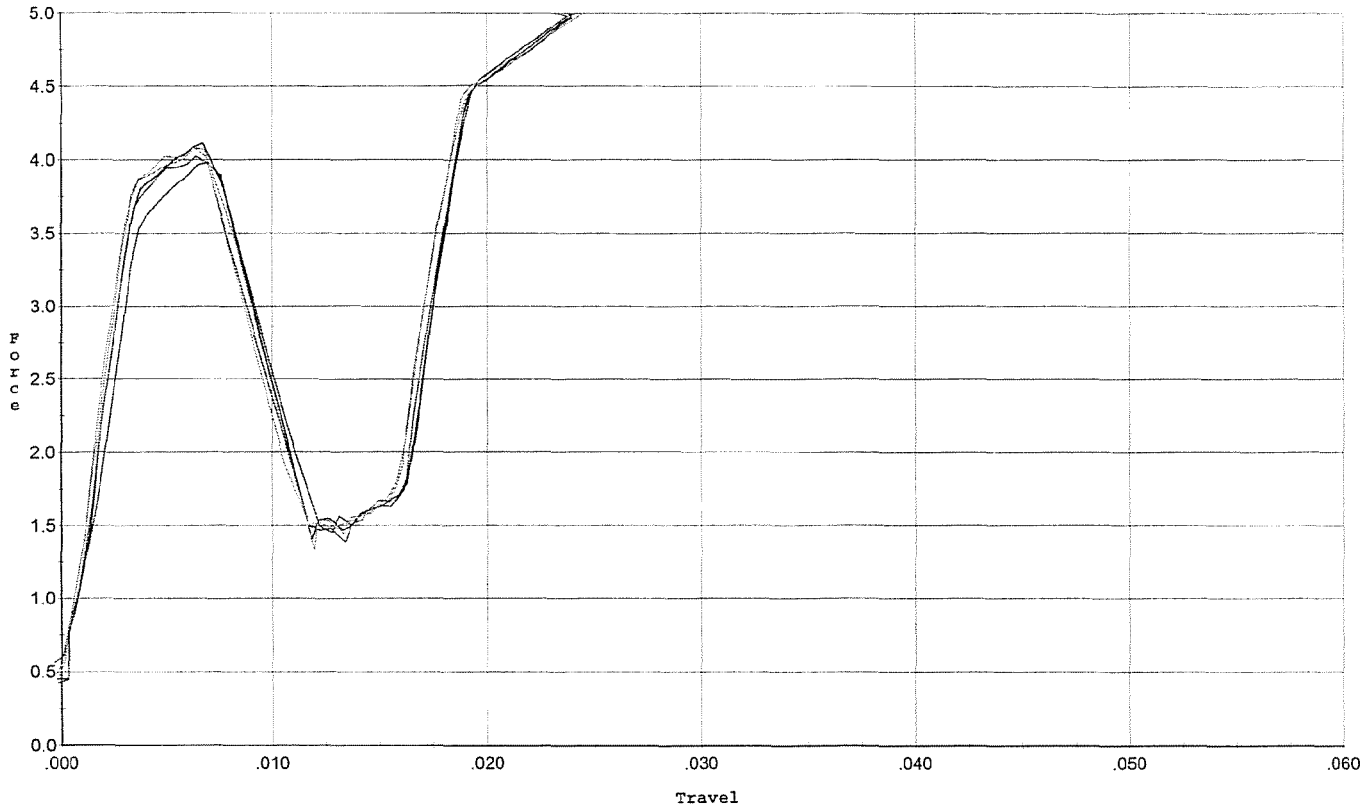
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.327	0.007	0.00	0.025	0.014		Set Trigger
2	3.320	0.008	0.00	0.024	0.015		Set Trigger
3	3.340	0.007	0.00	0.024	0.015		Set Trigger
4	3.286	0.007	0.00	0.024	0.015		Set Trigger
5	3.274	0.007	0.00	0.025	0.015		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



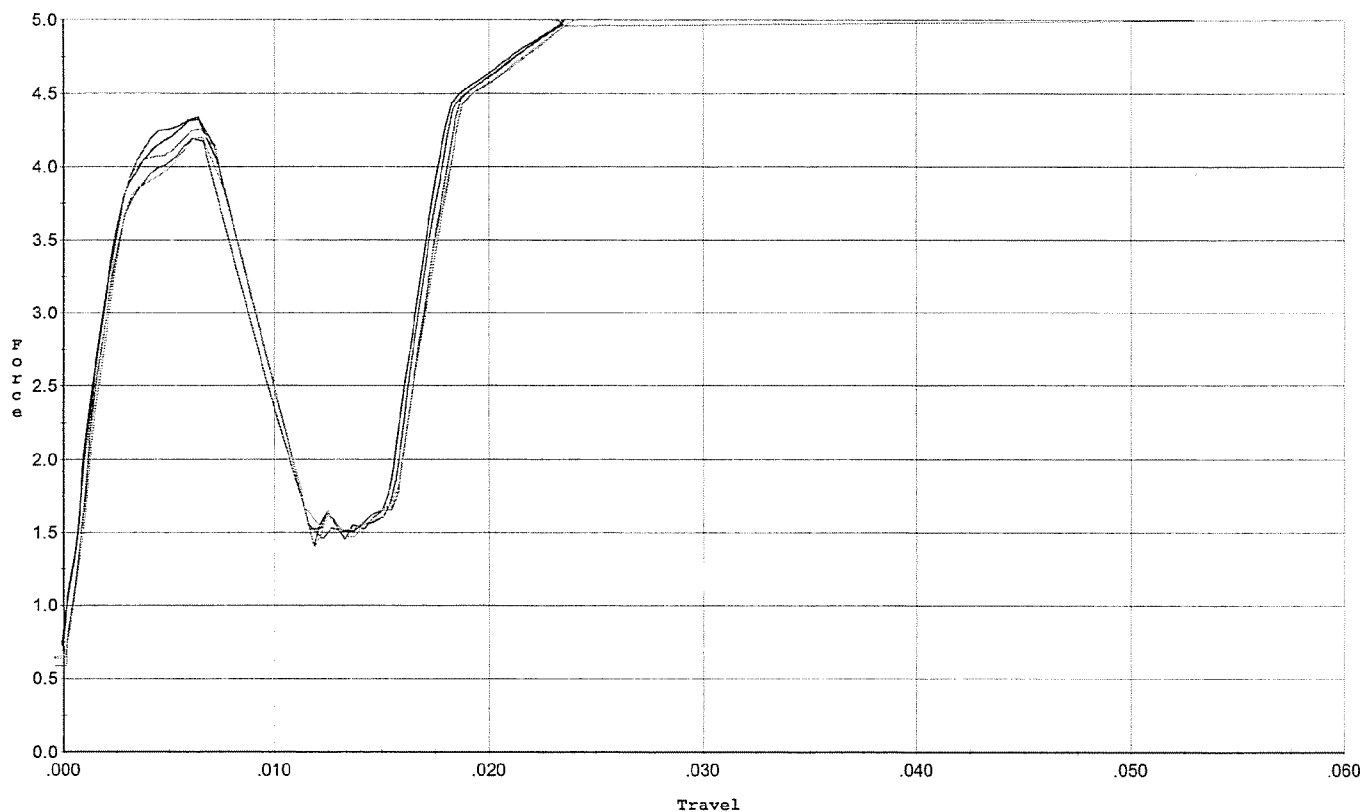
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.981	0.008	0.00	0.021	0.019		Set Trigger
2	4.115	0.008	0.00	0.021	0.020		Set Trigger
3	4.026	0.007	0.00	0.022	0.018		Set Trigger
4	4.088	0.007	0.00	0.022	0.018		Set Trigger
5	4.082	0.008	0.00	0.021	0.022		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



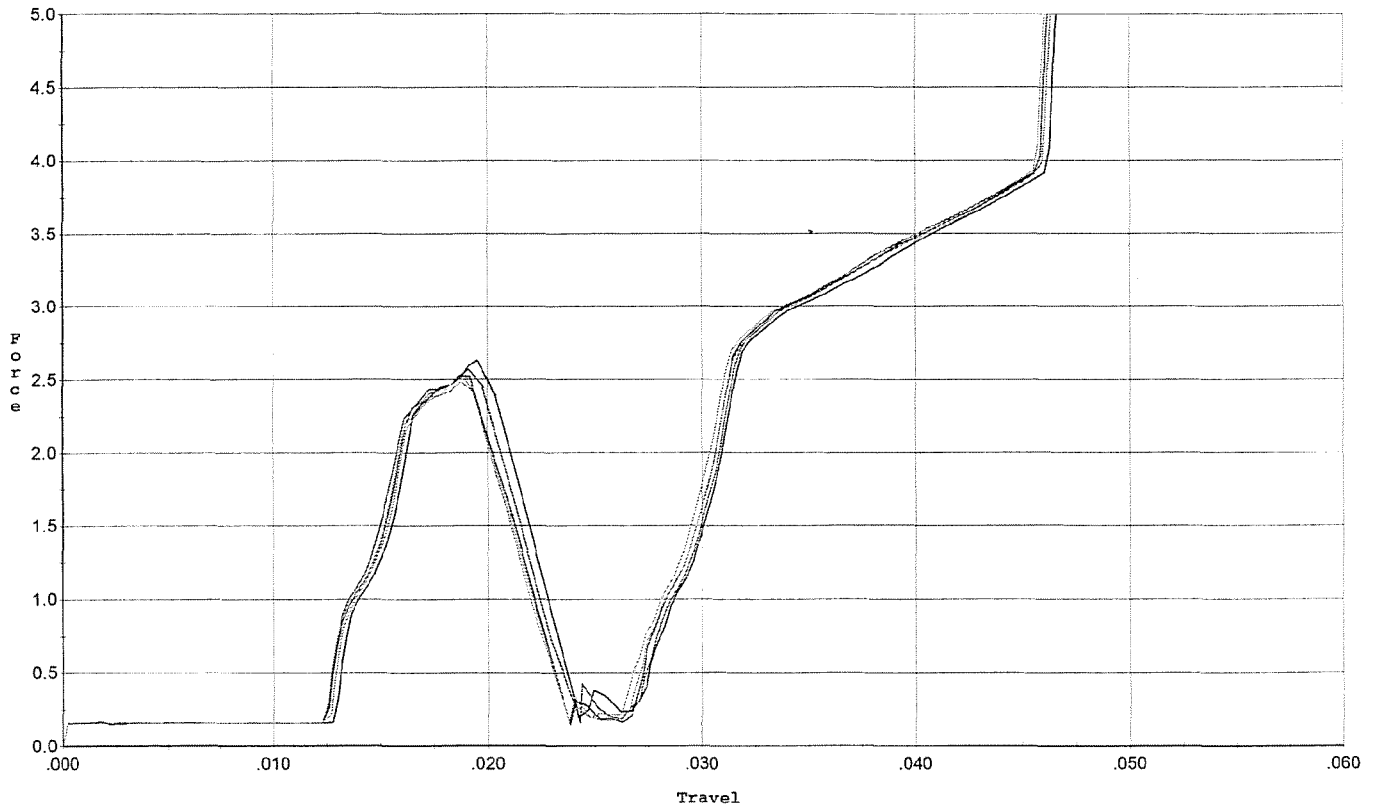
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.336	0.007	0.00	0.021	0.021		Set Trigger
2	4.322	0.007	0.00	0.021	0.021		Set Trigger
3	4.194	0.007	0.00	0.021	0.018		Set Trigger
4	4.199	0.008	0.00	0.021	0.021		Set Trigger
5	4.260	0.007	0.00	0.021	0.021		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



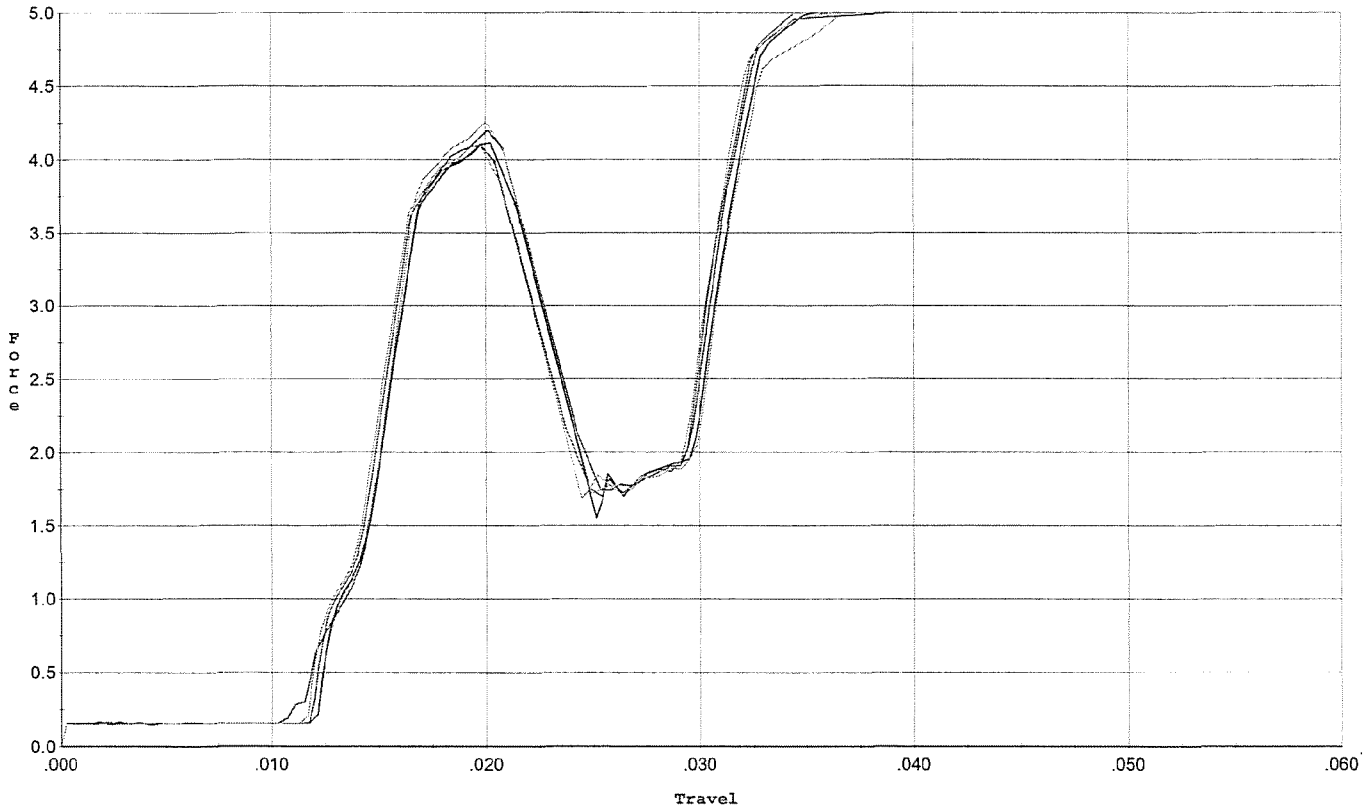
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.021	0.013	0.030	0.018		Set Trigger
2	2.632	0.020	0.013	0.030	0.018		Set Trigger
3	2.570	0.020	0.013	0.030	0.017		Set Trigger
4	2.519	0.019	0.013	0.030	0.016		Set Trigger
5	2.482	0.019	0.013	0.030	0.016		Set Trigger

A-2 54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: tar 9/23/098

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.021	0.011	0.020	0.031		Set Trigger
2	4.115	0.021	0.012	0.020	0.031		Set Trigger
3	4.103	0.020	0.012	0.024	0.030		Set Trigger
4	4.257	0.021	0.012	0.021	0.031		Set Trigger
5	4.098	0.021	0.012	0.021	0.030		Set Trigger

A 4.15