

C6636281

MODEL 700™ M24

Model S&S™

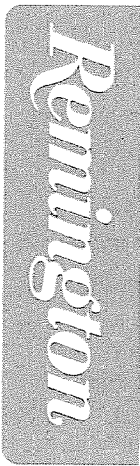
Action _____

Barrel Length _____

Capacity _____

Order No. 5715

*Includes 1 in chamber.



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington
REG. U.S. PAT. & TM. OFF.

DUPONT

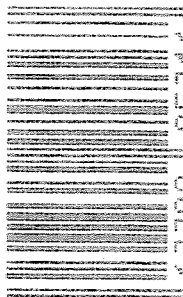
MODEL 700™ H24

SERIAL NO. C6636281

ORDER NO. 5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

UPC



0 47700 25716 7



5716 C6636281

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6636281

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		6/25/91	KL
600	Proof		6/25/91	KL
607	Check Headspace		6/25/91	KL
610	Dis-assemble Gun		6/25/91	KL
612	Magnaflux Barrel Action	JUL	1 1991	KR
	Magnaflux Bolt	JUL	1 1991	KR
615	Rollmark Caliber	III	1 1991	GS
617	Drill and Tap Sight Holes	JUL	1 1991	LB
618	Polish Barrel	JUL	2 1991	WB
620	Apply Coatings (Barrel Action)		7-23-91	LA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/5/91	KL
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/5/91	KL
	C) Inspect Ejector Hole for Chamfer		8/5/91	KL
	D) Oil Firing Pin Ass'y		8/5/91	KL
	E) Adjust Trigger Pull to Min Setting and Stake		8-6-91	KL

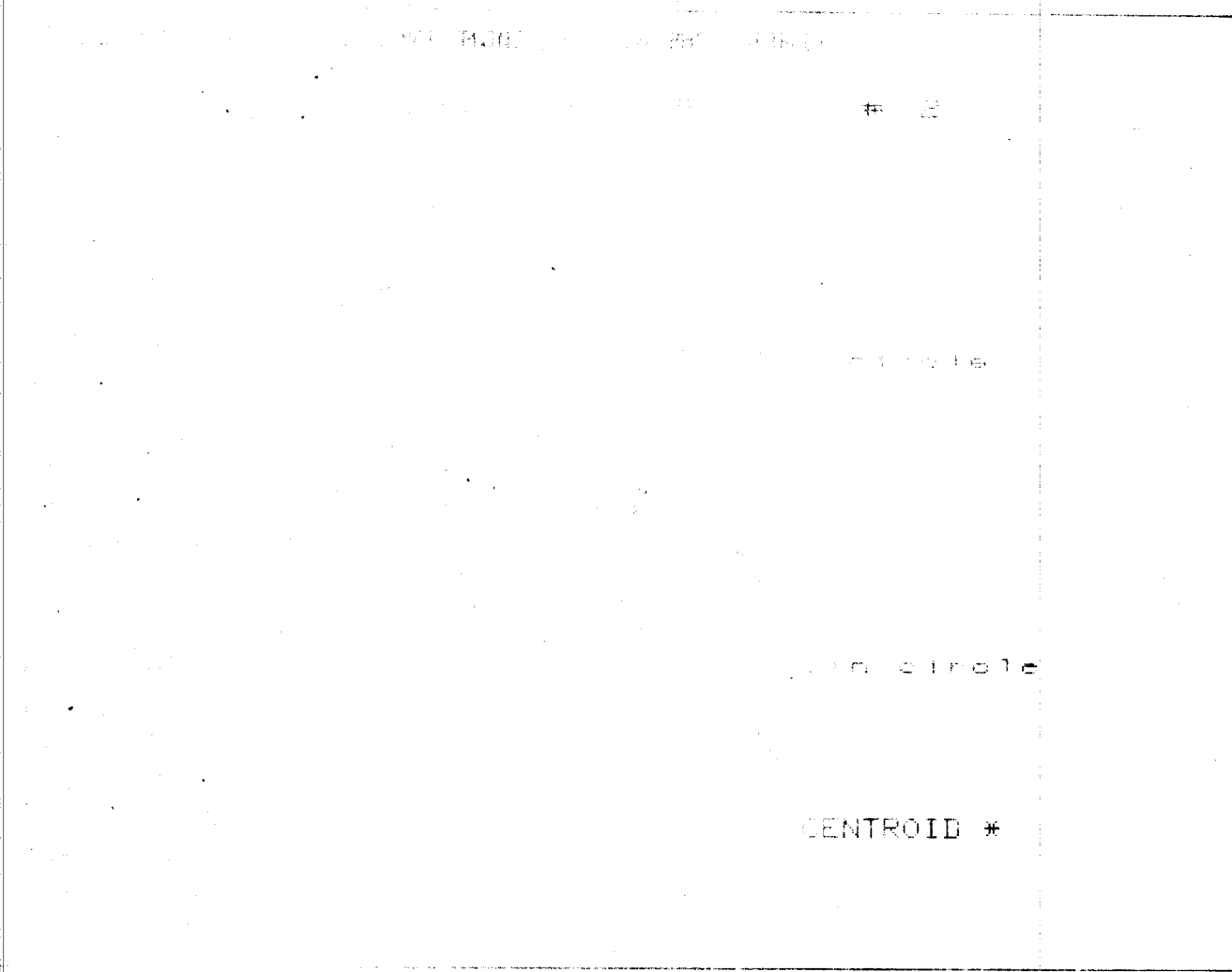
op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			8-6-91	DH
	G) Safety Off Force	2 1/2	2 1/2	3			8-6-91	DH
	H) Trigger Pull Test & Retainability						8-6-91	9/1
	I) Firing Pin Indent	.023	.023	.022			8-6-91	DH
	J) Assemble Stock						8/9/91	KD
	K) Assemble Swivel Studs						8-15-91	DH
	L) Attach Front and Rear Sight Assemblies						8/9/91	KD
	M) Iron Sight Alignment						8/9/91	KD
	N) Detach Front & Rear Sights & place in numbered container						8/9/91	KD
	O) Attach Scope to Rifle						8/9/91	KD
	P) Detach & Attach Scope 20 Times						8/9/91	KD
640	Gallery Target & Test						8/14/91	CT
	A) Time						8/14/91	KD
	B) Malfunctions						8/14/91	KD
	C) Pierced Primers						8/14/91	KD
	D) Optical Clarity of Scope						8/14/91	KD
645	Inspect for Live Ammo						8/14/91	KD
655	Final Inspection						8-15-91	DH
	A) Headspace						8-15-91	DH
	B) Trigger Pull	2.31	2.41	2.49	2.57	2.51	8-15-91	9/1
	C) Function						8-15-91	DH
660	Pack						9-19-91	15

2-99

CEUROID #

1

	10	9	8
	.034	.817	.729
	.334	-.704	-.667
	.448	.725	.619
	.328	-.950	-1.056
	.145	-.295	-.207
	.057	.019	.125
	.155	.296	.242
	.350	.196	.320
	.831	.742	.694
	1.395	1.099	1.060
	2.208	1.521	1.396
	1.675	1.675	1.675
	2.522	2.044	1.741
INCH CIRCLE =		1	
INCH CIRCLE =		8	
INCH CIRCLE =		10	



CENTROID *

2

	10	9	8
10	1.418	1.276	1.066
9	-1.537	-1.679	-1.508
8	1.463	1.353	1.388
7	-1.487	-1.517	-1.482
6	.023	.171	.381
5	.206	-.096	-.131
4	.208	.196	.403
3	.170	.234	.067
2	.982	.872	.728
1	1.610	1.702	1.563
10	2.955	2.955	1.574
9	2.870	2.870	2.870
8	3.076	3.076	2.890
10 INCH CIRCLE	=	4	
9 INCH CIRCLE	=	5	
8 INCH CIRCLE	=	8	

FILE REMINGTON (M240032618)

4

ONE INCH CIRCLE

TWO INCH CIRCLE

CENTROID #

4

	10	9	8
AREA	1.546	1.409	1.198
PERIMETER	-1.551	-1.688	-1.031
PERIMETER	1.550	1.347	1.242
PERIMETER	-1.893	-1.742	-1.847
PERIMETER	.200	.337	.548
PERIMETER	-.084	.119	.224
PERIMETER	.217	.357	.592
PERIMETER	.276	.249	.412
PERIMETER	1.286	1.158	1.059
PERIMETER	2.207	1.884	1.900
PERIMETER SPREAD	3.097	3.097	2.229
PERIMETER SPREAD	3.383	3.089	3.089
PERIMETER SPREAD	3.853	3.345	3.170
PERIMETER ONE INCH CIRCLE	=	1	
PERIMETER TWO INCH CIRCLE	=	4	
PERIMETER THREE INCH CIRCLE	=	4	

FILE PROTECTION CENTER - DATA FILE

INCH CIRCLE

5

circle

circle

CENTROID #

5

	10	9	8
10	.071	.070	.073
11	-.726	-.681	-.558
12	1.261	.992	.791
13	1.026	-.885	-.761
14	.072	.093	-.095
15	-.121	-.263	-.442
16	.147	.269	.405
17	.119	.131	.137
18	.743	.500	.511
19	1.325	1.392	.856
20	1.657	1.657	1.232
21	2.287	1.877	1.552
22	2.302	2.134	1.505
23	10	2	
24	10	7	
25	10	10	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6636281
DATE 8-6-91
TESTER JR

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.46	2.50	2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.56	2.49	2.41	
PULL #3	2.61	2.53	2.53	2.49	
PULL #4	2.49	2.53	2.56	2.51	
PULL #5	2.39	2.52	2.50	2.51	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.53	3.52		
PULL #2	3.46	3.44		
PULL #3	3.55	3.56		
PULL #4	3.53	3.48		
PULL #5	3.50	3.66		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.26		4.20
PULL #2	4.30	4.25		4.20
PULL #3	4.33	4.21		4.27
PULL #4	4.29	4.20		4.22
PULL #5	4.33	4.23		4.15
TOTAL				
AVG.				