

C6611703

MODEL 700™ N24

Model **S&S**™

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

M2400034573




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ H24

SERIAL NO.
C6611703

ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

46

UPC



0 47700 25716 2



5716 C6611703

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # **C 6611703**

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	QUALITY AUDIT	1/15/91	KS
600	Proof		1/15/91	KS
607	Check Headspace		1/15/91	KS
610	Dis-assemble Gun		1/15/91	KS
612	Magnaflux Barrel Action	1 18 91		KR
	Magnaflux Bolt	1 18 91		KR
615	Rollmark Caliber	1 18 91		28
617	Drill and Tap Sight Holes	1 24 91		FB
618	Polish Barrel	1 24 91		WB
620	Apply Coatings (Barrel Action)		2-15-91	JA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		3/8/91	KL
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		3/8/91	KL
	C) Inspect Ejector Hole for Chamfer		3/8/91	KL
	D) Oil Firing Pin Ass'y		3/8/91	KL
	E) Adjust Trigger Pull to Min Setting and Stake		3/25/91	WB

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			3-28-91	AC
	G) Safety Off Force	2	2	2			3-28-91	AC
	H) Trigger Pull Test & Retainability						3/28/91	WLB
	I) Firing Pin Indent	.020	.021	.020			3-28-91	AC
	J) Assemble Stock						4/8/91	KS
	K) Assemble Swivel Studs						4-10-91	D/H
	L) Attach Front and Rear Sight Assemblies						4/8/91	KS
	M) Iron Sight Alignment						4/8/91	KS
	N) Detach Front & Rear Sights & place in numbered container						4/8/91	KS
	O) Attach Scope to Rifle						4/8/91	KS
	P) Detach & Attach Scope 20 Times						4/8/91	KS
640	Gallery Target & Test						4/9/91	KS
	A) Time						4/9/91	KS
	B) Malfunctions						4/9/91	KS
	C) Pierced Primers						4/9/91	KS
	D) Optical Clarity of Scope						4/9/91	KS
645	Inspect for Live Ammo						4/9/91	KS
655	Final Inspection							
	A) Headspace						4-10-91	D/H
	B) Trigger Pull	2.56	2.32	2.22	2.36	2.38	4/10/91	JCL
	C) Function						4-10-91	D/H
660	Pack						4-10-91	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6611703

DATE 3/25/81

TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.52	2.56	2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.52	2.58	2.32	
PULL #3	2.54	2.52	2.58	2.22	
PULL #4	2.53	2.49	2.60	2.36	
PULL #5	2.51	2.50	2.61	2.38	
TOTAL	12.63	12.55	12.93		
AVG.	2.53	2.51	2.58		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.04		
PULL #2	3.22	3.20		
PULL #3	3.25	3.26		
PULL #4	3.26	3.19		
PULL #5	3.21	3.21		
TOTAL	16.19	15.90		
AVG.	3.24	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.24		4.24
PULL #2	4.22	4.09		4.30
PULL #3	4.17	4.20		4.24
PULL #4	4.20	4.20		4.26
PULL #5	4.17	4.20		4.24
TOTAL	20.92	20.93		21.28
AVG.	4.18	4.18		4.25

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6611703
9 Apr 1991

CENTROIDAL DISTANCES

0 TO 1	.261633
1 TO 2	.278407
1 TO 3	.249722
1 TO 4	.0372156
1 TO 5	.260946

$\frac{x}{y}$

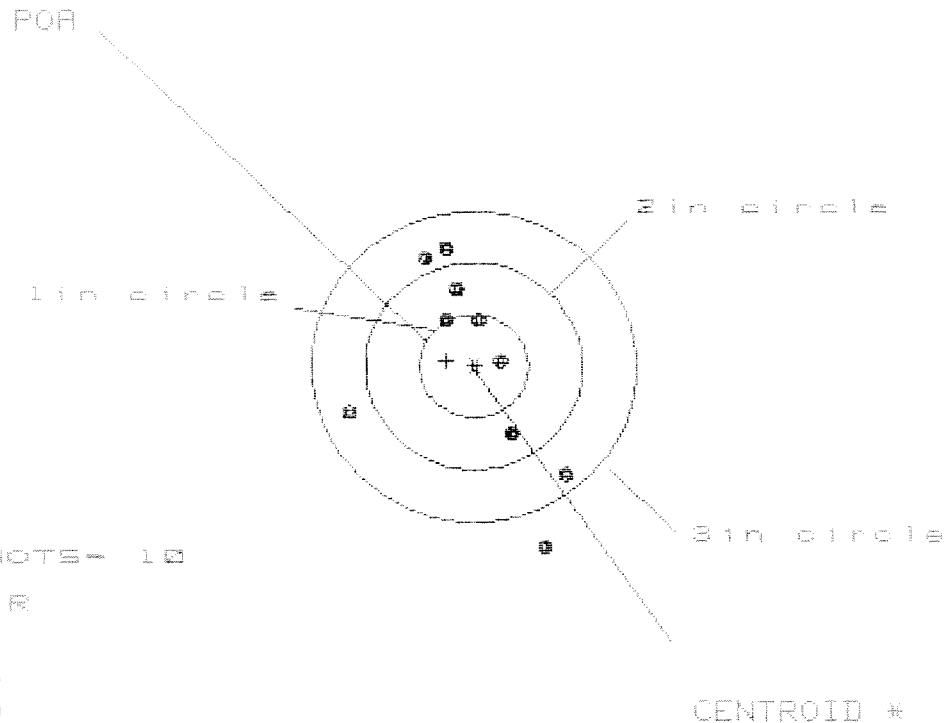
-----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .127
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0004
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .127001
THE AMR FOR THIS RIFLE IS: .8124

8 Apr 1991

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CENTERFIRE PATTERNS # 1



PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.827	.901	.568
MINIMUM X	:	-1.160	-1.086	-.974
MAXIMUM Y	:	1.150	.953	.796
MINIMUM Y	:	-1.772	-1.253	-1.037
CENTROID X	:	.256	.182	.070
CENTROID Y	:	-.054	.143	.300
POA TO CENTROID in.	:	.262	.232	.308
MIN RADIUS	:	.396	.273	.152
MEAN RADIUS	:	.963	.805	.668
MAX RADIUS	:	1.894	1.544	1.261
HORIZONTAL SPREAD	:	1.907	1.987	1.541
VERTICAL SPREAD	:	2.922	2.206	1.833
EXTREME SPREAD	:	3.053	2.463	1.928
NUMBER IN ONE INCH CIRCLE	=	2	5	9
NUMBER IN TWO INCH CIRCLE	=	5	9	10
NUMBER IN THREE INCH CIRCLE	=	9	10	10

9 Apr 1991

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CENTERFIRE PATTERNS # 2

POA

1 in circle

2 in circle

3 in circle

OF SHOTS- 10

IN CIR

1 in = 2

2 in = 8

3 in = 9

HS= 2.690

VS= .960

GS= 2.761

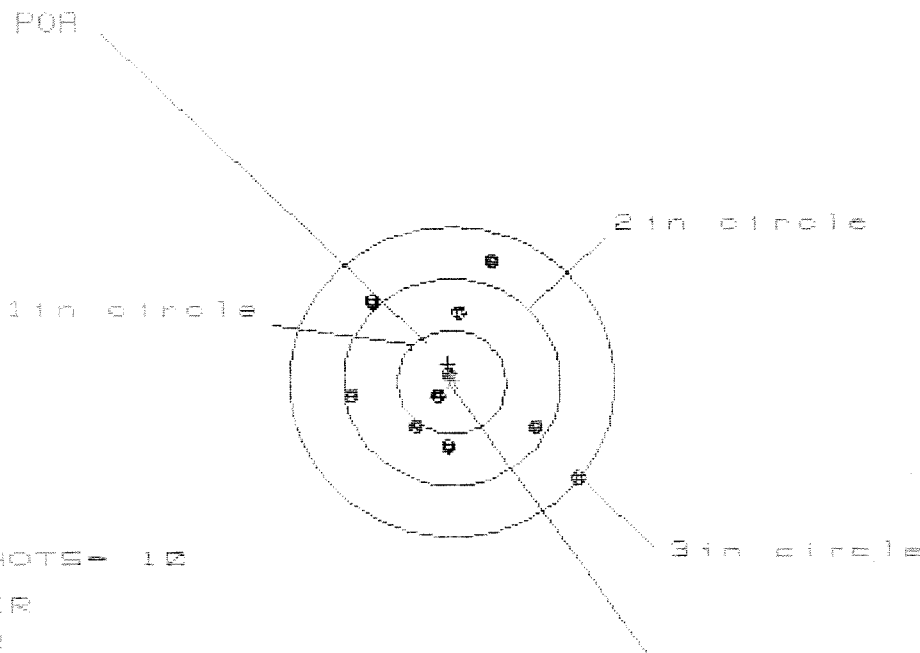
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.032	.848	.690
MINIMUM X	:	-1.658	-1.007	-.902
MAXIMUM Y	:	.452	.473	.421
MINIMUM Y	:	-.508	-.487	-.539
CENTROID X	:	.044	.228	.123
CENTROID Y	:	.128	.107	.159
POA TO CENTROID in.	:	.135	.252	.201
MIN RADIUS	:	.116	.273	.196
MEAN RADIUS	:	.730	.612	.560
MAX RADIUS	:	1.668	1.021	.928
HORIZONTAL SPREAD	:	2.690	1.855	1.591
VERTICAL SPREAD	:	.960	.960	.960
EXTREME SPREAD	:	2.761	1.872	1.603
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

9 Apr 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611703

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 2

2in = 7

3in = 10

HS= 2.026

VS= 2.037

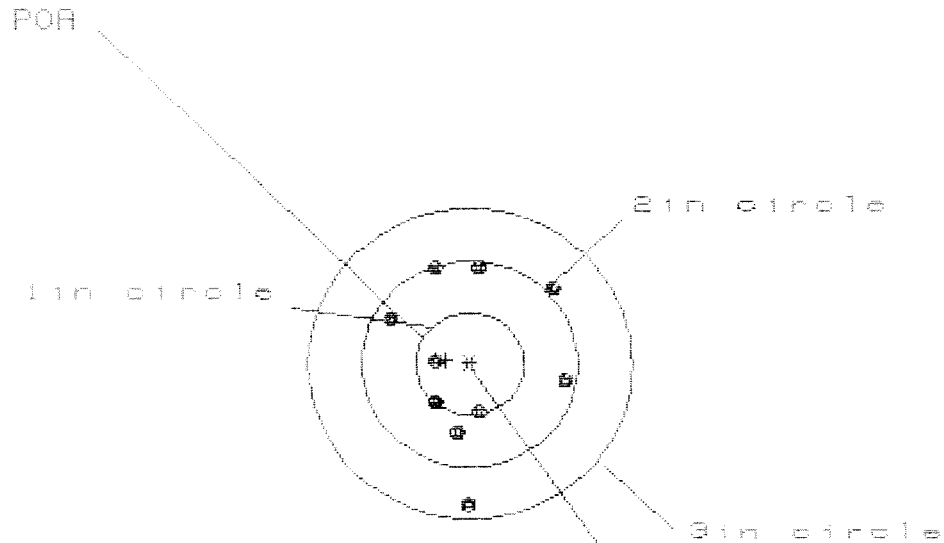
GS= 2.492

PATTERN #	3		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.134	.887	.949
MINIMUM X	-.892	-.766	-.705
MAXIMUM Y	1.160	1.062	.784
MINIMUM Y	-.877	-.753	-.620
CENTROID X	.037	-.089	-.150
CENTROID Y	-.174	-.076	-.209
POA TO CENTROID in.	.178	.118	.258
MIN RADIUS	.093	.070	.085
MEAN RADIUS	.769	.683	.594
MAX RADIUS	1.434	1.170	1.022
HORIZONTAL SPREAD	2.026	1.653	1.653
VERTICAL SPREAD	2.037	1.815	1.404
EXTREME SPREAD	2.492	1.911	1.911
NUMBER IN ONE INCH CIRCLE	=	2	
NUMBER IN TWO INCH CIRCLE	=	7	
NUMBER IN THREE INCH CIRCLE	=	10	

9 Apr 1991

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CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 3

2in = 8

3in = 10

HS= 1.550

VS= 2.324

GS= 2.339

PATTERN #	:	4	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.863	.864	.958
MINIMUM X	:	-.687	-.686	-.592
MAXIMUM Y	:	.927	.772	.847
MINIMUM Y	:	-1.397	-.866	-.791
CENTROID X	:	.224	.223	.129
CENTROID Y	:	-.035	.120	.045
POA TO CENTROID in.	:	.227	.253	.137
MIN RADIUS	:	.277	.304	.189
MEAN RADIUS	:	.794	.731	.574
MAX RADIUS	:	1.397	.962	1.001
HORIZONTAL SPREAD	:	1.550	1.550	1.550
VERTICAL SPREAD	:	2.324	1.638	1.638
EXTREME SPREAD	:	2.339	1.716	1.680
NUMBER IN ONE INCH CIRCLE =	:	3		
NUMBER IN TWO INCH CIRCLE =	:	8		
NUMBER IN THREE INCH CIRCLE =	:	10		

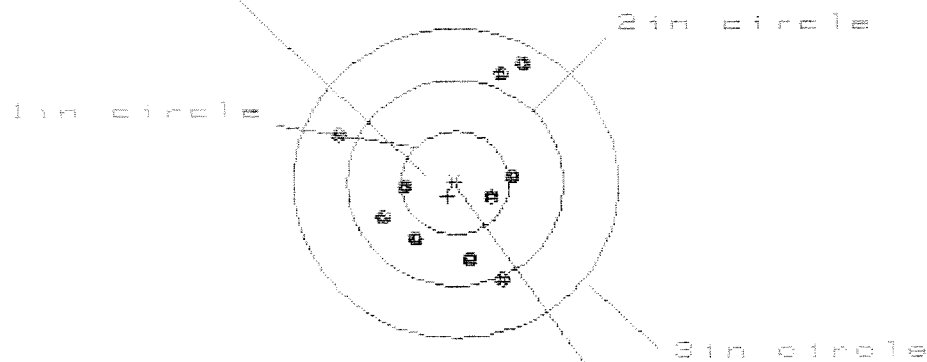
9 Apr 1991

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CENTERFIRE PATTERNS

5

POA



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 10

HS= 1.752

VS= 2.067

GS= 2.083

CENTROID *

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.665	.649	.521
MINIMUM X	-1.097	-1.023	-.678
MAXIMUM Y	1.140	1.155	1.226
MINIMUM Y	-.927	-.800	-.729
CENTROID X	.074	-.000	.128
CENTROID Y	.133	.006	-.065
POA TO CENTROID in.	.152	.006	.143
MIN RADIUS	.316	.362	.244
MEAN RADIUS	.806	.723	.650
MAX RADIUS	1.320	1.270	1.290
HORIZONTAL SPREAD	1.762	1.672	1.199
VERTICAL SPREAD	2.067	1.955	1.955
EXTREME SPREAD	2.083	2.039	1.955
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	10		