

C6611727

MODEL 700™ M24

Model **SWS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00092910** Serial: C6611727 Model: M24 SWS Center Fire Caliber: 7.62 NATO Produced: 03/15/1991 Repairman: Status: Closed 2/10/2005 11:33:25 AM

Verify Repair: [REDACTED]

Address Information

Customer: [REDACTED] Received From: [REDACTED] Return To: [REDACTED] Received From: [REDACTED]

Name: **DEF DIST DEPOT ANNISTON** **DEF DIST DEPOT ANNISTON**

Address 1: [REDACTED] [REDACTED]

Address 2: [REDACTED] PO Box: [REDACTED] [REDACTED] PO Box: [REDACTED]

City: **ANNISTON** **ANNISTON**

State: **AL** Zip Code: **362014199** Country: **US** State: **AL** Zip Code: **362014199** Country: **US**

FFL: [REDACTED]

Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing																		
Contact Information: Phone: [REDACTED] Fax: [REDACTED] Email: [REDACTED] Comments: [REDACTED]	Received Condition: Good Condition Notes: [REDACTED] CSR Notes: [REDACTED]	Accessories Received: <table border="1"> <thead> <tr> <th>Code</th> <th>Desc</th> <th>Qty</th> </tr> </thead> <tbody> <tr> <td>A007</td> <td>With Stud</td> <td>3</td> </tr> <tr> <td>A010</td> <td>Hard Case</td> <td>1</td> </tr> <tr> <td>A017</td> <td>Scope Base</td> <td>1</td> </tr> <tr> <td>A026</td> <td>Scope</td> <td>1</td> </tr> <tr> <td>A057</td> <td>Frt and Rear Sgt Base</td> <td>1</td> </tr> </tbody> </table>	Code	Desc	Qty	A007	With Stud	3	A010	Hard Case	1	A017	Scope Base	1	A026	Scope	1	A057	Frt and Rear Sgt Base	1		
Code	Desc	Qty																				
A007	With Stud	3																				
A010	Hard Case	1																				
A017	Scope Base	1																				
A026	Scope	1																				
A057	Frt and Rear Sgt Base	1																				

Repair Search Refresh Close

loglet 2/14/2005 9:23 AM CAPS NUM FINE SCPL

start 5 2 4 Arms 94 V13

Serial Number: **C6611727**

Model: **M24 SWS**



RE00092910

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6611727.___0
FILE DATE AND TIME: 07/07/2005 07:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.066
The Average Y Centroid of the Five Target Set:	-0.164
The Average Point of Impact of the Five Target Set:	0.177
The Average Mean Radius of the Five Target Set:	0.952
The Distance from POA to Centroid Target #1:	0.163
The Distance from Centroid Target #2 to Centroid Target #1:	0.374
The Distance from Centroid Target #3 to Centroid Target #1:	0.124
The Distance from Centroid Target #4 to Centroid Target #1:	0.571
The Distance from Centroid Target #5 to Centroid Target #1:	0.342

SERIAL NUMBER: C6611727. __0

TARGET NUMBER: 1

FILE DATE: 07/07/2005

FILE TIME: 07:55

X CENTROID: -0.160

Y CENTROID: -0.034

POA TO CENTROID: 0.163

HORZ SPREAD: 2.764

VERT SPREAD: 2.742

GROUP SPREAD: 3.618

MIN RADIUS: 0.613

MAX RADIUS: 2.112

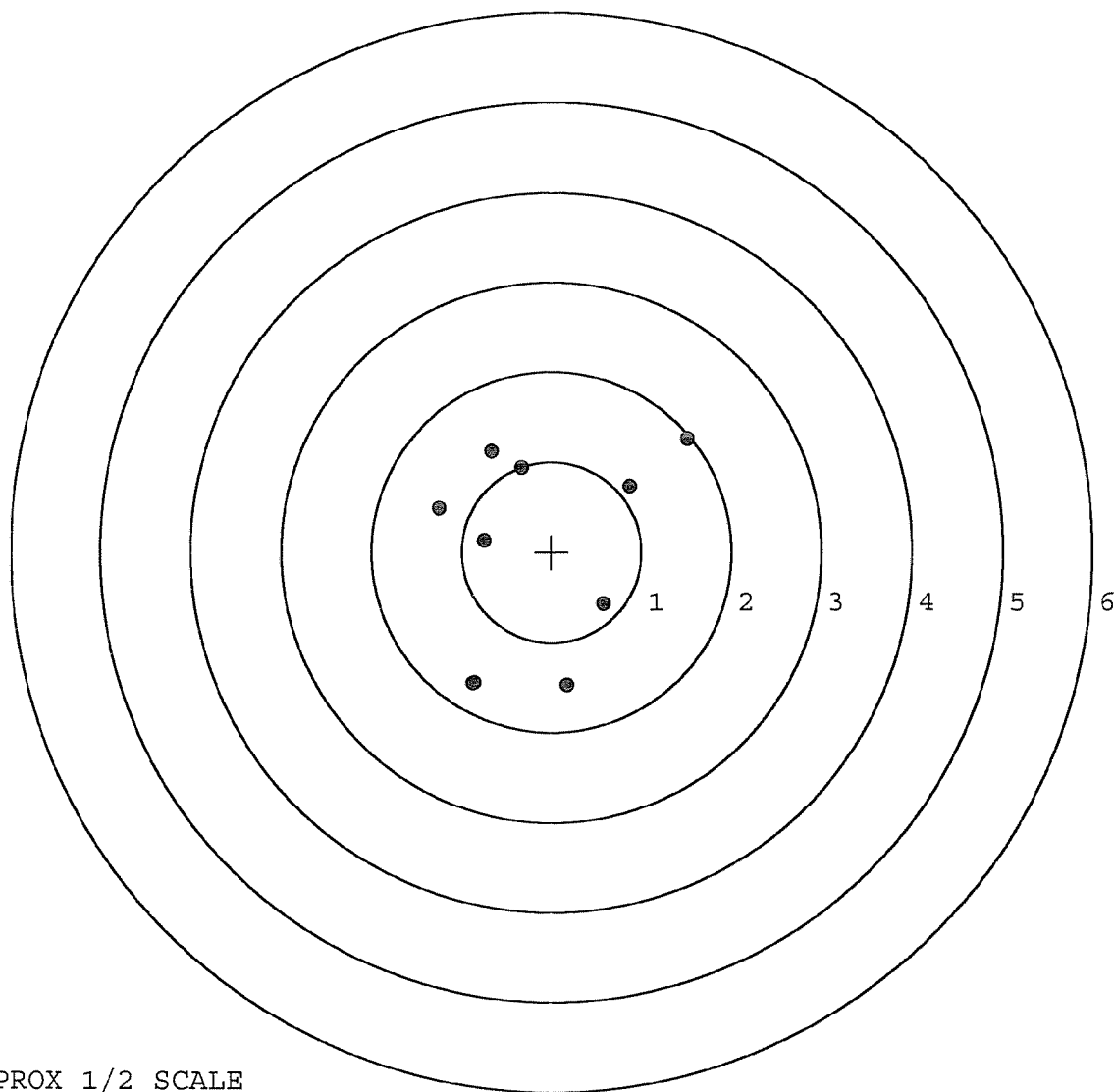
MEAN RADIUS: 1.305

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.753	0.121
2:	-0.335	0.940
3:	-0.669	1.117
4:	-1.251	0.483
5:	-0.874	-1.463
6:	0.580	-0.577
7:	1.513	1.256
8:	0.873	0.728
9:	-0.857	-1.456
10:	0.178	-1.486



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611727. __0

TARGET NUMBER: 2

FILE DATE: 07/07/2005

FILE TIME: 07:55

X CENTROID: 0.209

Y CENTROID: 0.028

POA TO CENTROID: 0.211

HORZ SPREAD: 1.264

VERT SPREAD: 2.587

GROUP SPREAD: 2.748

MIN RADIUS: 0.069

MAX RADIUS: 1.626

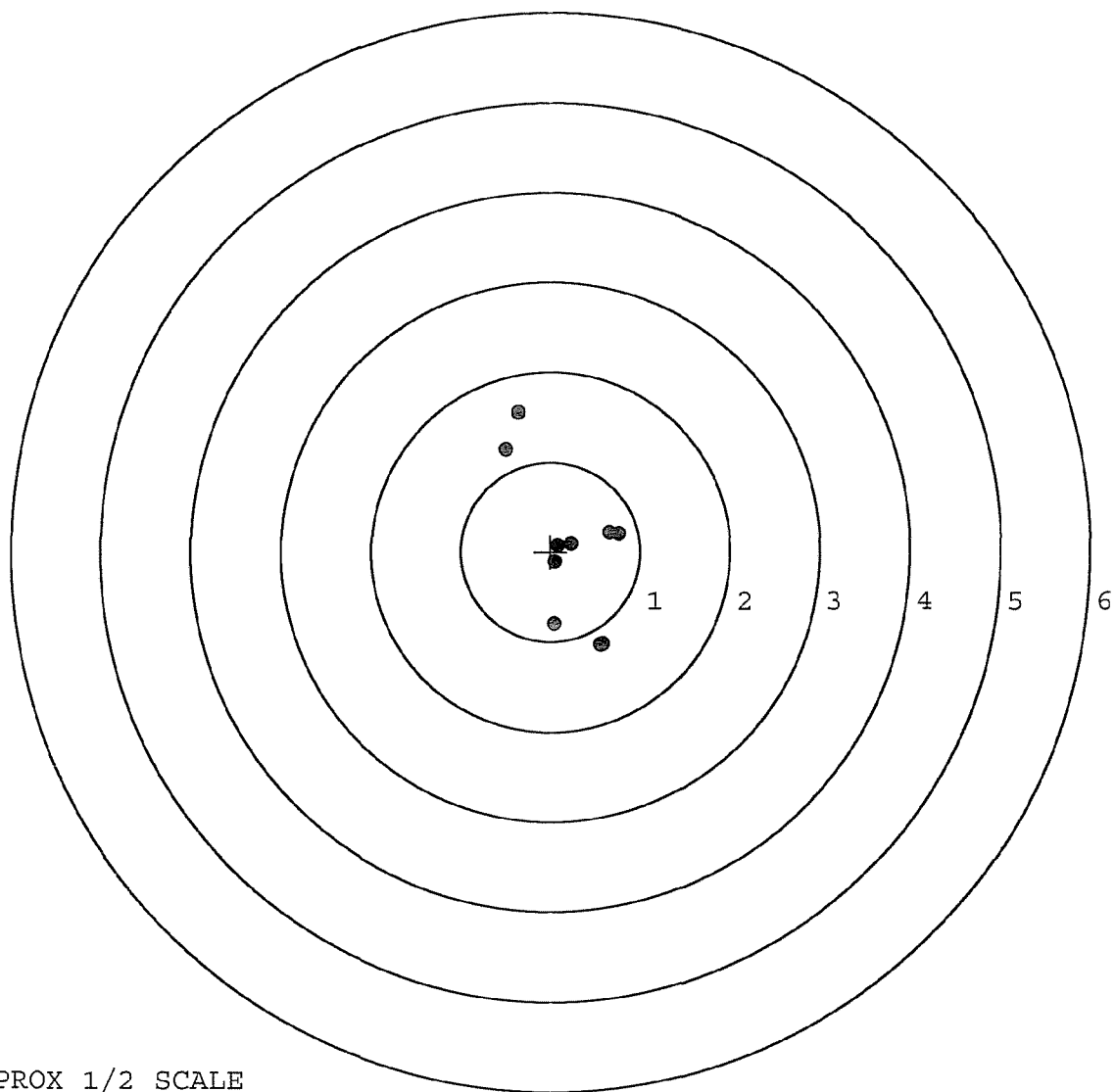
MEAN RADIUS: 0.753

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.045	-0.813
2:	0.556	-1.037
3:	0.586	-1.029
4:	0.760	0.201
5:	-0.362	1.550
6:	0.081	0.072
7:	0.049	-0.116
8:	0.233	0.093
9:	0.650	0.216
10:	-0.504	1.144



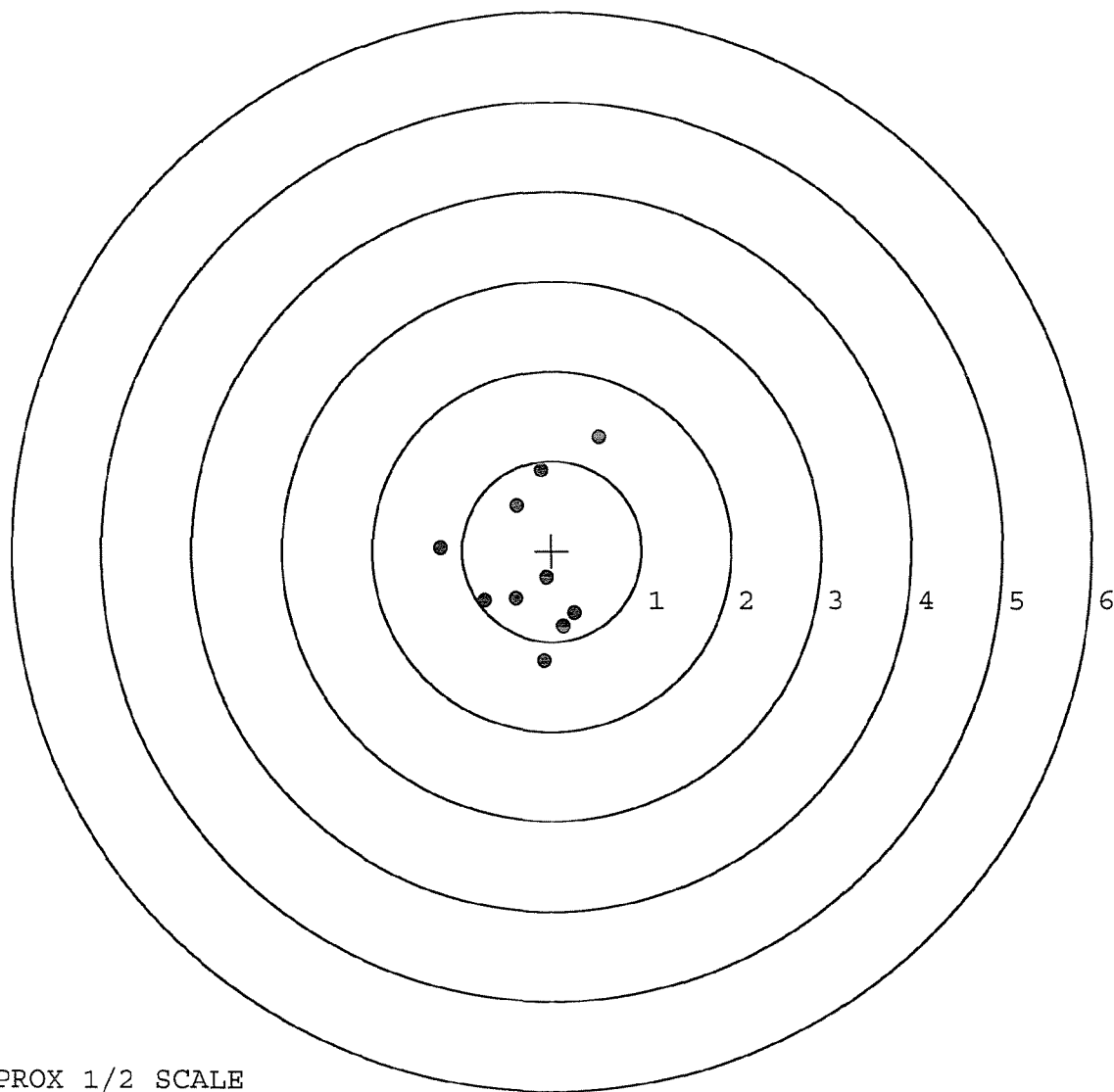
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611727.___0
TARGET NUMBER: 3
FILE DATE: 07/07/2005
FILE TIME: 07:55

X CENTROID: -0.216
Y CENTROID: -0.145
POA TO CENTROID: 0.260
HORZ SPREAD: 1.760
VERT SPREAD: 2.478
GROUP SPREAD: 2.553
MIN RADIUS: 0.217
MAX RADIUS: 1.590
MEAN RADIUS: 0.823

POINT#	X	Y
1:	-0.060	-0.296
2:	-0.093	-1.215
3:	0.128	-0.839
4:	0.251	-0.690
5:	-1.237	0.028
6:	-0.398	0.499
7:	-0.120	0.896
8:	0.523	1.263
9:	-0.749	-0.557
10:	-0.401	-0.536

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

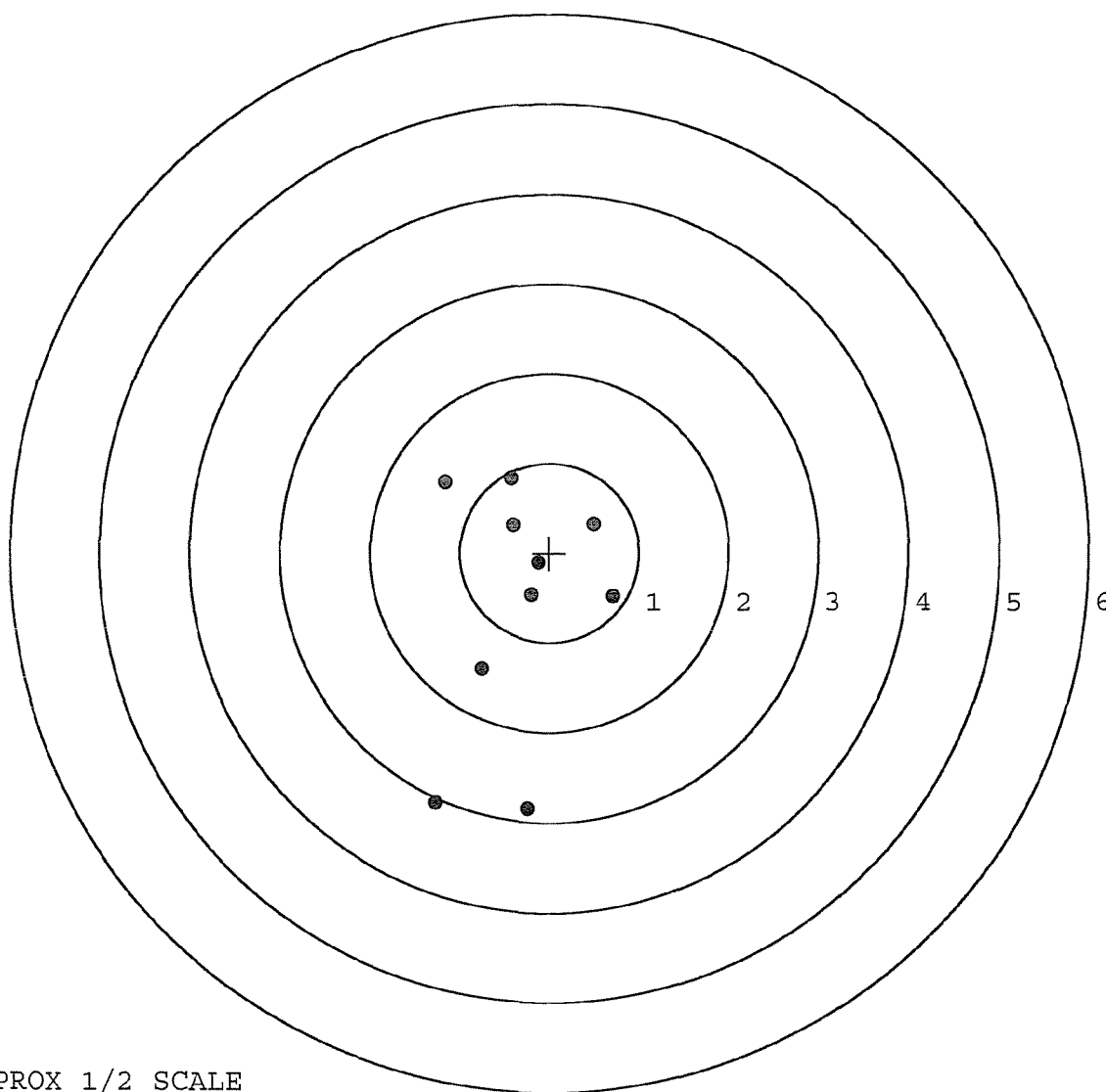


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611727.___0
TARGET NUMBER: 4
FILE DATE: 07/07/2005
FILE TIME: 07:55

X CENTROID: -0.341
Y CENTROID: -0.575
POA TO CENTROID: 0.669
HORZ SPREAD: 1.982
VERT SPREAD: 3.682
GROUP SPREAD: 3.716
MIN RADIUS: 0.177
MAX RADIUS: 2.399
MEAN RADIUS: 1.237
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.756	-1.305
2:	0.709	-0.492
3:	-0.201	-0.467
4:	-0.122	-0.109
5:	-0.412	0.312
6:	-1.273	-2.786
7:	-0.249	-2.849
8:	0.488	0.322
9:	-1.164	0.787
10:	-0.430	0.833

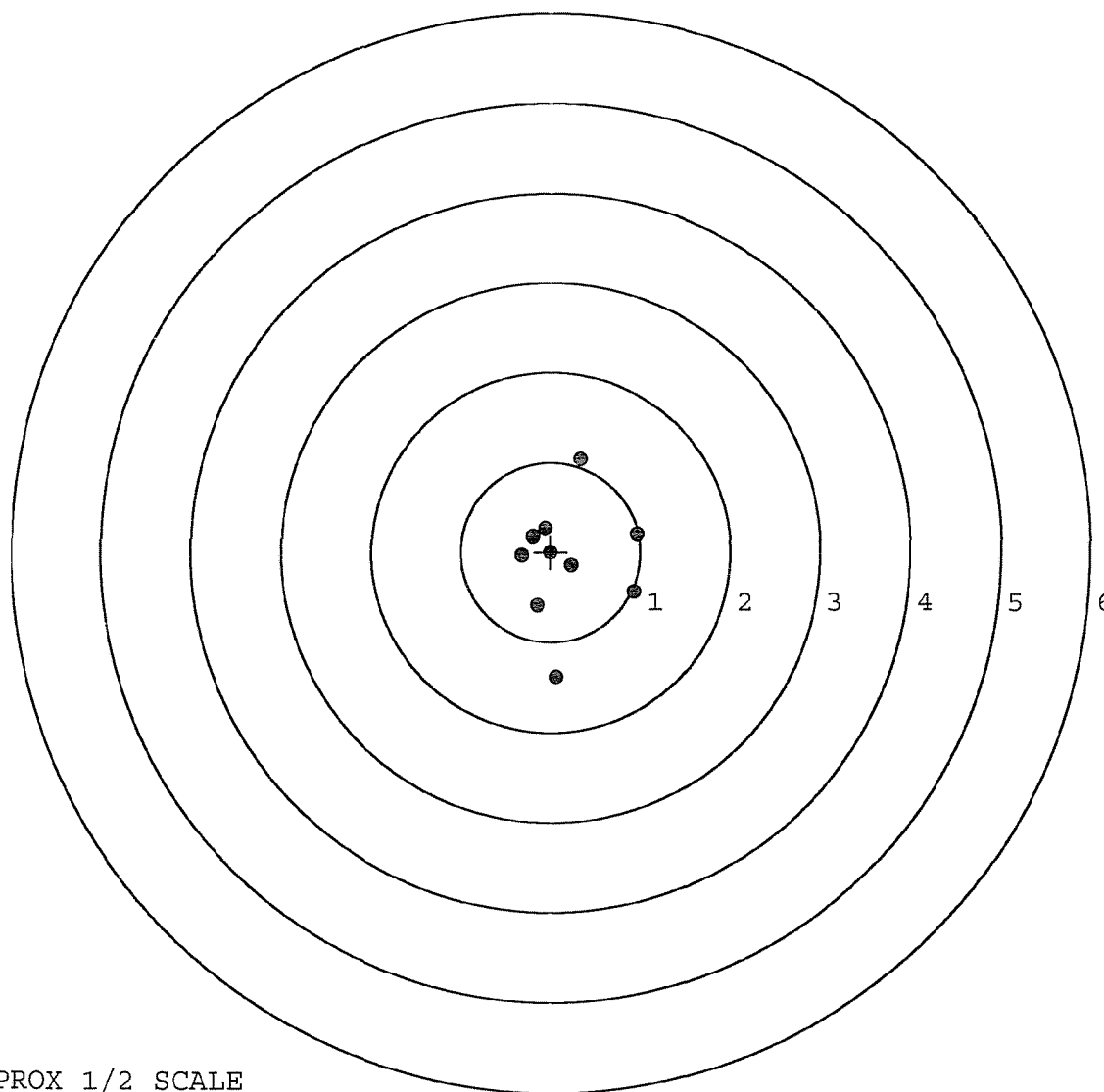


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611727.____0
TARGET NUMBER: 5
FILE DATE: 07/07/2005
FILE TIME: 07:55

X CENTROID: 0.177
Y CENTROID: -0.096
POA TO CENTROID: 0.201
HORZ SPREAD: 1.282
VERT SPREAD: 2.433
GROUP SPREAD: 2.448
MIN RADIUS: 0.076
MAX RADIUS: 1.304
MEAN RADIUS: 0.640
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.961	0.205
2:	0.929	-0.442
3:	0.338	1.038
4:	0.228	-0.152
5:	-0.150	-0.595
6:	-0.070	0.261
7:	-0.321	-0.044
8:	-0.001	-0.008
9:	-0.211	0.177
10:	0.064	-1.395



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R. & E NUMBER	92910		
SERIAL NUMBER	C6611727		
LOG-IN DATE	2-10-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	6-1-05	RTL
560 A	RE-BARREL	6-6-05	RTL
B	DRILL AND TAP	6-8-05	TREW
575	ASSEMBLE	6-6-05	RTL
600	PROOF	6-7-05	AC
605	CHECK HEADSPACE	6-7-05	AC
610	DIS-ASSEMBLE GUN	6-7-05	RTL
612	MAGNAFLUX <i>was</i>	6/9/05	<i>was</i>
615	ROLLMARK CALIBER	6-9-05	CW
618	ROTO-BLAST	6-10-05	LB
620	APPLY COATINGS	6-13-05	CR
625 A	FINAL ASSEMBLY	6-30-05	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE	8-8-05	AC
D	SAFETY "OFF" FORCE	8-8-05	AC
E	FIRING PIN INDENT	8-8-05	AC
640	TARGET	7-7-05	AC
655	FINAL INSPECT	8-8-05	AC
660	PACK	9-6-05	DA
		SHIP DATE	
		QAR INSPECTION DATE	

Remington[®] **DU PONT**
REG. U.S. PAT. & TM. OFF.

MODEL 700TM H24

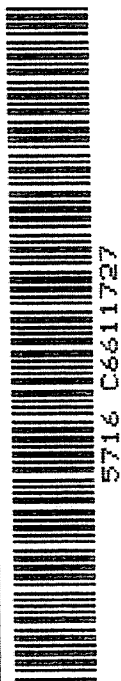
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

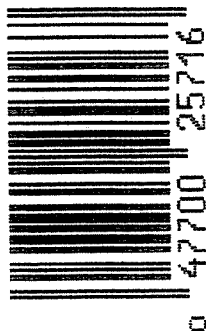
SERIAL NO.
C6611727

ORDER NO.
5716

20



UPC



CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6611727

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		1/10/91	KA
600	Proof		1/10/91	KA
607	Check Headspace		1/10/91	KA
610	Dis-assemble Gun		1/10/91	KA
612	Magnaflux Barrel Action		1/17/91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	LS
617	Drill and Tap Sight Holes	1 18 91		FB
618	Polish Barrel	1 18 91		WE
620	Apply Coatings (Barrel Action)		2-13-91	KA
	Apply Coating (Bolt)			KA
625	Final Assembly A) Clean inside of Bolt Assembly		2/22/91	KA
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/22/91	KA
	C) Inspect Ejector Hole for Chamfer		2/22/91	KA
	D) Oil Firing Pin Ass'y		2/22/91	KA
	E) Adjust Trigger Pull to Min Setting and Stake		2-27-91	DH

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	5	3	4	2-27-91	DH
	G) Safety Off Force	3	3	3			2-27-91	DH
	H) Trigger Pull Test & Retainability						2-27-91	DH
	I) Firing Pin Indent	.021	.0215	.0215			2-27-91	DH
	J) Assemble Stock						2/28/91	Kd
	K) Assemble Swivel Studs						3/2/91	WB
	L) Attach Front and Rear Sight Assemblies						2/28/91	Kd
	M) Iron Sight Alignment						2/28/91	Kd
	N) Detach Front & Rear Sights & place in numbered container						2/28/91	Kd
	O) Attach Scope to Rifle						2/28/91	Kd
	P) Detach & Attach Scope 20 Times						2/28/91	Kd
640	Gallery Target & Test						3-1-91	DH
	A) Time						3-1-91	DH
	B) Malfunctions						3-1-91	DH
	C) Pierced Primers						3-1-91	DH
	D) Optical Clarity of Scope						3-1-91	DH
645	Inspect for Live Ammo						3-1-91	DH
655	Final Inspection						3/2/91	WB
	A) Headspace							
	B) Trigger Pull	2.41	2.45	2.46	2.48	2.47	3-2-91	Kd
	C) Function						3/2/91	WB
660	Pack						3-15-91	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. CGG11777

DATE 2-27-91

TESTER DH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.72	2.62	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.60	2.68	2.45	
PULL #3	2.63	2.60	2.64	2.46	
PULL #4	2.63	2.70	2.72	2.48	
PULL #5	2.63	2.69	2.70	2.47	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.09		
PULL #2	3.10	3.07		
PULL #3	3.10	2.70		
PULL #4	3.05	3.15		
PULL #5	2.96	3.10		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.31		4.34
PULL #2	4.28	4.28		4.34
PULL #3	4.22	4.22		4.26
PULL #4	4.24	4.22		4.37
PULL #5	4.23	4.25		4.32
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6611727
1 Mar 1991

CENTROIDAL DISTANCES

0 TO 1	.158521
1 TO 2	.300727
1 TO 3	.0269072
1 TO 4	.513982
1 TO 5	.562282

3.4 ←---POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0876
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0524
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .102076
THE AMR FOR THIS RIFLE IS: .9606

1 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8611727

CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS= 10

IN CIR

1in = 2

2in = 5

3in = 10

HS= 1.653

VS= 2.410

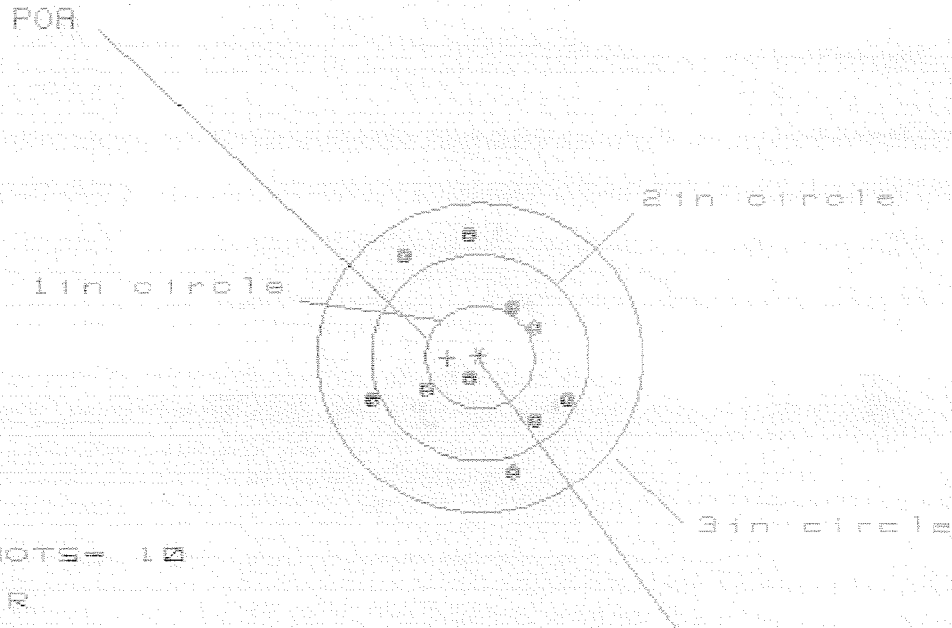
GS= 2.575

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.961	.979	.906
MINIMUM X	:	-.692	-.674	-.747
MAXIMUM Y	:	.968	.808	.637
MINIMUM Y	:	-1.442	-1.369	-1.663
CENTROID X	:	.045	.027	.100
CENTROID Y	:	-.152	.008	.179
POA TO CENTROID in.	:	.158	.029	.205
MIN RADIUS	:	.358	.210	.135
MEAN RADIUS	:	.921	.827	.728
MAX RADIUS	:	1.451	1.488	1.056
HORIZONTAL SPREAD	:	1.653	1.653	1.653
VERTICAL SPREAD	:	2.410	2.177	1.300
EXTREME SPREAD	:	2.575	2.575	1.941
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	

1 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08611727

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1in = 1

2in = 6

3in = 10

HS= 1.835

VS= 2.311

GS= 2.360

CENTROID #

PATTERN #

2

SHOTS (BEST OF)	10	9	8
MAXIMUM X	.804	.789	.700
MINIMUM X	-1.031	-1.046	-1.135
MAXIMUM Y	1.225	1.140	.751
MINIMUM Y	-1.006	-.950	-.807
CENTROID X	.299	.314	.403
CENTROID Y	.009	-.127	-.270
POA TO CENTROID in.	.300	.339	.405
MIN RADIUS	.200	.132	.230
MEAN RADIUS	.829	.767	.687
MAX RADIUS	1.232	1.342	1.147
HORIZONTAL SPREAD	1.835	1.835	1.835
VERTICAL SPREAD	2.311	2.090	1.558
EXTREME SPREAD	2.360	2.333	1.836
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	10		

1 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C0611727

CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS= 10

IN CIR

1in = 1

2in = 6

3in = 9

HS= 2.152

VS= 2.487

GS= 2.489

PATTERN #

03

SHOTS (BEST OF)

10

9

8

MAXIMUM X

.953

.994

.849

MINIMUM X

-1.199

-1.158

-.855

MAXIMUM Y

1.461

.876

.930

MINIMUM Y

-1.026

-.863

-.809

CENTROID X

.025

-.016

.129

CENTROID Y

-.134

-.297

-.351

POA TO CENTROID in.

.137

.297

.374

MIN RADIUS

.420

.290

.411

MEAN RADIUS

.918

.813

.756

MAX RADIUS

1.507

1.238

1.139

HORIZONTAL SPREAD

2.152

2.152

1.704

VERTICAL SPREAD

2.487

1.739

1.739

EXTREME SPREAD

2.489

2.229

1.901

NUMBER IN ONE INCH CIRCLE =

1

NUMBER IN TWO INCH CIRCLE =

6

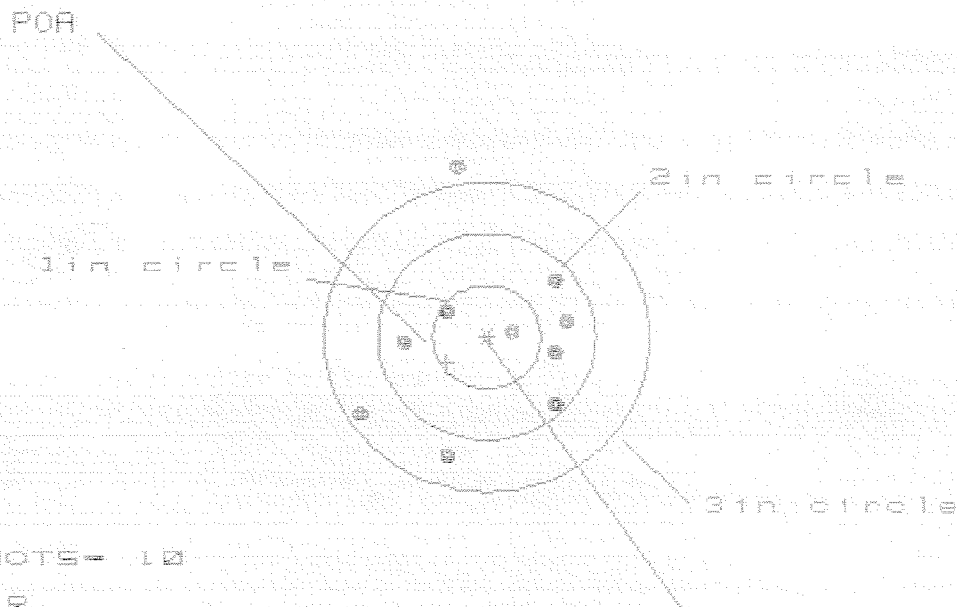
NUMBER IN THREE INCH CIRCLE =

9

1 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8611727

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1in = 2

2in = 7

3in = 9

HS= 1.920

VS= 2.826

CS= 2.826

CENTROID *

PATTERN #

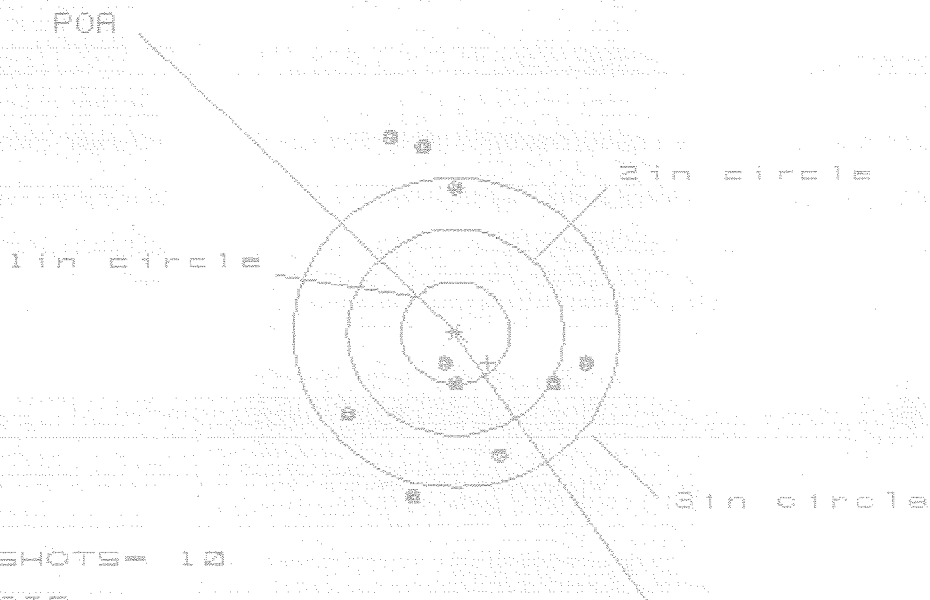
4

SHOTS (BEST OF)	10	9	8
MAXIMUM X	.756	.721	.571
MINIMUM X	-1.164	-1.199	-.933
MAXIMUM Y	1.690	.749	.682
MINIMUM Y	-1.136	-.949	-1.016
CENTROID X	.369	.404	.554
CENTROID Y	.247	.060	.127
POA TO CENTROID in.	.444	.408	.568
MIN RADIUS	.239	.300	.164
MEAN RADIUS	.888	.793	.688
MAX RADIUS	1.719	1.315	1.140
HORIZONTAL SPREAD	1.920	1.920	1.504
VERTICAL SPREAD	2.826	1.698	1.698
EXTREME SPREAD	2.826	2.196	1.944
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		9	

1 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8611727

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 2

3 in = 7

HE= 2.234

VS= 3.402

CS= 3.408

CENTROID #

PATTERN #

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.195	1.126	1.078
MINIMUM X	-1.039	-1.108	-1.156
MAXIMUM Y	1.859	2.025	1.865
MINIMUM Y	-1.543	-1.336	-1.083
CENTROID X	-.300	-.231	-.183
CENTROID Y	.292	.085	-.168
POA TO CENTROID in.	.419	.246	.249
MIN RADIUS	.344	.232	.162
MEAN RADIUS	1.247	1.104	.922
MAX RADIUS	1.962	2.061	1.867
HORIZONTAL SPREAD	2.234	2.234	2.234
VERTICAL SPREAD	3.402	3.361	2.948
EXTREME SPREAD	3.408	3.363	2.983
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		2	
NUMBER IN THREE INCH CIRCLE =		7	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 94-18736

INITIAL CUSTOMER ORDER NO.

JJM

DAAA09-92-C-0834

W/10X SCOPE M-24 SNIPER W/DEPLOYMENT KIT
ATTN FRED MARTIN

Scope 90-0232

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

06/14/94

06/15/94

C6611727

700 7.62

NATO

ACCESSORIES

HARD CASE

SCOPE MNTS

SCOPE BASE

SLING STRAP

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL 36201-5025

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL

36201-5025

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

FROM DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Trigger Assy \$173.31
CIVIL 80.00
\$253.31

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400034961

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6611727

DATE 10-30-95

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.27	2.24	2.27	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.26	2.27	2.25	
PULL #3	2.19	2.22	2.23	
PULL #4	2.22	2.29	2.28	
PULL #5	2.26	2.20	2.25	
TOTAL	11.20	11.22	11.28	
AVG.	2.24	2.24	2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.16	
PULL #2	3.21	3.12	
PULL #3	3.17	3.19	
PULL #4	3.21	3.22	
PULL #5	3.22	3.13	
TOTAL	15.97	15.82	
AVG.	3.19	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.00	4.15	
PULL #2	4.34	3.98	4.12	
PULL #3	4.12	4.14	4.08	
PULL #4	4.27	4.06	4.11	
PULL #5	4.22	4.10	4.11	
TOTAL	21.06	20.28	20.57	
AVG.	4.21	4.05	4.11	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6611727

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607.	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5 3/4	6	5 3/4			12/14	WB
	G) Safety Off Force	2 3/4	2 3/4	2 3/4			12/14	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection A) Headspace							
	B) Trigger Pull	2.14	2.17	2.21	2.17	2.14	12/14	WB
	C) Function							
660	Pack							