

C6611728

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



Repair Inquiry

Repair Number: RE00130512

Serial: C6611728 Model M24 SW5 Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

New 6/19/2007 7:35:36 AM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: C CO 2/3D SFG (A)

C CO 2/3D SFG (A)

Address 1: E-1650 KUWAIT STREET

E-1650 KUWAIT STREET

Address 2: ATTN: MARIO NARANJO

PO Box:

ATTN: MARIO NARANJO

PO Box:

City: FT. BRAGG

FT. BRAGG

State: NC

Zip Code: 28310

Country: US

State: NC

Zip Code: 28310

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

6/19/2007

7:46 AM

CAPS

NUM

INS

SCRL



Inbox - Micros...

Calendar - Mic...

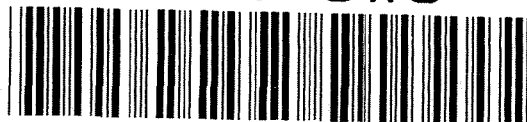
Calendar - Mic...

Arms Services ...

7:46 AM

Serial Number: C6611728

Model: M24 SWS



RE00130512

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6611728.___0
FILE DATE AND TIME: 07/20/2007 22:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.056
The Average Y Centroid of the Five Target Set:	-0.058
The Average Point of Impact of the Five Target Set:	0.080
The Average Mean Radius of the Five Target Set:	0.489
The Distance from POA to Centroid Target #1:	0.031
The Distance from Centroid Target #2 to Centroid Target #1:	0.099
The Distance from Centroid Target #3 to Centroid Target #1:	0.012
The Distance from Centroid Target #4 to Centroid Target #1:	0.248
The Distance from Centroid Target #5 to Centroid Target #1:	0.144

SERIAL NUMBER: C6611728. 0

TARGET NUMBER: 1

FILE DATE: 07/20/2007

FILE TIME: 22:57

POINT#	X	Y
1:	-0.768	0.658
2:	-0.066	-1.173
3:	0.715	0.190
4:	0.045	-0.539
5:	0.335	0.014
6:	-0.079	-0.136
7:	0.015	0.300
8:	-0.269	0.283
9:	-0.015	0.126
10:	0.076	-0.028

X CENTROID: -0.001

Y CENTROID: -0.030

POA TO CENTROID: 0.031

HORZ SPREAD: 1.483

VERT SPREAD: 1.831

GROUP SPREAD: 1.961

MIN RADIUS: 0.077

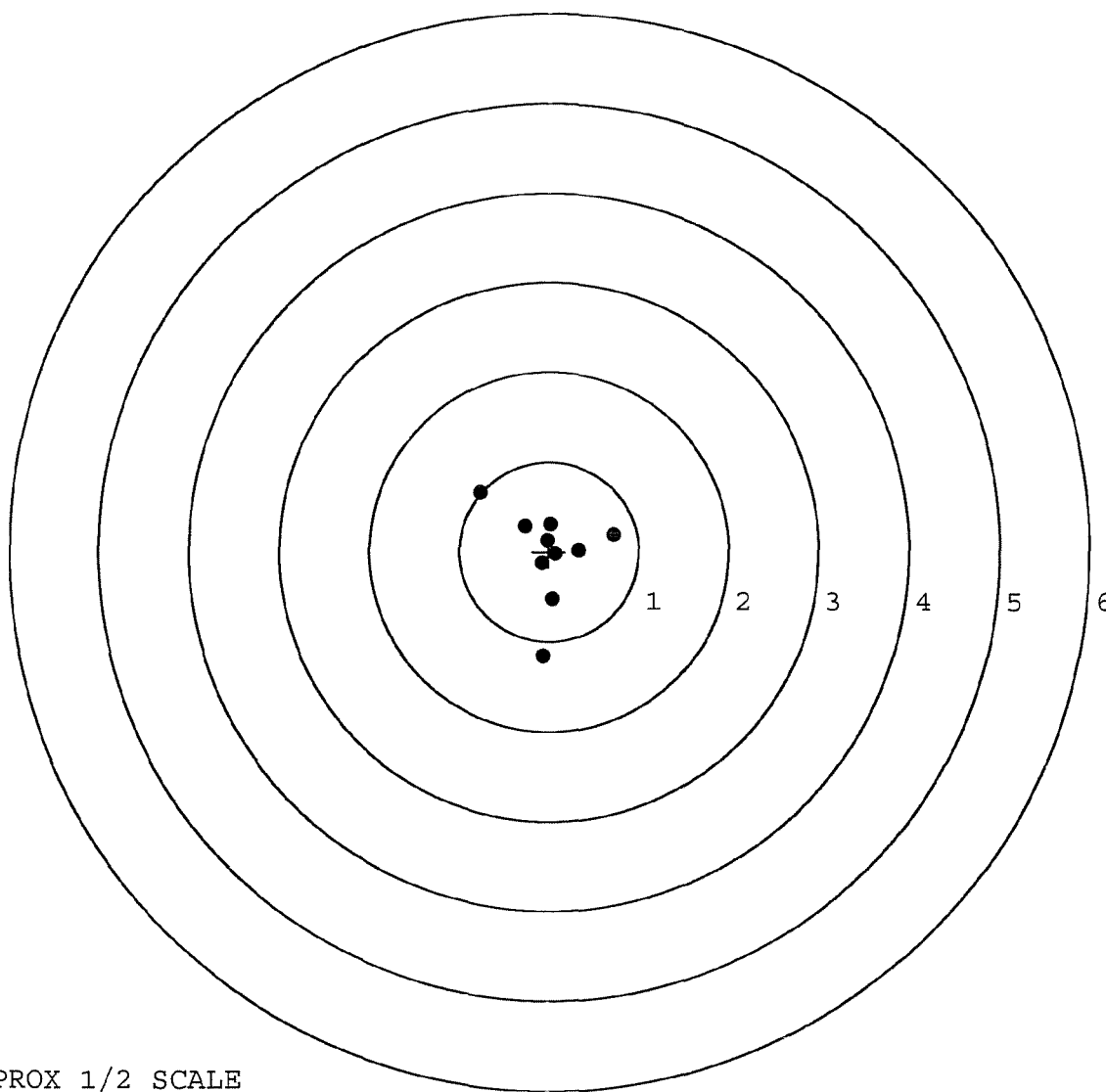
MAX RADIUS: 1.144

MEAN RADIUS: 0.488

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611728. __0

TARGET NUMBER: 2

FILE DATE: 07/20/2007

FILE TIME: 22:57

POINT#	X	Y
1:	-0.302	0.742
2:	0.069	0.290
3:	0.148	-0.012
4:	0.475	0.140
5:	0.069	-0.346
6:	-0.209	-0.218
7:	-0.332	-0.115
8:	-0.571	0.003
9:	0.402	0.131
10:	-0.332	-0.115

X CENTROID: -0.058

Y CENTROID: 0.050

POA TO CENTROID: 0.077

HORZ SPREAD: 1.046

VERT SPREAD: 1.088

GROUP SPREAD: 1.150

MIN RADIUS: 0.215

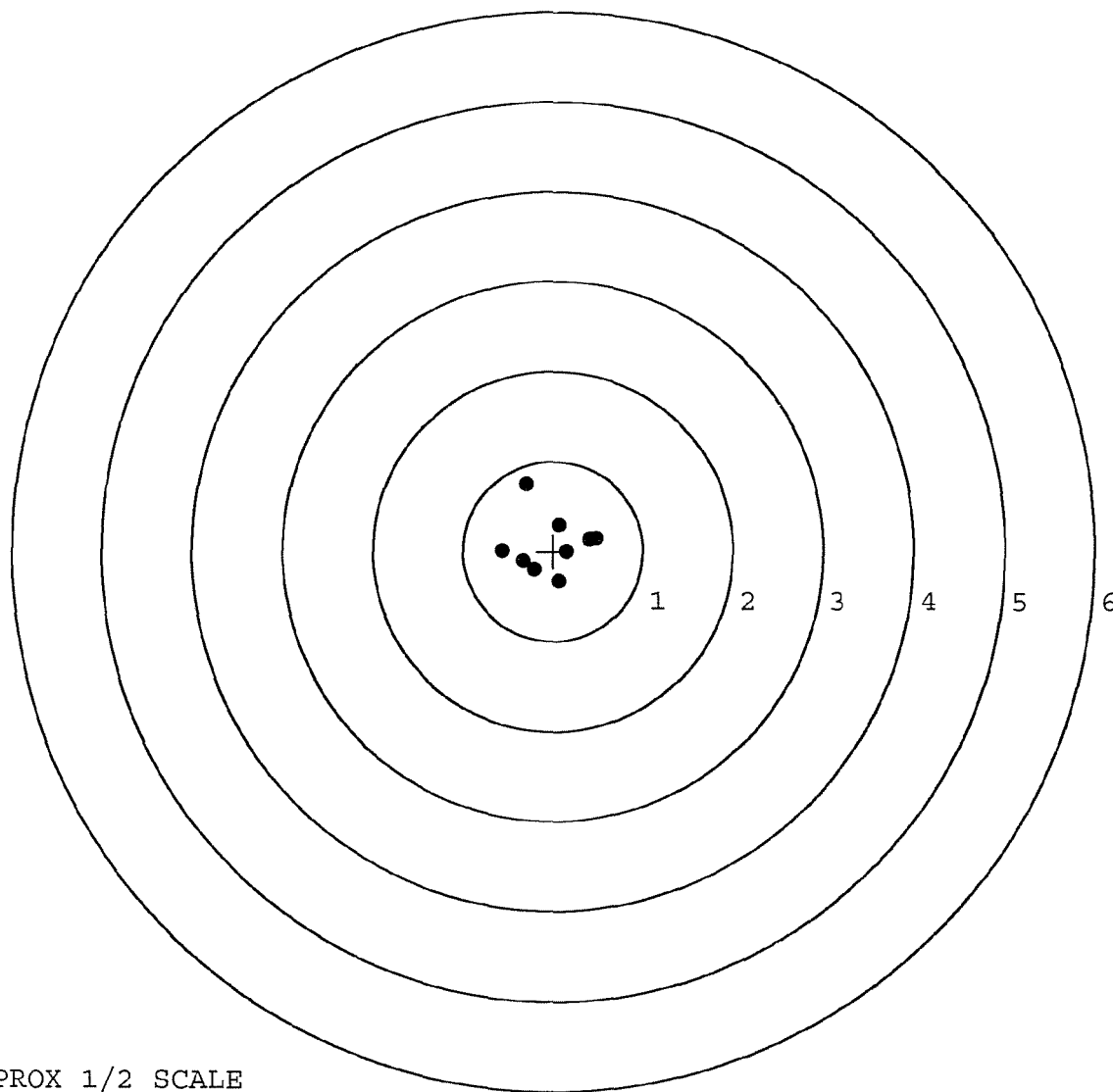
MAX RADIUS: 0.734

MEAN RADIUS: 0.411

IN 1 IN DIAMETER: 7

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

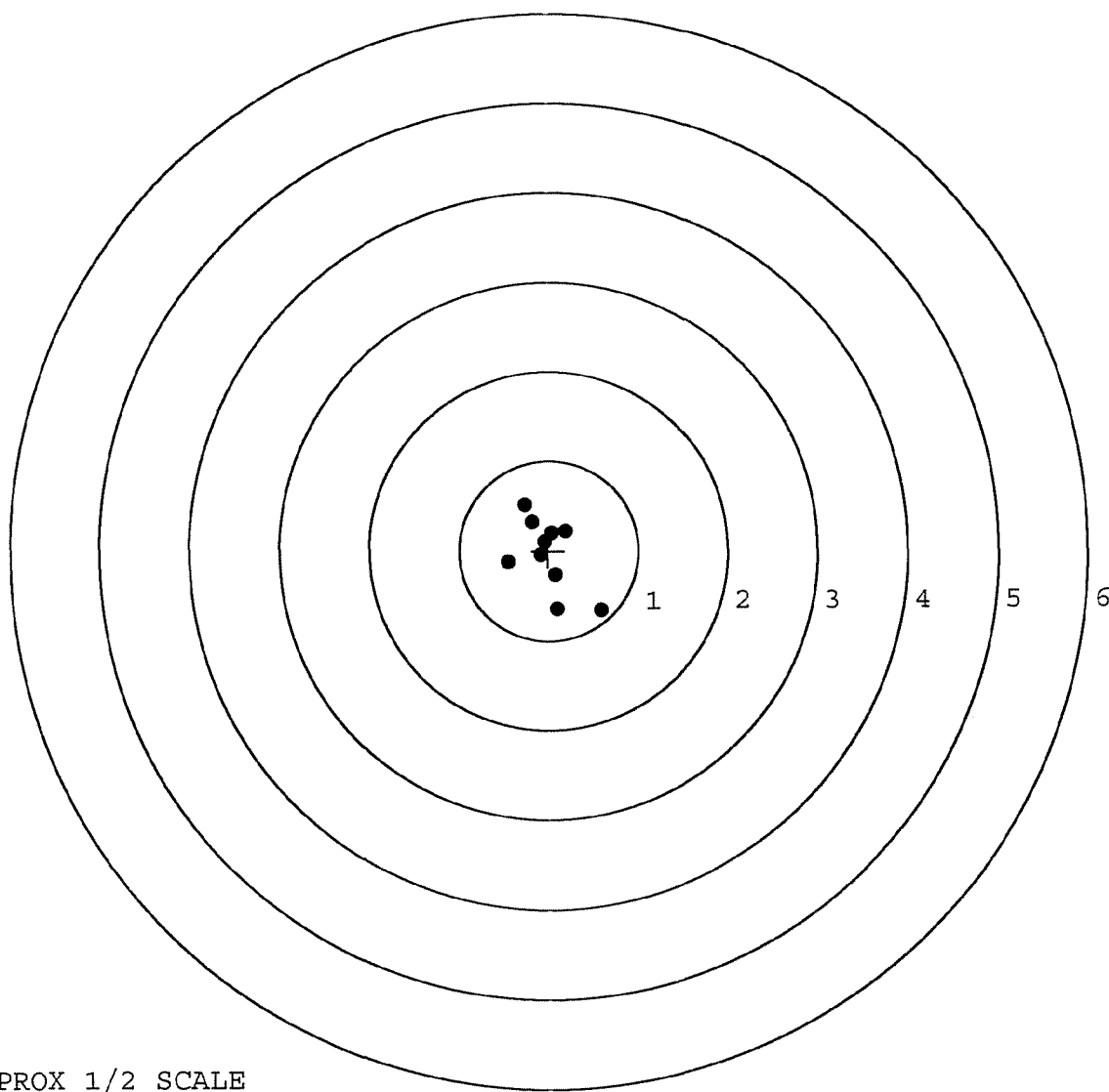


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611728.___0
TARGET NUMBER: 3
FILE DATE: 07/20/2007
FILE TIME: 22:57

POINT#	X	Y
1:	-0.262	0.510
2:	-0.185	0.320
3:	0.195	0.216
4:	-0.040	0.097
5:	-0.081	-0.053
6:	0.075	-0.271
7:	0.098	-0.649
8:	0.581	-0.666
9:	-0.458	-0.128
10:	0.046	0.200

X CENTROID: -0.003
Y CENTROID: -0.042
POA TO CENTROID: 0.043
HORZ SPREAD: 1.039
VERT SPREAD: 1.176
GROUP SPREAD: 1.447
MIN RADIUS: 0.079
MAX RADIUS: 0.854
MEAN RADIUS: 0.399
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611728. __0

TARGET NUMBER: 4

FILE DATE: 07/20/2007

FILE TIME: 22:57

POINT#	X	Y
1:	-0.751	-0.535
2:	-0.488	0.032
3:	-0.035	0.278
4:	0.396	0.622
5:	0.674	0.168
6:	0.287	-0.120
7:	-0.135	-0.327
8:	0.412	-1.044
9:	-0.510	-1.820
10:	-0.593	0.072

X CENTROID: -0.074

Y CENTROID: -0.267

POA TO CENTROID: 0.278

HORZ SPREAD: 1.425

VERT SPREAD: 2.442

GROUP SPREAD: 2.605

MIN RADIUS: 0.085

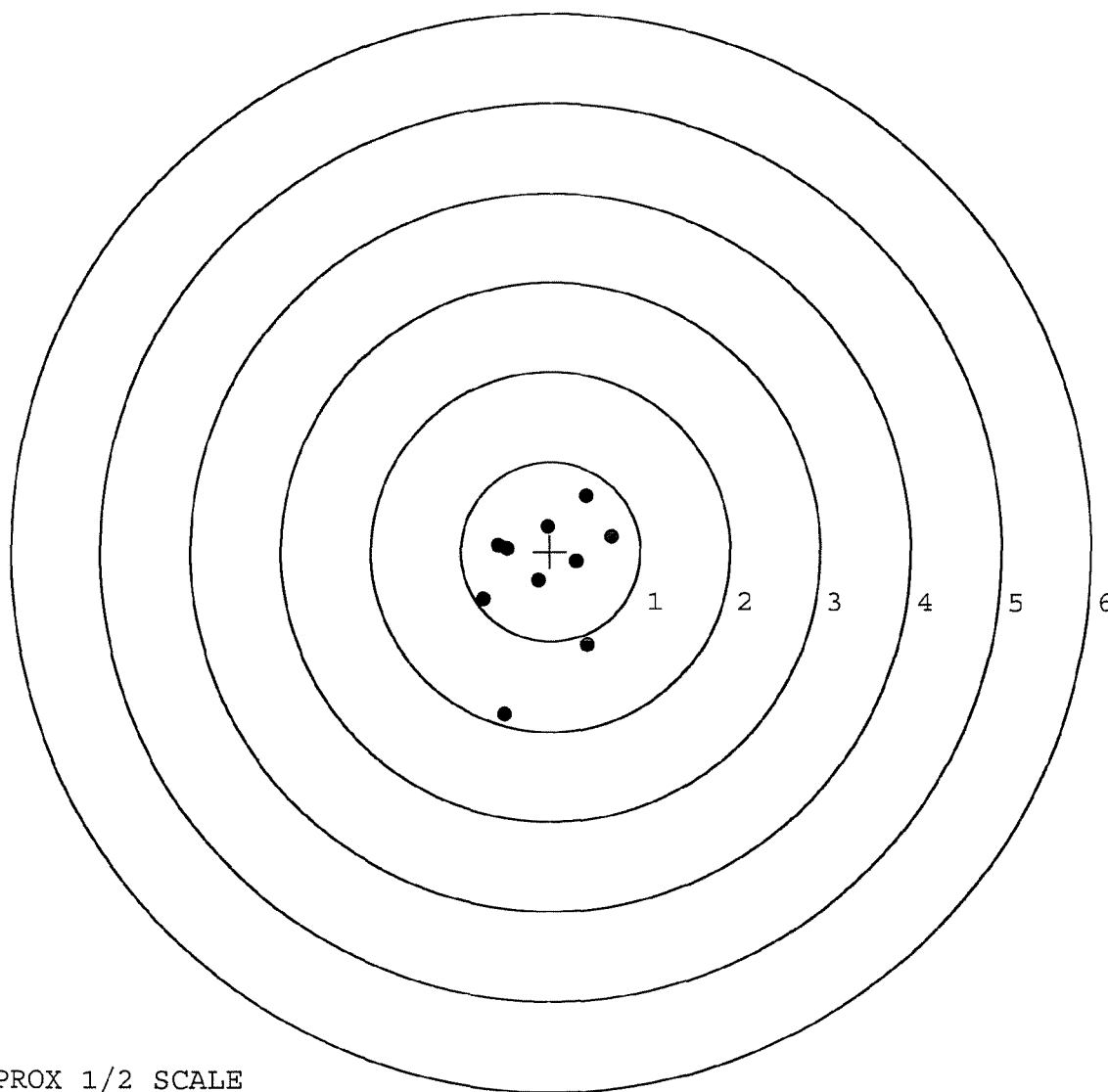
MAX RADIUS: 1.613

MEAN RADIUS: 0.728

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611728. __0

TARGET NUMBER: 5

FILE DATE: 07/20/2007

FILE TIME: 22:57

POINT#	X	Y
1:	0.076	0.281
2:	0.261	0.428
3:	-0.451	0.067
4:	-0.149	0.067
5:	-0.165	-0.179
6:	-0.146	-0.478
7:	-0.957	-0.008
8:	0.808	-0.159
9:	-0.403	-0.062
10:	-0.296	0.047

X CENTROID: -0.142

Y CENTROID: 0.000

POA TO CENTROID: 0.142

HORZ SPREAD: 1.765

VERT SPREAD: 0.906

GROUP SPREAD: 1.771

MIN RADIUS: 0.067

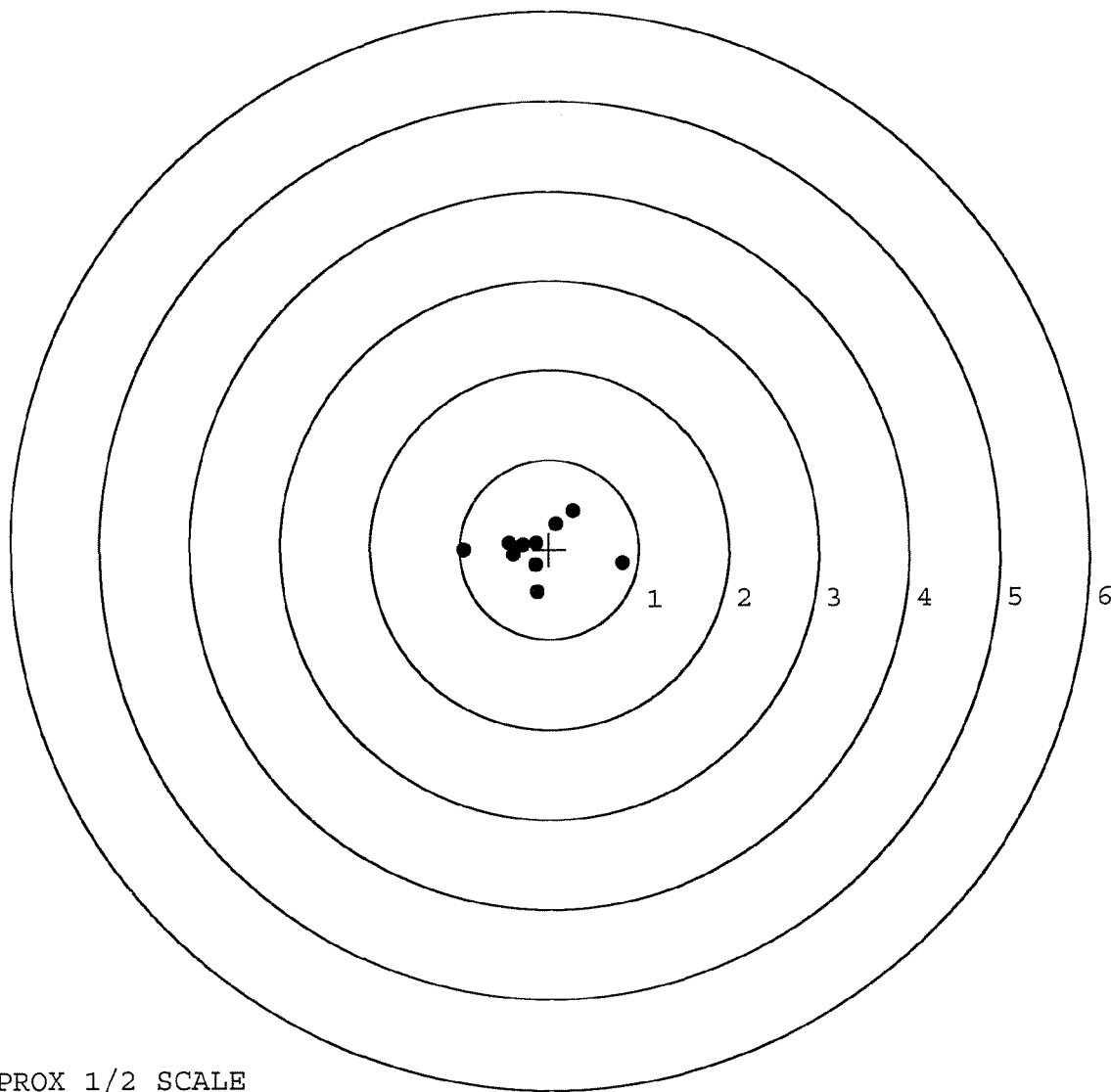
MAX RADIUS: 0.963

MEAN RADIUS: 0.419

IN 1 IN DIAMETER: 7

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER		<u>00130512</u>		
SERIAL NUMBER		<u>C 6611728</u>		
LOG-IN DATE		<u>6-26-07</u>		
OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		6-26-07	SPD
505	RE-BARREL		6-28-07	SPD
560	ASSEMBLE		7-9-07	RT
600	PROOF	MAGNA-FLUX	7-10-07	TRW
605	CHECK HEADSPACE		7-10-07	TRW
610	DIS-ASSEMBLE GUN		7-11-07	RT
612	MAGNAFLUX	OPERATOR <u>unrb</u>	7/12/07	unrb
510	DRILL AND TAP		7-11-07	SD
615	ROLLMARK CALIBER		7-12-07	CW
618	ROTO-BLAST		7-12-07	LB
620	APPLY COATINGS		7/13/07	FB
625	FINAL ASSEMBLY		7/19/07	SPD
640	FUNCTION TEST AND	(PASS) FAIL	7-20-07	TRW
650	TARGET	(PASS) FAIL	7-20-07	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	F 7-20-07	Fm
670	FINAL INSPECTION		7-21-07	DA
	A) HEADSPACE	PASS FAIL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	283 2.72 285 2.89 2.82 7-20-07	DA
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.0 5.0 4.5 7-20-07	DA
	G) SAFETY OFF FORCE	2 LBS MAX	2.5 3.0 5.0 7-20-07	DA
	I) FIRING PIN INDENT	.020	.023 .023 .023 7-20-07	DA
690	PACK			




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ H24

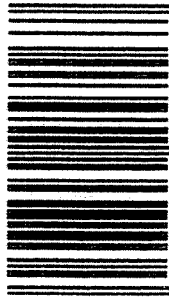
SERIAL NO.
C6611728

ORDER NO.
5716

MADE IN ILLION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



UPC



0 47700 25716 7

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00034887** Serial: **C6611728** Model: **700** Center Fire Caliber: **7.62 NATO M-24 (SW9)** Repairman:
 Verify Repair Status: **Closed 11/1/01 8:09:25 AM**

Address Information

Customer: **C CO 2/3RD SFGA** Received From: **C CO 2/3RD SFGA** Return To: **C CO 2/3RD SFGA** Received From:
 Address 1: Address 2: PO Box: PO Box:
 City: **FORT BRAGG** City: **FORT BRAGG**
 State: **NC** Zip Code: **28310** Country: **US** State: **NC** Zip Code: **28310** Country: **US**
 FFL:

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information **Received Condition** **Accessories Received**

Phone: Poor
 Fax: Condition Notes:
 Email: CSR Notes:
 Comments:

Code	Desc	Qty
A007	With Stud	1
A016	Scope Mounts	1
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1

Repair Search **Refresh** **Close**

11/1/01 9:48 AM C&P5 NUM INS SCL

Start Inbox - M... Calendar... Microsoft... NIBGS C... Arms S... 9:48 AM

Serial Number: **C6611728**

Model: **700**



RE00034887

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6611728.___0

FILE DATE AND TIME: 11/26/2001 10:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

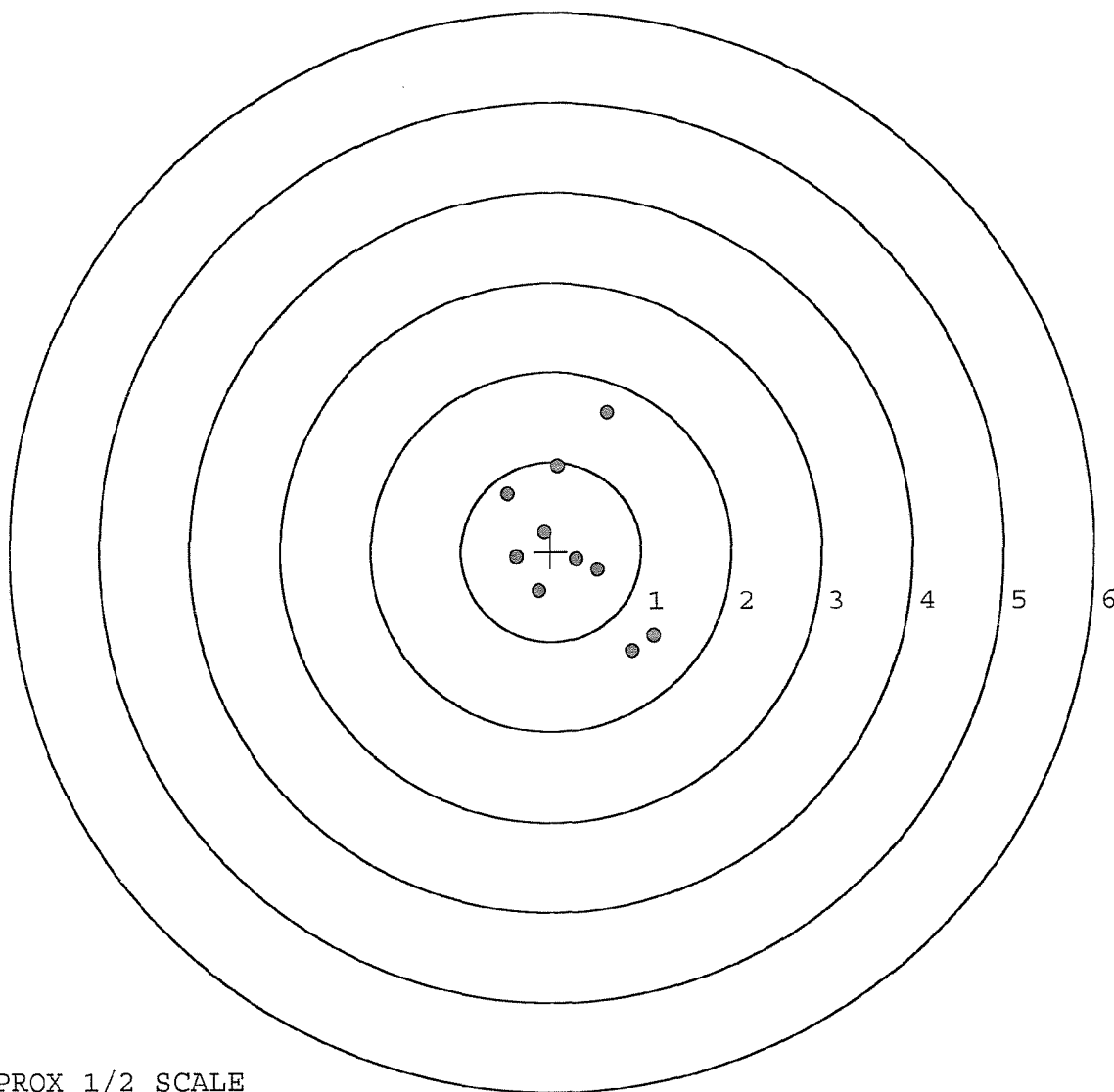
The Average X Centroid of the Five Target Set:	0.234
The Average Y Centroid of the Five Target Set:	0.152
The Average Point of Impact of the Five Target Set:	0.279
The Average Mean Radius of the Five Target Set:	1.057
The Distance from POA to Centroid Target #1:	0.251
The Distance from Centroid Target #2 to Centroid Target #1:	0.217
The Distance from Centroid Target #3 to Centroid Target #1:	0.282
The Distance from Centroid Target #4 to Centroid Target #1:	0.099
The Distance from Centroid Target #5 to Centroid Target #1:	0.484

SERIAL NUMBER: C6611728. 0
TARGET NUMBER: 1
FILE DATE: 11/26/2001
FILE TIME: 10:22

X CENTROID: 0.246
Y CENTROID: 0.050
POA TO CENTROID: 0.251
HORZ SPREAD: 1.617
VERT SPREAD: 2.663
GROUP SPREAD: 2.677
MIN RADIUS: 0.138
MAX RADIUS: 1.549
MEAN RADIUS: 0.819

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.626	1.551
2:	0.074	0.949
3:	-0.482	0.642
4:	-0.071	0.209
5:	-0.384	-0.065
6:	0.284	-0.083
7:	0.515	-0.204
8:	-0.135	-0.444
9:	1.135	-0.944
10:	0.895	-1.112

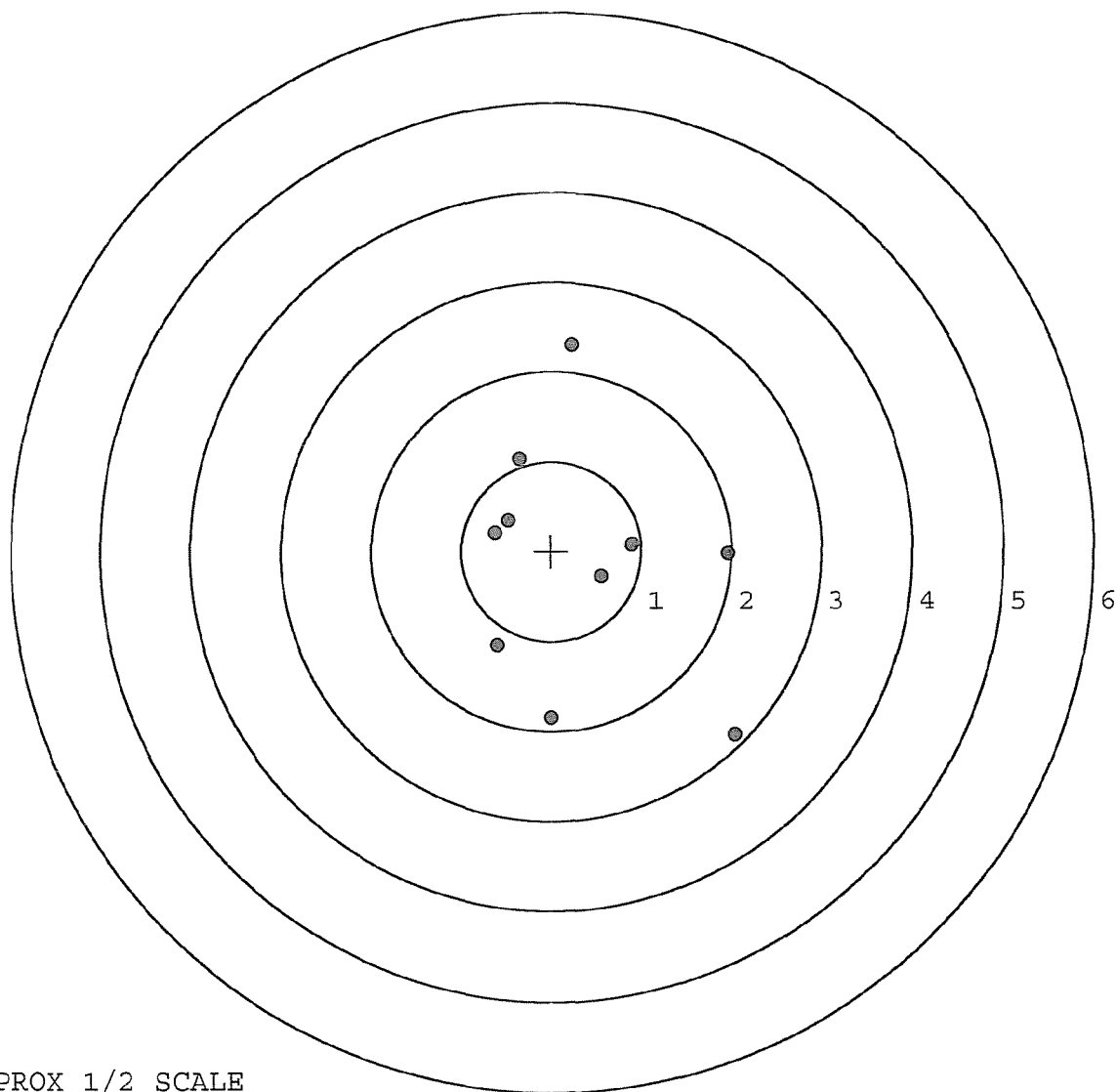


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611728. __0
TARGET NUMBER: 2
FILE DATE: 11/26/2001
FILE TIME: 10:22

X CENTROID: 0.361
Y CENTROID: -0.134
POA TO CENTROID: 0.385
HORZ SPREAD: 2.668
VERT SPREAD: 4.329
GROUP SPREAD: 4.691
MIN RADIUS: 0.246
MAX RADIUS: 2.539
MEAN RADIUS: 1.386
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 6

POINT#	X	Y
1:	0.230	2.287
2:	-0.355	1.028
3:	-0.631	0.201
4:	0.899	0.076
5:	0.556	-0.284
6:	1.961	-0.033
7:	-0.600	-1.053
8:	0.002	-1.859
9:	2.037	-2.042
10:	-0.484	0.341

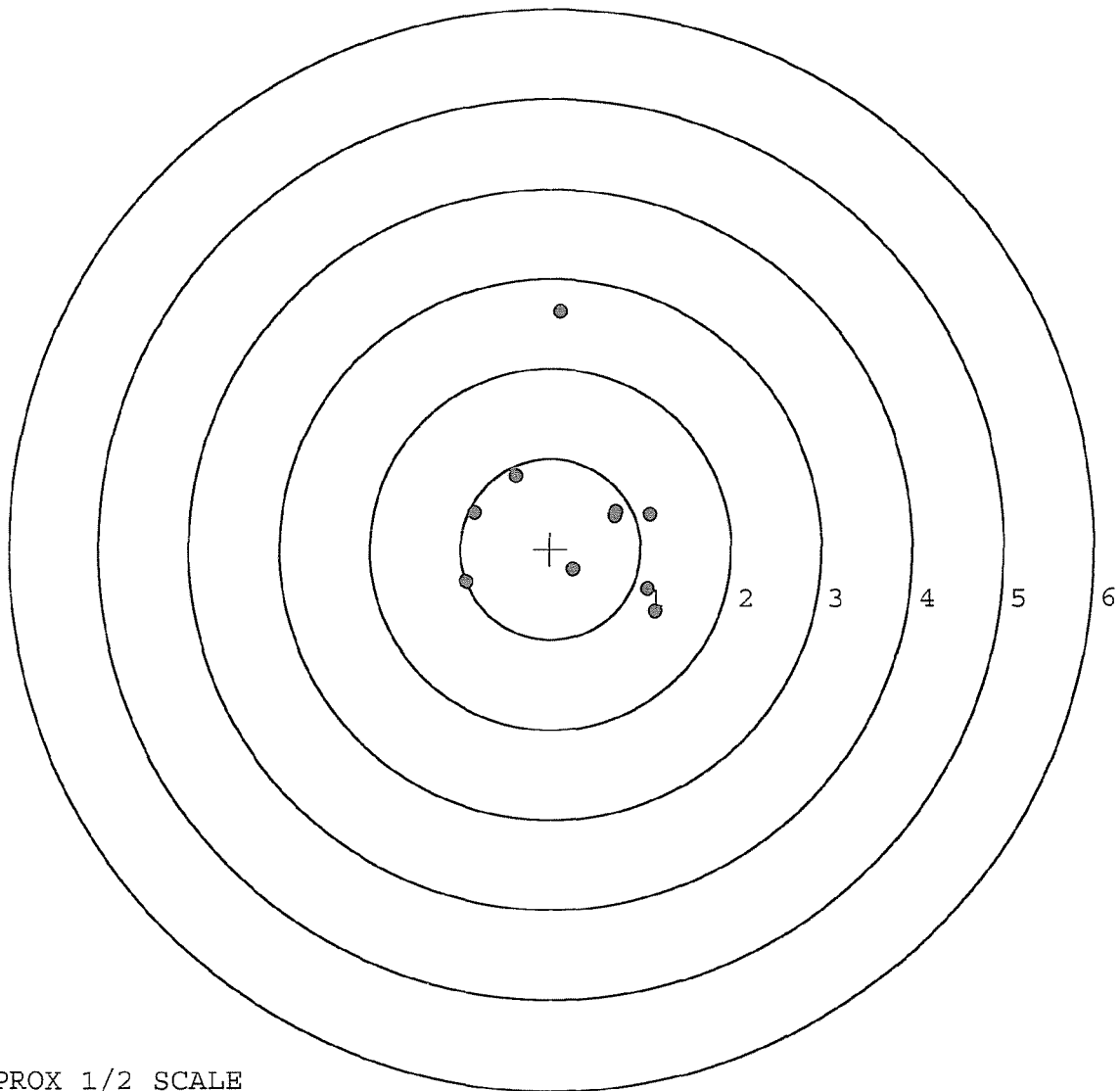


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611728. 0
TARGET NUMBER: 3
FILE DATE: 11/26/2001
FILE TIME: 10:22

X CENTROID: 0.295
Y CENTROID: 0.328
POA TO CENTROID: 0.441
HORZ SPREAD: 2.094
VERT SPREAD: 3.323
GROUP SPREAD: 3.484
MIN RADIUS: 0.420
MAX RADIUS: 2.307
MEAN RADIUS: 1.036
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.103	0.381
2:	0.720	0.415
3:	0.250	-0.231
4:	1.074	-0.449
5:	1.155	-0.696
6:	-0.386	0.810
7:	-0.844	0.413
8:	-0.939	-0.366
9:	0.107	2.627
10:	0.713	0.371

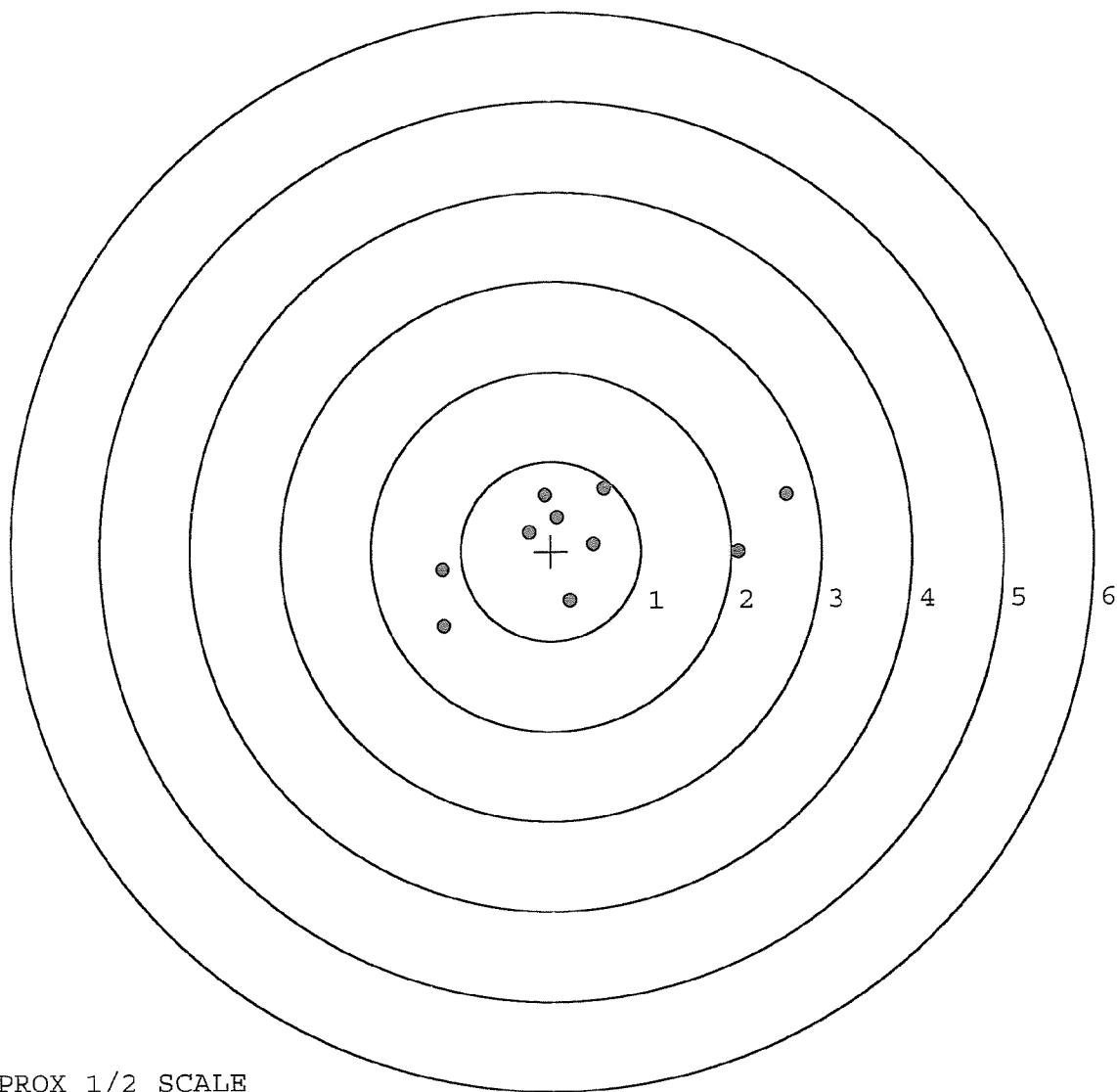


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611728.___0
TARGET NUMBER: 4
FILE DATE: 11/26/2001
FILE TIME: 10:22

POINT#	X	Y
1:	0.593	0.694
2:	-0.071	0.622
3:	0.073	0.380
4:	-0.245	0.207
5:	-1.202	-0.207
6:	-1.190	-0.837
7:	0.473	0.075
8:	0.208	-0.556
9:	2.611	0.616
10:	2.077	-0.023

X CENTROID: 0.333
Y CENTROID: 0.097
POA TO CENTROID: 0.347
HORZ SPREAD: 3.813
VERT SPREAD: 1.531
GROUP SPREAD: 4.069
MIN RADIUS: 0.142
MAX RADIUS: 2.337
MEAN RADIUS: 1.053
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 6

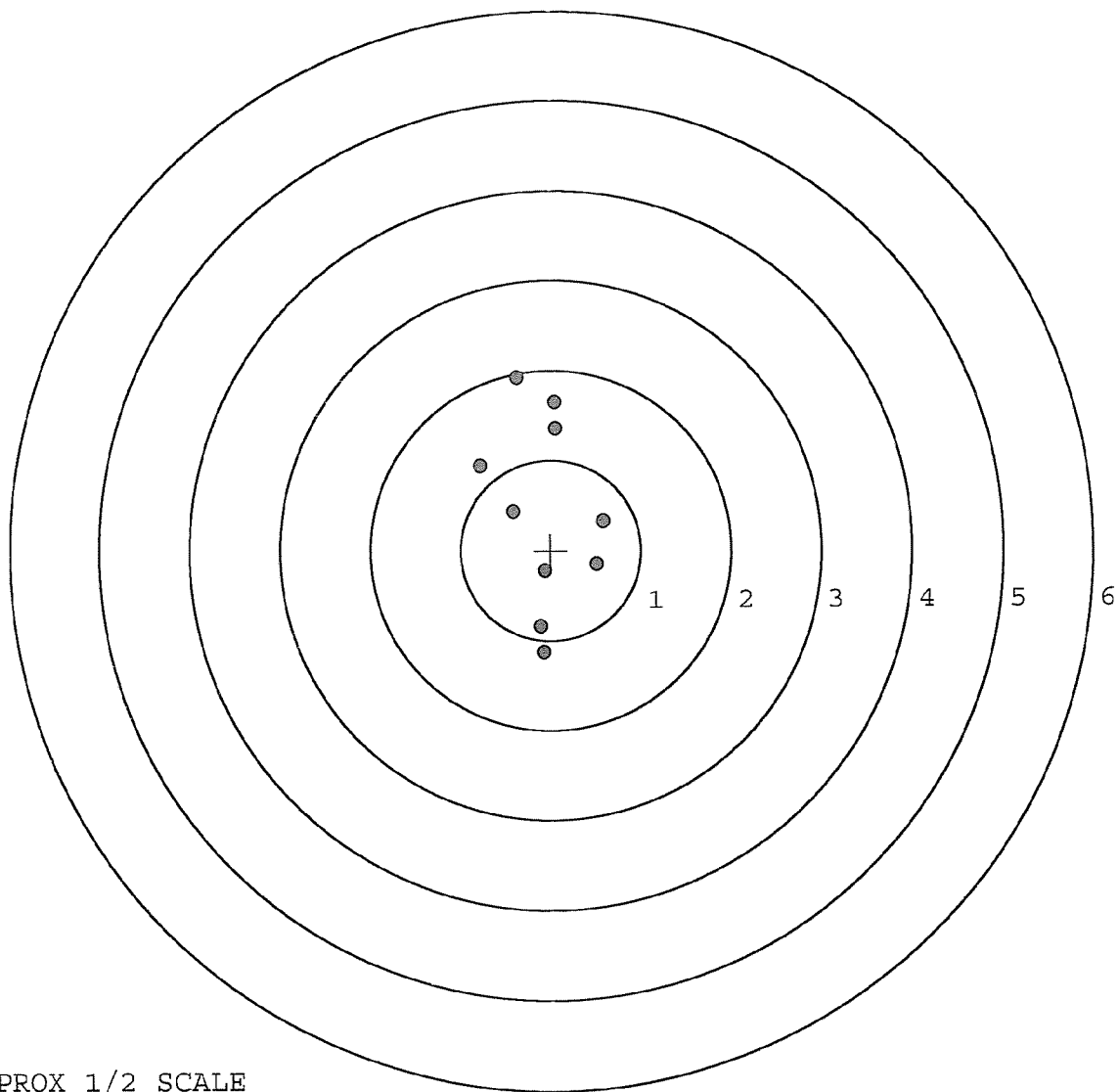


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611728.___0
TARGET NUMBER: 5
FILE DATE: 11/26/2001
FILE TIME: 10:22

POINT#	X	Y
1:	-0.375	1.916
2:	0.052	1.644
3:	0.054	1.352
4:	-0.785	0.935
5:	-0.419	0.427
6:	0.581	0.323
7:	0.510	-0.158
8:	-0.070	-0.232
9:	-0.080	-1.140
10:	-0.114	-0.851

X CENTROID: -0.065
Y CENTROID: 0.422
POA TO CENTROID: 0.427
HORZ SPREAD: 1.366
VERT SPREAD: 3.056
GROUP SPREAD: 3.070
MIN RADIUS: 0.354
MAX RADIUS: 1.562
MEAN RADIUS: 0.989
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	34887		
SERIAL NUMBER	C661728		
LOG-IN DATE	11-1-01		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	11-5-01	RK
560 A	RE-BARREL	11/6	BWT
B	DRILL AND TAP	11/7	BWT
575	ASSEMBLE	11-7-01	RW
600	PROOF MAGNA - FLUX	11-7-01	RW
605	CHECK HEADSPACE INSPECTED	11-7-01	RW
610	DIS-ASSEMBLE GUN NOV 12 2001	11-7-01	RW
612	MAGNAFLUX OPERATOR DRD		
615	ROLLMARK CALIBER	11/12	(H)
618	ROTO-BLAST	11-15	FA
620	APPLY COATINGS	11-26-01	FA
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	11-26-01	AC
655	FINAL INSPECT	11-28-01	BL
660	PACK	11-28-01	DA
		SHIP DATE	
QAR INSPECTION DATE			

Final Inspection

In: Cldel 1728

DATE REC'D: 11-1-01

DATE RET'D: 11/28/01

EDITOR: Kth

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☒ LOOSENESS
- ☒ CLARITY

Misc.

- ☒ DD-250
- ☒ BAR CODE
- ☒ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☒ Scope Case
- ☒ IRON SIGHTS
- ☒ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6611728

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		1/10/91	KA
600	Proof		1/10/91	KA
607	Check Headspace		1/10/91	KA
610	Dis-assemble Gun		1/10/91	KA
612	Magnaflux Barrel Action		1/13/91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	GL
617	Drill and Tap Sight Holes	1 18 91		FB
618	Polish Barrel	1 18 91		WL
620	Apply Coatings (Barrel Action)		2-18-91	KA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/22/91	KA
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/22/91	KA
	C) Inspect Ejector Hole for Chamfer		2/22/91	KA
	D) Oil Firing Pin Ass'y		2/22/91	KA
	E) Adjust Trigger Pull to Min Setting and Stake		2-27-91	DH

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	6			2-27-91	DH
	G) Safety Off Force	3	3	3			2-27-91	DH
	H) Trigger Pull Test & Retainability						2-27-91	DH
	I) Firing Pin Indent	.0205	.020	.021			2-27-91	DH
	J) Assemble Stock						2/28/91	KS
	K) Assemble Swivel Studs						3/2/91	WB
	L) Attach Front and Rear Sight Assemblies						2/28/91	KS
	M) Iron Sight Alignment						2/28/91	KS
	N) Detach Front & Rear Sights & place in numbered container						2/28/91	KS
	O) Attach Scope to Rifle						2/28/91	KS
	P) Detach & Attach Scope 20 Times						2/28/91	KS
640	Gallery Target & Test						3-1-91	DH
	A) Time						3-1-91	DH
	B) Malfunctions						3-1-91	DH
	C) Pierced Primers						3-1-91	DH
	D) Optical Clarity of Scope						3-1-91	DH
645	Inspect for Live Ammo						3-1-91	DH
655	Final Inspection						3/2/91	WB
	A) Headspace							
	B) Trigger Pull	2.60	2.26	2.28	2.26	2.26	3/2/91	WB
	C) Function						3/2/91	WB
660	Pack						3/14/91	WB

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6611728

DATE 2-27-91

TESTER DH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.41	2.36	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.52	2.47	2.24	
PULL #3	2.52	2.50	2.46	2.28	
PULL #4	2.55	2.47	2.45	2.26	
PULL #5	2.51	2.46	2.46	2.26	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.31		
PULL #2	3.11	3.31		
PULL #3	3.11	3.27		
PULL #4	2.92	3.18		
PULL #5	3.01	3.31		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.41	4.33		4.05
PULL #2	4.39	4.33		4.15
PULL #3	4.35	3.98		4.13
PULL #4	4.37	4.05		4.17
PULL #5	4.38	4.27		4.11
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6611728
1 Mar 1991

CENTROIDAL DISTANCES

0 TO	1	.385488
1 TO	2	.157877
1 TO	3	.224321
1 TO	4	.203571
1 TO	5	.278771

#5 K----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .3803
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0226
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .903842

THE AMR FOR THIS RIFLE IS: .8462

1 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611728

CENTERFIRE PATTERNS

1

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 4

2in = 8

3in = 10

HS= 1.170

VS= 2.068

GS= 2.080

CENTROID #

PATTERN #

210

SHOTS (BEST OF)	10	9	8
MAXIMUM X	.639	.650	.626
MINIMUM X	-.531	-.520	-.544
MAXIMUM Y	.832	.695	.547
MINIMUM Y	-1.236	-1.184	-.567
CENTROID X	.376	.364	.389
CENTROID Y	-.085	.052	.200
POA TO CENTROID in.	.385	.368	.497
MIN RADIUS	.226	.096	.063
MEAN RADIUS	.654	.562	.463
MAX RADIUS	1.240	1.200	.790
HORIZONTAL SPREAD	1.170	1.170	1.170
VERTICAL SPREAD	2.068	1.879	1.114
EXTREME SPREAD	2.080	2.003	1.535
NUMBER IN ONE INCH CIRCLE =		4	
NUMBER IN TWO INCH CIRCLE =		8	
NUMBER IN THREE INCH CIRCLE =		10	

1 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08811728

CENTERFIRE PATTERNS # 2

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS= 10

IN CIR

1in = 3

2in = 8

3in = 10

HE= 1.791

VS= 2.319

GS= 2.436

PATTERN #

2

SHOTS (BEST OF)

10

9

8

MAXIMUM X

.924

.928

.963

MINIMUM X

-.868

-.765

-.730

MAXIMUM Y

.994

.717

.566

MINIMUM Y

-1.325

-1.215

-.592

CENTROID X

.307

.205

.170

CENTROID Y

.057

-.053

.098

POA TO CENTROID in.

.313

.212

.196

MIN RADIUS

.182

.055

.137

MEAN RADIUS

.747

.648

.570

MAX RADIUS

1.357

1.247

.963

HORIZONTAL SPREAD

1.791

1.693

1.693

VERTICAL SPREAD

2.319

1.932

1.157

EXTREME SPREAD

2.436

1.966

1.694

NUMBER IN ONE INCH CIRCLE =

3

NUMBER IN TWO INCH CIRCLE =

8

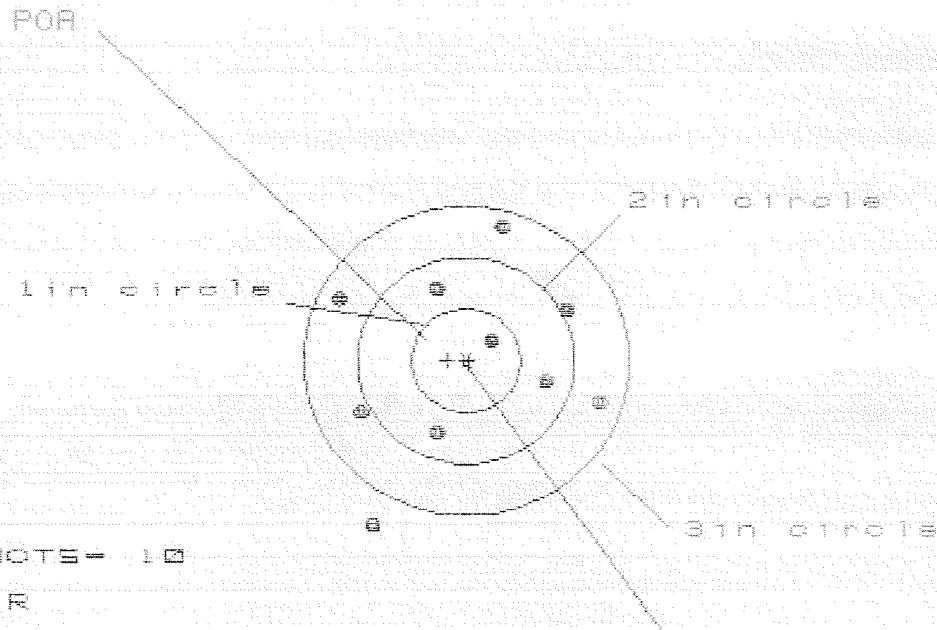
NUMBER IN THREE INCH CIRCLE =

10

1 Mar 1991

FILE: PATTERNING/CENTERFIRE_PATT/C6811728

CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1in = 1

2in = 4

3in = 9

HS = 2.440

VS = 2.856

GS = 3.106

CENTROID #

PATTERN #	:	3
SHOTS (BEST OF)	:	10
MAXIMUM X	:	1.245
MINIMUM X	:	-1.195
MAXIMUM Y	:	1.280
MINIMUM Y	:	-1.576
CENTROID X	:	.168
CENTROID Y	:	-.001
POA TO CENTROID in.	:	.168
MIN RADIUS	:	.350
MEAN RADIUS	:	1.056
MAX RADIUS	:	1.787
HORIZONTAL SPREAD	:	2.440
VERTICAL SPREAD	:	2.856
EXTREME SPREAD	:	3.106
NUMBER IN ONE INCH CIRCLE	:	1
NUMBER IN TWO INCH CIRCLE	:	4
NUMBER IN THREE INCH CIRCLE	:	9

1 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8611728

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS= 10

IN CIR

1 in = 1

2 in = 3

3 in = 9

HS= 2.859

VS= 1.990

GS= 2.859

CENTROID *

PATTERN #

4

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.283	1.100	.957
MINIMUM X	-1.576	-1.205	-.939
MAXIMUM Y	.841	.815	.701
MINIMUM Y	-1.149	-1.175	-1.289
CENTROID X	.180	.355	.506
CENTROID Y	-.030	-.004	.110
POA TO CENTROID in.	.182	.355	.517
MIN RADIUS	.301	.132	.057
MEAN RADIUS	1.040	.950	.846
MAX RADIUS	1.593	1.511	1.424
HORIZONTAL SPREAD	2.859	2.313	1.956
VERTICAL SPREAD	1.990	1.990	1.990
EXTREME SPREAD	2.859	2.465	2.232
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		3	
NUMBER IN THREE INCH CIRCLE =		9	

1 Mar 1981

FILE:/PATTERNING/CENTERFIRE PATT/C8611728

CENTERFIRE PATTERNS

5

POB

1in circle

2in circle

3in circle

OF SHOTS= 10

IN CIR

1in = 3

2in = 7

3in = 10

HS= 1.991

VS= 1.651

GS= 2.491

CENTROID *

PATTERN #

5

SHOTS (BEST OF)

10

9

8

MAXIMUM X

.995

.795

.688

MINIMUM X

-.996

-.886

-.993

MAXIMUM Y

.936

.608

.545

MINIMUM Y

-.715

-.611

-.674

CENTROID X

.484

.374

.481

CENTROID Y

.172

.068

.131

POB TO CENTROID in.

.514

.389

.498

MIN RADIUS

.267

.255

.236

MEAN RADIUS

.726

.658

.598

MAX RADIUS

1.365

1.074

1.133

HORIZONTAL SPREAD

1.991

1.681

1.681

VERTICAL SPREAD

1.651

1.219

1.219

EXTREME SPREAD

2.491

2.076

2.076

NUMBER IN ONE INCH CIRCLE =

3

NUMBER IN TWO INCH CIRCLE =

7

NUMBER IN THREE INCH CIRCLE =

10