

C6611736

MODEL 700™ M24

Model S&S™

Action

Barrel Length

Capacity

Order No. 5216

*Includes 1 in chamber.

Remington

Remington[®] **DUPONT**
REG. U.S. PAT. & TM. OFF.

MODEL 700TM H24

MADE IN ILLION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

SERIAL NO.
 C6611736

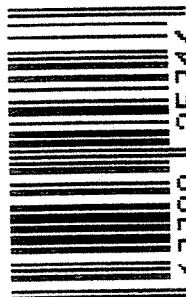
ORDER NO.
5716

20



5716 C6611736

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6611736

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		1/10/91	KJ
600	Proof		1/10/91	KJ
607	Check Headspace		1/10/91	KJ
610	Dis-assemble Gun		1/10/91	KJ
612	Magnaflux Barrel Action		KR 1/10/91	KJ
	Magnaflux Bolt		1/17/91	KR
615	Rollmark Caliber		11	JS
617	Drill and Tap Sight Holes	1	18 91	LB
618	Polish Barrel	1	18 91	WK
620	Apply Coatings (Barrel Action)		1/18/91	DA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/22/91	KJ
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/22/91	KJ
	C) Inspect Ejector Hole for Chamfer		2/22/91	KJ
	D) Oil Firing Pin Ass'y		2/22/91	KJ
	E) Adjust Trigger Pull to Min Setting and Stake		2-26-91	DH

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5 $\frac{3}{4}$			2-26-91	DH
	G) Safety Off Force	2 $\frac{3}{4}$	3	2 $\frac{1}{4}$			2-26-91	DH
	H) Trigger Pull Test & Retainability						2-26-91	PT
	I) Firing Pin Indent	.021	.0205	.0205			2-26-91	DH
	J) Assemble Stock						2/24/91	KA
	K) Assemble Swivel Studs						3-6-91	DH
	L) Attach Front and Rear Sight Assemblies						2/24/91	KA
	M) Iron Sight Alignment						2/24/91	KA
	N) Detach Front & Rear Sights & place in numbered container						2/24/91	KA
	O) Attach Scope to Rifle						2/24/91	KA
	P) Detach & Attach Scope 20 Times						2/24/91	KA
640	Gallery Target & Test						3-4-91	DH
	A) Time						3-4-91	DH
	B) Malfunctions						3-4-91	DH
	C) Pierced Primers						3-4-91	DH
	D) Optical Clarity of Scope						3-4-91	DH
645	Inspect for Live Ammo						3-4-91	DH
655	Final Inspection							
	A) Headspace						3-6-91	DH
	B) Trigger Pull	2.15	2.24	2.18	2.25	2.29	3-5-91	PH
	C) Function						3-6-91	DH
660	Pack						3-15-91	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6611736

DATE 7-26-91

TESTER DH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.70	2.67	2.15	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.62	2.48	2.24	
PULL #3	2.57	2.07	2.64	2.18	
PULL #4	2.48	2.30	2.09	2.25	
PULL #5	2.52	2.43	2.71	2.29	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.42		
PULL #2	3.27	3.00		
PULL #3	3.23	3.21		
PULL #4	3.24	3.13		
PULL #5	3.24	2.97		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.32	4.68		4.22
PULL #2	4.34	4.50		4.19
PULL #3	4.53	4.34		4.18
PULL #4	4.70	3.98		4.38
PULL #5	4.50	4.51		4.36
TOTAL				
AVG.				

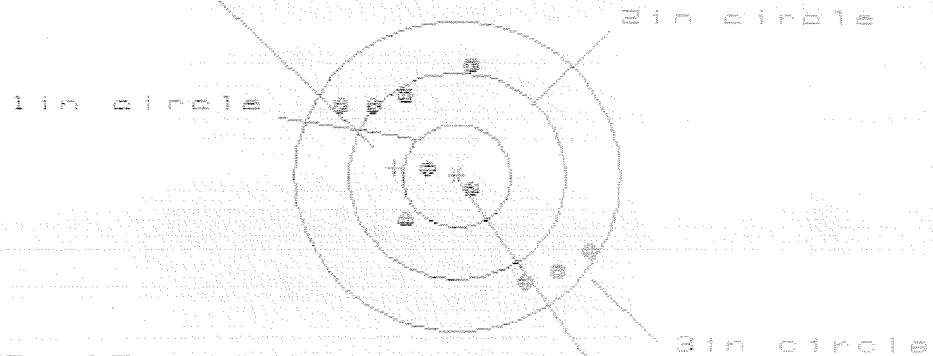
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4 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611736

CENTERFIRE PATTERNS # 1

POA



OF SHOTS = 10

IN CIR

1in = 2

2in = 4

3in = 10

HS = 2.257

VS = 2.109

GS = 2.624

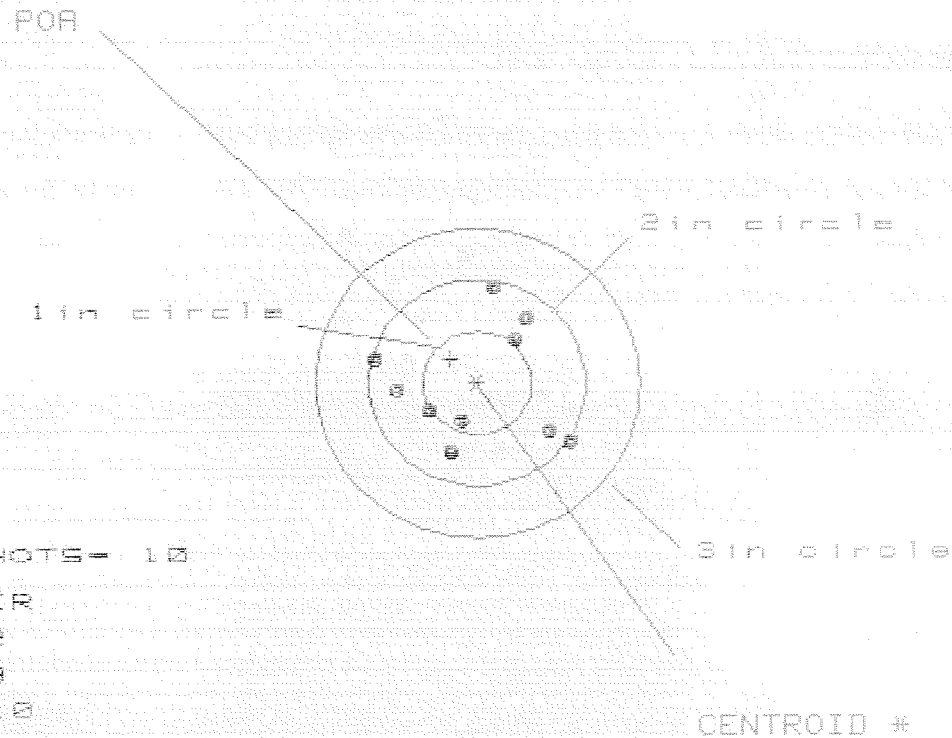
CENTROID *

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.227	1.035	.860
MINIMUM X	:	-1.030	-.894	-.764
MAXIMUM Y	:	1.038	.962	.835
MINIMUM Y	:	-1.071	-1.147	-1.273
CENTROID X	:	.575	.439	.389
CENTROID Y	:	-.077	-.001	.126
POA TO CENTROID in.	:	.580	.439	.334
MIN RADIUS	:	.122	.141	.159
MEAN RADIUS	:	.910	.832	.736
MAX RADIUS	:	1.405	1.447	1.536
HORIZONTAL SPREAD	:	2.257	1.929	1.624
VERTICAL SPREAD	:	2.109	2.109	2.109
EXTREME SPREAD	:	2.624	2.499	2.369
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	10		

4 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8611738

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1in = 2

2in = 9

3in = 10

HS= 1.788

VS= 1.536

GS= 1.973

PATTERN #

:

2

SHOTS (BEST OF)

:

10

9

8

MAXIMUM X

:

.875

.711

.739

MINIMUM X

:

-.913

-.815

-.787

MAXIMUM Y

:

.947

.882

.714

MINIMUM Y

:

-.649

-.714

-.604

CENTROID X

:

.248

.150

.122

CENTROID Y

:

-.233

-.168

-.278

POA TO CENTROID in.

:

.348

.226

.304

MIN RADIUS

:

.364

.413

.303

MEAN RADIUS

:

.735

.695

.645

MAX RADIUS

:

1.054

.911

.934

HORIZONTAL SPREAD

:

1.788

1.526

1.526

VERTICAL SPREAD

:

1.596

1.596

1.318

EXTREME SPREAD

:

1.973

1.671

1.671

NUMBER IN ONE INCH CIRCLE =

2

NUMBER IN TWO INCH CIRCLE =

9

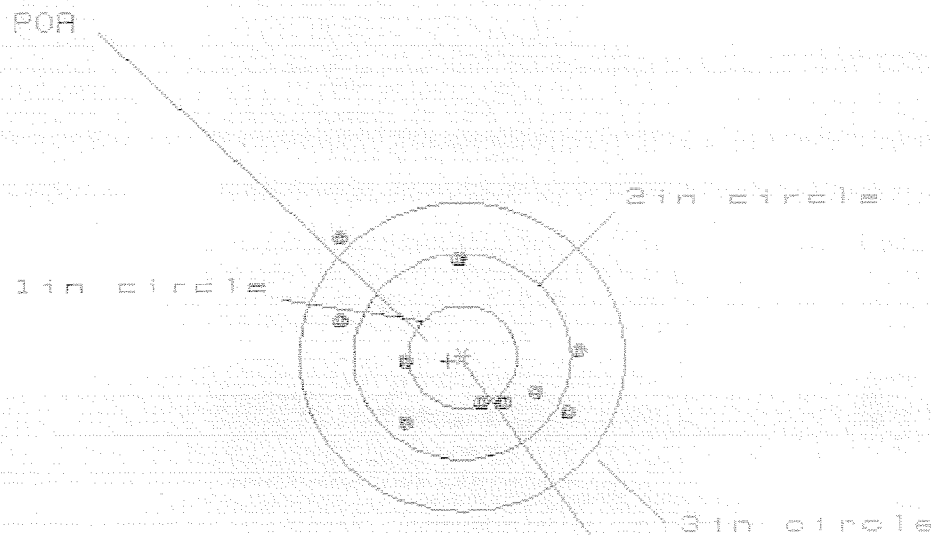
NUMBER IN THREE INCH CIRCLE =

10

4 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06811736

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1in = 0

2in = 5

3in = 9

HS= 2.226

VS= 1.802

GS= 2.647

CENTROID *

PATTERN # : 3

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.058	.934	.773
MINIMUM X	-1.168	-1.292	-.830
MAXIMUM Y	1.126	1.055	1.117
MINIMUM Y	-.676	-.551	-.489
CENTROID X	.128	.252	.413
CENTROID Y	.041	-.084	-.146
POA TO CENTROID in.	.134	.265	.438
MIN RADIUS	.526	.370	.283
MEAN RADIUS	.918	.805	.692
MAX RADIUS	1.583	1.384	1.154
HORIZONTAL SPREAD	2.226	2.226	1.603
VERTICAL SPREAD	1.802	1.606	1.606
EXTREME SPREAD	2.647	2.316	1.733
NUMBER IN ONE INCH CIRCLE =		0	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		9	

4 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611736

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS= 10

IN CIR

1 in = 0

2 in = 7

3 in = 10

HS= 2.294

VS= 1.834

GS= 2.559

PATTERN #

4

SHOTS (BEST OF)	10	9	8
MAXIMUM X	.987	.841	.652
MINIMUM X	-1.387	-.800	-.694
MAXIMUM Y	1.015	.966	1.045
MINIMUM Y	-.819	-.868	-.789
CENTROID X	.048	.194	.088
CENTROID Y	-.093	-.044	-.123
POA TO CENTROID in.	.105	.198	.152
MIN RADIUS	.632	.589	.680
MEAN RADIUS	.921	.861	.827
MAX RADIUS	1.381	1.056	1.047
HORIZONTAL SPREAD	2.294	1.641	1.346
VERTICAL SPREAD	1.834	1.834	1.834
EXTREME SPREAD	2.559	1.947	1.834
NUMBER IN ONE INCH CIRCLE =		0	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		10	

4 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611736

CENTERFIRE PATTERNS

5

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 9

HS= 2.589

VS= 1.429

GS= 2.672

CENTROID *

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.122	.959	.855
MINIMUM X	:	-1.467	-1.309	-1.190
MAXIMUM Y	:	.656	.570	.488
MINIMUM Y	:	-.773	-.746	-.828
CENTROID X	:	.043	.206	.087
CENTROID Y	:	.047	.133	.215
POA TO CENTROID in.	:	.064	.246	.232
MIN RADIUS	:	.349	.313	.320
MEAN RADIUS	:	.911	.782	.747
MAX RADIUS	:	1.659	1.310	1.190
HORIZONTAL SPREAD	:	2.589	2.268	2.045
VERTICAL SPREAD	:	1.429	1.316	1.316
EXTREME SPREAD	:	2.672	2.376	2.071
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 94-10855

INITIAL JJM	CUSTOMER ORDER NO. DAAA09-92-C-0834	W/10X SCOPE M-24 SNIPER W/DEPLOYMENT KIT ATTN FRED MARTIN <i>Scope 90-0787</i>			
DATE RECEIVED 06/14/94	DATE OPENED 06/15/94	DATE CODE	SERIAL NUMBER C6611736	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62 NATO
ACCESSORIES HARD CASE SCOPE MNTS SCOPE BASE SLING STRAP					

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

CUST NO: 098397 C.D.D.L

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
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GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			F2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

Trigger Assy #173.31
mky Box 1 2.06
CTI 50.06
\$225.37

REPAIRMAN PROOF CLEAN TEST TARGET PATTERN
GALLERY TESTER DATE DATE DATE DATE DATE

OFFICE COPY

RD5925 REV. 1/54

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400035084

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6611736
DATE 9-19-95
TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.34	2.51		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.24	2.62		
PULL #3	2.40	2.24	2.60		
PULL #4	2.41	2.24	2.70		
PULL #5	2.42	2.27	2.63		
TOTAL	12.10	11.33	13.06		
AVG.	2.42	2.26	2.61		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.26		
PULL #2	3.30	3.11		
PULL #3	3.11	3.26		
PULL #4	3.29	3.38		
PULL #5	3.06	3.38		
TOTAL	15.85	16.39		
AVG.	3.17	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.13	4.11	
PULL #2	4.17	4.00	4.17	
PULL #3	4.16	4.11	4.25	
PULL #4	4.08	4.06	4.24	
PULL #5	4.10	4.16	4.06	
TOTAL	20.67	20.46	20.83	
AVG.	4.13	4.09	4.16	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6611736

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6 1/4	6	6 1/4			12/14	WB
	G) Safety Off Force	3	3	3			12/14	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection A) Headspace							
	B) Trigger Pull	2.56	2.55	2.67	2.62	2.55	12/14	WB
	C) Function							
660	Pack							