

C6611742

MODEL 700TM N24

Model **SMS**TM

Action _____

Barrel Length _____

Capacity _____

Order No. **5716**

*Includes 1 in chamber.



Repair Number: RE00080430	Serial: C6611742 Model M24 SWS Center Fire Caliber: 7.62 NATO	Repairman:	Status: Closed 4/29/2004 10:41:34 AM																						
Verify/Repair: High Priority																									
Address Information																									
Customer: ☒ Received From		Return To: ☐ Received From																							
Name: TMO 436 APS TRTD FB 4497		TMO 436 APS TRTD FB 4497																							
Address 1: 505 ATLANTIC ST		505 ATLANTIC ST																							
Address 2: PO Box:		PO Box:																							
City: DOVER AFB		DOVER AFB																							
State: DE Zip Code: 19902 Country: US		State: DE Zip Code: 19902 Country: US																							
FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐																									
Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing																					
Contact Information		Received Condition		Accessories Received																					
Phone:		Fair		<table border="1"><thead><tr><th>Code</th><th>Desc</th><th>Qty</th></tr></thead><tbody><tr><td>A007</td><td>With Studs</td><td>3</td></tr><tr><td>A010</td><td>Hard Case</td><td>1</td></tr><tr><td>A017</td><td>Scope Bases</td><td>3</td></tr><tr><td>A026</td><td>Scope w/case</td><td>1</td></tr><tr><td>A045</td><td>Bi Pod</td><td>1</td></tr><tr><td>A055</td><td>Deployment Kit</td><td>1</td></tr></tbody></table>	Code	Desc	Qty	A007	With Studs	3	A010	Hard Case	1	A017	Scope Bases	3	A026	Scope w/case	1	A045	Bi Pod	1	A055	Deployment Kit	1
Code	Desc	Qty																							
A007	With Studs	3																							
A010	Hard Case	1																							
A017	Scope Bases	3																							
A026	Scope w/case	1																							
A045	Bi Pod	1																							
A055	Deployment Kit	1																							
Fax:		Condition Notes:																							
Email:		CSR Notes:																							
Comments:																									
Repair Search		Refresh		Close																					

nagletj

4/29/2004

11:23 AM

CARS

NUM

LINE

SOPL

start

2

5

2

Serial Number: C6611742

Model: M24 SWS



RE00080430

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6611742.___0

FILE DATE AND TIME: 05/14/2004 06:36

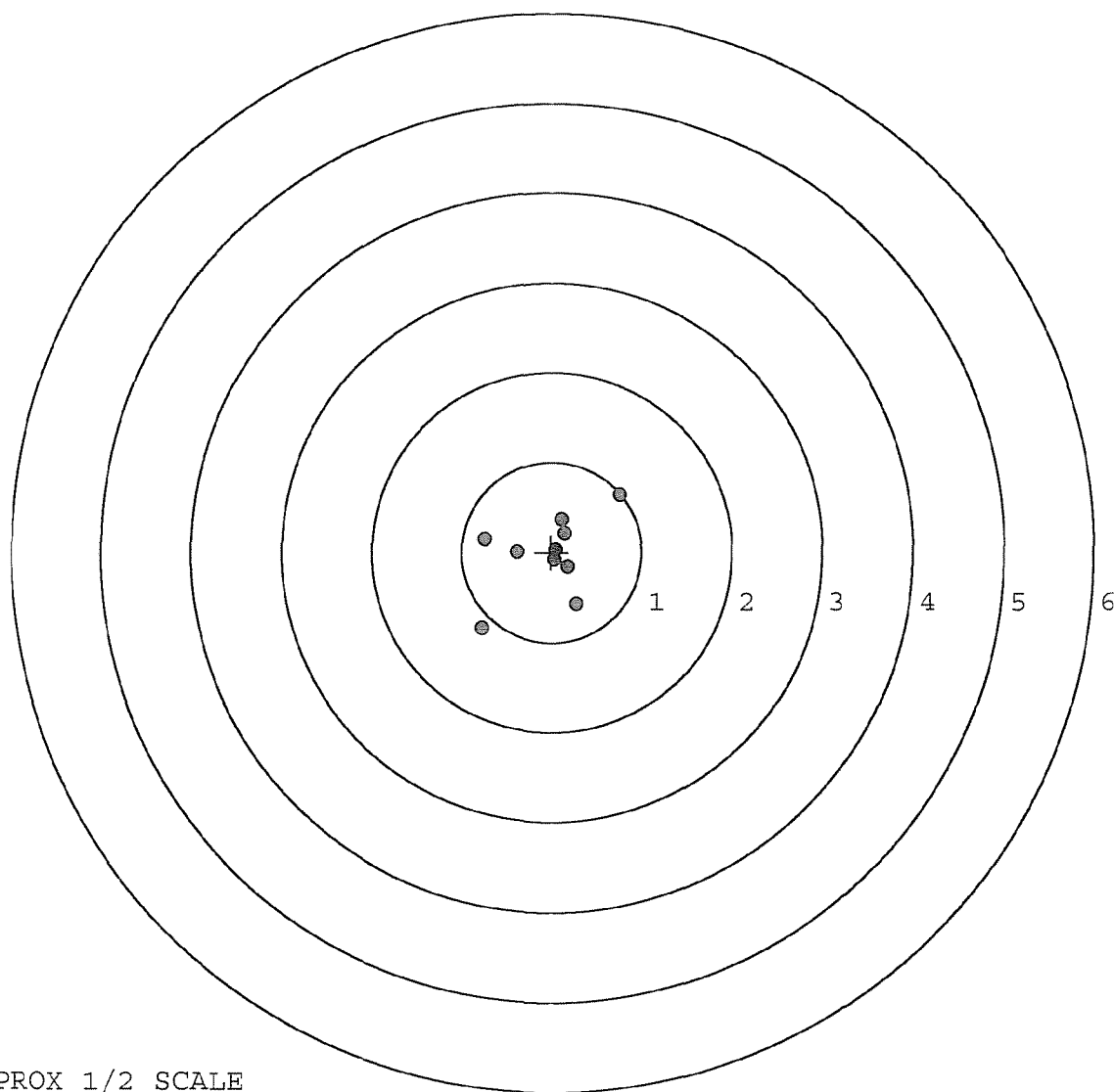
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.050
The Average Y Centroid of the Five Target Set:	-0.005
The Average Point of Impact of the Five Target Set:	0.050
The Average Mean Radius of the Five Target Set:	0.558
The Distance from POA to Centroid Target #1:	0.045
The Distance from Centroid Target #2 to Centroid Target #1:	0.105
The Distance from Centroid Target #3 to Centroid Target #1:	0.076
The Distance from Centroid Target #4 to Centroid Target #1:	0.027
The Distance from Centroid Target #5 to Centroid Target #1:	0.036

SERIAL NUMBER: C6611742. __0
TARGET NUMBER: 1
FILE DATE: 05/14/2004
FILE TIME: 06:36

POINT#	X	Y
1:	0.754	0.637
2:	0.278	-0.578
3:	-0.778	-0.847
4:	-0.382	-0.002
5:	-0.750	0.142
6:	0.111	0.366
7:	0.143	0.212
8:	0.050	0.030
9:	0.039	-0.080
10:	0.184	-0.165

X CENTROID: -0.035
Y CENTROID: -0.029
POA TO CENTROID: 0.045
HORZ SPREAD: 1.532
VERT SPREAD: 1.484
GROUP SPREAD: 2.133
MIN RADIUS: 0.090
MAX RADIUS: 1.105
MEAN RADIUS: 0.502
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

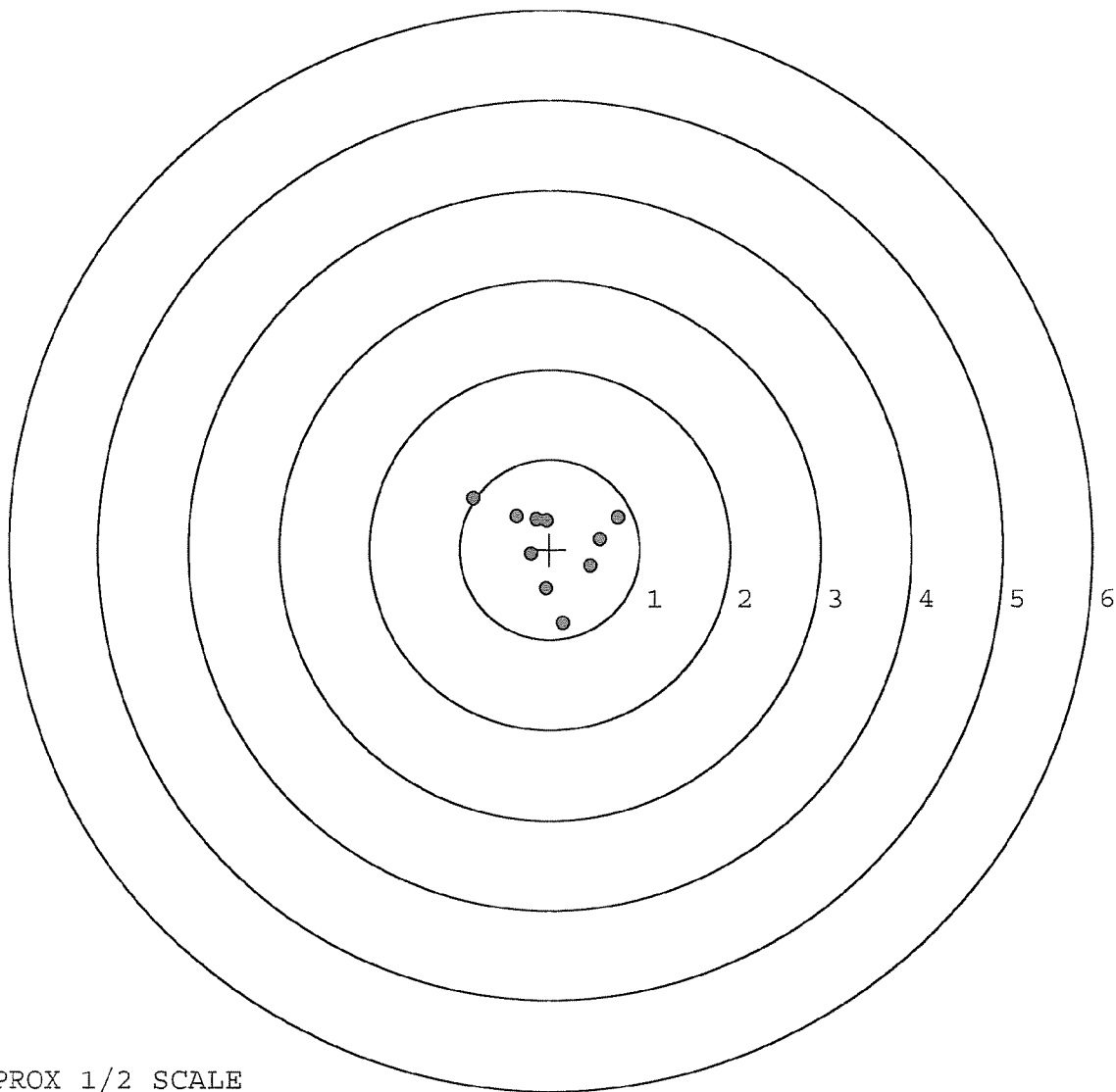


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611742. __0
TARGET NUMBER: 2
FILE DATE: 05/14/2004
FILE TIME: 06:36

X CENTROID: 0.025
Y CENTROID: 0.058
POA TO CENTROID: 0.063
HORZ SPREAD: 1.607
VERT SPREAD: 1.397
GROUP SPREAD: 1.718
MIN RADIUS: 0.258
MAX RADIUS: 1.015
MEAN RADIUS: 0.558
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.449	-0.180
2:	0.555	0.117
3:	0.756	0.357
4:	0.149	-0.826
5:	-0.042	-0.439
6:	-0.208	-0.052
7:	-0.036	0.321
8:	-0.152	0.340
9:	-0.369	0.369
10:	-0.851	0.571

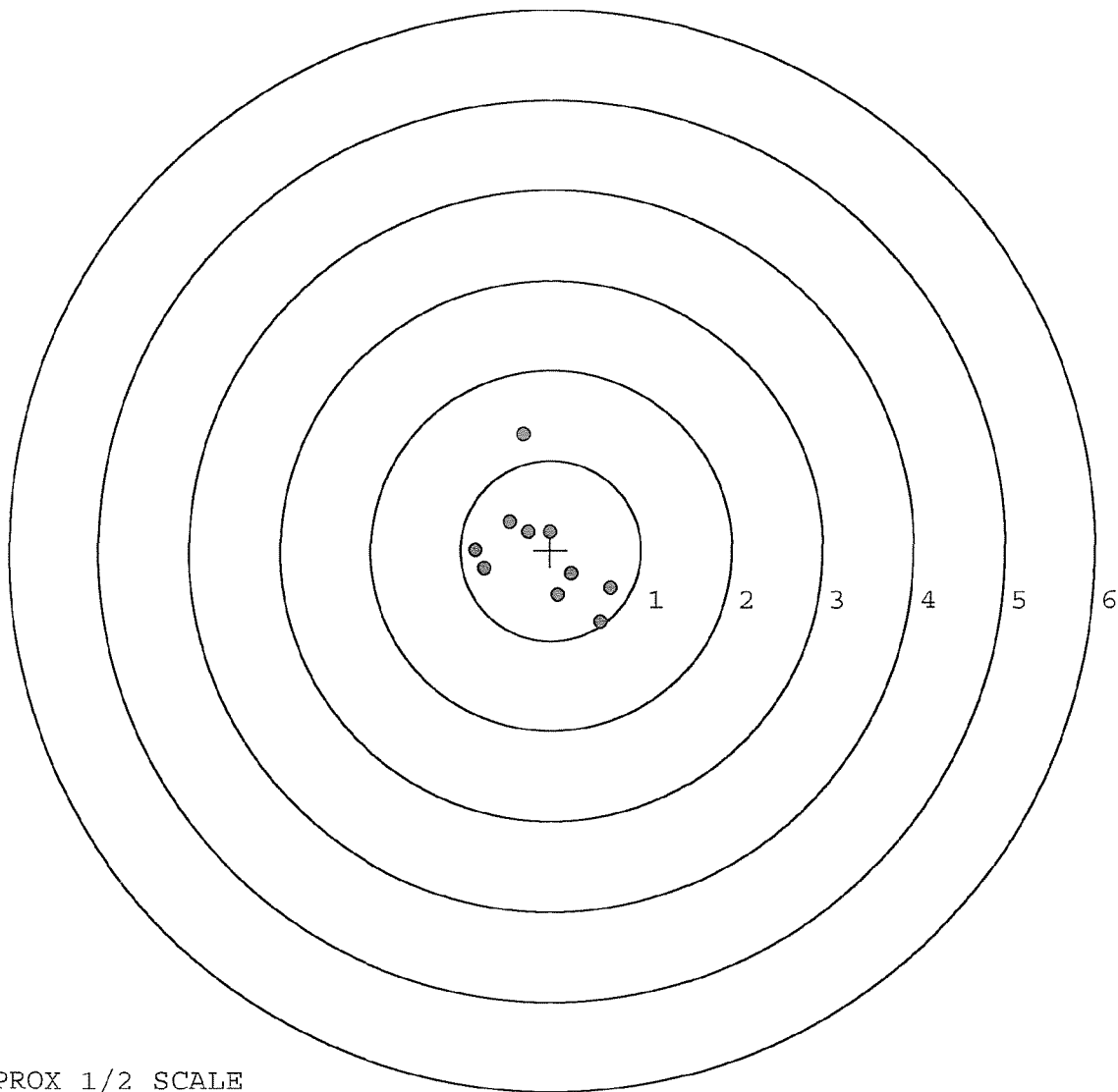


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611742.____0
TARGET NUMBER: 3
FILE DATE: 05/14/2004
FILE TIME: 06:36

X CENTROID: -0.110
Y CENTROID: -0.016
POA TO CENTROID: 0.111
HORZ SPREAD: 1.503
VERT SPREAD: 2.089
GROUP SPREAD: 2.259
MIN RADIUS: 0.242
MAX RADIUS: 1.324
MEAN RADIUS: 0.654
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.549	-0.796
2:	0.666	-0.426
3:	-0.837	0.002
4:	-0.739	-0.203
5:	-0.311	1.293
6:	-0.013	0.206
7:	-0.257	0.206
8:	-0.464	0.318
9:	0.227	-0.262
10:	0.082	-0.498

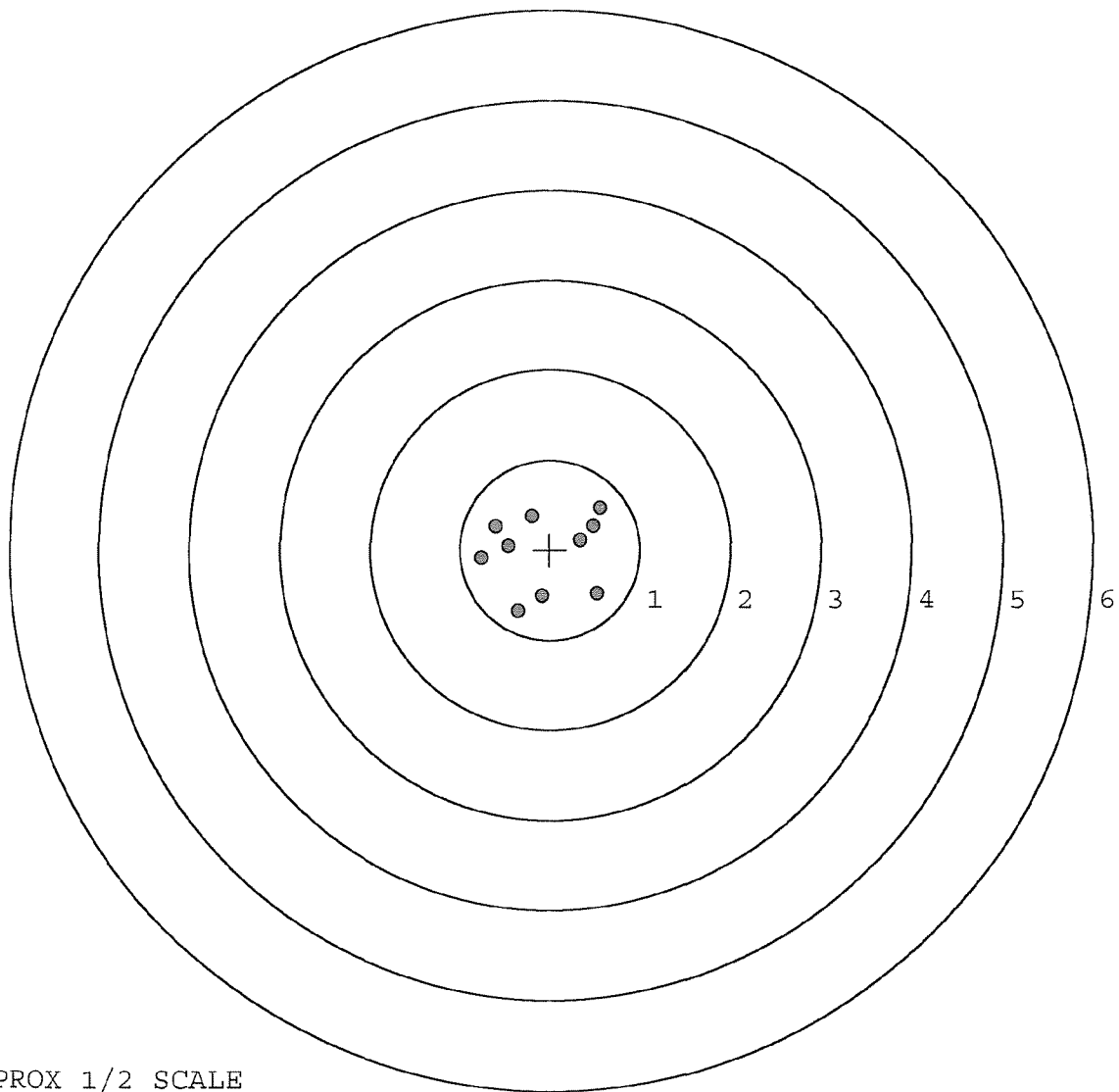


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611742.____0
TARGET NUMBER: 4
FILE DATE: 05/14/2004
FILE TIME: 06:36

X CENTROID: -0.062
Y CENTROID: -0.025
POA TO CENTROID: 0.067
HORZ SPREAD: 1.314
VERT SPREAD: 1.157
GROUP SPREAD: 1.472
MIN RADIUS: 0.409
MAX RADIUS: 0.789
MEAN RADIUS: 0.594
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.521	-0.490
2:	-0.088	-0.514
3:	-0.359	-0.686
4:	0.551	0.471
5:	0.475	0.272
6:	0.328	0.113
7:	-0.211	0.374
8:	-0.610	0.264
9:	-0.466	0.041
10:	-0.763	-0.098

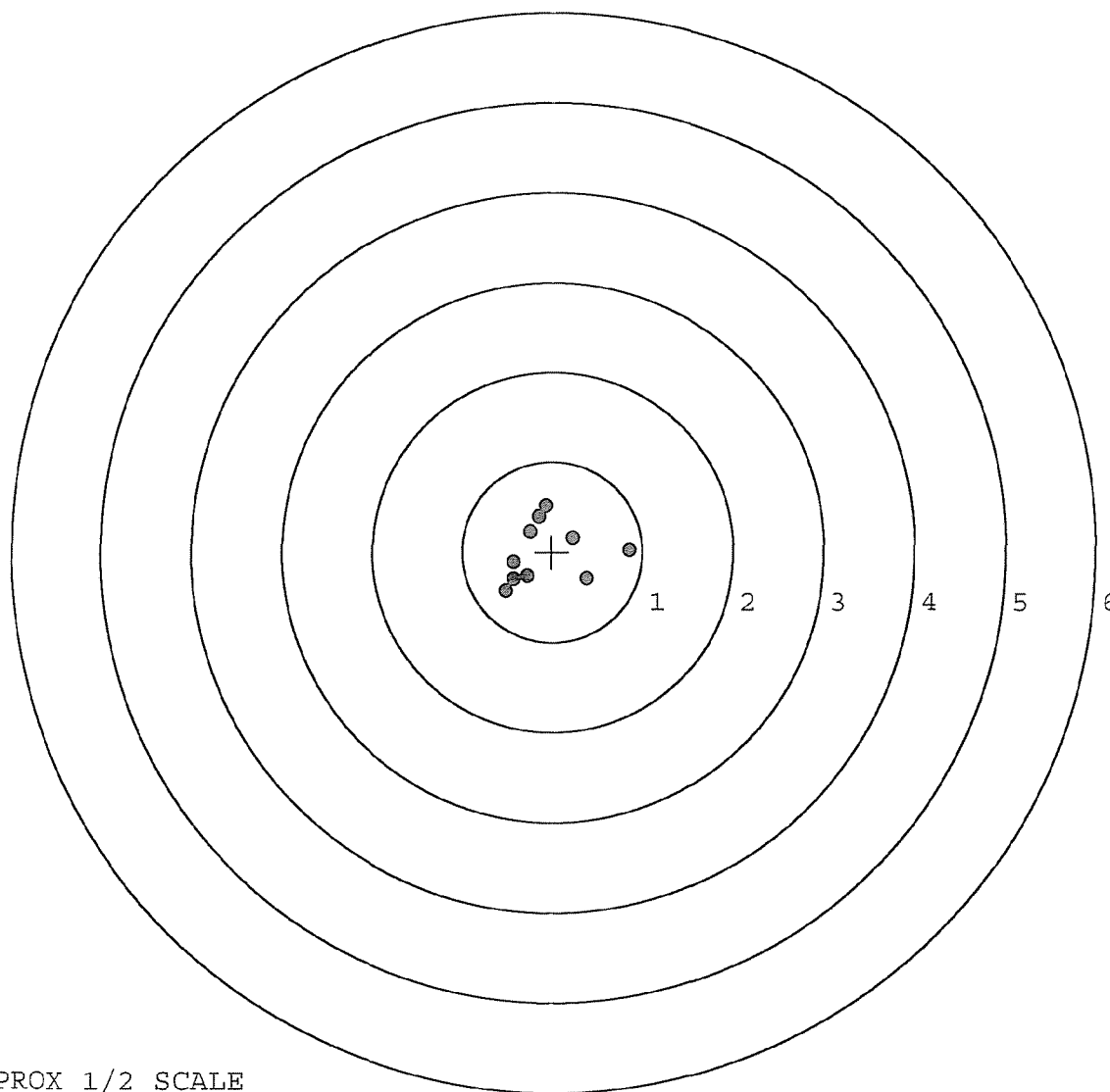


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611742.____0
TARGET NUMBER: 5
FILE DATE: 05/14/2004
FILE TIME: 06:36

X CENTROID: -0.067
Y CENTROID: -0.012
POA TO CENTROID: 0.068
HORZ SPREAD: 1.368
VERT SPREAD: 0.949
GROUP SPREAD: 1.444
MIN RADIUS: 0.297
MAX RADIUS: 0.921
MEAN RADIUS: 0.482
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.854	0.024
2:	0.385	-0.297
3:	0.226	0.157
4:	-0.074	0.511
5:	-0.157	0.387
6:	-0.248	0.224
7:	-0.274	-0.271
8:	-0.433	-0.115
9:	-0.433	-0.300
10:	-0.514	-0.438



TARGET APPROX 1/2 SCALE

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL # C6611742

INSPECTED BY: RTL

DATE REC'D: 4-29-04

DATE RET'D: 6-7-04

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☒ SCOPE CASE
☒ IRON SIGHTS
☒ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

Remington
MODEL 700™ N24

VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

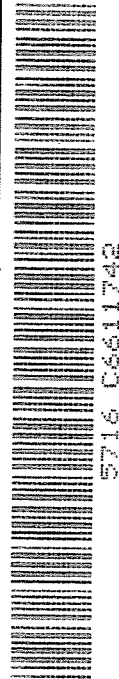
DUPONT
 REG. U.S. PAT. & TM. OFF.

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

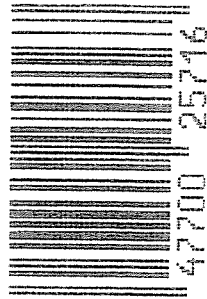
SERIAL NO.
 C6611742

ORDER NO.
 5716

20



UPC



CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6611742

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		1/10/91	KA
600	Proof		1/10/91	KA
607	Check Headspace		1/10/91	KA
610	Dis-assemble Gun		1/10/91	KA
612	Magnaflux Barrel Action		1/17/91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	28.
617	Drill and Tap Sight Holes	1 18	91	WB
618	Polish Barrel	1 18	91	WB
620	Apply Coatings (Barrel Action)		2-18-91	KA
	Apply Coating (Bolt)			KA
625	Final Assembly A) Clean inside of Bolt Assembly		2/22/91	KA
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/22/91	KA
	C) Inspect Ejector Hole for Chamfer		2/22/91	KA
	D) Oil Firing Pin Ass'y		2/22/91	KA
	E) Adjust Trigger Pull to Min Setting and Stake		2-25-91	KA

op. #	OP. NAME	READINGS				DATE	INIT
625 cont.	F) Safety On Force	5	4 $\frac{3}{4}$	5		2-25-91	D/H
	G) Safety Off Force	3	3	3		2-25-91	D/H
	H) Trigger Pull Test & Retainability					2-25-91	D/H
	I) Firing Pin Indent	.020	.0205	.020		2-25-91	D/H
	J) Assemble Stock					3/4/91	KH
	K) Assemble Swivel Studs					3-11-91	D/H
	L) Attach Front and Rear Sight Assemblies					3/4/91	KH
	M) Iron Sight Alignment					3/4/91	KH
	N) Detach Front & Rear Sights & place in numbered container					3/4/91	KH
	O) Attach Scope to Rifle					3/4/91	KH
	P) Detach & Attach Scope 20 Times					3/4/91	KH
640	Gallery Target & Test					3/5/91	KH
	A) Time						KH
	B) Malfunctions						KH
	C) Pierced Primers						KH
	D) Optical Clarity of Scope						KH
645	Inspect for Live Ammo					3/5/91	KH
655	Final Inspection						
	A) Headspace					3-11-91	D/H
	B) Trigger Pull	2.19	2.29	2.36	2.26	2.18	3-9-91 KH
	C) Function					3-11-91	D/H
660	Pack					3-15-91	D/H

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6611742

DATE 2-25-91

TESTER DH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.37	2.59	2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.36	2.54	2.29	
PULL #3	2.67	2.34	2.56	2.36	
PULL #4	2.61	2.44	2.57	2.26	
PULL #5	2.54	2.32	2.63	2.18	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.20		
PULL #2	3.28	3.12		
PULL #3	3.24	3.20		
PULL #4	3.34	3.26		
PULL #5	3.20	3.27		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.09		4.07
PULL #2	4.24	4.06		4.08
PULL #3	4.19	4.07		4.08
PULL #4	4.19	4.06		4.07
PULL #5	4.19	3.83		4.06
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6611742
6 Mar 1991

CENTROIDAL DISTANCES

0 TO 1	.428029
1 TO 2	.323694
1 TO 3	.614967
1 TO 4	.53808
1 TO 5	.837848

1
2
3
4
5 ←---POA

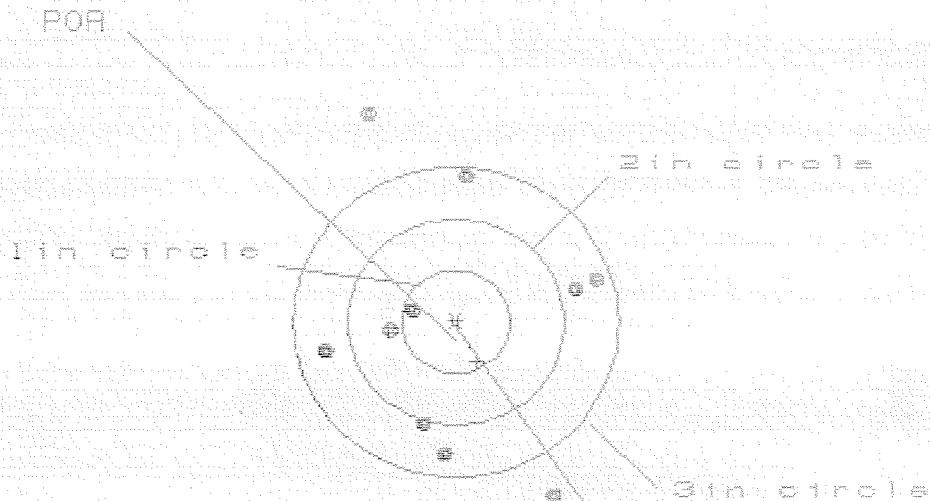
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .03
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0024
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0300958

THE AMR FOR THIS RIFLE IS: 1.154

6 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611742

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1in = 1

2in = 2

3in = 8

HS= 2.411

VS= 3.750

GS= 4.096

CENTROID *

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.258	1.170	1.267
MINIMUM X	:	-1.153	-1.241	-1.144
MAXIMUM Y	:	2.047	1.636	1.452
MINIMUM Y	:	-1.703	-1.475	-1.191
CENTROID X	:	-1.197	-1.109	-1.206
CENTROID Y	:	.380	.153	.337
POR TO CENTROID in.	:	.428	.188	.395
MIN RADIUS	:	.401	.591	.410
MEAN RADIUS	:	1.251	1.139	1.048
MAX RADIUS	:	2.194	1.665	1.450
HORIZONTAL SPREAD	:	2.411	2.411	2.411
VERTICAL SPREAD	:	3.750	3.111	2.643
EXTREME SPREAD	:	4.096	3.197	2.651
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		8	

6 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8611742

CENTERFIRE PATTERNS # 2

POA

1 in circle

2 in circle

3 in circle

OF SHOTS= 10

IN CIR

1 in = 2

2 in = 8

3 in = 10

HS= 2.242

VS= 1.388

GS= 2.420

CENTROID #

PATTERN #

:

2

SHOTS (BEST OF)

:

10

9

8

MAXIMUM X

:

1.323

1.099

1.093

MINIMUM X

:

-.920

-.773

-.738

MAXIMUM Y

:

.666

.632

.703

MINIMUM Y

:

-.722

-.756

-.685

CENTROID X

:

-.014

-.160

-.064

CENTROID Y

:

.113

.147

.076

POA TO CENTROID IN.

:

.114

.218

.099

MIN RADIUS

:

.179

.279

.167

MEAN RADIUS

:

.770

.690

.651

MAX RADIUS

:

1.357

1.115

1.036

HORIZONTAL SPREAD

:

2.242

1.872

1.741

VERTICAL SPREAD

:

1.388

1.388

1.388

EXTREME SPREAD

:

2.420

1.911

1.749

NUMBER IN ONE INCH CIRCLE =

2

NUMBER IN TWO INCH CIRCLE =

8

NUMBER IN THREE INCH CIRCLE =

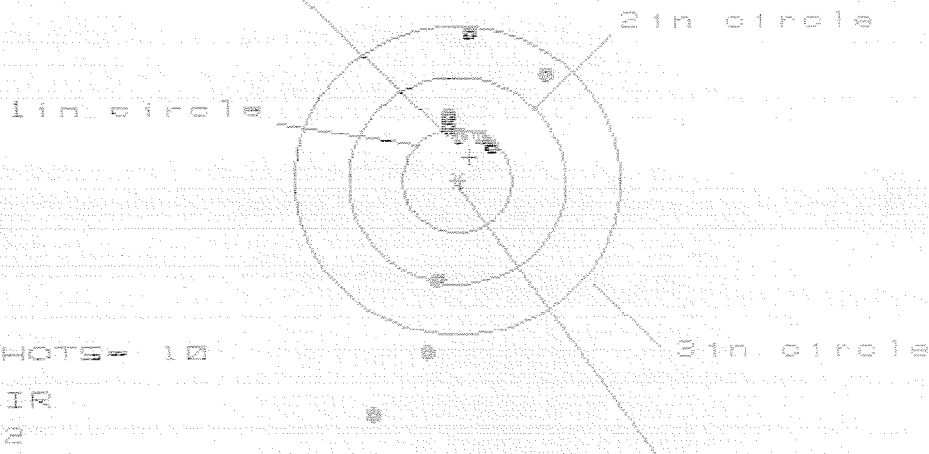
10

6 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611742

CENTERFIRE PATTERNS # 3

POA



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 6

3 in = 8

HS = 1.602

VS = 3.679

GS = 3.799

CENTROID #

PATTERN #

:

3

SHOTS (BEST OF)

:

10

9

8

MAXIMUM X

:

.800

.711

.666

MINIMUM X

:

-.802

-.356

-.338

MAXIMUM Y

:

1.406

1.154

.915

MINIMUM Y

:

-2.273

-1.909

-1.425

CENTROID X

:

-.119

-.030

.015

CENTROID Y

:

-.230

.022

.261

POA TO CENTROID in.

:

.259

.037

.261

MIN RADIUS

:

.402

.169

.110

MEAN RADIUS

:

1.038

.761

.539

MAX RADIUS

:

2.410

1.942

1.465

HORIZONTAL SPREAD

:

1.602

1.067

1.004

VERTICAL SPREAD

:

3.679

3.063

2.340

EXTREME SPREAD

:

3.799

3.091

2.366

NUMBER IN ONE INCH CIRCLE =

2

NUMBER IN TWO INCH CIRCLE =

6

NUMBER IN THREE INCH CIRCLE =

8

8 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611742

CENTERFIRE PATTERNS

4

POA

1in circle

2in circle

3in circle

OF SHOTS= 10

IN CIR

1in = 1

2in = 4

3in = 7

HS= 4.220

VS= 3.258

GS= 4.240

CENTROID *

PATTERN #

SHOTS (BEST OF)

MAXIMUM X

MINIMUM X

MAXIMUM Y

MINIMUM Y

CENTROID X

CENTROID Y

POA TO CENTROID in.

MIN RADIUS

MEAN RADIUS

MAX RADIUS

HORIZONTAL SPREAD

VERTICAL SPREAD

EXTREME SPREAD

NUMBER IN ONE INCH CIRCLE

NUMBER IN TWO INCH CIRCLE

NUMBER IN THREE INCH CIRCLE

44

10

9

8

2.800

1.753

1.677

-2.220

-1.049

-1.125

1.104

1.195

.941

-2.154

-2.031

-1.764

.052

.299

.375

-.097

-.220

.034

.110

.371

.375

.482

.448

.706

1.303

1.157

1.051

2.479

2.120

1.768

4.220

2.802

2.802

3.258

3.226

1.705

4.240

3.696

2.819

1

4

7

6 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611742

CENTERFIRE PATTERNS

5

POA

1th circle

2th circle

3th circle

* OF SHOTS- 10

IN CIR

1th = 0

2th = 3

3th = 7

HS= 4.811

VS= 2.435

GS= 4.854

CENTROID *

PATTERN #

45

SHOTS (BEST OF)

10

9

8

MAXIMUM X

2.164

1.870

1.229

MINIMUM X

-2.647

-1.184

-0.950

MAXIMUM Y

1.248

1.325

1.341

MINIMUM Y

-1.187

-1.110

-1.094

CENTROID X

.428

.722

.488

CENTROID Y

-.178

-.255

-.271

POA TO CENTROID in.

.463

.765

.558

MIN RADIUS

.585

.769

.565

MEAN RADIUS

1.410

1.252

1.149

MAX RADIUS

2.736

1.875

1.646

HORIZONTAL SPREAD

4.811

3.854

2.179

VERTICAL SPREAD

2.435

2.435

2.435

EXTREME SPREAD

4.854

3.186

3.186

NUMBER IN ONE INCH CIRCLE =

0

NUMBER IN TWO INCH CIRCLE =

3

NUMBER IN THREE INCH CIRCLE =

7

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 96-21853

INITIAL
JJM

CUSTOMER ORDER NO.

W/LEUPOLD 10X SCOPE

Scope # 90-0538

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

10/03/96

10/03/96

DL 9-91

C6611742

700

7.62

NATO

ACCESSORIES

W/STUDS

W/SWIVELS

SCOPE BASE

FROM:

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL 36201

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTONAL
36201

CUST NO: 150939 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

FROM DATE

ESTIMATED

VIA

UPS

GUN CONDITION

☐ NEW☐ LIGHTLY WORN☐ WORN☐ VERY WORN☐ UNREPAIRABLE☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

U3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

✓ Trigger Assy

96024

✓ Firing Pin Assy

96007

✓ Front Sight Assy

96118

✓ Rear " "

96119

Scope Sent Back TO Factory
for Inspect.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RDB925 REV. 6/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400035195

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6611742DATE 4-14-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.62	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.64	2.82	
PULL #3	2.66	2.48	2.84	
PULL #4	2.67	2.68	2.79	
PULL #5	2.65	2.39	2.85	
TOTAL	13.17	12.81	13.93	
AVG.	2.63	2.56	2.79	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	2.99	
PULL #2	3.07	2.94	
PULL #3	2.99	3.06	
PULL #4	3.00	3.03	
PULL #5	3.15	2.74	
TOTAL	15.33	14.76	
AVG.	3.07	2.95	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.05		4.06
PULL #2	4.16	4.01		4.02
PULL #3	4.08	3.59		3.98
PULL #4	4.14	4.08		4.00
PULL #5	4.13	3.86		4.01
TOTAL	20.68	19.59		20.07
AVG.	4.14	3.92		4.01

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

C6611742

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF		
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST	<i>2.29</i>	<i>2.28</i>
C	SAFETY ON FORCE	<i>7</i>	<i>6</i>
D	SAFETY OFF FORCE	<i>3</i>	<i>2.5</i>
E	FIRING PIN INDENT	<i>.024</i>	<i>.0235</i>
640	TARGET		
655	FINAL INSPECT	<i>6/18/99</i>	<i>RW</i>
660	PACK		
QAR INSPECTION		SHIP DATE	

Final Inspection

Sn: 06611742

DATE REC'D: 10/13/96

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ Finish
- ☒ Looseness
- ☒ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☒ Scope Case
- ☒ Iron Sights
- ☒ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments: _____
