

C6611761

MODEL 780TM M24

Model **SMS**TM

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

C.6611761

Scope S/N 88-1086

Repair Inquiry

Repair Number: **RE00000767** Serial: C6611761 Model 700 Center Fire Caliber: 762 SWS M-24 170F18 Repairman: Status: New 12/15/99 1:30:25 PM

Verify Repair

Address Information

Customer: ☒ Received From Return To: ☐ Received From

Name: **TRANSPORTATION OFFICER** **TRANSPORTATION OFFICER**

Address 1: **XVIII AIRBORNE CORPS AND FORT BRAGG** **XVIII AIRBORNE CORPS AND FORT BRAGG**

Address 2: **BUILDING J-2050** **BUILDING J-2050** PD Box: PD Box:

City: **FORT BRAGG** **FORT BRAGG**

State: **NC** Zip Code: **28310** Country: **US** State: **NC** Zip Code: **28310** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: Fax: Email: Comments:

Received Condition

Condition: **Poor**

Notes: CSF Notes:

Accessories Received

Code	Desc	Qty
A010	Hard Case	1
A016	Scope Mounts	2
A017	Scope Base	1
762 SWS M-24 170F18		

Repair Search Refresh Close

BBL 96003
Boit 96005



TRACKING DOCUMENT

Repair Order Number



Repair Order Numbe
RE00000767

Description/Serial
C6611761

Repairman -
Date Received 12/15/1999

Account # - R-

Model 700 Center Fire Caliber: 762
SWS M-24 17OF18

Estimate Date
Current Date - 12/16/1999

Customer

TRANSPORTATION OFFICER
XVIII AIRBORNE CORPS AND FORT B
BUILDING J-2050
FORT BRAGG NC 28310 US

Return To

TRANSPORTATION OFFICER
XVIII AIRBORNE CORPS AND FORT
BUILDING J-2050
FORT BRAGG NC 28310 US

Phone (H)
Phone (W)

Fax
Email

Problems

Reported

Found

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Repair

Material # MaterialDesc

Quantity
Needed

Quantity
From

Quantity
From

Warranty
(Y/N)

Total:

Serial Number: C6611761

Model ID: 700



RE00000767

Repairman	Proof	Clean	Test	Target	Pattern
Gallery Tester	Date	Date	Date	Date	Date

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6611761
5 Apr 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0266
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0228
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0350343

THE AMR FOR THIS RIFLE IS: 1.235

CENTROIDAL DISTANCES

0 TO 1	.274973
1 TO 2	.475786
1 TO 3	.369892
1 TO 4	.285953
1 TO 5	.432023

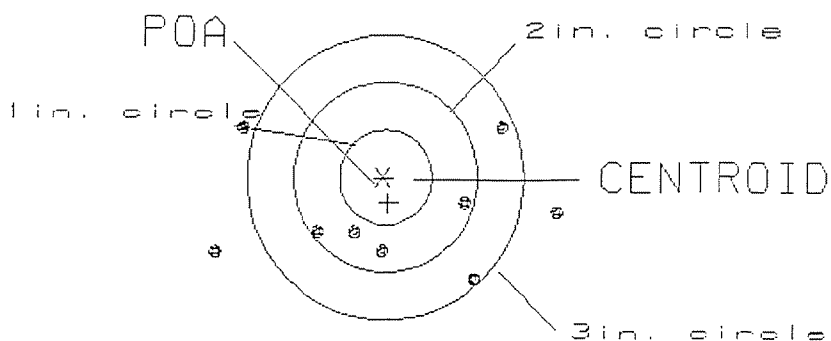
1
3 5 +4 2 <----POA

PATTERN #: 010
 POA TO CENTROID: .275
 MIN RADIUS : .659
 MEAN RADIUS : 1.512
 MAX RADIUS : 3.410
 CENTROID X : -.057
 CENTROID Y : .269

5 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6611761

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.70

0

VS= 4.46

4

GS= 4.68

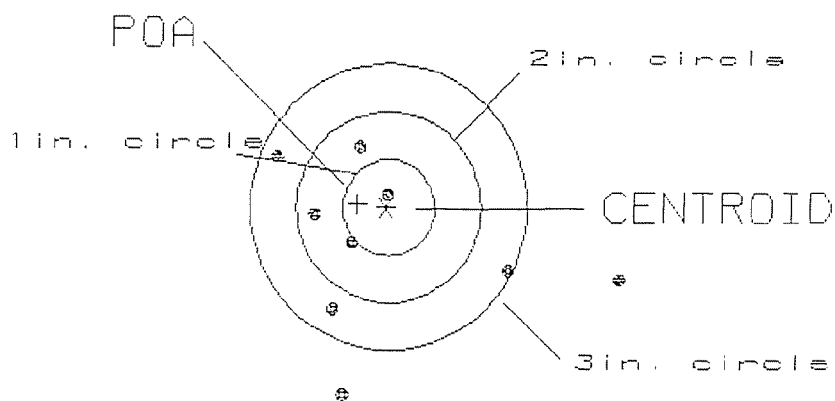
6

PATTERN #: 2
 POA TO CENTROID: .311
 MIN RADIUS : .180
 MEAN RADIUS : 1.430
 MAX RADIUS : 3.496
 CENTROID X : .309
 CENTROID Y : -.035

5 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6611761

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.74

1

VS= 5.43

4

GS= 5.45

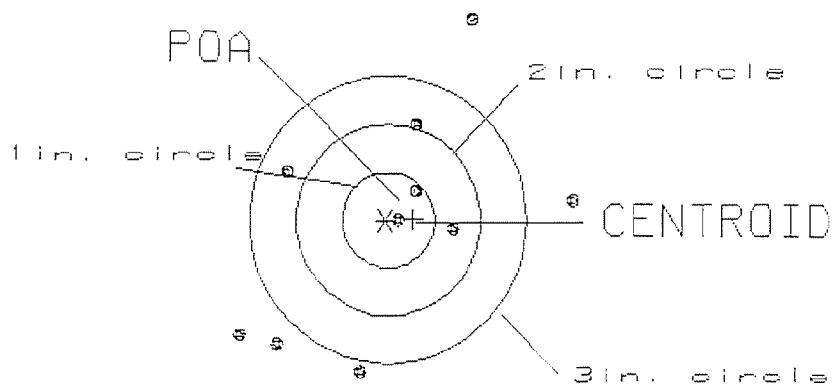
7

PATTERN #: 3
 POA TO CENTROID: .301
 MIN RADIUS : .076
 MEAN RADIUS : 1.320
 MAX RADIUS : 2.316
 CENTROID X : -.301
 CENTROID Y : -.009

5 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6611761

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.61

2

VS= 3.71

3

GS= 4.17

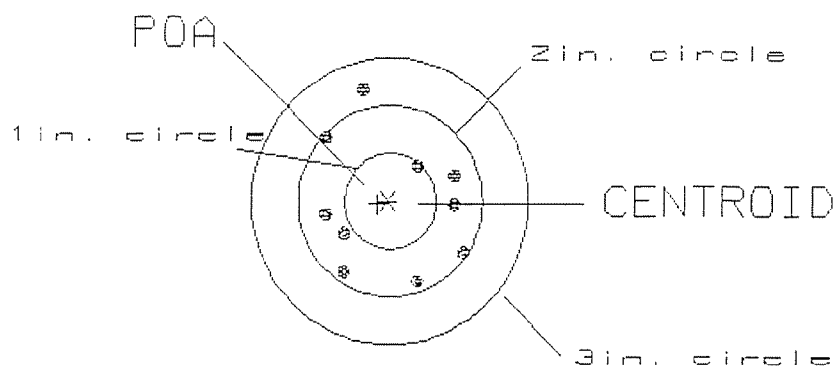
5

PATTERN #: 4
 POA TO CENTROID: .108
 MIN RADIUS : .475
 MEAN RADIUS : .821
 MAX RADIUS : 1.232
 CENTROID X : .103
 CENTROID Y : .032

5 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6611761

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 1.55

1

VS= 2.01

9

GS= 2.10

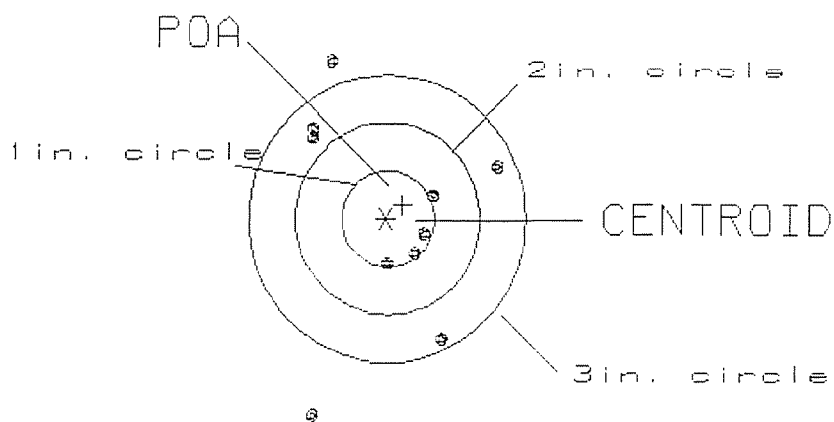
10

PATTERN #: 5
 POA TO CENTROID: .236
 MIN RADIUS : .406
 MEAN RADIUS : 1.092
 MAX RADIUS : 2.154
 CENTROID X : -.187
 CENTROID Y : -.143

5 Apr 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6611761

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.06

3

VS= 3.60

4

GS= 3.61

8

Final Inspection

Sn: C6611761

DATE REC'D: 12-12-99

DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☐ FINISH

Scope Assy.

- ☒ SCOPE
- ☒ SCOPE RINGS
- ☒ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☒ LOOSENESS
- ☒ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☒ SCOPE CASE
- ☐ IRON SIGHTS
- ☐ DEPLOYMENT KIT

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

C6611761

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN	<i>12-24-99</i>	<i>RW</i>
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>1-12-00</i>	<i>RW</i>
605	CHECK HEADSPACE	<i>1-12-00</i>	<i>RW</i>
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>4-5-00</i>	<i>RW</i>
655	FINAL INSPECT	<i>4-10-00</i>	<i>RW</i>
660	PACK		

QAR INSPECTION

SHIP DATE

Remington
REG. U.S. PAT. & TM. OFF.

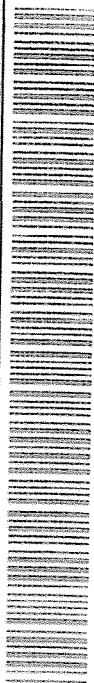
VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

MODEL 700TH H24

SERIAL NO.
 C6611761

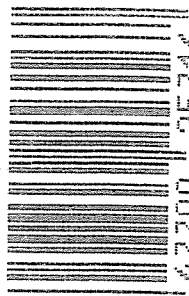
ORDER NO.
 5716

MADE IN LION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6611761

LPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6611761

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1 10 91		RW
600	Proof	1 10 91		RW
607	Check Headspace	1 10 91		RW
610	Dis-assemble Gun	1 10 91		RW
612	Magnaflux Barrel Action		1/16/91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	YG
617	Drill and Tap Sight Holes	1 17 91		LB
618	Polish Barrel	1 17 91		WB
620	Apply Coatings (Barrel Action)		2-12-91	TS
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/19/91	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/19/91	RW
	C) Inspect Ejector Hole for Chamfer		2/19/91	RW
	D) Oil Firing Pin Ass'y		2/19/91	RW
	E) Adjust Trigger Pull to Min Setting and Stake		3/6/91	HL

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4 $\frac{3}{4}$	4 $\frac{3}{4}$	5			3/6/91	WB
	G) Safety Off Force	2 $\frac{3}{4}$	2 $\frac{3}{4}$	3			3/6/91	WB
	H) Trigger Pull Test & Retainability						3-6-91	JL
	I) Firing Pin Indent	.023	.0227	.0225			3/6/91	WB
	J) Assemble Stock						3/7/91	RW
	K) Assemble Swivel Studs						3-1-91	DH
	L) Attach Front and Rear Sight Assemblies						3/7/91	RW
	M) Iron Sight Alignment						3/7/91	RW
	N) Detach Front & Rear Sights & place in numbered container						3/7/91	RW
	O) Attach Scope to Rifle						3/7/91	RW
	P) Detach & Attach Scope 20 Times						3/7/91	RW
640	Gallery Target & Test						3-7-91	NF
	A) Time						"	NF
	B) Malfunctions						"	NF
	C) Pierced Primers						"	NF
	D) Optical Clarity of Scope						"	NF
645	Inspect for Live Ammo						3-7-91	NF
655	Final Inspection							
	A) Headspace						3-1-91	DH
	B) Trigger Pull	2.15	2.37	2.40	2.35	2.43	3-9-91	JL
	C) Function						3-1-91	DH
660	Pack						3-15-91	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6611761

DATE 3-6-91

TESTER JF

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.22	2.36	2.40	2.15	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.17	2.43	2.37	
PULL #3	2.45	2.46	2.40	2.40	
PULL #4	2.54	2.22	2.48	2.35	
PULL #5	2.38	2.44	2.36	2.43	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.40		
PULL #2	3.37	3.44		
PULL #3	3.38	3.48		
PULL #4	3.33	3.35		
PULL #5	3.30	3.45		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.18		4.31
PULL #2	4.35	4.41		4.38
PULL #3	4.42	4.39		4.35
PULL #4	4.42	4.39		4.34
PULL #5	4.30	4.27		4.31
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6611761
7 Mar 1991

CENTROIDAL DISTANCES

0 TO	1	.47634
1 TO	2	.513729
1 TO	3	.289884
1 TO	4	.316841
1 TO	5	.272369

151 <----POA

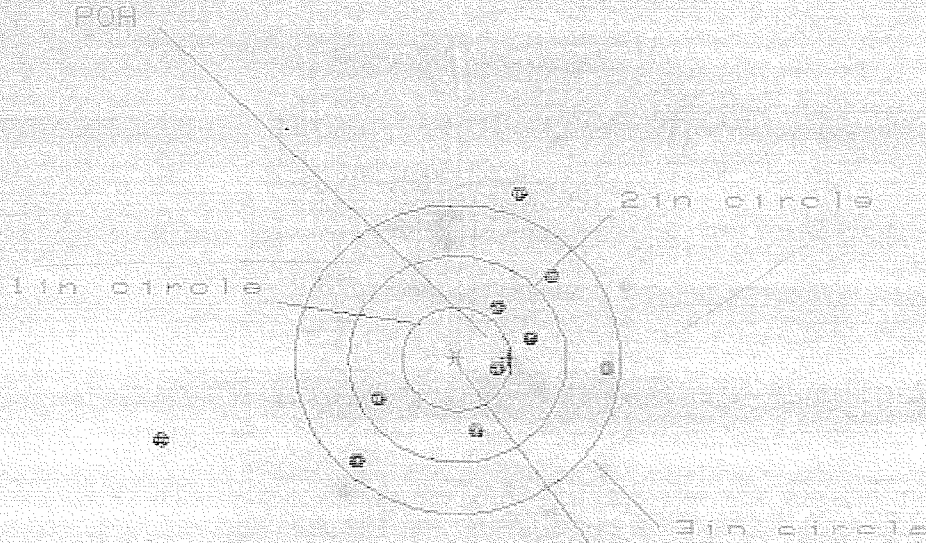
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.227
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .024
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .228265
THE AKR FOR THIS RIFLE IS: 1.08

2 Mar 1991

FILE: \PATTERNING\CENTERFIRE_PATT\G6611261

CENTERFIRE PATTERNS

1



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS = 4.039

VS = 2.576

CS = 4.039

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.352	1.053	1.083
MINIMUM X	-2.687	-1.231	-1.201
MAXIMUM Y	1.589	1.499	.948
MINIMUM Y	-.987	-1.077	-.889
CENTROID X	-.476	-.177	-.207
CENTROID Y	-.018	.072	-.116
POA TO CENTROID in.	.476	.191	.238
MIN RADIUS	.408	.230	.123
MEAN RADIUS	1.173	.911	.828
MAX RADIUS	2.886	1.635	1.494
HORIZONTAL SPREAD	4.839	2.284	2.284
VERTICAL SPREAD	2.576	2.576	1.837
EXTREME SPREAD	4.899	2.966	2.550
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	8		

7 Mar 1991

FILE:BATF\TRAINING\CENTERFIRE_PATT\CB611761

CENTERFIRE PATTERNS

2

POA

1in circle

2in circle

3in circle

* OF SHOTS = 10

IN CIR

1in = 1

2in = 3

3in = 5

HS = 2.574

VS = 3.560

ES = 3.906

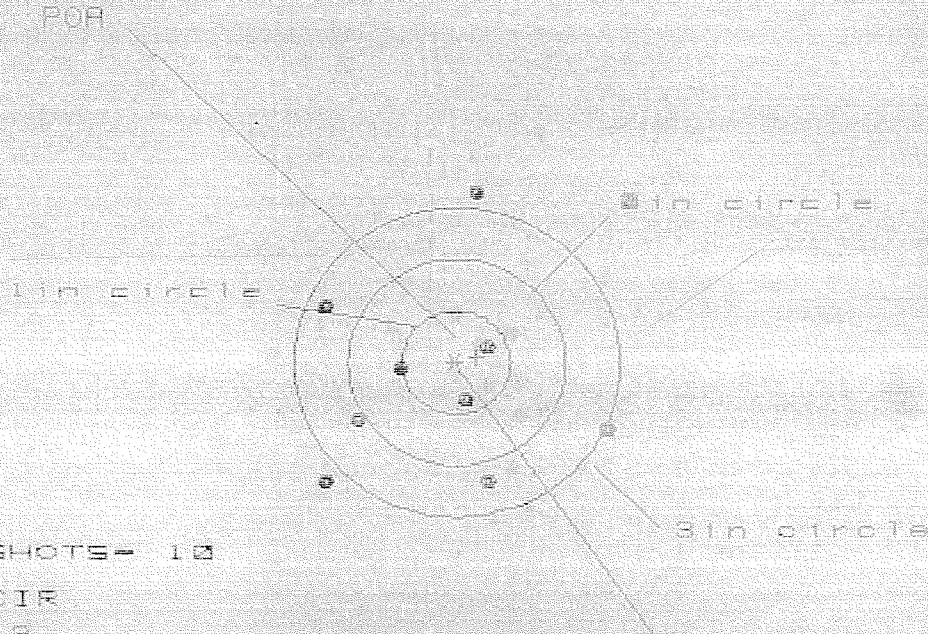
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.142	1.983	1.032
MINIMUM X	-1.432	-1.158	-1.109
MAXIMUM Y	1.858	1.690	1.212
MINIMUM Y	-1.702	-1.870	-1.650
CENTROID X	-.025	.134	.085
CENTROID Y	.228	.396	.184
POA TO CENTROID in.	.228	.418	.203
MIN RADIUS	.326	.484	.269
MEAN RADIUS	1.335	1.245	1.154
MAX RADIUS	2.079	1.893	1.581
HORIZONTAL SPREAD	2.574	2.141	2.141
VERTICAL SPREAD	3.560	3.560	2.970
EXTREME SPREAD	3.906	3.564	3.157
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	5		

7 Mar 1993

FILE: \PATTERNING\CENTERFIRE_PATT\08011761

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 3

3 in = 5

HS= 2.846

VS= 2.786

GS= 3.819

CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.820	1.565	1.435
MINIMUM X	:	-1.226	-1.046	-1.165
MAXIMUM Y	:	1.608	1.762	1.663
MINIMUM Y	:	-1.178	-1.004	-1.123
CENTROID X	:	-.188	-.368	-.237
CENTROID Y	:	-.851	-.225	-.186
POA TO CENTROID in.	:	.175	.432	.260
MIN RADIUS	:	.291	.302	.283
MEAN RADIUS	:	1.189	1.040	.989
MAX RADIUS	:	2.253	1.829	1.687
HORIZONTAL SPREAD	:	2.846	2.611	2.600
VERTICAL SPREAD	:	2.786	2.786	2.786
EXTREME SPREAD	:	3.819	3.098	2.886
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		5	

17 Mar 1991

FILE: /PATTERNING/CENTERFIRE_PATT/09611761

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS- 10

IN CIR

1 in = 3

2 in = 8

3 in = 9

HE- 2.490

VS- 1.552

GS- 2.550

CENTROID *

PATTERN #

4

SHOTS (BEST OF)

10

9

8

MAXIMUM X

.768

.577

.610

MINIMUM X

-1.722

-.809

-.776

MAXIMUM Y

.608

.630

.515

MINIMUM Y

-.945

-.922

-.517

CENTROID X

-.193

-.087

-.040

CENTROID Y

-.170

-.132

-.077

POA TO CENTROID in.

.261

.192

.086

MIN RADIUS

.315

.190

.143

MEAN RADIUS

.750

.602

.545

MAX RADIUS

1.794

.959

.816

HORIZONTAL SPREAD

2.490

1.386

1.386

VERTICAL SPREAD

1.552

1.552

1.032

EXTREME SPREAD

2.550

1.677

1.550

NUMBER IN ONE INCH CIRCLE =

3

NUMBER IN TWO INCH CIRCLE =

8

NUMBER IN THREE INCH CIRCLE =

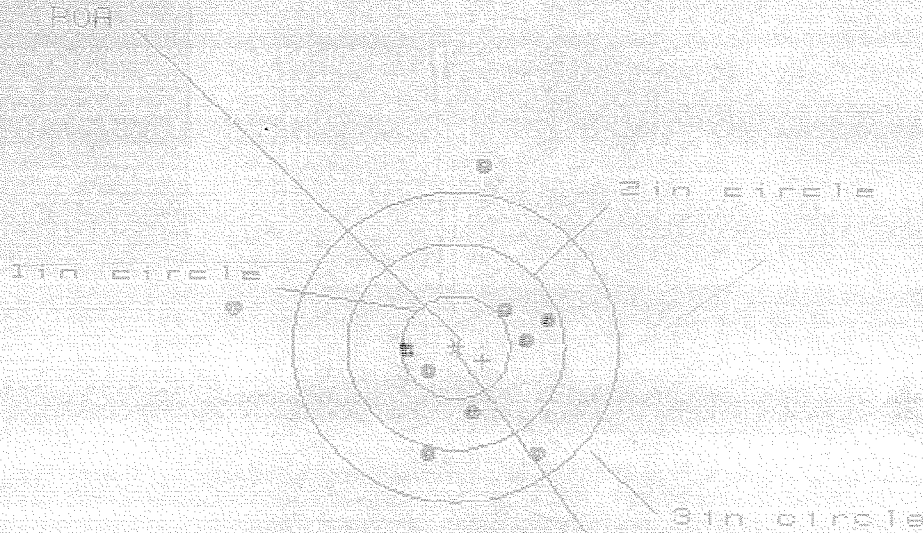
9

2 Mar 1991

FILE: \PATTERNING\CENTERFIRE_PATT\08511751

CENTERFIRE PATTERNS

5



OF SHOTS= 10

IN CIR

1in = 2

2in = 5

3in = 8

HS= 2.877

VS= 2.786

GS= 3.149

CENTROID *

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.836	.603	.603
MINIMUM X	-2.047	-.629	-.629
MAXIMUM Y	1.720	1.761	.647
MINIMUM Y	-1.066	-1.025	-.885
CENTROID X	-.248	-.021	-.021
CENTROID Y	.121	.090	-.130
POA TO CENTROID in.	.291	.092	.132
MIN RADIUS	.313	.401	.377
MEAN RADIUS	.955	.885	.672
MAX RADIUS	2.081	1.761	.962
HORIZONTAL SPREAD	2.877	1.232	1.232
VERTICAL SPREAD	2.786	2.786	1.452
EXTREME SPREAD	3.149	2.835	1.698
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		8	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 94-18743

INITIAL CUSTOMER ORDER NO.

JJM DAAA09-92-C-0834

W/10X SCOPE M-24 SNIPER W/DEPLOYMENT KIT

ATTN FRED MARTIN

SCOPE 90-0722

DATE RECEIVED DATE OPENED DATE CODE

06/14/94 06/15/94

SERIAL NUMBER

C6611761

NEW SERIAL NUMBER

MODEL AND GRADE

700 7.62

NATO

ACCESSORIES

HARD CASE

SCOPE MNTS

SCOPE BASE

SLING STRAP

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL 36201-5025

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTONAL
36201-5025

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN AMMO FUNCTION FINISH ACCURACY FIT INSPECT

CYCLE

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

D1

REC. ASSY.

B5

D2

WOOD

C1

D3

METAL

C2

E5

MAIN FAULT

ARTS

COMMENTS

Trigger Assy 2123.31
CTI 50.00
253.31

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RC6925 REV. 1/84

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400035572

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6611761

DATE 11-11-95

TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.56	2.66		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.63	2.49		
PULL #3	2.60	2.59	2.62		
PULL #4	2.65	2.55	2.63		
PULL #5	2.49	2.58	2.54		
TOTAL	12.89	12.91	12.94		
AVG.	2.57	2.58	2.58		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.18		
PULL #2	3.25	3.29		
PULL #3	3.24	3.15		
PULL #4	3.22	3.26		
PULL #5	3.24	3.10		
TOTAL	16.17	15.98		
AVG.	3.23	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.05		4.12
PULL #2	4.21	4.07		4.17
PULL #3	4.09	4.00		4.00
PULL #4	4.17	4.22		4.13
PULL #5	4.30	4.20		4.16
TOTAL	20.86	20.54		20.58
AVG.	4.17	4.10		4.11

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C-6611761

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5.0	5.0	5.0			12-13-95	DA
	G) Safety Off Force	4.0	4.0	4.0			12-13-95	DA
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.54	2.59	2.59	2.36	2.61	12-13-95	DA
	C) Function							
660	Pack							