C6348840

MODEL 700™ M24

Model SWS ™

Action

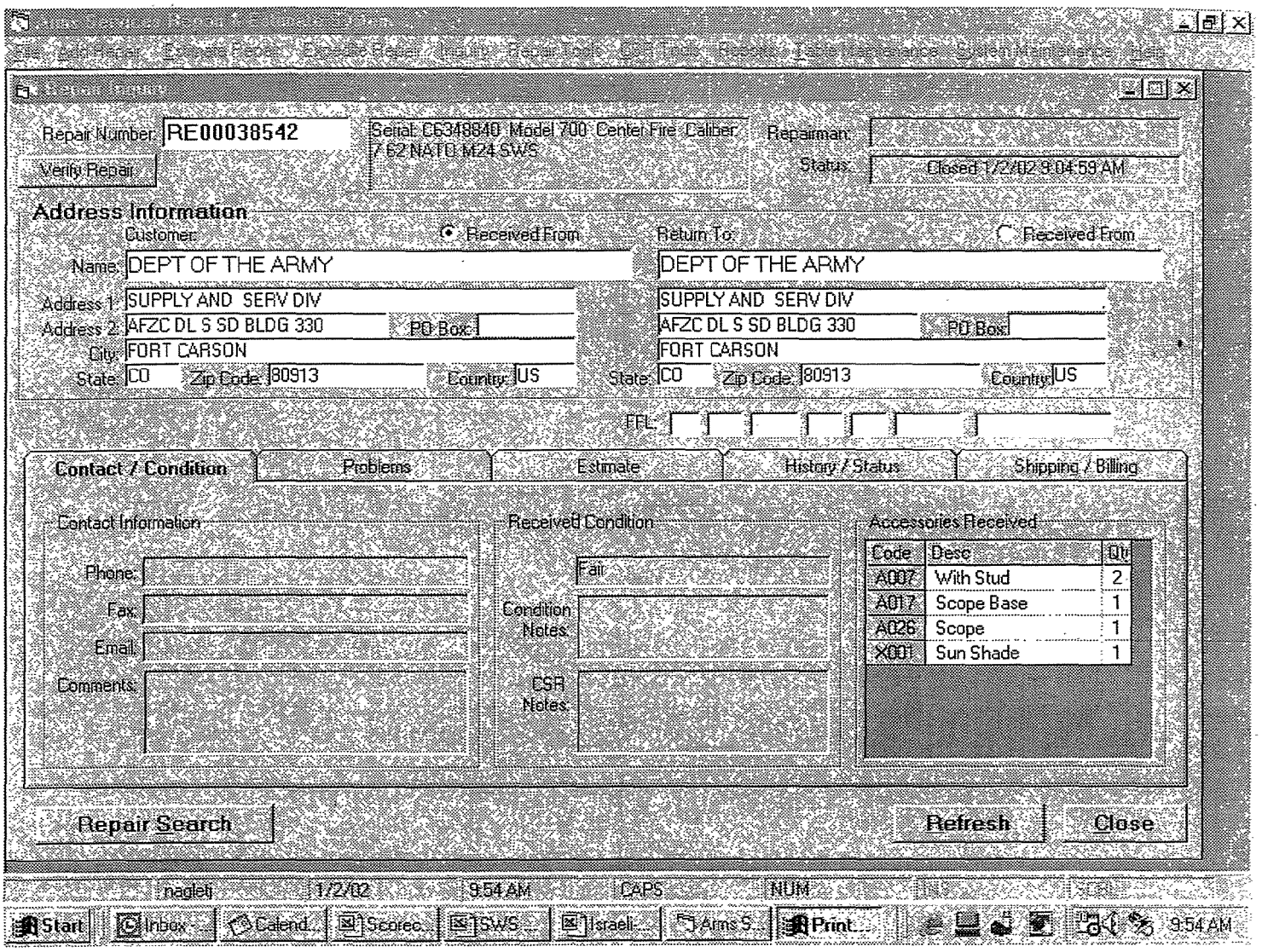
Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington®



Serial Number: C6348840

Model: 700

RE00038542

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER 38542

SERIAL NUMBER C6348840

LOG-IN DATE 1-2-02

INSPECT AND VERIFY:			
OPERATION #	**OPERATION NAME**	**DATE**	**INITIAL**
550	DIS-ASSEMBLE GUN	1-2-02	DL
560 A	RE-BARREL AT CUSTOM SHOP	1-3-02	BWT
B	DRILL AND TAP	1-3-02	BWT
C	POLISH		
575	ASSEMBLE	1-4-02	AC
600	PROOF	1-4-02	AC
605	CHECK HEADSPACE	1-4-02	AC
610	DIS-ASSEMBLE GUN	1-4-02	AC
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	1-7-02	KB
618	ROTO-BLAST	1/7	KO
620	APPLY COATINGS	1/7	TP
625 A	FINAL ASSEMBLY	1-9-02	DL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-14-02	AC
655	FINAL INSPECT	1-12-02	DL
660	PACK	1-12-02	DM
	QAR INSPECTION DATE	SHIP DATE	

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348840.__0
FILE DATE AND TIME: 01/11/2002 04:22

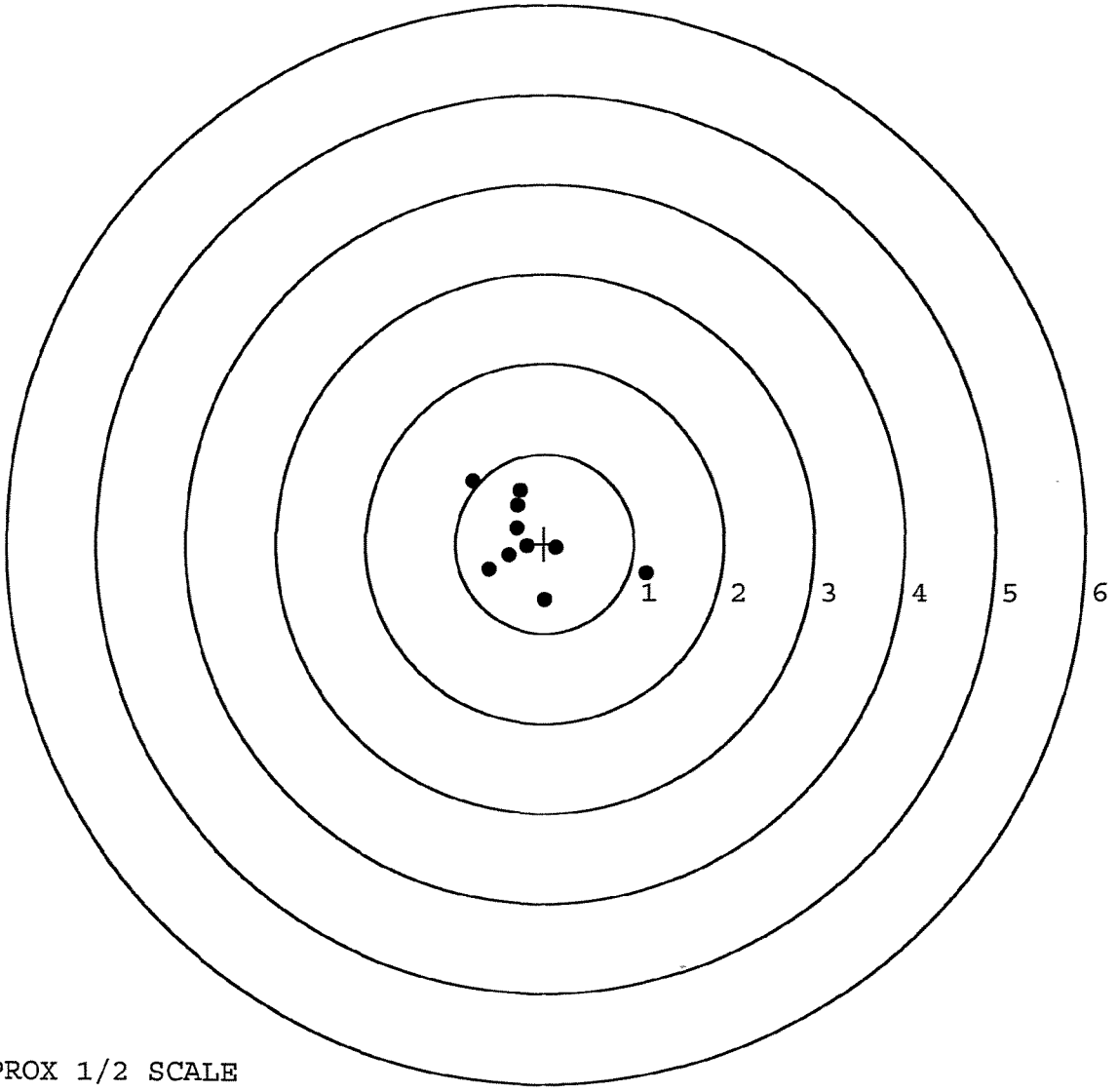
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.003
The Average Y Centroid of the Five Target Set:	-0.004
The Average Point of Impact of the Five Target Set:	0.006
The Average Mean Radius of the Five Target Set:	0.549
The Distance from POA to Centroid Target #1:	0.172
The Distance from Centroid Target #2 to Centroid Target #1:	0.207
The Distance from Centroid Target #3 to Centroid Target #1:	0.249
The Distance from Centroid Target #4 to Centroid Target #1:	0.149
The Distance from Centroid Target #5 to Centroid Target #1:	0.310

SERIAL NUMBER: C6348840.__0
TARGET NUMBER: 1
FILE DATE: 01/11/2002
FILE TIME: 04:22

X CENTROID:	-0.167
Y CENTROID:	0.040
POA TO CENTROID:	0.172
HORZ SPREAD:	1.952
VERT SPREAD:	1.333
GROUP SPREAD:	2.209
MIN RADIUS:	0.073
MAX RADIUS:	1.360
MEAN RADIUS:	0.539
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.140	-0.334
2:	-0.006	-0.633
3:	-0.626	-0.299
4:	-0.395	-0.138
5:	0.130	-0.053
6:	-0.196	-0.027
7:	-0.315	0.173
8:	-0.313	0.420
9:	-0.279	0.591
10:	-0.812	0.700

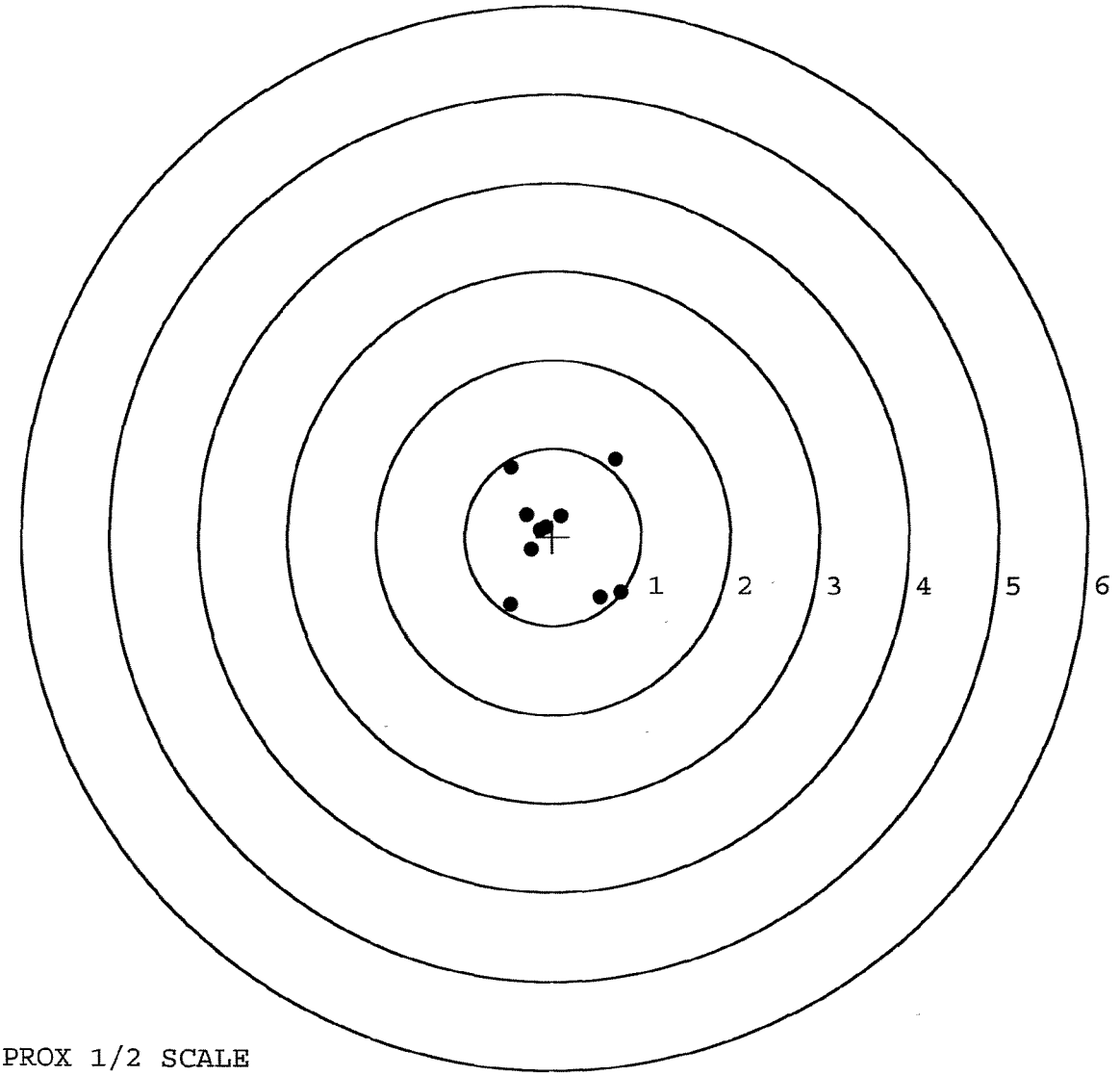


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348840.__0
TARGET NUMBER: 2
FILE DATE: 01/11/2002
FILE TIME: 04:22

X CENTROID:	0.038
Y CENTROID:	0.010
POA TO CENTROID:	0.039
HORZ SPREAD:	1.257
VERT SPREAD:	1.648
GROUP SPREAD:	2.036
MIN RADIUS:	0.150
MAX RADIUS:	0.612
MEAN RADIUS:	0.612
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.485	-0.771
2:	0.772	-0.630
3:	0.534	-0.686
4:	0.710	0.877
5:	-0.477	0.786
6:	-0.245	-0.151
7:	-0.305	0.253
8:	-0.140	0.077
9:	-0.076	0.108
10:	0.089	0.239

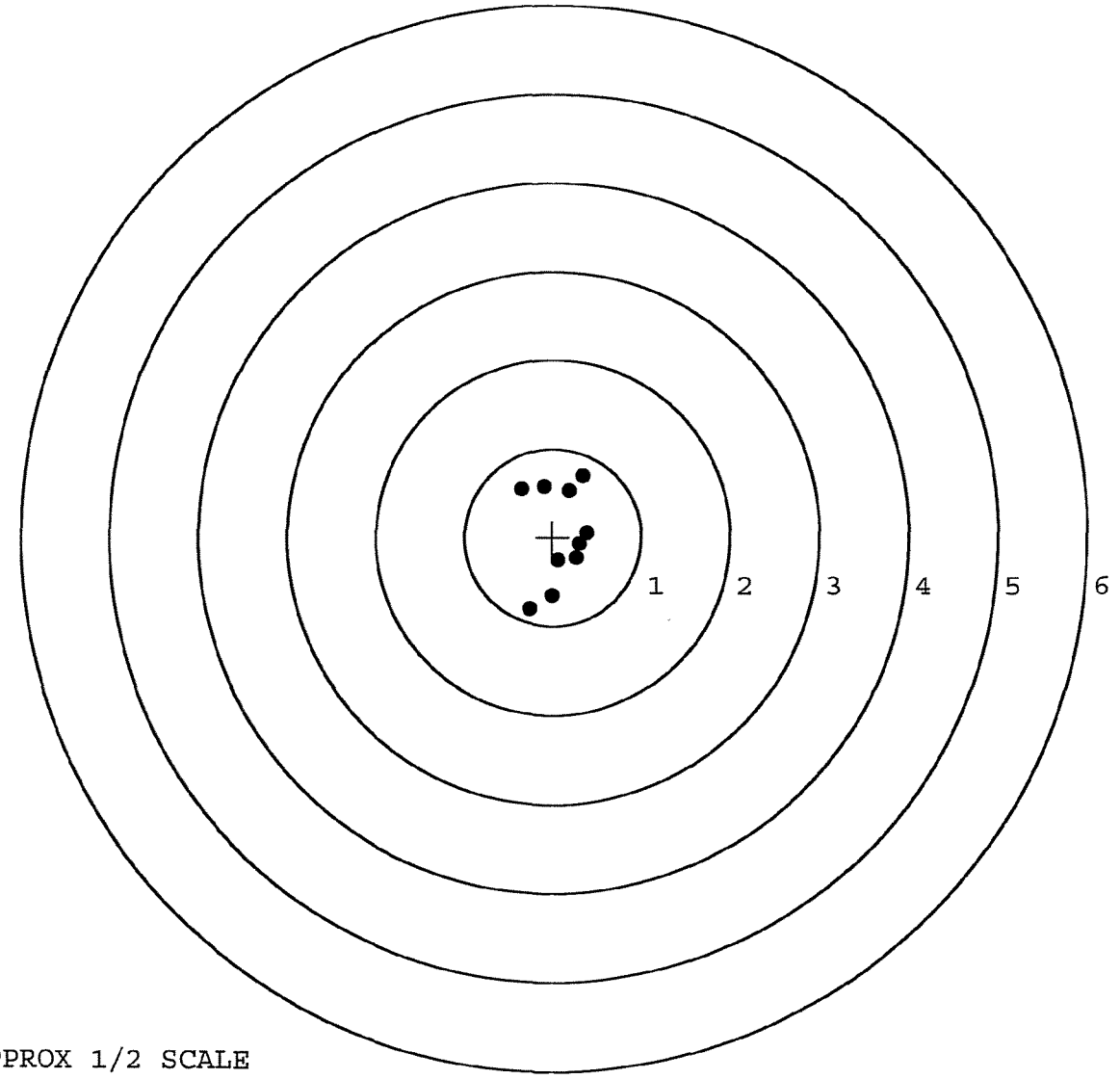


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348840.__0
TARGET NUMBER: 3
FILE DATE: 01/11/2002
FILE TIME: 04:22

X CENTROID:	0.082
Y CENTROID:	0.035
POA TO CENTROID:	0.089
HORZ SPREAD:	0.746
VERT SPREAD:	1.517
GROUP SPREAD:	1.631
MIN RADIUS:	0.250
MAX RADIUS:	0.919
MEAN RADIUS:	0.526
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.261	-0.818
2:	-0.010	-0.661
3:	0.061	-0.261
4:	0.272	-0.236
5:	0.306	-0.076
6:	0.390	0.053
7:	0.338	0.699
8:	0.185	0.528
9:	-0.105	0.574
10:	-0.356	0.544

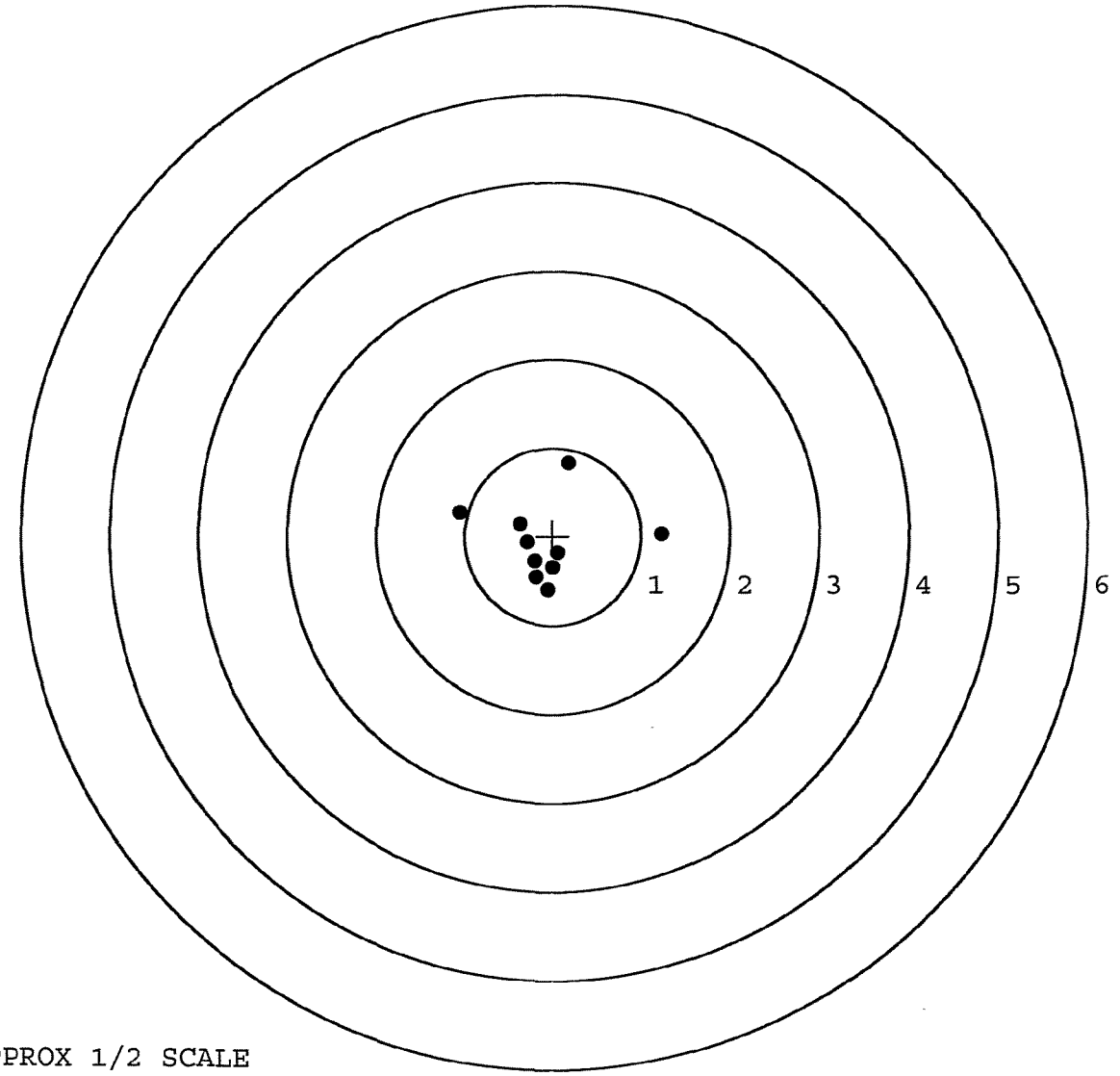


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348840.__0
TARGET NUMBER: 4
FILE DATE: 01/11/2002
FILE TIME: 04:22

X CENTROID:	-0.070
Y CENTROID:	-0.073
POA TO CENTROID:	0.101
HORZ SPREAD:	2.285
VERT SPREAD:	1.442
GROUP SPREAD:	2.299
MIN RADIUS:	0.174
MAX RADIUS:	1.304
MEAN RADIUS:	0.554
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.231	0.021
2:	0.178	0.829
3:	-1.054	0.273
4:	-0.379	0.137
5:	-0.290	-0.078
6:	0.058	-0.191
7:	-0.201	-0.283
8:	-0.188	-0.465
9:	-0.057	-0.613
10:	0.005	-0.359

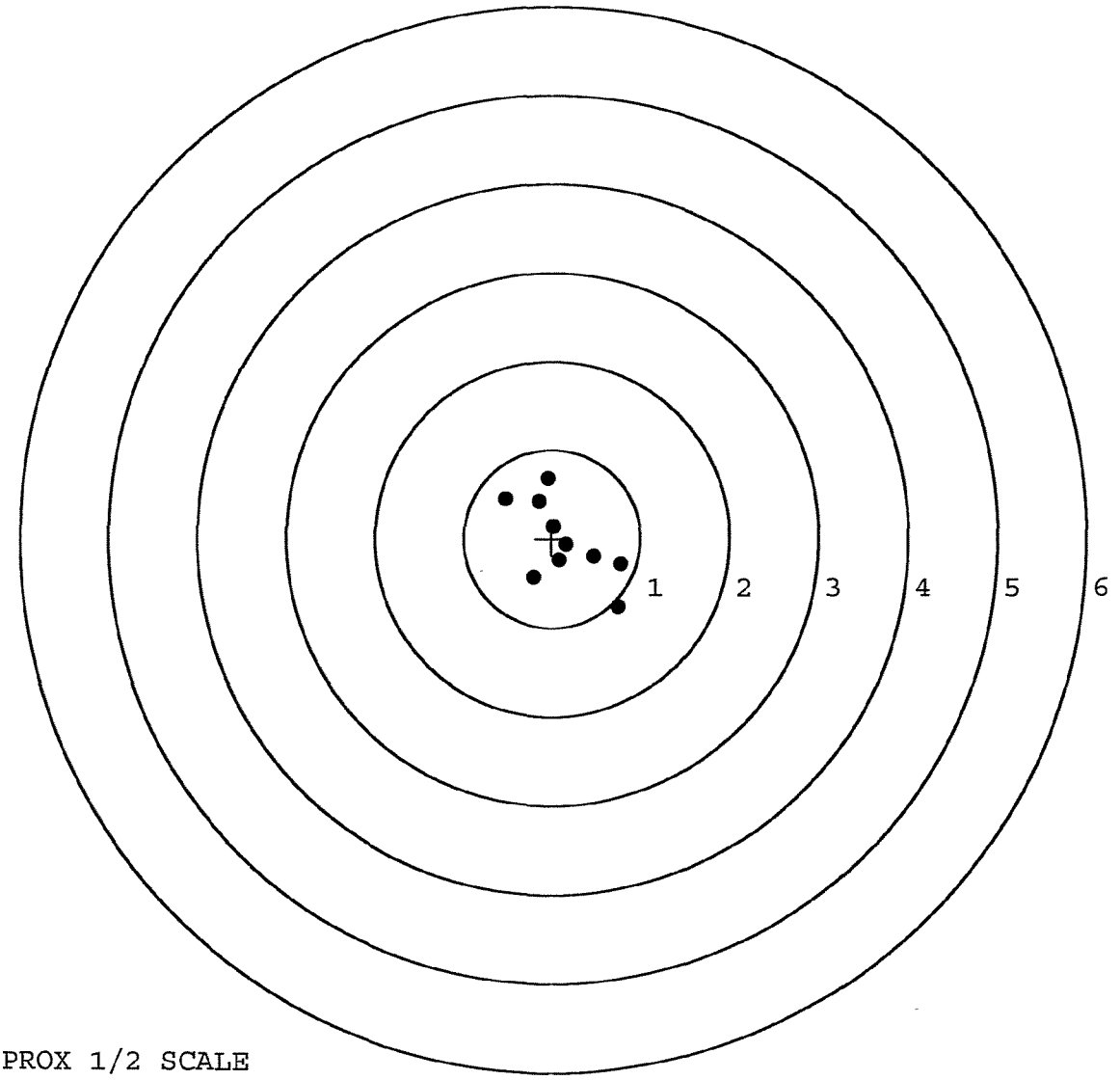


TARGET APPROX 1/2 SCALE

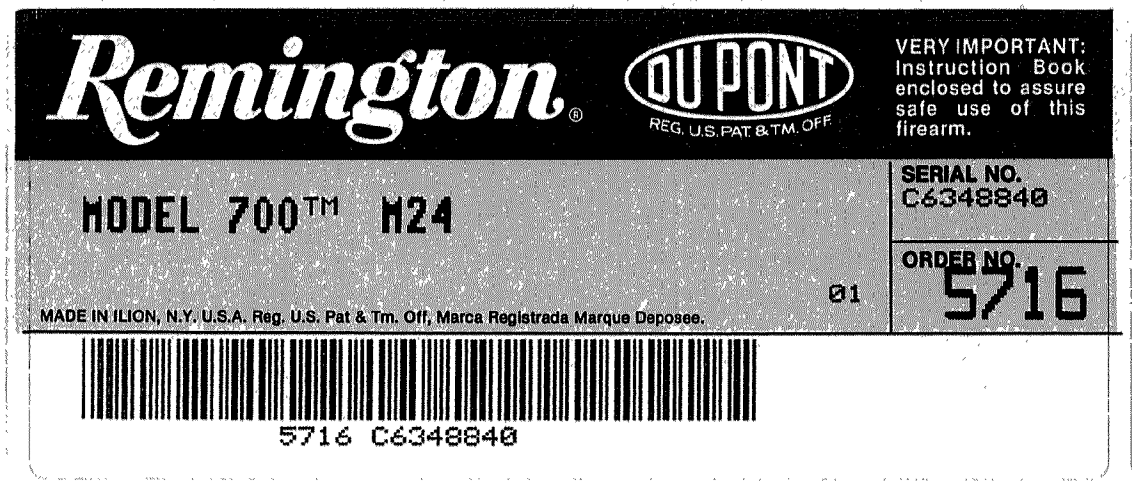
SERIAL NUMBER: C6348840.__0
TARGET NUMBER: 5
FILE DATE: 01/11/2002
FILE TIME: 04:22

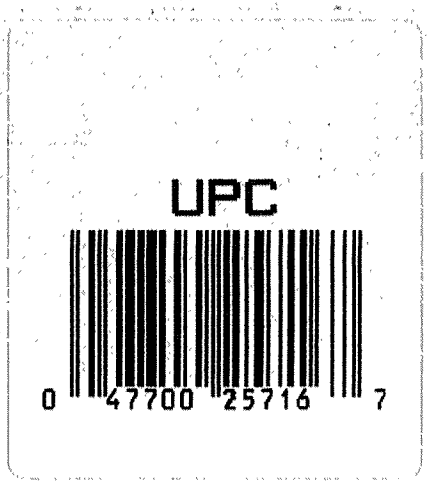
X CENTROID:	0.134
Y CENTROID:	-0.034
POA TO CENTROID:	0.138
HORZ SPREAD:	1.318
VERT SPREAD:	1.447
GROUP SPREAD:	1.766
MIN RADIUS:	0.046
MAX RADIUS:	0.961
MEAN RADIUS:	0.512
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.749	-0.772
2:	0.786	-0.289
3:	0.474	-0.206
4:	0.086	-0.240
5:	-0.211	-0.439
6:	-0.532	0.444
7:	-0.148	0.419
8:	-0.053	0.675
9:	0.023	0.136
10:	0.163	-0.070



TARGET APPROX 1/2 SCALE





Scale 0248

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348840

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	7 21	89	RW
600	Proof	7 21	89	RW
607	Check Headspace			RW
610	Dis-assemble Gun			RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
7	Drill and Tap Sight Holes		7/29/89	
618	Polish Barrel		7/31/89	
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/7/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/7/89	RW
	C) Inspect Ejector Hole for Chamfer		8/7/89	RW
	D) Oil Firing Pin Ass'y		8/7/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		9Aug89	

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	4	4			9 aug 89	gss
	G) Safety Off Force	4	4	4			9 aug 89	gss
	H) Trigger Pull Test & Retainability						9 aug 89	gss
	I) Firing Pin Indent	.020	.0215	.021			9 aug 89	gss
	J) Assemble Stock						8/9/89	RW
	K) Assemble Swivel Studs						16 aug 89	gss
	L) Attach Front and Rear Sight Assemblies						8/9/89	RW
	M) Iron Sight Alignment						8/9/89	RW
	N) Detach Front & Rear Sights & place in numbered container						8/9/89	RW
	O) Attach Scope to Rifle						10 aug 89	gss
	P) Detach & Attach Scope 20 Times						15 aug 89	gss
640	Gallery Target & Test	95R	99L				8-15-89	DH
	A) Time						8-15-89	DH
	B) Malfunctions						8-15-89	DH
	C) Pierced Primers						8-15-89	DH
	D) Optical Clearity of Scope						8-15-89	DH
645	Inspect for Live Ammo						8-15-89	DH
655	Final Inspection A) Headspace						16 aug 89	gss
	B) Trigger Pull	2.85	2.82	2.61	2.66	2.52	16 aug 89	gss
	C) Function						16 aug 89	gss
660	Pack						20 Sept 89	gss

repaired Stock at front Swivel 13 Sept 89

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 8846

DATE 3-22-90

TESTER J.R.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.40	2.54	MIN. SETTING,
PULL #2	2.43	2.51	2.56	NO AVG. OF 5
PULL #3	2.32	2.52	2.50	READINGS ACCEPT-
PULL #4	2.10	2.57	2.46	ABLE LESS THAN 2#
PULL #5	2.14	2.57	2.56	
TOTAL	11.40	12.57	12.62	
AVG.	2.28	2.514	2.524	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.43		
PULL #2	3.40	3.38		
PULL #3	3.41	3.25		
PULL #4	3.47	3.23		
PULL #5	3.49	3.25		
TOTAL	17.15	16.54		
AVG.	3.43	3.308		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.43		
PULL #2	4.41	4.37		
PULL #3	4.35	4.39		
PULL #4	4.36	4.33		
PULL #5	4.40	4.40		
TOTAL	21.87	21.92		
AVG.	4.374	4.384		

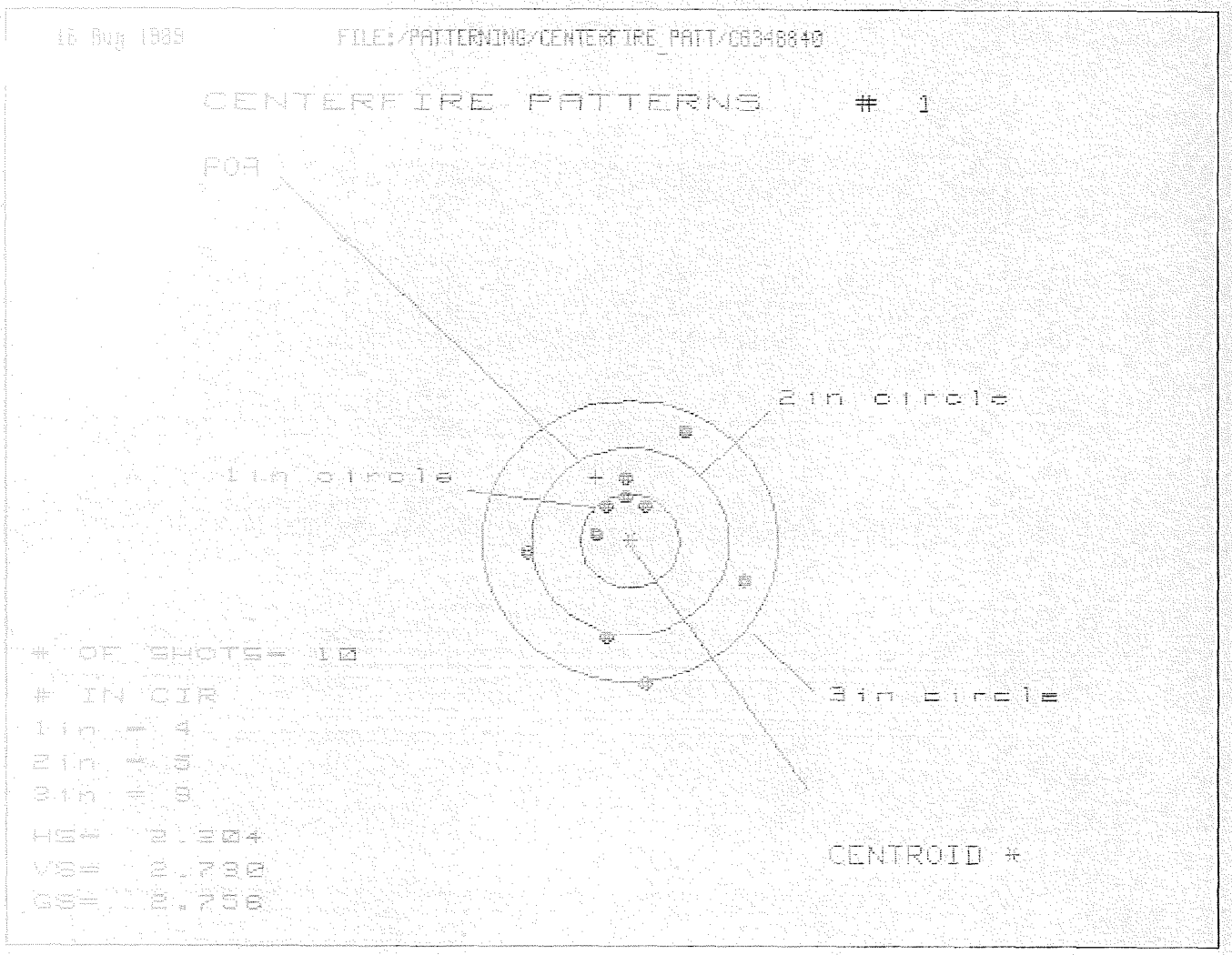
CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348840
16 Aug 1989

CENTROIDAL DISTANCES

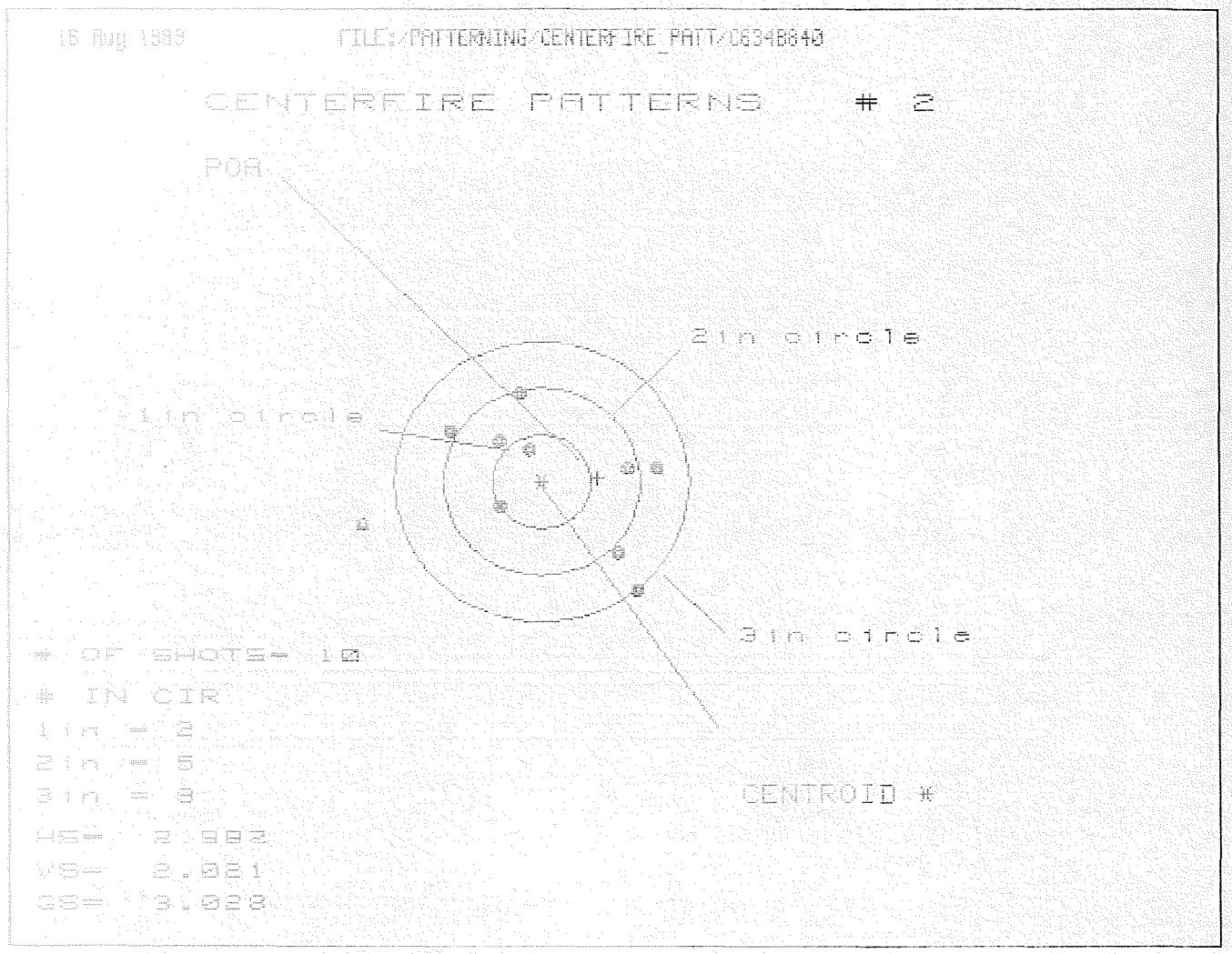
0	TO 1	.760729
1	TO 2	1.11426
1	TO 3	.785871
1	TO 4	.606822
1	TO 5	.769384

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.2524
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.4642
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .528382

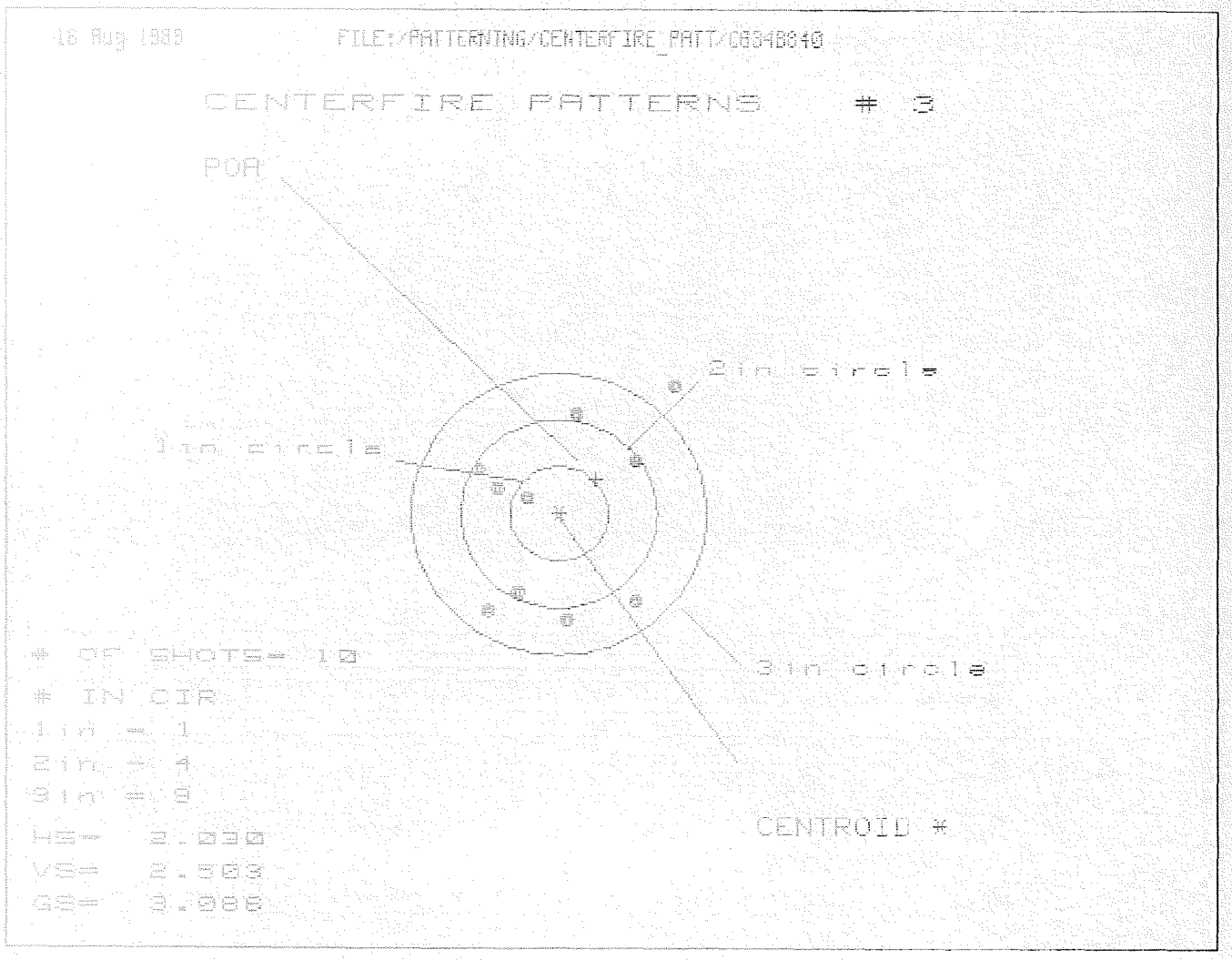
THE AMR FOR THIS RIFLE IS: .9654



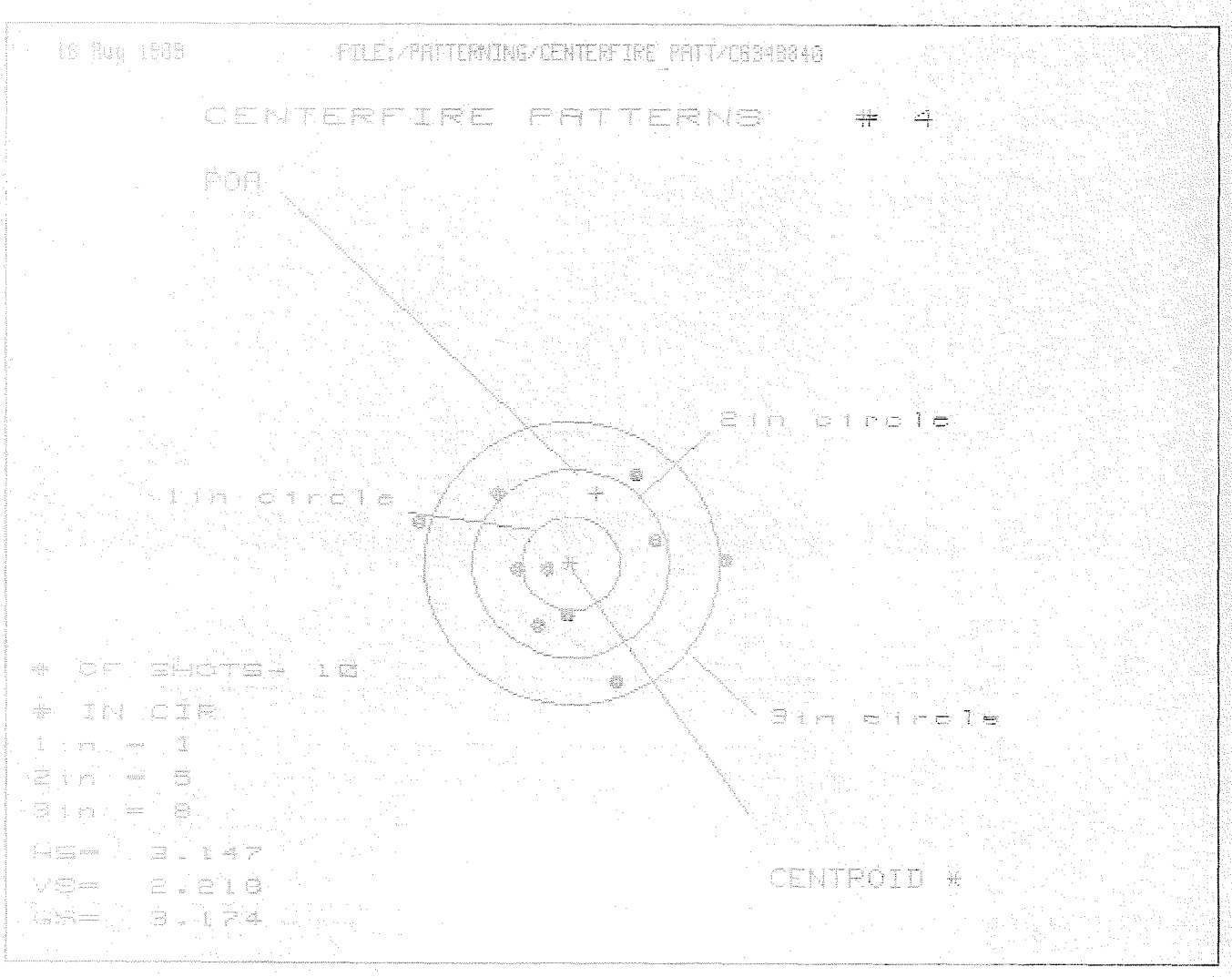
PATTERN #			
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.141	1.159	1.228
MINIMUM X	-1.063	-1.045	-.976
MAXIMUM Y	1.169	.996	.592
MINIMUM Y	-1.561	-1.205	-1.080
CENTROID X	.345	.327	.258
CENTROID Y	-.678	-.505	-.630
POA TO CENTROID in.	.761	.602	.680
MIN RADIUS	.357	.259	.259
MEAN RADIUS	.851	.713	.679
MAX RADIUS	1.569	1.282	1.299
HORIZONTAL SPREAD	2.204	2.204	2.204
VERTICAL SPREAD	2.730	2.201	1.672
EXTREME SPREAD	2.756	2.324	2.216
NUMBER IN ONE INCH CIRCLE =		4	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	



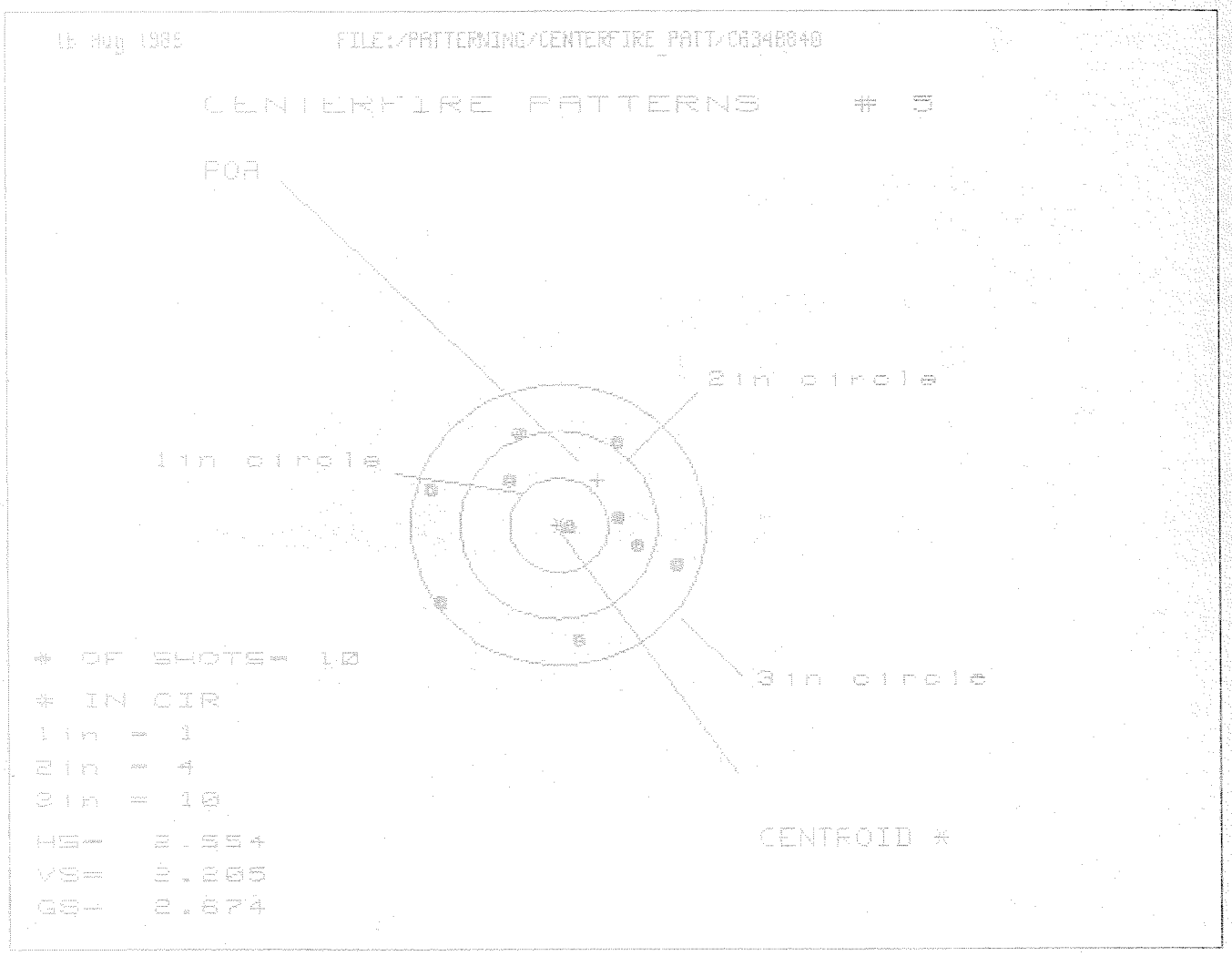
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.186	.906	1.083
MINIMUM X	:	-1.796	-1.111	-1.014
MAXIMUM Y	:	.909	.863	.710
MINIMUM Y	:	-1.112	-1.158	-.930
CENTROID X	:	-.572	-.372	-.469
CENTROID Y	:	-.045	.001	.146
POA TO CENTROID in.	:	.574	.372	.491
MIN RADIUS	:	.385	.399	.231
MEAN RADIUS	:	.981	.881	.782
MAX RADIUS	:	1.842	1.394	1.142
HORIZONTAL SPREAD	:	2.982	2.097	2.097
VERTICAL SPREAD	:	2.021	2.021	1.656
EXTREME SPREAD	:	3.028	2.522	2.144
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #			
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.170	.936	.866
MINIMUM X	-.860	-.730	-.800
MAXIMUM Y	1.400	1.247	1.134
MINIMUM Y	-1.103	-.948	-1.051
CENTROID X	-.378	-.508	-.438
CENTROID Y	-.370	-.525	-.412
POA TO CENTROID in.	.529	.731	.601
MIN RADIUS	.373	.368	.340
MEAN RADIUS	1.050	.940	.919
MAX RADIUS	1.824	1.295	1.246
HORIZONTAL SPREAD	2.030	1.666	1.666
VERTICAL SPREAD	2.503	2.195	2.195
EXTREME SPREAD	3.086	2.337	2.214
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		4	
NUMBER IN THREE INCH CIRCLE =		9	



PATTERN #	[redacted]		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.559	1.382	.893
MINIMUM X	-1.588	-.955	-.782
MAXIMUM Y	.976	1.024	1.033
MINIMUM Y	-1.242	-1.194	-1.185
CENTROID X	-.258	-.081	-.254
CENTROID Y	-.746	-.794	-.803
POA TO CENTROID in.	.789	.799	.843
MIN RADIUS	.215	.391	.220
MEAN RADIUS	.976	.913	.813
MAX RADIUS	1.647	1.384	1.255
HORIZONTAL SPREAD	3.147	2.337	1.675
VERTICAL SPREAD	2.210	2.210	2.210
EXTREME SPREAD	3.174	2.461	2.361
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		8	



PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.241	1.163	.921
MINIMUM X	:	-1.313	-1.451	-1.029
MAXIMUM Y	:	1.008	.919	.951
MINIMUM Y	:	-1.198	-1.286	-1.254
CENTROID X	:	-.399	-.261	-.079
CENTROID Y	:	-.482	-.393	-.425
POA TO CENTROID in.	:	.625	.472	.432
MIN RADIUS	:	.084	.160	.231
MEAN RADIUS	:	.969	.895	.799
MAX RADIUS	:	1.477	1.473	1.286
HORIZONTAL SPREAD	:	2.554	2.554	1.750
VERTICAL SPREAD	:	2.205	2.205	2.205
EXTREME SPREAD	:	2.674	2.674	2.271
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	10		

RECEIVING AND ESTIMATING REPORT

COMMENTS: WOG 8 OF 9 W/LEUPOLD 10X SCOPE S/N 89-0348

ORDER: R 97-04332

INITIAL	CUSTOMER ORDER NO.
RJM	

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
02/18/97	02/18/97		C6348840		700 7.62 NATO

ACCESSORIES

FROM:

DEPT OF THE ARMY
COMMANDER ATTN SFC BARTON
2ND BN 10TH SFG (A)
FT CARSON CO 80913

SHIP TO:

DEPT OF THE ARMY
COMMANDER ATTN SFC BARTON
2ND BN 10TH SFG (A)
FT CARSON CO 80913

CUST NO: 162097 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			UPS

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD		C1		D3	E5	F5
METAL		C2				

MAIN FAULT

WSSH970177 #242

PARTS

Barrel 96003
Front Sight Base 96011

COMMENTS

Reloader Coat Trigger Guard Assy & Rear Sight Base
Re Zinc Scope Base, Rings & Swivel Studs
Scope Sent Back To Factory for Inspect.

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	—	C	—	—	
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
	3/17/97	3/12/97	3/13/97	3/13/97	

OFFICE COPY

RD6925 REV. 11/96

SWS/Repair

Final Inspection

S/n: C6348840 | Date Rec'd: 1/13/97 | Date Ret'd:

Auditor: [illegible]

Item:

Barrel Assy.

- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Item:

Stock Assy.

- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Scope Assy.

- ✓ Scope
- ✓ Scope Rings
- ✓ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ✓ Finish
- ✓ Looseness
- ✓ Clarity

Systems Case

- ___ Scope Case
- ___ Iron Sights
- ___ Depoyment Kit

Trigger

- ✓ Safety Operation
- ✓ Set
- ___

Misc.

- ___ DD-250
- ___ Bar Code
- ___ Packaging

Comments: _____

21 DAY TURN - AROUND

Barrel

M-24
CONTRACT # DAAA09-92-C-0834

R&E NO. SERIAL NO. C6348540

OP. #	OP. NAME	DATE	INIT.
	LOG IN DATE: / /		
	INSPECT & VERIFY:		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	2/17/97	
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	3/13/97	
655	FINAL INSPECT	3/17/97	
660	PACK		
	QAR INSPECTION	SHIP DATE	

Remington Test Lab, Ilion, N.Y.

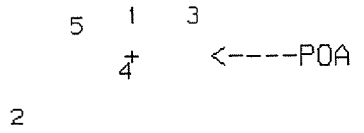
Centroidal distance calculations for Rifle # C6348840
21 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.159
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0424
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .164556

THE AMR FOR THIS RIFLE IS: 1.062

CENTROIDAL DISTANCES

0	TO	1	.271007
1	TO	2	1.03707
1	TO	3	.403001
1	TO	4	.383275
1	TO	5	.389102



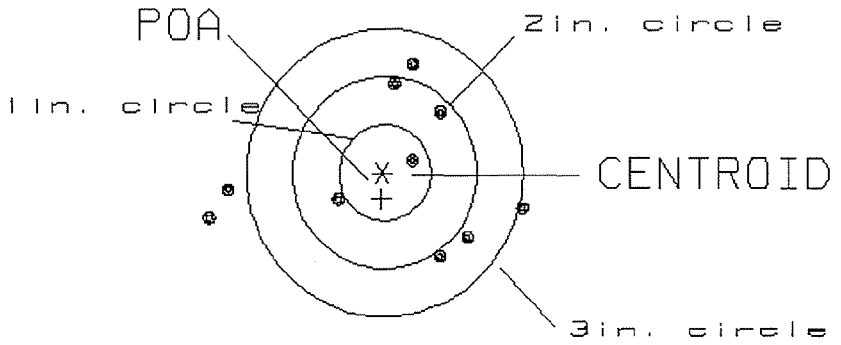
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.271
MIN RADIUS	:	.322
MEAN RADIUS	:	1.128
MAX RADIUS	:	1.983
CENTROID X	:	.002
CENTROID Y	:	.271

21 Mar 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG348040

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 3.37	1
VS= 2.09	4
GS= 3.37	8

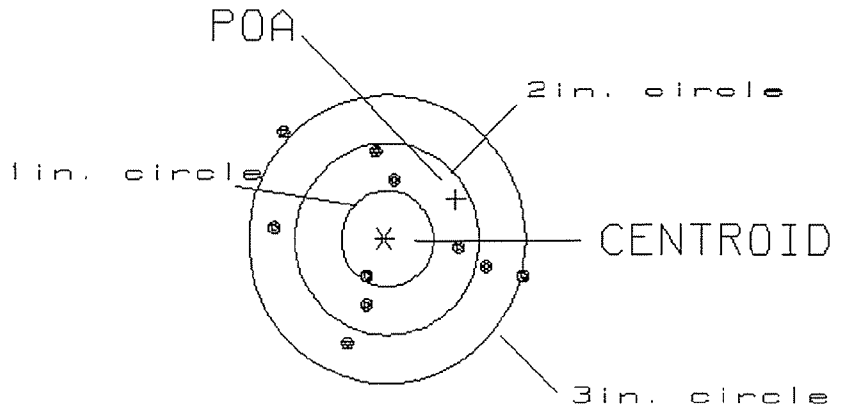
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

POA TO CENTROID:		.879
MIN RADIUS	:	.502
MEAN RADIUS	:	1.020
MAX RADIUS	:	1.599
CENTROID X	:	-.774
CENTROID Y	:	-.417

21 Mar 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348840

CENTERFIRE PATTERN # 2



# OF SHOTS= 10	# IN CIRCLE
HS= 2.71	0
VS= 2.20	5
GS= 3.01	8

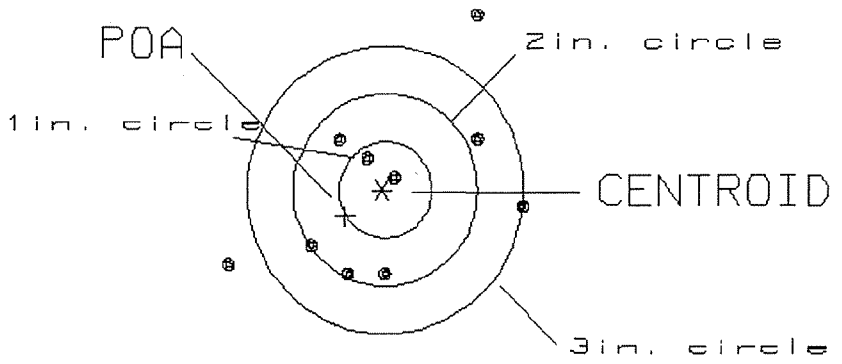
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		.487
MIN RADIUS	:	.149
MEAN RADIUS	:	1.060
MAX RADIUS	:	2.111
CENTROID X	:	.405
CENTROID Y	:	.270

21 Mar 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG348040

CENTERFIRE PATTERN # 3



# OF SHOTS= 10	# IN CIRCLE
HS= 3.15	2
VS= 2.73	6
GS= 3.80	8

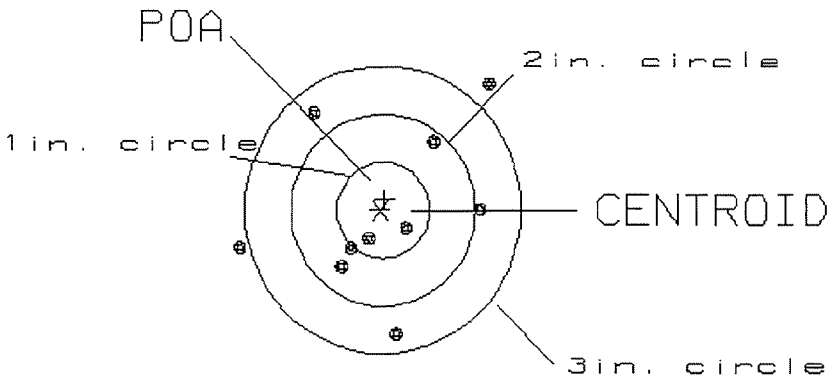
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID:		.119
MIN RADIUS	:	.284
MEAN RADIUS	:	.968
MAX RADIUS	:	1.745
CENTROID X	:	-.048
CENTROID Y	:	-.109

21 Mar 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG348040

CENTERFIRE PATTERN # 4



# OF SHOTS= 10	# IN CIRCLE
HS= 2.66	2
VS= 2.64	5
GS= 3.17	8

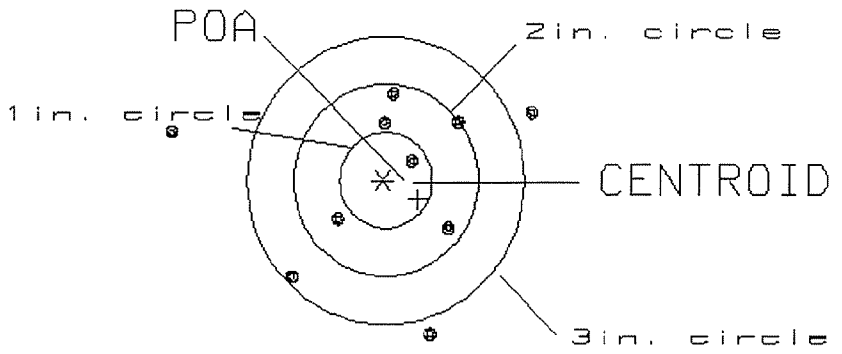
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 5 □

POA TO CENTROID:		.428
MIN RADIUS	:	.307
MEAN RADIUS	:	1.136
MAX RADIUS	:	2.345
CENTROID X	:	-.380
CENTROID Y	:	.197

21 Mar 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348840

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 3.89	1
VS= 2.52	6
GS= 3.89	7