

C6348869

MINI 7000™ M24

Arms Services Repair & Estimate System

FileAdd RepairEstimate RepairExpedite RepairInquiryRepair ToolsCSR ToolsReportsTable MaintenanceSystem MaintenanceHelp

Repair Inquiry

Repair Number:RE00009418Serial: C6348869 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS)Repairman:Status:New 5/18/00 9:35:52 AM

Verify Repair

Address Information

Customer:Received FromReturn To:Received From

Name:DEF DIST DEPOT ANNISTONDEF DIST DEPOT ANNISTON

Address 1:Address 2:PO Box:PO Box:

City:ANNISTONANNISTON

State:ALZip Code:362014199Country:USState:ALZip Code:362014199Country:US

FFL:

Contact / ConditionProblemsEstimateHistory / StatusShipping / Billing

Contact Information

Phone:Fax:Email:Comments:

Received Condition

Poor

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	2
A008	With Swivel	2
A010	Hard Case	1
A017	Scope Base	1

Repair SearchRefreshClose

naglet5/18/0012:24 PMCAPSNUMINSSCRL

StartInbox...Micro...SAP...Nagle...AuditR&R...Arm...Prints...Remi...12:24 PM

RE00009418

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER			
SERIAL NUMBER		C16348869	
LOG-IN DATE		5-11-00	
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5-15-00	RW
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	5-22-00	RW
605	CHECK HEADSPACE	5-22-00	RW
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	7-17-00	RW
655	FINAL INSPECT	7-25-00	RW
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

Final Inspection

S.N.:	DATE REC'D:	DATE RET'D:
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Auditor: *fw*

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☐ Scope
- ☐ Scope Rings
- ☐ Mounting Screws
- ☒ Mounting Base
- ☒ Screws
- ☒ FINISH
- ☐ Looseness
- ☐ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ IRON SIGHTS
- ☐ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

Remington Test Lab, Ili. N.Y.

Centroidal distance calculations for Rifle # c6348869
22 Jul 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1756
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1062
THE RESULTING AVERAGE PO RADIUS FOR THIS RIFLE IS: .205216

THE AME FOR THIS RIFLE IS: 1.293

CENTROIDAL DISTANCES

0 TO 1	.209153
1 TO 2	.361681
1 TO 3	.12468
1 TO 4	.123175
1 TO 5	.738282

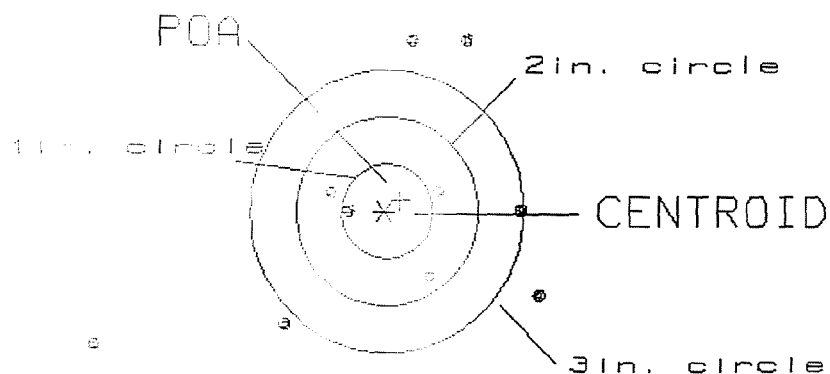
5
2
3 + <----POA
1
4

PATTERN #: 1
 POA TO CENTROID: .209
 MIN. RADIUS : .432
 MEAN RADIUS : 1.490
 MAX RADIUS : 3.500
 CENTROID X : -.176
 CENTROID Y : -.113

22 JUL 2000

FILE:/Hpsaic/Accuracy/Patterning/Centerfire_Patt/c6348869.1

CENTERFIRE PATTERN # 1



OF SHOTS = 10

IN CIRCLE

1 in. = 4.13
 2 in. = 3.14
 3 in. = 5.15

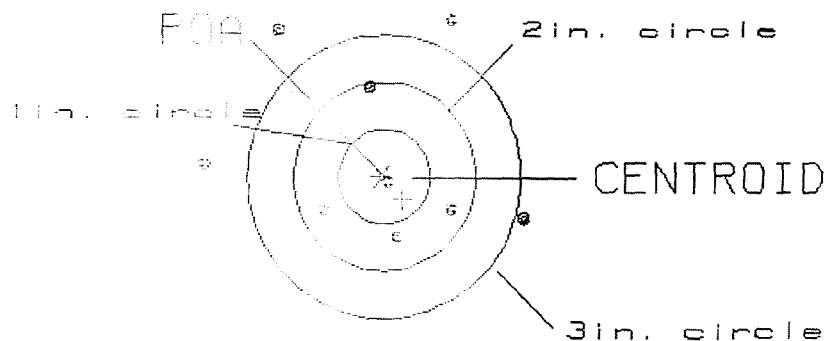
1
 4
 5

PATTERN #: 2
 BSA TO CENTROID: .338
 MIN RADIUS : .132
 MEAN RADIUS : 1.381
 MAX RADIUS : 2.800
 CENTRO D X : -.224
 CENTRO D Y : .144

22 JUL 2000

FILE:/t:\asic/Accuracy/Patterning/Centerfire_Patt/c6348869.1

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.47

1

JS= 4.35

5

SS= 4.66

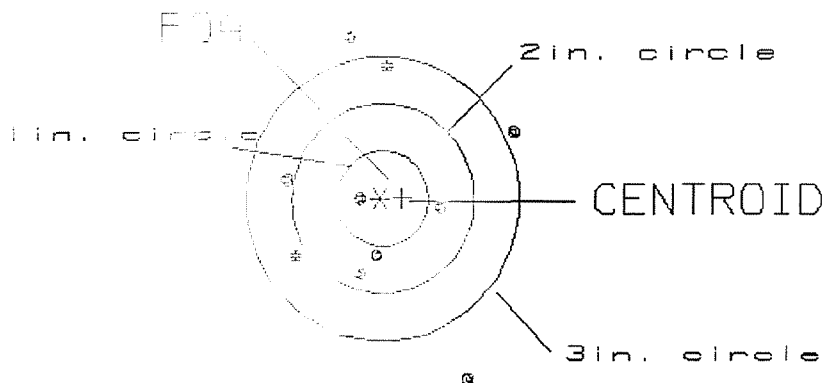
5

PATTERN #: 3
 POA TO CENTROID: .240
 MIN RADIUS : .235
 MEAN RADIUS : 1.149
 MAX RADIUS : 2.117
 CENTROID X : -.240
 CENTROID Y : -.016

22 JUL 2000

FILE:/hpasic/Accuracy/Patterning/Centerfire_Patt/c6348869.1

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.58

1

VS= 3.55

4

GS= 3.80

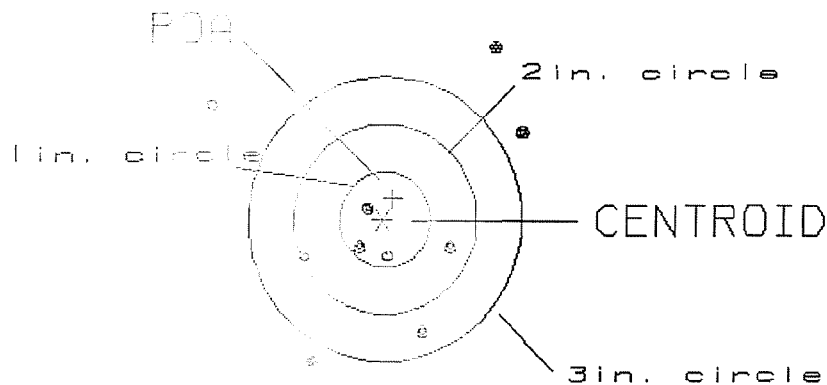
7

PATTERN # 4
 POA TO CENTROID: .213
 MIN RANGE: .211
 MEAN RANGE: 1.183
 MAX RANGE: 2.213
 CENTROID X: -.110
 CENTROID Y: -.217

22 JUL 1988

FILE:/Rptasic/Accuracy/Patterning/Centerfire_Patt/c5348869.1

CENTERFIRE PATTERN # 4



OF SHOTS= 14

IN CIRCLE

HS= 3.40

3

US= 3.24

5

GS= 3.81

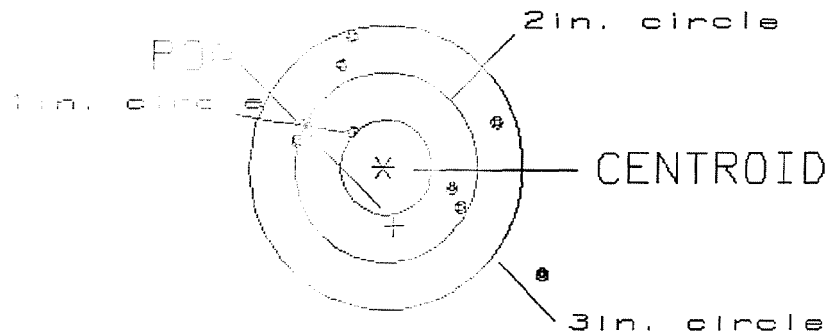
6

PATTERN : 1.5
 POA TO CENTROID: .834
 MIN RANGE : .861
 MEAN RANGE : 1.310
 MAX RANGE : 2.733
 CENTROID X : -.118
 CENTROID Y : .423

22 J 2000

FILE:Accuracy/Patterning/Centerfire_Patt/c6348869.1

CENTERFIRE PATTERN # 5



OF SHOTS= 12

IN CIRCLE

HS= 3.08

0

VS= 3.50

4

GS= 3.92

8




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

REG. U.S. PAT. & TM. OFF.

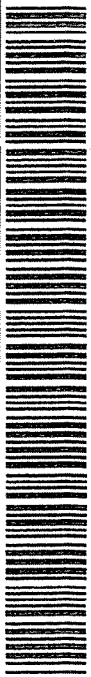
MODEL 700TM H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
C6348869

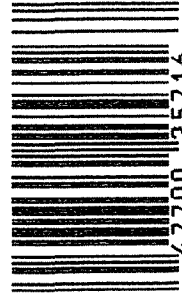
ORDER NO.
5716

Ø1

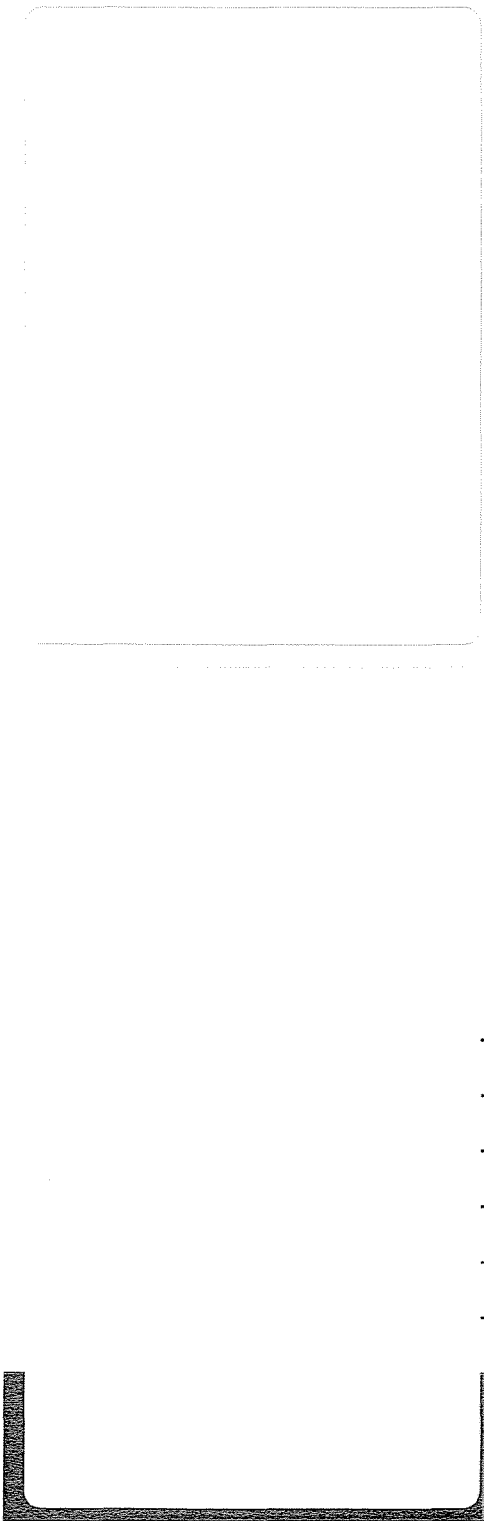


5716 C6348869

UPC



0 47700 25716 7



INTERCHANGEABILITY

M-24

Scope 0271

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348869

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	8 11	89	RW
600	Proof	8 11	89	RW
607	Check Headspace	8 11	89	RW
610	Dis-assemble Gun	8 11	89	RW
612	Magnaflux Barrel Action		8/15/89	KCR
	Magnaflux Bolt		8/15/89	KCR
615	Rollmark Caliber		8/15/89	SS.
7	Drill and Tap Sight Holes	8 16	89	
618	Polish Barrel RB	8 16	89	
620	Apply Coatings (Barrel Action)		8/19/89	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/21/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/21/89	RW
	C) Inspect Ejector Hole for Chamfer		8/21/89	RW
	D) Oil Firing Pin Ass'y		8/21/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/22/89	JH

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			23 Aug 89	JS
	G) Safety Off Force	4	4	4			23 Aug 89	JS
	H) Trigger Pull Test & Retainability						23 Aug 89	JS
	I) Firing Pin Indent	.022	.025	.025			23 Aug 89	JS
	J) Assemble Stock						8/23/89	RW
	K) Assemble Swivel Studs						28 Aug 89	JS
	L) Attach Front and Rear Sight Assemblies						8/23/89	RW
	M) Iron Sight Alignment						8/23/89	RW
	N) Detach Front & Rear Sights & place in numbered container						8/23/89	RW
	O) Attach Scope to Rifle						8/23/89	W.B.
	P) Detach & Attach Scope 20 Times						8/23/89	W.B.
640	Gallery Target & Test	78 R	72 L				8-24-89	K
	A) Time						8-24-89	K
	B) Malfunctions						8-24-89	K
	C) Pierced Primers						8-24-89	K
	D) Optical Clarity of Scope						8-24-89	K
645	Inspect for Live Ammo						8-24-89	K
655	Final Inspection							
	A) Headspace						28 Aug 89	JS
	B) Trigger Pull	2.48	2.48	2.38	2.32	2.09	28 Aug 89	JS
	C) Function						28 Aug 89	JS
660	Pack						19 Sep 89	JS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6348869
DATE 11/2/80
TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.38	2.45	2.44	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.45	2.55	2.37	
PULL #3	2.42	2.49	2.41	
PULL #4	2.50	2.51	2.49	
PULL #5	2.44	2.54	2.43	
TOTAL	12.19	12.54	12.14	
AVG.	2.44	2.51	2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.19	3.12	
PULL #2	3.18	3.16	
PULL #3	3.17	3.14	
PULL #4	3.18	3.07	
PULL #5	3.12	3.11	
TOTAL	15.84	15.60	
AVG.	3.17	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.27	4.19		
PULL #2	4.23	4.14		
PULL #3	4.17	4.11		
PULL #4	4.21	4.19		
PULL #5	4.17	4.20		
TOTAL	21.05	20.83		
AVG.	4.21	4.17		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06348869
28 Aug 1989

CENTROIDAL DISTANCES

0	TO	1	.225142
1	TO	2	.318248
1	TO	3	.181893
1	TO	4	.345915
1	TO	5	.518348

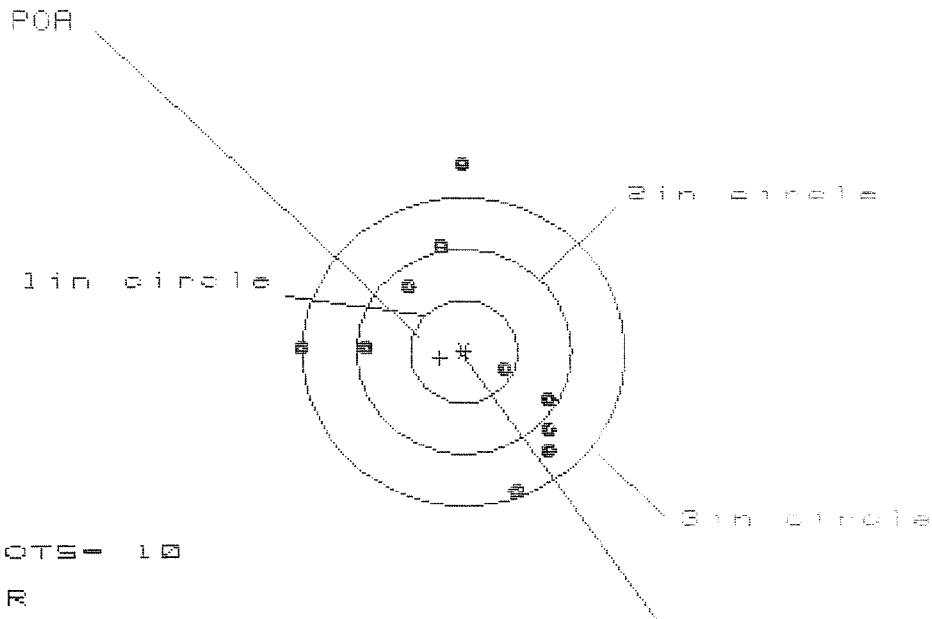
$\frac{2.54}{1.5}$ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .38
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1488
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .408095
THE AMR FOR THIS RIFLE IS: 1.04

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08348869

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 8

HS= 2.285

VS= 3.169

GS= 3.207

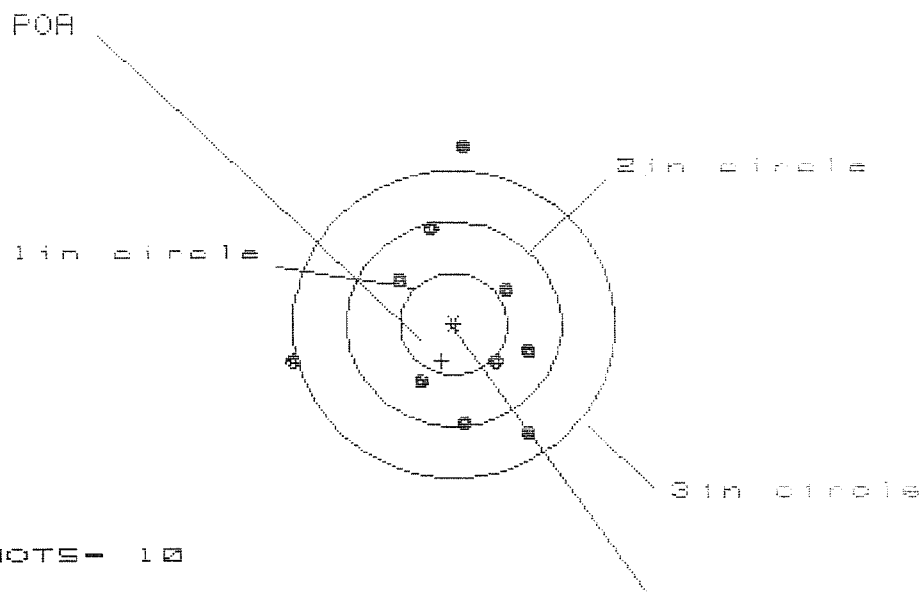
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.785	.783	.596
MINIMUM X	-1.500	-1.502	-1.101
MAXIMUM Y	1.830	1.258	1.288
MINIMUM Y	-1.339	-1.135	-1.105
CENTROID X	.217	.219	.406
CENTROID Y	.060	-.144	-.173
POA TO CENTROID in.	.225	.262	.442
MIN RADIUS	.429	.400	.223
MEAN RADIUS	1.114	1.017	.907
MAX RADIUS	1.830	1.520	1.363
HORIZONTAL SPREAD	2.285	2.285	1.697
VERTICAL SPREAD	3.169	2.393	2.393
EXTREME SPREAD	3.207	2.505	2.505
NUMBER IN ONE INCH CIRCLE	= 1		
NUMBER IN TWO INCH CIRCLE	= 4		
NUMBER IN THREE INCH CIRCLE	= 8		

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8348863

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 7

3 in = 8

HS= 2.252

VS= 2.835

GS= 2.882

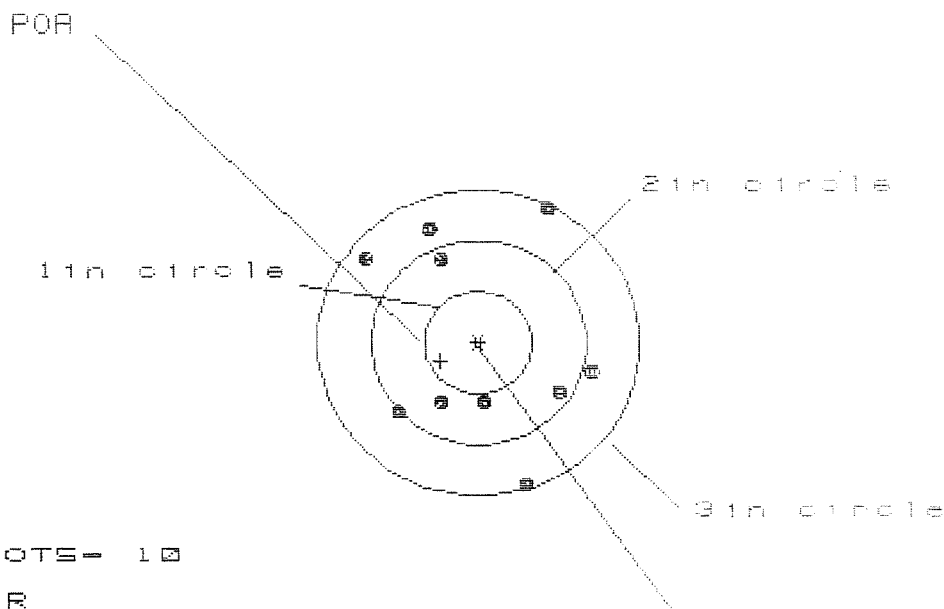
CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.736	.752	.565
MINIMUM X	:	-1.516	-1.500	-.665
MAXIMUM Y	:	1.790	1.110	1.087
MINIMUM Y	:	-1.045	-.846	-.869
CENTROID X	:	.108	.092	.279
CENTROID Y	:	.359	.160	.183
POA TO CENTROID in.	:	.375	.185	.334
MIN RADIUS	:	.521	.430	.276
MEAN RADIUS	:	.964	.847	.733
MAX RADIUS	:	1.796	1.511	1.158
HORIZONTAL SPREAD	:	2.252	2.252	1.230
VERTICAL SPREAD	:	2.835	1.956	1.956
EXTREME SPREAD	:	2.882	2.273	2.146
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C834B883

CENTERFIRE PATTERNS # 3



OF SHOTS- 10
IN CIR
1in - 0
2in - 4
3in - 10
HS- 2.072
VS- 2.727
GS- 2.738

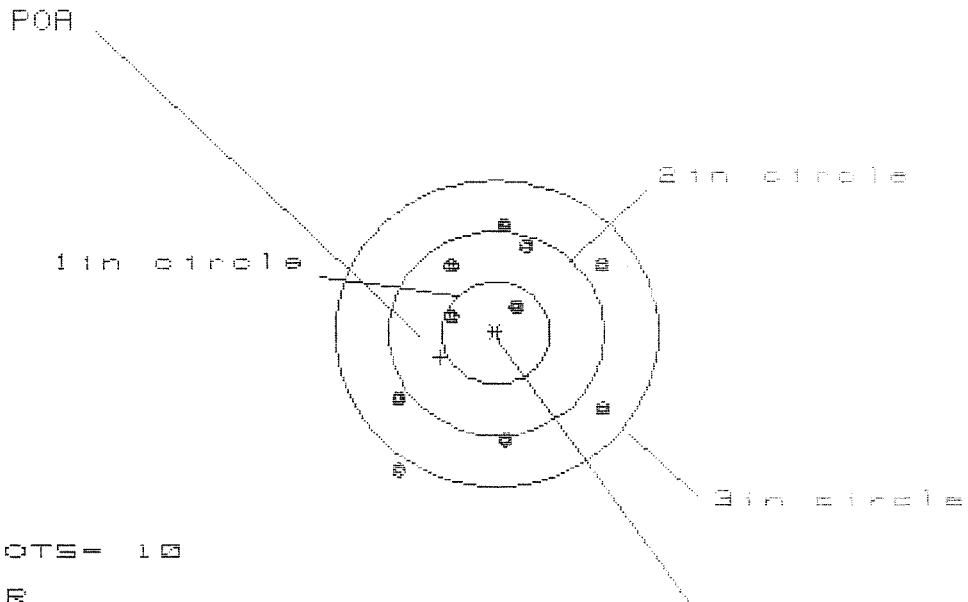
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.047	1.094	1.181
MINIMUM X	:	-1.025	-.978	-.891
MAXIMUM Y	:	1.297	1.138	1.136
MINIMUM Y	:	-1.430	-.884	-.742
CENTROID X	:	.351	.304	.217
CENTROID Y	:	.183	.342	.200
POA TO CENTROID in.	:	.396	.458	.295
MIN RADIUS	:	.616	.686	.592
MEAN RADIUS	:	1.067	1.021	.958
MAX RADIUS	:	1.491	1.335	1.220
HORIZONTAL SPREAD	:	2.072	2.072	2.072
VERTICAL SPREAD	:	2.727	2.022	1.878
EXTREME SPREAD	:	2.738	2.479	2.347
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		10	

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C83488E9

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 4

3 in = 9

HS= 1.923

VS= 2.376

GS= 2.806

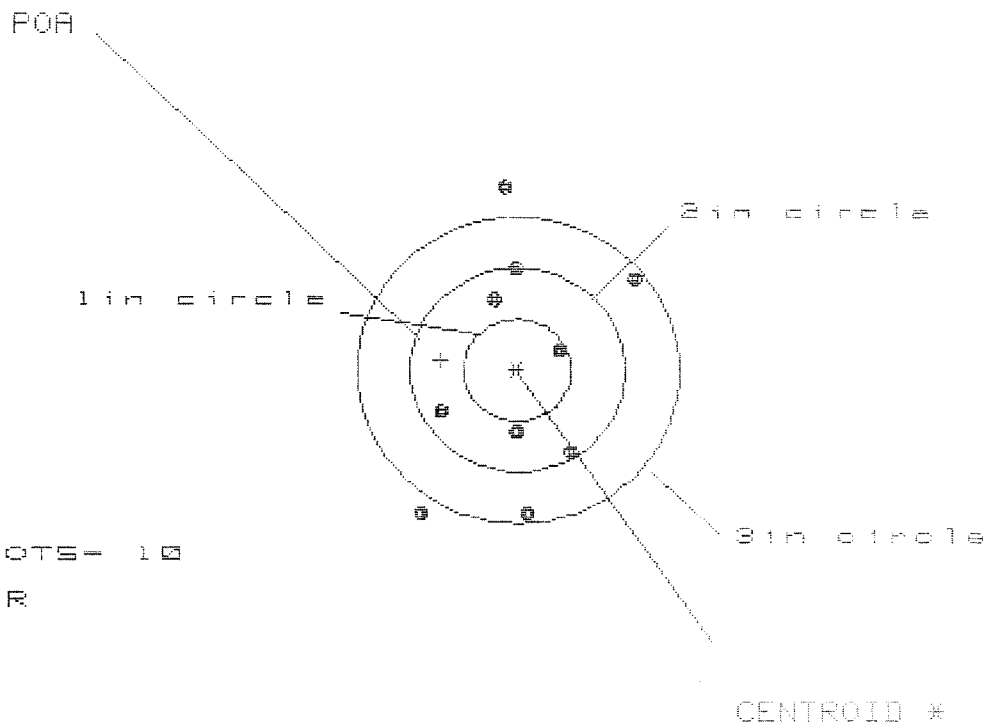
CENTROID #

PATTERN #	4		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.017	.916	.961
MINIMUM X	-.906	-.987	-.872
MAXIMUM Y	1.044	.895	.966
MINIMUM Y	-1.333	-1.155	-1.084
CENTROID X	.513	.614	.499
CENTROID Y	.239	.387	.316
POA TO CENTROID in.	.566	.725	.591
MIN RADIUS	.353	.177	.311
MEAN RADIUS	.970	.866	.842
MAX RADIUS	1.611	1.241	1.270
HORIZONTAL SPREAD	1.923	1.903	1.833
VERTICAL SPREAD	2.376	2.050	2.050
EXTREME SPREAD	2.806	2.313	2.050
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		4	
NUMBER IN THREE INCH CIRCLE =		9	

25 Aug 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8348863

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS= 1.964

VS= 3.204

GS= 3.280

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.099	1.081	.971
MINIMUM X	-.865	-.883	-.864
MAXIMUM Y	1.818	1.267	1.059
MINIMUM Y	-1.386	-1.184	-1.332
CENTROID X	.711	.729	.839
CENTROID Y	-.097	-.299	-.151
POA TO CENTROID in.	.718	.788	.853
MIN RADIUS	.419	.433	.360
MEAN RADIUS	1.084	.986	.915
MAX RADIUS	1.824	1.549	1.366
HORIZONTAL SPREAD	1.964	1.964	1.835
VERTICAL SPREAD	3.204	2.391	2.391
EXTREME SPREAD	3.280	3.019	2.522
NUMBER IN ONE INCH CIRCLE =	1	1	1
NUMBER IN TWO INCH CIRCLE =	5	5	5
NUMBER IN THREE INCH CIRCLE =	8	8	8

MOD. _____		GA. CAL. _____	GUN # _____
# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st	check mag. box 5 th rd. feeds well	DR
	2nd		
	3rd		
	4th		
		FUNCTION	RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF	Adjust Mag. Bot	8/
TEST		28
TGT		59
PROOF	Bench Test OK DW	Du
TEST		8/
TGT		98 89
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

INTERCHANGEABILITY

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348869
19 Sep 1989

CENTROIDAL DISTANCES

0 TO	1	.296204
1 TO	2	.157547
1 TO	3	.177485
1 TO	4	.335829
1 TO	5	.233077

$\frac{4}{52}$ <----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .336
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0322
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .337539

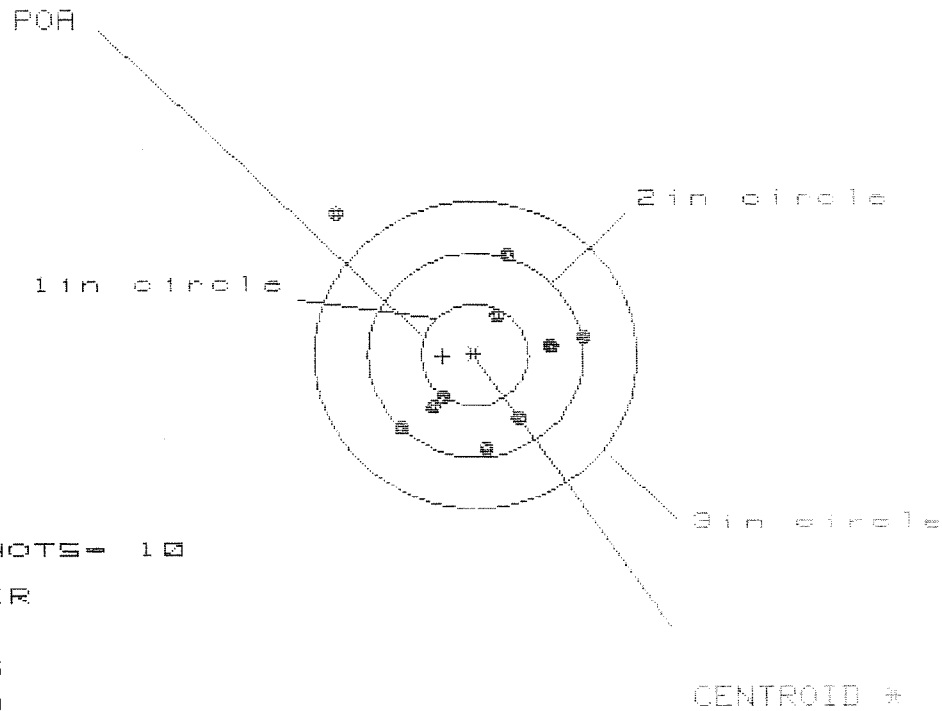
THE AMR FOR THIS RIFLE IS: .9604

INTERCHANGEABILITY

19 Sep 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6346869.1

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 1

2in = 6

3in = 9

HS= 2.273

VS= 2.257

GS= 2.645

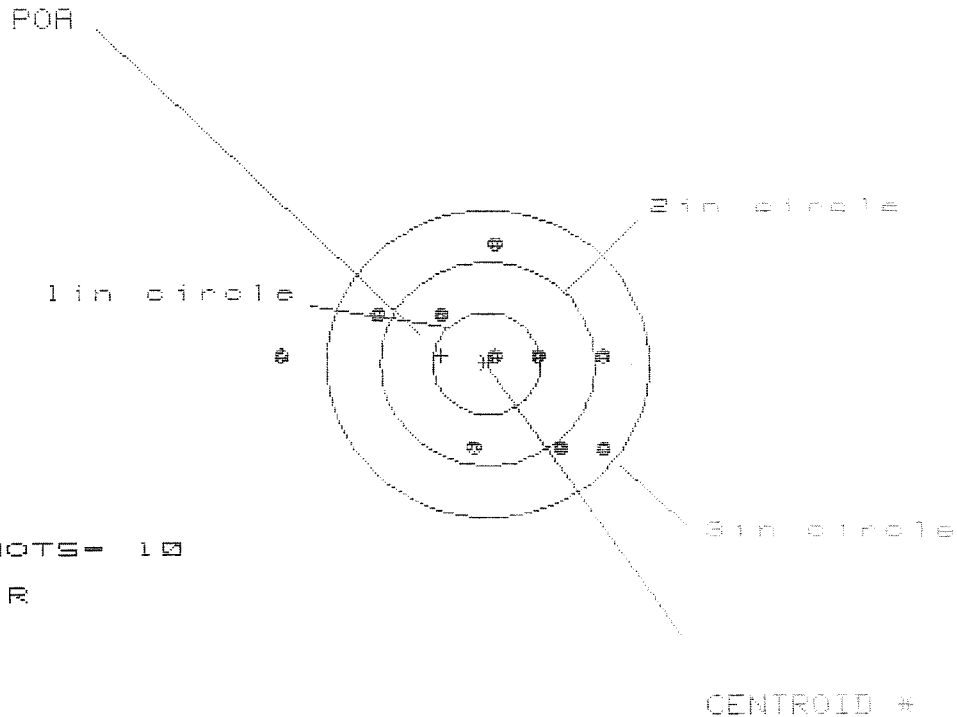
PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.008	.867	.889
MINIMUM X	-1.265	-.870	-.848
MAXIMUM Y	1.364	1.185	.718
MINIMUM Y	-.893	-.742	-.594
CENTROID X	.296	.437	.415
CENTROID Y	.011	-.140	-.288
POA TO CENTROID in.	.297	.459	.586
MIN RADIUS	.446	.526	.432
MEAN RADIUS	.896	.758	.682
MAX RADIUS	1.860	1.198	1.035
HORIZONTAL SPREAD	2.273	1.737	1.737
VERTICAL SPREAD	2.257	1.927	1.312
EXTREME SPREAD	2.645	2.072	1.998
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	9		

INTERCHANGEABILITY

19 Sep 1969

FILE:/PATTERNING/CENTERFIRE_PATT/C6346869.1

CENTERFIRE PATTERNS # 2



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 4

3 in = 8

HS = 3.013

VS = 2.018

GS = 3.086

CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.100	.887	.993
MINIMUM X	-1.913	-1.203	-1.097
MAXIMUM Y	1.157	1.163	1.064
MINIMUM Y	-.861	-.855	-.954
CENTROID X	.426	.639	.533
CENTROID Y	-.078	-.084	.015
POR TO CENTROID in.	.433	.644	.533
MIN RADIUS	.138	.187	.042
MEAN RADIUS	.980	.849	.794
MAX RADIUS	1.914	1.313	1.177
HORIZONTAL SPREAD	3.013	2.090	2.090
VERTICAL SPREAD	2.018	2.018	2.018
EXTREME SPREAD	3.096	2.439	2.144
NUMBER IN ONE INCH CIRCLE	=	2	
NUMBER IN TWO INCH CIRCLE	=	4	
NUMBER IN THREE INCH CIRCLE	=	9	

INTERCHANGEABILITY

19 Sep 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08348863.1

CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS- 10

IN CIR

1 in - 1

2 in - 6

3 in = 9

HS= 2.109

VS= 2.355

GS= 2.690

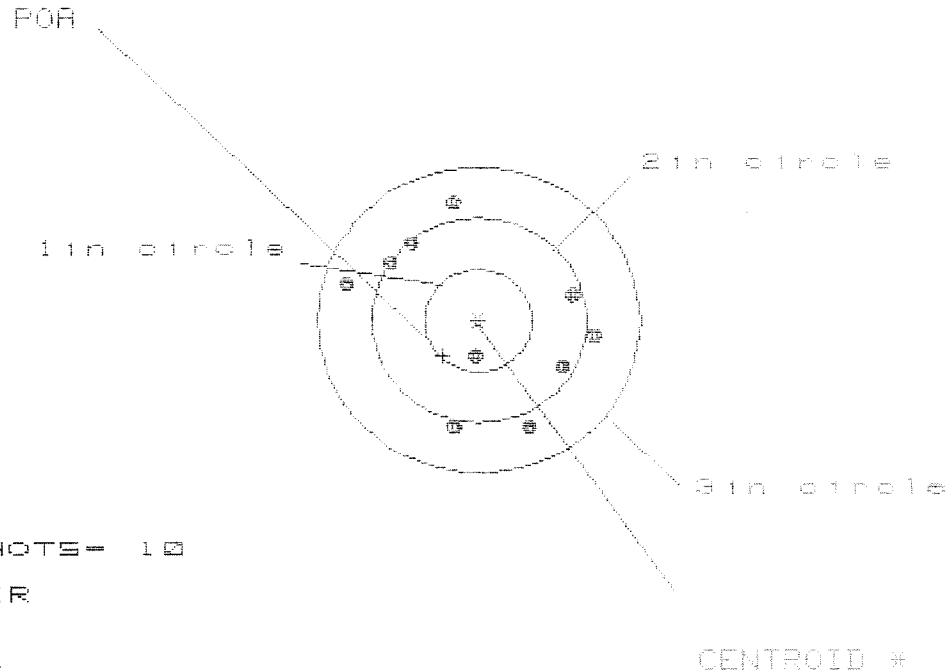
PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	.897
MINIMUM X	-1.212
MAXIMUM Y	1.368
MINIMUM Y	-.987
CENTROID X	.466
CENTROID Y	.062
POA TO CENTROID in.	.470
MIN RADIUS	.169
MEAN RADIUS	.879
MAX RADIUS	1.509
HORIZONTAL SPREAD	2.109
VERTICAL SPREAD	2.355
EXTREME SPREAD	2.690
NUMBER IN ONE INCH CIRCLE	= 1
NUMBER IN TWO INCH CIRCLE	= 6
NUMBER IN THREE INCH CIRCLE	= 9

INTERCHANGEABILITY

19 Sep 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6346869.1

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 4

3 in = 10

HS= 2.285

VS= 2.200

GS= 2.338

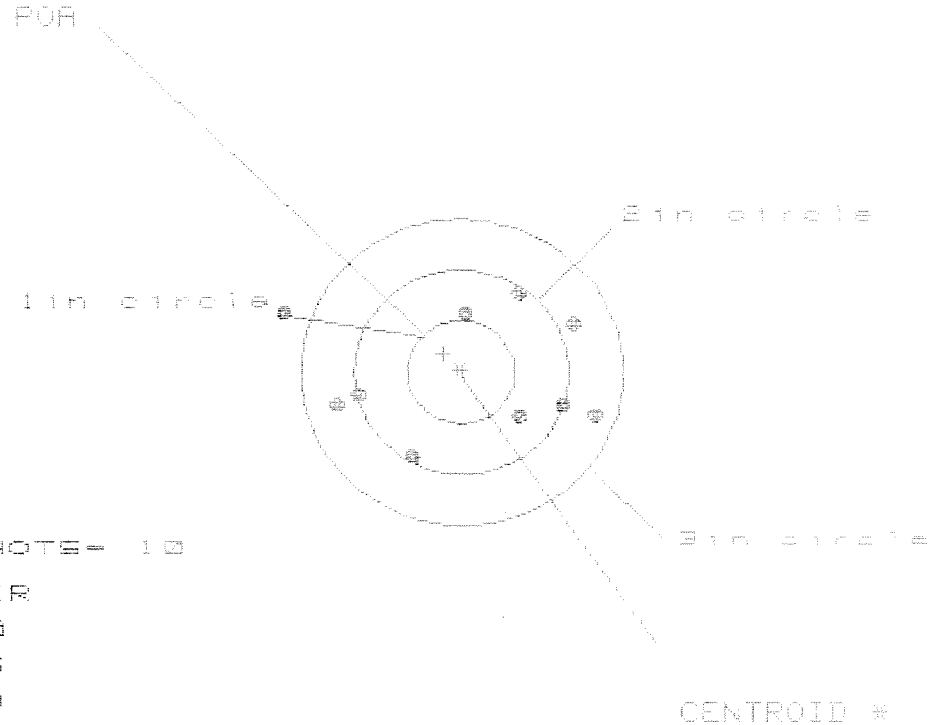
PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.028	.888	.927
MINIMUM X	:	-1.258	-.974	-.935
MAXIMUM Y	:	1.107	1.145	1.013
MINIMUM Y	:	-1.093	-1.055	-1.152
CENTROID X	:	.331	.470	.431
CENTROID Y	:	.345	.307	.439
POA TO CENTROID in.	:	.478	.561	.615
MIN RADIUS	:	.344	.342	.452
MEAN RADIUS	:	.994	.942	.927
MAX RADIUS	:	1.303	1.213	1.197
HORIZONTAL SPREAD	:	2.285	1.862	1.862
VERTICAL SPREAD	:	2.200	2.200	2.165
EXTREME SPREAD	:	2.338	2.314	2.165
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		10	

INTERCHANGEABILITY

18 Sep 1989

FILE: PATTERNING/CENTERFIRE_PATT/C6348869.J

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 0

2 in = 6

3 in = 9

HS= 2.869

VS= 1.578

GS= 3.020

PATTERN #	5	6	7
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.190	1.003	.953
MINIMUM X	-1.679	-1.395	-1.270
MAXIMUM Y	.785	.847	.807
MINIMUM Y	-.793	-.731	-.771
CENTROID X	.161	.348	.223
CENTROID Y	-.179	-.241	-.201
POA TO CENTROID in.	.241	.424	.300
MIN RADIUS	.622	.536	.646
MEAN RADIUS	1.053	.944	.934
MAX RADIUS	1.771	1.418	1.304
HORIZONTAL SPREAD	2.869	2.398	2.223
VERTICAL SPREAD	1.578	1.578	1.578
EXTREME SPREAD	3.020	2.399	2.354
NUMBER IN ONE INCH CIRCLE =	0	0	0
NUMBER IN TWO INCH CIRCLE =	6	6	6
NUMBER IN THREE INCH CIRCLE =	9	9	9

RECEIVING AND ESTIMATING REPORT

INITIAL		CUSTOMER ORDER NO.		COMMENTS	
JJK				M-24 SNIPER W/LEUPOLD 10X SCOPE	
DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	MODEL AND GRADE	ORDER
10/29/90	10/29/90		C6348869	700 7.62 NNATO	R 90-28391
ACCESSORIES		HARD CASE			

FROM:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

SHIP TO:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	CLEAN/TEST	PROM. DATE	ESTIMATED	VIA
						UPS

REPAIR CHARGE	TAX	INSURANCE	UPS	PARCEL POST	TOTAL

GUN CONDITION:

☐ NEW ☐ SLIGHTLY WORN ☐ VERY WORN ☐ MISUSED ☐ MARRED

CUSTOMER'S REQUEST

Repaired per Government Maintenance Letter 90-6

MAIN FAULT

Jeffrey 10/1/91

PARTS					
	REPAIRMAN	PROOF	CLEAN	TEST	TARGET
	GALLERY TESTER	DATE	DATE	DATE	PATTERN

RD6925 REV. 7/90

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400040331

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400040332