

C6348897

MODEL 700<sup>TM</sup> M24

Model **S4S** <sup>TM</sup>

Action

Barrel Length

Capacity

Order No. **5715**

\*Includes 1 in chamber.

*Remington.*

Remington®

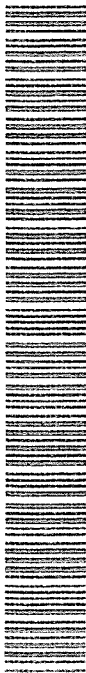


VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

MODEL 700™ H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

01

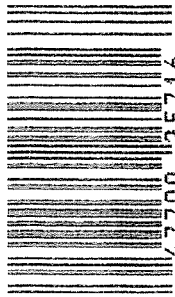


5716 C6348897

SERIAL NO.  
C6348897

ORDER NO.  
5716

UPC



0 47700 25716 7

| MOD. |          | GA.<br>CAL.                              | GUN<br>#      |
|------|----------|------------------------------------------|---------------|
| #    | 6348897  |                                          |               |
| TEST | DATE     | MALFUNCTION/DEFECT                       | ASSEM.<br>#   |
|      | 1st      |                                          |               |
|      | 10/26/89 | slowed brass<br>don't eject              |               |
|      | 2nd      |                                          |               |
|      | 10/33/89 | Ream Ejector<br>Ho 1 R<br>Polish Ejector | Ru            |
|      | 3rd      |                                          |               |
|      | 10/27/89 | 100 Rds<br>shoot OK                      | DH            |
|      | 4th      |                                          |               |
|      |          | FUNCTION                                 | RD 6654 Rev 1 |

| TEST INIT. ACTION TO CORRECT |          | ASSEM.<br># |
|------------------------------|----------|-------------|
| PROOF                        |          |             |
| TEST                         |          |             |
| TGT                          |          |             |
| PROOF                        |          |             |
| TEST                         |          |             |
| TGT                          |          |             |
| PROOF                        | ENGINEER |             |
| TEST                         |          |             |
| TGT                          |          |             |
| PROOF                        | ENGINEER |             |
| TEST                         |          |             |
| TGT                          |          |             |

RC -15  
replaced

M-24

State 6607

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348897

| OP. #        | OP. NAME                                                       | READINGS | DATE      | INIT |
|--------------|----------------------------------------------------------------|----------|-----------|------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   | 9 14     | 89        | RW   |
| 600          | Proof                                                          | 9 14     | 89        | RW   |
| 607          | Check Headspace                                                | 9 14     | 88        | RW   |
| 610          | Dis-assemble Gun                                               | 9 14     | 89        | RW   |
| 612          | Magnaflux Barrel<br>Action                                     | 9-14-89  |           | KCR  |
|              | Magnaflux Bolt                                                 | 9-14-89  |           | KCR  |
| 615          | Rollmark Caliber                                               |          | 9-15-89   | GS   |
| 7            | Drill and Tap Sight Holes                                      | 9 15     | 89        | 40   |
| 618          | Polish Barrel                                                  | 9 15     | 89        | BT   |
| 620          | Apply Coatings<br>(Barrel Action)                              |          | 9-25-89   | TJA  |
|              | Apply Coating (Bolt)                                           |          |           |      |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          | 9/26/89   | RW   |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          | 9/26/89   | RW   |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          | 9/26/89   | RW   |
|              | D) Oil Firing Pin Ass'y                                        |          | 9/26/89   | RW   |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          | 12 Oct 89 | 928  |

| op. #        | OP. NAME                                                    | READINGS          |      |      |      |         | DATE      | INIT |
|--------------|-------------------------------------------------------------|-------------------|------|------|------|---------|-----------|------|
| 625<br>cont. | F) Safety On Force                                          | 4                 | 4    | 4    |      |         | 18 Oct 89 | JSJ  |
|              | G) Safety Off Force                                         | 4                 | 4    | 4    |      |         | 18 Oct 89 | JSJ  |
|              | H) Trigger Pull Test & Retainability                        |                   |      |      |      |         | 12 Oct 89 | JSJ  |
|              | I) Firing Pin Indent                                        | .021              | .022 | .22  |      |         | 18 Oct 89 | JSJ  |
|              | J) Assemble Stock                                           |                   |      |      |      |         | 10/20/89  | AC   |
|              | K) Assemble Swivel Studs                                    |                   |      |      |      |         | 23 Oct 89 | JSJ  |
|              | L) Attach Front and Rear Sight Assemblies                   |                   |      |      |      |         | 12/11/89  | AC   |
|              | M) Iron Sight Alignment                                     |                   |      |      |      |         | 12/11/89  | AC   |
|              | N) Detach Front & Rear Sights & place in numbered container |                   |      |      |      |         | 12/11/89  | AC   |
|              | O) Attach Scope to Rifle                                    |                   |      |      |      |         | 20 Oct 89 | JSJ  |
|              | P) Detach & Attach Scope 20 Times                           |                   |      |      |      |         | 20 Oct 89 | JSJ  |
| 640          | Gallery Target & Test                                       | Rehearsal 2-27-90 |      |      |      |         | 10-20-89  | AC   |
|              | A) Time                                                     |                   |      |      |      | 2-27-90 | 10-20-89  | AC   |
|              | B) Malfunctions                                             |                   |      |      |      | 2-27-90 | 10-20-89  | AC   |
|              | C) Pierced Primers                                          |                   |      |      |      | 2-27-90 | 10-20-89  | AC   |
|              | D) Optical Clarity of Scope                                 |                   |      |      |      | 2-27-90 | 10-20-89  | AC   |
| 645          | Inspect for Live Ammo                                       |                   |      |      |      | 2-27-90 | 10-20-89  | AC   |
| 655          | Final Inspection                                            |                   |      |      |      |         |           |      |
|              | A) Headspace                                                |                   |      |      |      |         | 23 Oct 89 | JSJ  |
|              | B) Trigger Pull                                             | 255               | 274  | 272  | 275  | 276     | 23 Oct 89 | JSJ  |
|              | C) Function                                                 | 2.31              | 2.39 | 2.38 | 2.30 | 2.40    | 23 Oct 89 | JSJ  |
| 660          | Pack                                                        |                   |      |      |      |         | 20 Mar 90 | JSJ  |

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. C6348897

DATE 12 Oct 89

TESTER QJ2

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.43             | 2.28                     | 2.14                           | 2.55  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.27             | 2.33                     | 2.12                           | 2.74  |                                                                        |
| PULL #3 | 2.39             | 2.67                     | 2.14                           | 2.72  |                                                                        |
| PULL #4 | 2.40             | 2.39                     | 2.14                           | 2.75  |                                                                        |
| PULL #5 | 2.44             | 2.63                     | 2.21                           | 2.76  |                                                                        |
| TOTAL   | 11.93            | 12.30                    | 10.75                          | 13.52 |                                                                        |
| AVG.    | 2.386            | 2.46                     | 2.15                           | 2.704 |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.35             | 3.03                     |  |          |
| PULL #2 | 3.32             | 2.98                     |  |          |
| PULL #3 | 3.33             | 3.07                     |  |          |
| PULL #4 | 3.12             | 3.06                     |  |          |
| PULL #5 | 3.18             | 3.01                     |  |          |
| TOTAL   | 16.30            | 15.15                    |  |          |
| AVG.    | 3.26             | 3.03                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.34             | 4.29                     |                                | 4.29                                 |
| PULL #2 | 4.39             | 4.49                     |                                | 4.18                                 |
| PULL #3 | 4.42             | 4.76                     |                                | 4.22                                 |
| PULL #4 | 4.29             | 4.23                     |                                | 4.27                                 |
| PULL #5 | 4.73             | 4.52                     |                                | 4.26                                 |
| TOTAL   | 22.17            | 22.29                    |                                | 21.22                                |
| AVG.    | 4.434            | 4.458                    |                                | 4.244                                |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # C6348897  
27 Feb 1990

CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .210488 |
| 1 TO | 2 | .444595 |
| 1 TO | 3 | .136473 |
| 1 TO | 4 | .389974 |
| 1 TO | 5 | .349744 |

$\frac{63}{4}$  <----POA

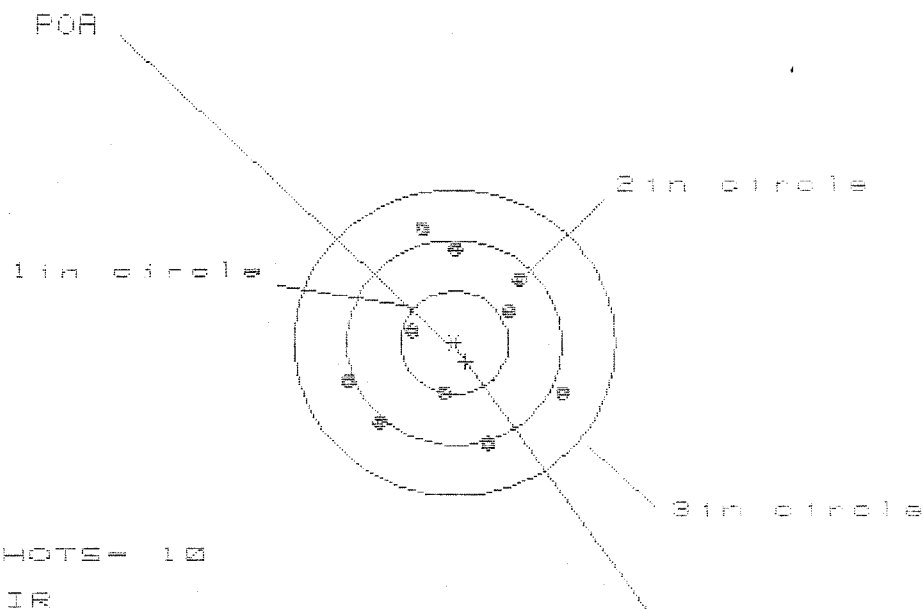
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.259  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0762  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .269977  
THE AMR FOR THIS RIFLE IS: .9058



27 Feb 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/C8348897

# CENTERFIRE PATTERNS # 1



# OF SHOTS- 10

# IN CIR

1in = 2

2in = 5

3in = 10

HS= 2.032

VS= 2.046

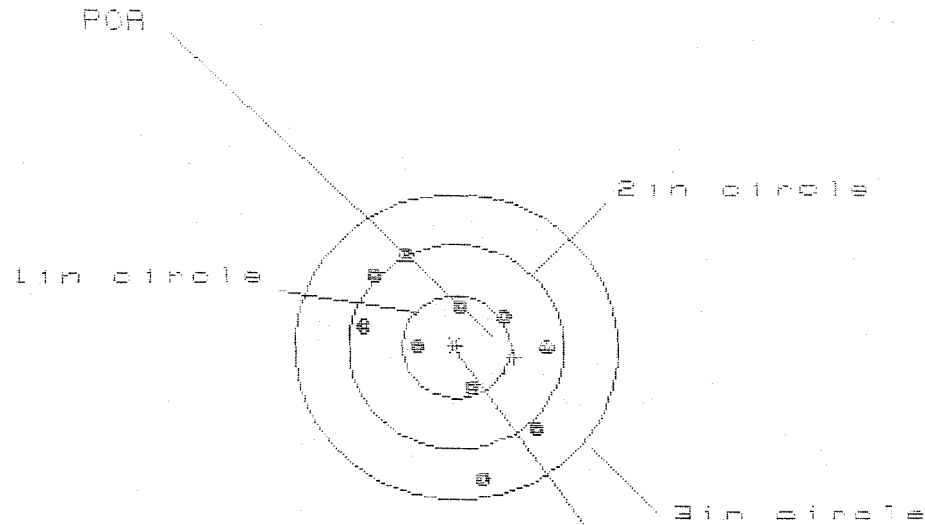
GS= 2.141

| PATTERN #                     | 1     | 2      | 3     |
|-------------------------------|-------|--------|-------|
| SHOTS (BEST OF)               | 10    | 9      | 8     |
| MAXIMUM X                     | 1.039 | .712   | .689  |
| MINIMUM X                     | -.993 | -.877  | -.900 |
| MAXIMUM Y                     | 1.086 | 1.032  | 1.040 |
| MINIMUM Y                     | -.960 | -1.014 | -.885 |
| CENTROID X                    | -.104 | -.220  | -.107 |
| CENTROID Y                    | .183  | .237   | .108  |
| POA TO CENTROID in.           | .211  | .323   | .224  |
| MIN RADIUS                    | .357  | .234   | .237  |
| MEAN RADIUS                   | .871  | .829   | .793  |
| MAX RADIUS                    | 1.147 | 1.107  | 1.043 |
| HORIZONTAL SPREAD             | 2.032 | 1.589  | 1.589 |
| VERTICAL SPREAD               | 2.046 | 2.046  | 1.925 |
| EXTREME SPREAD                | 2.141 | 2.141  | 1.979 |
| NUMBER IN ONE INCH CIRCLE =   | 2     |        |       |
| NUMBER IN TWO INCH CIRCLE =   | 5     |        |       |
| NUMBER IN THREE INCH CIRCLE = | 10    |        |       |

27 Feb 1988

FILE:/PATTERNING/CENTERFIRE\_PATT/06348857

# CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1 in = 3

2 in = 6

3 in = 10

HS= 1.726

VS= 2.228

ES= 2.348

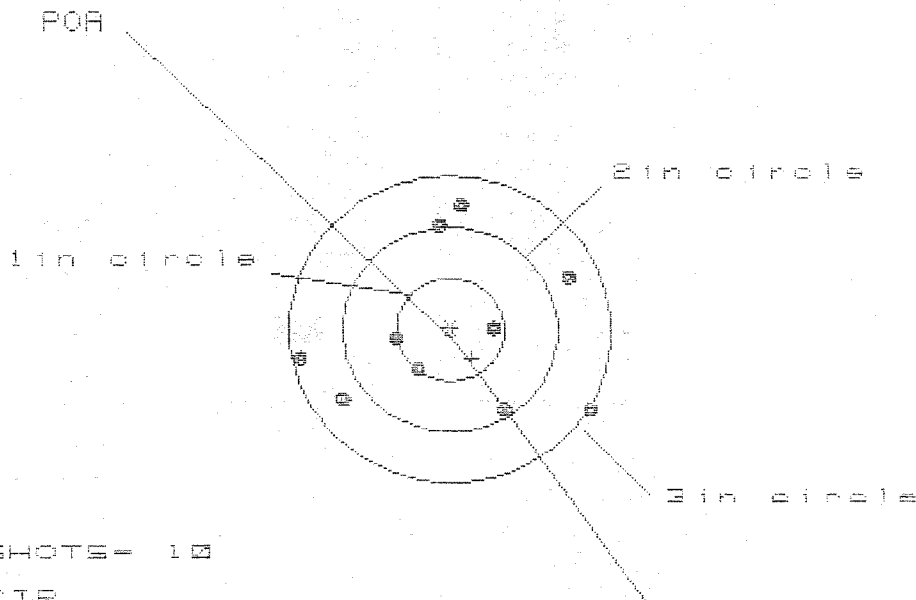
CENTROID \*

|                             |   |        |       |       |
|-----------------------------|---|--------|-------|-------|
| PATTERN #                   | : | 2      |       |       |
| SHOTS (BEST OF)             | : | 10     | 9     | 8     |
| MAXIMUM X                   | : | .876   | .905  | .848  |
| MINIMUM X                   | : | -.850  | -.821 | -.878 |
| MAXIMUM Y                   | : | .938   | .795  | .665  |
| MINIMUM Y                   | : | -1.290 | -.898 | -.799 |
| CENTROID X                  | : | -.540  | -.569 | -.512 |
| CENTROID Y                  | : | .096   | .239  | .140  |
| POA TO CENTROID in.         | : | .548   | .617  | .531  |
| MIN RADIUS                  | : | .386   | .254  | .339  |
| MEAN RADIUS                 | : | .794   | .718  | .693  |
| MAX RADIUS                  | : | 1.316  | 1.163 | 1.051 |
| HORIZONTAL SPREAD           | : | 1.726  | 1.726 | 1.726 |
| VERTICAL SPREAD             | : | 2.228  | 1.693 | 1.464 |
| EXTREME SPREAD              | : | 2.348  | 2.069 | 2.056 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 3     |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 6     |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 10    |       |

27 Feb 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/08348897

# CENTERFIRE PATTERNS # 3



# OF SHOTS- 10

# IN CIR

1in = 3

2in = 4

3in = 9

HM= 2.743

VS= 2.019

GS= 2.783

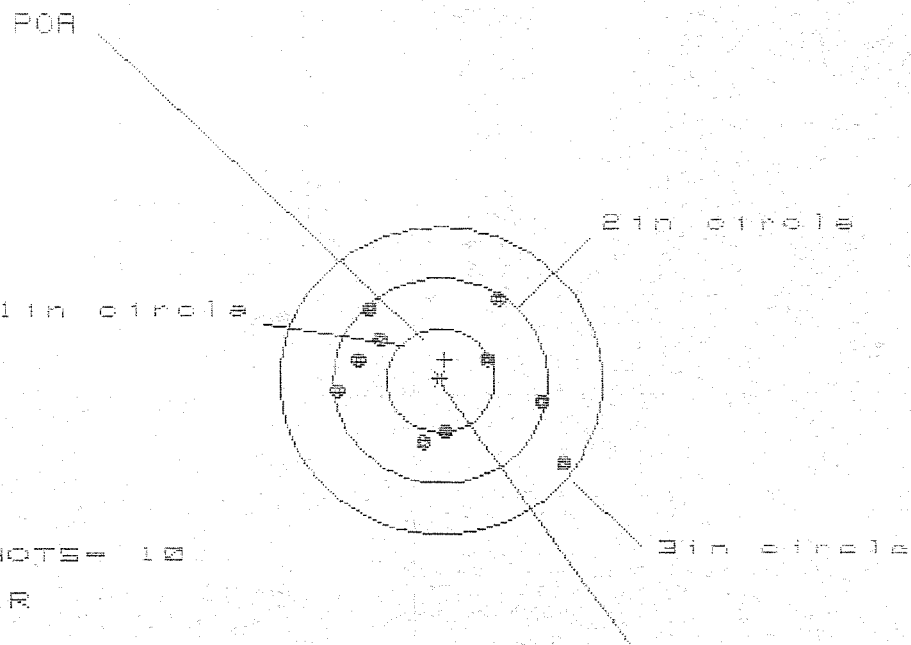
CENTROID \*

|                             |   |        |        |       |
|-----------------------------|---|--------|--------|-------|
| PATTERN #                   | : | 3      |        |       |
| SHOTS (BEST OF)             | : | 10     | 9      | 8     |
| MAXIMUM X                   | : | 1.306  | 1.196  | 1.035 |
| MINIMUM X                   | : | -1.437 | -1.292 | -.967 |
| MAXIMUM Y                   | : | 1.266  | 1.183  | 1.138 |
| MINIMUM Y                   | : | -.753  | -.836  | -.981 |
| CENTROID X                  | : | -.200  | -.345  | -.184 |
| CENTROID Y                  | : | .280   | .363   | .408  |
| POA TO CENTROID in.         | : | .344   | .501   | .447  |
| MIN RADIUS                  | : | .404   | .372   | .389  |
| MEAN RADIUS                 | : | .987   | .923   | .865  |
| MAX RADIUS                  | : | 1.503  | 1.340  | 1.255 |
| HORIZONTAL SPREAD           | : | 2.743  | 2.488  | 2.022 |
| VERTICAL SPREAD             | : | 2.019  | 2.019  | 2.019 |
| EXTREME SPREAD              | : | 2.783  | 2.624  | 2.354 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 3      |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 4      |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 9      |       |

27 Feb 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/08345857

# CENTERFIRE PATTERNS # 4



# OF SHOTS = 10

# IN CIR

1 in = 1

2 in = 9

3 in = 10

HS = 2.145

VS = 1.521

GS = 0.303

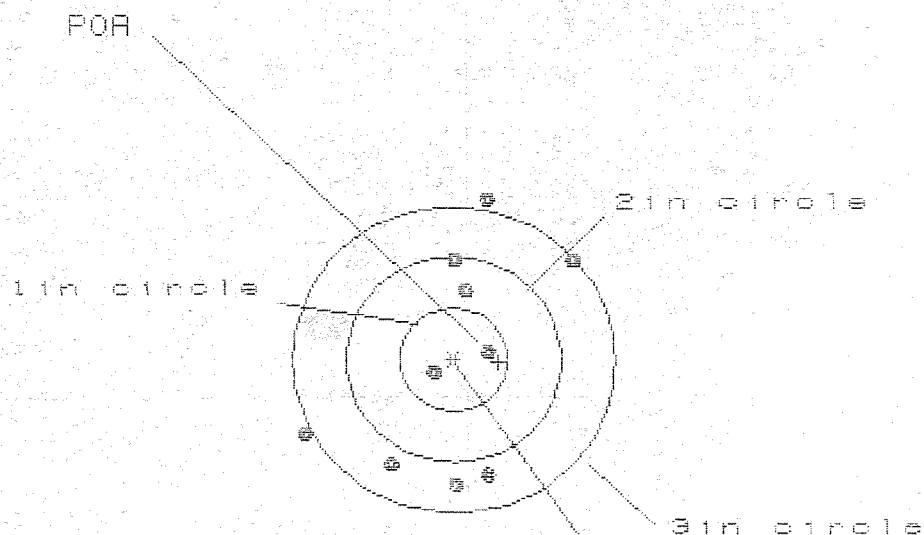
CENTROID #

|                               |   |       |       |       |
|-------------------------------|---|-------|-------|-------|
| PATTERN #                     | : | 4     |       |       |
| SHOTS (BEST OF)               | : | 10    | 9     | 8     |
| MAXIMUM X                     | : | 1.176 | 1.063 | .959  |
| MINIMUM X                     | : | -.968 | -.838 | -.737 |
| MAXIMUM Y                     | : | .766  | .682  | .656  |
| MINIMUM Y                     | : | -.755 | -.697 | -.723 |
| CENTROID X                    | : | -.036 | -.167 | -.063 |
| CENTROID Y                    | : | -.201 | -.117 | -.091 |
| POA TO CENTROID in.           | : | .204  | .204  | .110  |
| MIN RADIUS                    | : | .442  | .538  | .430  |
| MEAN RADIUS                   | : | .829  | .752  | .736  |
| MAX RADIUS                    | : | 1.398 | 1.108 | 1.017 |
| HORIZONTAL SPREAD             | : | 2.145 | 1.901 | 1.695 |
| VERTICAL SPREAD               | : | 1.521 | 1.379 | 1.379 |
| EXTREME SPREAD                | : | 2.303 | 1.904 | 1.807 |
| NUMBER IN ONE INCH CIRCLE =   |   |       | 1     |       |
| NUMBER IN TWO INCH CIRCLE =   |   |       | 9     |       |
| NUMBER IN THREE INCH CIRCLE = |   |       | 10    |       |

27 Feb 1990

FILE:/PATTERNING/CENTERFIRE\_PATT/06340897

# CENTERFIRE PATTERNS # 5



# OF SHOTS = 10

# IN CIR

1in = 2

2in = 3

3in = 8

HS = 2.506

VS = 2.788

GS = 3.038

|                             |   |        |        |        |
|-----------------------------|---|--------|--------|--------|
| PATTERN #                   | : | 5      |        |        |
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.114  | 1.147  | .977   |
| MINIMUM X                   | : | -1.392 | -1.359 | -.719  |
| MAXIMUM Y                   | : | 1.594  | 1.200  | 1.126  |
| MINIMUM Y                   | : | -1.194 | -1.017 | -1.091 |
| CENTROID X                  | : | -.415  | -.448  | -.278  |
| CENTROID Y                  | : | .023   | -.154  | -.080  |
| POA TO CENTROID in.         | : | .416   | .473   | .289   |
| MIN RADIUS                  | : | .233   | .181   | .259   |
| MEAN RADIUS                 | : | 1.048  | .978   | .905   |
| MAX RADIUS                  | : | 1.620  | 1.607  | 1.435  |
| HORIZONTAL SPREAD           | : | 2.506  | 2.506  | 1.696  |
| VERTICAL SPREAD             | : | 2.788  | 2.217  | 2.217  |
| EXTREME SPREAD              | : | 3.038  | 3.039  | 2.608  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 2      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 3      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 8      |        |

**GFM**

CONTRACT # DAAA21-87-C-0086

New Barrel

GUN SERIAL # C6348897

| OP. #        | OP. NAME                                                       | READINGS | DATE    | INIT |
|--------------|----------------------------------------------------------------|----------|---------|------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 6/22/93 | RW   |
| 600          | Proof                                                          |          | 6/22/93 | RW   |
| 607          | Check Headspace                                                |          | 6/22/93 | RW   |
| 610          | Dis-assemble Gun                                               |          | 6/22/93 | RW   |
| 612          | Magnaflux Barrel<br>Action                                     |          |         |      |
|              | Magnaflux Bolt                                                 |          |         |      |
| 615          | Rollmark Caliber                                               |          |         |      |
| 617          | Drill and Tap Sight Holes                                      |          |         |      |
| 618          | Polish Barrel                                                  |          |         |      |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |         |      |
|              | Apply Coating (Bolt)                                           |          |         |      |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          | 6/30/93 | RW   |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          | 6/30/93 | RW   |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          | 6/30/93 | RW   |
|              | D) Oil Firing Pin Ass'y                                        |          | 6/30/93 | RW   |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |         |      |

| op. #        | OP. NAME                                                    | READINGS | DATE    | INIT |
|--------------|-------------------------------------------------------------|----------|---------|------|
| 625<br>cont. | F) Safety On Force                                          |          |         |      |
|              | G) Safety Off Force                                         |          |         |      |
|              | H) Trigger Pull Test & Retainability                        |          |         |      |
|              | I) Firing Pin Indent                                        |          |         |      |
|              | J) Assemble Stock                                           |          |         |      |
|              | K) Assemble Swivel Studs                                    |          |         |      |
|              | L) Attach Front and Rear Sight Assemblies                   |          |         |      |
|              | M) Iron Sight Alignment                                     |          |         |      |
|              | N) Detach Front & Rear Sights & place in numbered container |          |         |      |
|              | O) Attach Scope to Rifle                                    |          |         |      |
|              | P) Detach & Attach Scope 20 Times                           |          |         |      |
| 630          | Gallery Target & Test                                       |          | 6/30/93 | RW   |
|              | A) Time                                                     |          |         |      |
|              | B) Malfunctions                                             |          |         |      |
|              | C) Pierced Primers                                          |          |         |      |
|              | D) Optical Clarity of Scope                                 |          |         |      |
| 645          | Inspect for Live Ammo                                       |          | 6/30/93 | RW   |
| 655          | Final Inspection                                            |          |         |      |
|              | A) Headspace                                                |          | 6/30/93 | RW   |
|              | B) Trigger Pull                                             |          | 6/30/93 | RW   |
|              | C) Function                                                 |          | 6/30/93 | RW   |
| 660          | Pack                                                        |          |         |      |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # C6348897  
1 Jul 1993

CENTROIDAL DISTANCES

|        |         |
|--------|---------|
| 0 TO 1 | .422641 |
| 1 TO 2 | .532049 |
| 1 TO 3 | .482346 |
| 1 TO 4 | .259083 |
| 1 TO 5 | .590241 |

233 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0748  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0512  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0906448

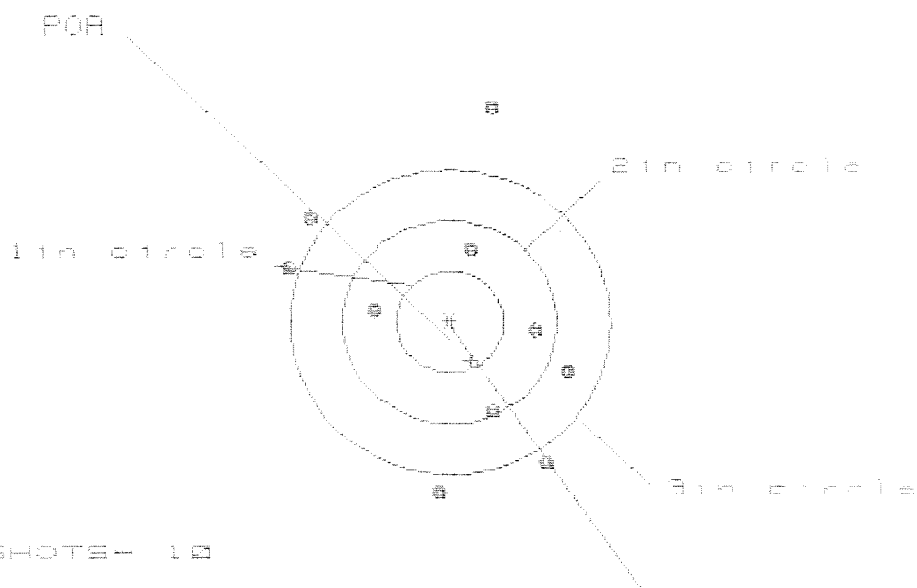
THE AMR FOR THIS RIFLE IS: 1.034



1 Jul 1983

FILE:/PATTERNING/CENTERFIRE\_PATT/C8348897

# CENTERFIRE PATTERNS # 1



# OF SHOTS- 10

# IN CIR

1in = 0

2in = 4

3in = 5

HE= 2.600

VS= 3.806

GS= 3.838

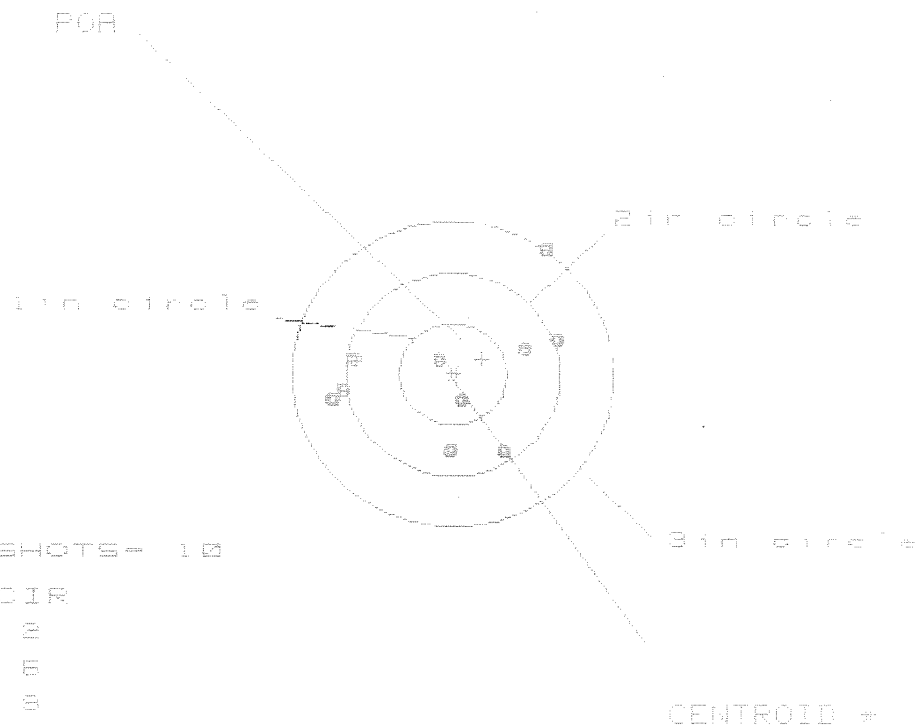
CENTROID \*

| PATTERN #                     | 1      | 2      | 3      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.067  | 1.195  | .942   |
| MINIMUM X                     | -1.533 | -1.495 | -1.658 |
| MAXIMUM Y                     | 2.146  | 1.309  | 1.090  |
| MINIMUM Y                     | -1.660 | -1.422 | -1.258 |
| CENTROID X                    | -1.193 | -1.231 | -1.068 |
| CENTROID Y                    | .370   | .138   | -.026  |
| POA TO CENTROID in.           | .413   | .269   | .073   |
| MIN RADIUS                    | .684   | .723   | .497   |
| MEAN RADIUS                   | 1.317  | 1.206  | 1.085  |
| MAX RADIUS                    | 2.173  | 1.849  | 1.892  |
| HORIZONTAL SPREAD             | 2.600  | 2.600  | 2.600  |
| VERTICAL SPREAD               | 3.806  | 2.731  | 2.348  |
| EXTREME SPREAD                | 3.838  | 3.319  | 3.071  |
| NUMBER IN ONE INCH CIRCLE =   | 0      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 4      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 5      |        |        |

1 JUL 1993

FILE:/PATTERNING/CENTERFIRE\_PATT/C834663/

# CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1in = 2

2in = 5

3in = 8

ME = 2.125

CS = 1.943

ES = 2.503

| PATTERN #                     | 2      |        |        |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.016  | 1.117  | .991   |
| MINIMUM X                     | -1.109 | -1.008 | -1.057 |
| MAXIMUM Y                     | 1.204  | .480   | .463   |
| MINIMUM Y                     | -.738  | -.605  | -.622  |
| CENTROID X                    | -.273  | -.374  | -.248  |
| CENTROID Y                    | -.150  | -.283  | -.266  |
| POA TO CENTROID in.           | .311   | .469   | .364   |
| MIN RADIUS                    | .125   | .215   | .138   |
| MEAN RADIUS                   | .852   | .767   | .719   |
| MAX RADIUS                    | 1.511  | 1.216  | 1.004  |
| HORIZONTAL SPREAD             | 2.125  | 2.125  | 2.048  |
| VERTICAL SPREAD               | 1.943  | 1.085  | 1.085  |
| EXTREME SPREAD                | 2.503  | 2.213  | 2.113  |
| NUMBER IN ONE INCH CIRCLE =   |        | 2      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 6      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 9      |        |

1 Jul 1993

FILE:/PATTERNING/CENTERFIRE\_PATT/C8948897

# CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

CENTROID +

# OF SHOTS = 10

# IN CIR

1 in = 1

2 in = 5

3 in = 9

ME = 1.487

SE = 2.566

GE = 2.780

PATTERN #

3

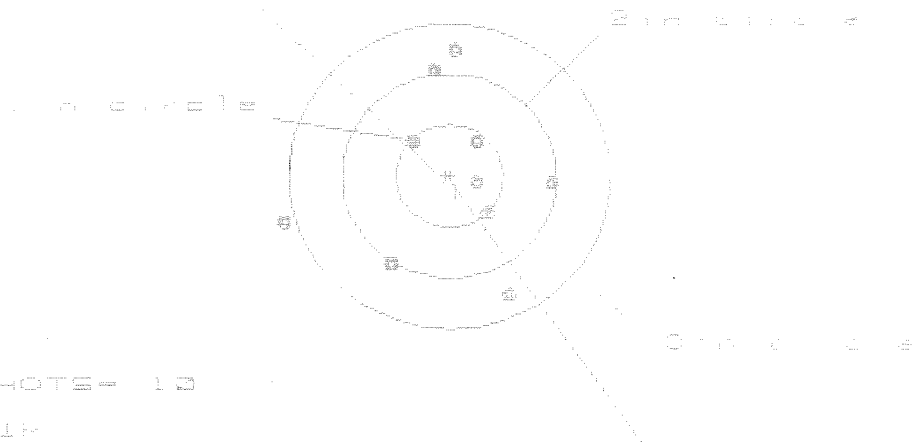
| SHOTS (BEST OF)               | 10     | 9      | 8      |
|-------------------------------|--------|--------|--------|
| MAXIMUM X                     | .713   | .640   | .675   |
| MINIMUM X                     | -.781  | -.792  | -.663  |
| MAXIMUM Y                     | 1.233  | 1.085  | .966   |
| MINIMUM Y                     | -1.333 | -1.437 | -1.070 |
| CENTROID X                    | .174   | .095   | .056   |
| CENTROID Y                    | .063   | .211   | .390   |
| POA TO CENTROID in.           | .185   | .231   | .394   |
| MIN RADIUS                    | .311   | .240   | .242   |
| MEAN RADIUS                   | .901   | .797   | .689   |
| MAX RADIUS                    | 1.511  | 1.471  | 1.268  |
| HORIZONTAL SPREAD             | 1.894  | 1.342  | 1.042  |
| VERTICAL SPREAD               | 2.566  | 2.522  | 1.976  |
| EXTREME SPREAD                | 2.780  | 2.575  | 2.154  |
| NUMBER IN ONE INCH CIRCLE =   |        | 1      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 6      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 9      |        |

1 JUL 63

FILM - REMINGTON-UMC REMINGTON-UMC

CENTERFIRE PP ENDS # 4

FOR



OF SHOTS- 10

1 INCH CIRCLE

2 INCH CIRCLE

3 INCH CIRCLE

4 INCH CIRCLE

5 INCH CIRCLE

6 INCH CIRCLE

7 INCH CIRCLE

8 INCH CIRCLE

| PATTERN #                   | 1      | 2      | 3      |
|-----------------------------|--------|--------|--------|
| BEST OF                     | 10     | 9      | 8      |
| MINIMUM X                   | -1.149 | -1.748 | -1.884 |
| MINIMUM Y                   | -1.149 | -1.198 | -1.096 |
| CENTROID X                  | -1.053 | 1.116  | 1.054  |
| CENTROID Y                  | 1.158  | 1.207  | 1.357  |
| POA TO CENTROID             | 1.166  | 1.208  | 1.382  |
| MIN RADIUS                  | 1.305  | 1.163  | 1.196  |
| MEAN RADIUS                 | 1.894  | 1.778  | 1.712  |
| MAX RADIUS                  | 1.598  | 1.269  | 1.298  |
| HORIZONTAL SPREAD           | 2.444  | 1.484  | 1.484  |
| VERTICAL SPREAD             | 2.396  | 2.396  | 2.138  |
| EXTREME SPREAD              | 2.473  | 2.442  | 2.338  |
| NUMBER IN ONE INCH CIRCLE   | =      | 3      |        |
| NUMBER IN TWO INCH CIRCLE   | =      | 8      |        |
| NUMBER IN THREE INCH CIRCLE | =      | 9      |        |

FILE:/PATTERNS/CENTERFIRE PATT/0634633

## RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER  
R 93-12834INITIAL  
JLM

CUSTOMER ORDER NO.

ATTN FRED MARTIN M-24  
W/10X-M3A SCOPE S/N 89-1194DATE RECEIVED  
05/28/93DATE OPENED  
06/02/93DATE CODE  
DJ 9-89SERIAL NUMBER  
C6348897

NEW SERIAL NUMBER

MODEL AND GRADE  
700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

SOFT CASE

FROM:

DEPARTMENT OF THE ARMY  
USASCH DOL  
STOR BR, BLDG 2131  
SCHO BKS

HI 96857

SHIP TO:

DEPARTMENT OF THE ARMY  
USASCH DOL  
STOR BR, BLDG 2131  
SCHO BKS

HI

96857

CUST NO: 078579 C.D.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW  
☐ LIGHTLY WORN  
☐ WORN  
☐ VERY WORN  
☐ UNREPAIRABLE  
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

| CUSTOMER CONCERN | AMMO | FUNCTION | FINISH | ACCURACY | FIT | INSPECT |
|------------------|------|----------|--------|----------|-----|---------|
| CYCLE            | A1   | B1       |        |          |     |         |
| TRIGGER GROUP    |      | B2       |        |          | E1  | F1      |
| BOLT ASSY.       |      | B3       |        |          | E2  | F2      |
| BARREL ASSY.     |      | B4       |        | D1       | E3  | F3      |
| REC. ASSY.       |      | B5       |        | D2       | E4  | F4      |
| WOOD             |      |          | C1     | D3       | E5  | F5      |
| METAL            |      |          | C2     |          |     |         |

MAIN FAULT

New Barrel

PARTS

COMMENTS

Barrel Assy - 96002  
Soft Rifle Coming Case 96076Re Zinc - Scope Rings Scope Base,  
Swivels & Swivel Studs  
Re powder Coat - Floor plate latch,  
Trigger Guard, Front & Rear Sight  
Bases.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 1/92

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

M2400041064

DA FORM 2407  
MAY 81

ORGANIZATION COPY 4

**M2400041065**

6. REMARKS

|                                                   |                                      |                                                                                                                                                                                                                 |                                                      |
|---------------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 7a. REPAIR ORGANIZATION/ACTIVITY<br><u>shop 5</u> | c. UNIT IDENT CODE<br><u>U3R13AS</u> | 18. TYPE ORGANIZATION/ACTIVITY AC-<br>COMPLISHING WORK (Select one - use $\checkmark$ or X)<br><input type="checkbox"/> 1 TOE <input checked="" type="checkbox"/> 2 TD<br><input type="checkbox"/> 3 CONTRACTOR | 19. AMS ACCOUNT CODE<br><u>00000</u><br><u>15000</u> |
|---------------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|

|                        |  |                                             |  |                                                |  |                                                  |  |
|------------------------|--|---------------------------------------------|--|------------------------------------------------|--|--------------------------------------------------|--|
|                        |  | l. TOTAL MANHOURS                           |  | m. TOTAL MANHOURS COST                         |  | n. TOTAL PARTS COST                              |  |
|                        |  | 0.2                                         |  | \$ 6.26                                        |  | \$                                               |  |
| 21. DELAY (Select one) |  | <input checked="" type="checkbox"/> 1 Parts |  | <input checked="" type="checkbox"/> 2 Manpower |  | <input checked="" type="checkbox"/> 3 Facilities |  |
|                        |  | <input type="checkbox"/> 4 Funds            |  | <input type="checkbox"/> 5 Tools               |  | 22. <input type="checkbox"/> DATA TRANSCRIBED    |  |
| 23. SUBMITTED BY       |  | 24. RECEIVED BY                             |  | 25. WORK STARTED BY                            |  | 26. INSPECTED BY                                 |  |
| JULIAN DATE            |  | JULIAN DATE                                 |  | JULIAN DATE                                    |  | JULIAN DATE                                      |  |
| 3105                   |  | 3105                                        |  | 3106                                           |  | 3106                                             |  |
|                        |  |                                             |  |                                                |  | 27. ACCEPTED BY                                  |  |
|                        |  |                                             |  |                                                |  | 28. DISPOSITION (Select one)                     |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> A To User               |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> C Salvaged              |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> B To Stock              |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> D Evacuated             |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> E Cannibalization       |  |



|                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                 |                     |              |                                                                                                                                                                                                                                                                                                                                                   |                |               |                           |                                            |           |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------|---------------------|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---------------|---------------------------|--------------------------------------------|-----------|
| <input type="checkbox"/> WORK REQUEST<br><input type="checkbox"/> MWO<br><input type="checkbox"/> WARRANTY CLAIM                                                                                                                                                                                                                                                                                              |  | 1a. ORGANIZATION<br>HHC 3/22/01 |                     |              | b. LOCATION<br>C-11 EKS                                                                                                                                                                                                                                                                                                                           |                |               | c. UNIT IDENT COD.<br>WFK |                                            |           |
| SERIAL NO.<br>030697                                                                                                                                                                                                                                                                                                                                                                                          |  | 3. NOUN NOMENCLATURE<br>Sub     |                     |              | 4. LINE NO.<br>EB                                                                                                                                                                                                                                                                                                                                 |                | 5. MODEL<br>4 |                           | 6. NATIONAL STOCK NUMBER<br>10-10-10-10-10 |           |
| MAINTENANCE ACTIVITY                                                                                                                                                                                                                                                                                                                                                                                          |  | a. LEVEL                        | 8. UTILIZATION CODE | 9. MCSR ITEM | a. ERC                                                                                                                                                                                                                                                                                                                                            | b. PACING ITEM | 10. HOURS     | 11. MILES                 | 12. ROUNDS                                 | 13. START |
| 4. FAILURE DETECTED DURING (Select one - use <input checked="" type="checkbox"/> or X)<br><input checked="" type="checkbox"/> A Scheduled Maintenance <input type="checkbox"/> C Test <input type="checkbox"/> E Storage <input type="checkbox"/> G Flight<br><input type="checkbox"/> B Handling <input type="checkbox"/> D Normal Op <input type="checkbox"/> F Inspection <input type="checkbox"/> H Other |  |                                 |                     |              | 15. FIRST INDICATION OF TROUBLE (Select one - use <input checked="" type="checkbox"/> or X)<br><input type="checkbox"/> 068 Inoperative <input type="checkbox"/> 258 Overheating <input type="checkbox"/> 790 Out of Adjustment<br><input type="checkbox"/> 008 Noisy <input type="checkbox"/> 387 Low Performance <input type="checkbox"/> Other |                |               |                           |                                            |           |
| 6. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not rescribe repairs)<br>6.444 10-10-10-10-10                                                                                                                                                                                                                                             |  |                                 |                     |              |                                                                                                                                                                                                                                                                                                                                                   |                |               |                           |                                            |           |

## SECTION II - WORK ACCOMPLISHED

[illegible]

6. REMARKS

|                                            |                              |                                                                                                                                                                                                                                         |                                         |
|--------------------------------------------|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|
| 7a. REPAIR ORGANIZATION/ACTIVITY<br>shop 5 | c. UNIT IDENT CODE<br>WBRBAS | 18. TYPE ORGANIZATION/ACTIVITY AC-<br>COMPLISHING WORK (Select one - use <input checked="" type="checkbox"/> for X)<br><input type="checkbox"/> 1 TOE <input checked="" type="checkbox"/> 2 TD<br><input type="checkbox"/> 3 CONTRACTOR | 19. AMS ACCOUNT CODE<br>WBRBAS<br>15001 |
|--------------------------------------------|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|

|                                                                                                                                                                              |  |                 |                      |                     |                        |                  |                     |                                                                                                                                                                                            |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------|----------------------|---------------------|------------------------|------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
|                                                                                                                                                                              |  |                 | l. TOTAL MANHOURS    |                     | m. TOTAL MANHOURS COST |                  | n. TOTAL PARTS COST |                                                                                                                                                                                            |  |
|                                                                                                                                                                              |  |                 | 0.2                  |                     | \$ 6.26                |                  | \$                  |                                                                                                                                                                                            |  |
| 21. DELAY (Select one)                                                                                                                                                       |  |                 | 22. DATA TRANSCRIBED |                     |                        |                  |                     |                                                                                                                                                                                            |  |
| <input type="checkbox"/> 1 Parts <input type="checkbox"/> 2 Manpower <input type="checkbox"/> 3 Facilities <input type="checkbox"/> 4 Funds <input type="checkbox"/> 5 Tools |  |                 |                      |                     |                        |                  |                     |                                                                                                                                                                                            |  |
| 23. SUBMITTED BY                                                                                                                                                             |  | 24. RECEIVED BY |                      | 25. WORK STARTED BY |                        | 26. INSPECTED BY |                     | 27. ACCEPTED BY                                                                                                                                                                            |  |
| [Signature]                                                                                                                                                                  |  | [Signature]     |                      | [Signature]         |                        | [Signature]      |                     | [Signature]                                                                                                                                                                                |  |
| JULIAN DATE                                                                                                                                                                  |  | JULIAN DATE     |                      | JULIAN DATE         |                        | JULIAN DATE      |                     | JULIAN DATE                                                                                                                                                                                |  |
| 3105                                                                                                                                                                         |  | 3105            |                      | 3106                |                        | 3106             |                     | 3106                                                                                                                                                                                       |  |
|                                                                                                                                                                              |  |                 |                      |                     |                        |                  |                     | <input type="checkbox"/> A To User <input type="checkbox"/> C Salvaged <input type="checkbox"/> B To Stock <input type="checkbox"/> D Evacuated <input type="checkbox"/> E Cannibalization |  |

6. REMARKS

|                                            |                               |                                                                                                                                                                                              |                                 |
|--------------------------------------------|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|
| 7a. REPAIR ORGANIZATION/ACTIVITY<br>shop 5 | c. UNIT IDENT CODE<br>WBR1545 | 18. TYPE ORGANIZATION/ACTIVITY ACCOMPLISHING WORK (Select one - use ✓ or X)<br><input type="checkbox"/> 1 TOE <input checked="" type="checkbox"/> 2 TD <input type="checkbox"/> 3 CONTRACTOR | 19. AMS ACCOUNT CODE<br>WBR1545 |
|--------------------------------------------|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|

|                        |  |                                             |  |                                                |  |                                                  |  |
|------------------------|--|---------------------------------------------|--|------------------------------------------------|--|--------------------------------------------------|--|
|                        |  | l. TOTAL MANHOURS                           |  | m. TOTAL MANHOURS COST                         |  | n. TOTAL PARTS COST                              |  |
|                        |  | 0.2                                         |  | \$ 6.26                                        |  | \$                                               |  |
| 21. DELAY (Select one) |  | <input checked="" type="checkbox"/> 1 Parts |  | <input checked="" type="checkbox"/> 2 Manpower |  | <input checked="" type="checkbox"/> 3 Facilities |  |
|                        |  | <input type="checkbox"/> 4 Funds            |  | <input type="checkbox"/> 5 Tools               |  | 22. <input type="checkbox"/> DATA TRANSCRIBED    |  |
| 23. SUBMITTED BY       |  | 24. RECEIVED BY                             |  | 25. WORK STARTED BY                            |  | 26. INSPECTED BY                                 |  |
| JULIAN DATE            |  | JULIAN DATE                                 |  | JULIAN DATE                                    |  | JULIAN DATE                                      |  |
| 3105                   |  | 3105                                        |  | 3106                                           |  | 3106                                             |  |
|                        |  |                                             |  |                                                |  | 27. ACCEPTED BY                                  |  |
|                        |  |                                             |  |                                                |  | 28. DISPOSITION (Select one)                     |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> A To User               |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> C Salvaged              |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> B To Stock              |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> D Evacuated             |  |
|                        |  |                                             |  |                                                |  | <input type="checkbox"/> E Cannibalization       |  |

6. REMARKS

|                                                                   |                                             |                                                                                                                                                                                                                                          |                                                            |
|-------------------------------------------------------------------|---------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|
| <b>7a. REPAIR ORGANIZATION/ACTIVITY</b><br>LOCATION <u>shop 5</u> | <b>c. UNIT IDENT CODE</b><br><u>UBR1515</u> | <b>18. TYPE ORGANIZATION/ACTIVITY ACCOMPLISHING WORK</b> (Select one - use <input checked="" type="checkbox"/> or X)<br><input type="checkbox"/> 1 TOE <input checked="" type="checkbox"/> 2 TD<br><input type="checkbox"/> 3 CONTRACTOR | <b>19. AMS ACCOUNT CODE</b><br><u>0000</u><br><u>15121</u> |
|-------------------------------------------------------------------|---------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|

|                                                                                                                                                                                                                   |  |                                       |                                               |                     |                                   |                                        |                           |                                                                                                                                                                                                  |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------|-----------------------------------------------|---------------------|-----------------------------------|----------------------------------------|---------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
|                                                                                                                                                                                                                   |  |                                       | l. TOTAL MANHOURS<br>0.2                      |                     | m. TOTAL MANHOURS COST<br>\$ 6.26 |                                        | n. TOTAL PARTS COST<br>\$ |                                                                                                                                                                                                  |  |
| 21. DELAY (Select one)<br><input checked="" type="checkbox"/> 1 Parts <input type="checkbox"/> 2 Manpower <input type="checkbox"/> 3 Facilities <input type="checkbox"/> 4 Funds <input type="checkbox"/> 5 Tools |  |                                       | 22. <input type="checkbox"/> DATA TRANSCRIBED |                     |                                   |                                        |                           |                                                                                                                                                                                                  |  |
| 23. SUBMITTED BY<br><i>[Signature]</i>                                                                                                                                                                            |  | 24. RECEIVED BY<br><i>[Signature]</i> |                                               | 25. WORK STARTED BY |                                   | 26. INSPECTED BY<br><i>[Signature]</i> |                           | 27. ACCEPTED BY<br><i>[Signature]</i>                                                                                                                                                            |  |
| JULIAN DATE<br>3105                                                                                                                                                                                               |  | JULIAN DATE<br>3105                   |                                               | JULIAN DATE         |                                   | JULIAN DATE<br>3106                    |                           | JULIAN DATE<br>3106                                                                                                                                                                              |  |
|                                                                                                                                                                                                                   |  |                                       |                                               |                     |                                   |                                        |                           | <input type="checkbox"/> A To User <input type="checkbox"/> C Salvaged<br><input type="checkbox"/> B To Stock <input type="checkbox"/> D Evacuated<br><input type="checkbox"/> E Cannibalization |  |

5-#1

[illegible]

Replaces edition of 1 Jan 64, which will be used



Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6348897  
4 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.192  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2304  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .299914

THE AMR FOR THIS RIFLE IS: .8306

# CENTROIDAL DISTANCES

|   |    |   |         |
|---|----|---|---------|
| 0 | TO | 1 | .127319 |
| 1 | TO | 2 | .38899  |
| 1 | TO | 3 | .224508 |
| 1 | TO | 4 | .37768  |
| 1 | TO | 5 | .167574 |

4 1+ <----POA  
5  
2

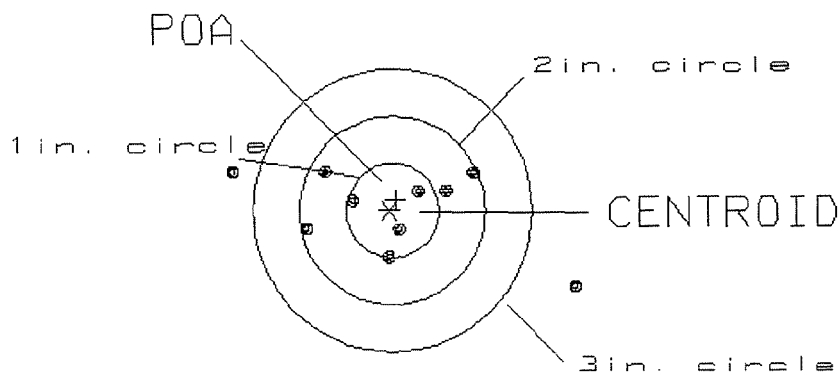
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .127  
 MIN RADIUS : .241  
 MEAN RADIUS : .893  
 MAX RADIUS : 2.160  
 CENTROID X : -.069  
 CENTROID Y : -.107

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6348897

# CENTERFIRE PATTERN # 1



# OF SHOTS= 10

# IN CIRCLE

HS= 3.75

3

US= 1.24

8

GS= 3.93

8



PATTERN #: 2

POA TO CENTROID: .509

MIN RADIUS : .311

MEAN RADIUS : .964

MAX RADIUS : 1.783

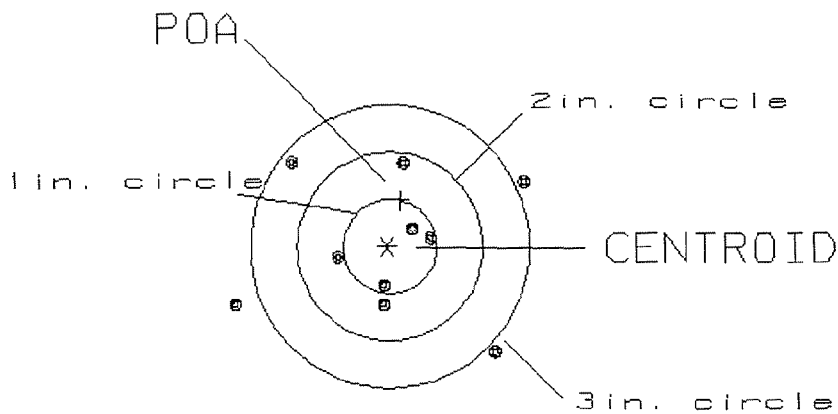
CENTROID X : -.137

CENTROID Y : -.490

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6348897

## CENTERFIRE PATTERN # 2



# OF SHOTS= 10

# IN CIRCLE

HS= 3.14

3

VS= 2.06

6

GS= 3.40

7

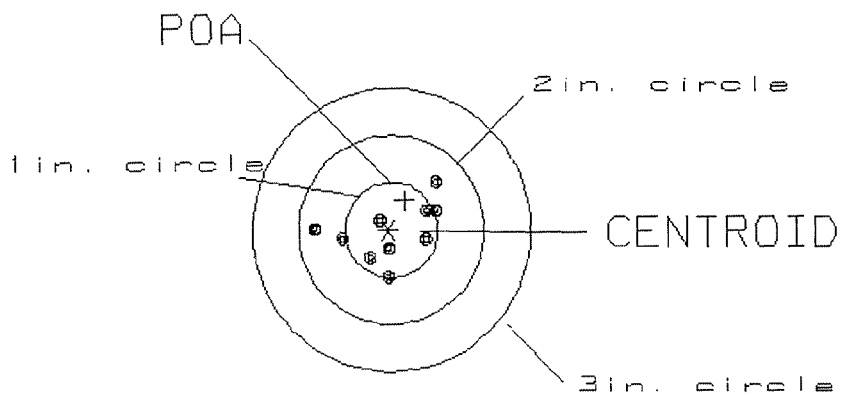
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .351  
 MIN RADIUS : .142  
 MEAN RADIUS : .451  
 MAX RADIUS : .799  
 CENTROID X : -.171  
 CENTROID Y : -.307

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6348897

# CENTERFIRE PATTERN # 3



# OF SHOTS= 10

# IN CIRCLE

HS= 1.28  
 VS= .95  
 GS= 1.35

6  
 10  
 10

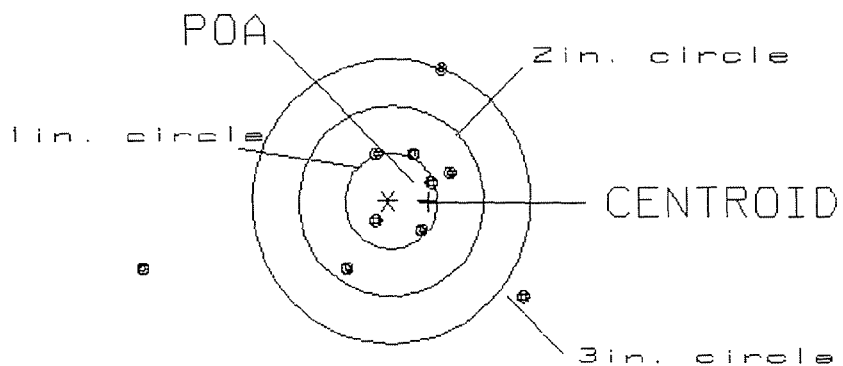
PATTERN #: 4

POA TO CENTROID: .430  
 MIN RADIUS : .286  
 MEAN RADIUS : .989  
 MAX RADIUS : 2.798  
 CENTROID X : -.430  
 CENTROID Y : .004

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6348897

# CENTERFIRE PATTERN # 4



# OF SHOTS= 10

# IN CIRCLE

HS= 4.11  
 US= 2.48  
 GS= 4.12

3  
 7  
 7

# REMINGTON CENTERFIRE ACCURACY TEST

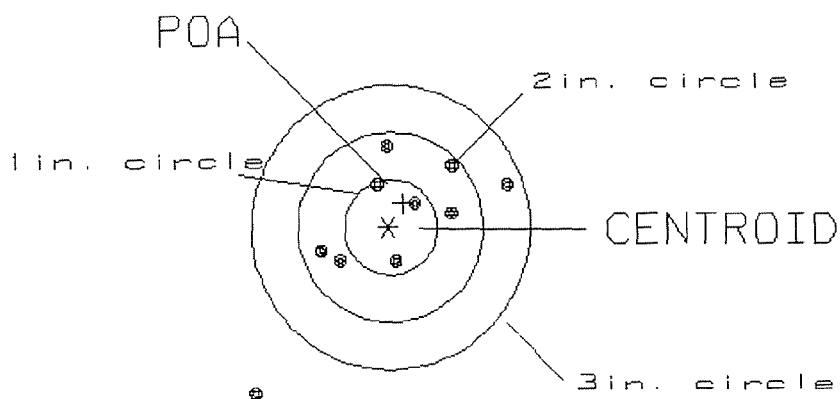
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5  
 POA TO CENTROID: .295  
 MIN RADIUS : .349  
 MEAN RADIUS : .856  
 MAX RADIUS : 2.249  
 CENTROID X : -.153  
 CENTROID Y : -.252

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6348897

## CENTERFIRE PATTERN # 5



# OF SHOTS= 10

# IN CIRCLE

HS= 2.71  
 US= 2.59  
 GS= 3.47

3  
 8  
 9

## RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER  
R 97-02912

INITIAL CUSTOMER ORDER NO.

JJM

WOG 1 OF 3 W/DEPOLYMENT KIT  
W/LEUPOLD 10X SCOPE

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

01/31/97

01/31/97

C6348897

700 7.62

NATO

ACCESSORIES

SOFT CASE

SCOPE MNTS

SCOPE BASE

, Bipod

FROM:

SHIP TO:

DEPT. OF THE ARMY  
USASCH DOL. SUP/SVC.  
BLDG. 6037 EAST RANGE  
SCHOFIELD BKS

HI 96857

DEPT. OF THE ARMY  
USASCH DOL. SUP/SVC.  
BLDG. 6037 EAST RANGE  
SCHOFIELD BKS

HI

96857

CUST NO: 107708 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

FROM DATE

ESTIMATED

VIA

UPS

GUN CONDITION

☐ NEW☐ LIGHTLY WORN☐ WORN☐ VERY WORN☐ UNREPAIRABLE☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

REC. ASSY.

B5

WOOD

C1

C3

METAL

C2

MAIN FAULT

W554097063 H243

PARTS

COMMENTS

Barrel

96003

Bipod

96117

Soft Case

96076

Re powder Coat Trigger Guard  
Assy Front & Rear Sight  
Bases  
Re zinc Scope Base, Rings &  
Swivel Studs

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 11/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

M2400041079

|                                                                                        |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  |                                                                       |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  |                               |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|----------------------------------------------------------------------------------------|--|--|--|--|--|---------------------------|--|--|--|--|--|--------|--|--|--|--|--|-----------------------------------------------------------------------|--|--|--|--|--|----|--|--|--|--|--|--|--|--|--|--|--|-------------------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|------------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|-----------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| A5A WHJ 1005 012402136                                                                 |  |  |  |  |  | EA 00003 WX3JNC 7016 7054 |  |  |  |  |  | MR2 03 |  |  |  |  |  | WHB MF                                                                |  |  |  |  |  | 5. |  |  |  |  |  |  |  |  |  |  |  |                               |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| P-200, USAG-HI, STORAGE BR<br>BLDG 6037, EAST RANGE<br>XN SCHOFIELD BKS, HI 96857-5006 |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | REMINGTON ARMS CO INC. WX3WCH<br>14 HOFELER AVENUE<br>ILION, NY 13357 |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  | 15.                           |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| SUBSTITUTE DATA (ITEM ORIGINALLY REQUESTED)                                            |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | FREIGHT CLASSIFICATION NOMENCLATURE                                   |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  |                               |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| T                                                                                      |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | U                                                                     |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  |                               |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| W                                                                                      |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | RIFLE SNIPER W/SCOPE                                                  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  |                               |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| X SN: C6348897/9193/9220                                                               |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | Y                                                                     |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  |                               |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| SELECTED BY AND DATE<br><i>Park 7024</i>                                               |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | TYPE OF CONTAINER(S)<br><i>Bx</i>                                     |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  | TOTAL WEIGHT                  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | RECEIVED BY AND DATE   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | INSPECTED BY AND DATE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| PACKED BY AND DATE<br><i>Park 7024</i>                                                 |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | NO. OF CONTAINERS(S)                                                  |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  | TOTAL CUBE                    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | WAREHOUSED BY AND DATE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | WAREHOUSE LOCATION    |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| REMARKS                                                                                |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | WEAPONS TO BE REPAIRED AND RETURNED                                   |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  | MAT CAT M, DSN 656-2378       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| FIRST DESTINATION ADDRESS                                                              |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | DATE SHIPPED                                                          |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  | DD                            |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | EE                     |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 11                                                                                     |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | 12                                                                    |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  | FF                            |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | GG                     |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 13 TRANSPORTATION CHARGEABLE TO                                                        |  |  |  |  |  |                           |  |  |  |  |  |        |  |  |  |  |  | 14 BLADING, AWP, OR RECEIVER'S SIGNATURE (AND DATE)                   |  |  |  |  |  |    |  |  |  |  |  |  |  |  |  |  |  | 15 RECEIVER'S DOCUMENT NUMBER |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |                       |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

# 21 DAY TURN - AROUND

*New Barrel*

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6348897*

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. # OP. NAME

550 DIS-ASSEMBLE GUN

560 A RE-BARREL AT CUSTOM SHOP

B DRILL & TAP

C POLISH

575 ASSEMBLE

600 PROOF

605 CHECK HEADSPACE

610 DIS-ASSEMBLE

612 MAGNAFLUX

615 ROLLMARK CALIBER

618 ROTO-BLAST

620 APPLY COATINGS

625 A FINAL ASSEMBLY

B TRIGGER PULL TEST

C SAFETY ON FORCE

D SAFETY OFF FORCE

E FIRING PIN INDENT

640 TARGET

655 FINAL INSPECT

660 PACK

QAR INSPECTION

SHIP DATE

*2/3/97* *Rw*  
*3/3/97* *Rw*

*2/29/97* *Rw*  
*3/3/97* *Rw*

## Final Inspection

Sr: C6348897 DATE REC'D: 1/31/92 DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☐ FINISH

SCOPE ASSY.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_