

UPC



C6636282

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # ^C6636282
11 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0966667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0473333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .107633

THE AMR FOR THIS RIFLE IS: 1.124

CENTROIDAL DISTANCES

0	TO	1	.100344
1	TO	2	.123321
1	TO	3	.096566

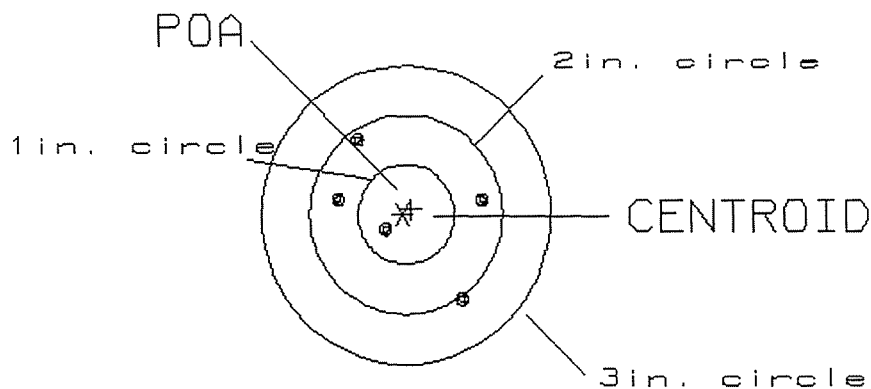
218 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .101
 MIN RADIUS : .226
 MEAN RADIUS : .741
 MAX RADIUS : 1.075
 CENTROID X : -.087
 CENTROID Y : -.050

11 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6636282

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.52
 VS= 1.58
 GS= 1.93

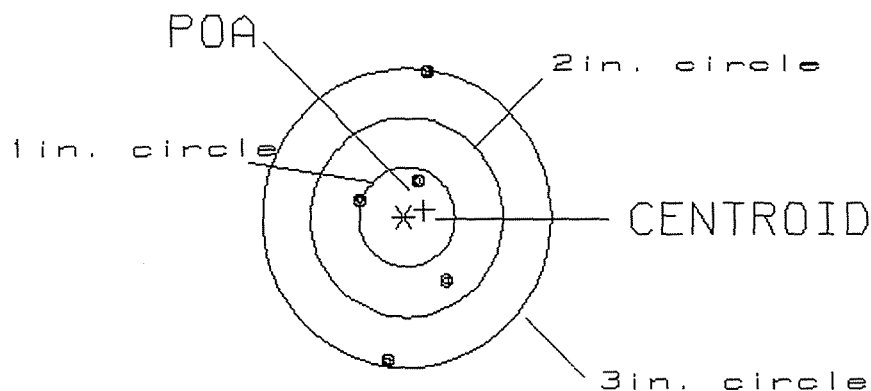
1
 4
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .220
 MIN RADIUS : .424
 MEAN RADIUS : .929
 MAX RADIUS : 1.482
 CENTROID X : -.209
 CENTROID Y : -.068

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .93
 VS= 2.67
 GS= 2.90

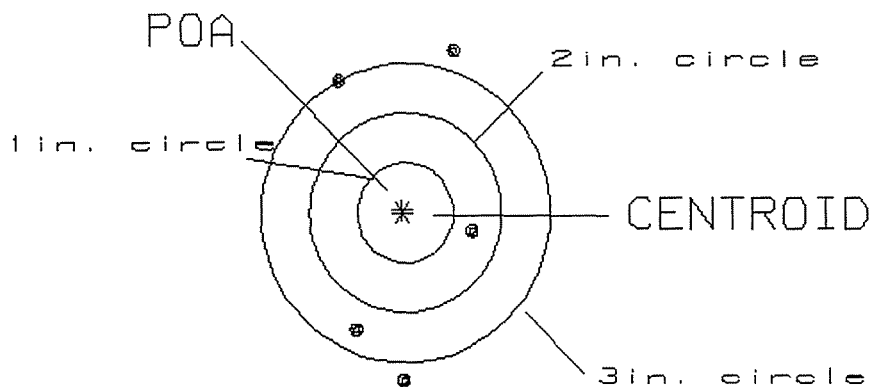
1
 3
 5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .025
 MIN RADIUS : .759
 MEAN RADIUS : 1.369
 MAX RADIUS : 1.656
 CENTROID X : .006
 CENTROID Y : -.024

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.48
 VS= 3.24
 GS= 3.27

0
 1
 2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6636282

DATE 8-22-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.37	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.32	2.40	
PULL #3	2.45	2.38	2.38	
PULL #4	2.45	2.40	2.42	
PULL #5	2.46	2.37	2.53	
TOTAL	12.36	11.84	12.12	
AVG.	2.476	2.368	2.424	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.12	
PULL #2	3.10	3.16	
PULL #3	3.09	3.02	
PULL #4	3.02	3.15	
PULL #5	3.12	3.16	
TOTAL	15.44	15.61	
AVG.	3.088	3.122	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.04		4.26
PULL #2	4.01	3.88		4.20
PULL #3	3.99	3.98		4.08
PULL #4	4.01	4.02		4.05
PULL #5	4.04	3.99		4.09
TOTAL	20.13	19.91		20.68
AVG.	4.026	3.982		4.136

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C
F 4636282

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-3-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-3-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.082</u> <u>.021</u> <u>.021</u>	9-3-97	CK
	J) ASSEMBLE STOCK		8-27-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-27-97	CR
	M) IRON SIGHT ALIGNMENT		8-27-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-27-97	CR
640	GALLERY TEST AND TARGET	L 84 R 66	9/11/97	BWT
	A) MALFUNCTIONS		9/11/97	BWT
	B) PIERCED PRIMERS		9/11/97	BWT
645	INSPECT FOR LIVE AMMO		9/11/97	14
655	FINAL INSPECTION A) HEADSPACE		9/12/97	RV
	B) TRIGGER PULL	<u>2.63</u> <u>2.66</u> <u>2.69</u> <u>2.69</u> <u>2.72</u>	9-12-97	C12
	C) FUNCTION			
660	PACK			

Do Not Use

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

SERIAL NO.

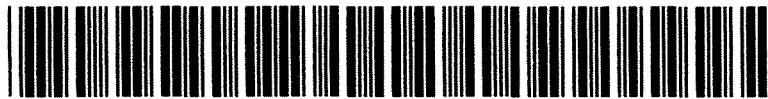
C6636282

46

ORDER NO.

25705

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6636282

18DR

Do Not Use

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MODEL 700™ M24

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SERIAL NO.



06636282

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase

