

UPC



C6665679

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665679
18 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.107667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.001
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .107671

THE AMR FOR THIS RIFLE IS: 1.027

CENTROIDAL DISTANCES

0 TO	1	.0643506
1 TO	2	.0620081
1 TO	3	.166481

32+ <----POA

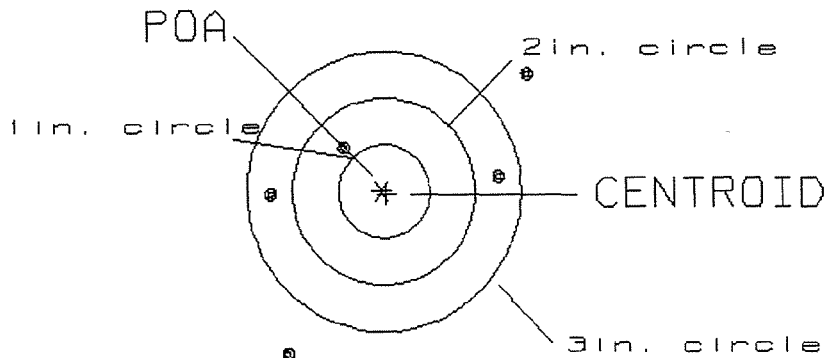
PATTERN #: 1

POA TO CENTROID: .065
 MIN RADIUS : .641
 MEAN RADIUS : 1.433
 MAX RADIUS : 2.078
 CENTROID X : -.054
 CENTROID Y : .035

18 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665679

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.77

0

VS= 3.03

1

GS= 4.01

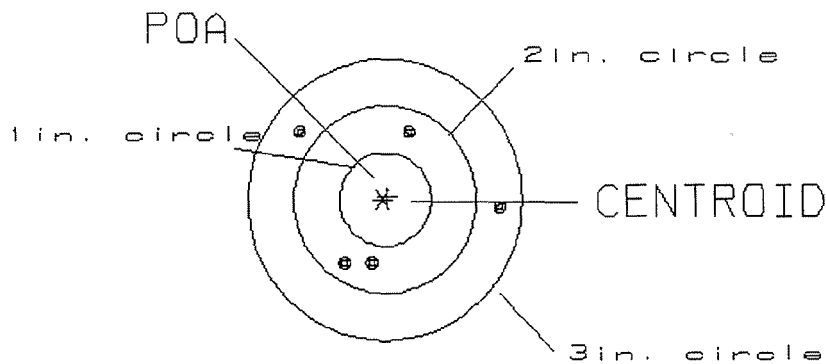
3

PATTERN #: 2
 POA TO CENTROID: .061
 MIN RADIUS : .664
 MEAN RADIUS : .941
 MAX RADIUS : 1.286
 CENTROID X : -.055
 CENTROID Y : -.027

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.25

0

VS= 1.37

3

GS= 2.39

5

REMINGTON CENTERFIRE ACCURACY TEST

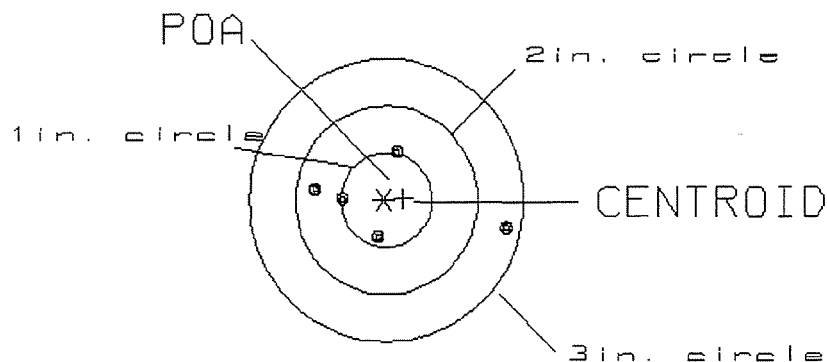
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3
 POA TO CENTROID: .214
 MIN RADIUS : .387
 MEAN RADIUS : .706
 MAX RADIUS : 1.317
 CENTROID X : -.214
 CENTROID Y : -.011

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.02

1

VS= .92

4

GS= 2.07

5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6665679

DATE 9-10-97

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.72		2.91	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.78		2.92	
PULL #3	2.70	2.78		2.95	
PULL #4	2.60	2.67		3.01	
PULL #5	2.70	2.86		2.97	
TOTAL	13.38	13.81		14.76	
AVG.	2.68	2.76		2.95	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.38		
PULL #2	3.10	3.27		
PULL #3	3.38	3.51		
PULL #4	3.06	3.36		
PULL #5	3.41	3.40		
TOTAL	15.97	16.92		
AVG.	3.19	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.32	4.31		4.43
PULL #2	4.28	4.33		4.23
PULL #3	4.39	4.44		4.50
PULL #4	4.23	4.41		4.56
PULL #5	4.31	4.57		4.58
TOTAL	21.53	22.06		22.30
AVG.	4.31	4.41		4.46

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-66656 79

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-12-97	lw
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-12-97	lw
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.022</u> <u>.022</u>	9-12-97	lw
	J) ASSEMBLE STOCK		9-11-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-23-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-97	CR
	M) IRON SIGHT ALIGNMENT		9-15-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-97	CR
640	GALLERY TEST AND TARGET	Left 96 Right 54	9/18/97	TM
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS		9/18/97	TM
645	INSPECT FOR LIVE AMMO		9/18/97	AC
655	FINAL INSPECTION A) HEADSPACE		9-23-97	CK
	B) TRIGGER PULL	<u>2.67</u> <u>2.42</u> <u>2.58</u> <u>2.55</u> <u>2.51</u>	8-23-97	CK
	C) FUNCTION		9-23-97	CK
660	PACK			

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665679
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665679		25DR

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MODEL 700™ M24
UPC



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SERIAL NO.



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400043726

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



DO NOT WRITE IN THESE SPACES

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