

UPC



C6665765

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN. CLAMPED

ISRAELI GUNS

IS-B-YLS

GUN SERIAL #

C6665765

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/12/73	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/12/73	WJT
618	Polish Barrel		3/12/73	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>4</u> <u>3.5</u> <u>4</u>	5-19-97	JW
	G) SAFETY OFF FORCE	<u>3.5</u> <u>3.5</u> <u>3.5</u>	5-19-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21</u> <u>22</u> <u>22.5</u>	5-19-97	JW
	J) ASSEMBLE STOCK		5-16-97	RP
	K) ASSEMBLE SWIVEL STUDS		6-17-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	JW
	M) IRON SIGHT ALIGNMENT		5-22-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	JW
640	GALLERY TEST AND TARGET	50-L 100-R	6-4-97	RF
	A) MALFUNCTIONS	Right 93 Left 57	6-16-97	JW
	B) PIERCED PRIMERS		6-16-97	JW
645	INSPECT FOR LIVE AMMO		6-16-97	JW
655	FINAL INSPECTION		6-16-97	RF
	A) HEADSPACE		6-17-97	RP
	B) TRIGGER PULL	<u>2.59</u> <u>2.38</u> <u>2.67</u> <u>2.59</u> <u>2.81</u>	6-9-97	CLC
	FUNCTION		6-17-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665765
16 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.297667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.125$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.322847$

THE AMR FOR THIS RIFLE IS: $.7883$

CENTROIDAL DISTANCES

0 TO 1	.900198
1 TO 2	.887474
1 TO 3	.870616

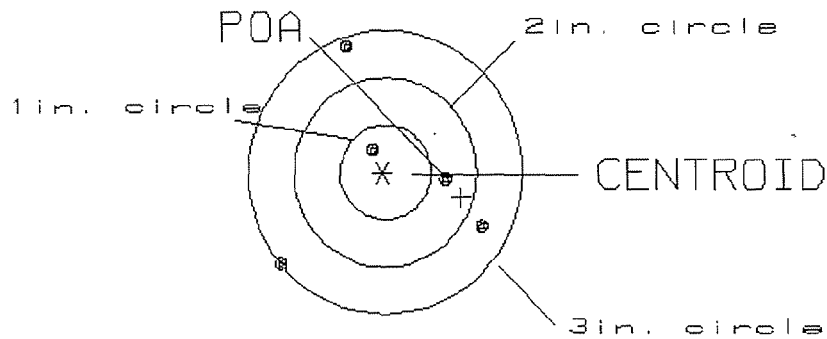
1 2
 3⁺ <----POA

PATTERN #: 010
 POA TO CENTROID: .900
 MIN RADIUS : .294
 MEAN RADIUS : 1.014
 MAX RADIUS : 1.487
 CENTROID X : -.860
 CENTROID Y : .266

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665765.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.24

1

VS= 2.23

2

GS= 2.43

5

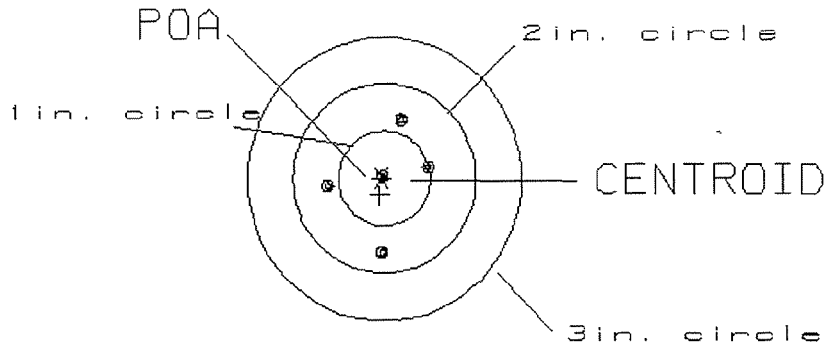
PATTERN #: 2

POA TO CENTROID: .179
 MIN RADIUS : .040
 MEAN RADIUS : .512
 MAX RADIUS : .728
 CENTROID X : .023
 CENTROID Y : .177

16 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6665765.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.14

2

VS= 1.33

5

GS= 1.33

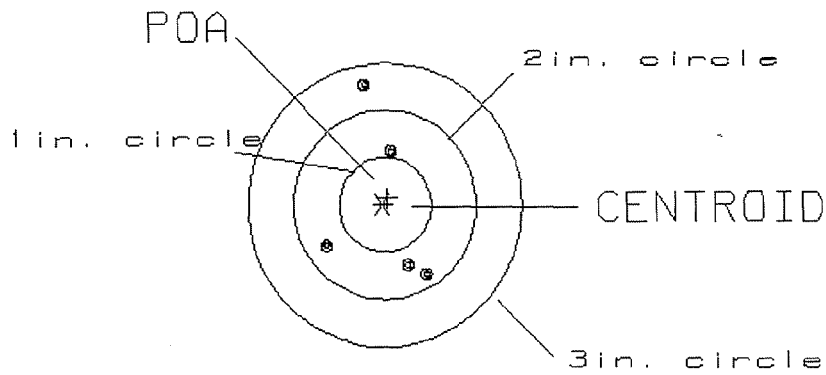
5

PATTERN #: 3
 POA TO CENTROID: .088
 MIN RADIUS : .584
 MEAN RADIUS : .839
 MAX RADIUS : 1.272
 CENTROID X : -.056
 CENTROID Y : -.068

16 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665765.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.10

0

VS= 1.96

4

GS= 2.09

5

Remington Test Lab, Ilion, N.Y.

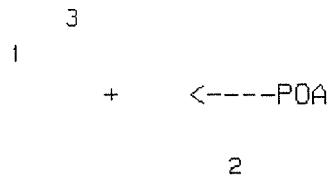
Centroidal distance calculations for Rifle # C6665765
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0306667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0983333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.103004$

THE AMR FOR THIS RIFLE IS: 1.538

CENTROIDAL DISTANCES

0 TO 1	.708632
1 TO 2	1.67572
1 TO 3	.452676



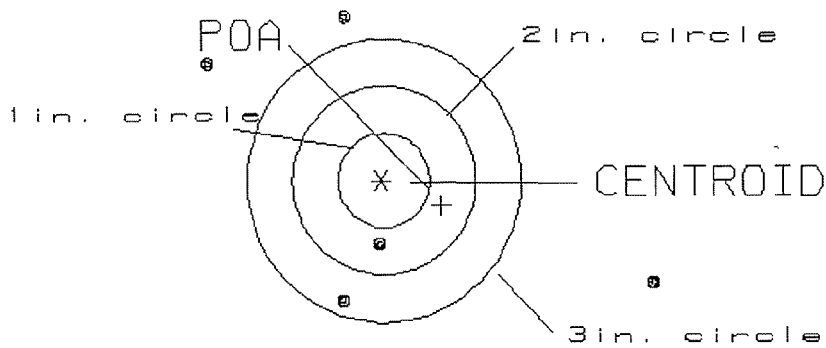
PATTERN #: 010

POA TO CENTROID: .709
 MIN RADIUS : .717
 MEAN RADIUS : 1.860
 MAX RADIUS : 3.143
 CENTROID X : -.656
 CENTROID Y : .268

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665765

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 4.93

0

VS= 2.99

1

GS= 5.41

2

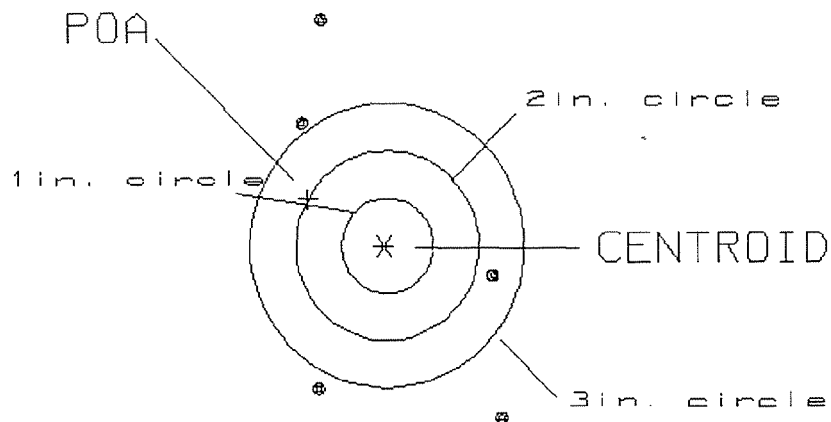
PATTERN #: 2

POA TO CENTROID: .971
MIN RADIUS : 1.226
MEAN RADIUS : 1.850
MAX RADIUS : 2.498
CENTROID X : .840
CENTROID Y : -.487

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665765

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.18

0

VS= 4.25

0

GS= 4.68

1

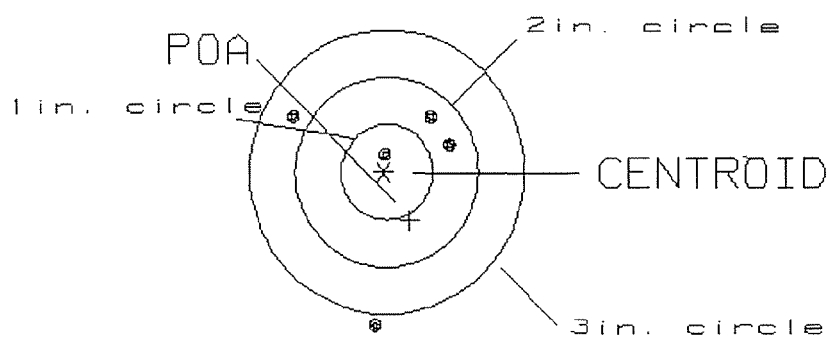
PATTERN #: 3

POA TO CENTROID: .584
 MIN RADIUS : .215
 MEAN RADIUS : .905
 MAX RADIUS : 1.608
 CENTROID X : -.276
 CENTROID Y : .514

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6665765

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.73

1

VS= 2.19

3

GS= 2.34

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C 6665765

DATE 5-9-97

TESTER A.P.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.32	2.64	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.50	2.42	2.25	
PULL #3	2.27	2.56	2.83	
PULL #4	2.39	2.34	2.81	
PULL #5	2.29	2.59	2.77	
TOTAL	11.77	12.55	13.01	
AVG.	2.35	2.51	2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.09	3.38	
PULL #2	3.21	3.45	
PULL #3	3.30	3.34	
PULL #4	3.35	3.56	
PULL #5	3.37	3.48	
TOTAL	16.32	17.21	
AVG.	3.26	3.44	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.18		3.91
PULL #2	4.22	4.17		4.02
PULL #3	4.18	4.26		3.86
PULL #4	4.20	4.31		3.71
PULL #5	4.16	4.32		3.99
TOTAL	20.75	21.24		19.49
AVG.	4.15	4.25		3.90

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO C6665765
Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO 25705
 5705 C6665765		23PR

Do Not Use

ORDER 25705

MODEL 700™ M24

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ORDER 25705

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SERIAL NO.



06665765

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM