

UPC



C6665797

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

* INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6665797
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO. 25705
24" BARREL 7.62 NATO 6*		
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		23PR
 5705 C6665797		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



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SERIAL NO.



C6665797

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665797

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3-10-97	AP
600	Proof		3-11-97	A.M.M.
607	Check Headspace		3-11-97	AP
610	Dis-assemble Gun		3-11-97	AP
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIALS
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3⁵</u> <u>3</u>	5-9-97	FW
	G) SAFETY OFF FORCE	<u>2⁵</u> <u>3</u> <u>3</u>	5-9-97	FW
	H) TRIGGER PULL TEST & RETAINABILITY		5-5-97	ER
	I) FIRING PIN INDENT	<u>22</u> <u>21</u> <u>21⁵</u>	5-9-97	FW
	J) ASSEMBLE STOCK		5-6-97	FW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	RP
	M) IRON SIGHT ALIGNMENT		5-23-97	RP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER			
640	GALLERY TEST AND TARGET	Wing 63R 87L	6-10-97	FW
	A) MALFUNCTIONS			
	B) PIERCED PRIMERS			
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION		6-10-97	FW
	A) HEADSPACE		6-10-97	FW
	B) TRIGGER PULL	<u>2.40</u> <u>2.46</u> <u>2.40</u> <u>2.43</u> <u>2.33</u>	6-5-97	CK
	FUNCTION		6-10-97	FW
660	PACK		6-13-97	RP

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665797

4 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.365$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.086$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.374995$

THE AMR FOR THIS RIFLE IS: 1.159

CENTROIDAL DISTANCES

0 TO 1	.880162
1 TO 2	.805248
1 TO 3	.849951

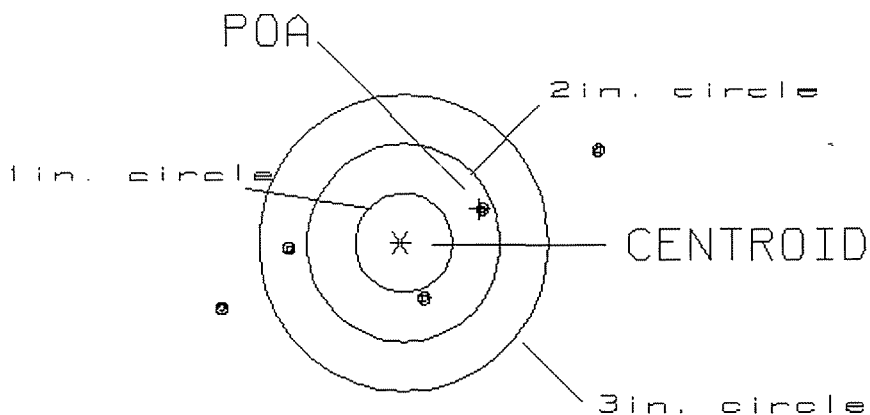
2
+
3
1
-----POA

PATTERN #: 1
 POA TO CENTROID: .880
 MIN RADIUS : .637
 MEAN RADIUS : 1.387
 MAX RADIUS : 2.218
 CENTROID X : -.811
 CENTROID Y : -.342

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665797

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.85

0

VS= 1.64

2

GS= 4.19

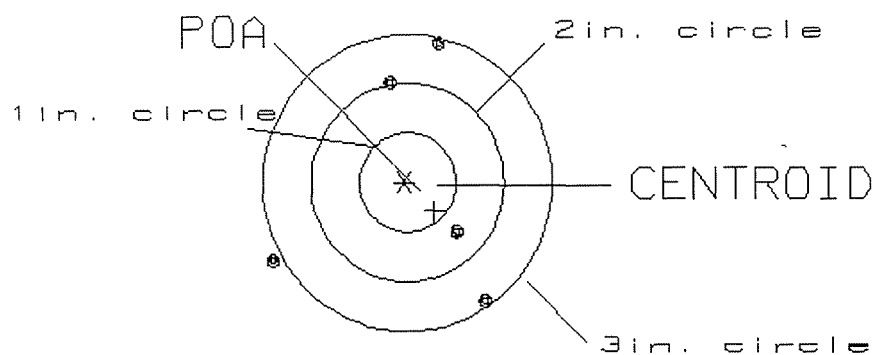
3

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .426
 MIN RADIUS : .694
 MEAN RADIUS : 1.265
 MAX RADIUS : 1.606
 CENTROID X : -.312
 CENTROID Y : .290

3 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6665797

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.24

0

VS= 2.67

1

GS= 2.79

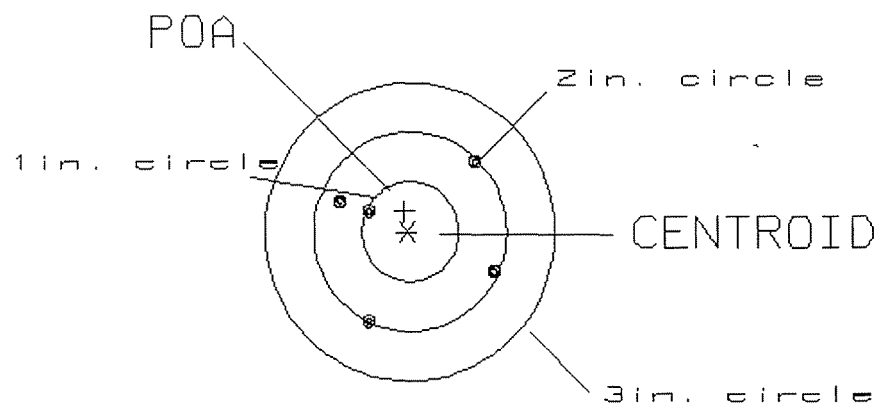
4

PATTERN #: 03
POA TO CENTROID: .208
MIN RADIUS : .452
MEAN RADIUS : .824
MAX RADIUS : .997
CENTROID X : .028
CENTROID Y : -.206

3 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665797

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.56

1

VS= 1.58

5

GS= 1.93

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665797DATE 5-5-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.37	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.34	2.39	
PULL #3	2.65	2.37	2.39	
PULL #4	2.67	2.37	2.46	
PULL #5	2.62	2.23	2.45	
TOTAL	13.26	11.68	12.31	
AVG.	2.65	2.34	2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.00	2.97	
PULL #2	2.98	2.99	
PULL #3	2.96	3.06	
PULL #4	3.02	3.02	
PULL #5	3.03	3.10	
TOTAL	14.99	15.14	
AVG.	3.00	3.03	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.83	3.86		4.15
PULL #2	3.92	3.91		4.16
PULL #3	3.99	3.98		4.06
PULL #4	3.87	3.88		4.03
PULL #5	3.95	4.00		3.94
TOTAL	19.56	19.63		20.34
AVG.	3.91	3.93		4.07