

UPC



C6665810

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6665810
BOLT ACTION CENTERFIRE RIFLE		46 ORDER NO.
24" BARREL 7.62 NATO 6*		25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		26PR
		
5705 C6665810		

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



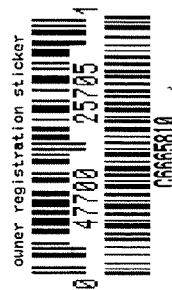
C6665810

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C6665810

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/91	WJT
618	Polish Barrel		3/6/91	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE
625 CONT.	F) SAFETY ON FORCE	<u>3</u> <u>3</u> <u>3.5</u>	5-20-97 JW
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	5-20-97 JW
	H) TRIGGER PULL TEST & RETAINABILITY		
	I) FIRING PIN INDENT	<u>23.5</u> <u>23</u> <u>23.5</u>	5-20-97 JW
	J) ASSEMBLE STOCK		5/15/97 RP
	K) ASSEMBLE SWIVEL STUDS		RP 6-25-97
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97 JW
	M) IRON SIGHT ALIGNMENT		5-23-97 JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97 JW
640	GALLERY TEST AND TARGET	L-61 R-89	NF 6-14-97
	A) MALFUNCTIONS		NF "
	B) PIERCED PRIMERS		NF "
645	INSPECT FOR LIVE AMMO		JW 6-14-97
655	FINAL INSPECTION		
	A) HEADSPACE		RP 6-25-97
	B) TRIGGER PULL	<u>2.50</u> <u>2.68</u> <u>2.80</u> <u>2.74</u> <u>2.80</u>	6-25-97 CR
	FUNCTION		RP 6-25-97
660	PACK		

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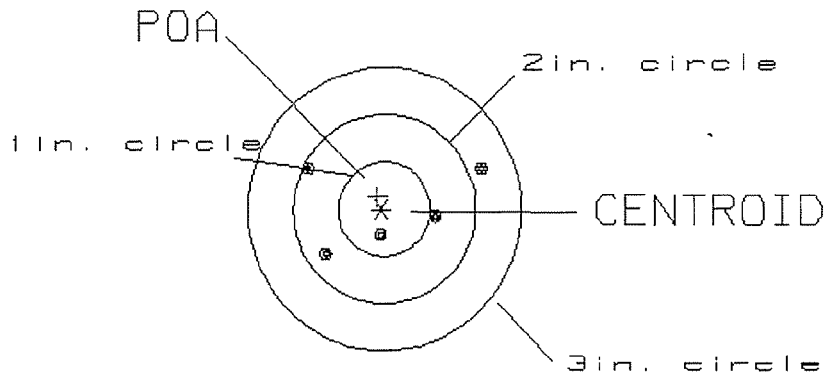
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .139
 MIN RADIUS : .310
 MEAN RADIUS : .744
 MAX RADIUS : 1.097
 CENTROID X : .043
 CENTROID Y : -.132

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C666581D

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.88

1

VS= .93

4

GS= 1.92

5

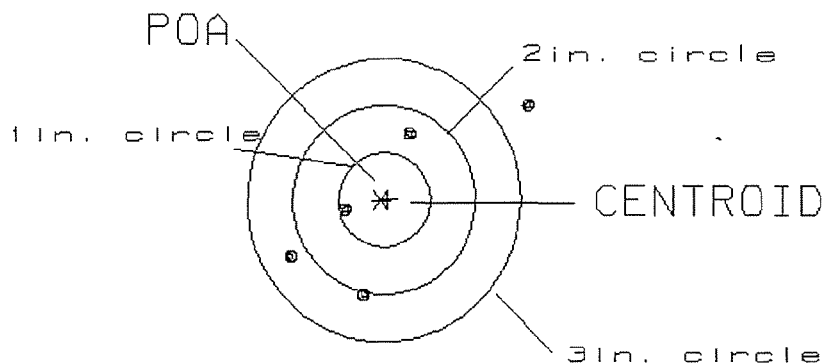
PATTERN #: 2

POA TO CENTROID: .076
 MIN RADIUS : .447
 MEAN RADIUS : 1.052
 MAX RADIUS : 1.844
 CENTROID X : -.076
 CENTROID Y : -.003

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C666581D

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.58

1

VS= 2.03

2

GS= 3.07

4

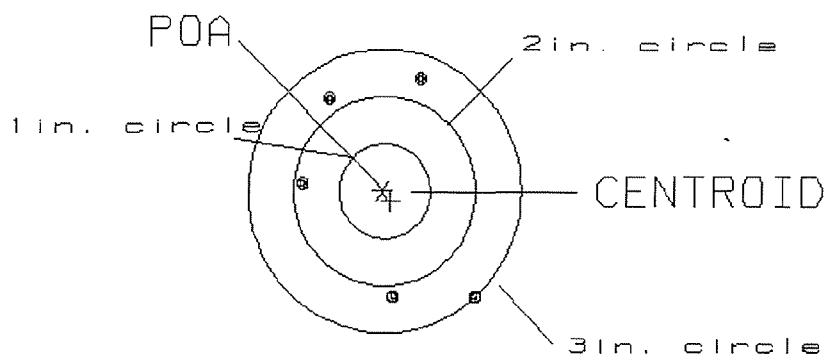
PATTERN #: 3

POA TO CENTROID: .144
 MIN RADIUS : .861
 MEAN RADIUS : 1.158
 MAX RADIUS : 1.476
 CENTROID X : -.092
 CENTROID Y : .110

24 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665810

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.84

0

VS= 2.26

1

GS= 2.63

5

Remington Test Lab, Ilion, N.Y.

Reshot 6-24/97

Centroidal distance calculations for Rifle # C6665810
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .936333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -2.98233
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 3.12587

THE AMR FOR THIS RIFLE IS: 1.901

CENTROIDAL DISTANCES

0 TO 1	5.99752
1 TO 2	4.05613
1 TO 3	4.77807

+ <----POA

3
2

1

PATTERN #: ☐ 1 ☐

POA TO CENTROID: 5.998
 MIN RADIUS : .339
 MEAN RADIUS : 1.992
 MAX RADIUS : 4.286
 CENTROID X : .917
 CENTROID Y : -5.927

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665810

CENTERFIRE PATTERN # 1

POA

+

.

1 in. circle

2 in. circle

OF SHOTS= 5

HS= 2.19

VS= 6.65

GS= 7.19



OF SHOTS= 5

3 in. circle

1

3

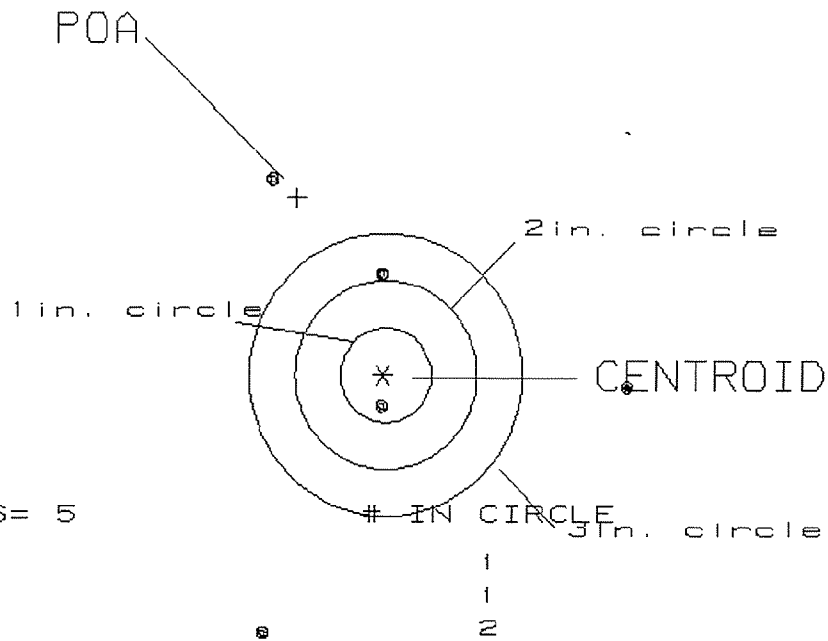
PATTERN #: ☐ 2 ☐

POA TO CENTROID: 2.098
 MIN RADIUS : .317
 MEAN RADIUS : 1.911
 MAX RADIUS : 3.017
 CENTROID X : .949
 CENTROID Y : -1.871

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665810

CENTERFIRE PATTERN # 2

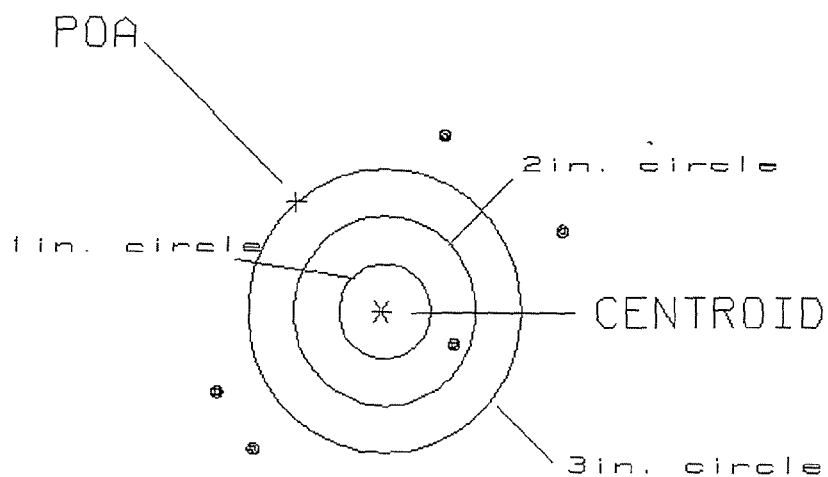


PATTERN #: ☐ 3 ☐
 POA TO CENTROID: 1.486
 MIN RADIUS : .826
 MEAN RADIUS : 1.799
 MAX RADIUS : 2.118
 CENTROID X : .943
 CENTROID Y : -1.149

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665810

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.75
 VS= 3.29
 GS= 4.15

0
 1
 1

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6665810

DATE 5-8-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.59	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.33	2.65	
PULL #3	2.58	2.31	2.66	
PULL #4	2.54	2.52	2.57	
PULL #5	2.57	2.39	2.54	
TOTAL	12.85	12.14	12.91	
AVG.	2.57	2.43	2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.19		
PULL #2	3.15	3.02		
PULL #3	3.04	3.12		
PULL #4	2.95	3.09		
PULL #5	2.93	2.95		
TOTAL	15.11	15.37		
AVG.	3.02	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	3.97		3.99
PULL #2	4.02	3.81		4.16
PULL #3	4.10	4.04		4.19
PULL #4	4.11	4.02		4.32
PULL #5	4.01	3.96		4.01
TOTAL	20.42	19.80		20.67
AVG.	4.08	3.96		4.13