

UPC



C6665813

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400043840

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665813
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		46 ORDER NO. 25705
 5705 C6665813		26PR

Do Not Use

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

UPC



SERIAL NO.

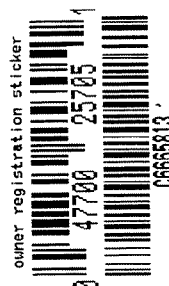
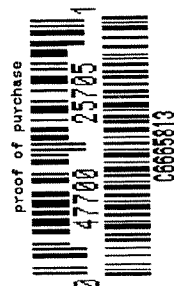


MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665813

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/6/97	WJT
618	Polish Barrel		3/6/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-20-97	JW
CONT.				
	G) SAFETY OFF FORCE	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-20-97	JW
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>21</u> <u>21</u>	5-20-97	JW
	J) ASSEMBLE STOCK		5-16-97	RP
	K) ASSEMBLE SWIVEL STUDS		5-26-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	JW
	M) IRON SIGHT ALIGNMENT		5-23-97	JW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97	JW
640	GALLERY TEST AND TARGET	Right + 94 Left + 56	6-20-97	TM
	A) MALFUNCTIONS		6-20-97	TM
	B) PIERCED PRIMERS		6-20-97	TM
645	INSPECT FOR LIVE AMMO		6-20-97	TAD
655	FINAL INSPECTION		6-26-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.48</u> <u>2.61</u> <u>2.64</u> <u>2.7</u> <u>2.72</u>	6-26-97	CR
	FUNCTION		6-26-97	RP
660	PACK			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665813
25 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.113
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .025
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .115732

THE AMR FOR THIS RIFLE IS: .8313

CENTROIDAL DISTANCES

0 TO 1	.305635
1 TO 2	.542075
1 TO 3	.370527

2
3+ <---POA
1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

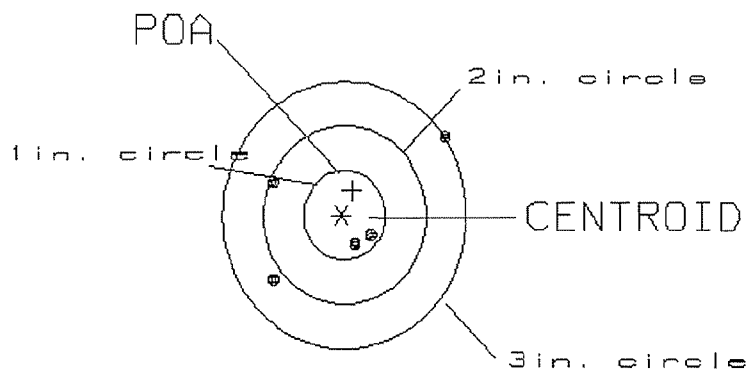
PATTERN #: 1

POA TO CENTROID: .306
 MIN RADIUS : .341
 MEAN RADIUS : .855
 MAX RADIUS : 1.477
 CENTROID X : -.127
 CENTROID Y : -.278

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.08
 VS= 1.53
 GS= 2.58

2
 3
 5

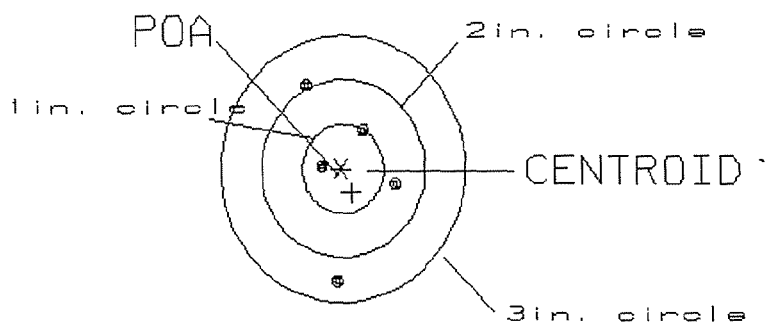
PATTERN #: 2

POA TO CENTROID: .297
 MIN RADIUS : .320
 MEAN RADIUS : .764
 MAX RADIUS : 1.285
 CENTROID X : -.136
 CENTROID Y : .264

25 Jun 1997

FILE:/H:\basic\Accuracy\Patterning\Centerfire_Patt/C6665813.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.11
 VS= 2.23
 GS= 2.28

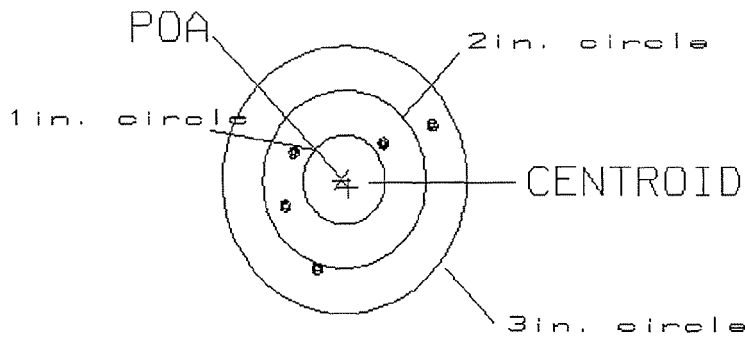
1
 3
 5

PATTERN #: 3
 POA TO CENTROID: .117
 MIN RADIUS : .648
 MEAN RADIUS : .875
 MAX RADIUS : 1.263
 CENTROID X : -.076
 CENTROID Y : .089

25 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665913.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.83

0

VS= 1.58

3

GS= 2.11

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665813
20 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .268667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0226667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .269621

THE AMR FOR THIS RIFLE IS: 1.315

CENTROIDAL DISTANCES

0 TO 1	.183175
1 TO 2	.0134164
1 TO 3	.542819

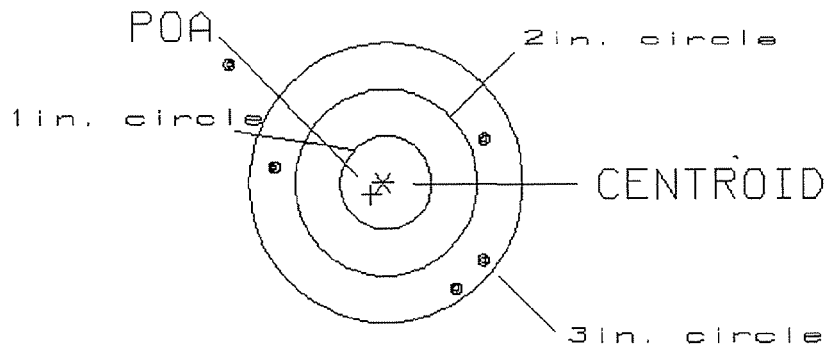
+² <----POA
3

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .183
 MIN RADIUS : 1.198
 MEAN RADIUS : 1.458
 MAX RADIUS : 2.148
 CENTROID X : .127
 CENTROID Y : .132

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.80

0

VS= 2.40

0

GS= 3.50

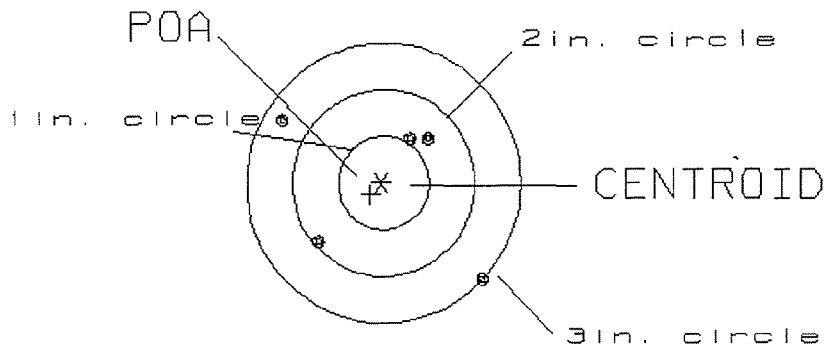
4

PATTERN #: 2
 POA TO CENTROID: .171
 MIN RADIUS : .533
 MEAN RADIUS : .990
 MAX RADIUS : 1.458
 CENTROID X : .115
 CENTROID Y : .126

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.19

0

US= 1.70

3

GS= 2.78

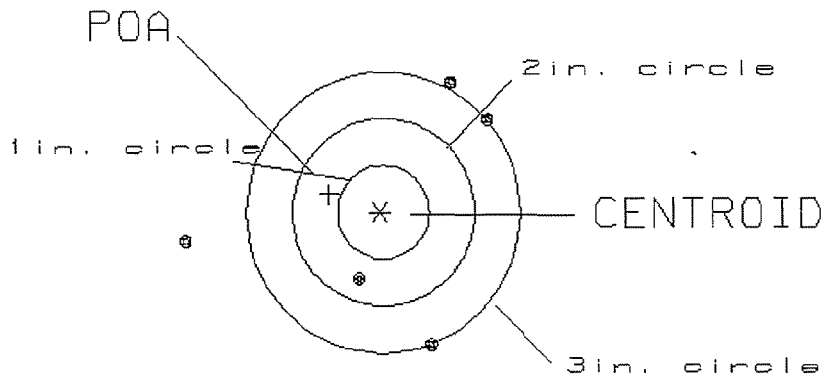
5

PATTERN #: 3
 POA TO CENTROID: .595
 MIN RADIUS : .732
 MEAN RADIUS : 1.496
 MAX RADIUS : 2.146
 CENTROID X : .564
 CENTROID Y : -.190

20 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665813

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.27

0

VS= 2.80

1

GS= 3.54

2

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6665813

DATE 5-8-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.51	2.53		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.39	2.62		
PULL #3	2.59	2.44	2.58		
PULL #4	2.55	2.55	2.22		
PULL #5	2.57	2.54	2.62		
TOTAL	12.89	12.43	12.57		
AVG.	2.58	2.49			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	2.91		
PULL #2	3.03	2.72		
PULL #3	2.92	2.93		
PULL #4	2.99	2.93		
PULL #5	2.92	2.72		
TOTAL	14.92	14.21		
AVG.	2.98	2.84		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.03		4.06
PULL #2	4.18	4.08		4.06
PULL #3	4.19	3.77		4.12
PULL #4	3.68	4.11		4.10
PULL #5	4.03	4.01		4.09
TOTAL	20.20	20.00		20.43
AVG.	4.04	4.00		4.09