

UPC



C6665815

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY \* 6

\*INCLUDES 1 IN CHAMBER

# Do Not Use

|                                                                                                      |  |                                                                                           |
|------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------|
| <b>Remington®</b>                                                                                    |  | VERY IMPORTANT:<br>Instruction Book<br>enclosed to assure<br>safe use of this<br>firearm. |
| MODEL 700™ M24<br>BOLT ACTION CENTERFIRE RIFLE<br>24" BARREL 7.62 NATO 6*                            |  | SERIAL NO.<br>C6665815                                                                    |
| Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.                                           |  | 46 ORDER NO.<br>25705                                                                     |
| <br>5705 C6665815 |  | 26PR                                                                                      |

**Do Not Use**

**ORDER 25705**

MODEL 700™ M24

**UPC**



**ORDER 25705**

MODEL 700™ M24

**UPC**



SERIAL NO.



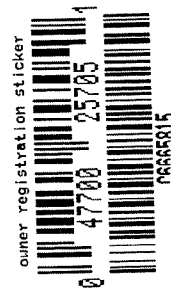
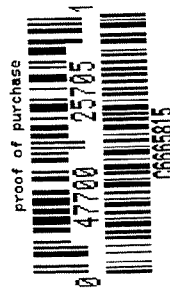
06665815

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



## ISRAELI GUNS

IS-B-YLS

GUN SERIAL #

C 6665815

C 6665815

| OP. #        | OP. NAME                                                       | READINGS | DATE   | INITIAL |
|--------------|----------------------------------------------------------------|----------|--------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |        |         |
| 600          | Proof                                                          |          |        |         |
| 607          | Check Headspace                                                |          |        |         |
| 610          | Dis-assemble Gun                                               |          |        |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |        |         |
|              | Magnaflux Bolt                                                 |          |        |         |
| 615          | Rollmark Caliber                                               |          |        |         |
| 617          | Drill and Tap Sight Holes                                      |          | 3/6/97 | WJT     |
| 618          | Polish Barrel                                                  |          | 3/6/97 | WJT     |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |        |         |
|              | Apply Coating (Bolt)                                           |          |        |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |        |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |        |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |        |         |
|              | D) Oil Firing Pin Ass'y                                        |          |        |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |        |         |

| OP. # | OP. NAME                                                        | READINGS                                                    | DATE    | INITIAL |
|-------|-----------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                              | <u>4</u> <u>4</u> <u>4</u>                                  | 5-20-97 | JW      |
| CONT. |                                                                 |                                                             |         |         |
|       | G) SAFETY OFF FORCE                                             | <u>3</u> <u>2.5</u> <u>2.5</u>                              | 5-20-97 | JW      |
|       | H) TRIGGER PULL TEST & RETAINABILITY                            |                                                             |         |         |
|       | I) FIRING PIN INDENT                                            | <u>22.5</u> <u>23.5</u> <u>23</u>                           | 5-20-97 | JW      |
|       | J) ASSEMBLE STOCK                                               |                                                             | 5/19/97 | RP      |
|       | K) ASSEMBLE SWIVEL STUDS                                        |                                                             | 6-25-97 | RP      |
|       | L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES                       |                                                             | 5-23-97 | JW      |
|       | M) IRON SIGHT ALIGNMENT                                         |                                                             | 5-23-97 | JW      |
|       | N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER |                                                             | 5-23-97 | JW      |
| 640   | GALLERY TEST AND TARGET                                         | Rough 88 Left 63                                            | 6-19-97 | JW      |
|       | A) MALFUNCTIONS                                                 |                                                             | 6-19-97 | JW      |
|       | B) PIERCED PRIMERS                                              |                                                             | 6-19-97 | JW      |
| 645   | INSPECT FOR LIVE AMMO                                           |                                                             | 6-19-97 | NF      |
| 655   | FINAL INSPECTION                                                |                                                             | 6-25-97 | RP      |
|       | A) HEADSPACE                                                    |                                                             |         |         |
|       | B) TRIGGER PULL                                                 | <u>2.71</u> <u>2.78</u> <u>2.82</u> <u>2.87</u> <u>2.90</u> | 6-24-97 | CK      |
|       | FUNCTION                                                        |                                                             | 6-25-97 | RP      |
| 660   | PACK                                                            |                                                             |         |         |

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665815  
19 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS:  $-.187667$   
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS:  $.146333$   
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS:  $.237975$

THE AMR FOR THIS RIFLE IS:  $1.11$

### CENTROIDAL DISTANCES

0 TO 1  $.43911$   
1 TO 2  $.535594$   
1 TO 3  $1.44042$

3  
2 1 + <----POA



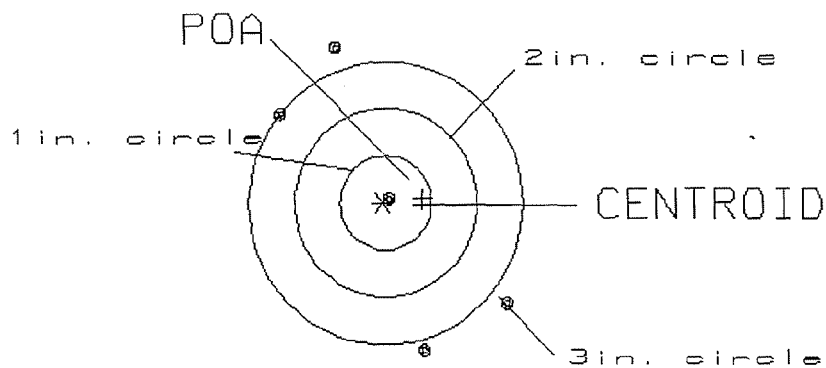
PATTERN #: 1

POA TO CENTROID: .439  
 MIN RADIUS : .038  
 MEAN RADIUS : 1.305  
 MAX RADIUS : 1.710  
 CENTROID X : -.437  
 CENTROID Y : -.043

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6665815

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.46

1

VS= 3.14

1

GS= 3.29

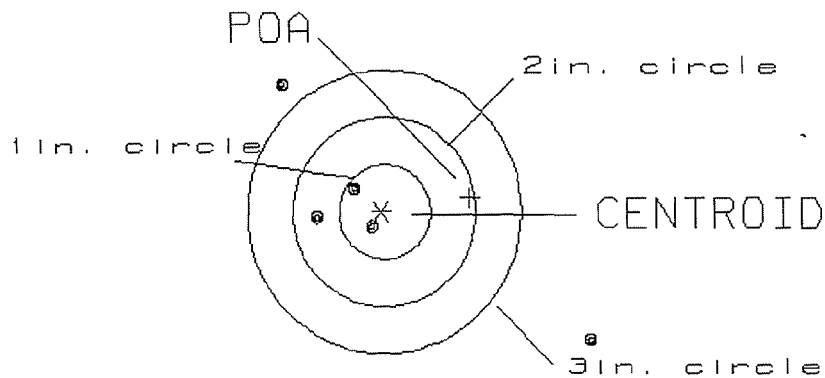
2

PATTERN #: 2  
 POA TO CENTROID: .973  
 MIN RADIUS : .189  
 MEAN RADIUS : 1.154  
 MAX RADIUS : 2.681  
 CENTROID X : -.962  
 CENTROID Y : -.149

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6665815

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 3.39

2

VS= 2.74

3

GS= 4.36

3

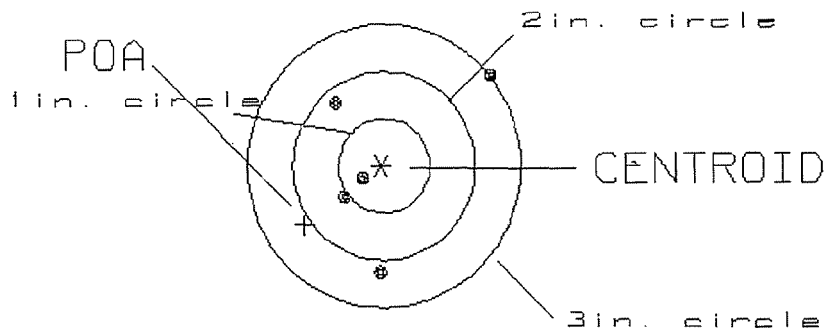
PATTERN #: 3

POA TO CENTROID: 1.047  
 MIN RADIUS : .257  
 MEAN RADIUS : .870  
 MAX RADIUS : 1.563  
 CENTROID X : .836  
 CENTROID Y : .631

19 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/C6665815

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 1.72

1

VS= 2.17

3

GS= 2.49

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6665815

DATE 5-8-97

TESTER EK

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.66             | 2.47                     | 2.57                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.65             | 2.51                     | 2.52                           |                                                                        |
| PULL #3 | 2.51             | 2.59                     | 2.52                           |                                                                        |
| PULL #4 | 2.62             | 2.55                     | 2.51                           |                                                                        |
| PULL #5 | 2.74             | 2.59                     | 2.50                           |                                                                        |
| TOTAL   | 13.18            | 12.71                    | 12.62                          |                                                                        |
| AVG.    | 2.64             | 2.54                     | 2.52                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.00             | 2.91                     |          |
| PULL #2 | 2.92             | 2.95                     |          |
| PULL #3 | 2.98             | 2.94                     |          |
| PULL #4 | 3.06             | 2.97                     |          |
| PULL #5 | 3.08             | 2.81                     |          |
| TOTAL   | 15.04            | 14.58                    |          |
| AVG.    | 3.01             | 2.92                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 3.91             | 3.92                     |                                | 3.93                                 |
| PULL #2 | 3.92             | 3.91                     |                                | 3.92                                 |
| PULL #3 | 3.96             | 3.85                     |                                | 3.87                                 |
| PULL #4 | 3.92             | 3.86                     |                                | 3.93                                 |
| PULL #5 | 3.90             | 3.77                     |                                | 3.92                                 |
| TOTAL   | 19.61            | 19.31                    |                                | 19.57                                |
| AVG.    | 3.92             | 3.86                     |                                | 3.91                                 |