

UPC



C6665818

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # C 6665818

OP. #	OP. NAME	READINGS	DATE	INITIA
575 & 580	Assemble Action and Stock		3/4/97	AF
600	Proof		3/5/97	L.M.M.
607	Check Headspace		3/5/97	AF
610	Dis-assemble Gun		3/5/97	AF
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/3/97	WJT
618	Polish Barrel		3/3/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>35</u> <u>4</u> <u>4</u>	5-10-97	QW
CONT.				
	G) SAFETY OFF FORCE	<u>35</u> <u>35</u> <u>35</u>	5-10-97	QW
	H) TRIGGER PULL TEST & RETAINABILITY		4-29-97	EK
	I) FIRING PIN INDENT	<u>225</u> <u>23</u> <u>21</u>	4-29-97	EK
	J) ASSEMBLE STOCK		5-1-97	PW
	K) ASSEMBLE SWIVEL STUDS		6-11-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-22-97	QW
	M) IRON SIGHT ALIGNMENT		5-22-97	QW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-22-97	QW
640	GALLERY TEST AND TARGET	60 L 90 R	6-3-97	TF
	A) MALFUNCTIONS		6-10-97	TM
	B) PIERCED PRIMERS		6-10-97	TM
645	INSPECT FOR LIVE AMMO		6-10-97	TM
655	FINAL INSPECTION		6-11-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.56</u> <u>2.67</u> <u>2.68</u> <u>2.69</u> <u>2.69</u>	6-5-97	CK
	FUNCTION		6-11-97	RP
660	PACK		6-12-97	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6665818

DATE 4-29-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.65	2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.68	2.67	2.79	
PULL #3	2.52	2.55	2.66	
PULL #4	2.67	2.56	2.70	
PULL #5	2.68	2.66	2.68	
TOTAL	13.24	13.09	13.6	
AVG.	2.65	2.62	2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.02	2.67	
PULL #2	2.70	3.01	
PULL #3	3.00	2.98	
PULL #4	2.97	3.04	
PULL #5	2.90	2.94	
TOTAL	14.59	14.64	
AVG.	2.92	2.93	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.00		4.09
PULL #2	4.07	4.03		4.06
PULL #3	4.07	4.03		4.08
PULL #4	4.03	4.05		4.02
PULL #5	4.05	4.03		4.14
TOTAL	20.27	20.14		20.39
AVG.	4.05	4.03		4.08

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665818
10 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0303333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .247
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .248856

THE AMR FOR THIS RIFLE IS: 1.162

CENTROIDAL DISTANCES

Ø TO	1	.36967
1 TO	2	.772868
1 TO	3	.332633

2
3
+ 1 <----POA

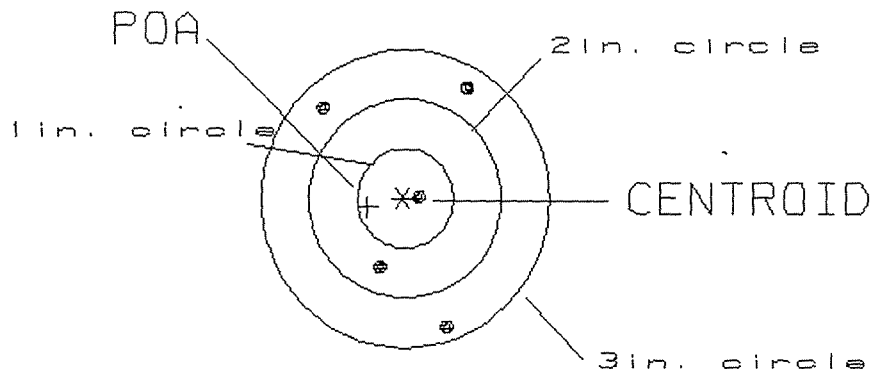
PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .370
 MIN RADIUS : .100
 MEAN RADIUS : .932
 MAX RADIUS : 1.365
 CENTROID X : .360
 CENTROID Y : .084

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6666125.1.1.1

C 6665818

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.40
 VS= 2.37
 GS= 2.51

1
 2
 5

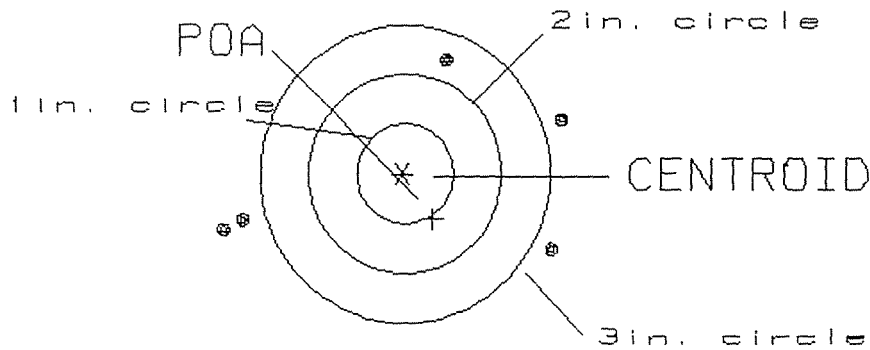
PATTERN #: 2
 POA TO CENTROID: .555
 MIN RADIUS : 1.237
 MEAN RADIUS : 1.672
 MAX RADIUS : 1.974
 CENTROID X : -.318
 CENTROID Y : .455

10 Jun 1997

FILE: H:\basic\Accuracy\Patterning\Centerfire_Patt\66666125-1-1-1

C6665818

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.49
 VS= 1.90
 GS= 3.66

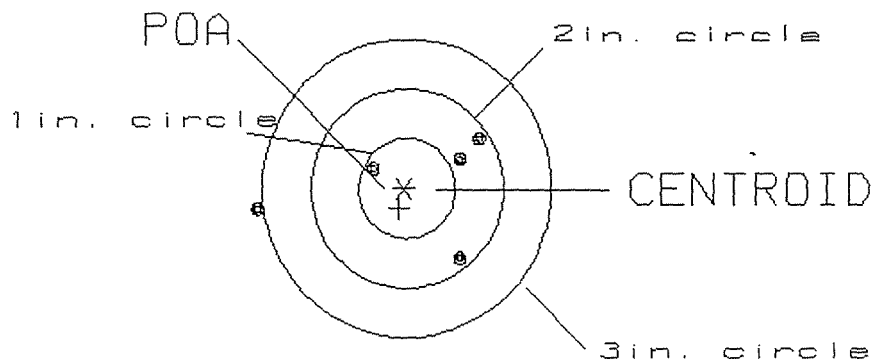
0
 0
 1

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .208
 MIN RADIUS : .395
 MEAN RADIUS : .883
 MAX RADIUS : 1.581
 CENTROID X : .049
 CENTROID Y : .202

10 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/05666125.1.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.34
 VS= 1.17
 GS= 2.44

1
 4
 4

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6665818
5 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.569333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.123$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.582468$

THE AMR FOR THIS RIFLE IS: 1.617

CENTROIDAL DISTANCES

0 TO 1	.920837
1 TO 2	.555068
1 TO 3	1.93644

3

+ <----POA
2

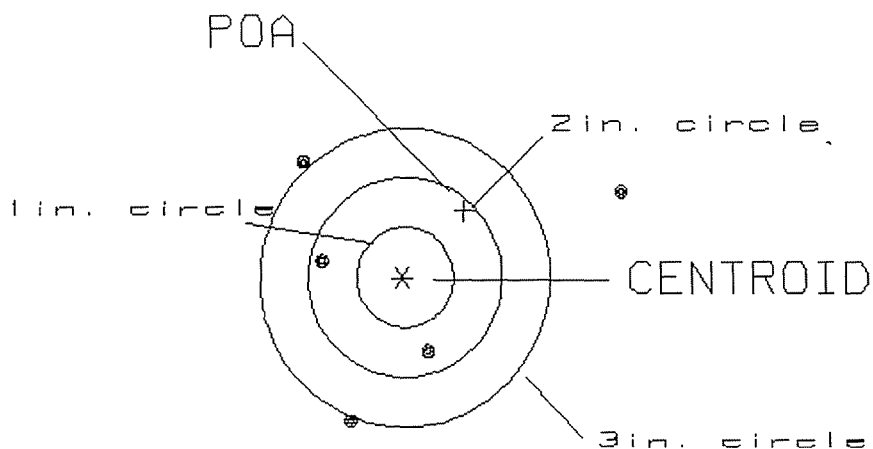
1

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .921
 MIN RADIUS : .830
 MEAN RADIUS : 1.436
 MAX RADIUS : 2.384
 CENTROID X : -.638
 CENTROID Y : -.664

4 Jun 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/C6665818

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.31
 VS= 2.53
 GS= 3.58

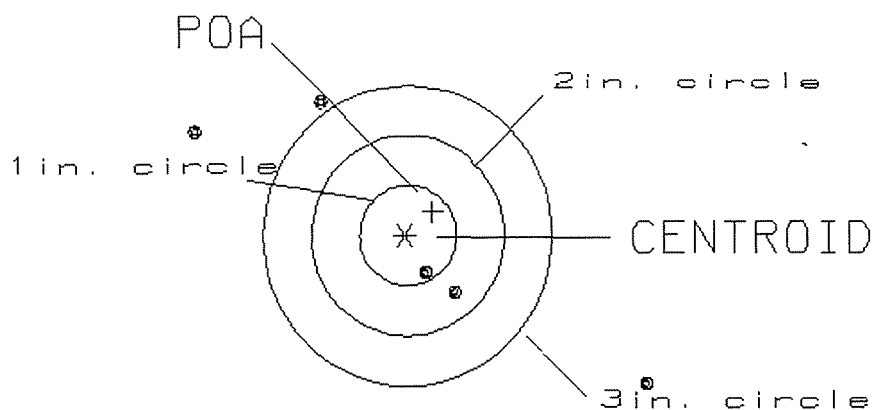
0
 2
 2

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .370
 MIN RADIUS : .397
 MEAN RADIUS : 1.614
 MAX RADIUS : 2.859
 CENTROID X : -.287
 CENTROID Y : -.234

4 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6665818

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 4.70
 VS= 2.79
 GS= 5.31

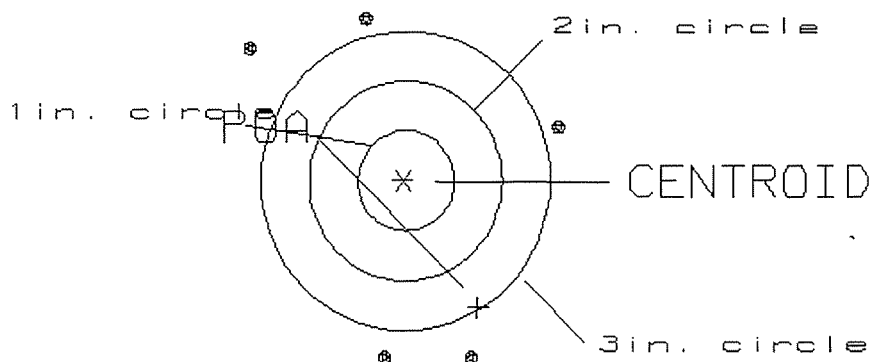
1
 2
 2

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: 1.489
 MIN RADIUS : 1.636
 MEAN RADIUS : 1.802
 MAX RADIUS : 2.094
 CENTROID X : -.783
 CENTROID Y : 1.267

4 Jun 1997

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CENTERFIRE PATTERN # 3



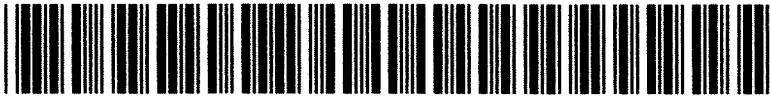
OF SHOTS= 5

IN CIRCLE

HS= 3.17
 VS= 3.38
 GS= 3.80

0
 0
 0

Do Not Use

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6665818
46		ORDER NO. 25705
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		23PR
 5705 C6665818		

Do Not Use

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SERIAL NO.



C6665818

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

